

Flexible Cutterbar Adjustments













Use the following charts to maximize performance from your FD2+ Series FlexDraper® Header / FM200 Float Module.

NOTE:

Read your operator's manual and complete all the setup tasks before adjusting the flexible cutterbar.

The Initial Settings (Chart 1) will provide excellent performance for most situations. To further refine settings, and to understand how setting affects performance, refer to Chart 2.

Chart 1: Initial Header Settings

Performance Goal	Initial Header Settings		
			
			C
			A
			A

Symbol Legend

Skid Shoe Height



Flexible Cutterbar



Header Tilt



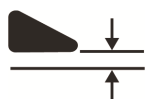
Ground Following



Reduced Ground Pushing



Reduced Rock Ingestion



Stubble Height



Unlock (Cutterbar)



Lock (Cutterbar)



No Skid Shoe (Skid Shoe Height)



Up (Skid Shoe Height)



Mid (Skid Shoe Height)



Down (Skid Shoe Height)

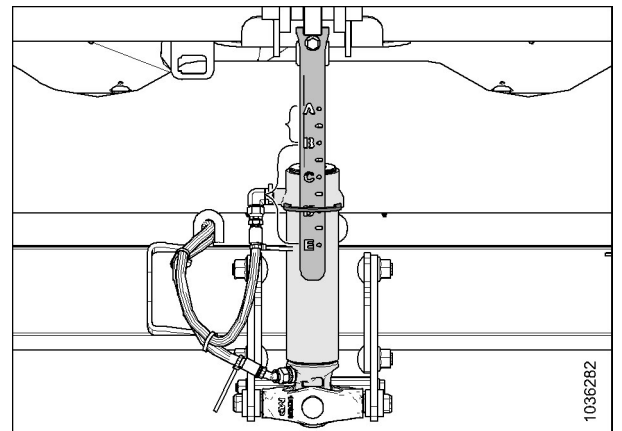
Chart 2: Header Settings

Header Settings			Performance Goals			Stubble Range
		A	★	★★	★★	5 cm (2 in.)
		B	★★	★★	★★	
		C	★★★	★	★	
		D	★★	★	★	
		E	★	★	★	
		A	★★	★★	★★	6 cm (2 1/2 in.)
		B	★★	★★	★★	
		C	★★★	★★	★★	
		D	★★	★	★	
		E	★★	★	★	
		A	★	★★★	★★★	10 cm (4 in.)
		B	★	★★★	★★★	
		C	★	★★	★★	
		D	★★	★	★	
		E	★★	★	★	
		A	★	★★★	★★★	15 cm (6 in.)
		B	★	★★★	★★★	
		C	★	★★★	★★★	
		D	★	★★	★★	
		E	★	★	★	
	Not Recommended: Running skid shoes in the down position can result in accelerated wear of the skid shoe wear plates.					

Stars indicate overall affect of settings on performance rating: ★ = GOOD, ★★ = BETTER, and ★★★ = BEST

Header Tilt Indicator

Tilt setting letters (A–E) refer to the header tilt cylinder position indicator.



Subject to change without notice