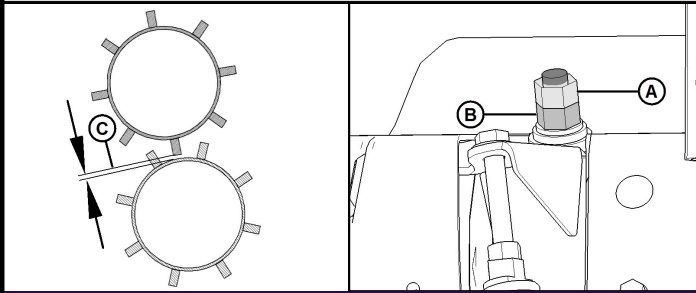


Subject to change without notice.

Use this card as a guide only. Refer to your Operator's Manual for detailed settings and adjustment procedures.

R113/R116 Quick Card

Conditioning



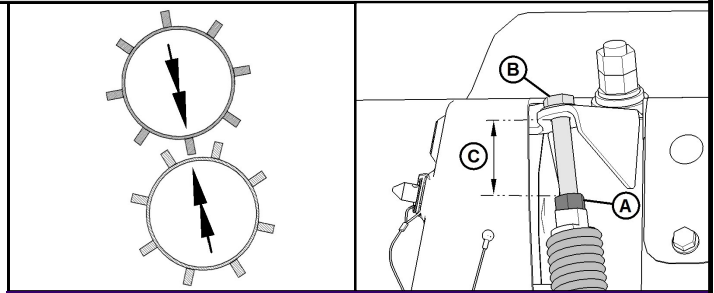
Roll Gap

Increase conditioning:

1. Loosen jam nut (A).
2. Turn lower nut (B) clockwise to increase roll gap (C).
3. Tighten jam nut (A).

Decrease conditioning:

1. Loosen jam nut (A).
2. Turn lower nut (B) counterclockwise to decrease roll gap (C).
3. Tighten jam nut (A).



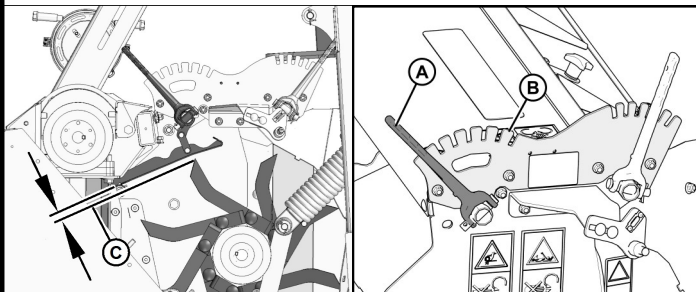
Roll Tension

Light crops—less tension:

1. Loosen jam nut (A).
2. Turn bolt (B) counterclockwise to increase exposed thread (C).
3. Tighten jam nut (A).

Heavy/tough crops—more tension:

1. Loosen jam nut (A).
2. Turn bolt (B) clockwise to decrease exposed thread (C).
3. Tighten jam nut (A).



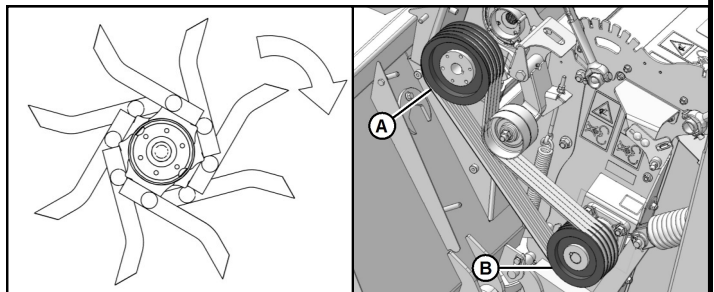
Finger Clearance

Increase conditioning:

Move lever forward (A) to lower baffle and decrease clearance (C).

Decrease conditioning:

Move lever aft (B) to raise baffle and increase clearance (C).



Finger Rotor RPM

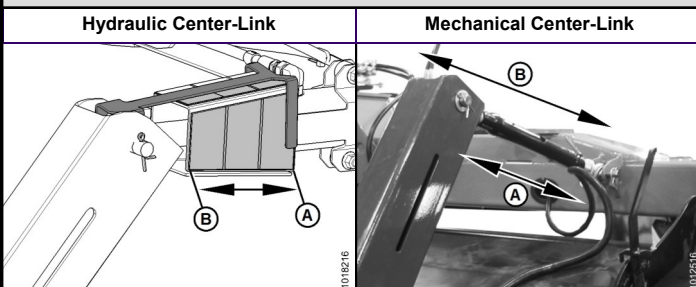
Light crop / dry Grass:

900 rpm – factory set

Sensitive crop (new/thin alfalfa, thin grass):

600 rpm – swap pulleys (A) and (B)

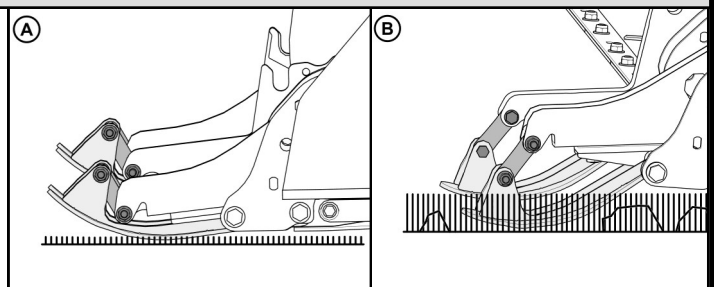
Cutting Height



Header Angle

Smooth/level/firm ground: Steep angle (B)

Rocks/ridges/loose ground: Shallow angle (A)



Skid Shoes

Short stubble / smooth ground: Upper position (A)

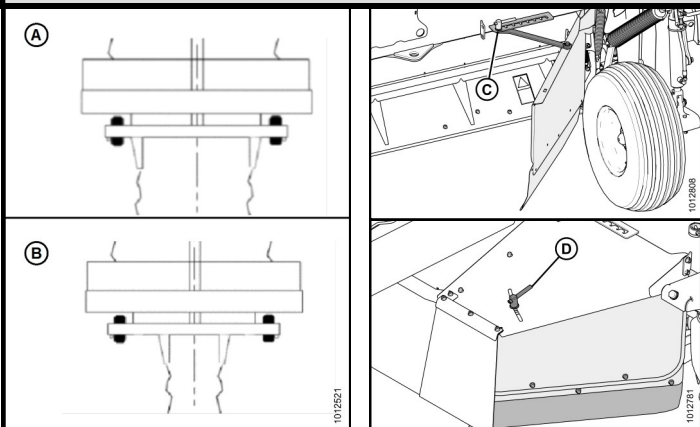
High stubble / rocks / cane: Lower position (B)

R113/R116 Quick Card

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Windrow

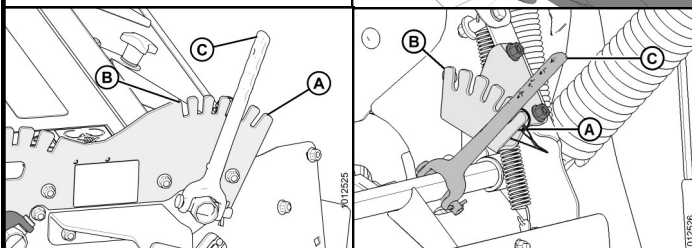
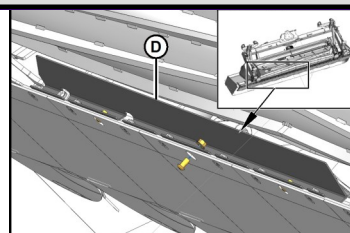


Side Deflectors

- (A) Wide:** Deflectors outboard **Roll Cond:** Move handle (C)
(B) Narrow: Deflectors inboard **Finger Cond:** Move handle (D)

Tips:

- Sharp blades reduce horsepower requirements.
- Install cutterbar deflectors (D) when cutting tall, stemmy crops.
- Remove cutterbar deflectors (D) to reduce debris buildup on cutterbar.

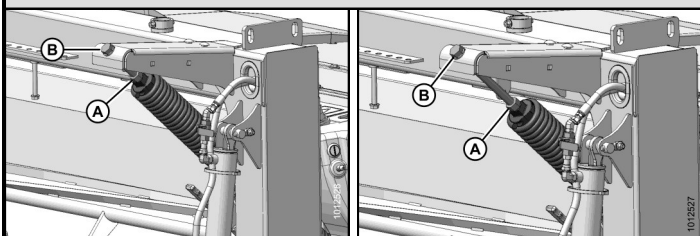


Finger Baffle

Roll Baffle

- Wide baffle position (A):** Move lever (C) backward to lower baffle.
Narrow baffle position (B): Move lever (C) forward to raise baffle

Float



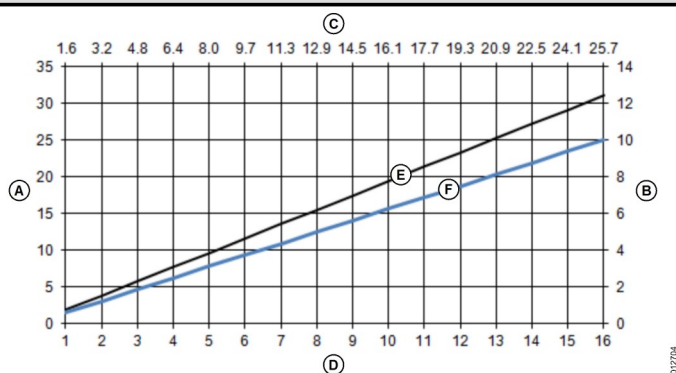
Rocks/Ridges/ Loose Ground (100 lb. Float Setting)

1. Loosen jam nut (A).
2. Turn adjuster bolt (B) clockwise.
3. Tighten jam nut (A).

Smooth/Level/ Firm Ground (125–150 lb. Float Setting)

4. Loosen jam nut (A).
5. Turn adjuster bolt (B) counterclockwise.
6. Tighten jam nut (A).

Ground Speed



(A) acres/hr, (B) hectares/hr, (C) km/h, (D) mph, (E) 16 ft., (F) 13 ft.

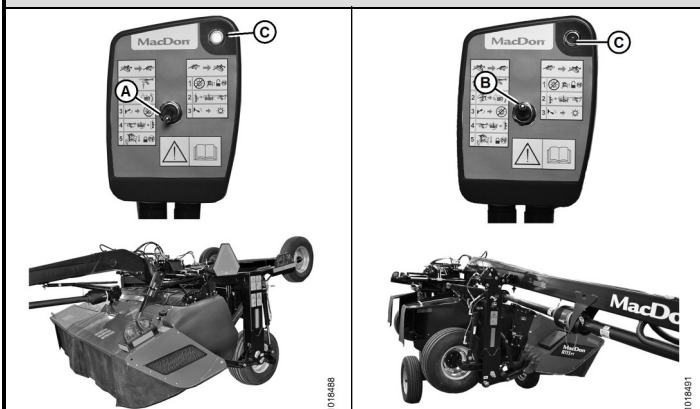
Smooth/level/firm ground:

16 km/h (10 mph) and higher or until cutting and conditioning quality are compromised.

Rocks/ridges/loose ground:

Slow to minimize bouncing, uneven stubble, and damage to cutterbar.

Transport



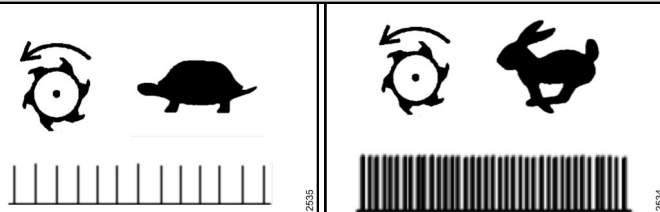
Field Mode

Transport Mode

- Switch at (A) Light (C) On Switch at (B) Light (C) Off

Refer to Operator's Manual

Disc Speed



Light/Thin Crop

Heavy/Tough Crop

800 PTO rpm

1000 PTO rpm