R85 Rotary Disc 16-Foot SP Header Predelivery Checklist

Perform these checks and adjustments prior to delivery to your Customer. See the Unloading and Assembly Instructions (MD #169488) for details. The completed Checklist should be retained either by the Operator or the Dealer.

![Caution symbol] **CAUTION: Carefully follow the instructions given. Be alert for safety related messages which bring your attention to hazards and unsafe practices.**

Header Serial Number: _____

✔	ITEM	PAGE
	Check for shipping damage or missing parts. Be sure all shipping dunnage is removed.	---
	Check for loose hardware. Tighten to required torque.	4
	Check main drive belt tension.	36
	Check auger drive belt tension.	36
	Check header angle to middle of adjustment range.	25
	Check header float (95–105 lbf [426–471 N]).	37
	Check header is level.	38
	Check side forming shields evenly set to desired position.	21
	Check rear fluffer deflector is about halfway down.	21
	Check swath baffle lever set about halfway.	14
	Check gauge rollers/skid shoes evenly set.	40
	Check bevel gearbox lube level.	41
	Check bevel gearbox breather installed.	41
	Check conditioner gearbox lube level.	41
	Check conditioner gearbox breather installed.	41
	Grease all bearings and drivelines.	32–35
	Check conditioner roll gap and timing.	39
	Check timing flange bolts are securely tightened.	40
	Check cutterbar curtains hanging properly.	15
	Check hydraulic hose and wiring harness routing.	---
	Check cutterbar area carefully for loose parts and hardware on the cutterbar. **WARNING: These objects can be ejected with considerable force when the machine is started, and may result in serious injury or machine damage**.	---
RUN-UP PROCEDURE		42
	Check hydraulic hose and wiring harness routing for clearance when raising or lowering header.	---
	Check hazard lights are functional.	42
POST RUN-UP CHECKS. STOP ENGINE.		
	Check belt drives for idler alignment and heated bearings.	36
	Check for hydraulic leaks.	---
	Check header manuals are in windrower cab storage compartment.	42

Date Checked: _____   **Checked by: _____**