



NOTES:

1. SHAFTS AND BORES TO BE CLEAN AND FREE OF PAINT, OIL OR SOLVENTS.
2. TIGHTEN 4 MOUNTING BOLTS GRADUALLY TO ENSURE PROPER CONTACT OF HOUSING WITH VERTICAL AND HORIZONTAL MOUNTING SURFACES, THEN APPLY TORQUE TO SIDE BOLTS FIRST.
3. WITH KNIFE SECTIONS CONTACTING GUARD LEDGER SURFACE AND WITH DRIVE ARM STROKED INBOARD, POSITION DRIVE ARM TO OBTAIN DIM "A" BETWEEN ARM AND KNIFE HEAD. (USE 0.25 [0.010 IN] GAGE) BEFORE TIGHTENING BOLT "B"