

# **Supplement to the M105 Self-Propelled Windrower Unloading and Assembly Instructions for North American Shipments**

Issued November 28, 2013

This supplement contains important updates to the procedures in your M105 Self-Propelled Windrower Unloading and Assembly Instructions for North American Shipments. It is vital that you are aware of and use this new information.

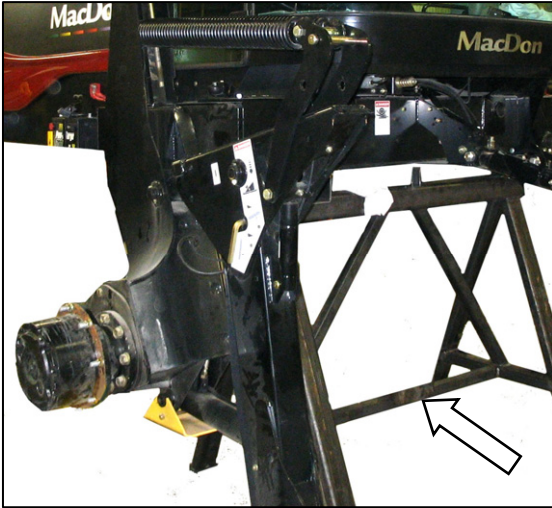
Insert the attached pages into the appropriate sections of the Unloading and Assembly Instructions. Retain this cover sheet for your records.



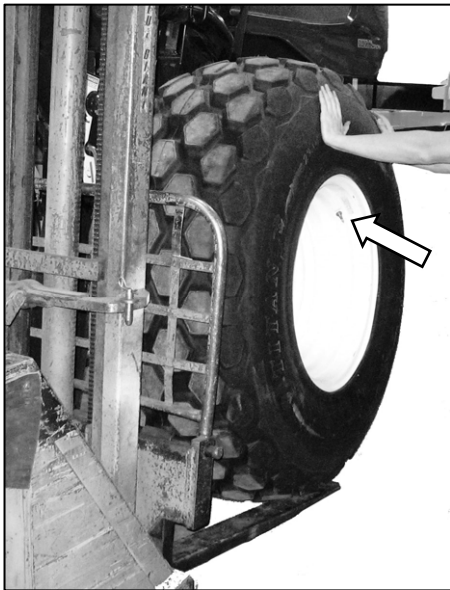
## UNLOADING AND ASSEMBLY

Follow this procedure instead of the one provided on page 16 in the original instruction.

### STEP 3. INSTALL DRIVE WHEELS

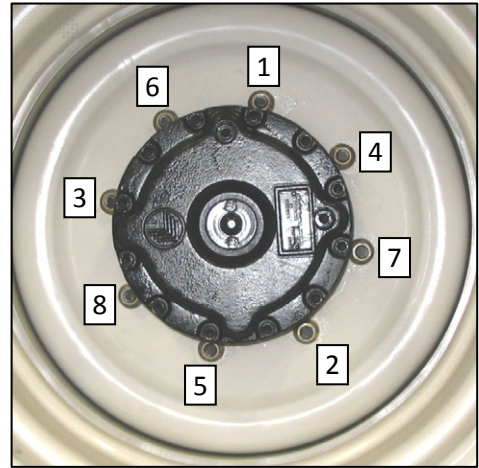


- a. Support the front of the windrower off the ground with stand(s).

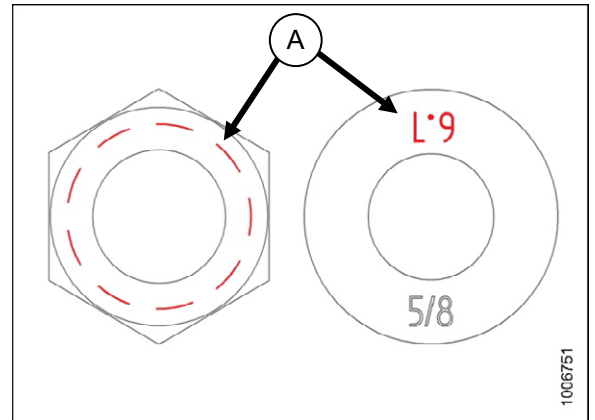


- b. Position wheel against hub, so that air valves are on the outside, and tire tread points forward.  
For Turf tires (diamond tread), be sure arrow on sidewall points in forward rotation.
- c. Lift wheel on hub with a forklift (or equivalent). Lower forklift.

- d. Rotate wheel to align holes with studs, and push wheel onto studs.



- e. Install L9 nuts and L9 washers, and tighten to 170 ft-lbf (230 N-m) using the tightening sequence shown above.



**IMPORTANT**

Verify nuts and washers are L9 by checking for markings (A) shown above.

**NOTE**

To avoid damage to wheel disks and studs, do **NOT** over-tighten wheel nuts.

- f. Repeat sequence three times.

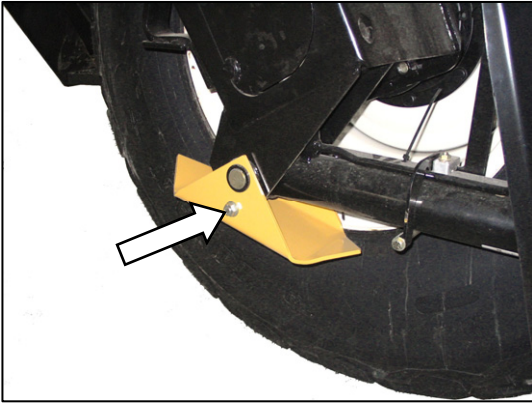
**IMPORTANT**

Note subsequent torque checks on wheel decal.

- g. Repeat steps b. To f. For opposite wheel.  
h. Remove stand(s), and lower windrower to ground.

*(continued next page)*

## UNLOADING AND ASSEMBLY



SHIPPING SKID - BOTH SIDES

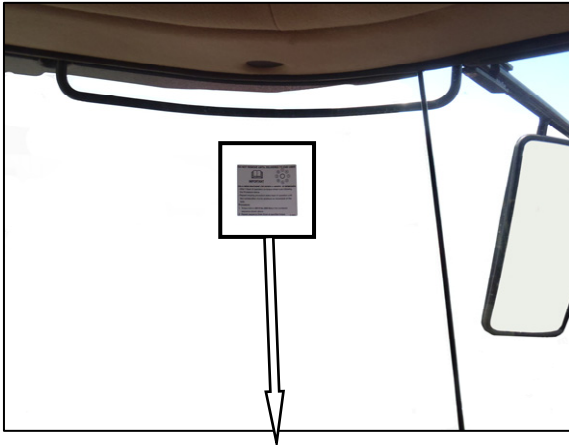
- i. Remove bolt and shipping skid on LH and RH leg. Discard.

## PRE-DELIVERY CHECKS


Follow this procedure instead of the one provided on page 49 in the original instruction.

### M. CAB INTERIOR

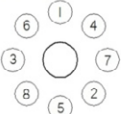
- a. After pre-delivery check is complete, remove plastic coverings from Cab Display Module and seats.



**DO NOT REMOVE UNTIL DELIVERED TO END USER**



**IMPORTANT**



**ON A NEW MACHINE OR WHEN A WHEEL IS REMOVED**

- Ensure that **ONLY L9 nuts** and **L9 washers** are used.
- After **1 hour** of operation re-torque wheel nuts following the Procedure below.
- Repeat torquing procedure **every hour** of operation until **two consecutive checks produce no movement of the nuts.**

**Procedure:**

1. Torque nuts to **170 ft-lbs (230 Nm)** in the numbered sequence shown above. **DO NOT OVERTORQUE, doing so may cause damage to stud.**
2. Repeat sequence three times at specified torque.

166576 1006750

- b. Remove decal (MD #166576) from windshield **ONLY** after machine is delivered to end user.

## PRE-DELIVERY CHECKS