

**INSTRUCTION – REINFORCING GUSSET ON HEADER FRAME LEG
A-SERIES AUGER HEADER**

To reinforce A-Series Auger Header frame legs and prevent fatigue cracks at the lower conditioner roll mounts on the header leg, weld gussets 170373 qty 1 at both Header legs as follows:



Remove jack at
RH header leg



Remove deflector at
RH header leg



Remove shield at
LH header leg



Remove deflector at
LH header leg



Position gusset on header leg and weld along highlighted lines. Weld all around inside of hole in gusset. Note: Gusset at RH leg is shown. (similar at LH header leg).

Install deflectors at LH and RH header leg. Install shield at LH header leg and Jack at RH header leg.