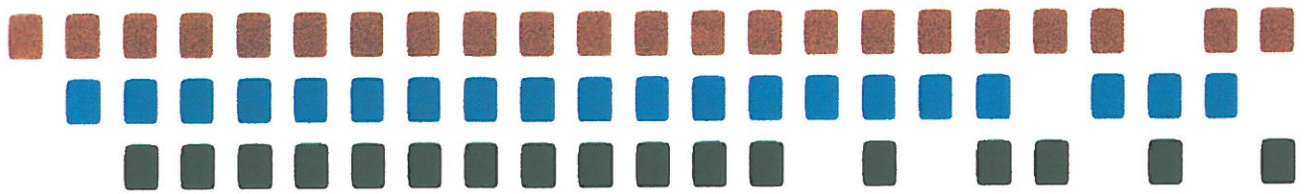


C O R N H E A D

# Parts Catalog



4000 & 5000  
SERIES





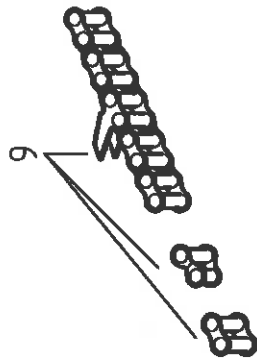
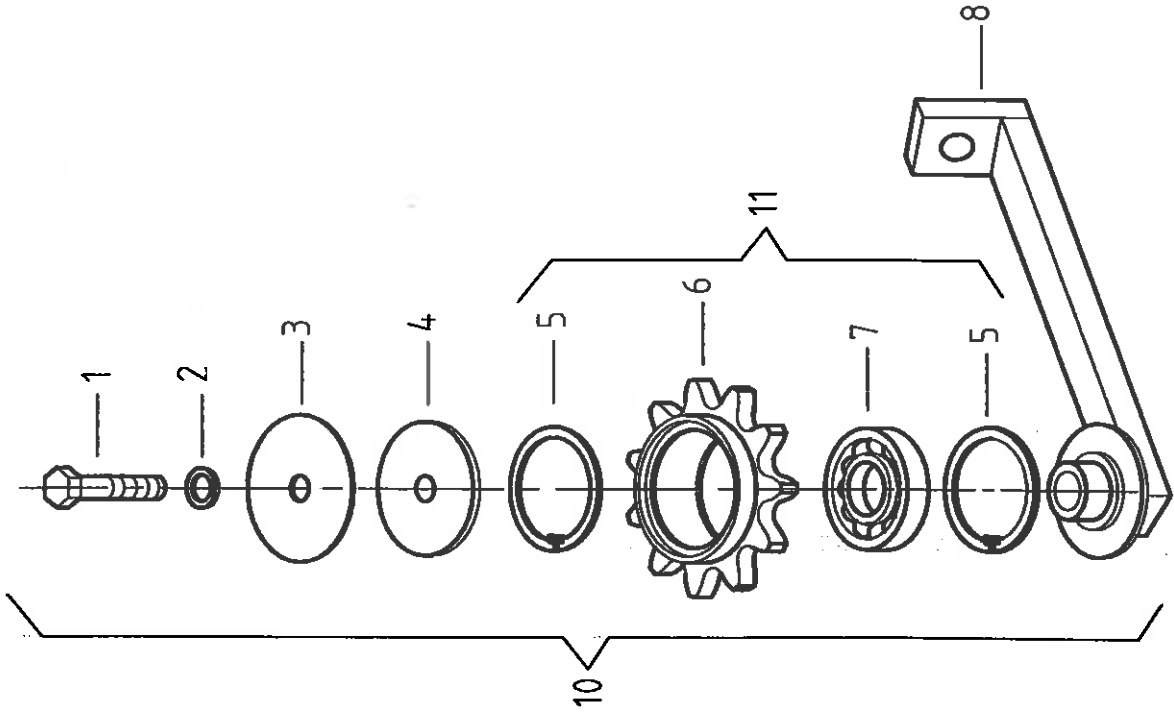
**4000 & 5000 series Corn Heads - 2013**

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**4000 & 5000 series Corn Heads - 2013**

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25.	MOUNTING KIT: CNH (→2005)
98.	MOUNTING KIT: CNH (2006→)
89.	MOUNTING KIT: GLEANER "R"
26.	MOUNTING KIT: JD (→2006)
105.	MOUNTING KIT: JD (2007→)
16.	MOUNTING KIT: LEXION (→2006)
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39.	SPROCKETS (TRIPLEX)
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34.	STALK CHOPPER GEARBOX
111.	STALK STOMPER



## GATHERING CHAIN &amp; ADJUSTER

Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F	4312F	4312	4312-70	4212	4216
			5112	5113	5108	5208	5209	5306	5308	5308-70	5308F	5312F	5312	5312-70	5212	5216
1.	M12x35 DIN933	Hex - bolt	24	26	16	16	18	12	16	16	16	24	24	24	24	32
2.	239.389.0	Lock washer	24	26	16	16	18	12	16	16	16	24	24	24	24	32
3.	1.351.052	Cover	24	26	16	16	18	12	16	16	16	24	24	24	24	32
4.	1.351.078	Disk	24	26	16	16	18	12	16	16	16	24	24	24	24	32
5.	621 DIN472	Retaining ring, internal	48	52	32	32	36	24	32	32	32	48	48	48	48	56
6.	1.351.056	Sprocket 11T 30 mm pitch	24	26	16	16	18	12	16	16	16	24	24	24	24	32
7.	1.327.590	Ball bearing 6206 2RS	24	26	16	16	18	12	16	16	16	24	24	24	24	32
8.	1.351.049	Chain adjuster weld.	24	26	16	16	18	12	16	16	16	24	24	24	24	32
9.	1.352.767	Gathering chain (t=30mm, 73 pitches)	24	26	16	16	18	12	16	16	16	24	24	24	24	32
9.	30FSZ	Offset link-30mm pitch (repairs only)	x	x	x	x	x	x	x	x	x	x	x	x	x	x
9.	30PSZ	Connector link-30mm pitch (repairs only)	x	x	x	x	x	x	x	x	x	x	x	x	x	x
10.	1.353.537	Chain adjuster assembly (Items 1-8)	24	26	16	16	18	12	16	16	16	24	24	24	24	32
11.	1.354.261	Sprocket assembly (Items 5-7)	24	26	16	16	18	12	16	16	16	24	24	24	24	32

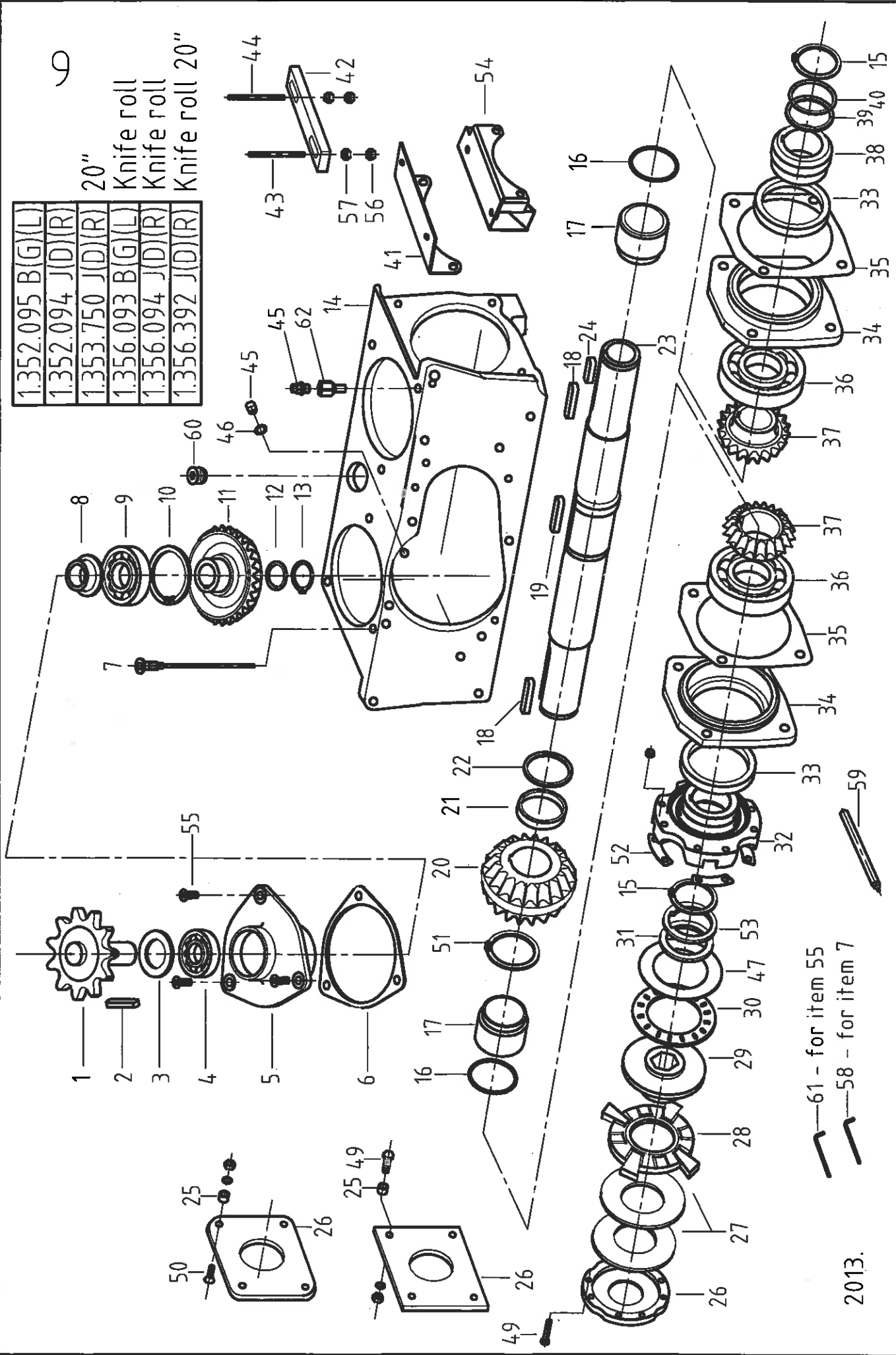
1.352.095 B(G)(L)
1.352.094 J(D)(R)
1.353.750 J(D)(R)
1.356.093 B(G)(L)
1.356.094 J(D)(R)
1.356.392 J(D)(R)

20"

Knife roll

Knife roll

Knife roll 20"



61 - for item 55

58 - for item 7



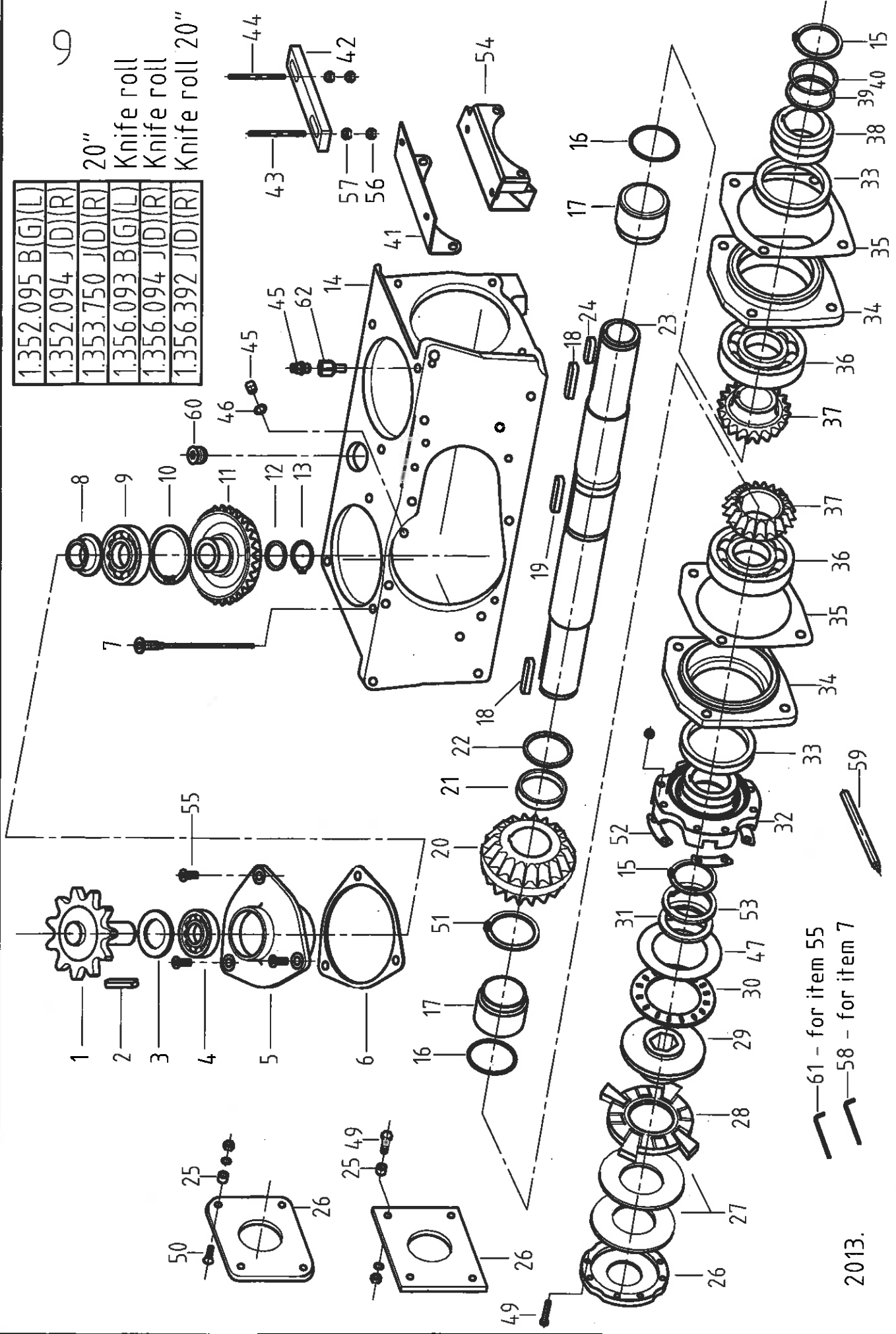
## SNAPPING UNIT GEARBOX

Ref	Part Number	Description	4112		4113		4208		4306		4308		4308-70		4308F		4312F		4312-70		4312		4212		4216		
			5112	5113	5108	5208	5209	5306	5308	5308-70	5308F	5312F	5312-70	5312	5212	5216	5312	5212	5216	5312	5212	5216	5312	5212	5216	5312	5212
1.	1.351.029	Driver sprocket 11T	→2007.	24	26	16	16	-	12	16	-	16	16	-	16	24	24	-	24	24	-	24	24	32	32	32	32
1.	1.354.386	Driver sprocket 10T	2008.→	24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
1.	1.356.377	Driver sprocket 10T	2011.→	24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
2.	1.351.190	Key ( 7x8x27)		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
3.	1.351.040	Felt seal	→2010.	24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
3.	85803608207	Seal 36x62x7 -72 NBR902 BAFUDSLX7	2011.→	24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
4.	1.327.644	Ball bearings-6206 2RS1 C3		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
5.	1.351.006	Bearing housing		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
6.	1.351.037	Seal (0.3)		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
7.	1.352.575	Dipstick for oil	→2005.	24	26	-	16	-	12	16	-	16	16	-	16	24	24	-	24	24	-	24	24	32	32	32	32
7.	1.352.574	Dipstick for grease	→2009.	24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
7.	1.356.318	Dipstick for grease	2010.→	24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
8.	1.351.030	Spacer	→2010.	24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
8.	1.356.379	Spacer	2011.→	24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
9.	1.327.645	Ball bearings-6009 2RS1 C3		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
10.	751DIN472	Retainer ring - internal		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
11.	1.351.024	Bevel gear 28T		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
12.	1.310.756	Shim (1mm)		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
13.	30A DIN471	Retainer ring - external		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
14.	1.351.008	Snapping unit gearbox		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
15.	52A DIN 471	Retainer ring - external		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
16.	58x3.55	"O" ring ISO3601-1		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
17.	1.351.035	Spacer		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
		Loctite 5910																									
18.	1.351.188	Key ( 8x10x50)		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
19.	1.351.189	Key ( 8x10x44)		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
20.	1.351.966	Twin bevel-gear 23T - 4000 series only		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
20.	1.356.089	Twin bevel-gear 25T - 5000 series only	2010.→	12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
21.	1.351.034	Spacer	→2002.	-	-	-	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
21.	1.353.582	Spacer		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
22.	1.351.033	Shim (0.3mm)		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
23.	1.351.032	Cross shaft		-	-	-	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
23.	1.353.584	Cross shaft		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
24.	1.353.954	Key ( 8x10x36)		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
25.	1.351.574	Spacer (7.5mm)	→2005.	48	52	-	32	-	24	32	-	32	32	-	32	48	-	32	48	-	48	48	64	64	64	64	
25.	1.353.982	Spacer (6mm)	→2005.	48	52	-	32	-	24	32	-	32	32	-	32	48	-	32	48	-	48	48	64	64	64	64	
26.	1.351.120	Plate	→2005.	-	-	-	8	-	6	8	-	8	8	-	8	12	-	8	12	-	12	12	16	16	16	16	
26.	1.353.388	Plate	→2005.	12	13	-	8	-	6	8	-	8	8	-	8	12	-	8	12	-	12	12	16	16	16	16	
26.	1.354.008	Plate	2006.→	12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
27.	1.314.112	Spring disc	→2005.	24	26	-	16	-	12	16	-	16	16	-	16	24	-	16	24	-	24	24	32	32	32	32	
27.	1.354.006	Spring disc	2006.→	24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
28.	1.351.573	Dog plate		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
29.	1.351.000	Dog hub		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
30.	1.351.043	Slip ring	→2004.	-	-	-	8	-	6	8	-	8	8	-	8	12	-	8	12	-	12	12	16	16	16	16	
30.	1.353.722	Thrust washer - AS 80105	2005.→	12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
31.	1.351.135	Guide ring		12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
32.	1.351.575	Clutch housing ( see note below 1.)	→2004.	-	-	-	8	-	6	8	-	8	8	-	8	12	-	8	12	-	12	12	16	16	16	16	
32.	1.353.581	Clutch housing	2005.→	12	13	8	8	9	6	8	8	8	8	8	8	12	12	-	12	12	-	12	12	16	16	16	16
33.	8580100101	Seal 80x100x10 SIMRIT BAUDSL		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
34.	1.351.002	Bearing housing		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
35.	1.351.038	Seal		24	26	16	16	18	12	16	16	16	16	16	16	24	24	24	24	24	24	24	24	32	32	32	32
36.																											

1.352.095 B(G)(L)
1.352.094 J(D)(R)
1.353.750 J(D)(R)
1.356.093 B(G)(L)
1.356.094 J(D)(R)
1.356.392 J(D)(R)

20"

Knife roll  
Knife roll  
Knife roll 20"



61 - for item 55  
58 - for item 7

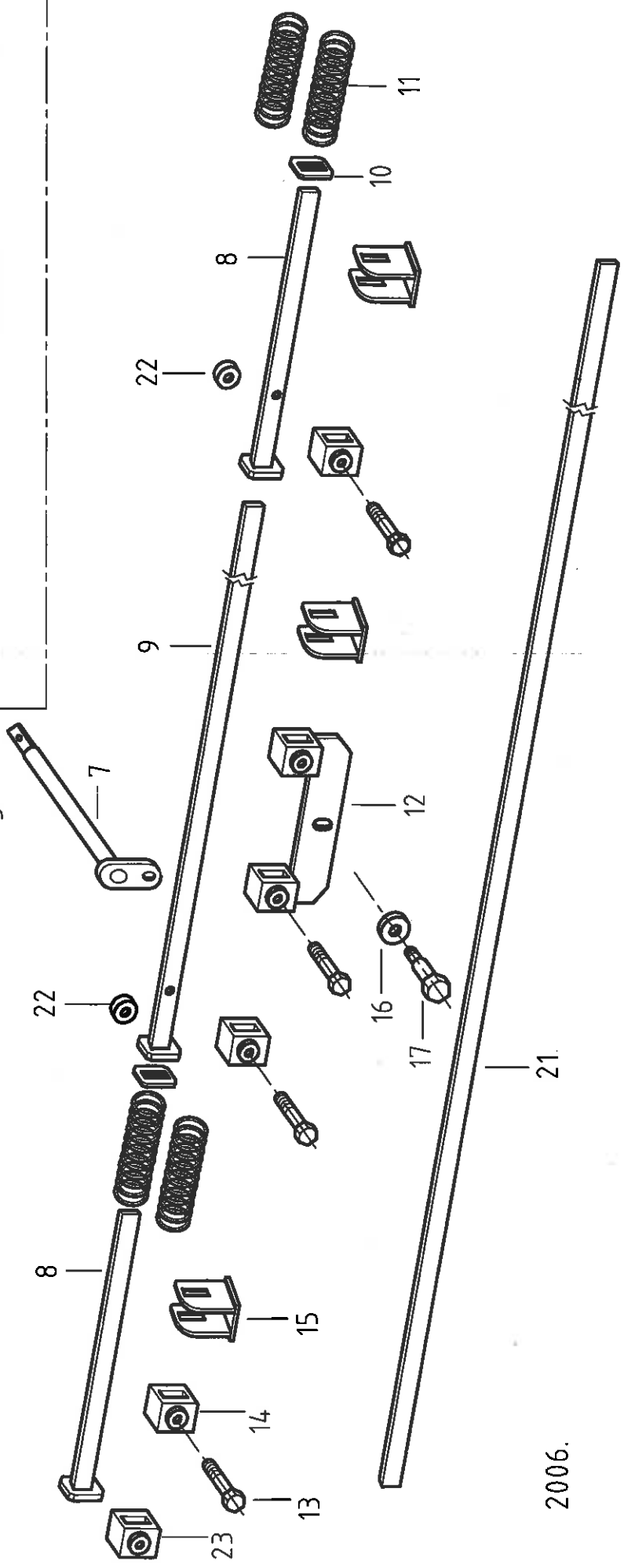
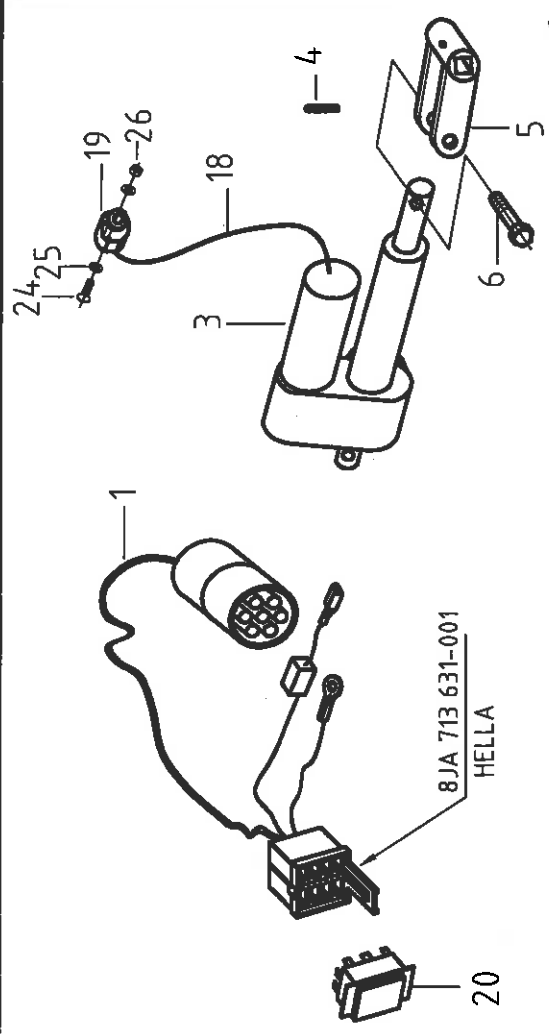
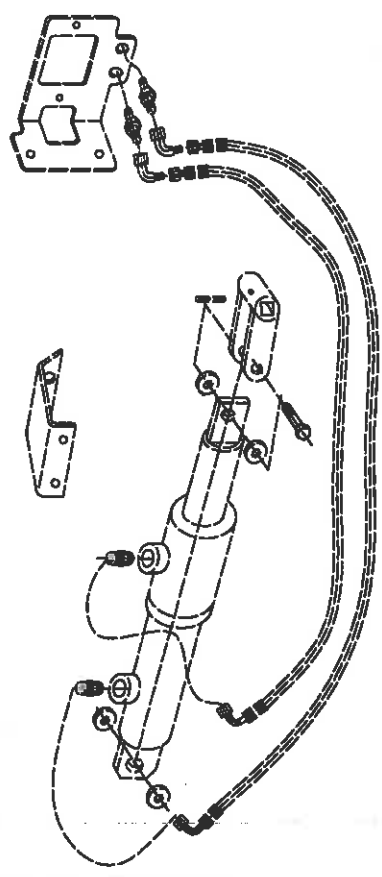
**SNAPPING UNIT GEARBOX**

Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308F	4312F	4312-70	4312	4212	4216
			5112	5113	5108	5208	5209	5306	5308	5308F	5312F	5312-70	5312	5212	5216
38.	1.353.583	Spacer	12	13	8	-	-	-	-	-	-	-	-	-	-
39.	52x65x0.5	Shim 0.5mm DIN988	12	13	8	8	9	6	8	8	12	12	12	12	16
40.	52x65x0.3	Shim 0.3mm DIN988	12	13	8	8	9	6	8	8	12	12	12	12	16
41.	1.351.045	Retainer	22	24	14	14	16	10	14	14	20	22	22	22	30
42.	1.351.214	Retaining plate	24	26	16	16	18	12	16	16	24	24	24	24	32
43.	1.300.926	Mounting bolt M14x150	12	13	8	8	9	6	8	8	12	12	12	12	16
44.	1.351.376	Mounting bolt M14x120	36	39	24	24	27	18	24	24	36	36	36	36	48
45.	1.309.247	Breather	2005.→	24	26	16	16	18	16	16	24	24	24	24	32
46.	M12 DIN7603	Copper washer	2005.→	12	13	8	8	9	6	8	8	12	12	12	16
47.	1.353.721	Needle bearing - AXK 80105	2005.→	12	13	8	8	9	6	8	8	12	12	12	16
48.	M8x50 DIN931	Screw	→2005.	-	-	-	-	24	32	-	32	48	-	-	-
49.	8.4 DIN125	Washer	→2005.	-	-	-	-	24	32	-	32	48	-	-	-
49.	M8x45 10.9	Nut (stock - see note below 1.)	→2005.	-	-	-	-	24	32	-	32	48	-	-	-
49.	M8x45 10.9	Screw DIN6912	2006.→	96	104	64	64	72	48	64	64	96	96	96	128
50.	M8x47 10.9	Nut	2006.→	96	104	64	64	72	48	64	64	96	96	96	128
50.	M8x47 10.9	Screw DIN7991	→2005.	48	52	-	32	-	-	-	-	-	-	-	64
50.	8.4 DIN125	Washer	→2005.	48	52	-	32	-	-	-	-	-	-	-	64
51.	M8 DIN980 10.	Nut	→2005.	48	52	-	32	-	-	-	-	-	-	-	64
51.	58A DIN 471	Retainer ring - external	2006.→	12	13	8	8	9	6	8	8	12	12	12	16
52.	1.354.166	Washer	2006.→	96	104	64	64	72	48	64	64	96	96	96	128
53.	1.354.059	Retainer	2006.→	12	13	8	8	9	6	8	8	12	12	12	16
	1.352.095	Snapping unit gearbox assy - left		-	-	-	-	-	-	-	-	-	-	-	-
	1.352.094	Snapping unit gearbox assy - right		-	-	-	-	-	-	-	-	-	-	-	-
	1.353.750	Snapping unit gearbox assy - right		-	-	-	-	-	-	-	-	-	-	-	-
	1.353.994	Gearbox, frontgear (less clutch) (6013)(see note below 2.)	2006.→	-	-	-	-	-	-	-	-	-	-	-	-
	1.356.325	Gearbox, frontgear (less clutch) (6013)(see note below 3.)	→2010.	12	13	8	-	-	-	-	-	-	-	-	-
	1.356.326	Gearbox, frontgear (less clutch) (6213)( see note below 4.)	2010.→	-	-	-	-	-	-	-	-	-	-	-	-
	1.356.327	Gearbox, frontgear (less clutch) (6213)( see note below 5.)	2010.→	12	13	8	-	-	-	-	-	-	-	-	-
	1.356.436	Gearbox (less clutch) for knife roll	2010.→	-	-	-	-	-	-	-	-	-	-	-	-
	1.356.437	Gearbox (less clutch) for knife roll	2010.→	12	13	8	-	-	-	-	-	-	-	-	-
	1.353.387	Clutch assy (20", 22")	→2005.	12	13	-	8	-	6	8	8	12	12	12	16
	1.354.014	Clutch assy	2006.→	12	13	8	8	9	6	8	8	12	12	12	16
54.	1.355.236	Retainer - left	2007.→	-	-	-	-	-	-	-	-	-	-	-	-
54.	1.355.237	Retainer - right	2007.→	-	-	-	-	-	-	-	-	-	-	-	-
55.	215.146.0	Hex. socket bolt M10x20 IP		72	78	48	48	54	36	48	48	72	72	72	96
56.	M14 DIN934	Hex. nut		48	52	32	32	36	24	32	32	48	48	48	64
57.	M14 DIN936	Hex. nut - thin		48	52	32	32	36	24	32	32	48	48	48	64
58.	1.355.037	Allen key SW10	2007.→	1	1	1	1	1	1	1	1	1	1	1	1
59.	1.355.106	Lubricating pipe	2007.→	1	1	1	1	1	1	1	1	1	1	1	1
60.	M24x1.5 DIN906	Hex. socket plug with conical thread		12	13	8	8	9	6	8	8	12	12	12	16
61.	1.353.504	Allen key SW6	2005.→	1	1	1	1	1	1	1	1	1	1	1	1
62.	1.356.498	Fitting	2013.→	12	13	8	8	9	6	8	8	12	12	12	16

- Notes:**
1. for 2003 and 2004 machines order items 1.353.581, 1.353.721 and 1.353.722 qty. 1 each.
  2. for 4000series 22 and 30 inch pre-2010 chopper models - order 1.356.326
  3. for 4000 series 20 inch pre-2010 chopper models - order 1.356.327
  4. for 4000 series 22 and 30 inch all chopper models
  5. for 4000 series 20 inch all chopper models

Hydraulic snapping plate adjuster.  
See page 88!

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2006.

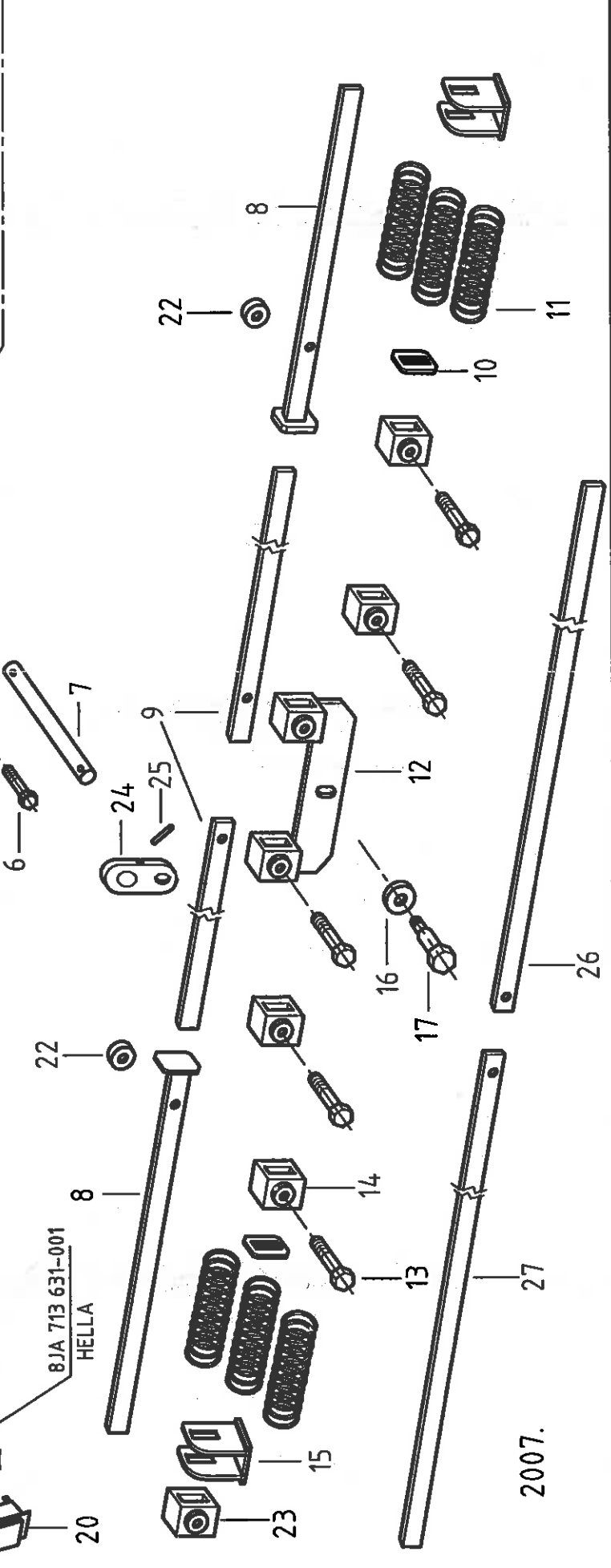
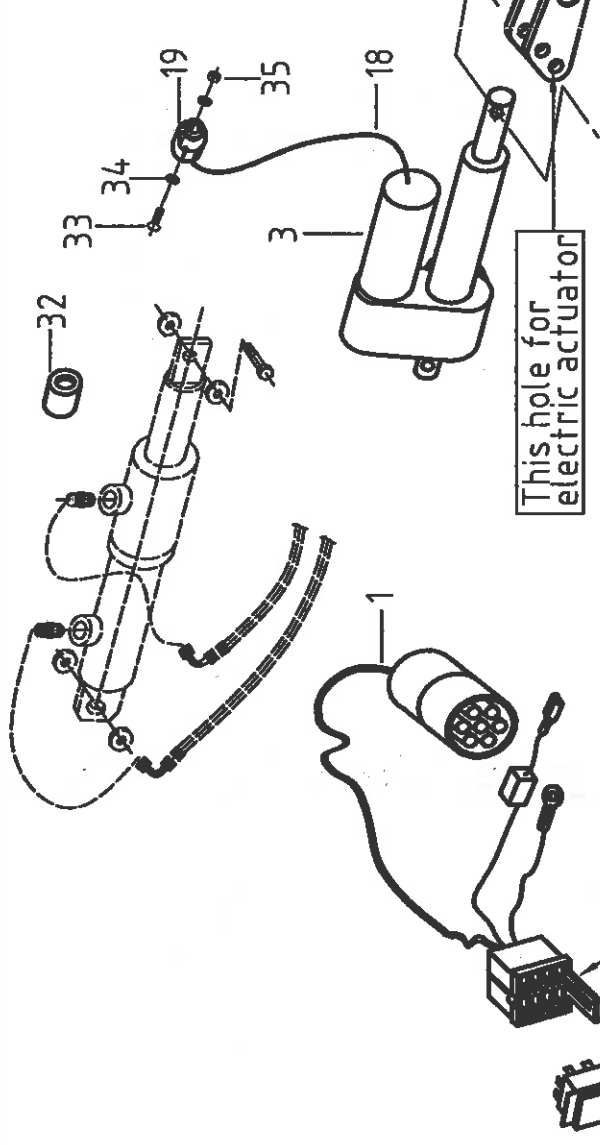
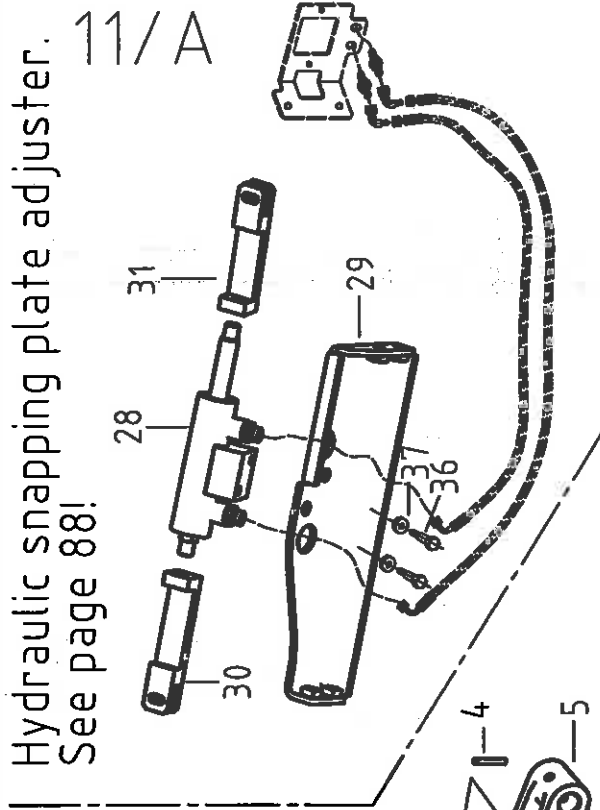
## ELECTRIC SNAPPING PLATE ADJUSTER (→2006)

Ref	Part Number	Description	4112	4113	4208	4306	4308	4312F	4312	4212	4216
1.	1.321.932	Harness	1	1	1	1	1	1	1	1	1
3.	1.308.899	Electric -actuator D12 20A 804	1	1	1	1	1	1	1	1	1
4.	5X60 DIN1481	Retaining pin	1	1	1	1	1	1	1	1	1
5.	1.351.136	Adjuster fork	1	1	1	1	1	1	1	1	1
6.	M12x60 DIN931	Screw	1	1	1	1	1	1	1	1	1
7.	1.351.139	Crank	1	1	1	1	1	1	1	1	1
8.	1.352.277	Pushbar outer	-	-	-	-	-	2	-	-	-
9.	1.352.275	Pushbar inner	-	-	-	-	-	2	-	-	-
10.	1.351.286	Plate	-	-	-	-	-	6	-	-	-
11.	1.308.615	Spring	-	-	-	-	-	6	-	-	-
12.	1.351.147	Retainer	1	1	1	1	1	1	1	1	-
12.	1.354.236	Retainer	2006.→	-	-	-	-	-	-	-	1
13.	1.301.451	Screw	14	15	10	8	10	20	14	14	18
14.	1.301.442	Retainer	11	12	7	5	7	17	11	11	15
15.	1.351.285	Guider	-	-	-	-	-	6	-	-	-
16.	1.302.245	Washer	1	1	1	1	1	1	1	1	1
17.	1.302.244	Screw	1	1	1	1	1	1	1	1	1
18.	1.310.553	Wire -1.2m-	1	1	1	1	1	1	1	1	-
19.	1.310.551	Connector (12V, 25A)	1	1	1	1	1	1	1	1	-
20.	1.310.554	Switch	1	1	1	1	1	1	1	1	-
21.	1.352.445	Pushbar	-	-	1	1	-	-	-	-	-
21.	1.352.716	Pushbar	-	-	-	-	1	-	-	-	-
21.	1.353.352	Pushbar	-	-	-	-	-	-	-	1	-
21.	1.353.886	Pushbar	1	-	-	-	-	-	-	-	-
21.	1.353.671	Pushbar	-	1	-	-	-	-	-	-	-
21.	1.353.884	Pushbar	-	-	-	-	-	-	1	-	1
22.	1.353.059	Bumper	-	-	-	-	-	2	-	-	-
23.	1.354.030	Retainer	1	1	1	1	1	1	1	1	1
24.	M5x30 DIN963	Sloted countersunk head screw	3	3	3	3	3	3	3	3	3
25.	M5 DIN125	Washer	6	6	6	6	6	6	6	6	6
26.	M5 DIN934	Hex nut	3	3	3	3	3	3	3	3	3

NOTE for item: 15.- 1.351.285 is only for 4312F without chopper

Hydraulic snapping plate adjuster.  
See page 88!

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## ELECTRIC &amp; HYDRAULIC SNAPPING PLATE ADJUSTER (2007 →)

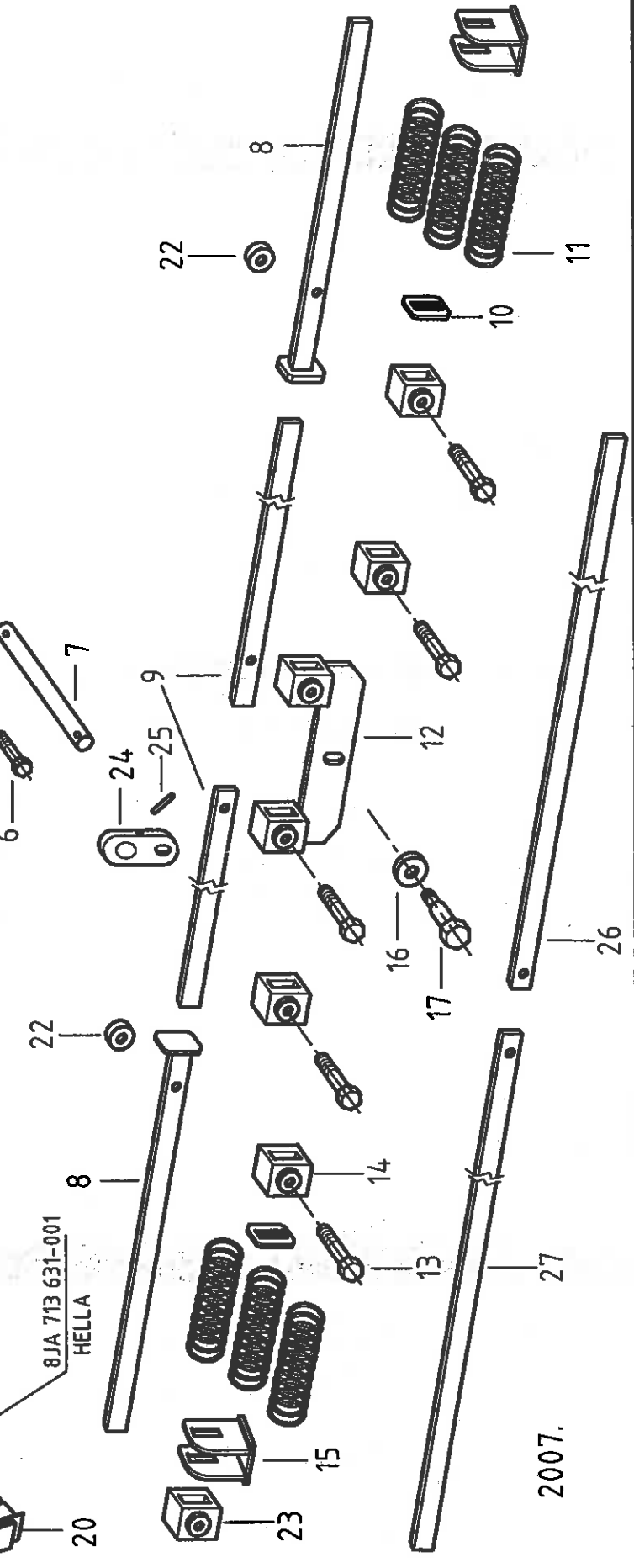
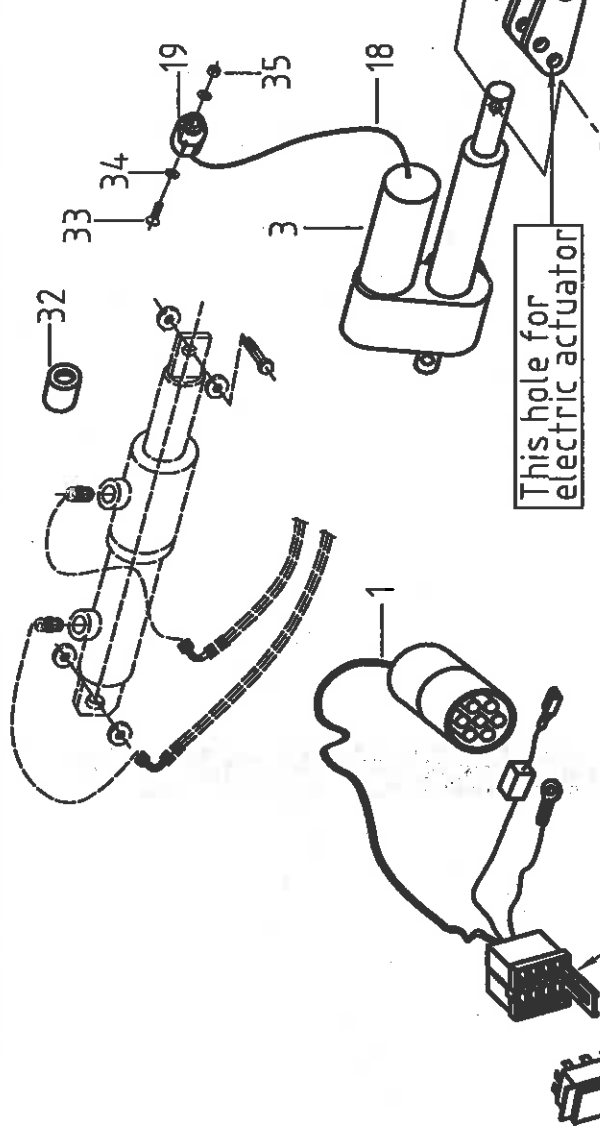
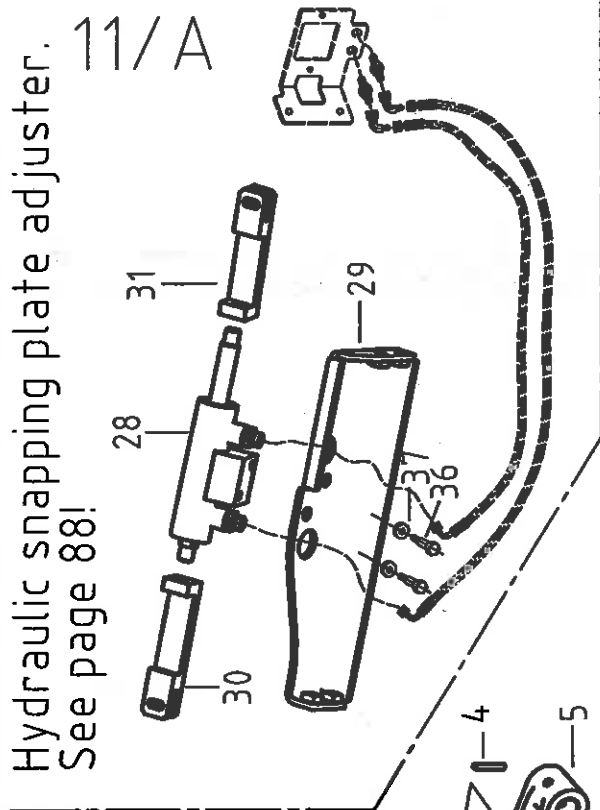
Ref	Part Number	Description	4112	4108	4113-2008	4208	4209	4306	4308	4308-70	4308F	4312F	4312	4312-70	4212	4216
			5112	5108	-	5208	5209	5306	5308	5308-70	5308F	5312F	5312	5312-70	5212	5216
1.	1.321.932	Harness	1	1	1	1	1	1	1	1	1	1	1	1	1	1
3.	1.308.899	Electric-actuator D12 20A 804	1	1	1	1	1	1	1	1	1	1	1	1	1	1
4.	1.355.045	Silver pin (8x40)	1	1	1	1	1	1	1	1	1	1	1	1	1	1
5.	1.355.041	Adjuster fork	1	1	1	1	1	1	1	1	1	1	1	1	1	1
6.	IM12x65 DIN931	Screw	1	1	1	1	1	1	1	1	1	1	1	1	1	1
7.	1.355.042	Shaft	1	1	1	1	1	1	1	1	1	1	1	1	1	1
8.	1.352.277	Pushbar outer	-	-	-	-	-	-	-	-	-	-	-	-	-	-
8.	1.351.861	Pushbar outer	-	-	-	-	-	-	-	-	-	-	-	-	-	-
9.	1.355.060	Pushbar inner - for electric adj. (2311)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
9.	1.355.061	Pushbar inner - for electric adj. (1535)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
9.	1.354.697	Pushbar inner LH - for hydr. adj. (2502.5)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
9.	1.354.699	Pushbar inner LH - for hydr. adj. (1670.5)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
9.	1.354.698	Pushbar inner RH - for hydr. adj. (1730)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
9.	1.354.700	Pushbar inner RH - for hydr. adj. (954)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
10.	1.351.286	Plate	-	-	-	-	-	-	-	-	-	-	-	-	-	-
11.	1.308.615	Spring	-	-	-	-	-	-	-	-	-	-	-	-	-	-
12.	1.355.044	Retainer	1	1	1	1	1	1	1	1	1	1	1	1	1	1
13.	1.301.451	Screw	14	10	11	10	11	8	10	10	14	20	14	14	14	18
14.	1.301.442	Retainer	11	7	10	7	8	5	7	7	11	17	11	11	11	15
15.	1.351.285	Guider	-	-	-	-	-	-	-	-	-	-	-	-	-	-
16.	1.302.245	Washer	1	1	1	1	1	1	1	1	1	1	1	1	1	1
17.	1.302.244	Screw	1	1	1	1	1	1	1	1	1	1	1	1	1	1
18.	1.310.553	Wire -1.2in-	1	1	1	1	1	1	1	1	1	1	1	1	1	1
19.	1.310.551	Connector (12V, 25A)	1	1	1	1	1	1	1	1	1	1	1	1	1	1
20.	1.310.554	Switch	1	1	1	1	1	1	1	1	1	1	1	1	1	1
22.	1.363.059	Bumper	-	-	-	-	-	-	-	-	-	-	-	-	-	-
23.	1.354.030	Retainer	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24.	1.355.043	Arm	1	1	1	1	1	1	1	1	1	1	1	1	1	1
25.	1.355.046	Silver pin (8x32)	1	1	1	1	1	1	1	1	1	1	1	1	1	1
26.	1.355.052	Pushbar LH - for electric adj. (1774)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.056	Pushbar LH - for electric adj. (2422)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.058	Pushbar LH - for electric adj. (3946)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.086	Pushbar LH - for electric adj. (2454)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.062	Pushbar LH - for electric adj. (2178)	1	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.096	Pushbar LH - for electric adj. (1334)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.288	Pushbar LH - for electric adj. (1489)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.058	Pushbar LH - for hydr. adj. (3946)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.354.691	Pushbar LH - for hydr. adj. (1967)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.354.693	Pushbar LH - for hydr. adj. (2614.5)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.430	Pushbar LH - for hydr. adj. (2367)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.354.695	Pushbar LH - for hydr. adj. (4138.5)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.354.777	Pushbar LH - for hydr. adj. (3767)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.024	Pushbar LH - for hydr. adj. (2625)	1	-	-	-	-	-	-	-	-	-	-	-	-	-
26.	1.355.094	Pushbar LH - for hydr. adj. (1807)	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Note: item 15.- 1.351.285 is only for 4312F and 4308F without chopper

item 32 is only for pre2007 hydraulic adjustment with post2007 mechanism (conversion kit 1.355.172 includes items 4-7, 12, 16, 17, 24, 25 and 32)

Hydraulic snapping plate adjuster.  
See page 88!

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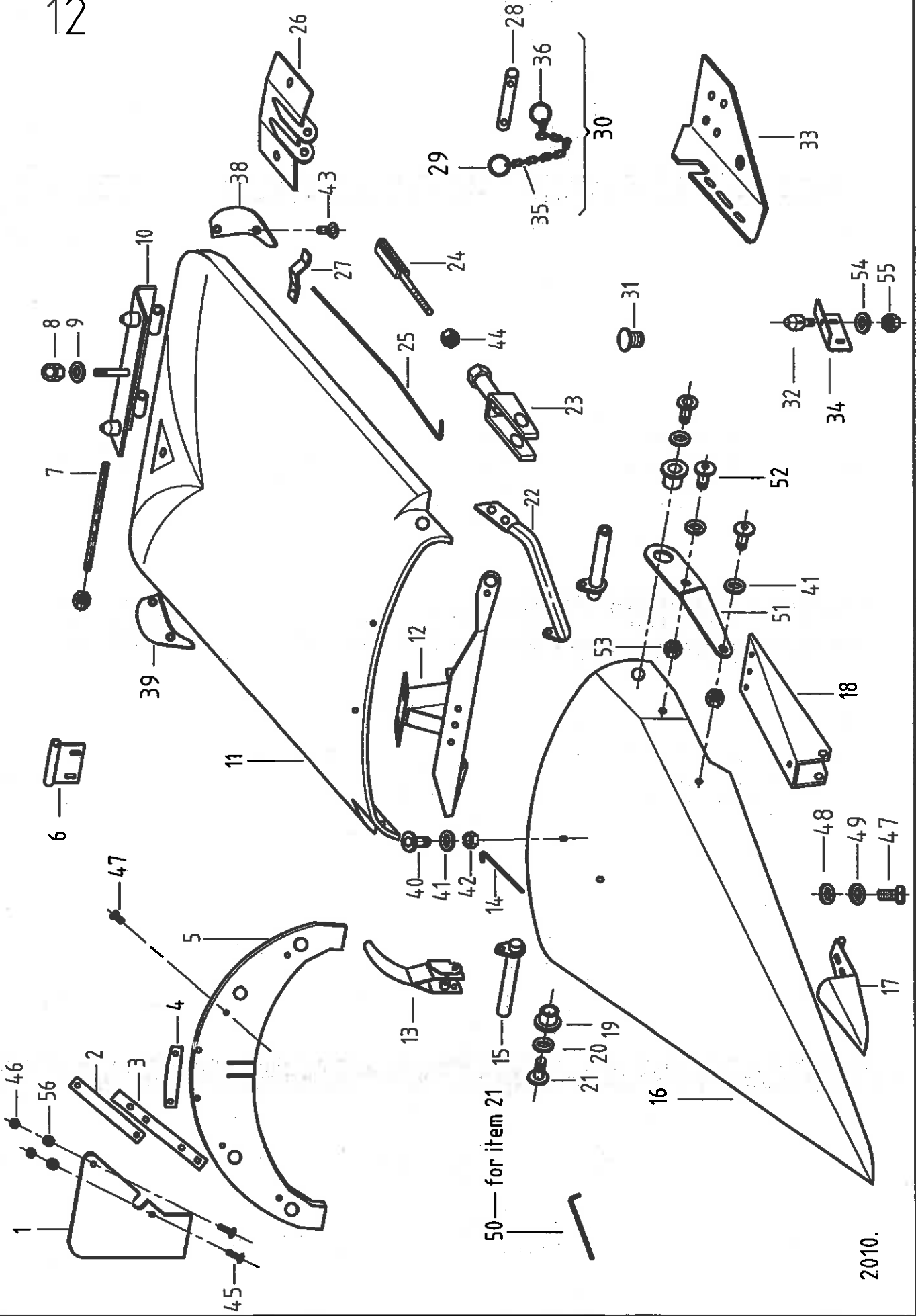
2007.



## ELECTRIC &amp; HYDRAULIC SNAPPING PLATE ADJUSTER (2007 →)

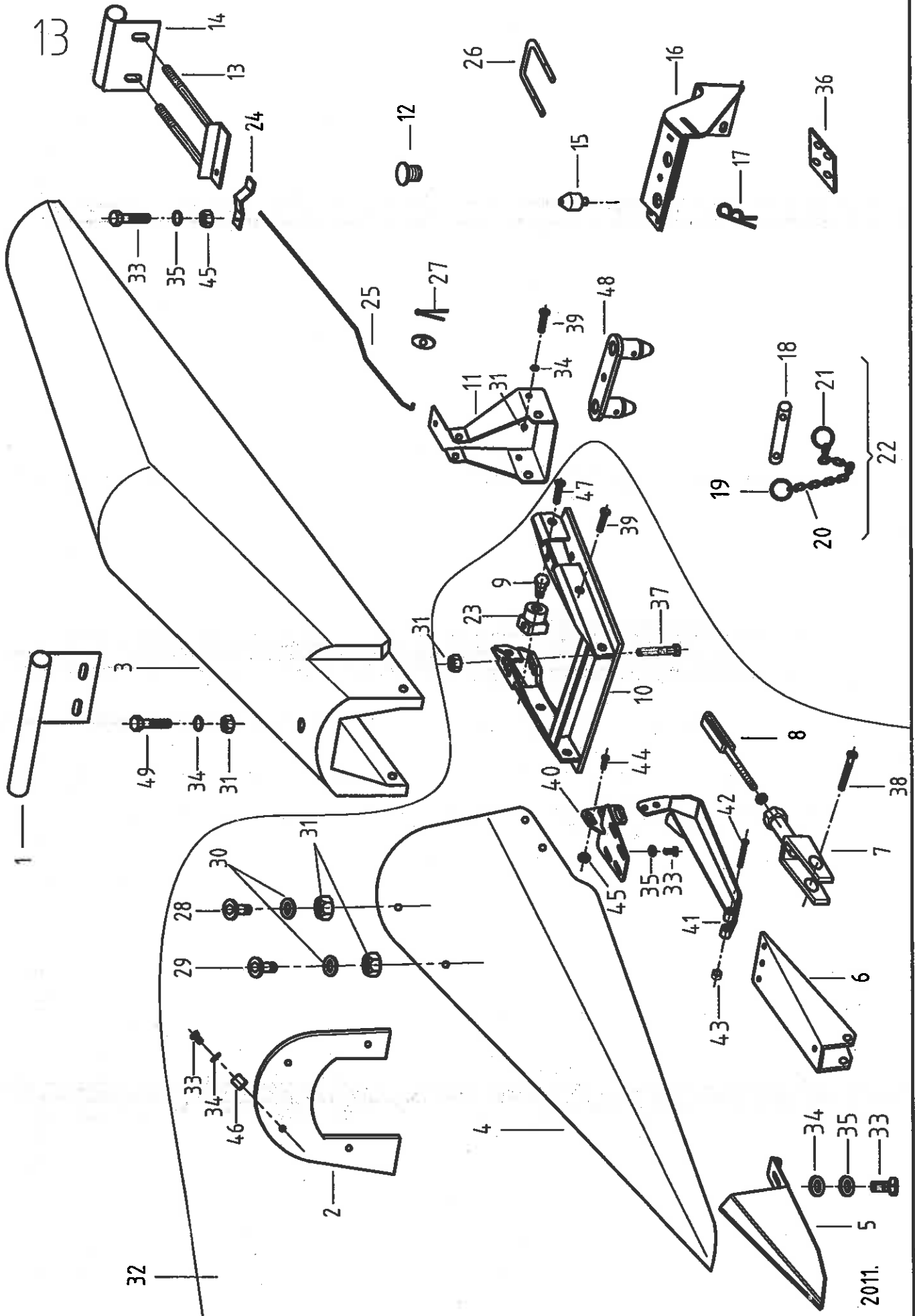
Ref	Part Number	Description	4112	4108	4113-2008	4208	4209	4306	4308	4308-70	4308F	4312F	4312	4312-70	4212	4216
			5112	5108	-	5208	5209	5306	5308	5308-70	5308F	5312F	5312	5312-70	5212	5216
26.	1.355.084	Pushbar LH - for hydr. adj. (2927)	-	-	-	-	-	-	-	-	-	-	-	-	1	-
26.	1.355.198	Pushbar LH - for hydr. adj. (4047)	-	-	-	-	-	-	-	-	-	-	-	-	-	1
26.	1.355.672	Pushbar LH - for hydr. adj. (2945)	-	-	1	-	-	-	-	-	-	-	-	-	-	-
27.	1.355.053	Pushbar RH - for electric adj. (2216)	-	-	-	-	-	1	-	-	-	-	-	-	-	-
27.	1.355.057	Pushbar RH - for electric adj. (2895)	-	-	-	-	-	-	1	-	-	-	-	-	-	-
27.	1.355.059	Pushbar RH - for electric adj. (4419)	-	-	-	-	-	-	-	-	-	-	1	-	-	1
27.	1.355.087	Pushbar RH - for electric adj. (3689)	-	-	-	-	-	-	-	-	-	-	-	-	1	-
27.	1.355.063	Pushbar RH - for electric adj. (3403)	1	-	-	-	-	-	-	-	-	-	-	-	-	-
27.	1.355.097	Pushbar RH - for electric adj. (2569)	-	-	-	1	-	-	-	-	-	-	-	-	-	-
27.	1.355.289	Pushbar RH - for electric adj. (2387)	-	1	-	-	-	-	-	-	-	-	-	-	-	-
27.	1.355.059	Pushbar RH - for hydr. adj. (4419)	-	-	-	-	1	-	-	-	-	-	-	-	-	-
27.	1.354.692	Pushbar RH - for hydr. adj. (1635)	-	-	-	-	-	1	-	-	-	-	-	-	-	-
27.	1.354.694	Pushbar RH - for hydr. adj. (2314)	-	-	-	-	-	-	1	-	-	-	-	-	-	-
27.	1.355.431	Pushbar RH - for hydr. adj. (2128)	-	-	-	-	-	-	-	1	-	-	-	-	-	-
27.	1.354.696	Pushbar RH - for hydr. adj. (3838)	-	-	-	-	-	-	-	-	-	1	-	-	-	-
27.	1.354.778	Pushbar RH - for hydr. adj. (3528)	-	-	-	-	-	-	-	-	-	-	1	-	-	-
27.	1.355.025	Pushbar RH - for hydr. adj. (2566)	1	-	-	-	-	-	-	-	-	-	-	-	-	-
27.	1.355.095	Pushbar RH - for hydr. adj. (1708)	-	-	-	1	-	-	-	-	-	-	-	-	-	-
27.	1.355.085	Pushbar RH - for hydr. adj. (2828)	-	-	-	-	-	-	-	-	-	-	-	-	1	-
27.	1.355.199	Pushbar RH - for hydr. adj. (3574)	-	-	-	-	-	-	-	-	-	-	-	-	-	1
27.	1.355.673	Pushbar RH - for hydr. adj. (3406)	-	-	1	-	-	-	-	-	-	-	-	-	-	-
28.	1.354.669	Hydraulic cylinder	1	1	1	1	1	1	1	1	1	1	1	1	1	1
29.	1.354.688	Bracket	1	1	1	1	1	1	1	1	1	1	1	1	1	1
30.	1.354.690	Adjuster fork	1	1	1	1	1	1	1	1	1	1	1	1	1	1
31.	1.355.026	Adjuster fork	1	1	1	1	1	1	1	1	1	1	1	1	1	1
32.	1.355.040	Stop piece (See note below!)	1	1	1	1	1	1	1	1	1	1	1	1	1	1
33.	M5x30 DIN963	Seal kit for 1.354.669 (item 28)	3	3	3	3	3	3	3	3	3	3	3	3	3	3
34.	M5 DIN125	Slotted countersunk head screw	6	6	6	6	6	6	6	6	6	6	6	6	6	6
35.	M5 DIN934	Washer	3	3	3	3	3	3	3	3	3	3	3	3	3	3
36.	M10x25 DIN933	Hex nut	2	2	2	2	2	2	2	2	2	2	2	2	2	2
37.	239.388.0	Bolt	2	2	2	2	2	2	2	2	2	2	2	2	2	2
		Washer														

Note: item 15.- 1.351.285 is only for 4312F and 4308F without chopper  
item 32 is only for pre2007 hydraulic adjustment with post2007 mechanism (conversion kit 1.355.172 includes items 4-7, 12, 16, 17, 24, 25 and 32)

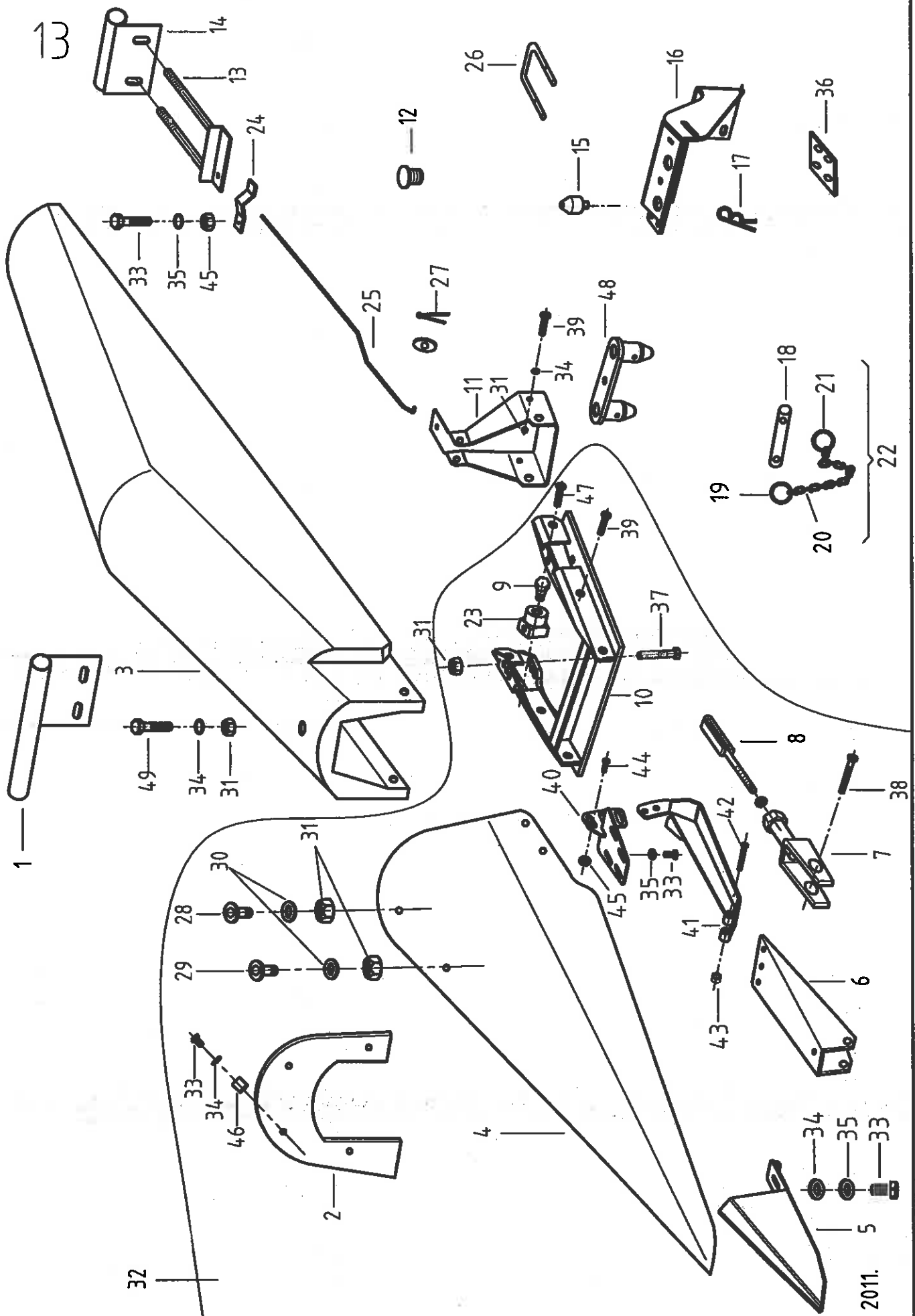


## PLASTIC CENTRAL DIVIDERS - (30")

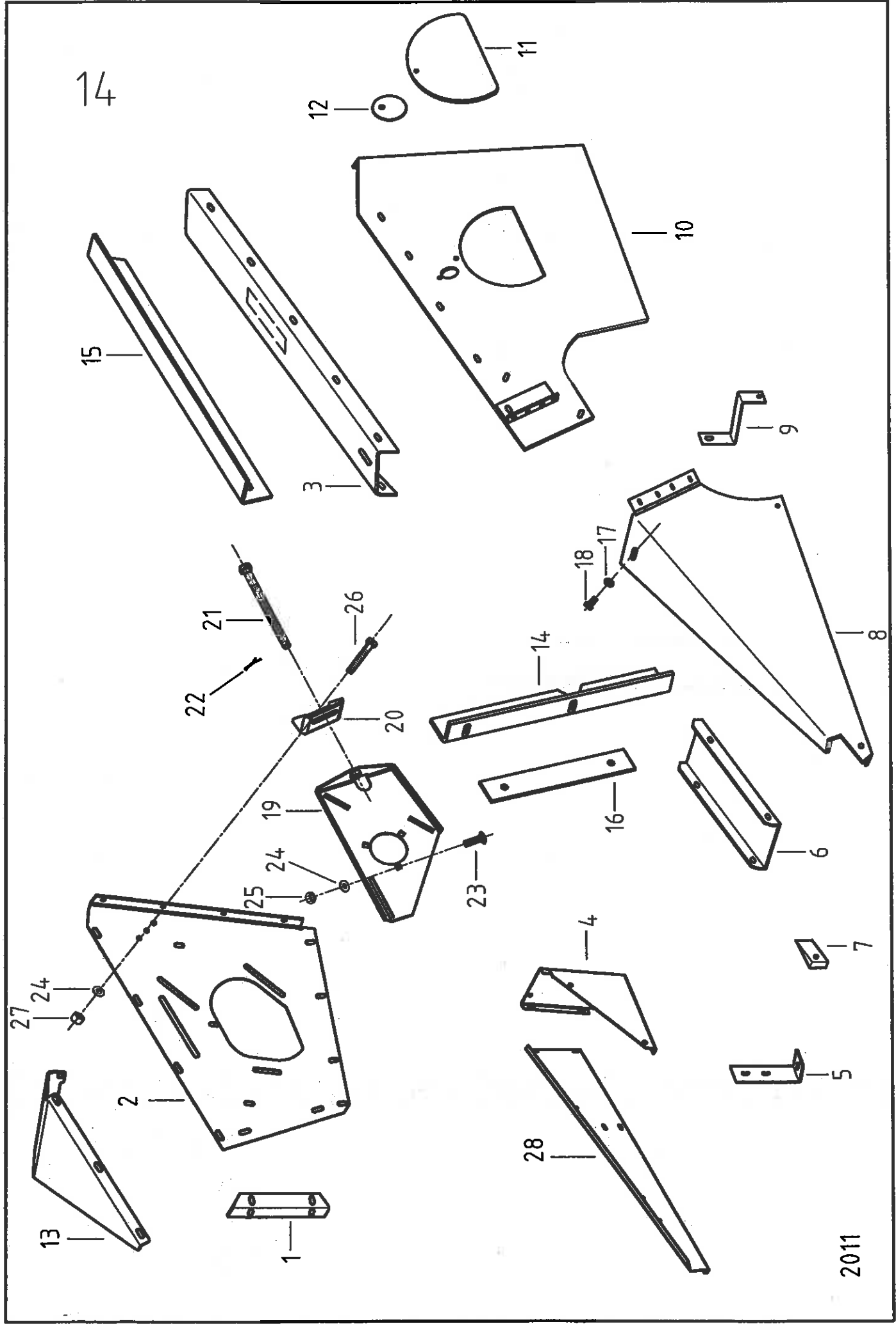
Ref	Part Number	Description		4113	4306	4308	4312	4312F
				5113	5306	5308	5312	5312F
1.	1.325.079	Rubber ear		4	10	14	22	18
2.	1.325.078	Flat		4	10	14	22	18
3.	1.325.077	Flat		4	10	14	22	18
4.	1.325.076	Flat		2	5	7	11	9
5.	1.322.518	Rubber ear 30"/76.2/		2	5	7	11	9
6.	1.351.739	Hinge		2	5	7	11	9
7.	1.321.211	Hinge shaft		2	5	7	11	9
8.	M10 DIN1587	Hex nut		2	5	7	11	9
9.	237.592	Washer		2	5	7	11	9
10.	1.322.489	Shield hinge assy		2	5	7	11	9
11.	1.351.639	Upper cover 30"/76.2/		2	5	7	11	9
12.	1.325.338	Support assy 30"/76.2/		2	5	7	11	9
13.	1.310.002	Lever		2	5	7	11	9
14.	1.352.341	Rod		2	5	7	11	9
15.	1.325.369	Hinge assy		2	5	7	11	9
16.	1.322.341	Center snout 30" / 76.2 /		2	5	7	11	9
17.	1.323.926	Skid shoe	→2007.	2	5	7	11	9
17.	1.377.032	Skid shoe	2008.→	2	5	7	11	9
18.	1.322.482	Support		2	5	7	11	9
19.	1.322.505	Spacer	→2004.	-	10	14	-	18
19.	1.328.494	Spacer	2005.→	4	10	14	22	18
20.	1.302.245	Shim	→2004.	-	10	14	-	18
20.	239.389.0	Lock washer	2005.→	4	10	14	22	18
21.	1.302.244	Pivot bolt	→2004.	-	10	14	-	9
21.	M12x35 ISO7380 10.9	Bolt	2005.→	4	10	14	22	18
22.	1.325.372	Arm weld.	2004.→	2	5	7	11	9
23.	1.322.953	Bracket assy		2	5	7	11	9
24.	1.322.484	Rod assy		2	5	7	11	9
25.	1.352.344	Rod -76.2		2	5	7	11	9
26.	1.325.220	Rod support assy		2	5	7	11	9
27.	1.302.222	Rod retainer spring		2	5	7	11	9
28.	1.325.892	Retainer		2	5	7	11	9
29.	1.325.440	Spring		2	5	7	11	9
30.	1.325.899	Retainer assy		2	5	7	11	9
31.	1.322.794	Plastic plug		2	5	7	11	9
32.	1.310.009	Support pin		2	5	7	11	9
33.	1.352.342	Snapping unit spacer assy - left		2	5	7	11	9
33.	1.352.343	Snapping unit spacer assy - right		2	5	7	11	9
34.	1.302.340	Angle	→2004.	-	5	7	11	9
34.	1.353.849	Angle	2005.→	2	5	7	11	9
35.	2.2x31x10	Chain DIN 5685		2	5	7	11	9
36.	002.846.0	Ring		2	5	7	11	9
38.	1.327.790	Deflector left	2004.→	2	5	7	11	9
39.	1.327.791	Deflector right	2004.→	2	5	7	11	9
40.	M8x50 ISO7380/10.9	Bolt		4	10	14	22	18
41.	237.816.0	Washer M8		12	30	42	66	54
42.	VM8 DIN980	Hex nut		4	10	14	22	18
43.	M8x16 DIN7991/8.8	Bolt		8	20	28	44	36
44.	M12 DIN934/8.8	Hex nut VM8		2	5	7	11	9
45.	M8x20 DIN603 8.8	Carriage bolt		52	24	32	48	48
46.	M8 DIN934	Hex nut		52	24	32	48	48
47.	M8x16 DIN933 8.8	Hex. head bolt		104	48	64	96	96
48.	1.314.099	Washer - M8		26	12	16	24	24
49.	239.387.0	Lock washer - M8		26	12	16	24	24
50.	1.355.421	Allen key SW8	2008.→	1	1	1	1	1
51.	1.355.446	Bracket - right	2008.→	2	5	7	11	9
51.	1.355.447	Bracket - left	2008.→	2	5	7	11	9
52.	M8x30 ISO7380/10.9	Button head screw with TORX socket	2008.→	8	20	28	44	36
53.	M8 DIN985	Hex nut - plastic insert	2008.→	8	20	28	44	36
54.	236.913.2 - M10	Washer		2	5	7	11	9
55.	M10 DIN985	Hex nut - plastic insert		2	5	7	11	9
56.	1.329.747	Spacer	2010.→	8	20	28	44	36





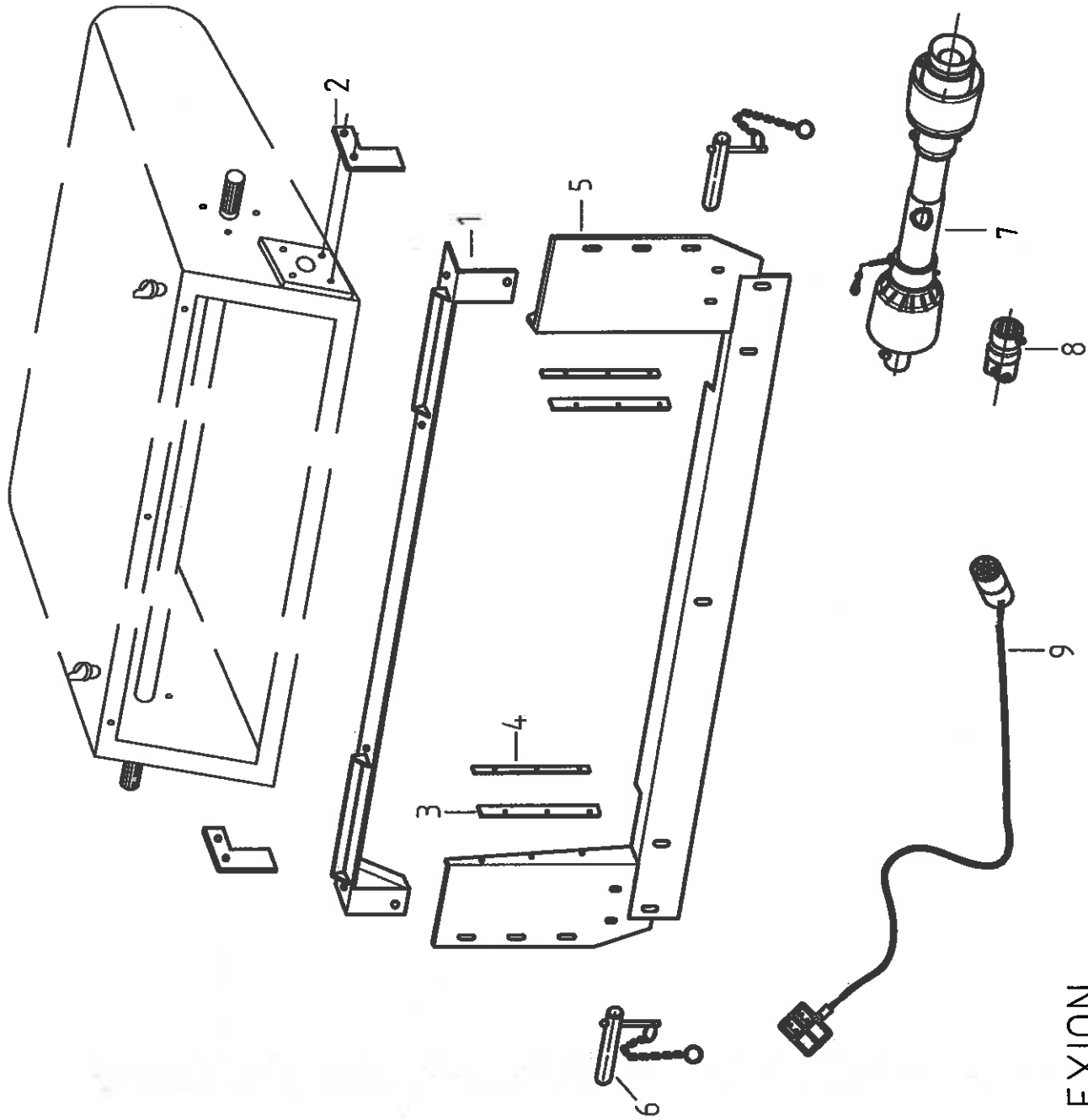




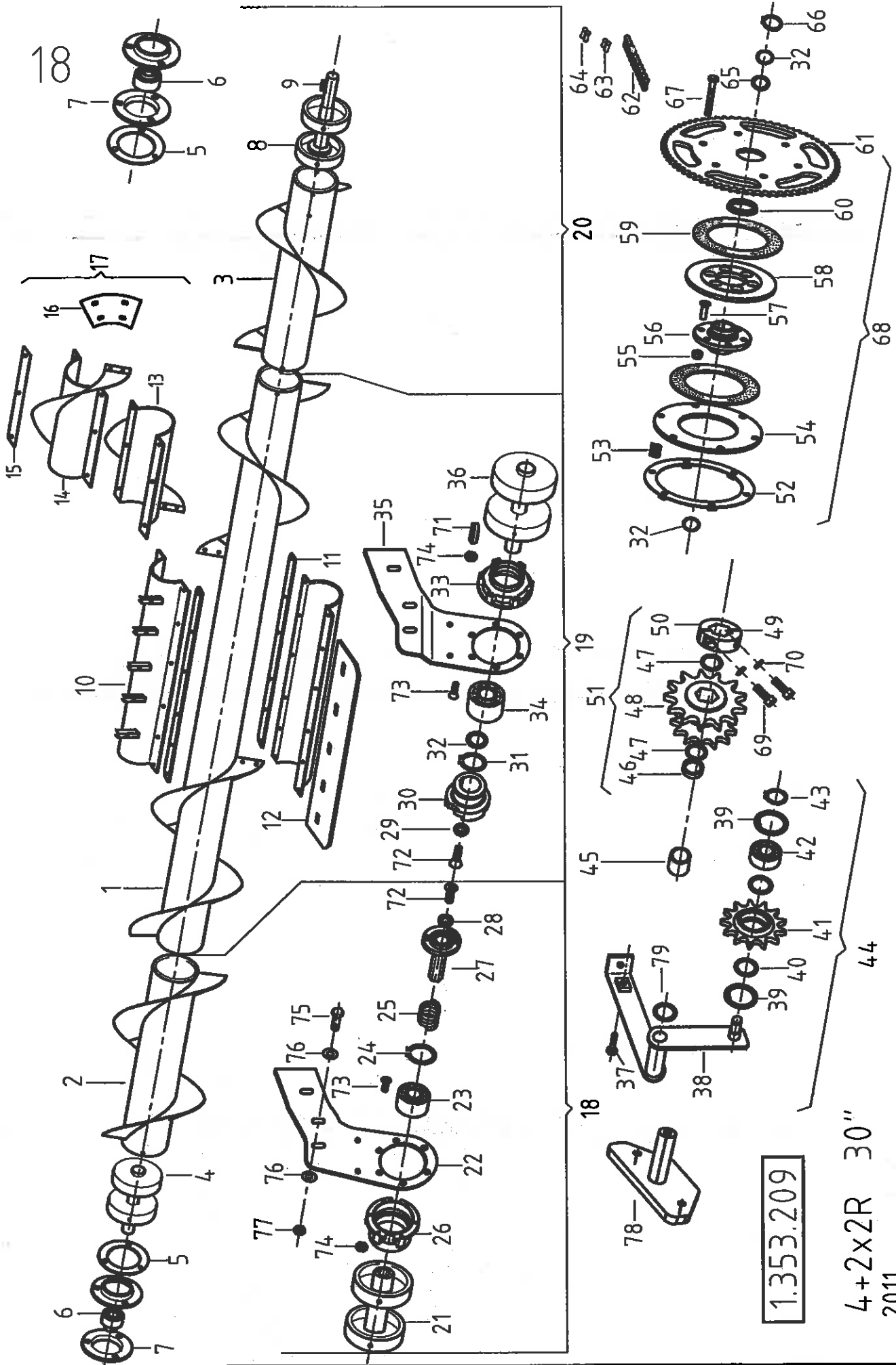










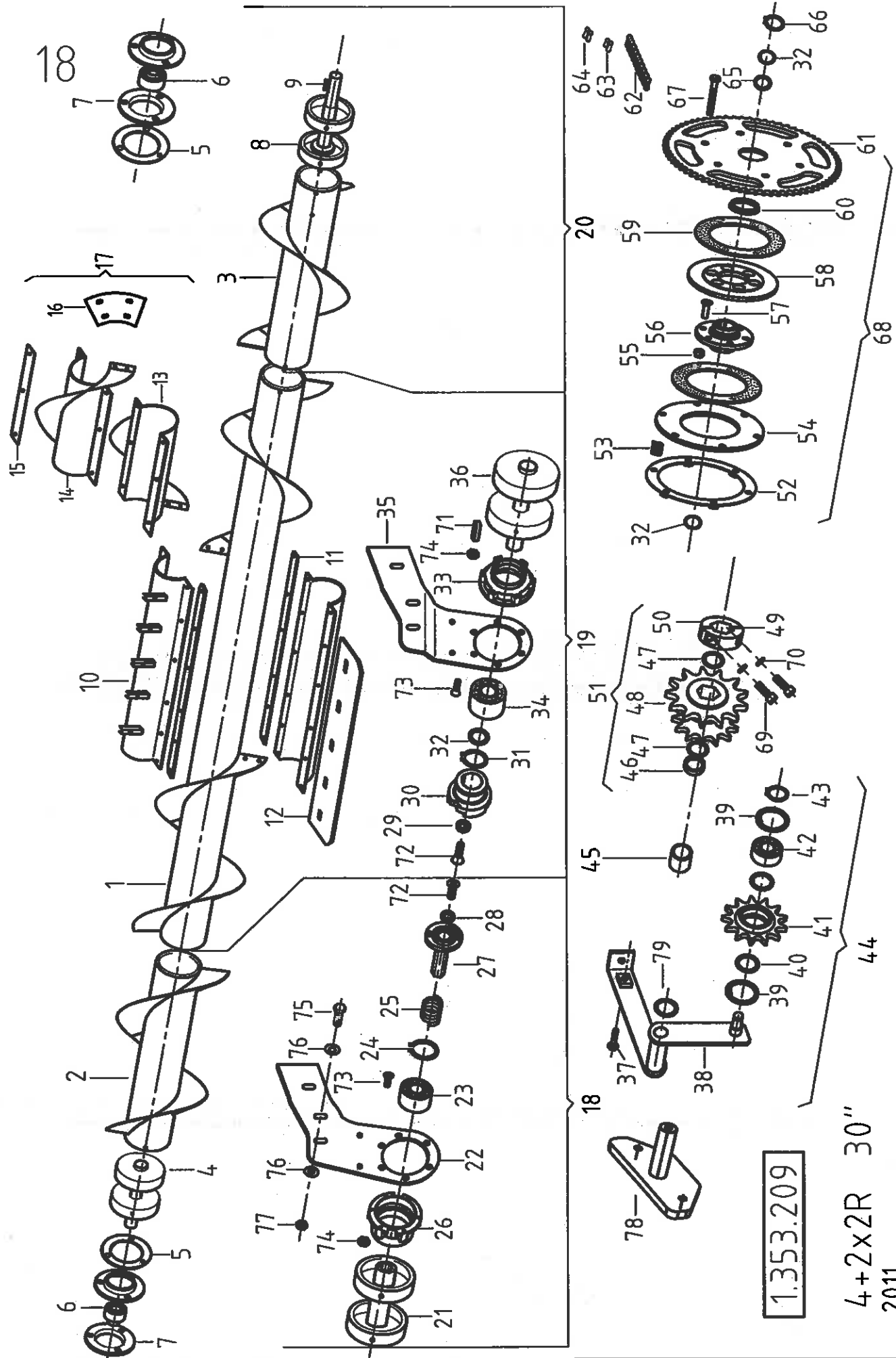


1.353.209

4+2x2R 30"  
2011.

## AUGER ASSEMBLY

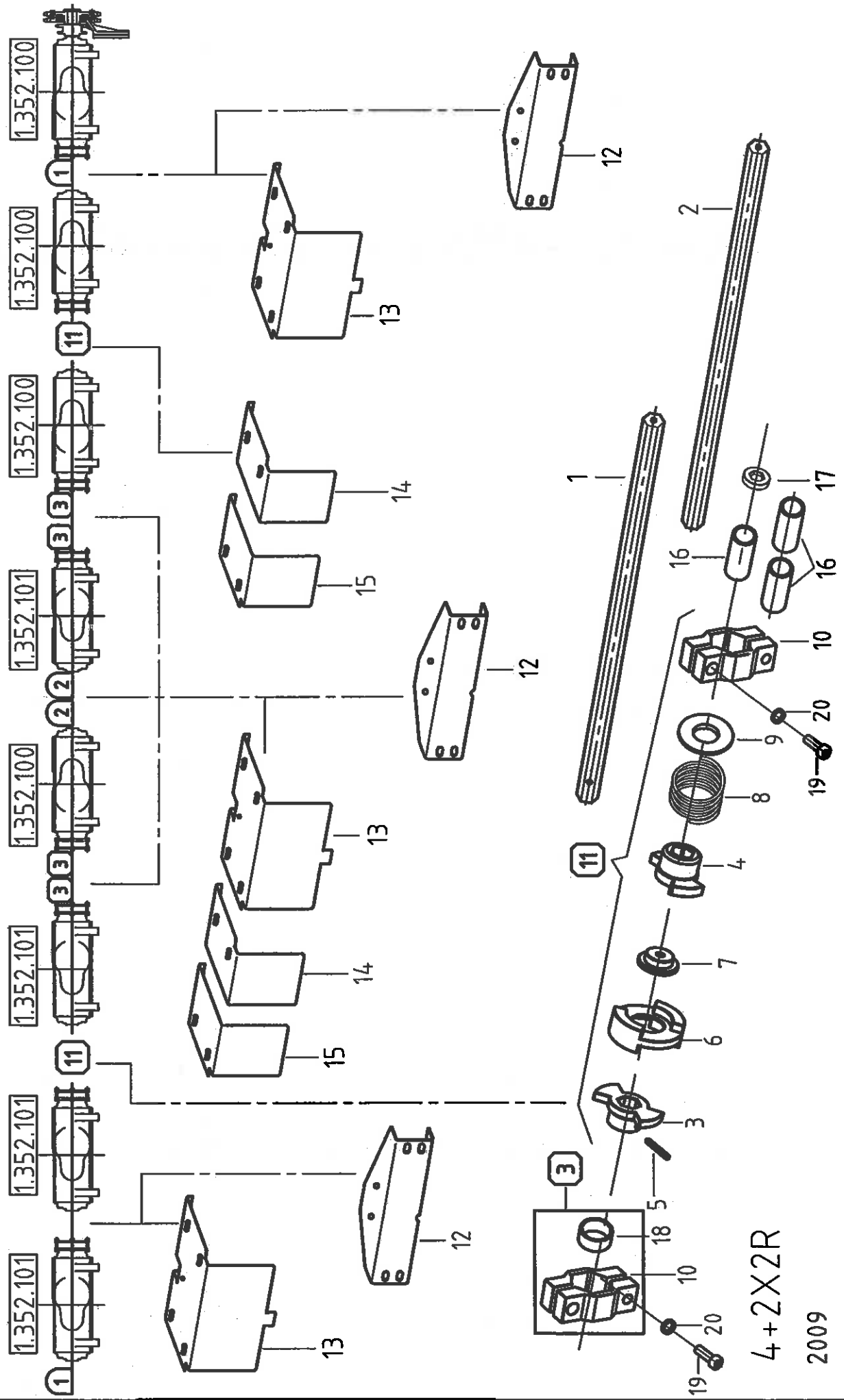
Ref	Part Number	Description		4308F
				5308F
1.	1.355.355	Auger - central -22" pitch		1
2.	1.355.353	Auger - RH wing - 22" pitch		1
3.	1.355.351	Auger - LH wing - 22 "pitch		1
4.	1.318.122	Auger shaft assy		1
5.	1.320.190	Shim		2
6.	1.327.636	Bearing /RAE35 NPPB/ 238.207		2
7.	616.068.0	Bearing housing		4
8.	1.351.349	Auger shaft assy		1
9.	B10x8x30 or 10x8x40	Key		1
10.	1.304.769	Auger finger - LH		1
10.	1.304.770	Auger finger - RH		1
11.	1.304.876	Strap		2
12.	1.308.132	Cover plate		2
13.	1.353.172	Auger flight extension - RH	→2007.	1
13.	1.355.449	Auger flight extension - RH	2008.→	1
14.	1.353.171	Auger flight extension - LH	→2007.	1
14.	1.355.448	Auger flight extension - LH	2008.→	1
15.	1.315.408	Strap		2
16.	1.353.560	Plate	→2007.	2
17.	1.353.218	Auger flight extension kit - 22"pitch	→2007.	1
17.	1.355.452	Auger flight extension kit - 22"pitch	2008.→	1
18.	1.353.211	Auger assy - RH wing - 22"pitch		1
19.	1.353.210	Auger assy - central - 22"pitch		1
20.	1.353.212	Auger assy - LH wing - 22"pitch		1
21.	1.328.479	Auger shaft assy		2
22.	1.353.181	Console right - RH wing		1
22.	1.353.180	Console left - LH wing		1
23.	1.309.259	Bearing - 172 6211 2RS		2
24.	55A DIN 471	Retainer ring -for shaft		2
25.	1.308.932	Spring		2
26.	1.353.179	Bearing housing		2
27.	1.328.472	Jaw clutch - outer		2
28.	1.328.492	Washer		2
29.	1.308.948	Washer		2
30.	1.328.473	Jaw clutch - inner		2
31.	40A DIN471	Retainer ring -for shaft		2
32.	1.309.011	Shim		4
33.	1.353.178	Bearing housing		2
34.	1.327.635	Bearing /RAE40 NPPB/		2
35.	1.353.183	Console right - RH main frame		1
35.	1.353.182	Console left - LH main frame		1
36.	1.308.414	Auger shaft assy		2
37.	M12x40 DIN933/10.9	Hex. head bolt		1
38.	1.352.486	Support assy - left		1
39.	471 DIN472	Retainer ring -for hole		2
40.	1.315.070	Shim		2
41.	1.309.052	Idler sprocket 5/8" pitch x 16T		1
42.	1.327.587	Bearing - 6204 2RS1		1
43.	20A DIN471	Retainer ring -for shaft		1
44.	1.352.488	Chain adjuster assy - left	→2010.	1
44.	1.356.431	Chain adjuster assy - left	2011.→	1
45.	1.354.074	Spacer (l=95)		1
46.	1.354.073	Spacer (l=12)		1
47.	37x50x1	Shim		2
48.	1.353.605	Sprocket 5/8" pitch x 16T/18T		1
49.	1.354.071	Clamp l. half		1



## AUGER ASSEMBLY

Ref	Part Number	Description		4308F
				5308F
50.	1.354.072	Clamp II. half		1
51.	1.354.078	Sprocket assy 5/8" pitch x 16T/18T		1
52.	1.351.230	Pulley		1
53.	25.541.33.43.02.	Spring		6
54.	1.351.229	Plate		1
55.	M10 DIN985	Hex. nut		6
56.	1.354.717	Hub		1
57.	M10x35 DIN7991/10.9	Screw		6
58.	1.354.718	Disk		1
59.	25.553.20.10.07.	Friction disk		2
60.	1.351.235	Ring		1
61.	1.352.443	Sprocket 5/8" pitch x 70T		1
62.	1.353.617	Chain - 5/8" x 95pitches		1
63.	1.320.493	Connector link - 5/8" pitch		1
64.	1.320.492	Offset link- 5/8" pitch		1
65.	1.320.540	Shim		1
66.	35A DIN471	Retainer ring -for shaft		1
67.	M10x80 DIN933	Hex. bolt	→2007.	6
67.	M10x70 DIN933	Hex. bolt	2008.→	6
68.	1.354.724	Sprocket assy 5/8" pitch x 70T		1
69.	M8x25 DIN6912/10.9	Hex. socket head screw		2
70.	M8 DIN7980	Spring washer		2
71.	8x7x35	Key		2
72.	214.054.0	Hex. socket head screw (M8x35 DIN7991 IP)		4
73.	M8x40 DIN7991 IP 8.8	Hex. socket head screw (M8x35 DIN7991 IP)		12
74.	M8 DIN934	Hex. nut		12
75.	M10x40 DIN933 8.8	Hex. screw		6
76.	234.364.0	Washer		12
77.	M10 DIN980	Lock nut		6
78.	1.356.382	Bracket welded	2011.→	1
79.	1.377.699	Washer	2011.→	1

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4+2X2R

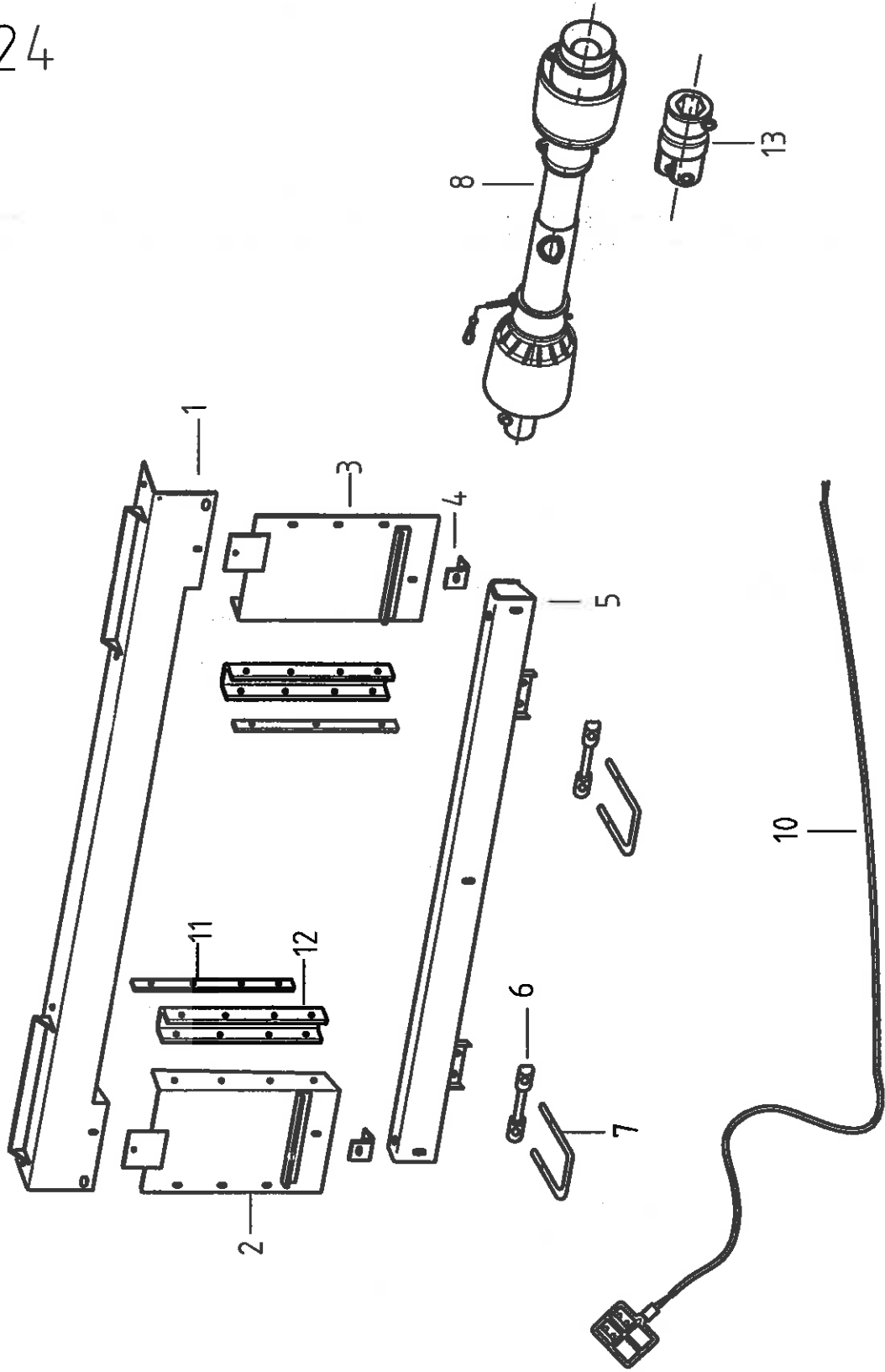
2009



## SNAPPING UNIT DRIVE AND SHIELDS

Ref.	Part Number	Description		4308F
				5308F
1.	1.354.200	Hex. shaft l=1534		2
2.	1.354.201	Hex. shaft l=1150		2
3.	1.355.134	Clutch half - I.		2
4.	1.355.135	Clutch half - II.		2
5.	8x50 DIN1481	Roll pin		2
5.	8x50 DIN1481	Roll pin		2
6.	1.355.136	Intermediate piece		2
7.	1.355.137	Inset		2
8.	1.351.215	Spring		2
9.	1.351.163	Disk		2
10.	1.351.164	Clamp - half piece only	→2008	8
10.	1.355.909	Clamp - half piece only	2009→	12
11.	1.355.113	Clutch assy		2
12.	1.353.044	Shield		5
13.	1.351.129	Shield		5
14.	1.355.213	Shield		2
15.	1.355.214	Shield		2
16.	1.355.249	Spacer (l=86)	→2008	2
16.	1.310.897	Spacer (l=47)	2009→	2
16.	1.310.898	Spacer (l=30)	2009→	2
17.	1.355.140	Spacer		2
18.	1.351.175	Spacer		4
19.	M10x50 DIN912	Bolt - socket head		12
20.	M10 DIN7980	Spring washer		12

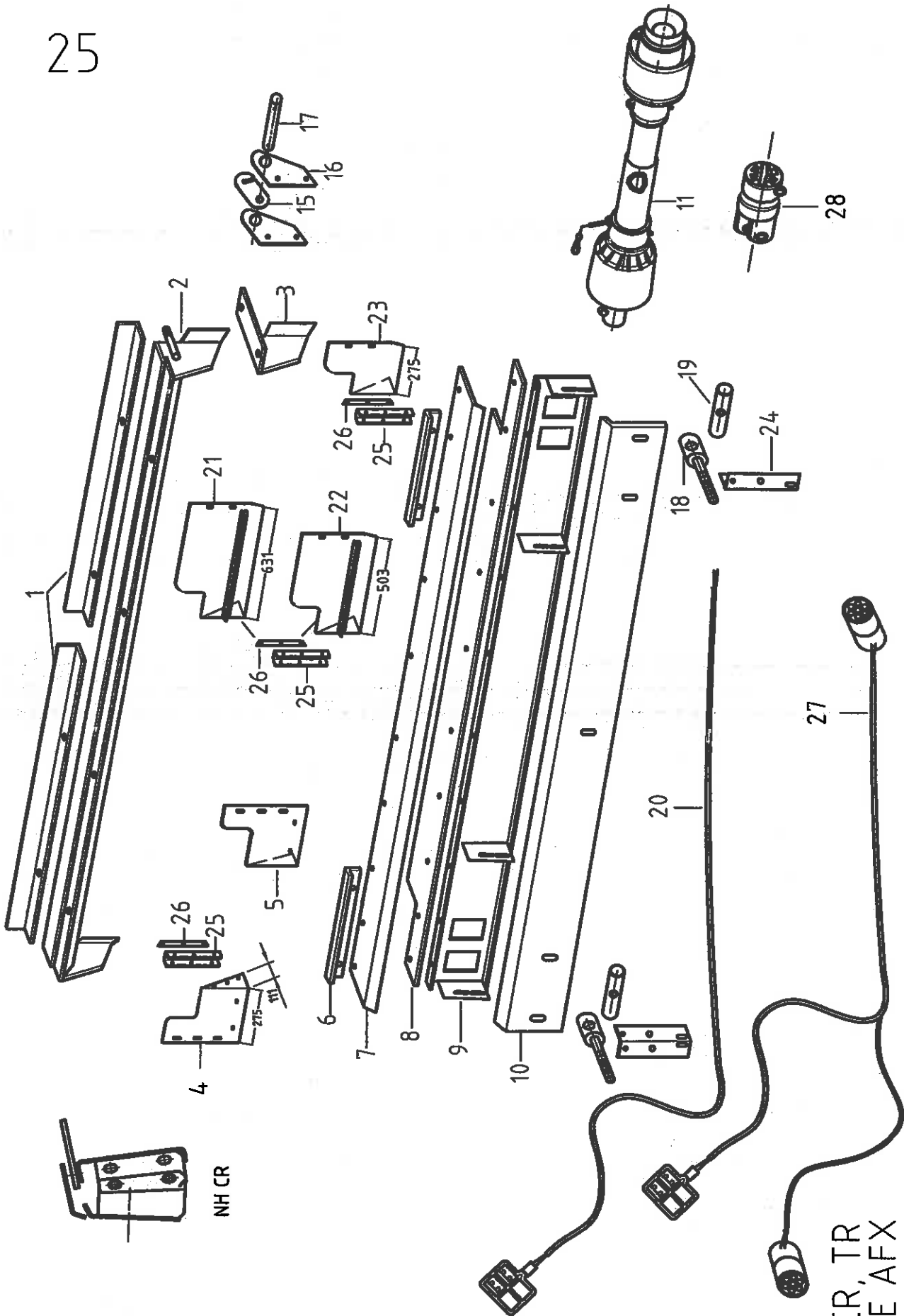
24



CASE IH  
2006.

## MOUNTING KIT: CASE IH (→2500 series combines, →2007)

Ref	Part Number	Description		4112	4113	4208	4306	4308	4312F	4312	4212	4216
1.	1.320.748	Upper filler		1	1	1	1	1	1	1	1	1
2.	1.322.441	Inlet - right		1	1	1	1	1	1	1	1	1
3.	1.322.440	Inlet - left		1	1	1	1	1	1	1	1	1
4.	1.320.698	Angle		2	2	2	2	2	2	2	2	2
5.	1.320.704	Lower filler		1	1	1	1	1	1	1	1	1
6.	1.301.069	Retainer		2	2	2	2	2	2	2	2	2
7.	1.301.068	Strap		2	2	2	2	2	2	2	2	2
8.	1.353.284	Cardan shaft		-	-	2	2	-	-	-	-	-
8.	1.352.820	Cardan shaft		-	-	-	-	2	-	-	-	-
8.	1.352.821	Cardan shaft		-	-	-	-	-	2	2	-	2
8.	1.353.536	Cardan shaft	2005.→	-	2	-	-	-	-	-	2	-
8.	1.353.534	Cardan shaft		2	-	-	-	-	-	-	-	-
10.	1.327.638	Wire		1	1	1	1	1	1	1	1	1
11.	1.328.538	Flat iron	2005.→	2	2	2	2	2	2	2	2	2
12.	1.328.537	Rubber plate	2005.→	2	2	2	2	2	2	2	2	2
13.	1.327.664	Yoke - 1.125 hex (P400)	2005.→	-	-	2	2	2	-	-	-	-
13.	1.327.487	Yoke - 1.125 hex (P500)	2005.→	2	2	-	-	-	2	2	2	2



NH CR, TR  
CASE AFX  
2005.

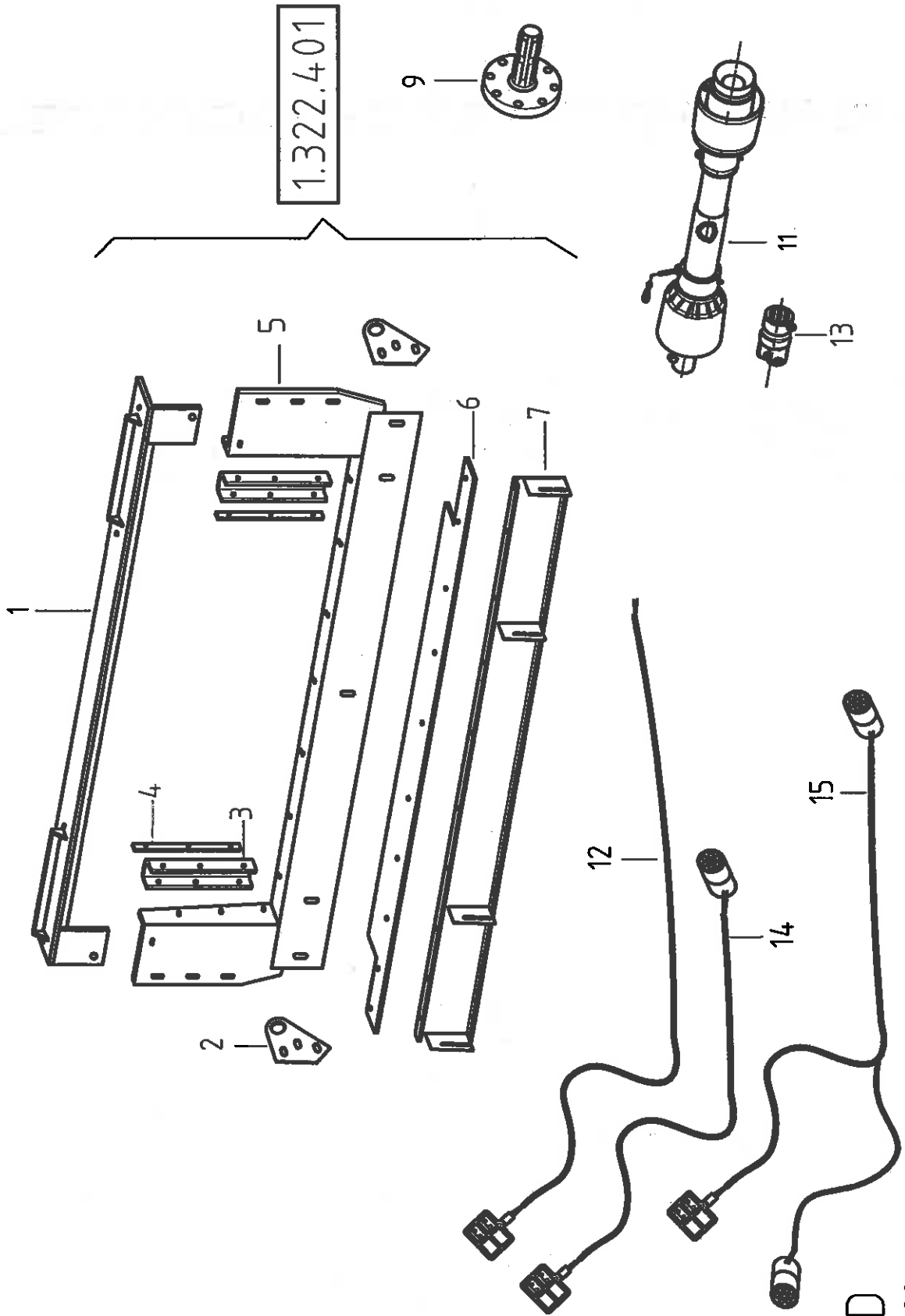
## MOUNTING KIT: CNH CR, TR, CASE AFX (→2005)

Ref	Part Number	Description		4112	4113	4208	4306	4308	4312F	4312	4212	4216
1.	1.326.299	Angle	→2004.	-	-	-	1	1	-	-	1	-
1.	1.353.476	Angle I=724 / 2x	2005→	2	2	2	2	2	2	2	2	2
2.	1.327.531	Upper filler		1	1	1	1	1	1	1	1	1
3.	1.326.285	Inlet - left NH TR		1	1	1	1	1	1	1	1	1
3.	1.326.286	Inlet - right NH TR		1	1	1	1	1	1	1	1	1
4.	1.327.554	Inlet - right I=275 NH TR		1	1	1	1	1	1	1	1	1
5.	1.327.553	Inlet - left I=275 NH TR		1	1	1	1	1	1	1	1	1
6.	1.322.437	Angle		2	2	2	2	2	2	2	2	2
7.	1.327.556	Flat iron		1	1	1	1	1	1	1	1	1
8.	1.326.276	Rubber plate		1	1	1	1	1	1	1	1	1
9.	1.326.269	Support assy		1	1	1	1	1	1	1	1	1
10.	1.326.266	Lower filler		1	1	1	1	1	1	1	1	1
11.	1.353.243	Cardan shaft		-	-	-	-	-	2	2	-	2
11.	1.353.405	Cardan shaft		-	2	-	-	-	-	-	2	-
11.	1.353.529	Cardan shaft		-	-	-	2	-	-	-	-	-
11.	1.352.882	Cardan shaft		-	-	-	-	2	-	-	-	-
11.	1.353.535	Cardan shaft		2	-	-	-	-	-	-	-	-
15.	1.309.377	Retainer ear		1	1	1	1	1	1	1	1	1
16.	1.326.288	Retainer		2	2	2	2	2	2	2	2	2
17.	1.309.387	Pin		1	1	1	1	1	1	1	1	1
18.	1.327.601	Retainer - for NH TR only		2	2	2	2	2	2	2	2	2
19.	1.327.536	Pin - for NH TR only		2	2	2	2	2	2	2	2	2
20.	1.327.638	Wire		1	1	1	1	1	1	1	1	1
20.	1.353.422	Wire CASE AFX, NH CR (see note below!)	2005→	1	1	1	1	1	1	1	1	1
21.	1.328.482	Inlet - left I=631 NH CR920-960	2005→	1	1	1	1	1	1	1	1	1
21.	1.328.483	Inlet - right I=631 NH CR920-960	2005→	1	1	1	1	1	1	1	1	1
22.	1.328.487	Inlet - left I=503 NH CR970-980	2005→	1	1	1	1	1	1	1	1	1
22.	1.328.488	Inlet - right I=503 NH CR970-980	2005→	1	1	1	1	1	1	1	1	1
23.	1.328.525	Inlet - left I=275 NH CASE AFX	2005→	1	1	1	1	1	1	1	1	1
23.	1.328.526	Inlet - right I=275 NH CASE AFX	2005→	1	1	1	1	1	1	1	1	1
24.	1.328.475	Angle	2005→	2	2	2	2	2	2	2	2	2
25.	1.328.551	Rubber plate NH TR,CR,CASE AFX	2005→	2	2	2	2	2	2	2	2	2
26.	1.328.552	Flat iron	2005→	2	2	2	2	2	2	2	2	2
27.	1.353.561	Wire CASE AFX, NH CR (see note below!)	2005→	1	1	1	1	1	1	1	1	1
28.	1.327.663	Yoke - 6spline (P400)	2005→	-	-	2	2	2	-	-	-	-
28.	1.327.488	Yoke - 6spline (P500)	2005→	2	2	-	-	-	2	2	2	2

Note for item: 20.- 1.353.422 is for those machines which have hydraulic snapping plate adjustment

Note for item: 27.- 1.353.561 is for those machines which have electric snapping plate adjustment

26



JD  
2006.

## MOUNTING KIT: JD (→2006)

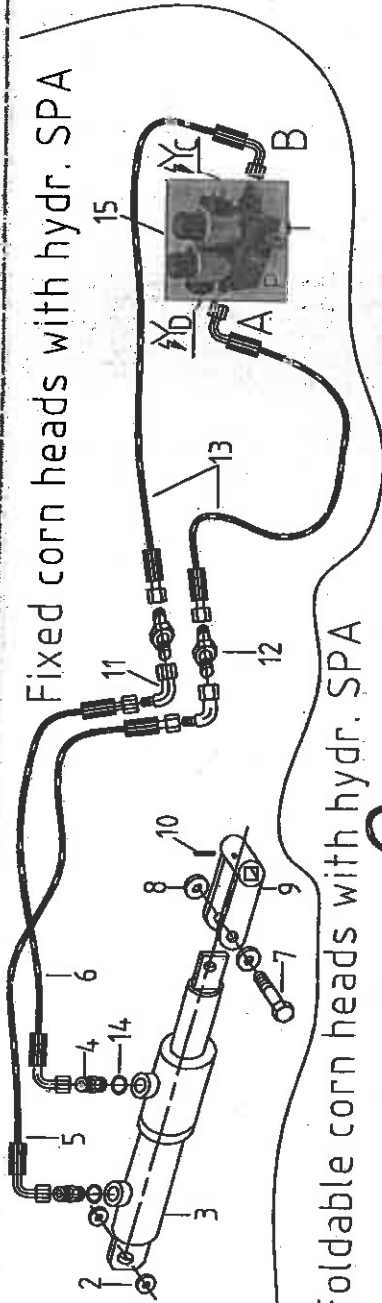
Ref	Part Number	Description		4112	4113	4208	4306	4308	4312F	4312	4212	4216
1.	1.320.832	Upper filler assy		1	1	1	1	1	1	1	1	1
2.	1.318.229	Retainer		2	2	2	2	2	2	2	2	2
3.	1.328.539	Rubber plate		2	2	2	2	2	2	2	2	2
4.	1.320.280	Flat iron		2	2	2	2	2	2	2	2	2
5.	1.322.398	Filler welded		1	1	1	1	1	1	1	1	1
6.	1.320.828	Rubber plate		1	1	1	1	1	1	1	1	1
7.	1.320.834	Lower filler		1	1	1	1	1	1	1	1	1
9.	1.321.225	Shaft assy - 21 spline		2	2	2	2	2	2	2	2	2
11.	1.353.277	Cardan shaft (P400-660)		-	-	2	2	-	-	-	-	-
11.	1.353.028	Cardan shaft (P400-1210)		-	-	-	-	2	-	-	-	-
11.	1.353.404	Cardan shaft (P500-1610)		-	2	-	-	-	-	-	2	-
11.	1.353.286	Cardan shaft (P500-660)		-	-	-	-	-	2	2	-	2
11.	1.353.533	Cardan shaft (P500-1210)		2	-	-	-	-	-	-	-	-
12.	1.327.638	Wire JD pre "60" series		1	1	1	1	1	1	1	1	1
13.	1.327.662	Yoke - 21spline (P400)		-	-	2	2	2	-	-	-	-
13.	1.327.486	Yoke - 21spline (P500)		2	2	-	-	-	2	2	2	2
14.	1.353.562	Wire JD "60" series (see note below!)	2005→	1	1	1	1	1	1	1	1	1
15.	1.353.559	Wire JD "60" series (see note below!)	2005→	1	1	1	1	1	1	1	1	1

Note for item 9: used for early combines with chain coupler/sprockets

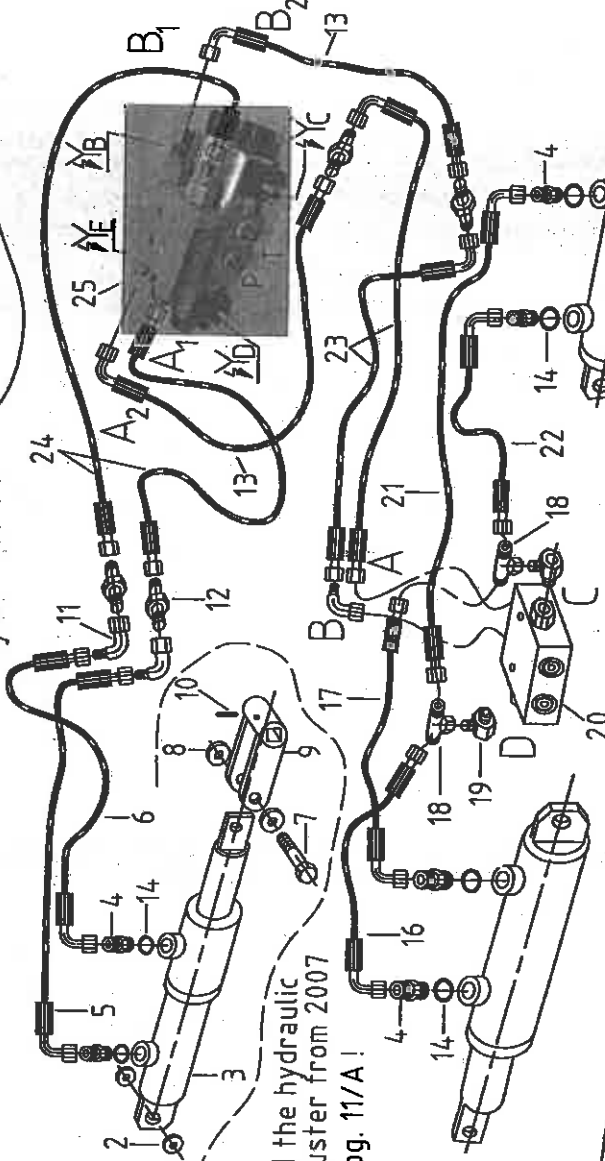
Note for item: 14.- 1.353.562 is for those machines which have hydraulic snapping plate adjustment

Note for item: 15.- 1.353.559 is for those machines which have electric snapping plate adjustment

Fixed corn heads with hydr. SPA

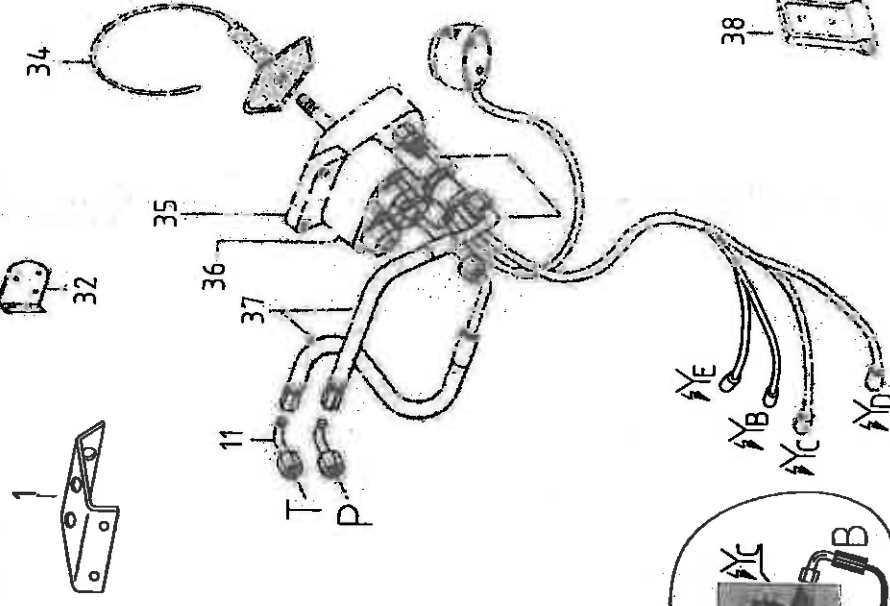
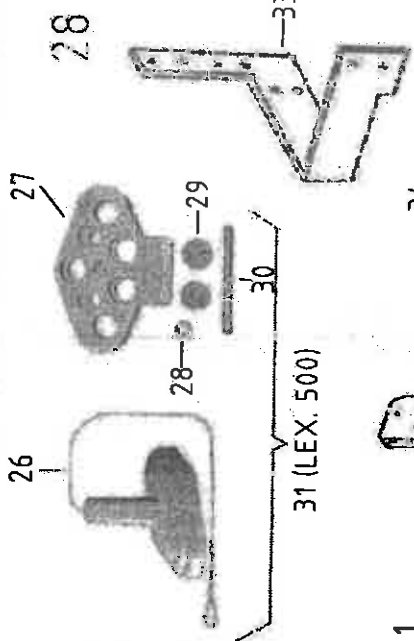
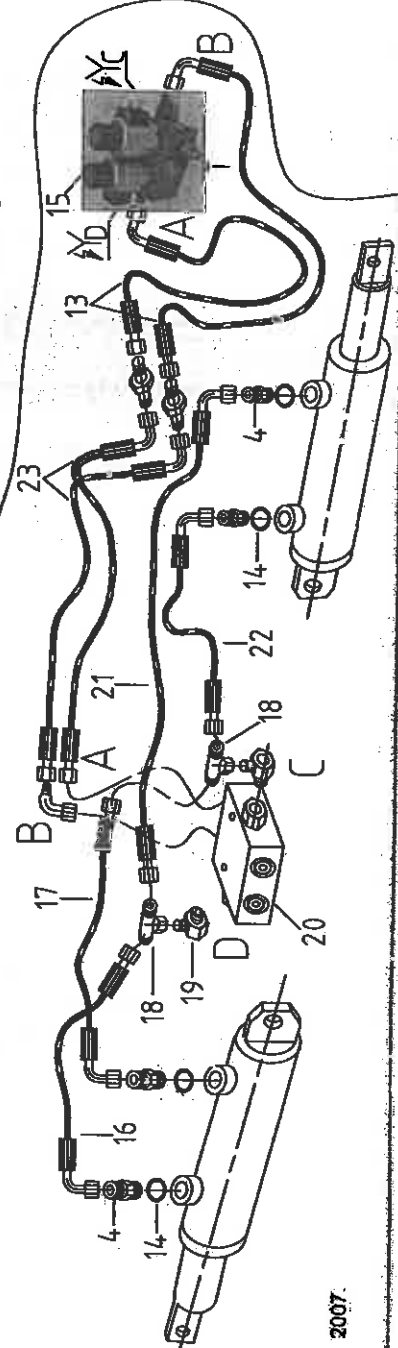


Foldable corn heads with hydr. SPA



Find the hydraulic adjuster from 2007 on pg. 11/A!

Foldable corn heads with electr. SPA

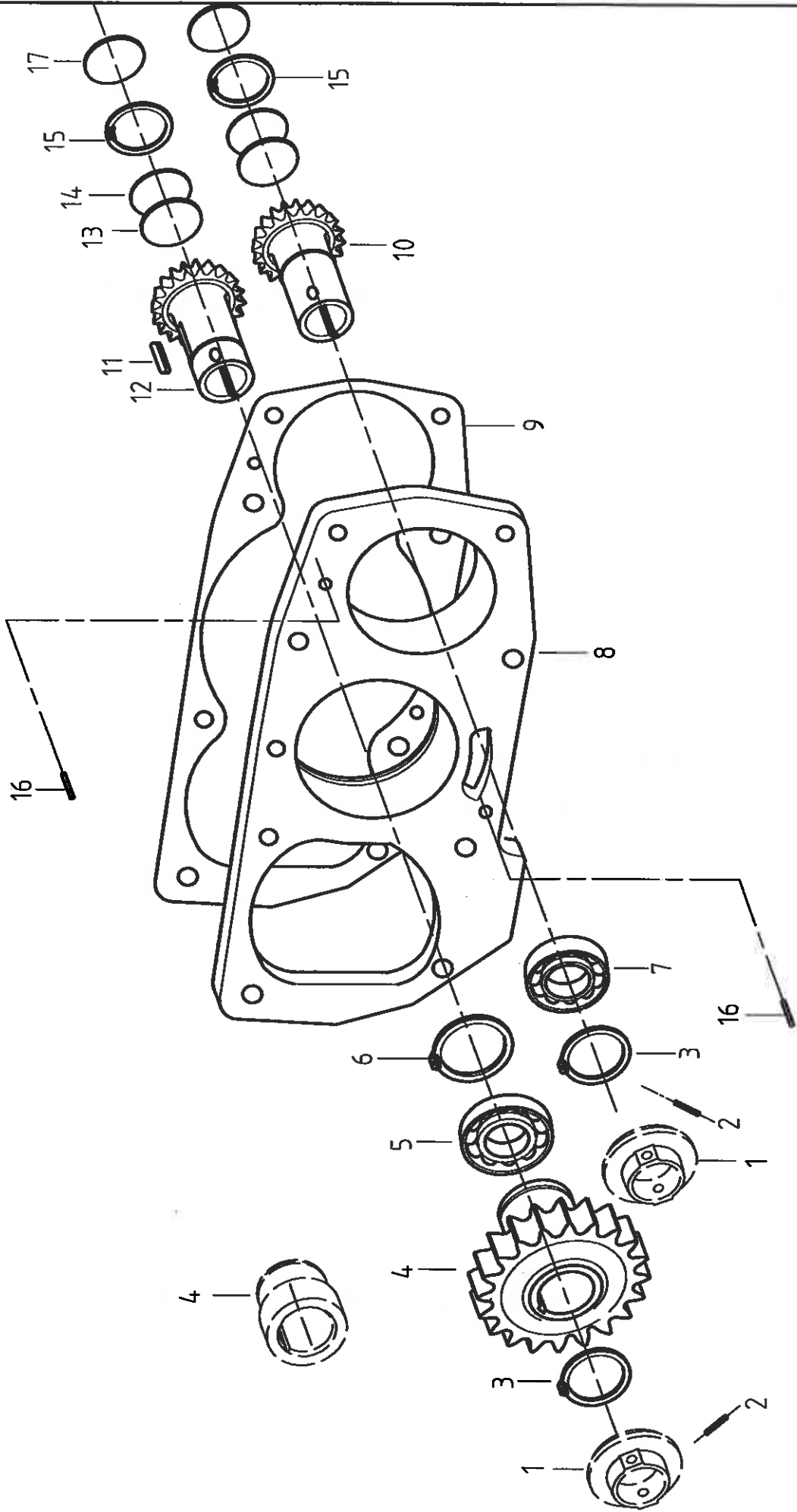


CLAAS LEXION  
 1.351.990 - LEXION 400  
 1.355.959 - LEXION 400 for foldable corn heads with hydr. SPA  
 1.363.990 - LEXION 500  
 1.364.988 - LEXION 500 for foldable corn heads with hydr. SPA





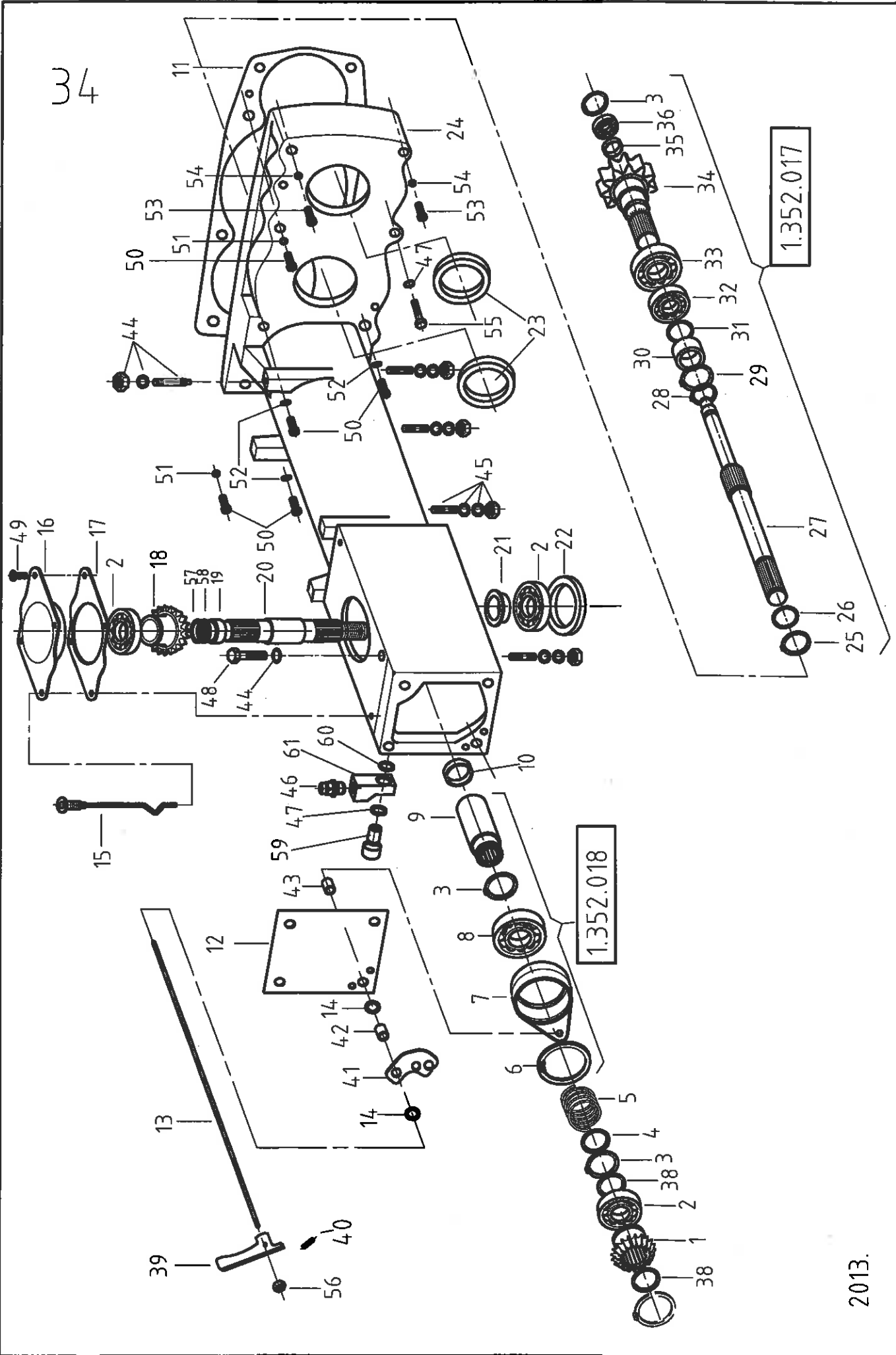
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2010.

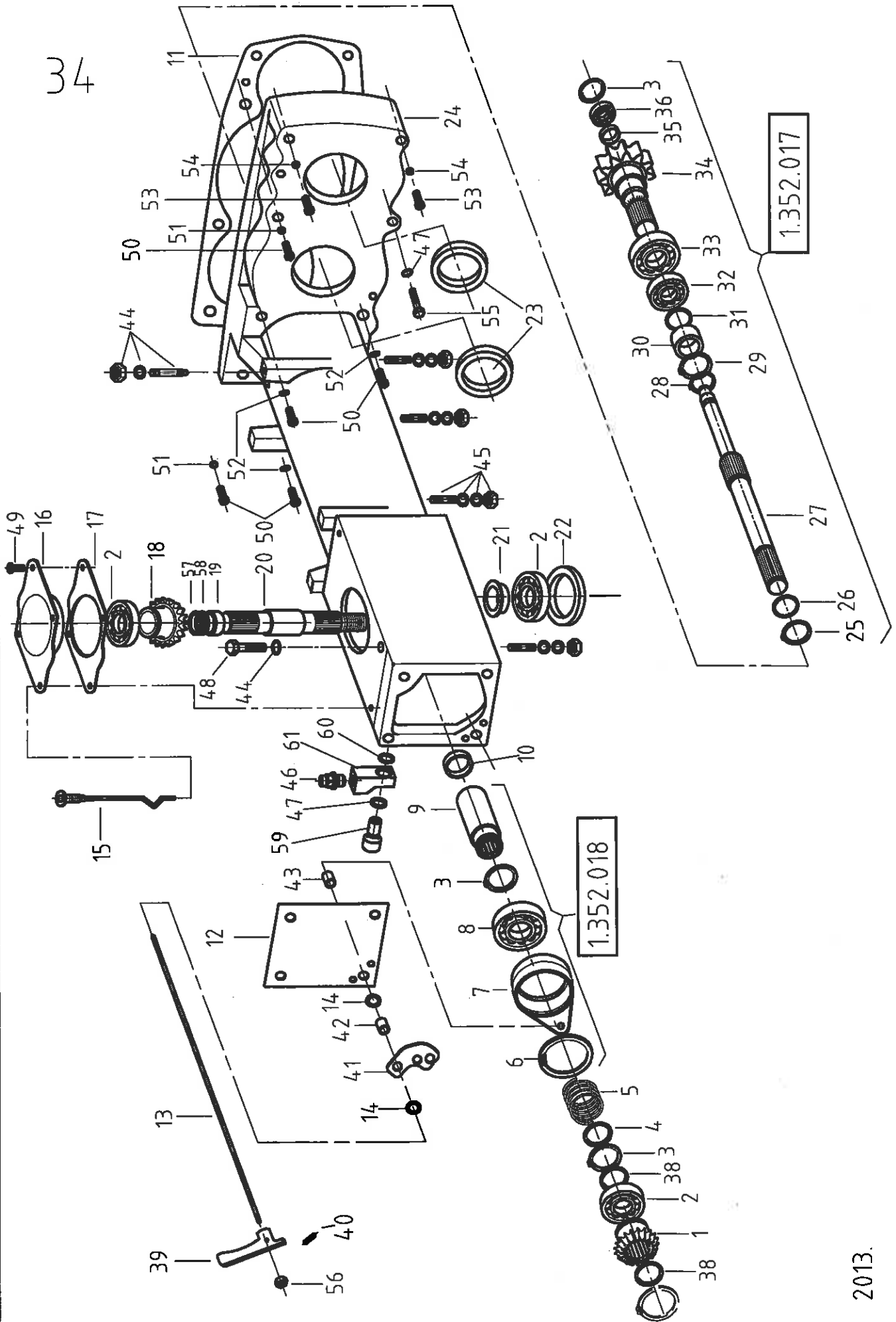
## SNAPPING UNIT FRONT GEARS

Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F	4312F	4312-70	4312	4212	4216
1.	1.351.005	Retainer	-	-	-	-	-	12	16	-	-	24	-	-	-	-
2.	10x60 DIN1481	Roll pin	24	26	16	16	18	12	16	16	16	24	24	24	24	32
2.	6x60 DIN1481	Roll pin	24	26	16	16	18	12	16	16	16	24	24	24	24	32
3.	50A DIN471	Retainer ring -for shaft	24	26	16	16	18	12	16	16	16	24	24	24	24	32
4.	1.351.023	Gear - 24T	12	13	8	8	9	6	8	8	8	12	12	12	12	16
4.	1.353.029	Spacer - non-chopper models only	-	-	-	-	-	1	1	-	-	1	-	-	-	-
5.	1.351.375	Bearing - 172 6013 2RS C3	12	13	8	8	9	6	8	8	8	12	12	12	12	16
5.	1.356.268	Bearing - 172 6213 2RS C3	12	13	8	8	9	6	8	8	8	12	12	12	12	16
6.	65A DIN471	Retainer ring -for shaft	12	13	8	8	9	6	8	8	8	12	12	12	12	16
7.	1.327.643	Bearing 172 6210 2RS1 C3	12	13	8	8	9	6	8	8	8	12	12	12	12	16
8.	1.352.075	Bearing housing	12	13	8	8	9	6	8	8	8	12	12	12	12	16
8.	1.356.267	Bearing housing	12	13	8	8	9	6	8	8	8	12	12	12	12	16
9.	1.352.078	Gasket	12	13	8	8	9	6	8	8	8	12	12	12	12	16
10.	1.351.964	Drive pinion 14T	12	13	8	8	9	6	8	8	8	12	12	12	12	16
11.	1.351.191	Key 8x10x39	12	13	8	8	9	6	8	8	8	12	12	12	12	16
12.	1.351.963	Drive pinion 14T	12	13	8	8	9	6	8	8	8	12	12	12	12	16
13.	1.351.027	Rubber ear	24	26	16	16	18	12	16	16	16	24	24	24	24	32
14.	1.351.026	Ear	24	26	16	16	18	12	16	16	16	24	24	24	24	32
15.	45I DIN472	Retainer ring	24	26	16	16	18	12	16	16	16	24	24	24	24	32
16.	1.354.161	Pin	24	26	16	16	18	12	16	16	16	24	24	24	24	32
17.	45x8	Seal	24	26	16	16	18	12	16	16	16	24	24	24	24	32





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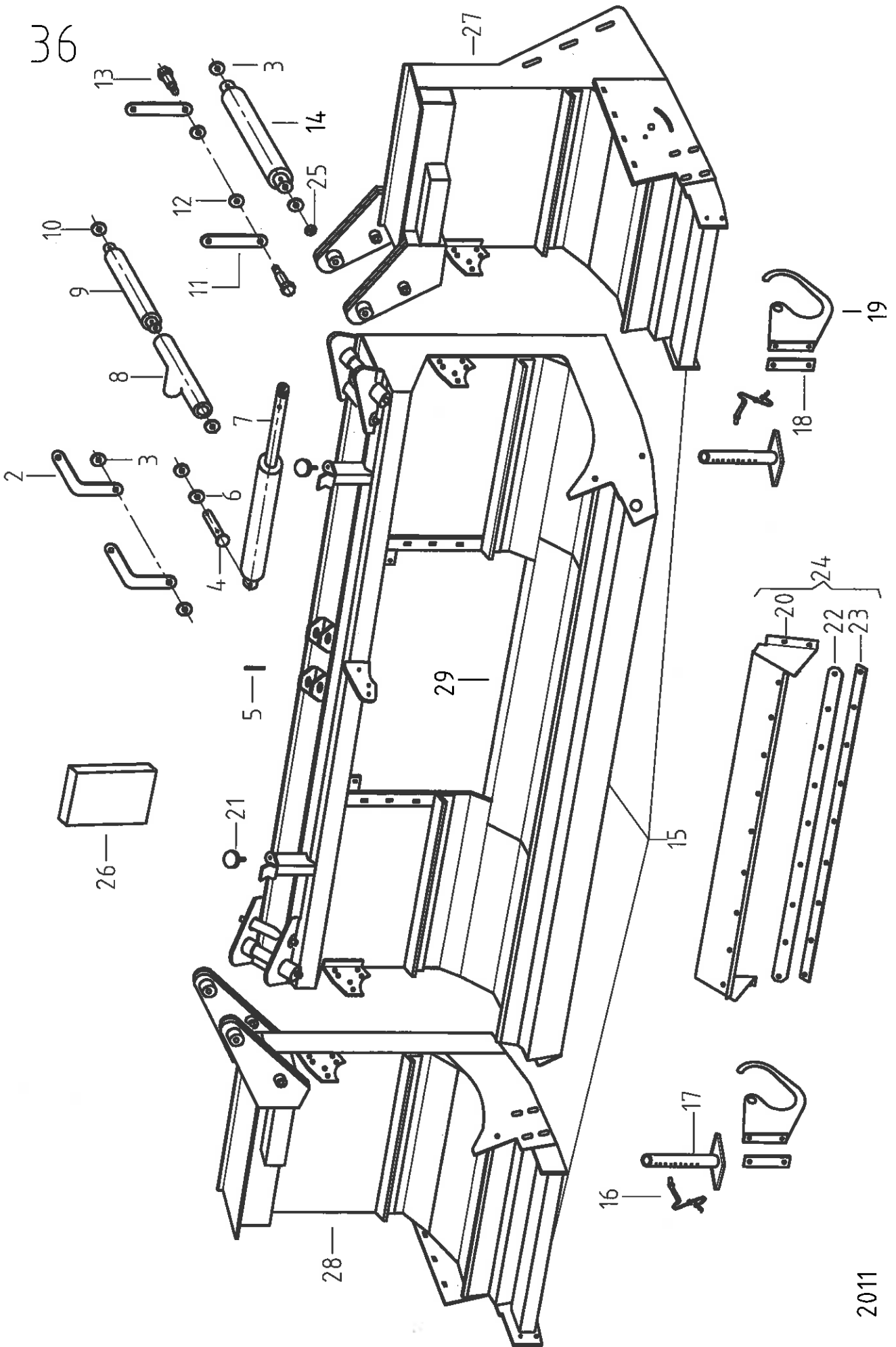


STALK CHOPPER GEARBOX

Ref	Part Number	Description		4112	4113	4108	4208	4209	4306	4308	4308-70	4312F	4312-70	4312	4212	4216
				5112	5113	5108	5208	5209	5306	5308	5308-70	5308F	5312-70	5312	5212	5216
		Loctite 638	2005.→													
45.	1.353.064	Stud bolt	2005.→	48	52	32	32	36	24	32	32	32	48	48	48	64
45.	237.816.0	Washer M8	2005.→	48	52	32	32	36	24	32	32	32	48	48	48	64
45.	239.387.0	Lock washer M8	2005.→	48	52	32	32	36	24	32	32	32	48	48	48	64
45.	M8 DIN 982/8	Lock nut	2005.→	48	52	32	32	36	24	32	32	32	48	48	48	64
		Loctite 638	2005.→													
		Seal driver (for item 22, 23)	2006.→													
	2.402.984	Kit contains items 24,44,45,43,23,14														
	1.353.308	Gearbox assy		x	x	x	x	x	x	x	x	x	x	x	x	x
	1.353.952	Gearbox assy		x	x	x	x	x	-	-	-	-	-	-	-	-
	1.353.995	Breather		12	12	8	8	9	6	8	8	8	12	12	12	16
46.	1.309.247	Copper washer		24	26	16	16	18	12	16	16	16	24	24	24	32
47.	M12 DIN7603	Hex. bolt	2006.→	12	13	8	8	9	6	8	8	8	12	12	12	16
48.	M10x35 DIN933	Hex. socket head bolt (M10x20 IP)		24	26	16	16	18	12	16	16	16	24	24	24	32
49.	215.146.0	Hex. socket head bolt		60	65	40	40	45	30	40	40	40	60	60	60	80
50.	M12x60 DIN912 8.8	Lock washer		24	26	16	16	18	12	16	16	16	24	24	24	32
51.	239.389.0	Spring washer		36	39	24	24	27	18	24	24	24	36	36	36	48
52.	M12 DIN7980	Hex. socket head bolt		24	26	16	16	18	12	16	16	16	24	24	24	32
53.	M10x60 DIN912 8.8	Lock washer		24	26	16	16	18	12	16	16	16	24	24	24	32
54.	239.388.0	Hex. bolt		12	13	8	8	9	6	8	8	8	12	12	12	16
55.	M12x60 DIN933 8.8	Hex. nut - plastic insert	2009.→	12	13	8	8	9	6	8	8	8	12	12	12	16
56.	M8 DIN985/8	Washer	2011.→	24	26	16	16	18	12	16	16	16	24	24	24	32
57.	1.355.908	Washer	2011.→	24	26	16	16	18	12	16	16	16	24	24	24	32
58.	1.356.367	Breather screw	2011.→	12	13	8	8	9	6	8	8	8	12	12	12	16
59.	1.356.500	O ring 12x2	2011.→	12	13	8	8	9	6	8	8	8	12	12	12	16
60.	63001202000	Fitting	2011.→	12	13	8	8	9	6	8	8	8	12	12	12	16
61.	1.356.499															

Note: for item 20. (1.353.403) This part is for 20" and 22" row space machines only. It is assembled onto every second snapping unit from the right side. for item 24: 1.352.585 is just for reference. Please order 1.353.308

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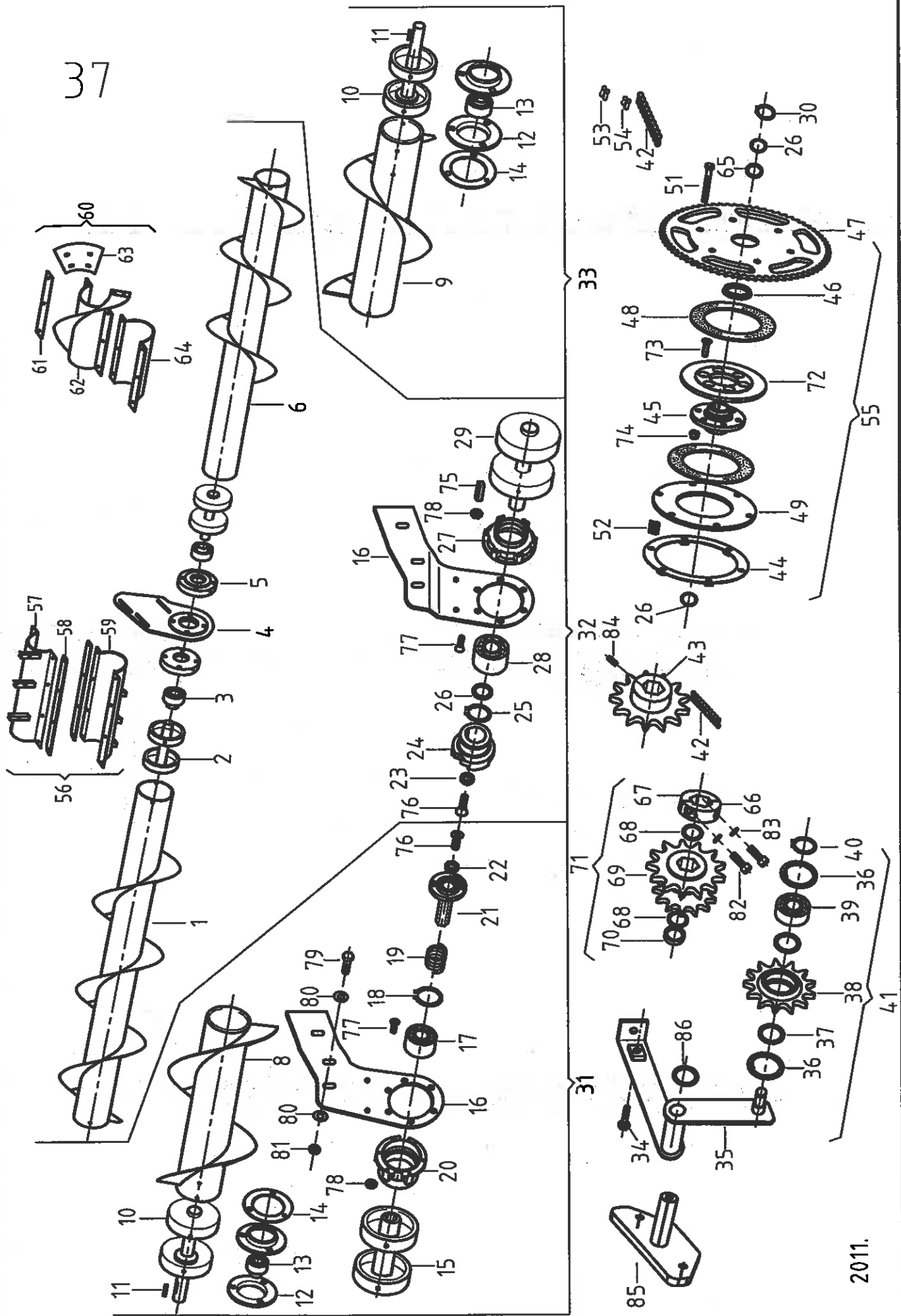




## FRAME ASSEMBLY

Ref	Part Number	Description		
			4312F	5312F
2.	1.316.164	Arm		4
3.	1.316.413	Washer		4
4.	1.316.745	Pin		2
5.	5x45 DIN1481	Roll pin		1
6.	1.351.836	Washer		4
7.	1.316.651	Hydraulic cylinder		2
8.	1.351.833	Retainer		2
9.	1.351.835	Shaft		2
10.	1.316.415	Washer		4
11.	1.316.168	Arm		4
12.	1.316.417	Shim		4
13.	1.316.416	Pin		4
14.	1.351.837	Shaft		2
15.	1.352.303	Frame assy		1
16.	25.541.14.50.00	Pin assembly		2
17.	1.352.495	Support assy		2
18.	1.322.037	Flat		2
19.	1.354.037	Cardan support		2
20.	1.322.349	Hood	→2004.	1
20.	1.328.065	Hood NH CR, TR, CASE AFX	→2004.	1
20.	1.328.467	Hood	2005→	1
20.	1.328.460	Hood NH CR, TR, CASE AFX	2005→	1
21.	1.353.077	Rubber cushion		2
22.	1.328.464	Rubber plate	2005→	1
23.	1.328.465	Flat iron	2005→	1
24.	1.328.466	Hood assy	2005→	1
24.	1.328.459	Hood assy NH.	2005→	1
25.	M24 - DIN985/8	Nut		6
26.	1.329.720	Storage container	2008→	1
27.	1.352.223	Wing frame - LH		1
28.	1.352.224	Wing frame - RH		1
29.	1.352.225	Main frame		1
	1.355.420	Seal kit for 1.316.651		

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## AUGER ASSEMBLY

Ref	Part Number	Description		
			4312F	5312F
1.	1.352.288	Auger - central RH -18"pitch	→2003.	1
1.	1.353.131	Auger - central RH -22"pitch	2004.→	1
1.	1.353.563	Auger - central RH -22"pitch	2005.→	1
2.	1.304.893	Auger shaft assy		2
3.	1.327.636	Bearing /RAE35 NPPB/ 238.207		2
4.	1.352.272	Console	→2004.	1
4.	1.353.508	Console	2005.→	1
5.	676.304	Bearing housing		2
6.	1.352.287	Auger central LH - 18"pitch	→2003.	1
6.	1.353.132	Auger central LH - 22"pitch	2004.→	1
6.	1.353.564	Auger central LH - 22"pitch	2005.→	1
7.	1.318.122	Auger shaft assy	→2003.	1
8.	1.352.290	Auger - RH wing - 18"pitch	→2003.	1
8.	1.353.139	Auger - RH wing - 22"pitch	2004.→	1
9.	1.352.289	Auger - LH wing - 18"pitch	→2003.	1
9.	1.353.137	Auger - LH wing - 22"pitch	2004.→	1
10.	1.351.349	Auger shaft assy		2
11.	B10x8x30 or 10x8x40	Key		2
12.	616.068.0	Bearing housing		4
13.	1.327.636	Bearing /RAE35 NPPB/ 238.207		2
14.	1.320.190	Shim		2
15.	1.308.935	Auger shaft assy	→2004.	2
15.	1.328.479	Auger shaft assy	2005.→	2
16.	1.351.276	Console RH	→2003.	4
16.	1.351.275	Console LH	→2003.	4
16.	1.353.181	Console right - RH wing	2004.→	1
16.	1.353.180	Console left - LH wing	2004.→	1
16.	1.353.183	Console right - RH main frame	2004.→	1
16.	1.353.182	Console left - LH main frame	2004.→	1
17.	1.309.259	Bearing - 172 6211 2RS		2
18.	55A DIN 471	Retainer ring -for shaft		2
19.	1.308.932	Spring		2
20.	1.308.968	Bearing housing	→2003.	2
20.	1.353.179	Bearing housing	2004.→	2
21.	1.308.949	Jaw clutch - outer	→2003.	2
21.	1.328.222	Jaw clutch - outer	2004.→	2
21.	1.328.472	Jaw clutch - outer	2005.→	2
22.	1.308.947	Washer	→2004.	2
22.	1.328.492	Washer	2005.→	2
23.	1.308.948	Washer		2
24.	1.308.930	Jaw clutch - inner	→2004.	2
24.	1.328.473	Jaw clutch - inner	2005.→	2
25.	40A DIN471	Retainer ring -for shaft		2
26.	1.309.011	Shim		4
27.	1.308.967	Bearing housing	→2003.	2
27.	1.353.178	Bearing housing	2004.→	2
28.	1.327.635	Bearing /RAE40 NPPB/		2
29.	1.308.414	Auger shaft assy		2
30.	35A DIN471	Retainer ring -for shaft		2
31.	1.352.292	Auger assy - RH wing - 18"pitch	→2003.	1
31.	1.353.216	Auger assy - RH wing - 22"pitch	2004.→	1
32.	1.352.291	Auger assy - central pair - 18"pitch	→2003.	1
32.	1.353.215	Auger assy - central pair - 22"pitch	2004.→	1
32.	1.353.579	Auger assy - central pair - 22"pitch	2005.→	1
33.	1.352.293	Auger assy - LH wing - 18"pitch	→2003.	1
33.	1.353.217	Auger assy - LH wing - 22"pitch	2004.→	1
34.	M12x40 DIN933/10.9	Hex. head bolt		2
35.	1.352.486	Support assy-left		1
35.	1.352.487	Support assy-right		1
36.	47I DIN472	Retainer ring -for hole		4
37.	1.315.070	Shim		12
38.	1.309.052	Idler sprocket 5/8" pitch x 16T		2
39.	1.327.587	Bearing - 6204 2RS1		2
40.	20A DIN471	Retainer ring -for shaft		2
41.	1.352.488	Chain adjuster assy-left	→2010.	1
41.	1.356.431	Chain adjuster assy-left	2011.→	1
41.	1.352.489	Chain adjuster assy-right	→2010.	1
41.	1.356.432	Chain adjuster assy-right	2011.→	1
42.	1.353.617	Chain - 5/8" x 95pitches		2
43.	1.351.355	Sprocket 5/8" pitch x 16T	→2005.	2
43.	1.351.178	Sprocket 5/8" pitch x 18T	→2005.	2
43.	1.353.616	Sprocket 5/8" pitch x 20T	→2005.	2
44.	1.351.230	Ring		2





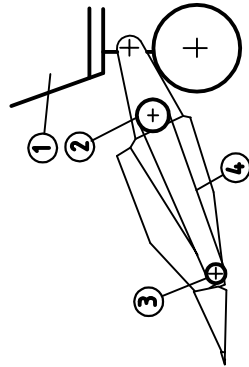
## AUGER ASSEMBLY

Ref	Part Number	Description		4312F
				5312F
45.	1.351.232	Hub	→2006.	2
45.	1.354.717	Hub	2007.→	2
46.	1.351.235	Ring		2
47.	1.352.443	Sprocket 5/8" pitch x 70T		2
48.	25.553.20.10.07.	Friction disk		4
49.	1.351.229	Plate		2
51.	M10x80 DIN933	Hex. bolt	→2007.	12
51.	M10x70 DIN933	Hex. bolt	2008.→	12
52.	25.541.33.43.02.	Spring		12
53.	1.320.493	Connector link - 5/8" pitch		2
54.	1.320.492	Offset link- 5/8"		2
55.	1.352.474	Sprocket assy - 5/8"pitch x70T	→2006.	2
55.	1.354.724	Sprocket assy - 5/8"pitch x70T	2007.→	2
56.	1.353.578	Spike tooth kit 22"	2005.→	1
57.	1.353.576	Auger finger	2005.→	2
58.	1.353.577	Strap	2005.→	4
59.	1.353.575	Auger finger	2005.→	2
60.	1.353.572	Auger flight extension kit - 22" pitch	→2007.	1
60.	1.355.468	Auger flight extension kit - 22" pitch	2008.→	1
61.	1.353.573	Strap	2005.→	4
62.	1.353.567	Auger flight extension-left - 22" pitch	→2007.	1
62.	1.355.464	Auger flight extension-left - 22" pitch	2008.→	1
62.	1.353.568	Auger flight extension-right - 22" pitch	→2007.	1
62.	1.355.465	Auger flight extension-right - 22" pitch	2008.→	1
63.	1.353.560	Plate	→2007.	2
64.	1.353.571	Clamp	2005.→	2
65.	1.320.540	Shim	2005.→	2
66.	1.354.071	Clamp I. half	2006.→	2
67.	1.354.072	Clamp II. half	2006.→	2
68.	37x50x1	Shim	2006.→	4
69.	1.353.605	Sprocket 5/8" pitch x 16T/18T	2006.→	2
70.	1.354.073	Spacer (I=12)	2006.→	2
71.	1.354.078	Sprocket assy 5/8" pitch x 16T/18T	2006.→	2
72.	1.354.718	Disk	2007.→	2
73.	M10x35 DIN7991 10.9	Screw	2007.→	12
74.	M10 DIN985	Hex. nut	2007.→	12
75.	8x7x35	Key		2
76.	214.054.0	Hex. socket head screw (M8x35 DIN7991 IP)		4
77.	M8x40 DIN7991 IP 8.8	Hex. socket head screw (M8x35 DIN7991 IP)		12
78.	M8 DIN934	Hex. nut		12
79.	M10x40 DIN933 8.8	Hex. screw		6
80.	234.364.0	Washer		12
81.	M10 DIN980	Lock nut		6
82.	M8x25 DIN6912 10.9	Hex. socket head screw		4
83.	M8 DIN7980	Spring washer		4
84.	M8x12 DIN916	Set screw		2
85.	1.356.382	Bracket welded	2011.→	2
86.	1.377.699	Washer	2011.→	2



For 12R and 16R only!

① Type of combine	Feeder Shaft Speed		② 2007 Driver Sprocket		③ 2007 Driven Sprocket		2007 Row Unit Input Speed		④ WITHOUT CONNECTOR LINK 1.352.346 t=3/4"	CONNECTING LINK 	SPARE CHAIN 
	RPM	#Teeth	#Teeth	#Teeth	RPM						
Agco, Gleaner R, C, MF8680, 9690, 9790, fixed	617	z=31	z=38	503	125 (l=2381.3)	1.352.370 t=3/4" 1 pitch	1.353.514 t=3/4" 8 pitches				
	2011->	z=38	z=45	521	133 (l=2533.7)						
Agco, Gleaner R, C, MF8680, 9690, 9790, variable	608-975	z=31	z=45	419-672	129 (l=2457.5)						
				500	135 (l=2571.8) 129 (l=2457.5)						
Case-IH 1400-2300 series	500	43/LS-38/RS	43/LS-38/RS	440-659	137 (l=2609.9)						
				761	129 (l=2457.5)						
Case AFX variable	460-690	z=43	z=45	449-651	133 (l=2533.7)						
Claas, Cat Lexion fixed	508-737	z=31	z=45	497	137 (l=2609.9)						
Claas, Cat Lexion variable	520	z=43	z=45	439-663	133 (l=2533.7)						
				520	137 (l=2609.9)						
JD fixed	520	z=43	z=45	497	137 (l=2609.9)						
JD variable	520-785	z=38	z=45	439-663	133 (l=2533.7)						
MF 8570 fixed	475	z=45	z=43	497	137 (l=2609.9)						
NH CR variable	402-575	z=43	z=45	384-549	137 (l=2609.9)						
NH TR variable	465-593	z=43	z=45	444-568	137 (l=2609.9)						



#Teeth	Part number
31	1.352.145
38	1.352.147
43	1.352.146
45	1.352.148



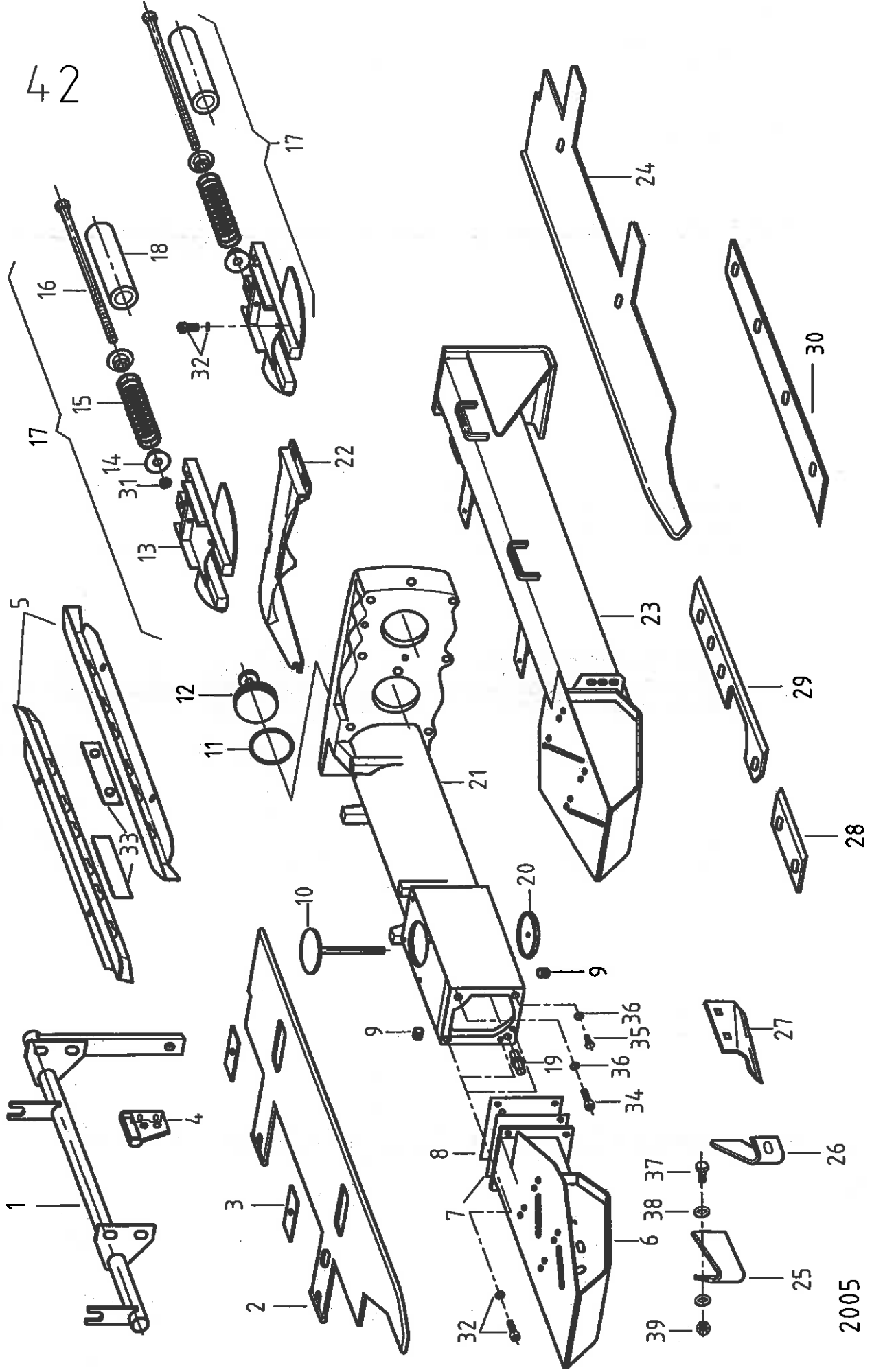




## SNAPPING UNIT DRIVE

Ref	Part Number	Description		4312F
				5312F
1.	1.352.140	Hex. shaft l=1778.5		2
2.	1.354.169	Hex. shaft l=2218	2006.→	2
3.	1.352.143	Hex. shaft l=1480	→ 2005	2
4.	1.352.141	Hex. shaft l=739	→ 2005	2
5.	1.355.909	Clamp - half piece only		8
6.	1.351.175	Retainer 41x51x12		2
8.	1.351.905	Shim		2
9.	8x50 DIN1481	Roll pin		2
9.	5x50 DIN1481	Roll pin		2
10.	1.351.172	Hub		2
11.	32A DIN 471	Retainer ring -for shaft		2
12.	1.351.173	Hub		2
13.	1.351.215	Spring		2
14.	1.351.163	Disk		2
15.	1.351.224	Clutch assy		2
16.	M10x35 DIN912	Screw	→ 2005	4
17.	1.308.945	Clamp	→ 2005	4
18.	1.352.138	Sleeve	→ 2005	2
19.	1.352.139	Coupling assy	→ 2005	2
20.	2.401.765	Retainer	→ 2006	2
20.	1.351.840	Retainer	2007.→	2
21.	M12x30 DIN981	Screw (for shaft removal)		2
22.	M10x50 DIN912	Bolt - socket head		8
23.	M10 DIN7980	Spring washer		8

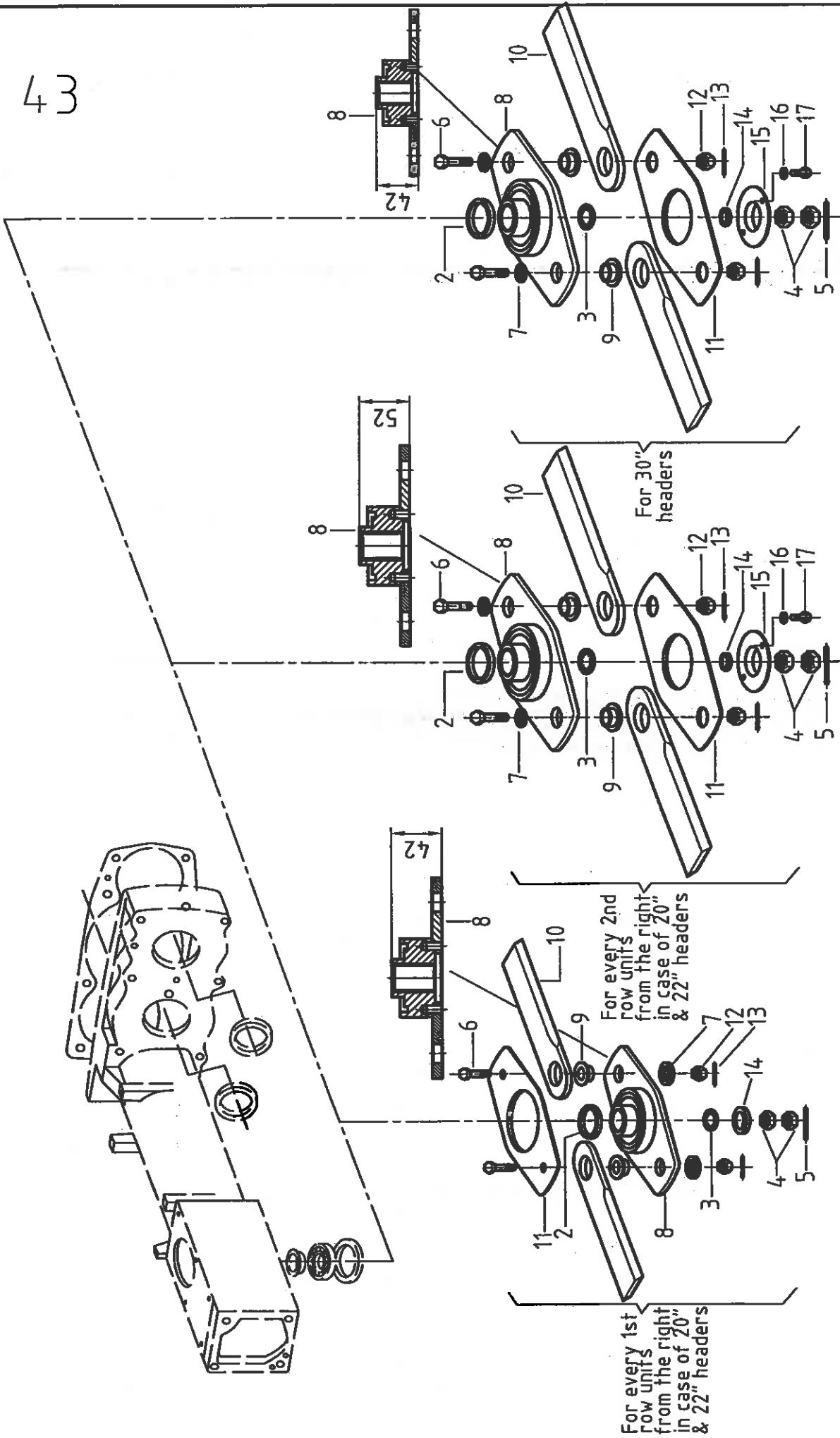
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## SNAPPING UNIT - without chopper (→2003)

Ref	Part Number	Description	4306	4308	4312F
1.	1.351.119	Crank assy	6	8	12
2.	1.352.579	Snapping plate - right	6	8	12
3.	1.351.051	Plate	12	16	24
4.	1.352.570	Strap	12	16	24
5.	1.352.552	Chain guide	12	16	24
6.	1.351.991	Frame assy	6	8	12
7.	1.352.000	Shim	6	8	12
8.	1.351.992	Shim	6	8	12
9.	M12x1.5 DIN906	End bolt	6	8	12
10.	1.352.088	Retaining	6	8	12
11.	1.353.953	"O" ring - 72.75x3.53 ISO3601	6	8	12
12.	1.352.082	Pin	6	8	12
13.	1.351.567	Slide guider	12	16	24
14.	1.351.077	Steady tube	12	16	24
15.	1.300.147	Spring	12	16	24
16.	1.351.057	Driving bolt	12	16	24
17.	1.351.153	Chain adjuster assy (see note below)	12	16	24
18.	1.308.117	Tube	12	16	24
19.	1.352.080	Pin	6	8	12
20.	1.352.085	Disk	6	8	12
21.	1.353.308	Gearbox casting	6	8	12
22.	1.352.669	Deflector	6	8	12
23.	1.352.119	Frame assy -left	6	8	12
24.	1.352.577	Snapping plate - left	6	8	12
25.	1.351.325	Entrance plate - right	6	8	12
26.	1.351.326	Entrance plate - left	6	8	12
27.	1.352.121	Clearing knife - RH front	6	8	12
27.	1.352.120	Clearing knife - LH front	6	8	12
28.	1.352.024	Clearing knife - RH middle	6	8	12
29.	1.352.117	Clearing knife - RH rear	6	8	12
30.	1.352.392	Clearing knife - LH rear	6	8	12
31.	M12 DIN934	Hex. nut	12	16	24
32.	M8x30 DIN912/8.8	Hex. socket head bolt	48	64	96
-	M8 DIN7980	Spring washer	48	64	96
33.	1.353.126	Shim	36	48	72
34.	M10x30 DIN912	Hex. socket head bolt	6	8	12
35.	1.308.384	Hex. head bolt	6	8	12
36.	M10 DIN7980	Spring washer	12	16	24
37.	M10x30 DIN933 8.8	Hex bolt	12	16	24
38.	239.388.0	Spring washer M10	24	32	48
39.	VM8 DIN980	Lock nut	12	16	24

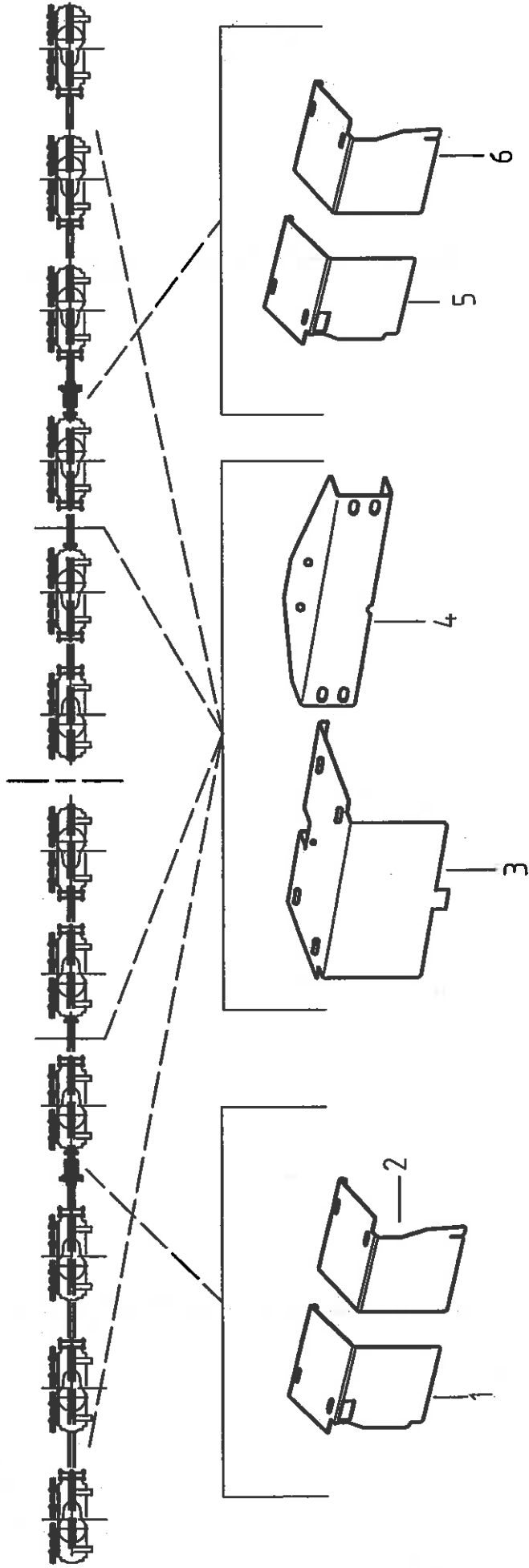
Note: Special order only.



## STALK CHOPPER

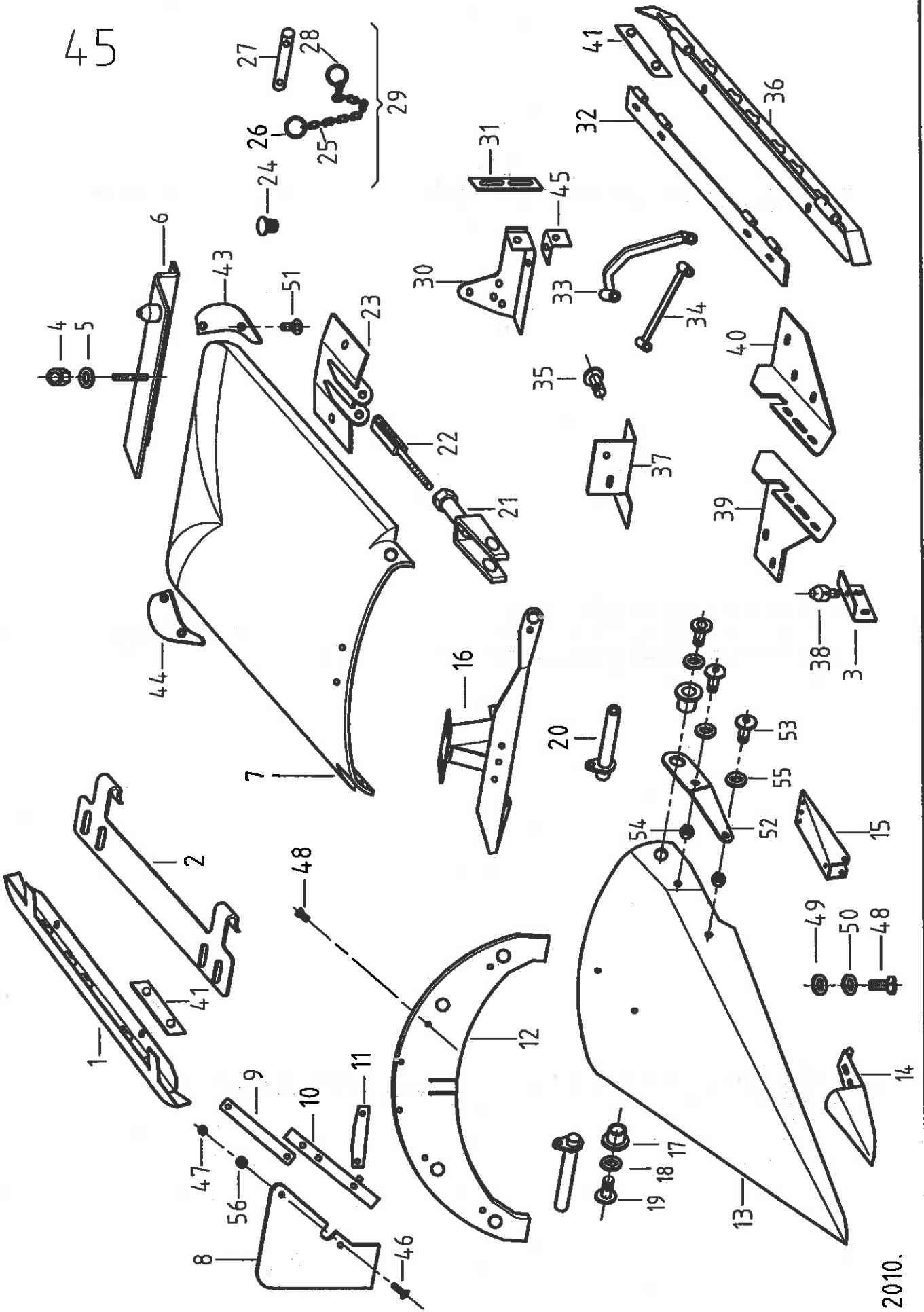
Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F4312F	4308-70	4312	4212	4216	
			5112	5113	5108	5208	5209	5306	5308	5308-70	5308F5312F	5308-70	5312	5212	5216	
2.	1.310.563	Ring	12	13	8	8	9	6	8	8	8	12	12	12	12	16
3.	1.308.454	Rubber ring	12	13	8	8	9	6	8	8	8	12	12	12	12	16
4.	1.308.363 DIN 936	Nut L24x2 - LH thread	24	26	16	16	18	12	16	16	24	24	24	24	24	32
5.	1.308.297	Lock pin	12	13	8	8	9	6	8	8	8	12	12	12	12	16
6.	1.319.804	Knife bolt /M12x1.25/	24	26	16	16	18	12	16	16	24	24	24	24	24	32
7.	1.310.753	Washer	24	26	16	16	18	12	16	16	24	24	24	24	24	32
8.	1.319.803	Knife support l=42mm	6	7	4	4	4	6	8	8	8	12	12	12	6	8
8.	1.353.400	Knife support l=52mm (see note below!)	6	6	4	4	5	-	-	-	-	-	-	-	6	8
9.	1.319.890	Bushing	24	26	16	16	18	12	16	16	24	24	24	24	24	32
10.	1.353.038	Knife	24	26	16	16	18	12	16	16	24	24	24	24	24	32
11.	1.310.743	Knife support plate -bottom	12	13	8	8	9	6	8	8	8	12	12	12	12	16
12.	VM12x1.25 DIN980	Nut hex	24	26	16	16	18	12	16	16	24	24	24	24	24	32
13.	1.310.754	Lock pin	24	26	16	16	18	12	16	16	24	24	24	24	24	32
14.	1.308.273	Washer	12	13	8	8	9	6	8	8	8	12	12	12	12	16
15.	1.310.769	Ring	12	13	8	8	9	6	8	8	8	12	12	12	12	16
16.	M10 DIN128/A	Washer	24	26	16	16	18	12	16	16	24	24	24	24	24	32
17.	M10x25 DIN933	Hex-bolt	24	26	16	16	18	12	16	16	24	24	24	24	24	32
	1.353.502	Knife replacement kit (items 2,3,5,6, 7,9-14)	12	13	8	8	9	6	8	8	8	12	12	12	12	16

**Note:** for item 8. (1.353.400) This part is for 20" and 22" row space machines only.  
It is assembled onto every second snapping unit from the right side.





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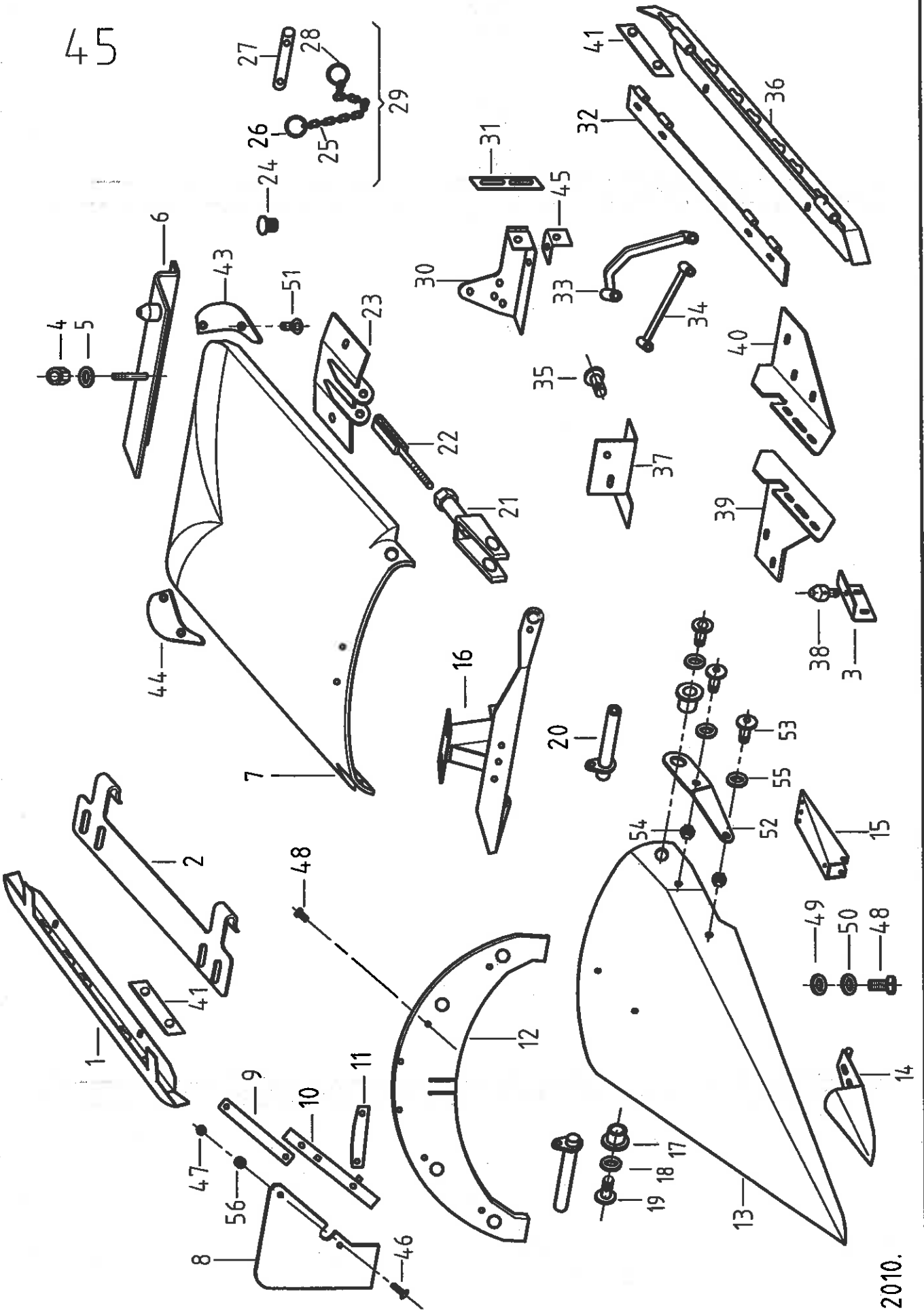
2010.



## PLASTIC HINGED DIVIDERS - 4300, 5300 series folding models (30")

Ref	Part Number	Description		4308F	4312F
				5308F	5312F
1.	1.353.228	Chain guide (for latch) - left	2004.→	1	1
1.	1.353.229	Chain guide (for latch) - right	2004.→	1	1
2.	1.353.203	Latch	2004.→	2	2
3.	1.327.481	Angle iron		2	2
4.	M10 DIN1587	Hex nut		2	2
5.	237.592	Washer		2	2
6.	1.351.745	Shild hinge assy		2	2
7.	1.353.288	Cover	2004.→	2	2
8.	1.325.079	Rubber ear		4	4
9.	1.325.078	Flat		4	4
10.	1.325.077	Flat		4	4
11.	1.325.076	Flat		2	2
12.	1.322.518	Rubber ear		2	2
13.	1.322.341	Center snout 30" / 76.2 /		2	2
14.	1.323.926	Skid shoe	→2007.	2	2
14.	1.377.032	Skid shoe	2008.→	2	2
15.	1.322.482	Support		2	2
16.	1.325.939	Support assy		2	2
17.	1.322.505	Spacer	→2004.	-	4
17.	1.328.494	Spacer	2005.→	4	4
18.	1.302.245	Shim	→2004.	-	4
18.	239.389.0	Lock washer	2005.→	4	4
19.	1.302.244	Pivot bolt	→2004.	-	4
19.	M12x35 ISO7380 10.9	Bolt	2005.→	4	4
20.	1.325.369	Hinge assy		4	4
21.	1.322.953	Bracket assy		2	2
22.	1.322.484	Rod assy		2	2
23.	1.325.220	Rod support assy		2	2
24.	1.322.794	Plastic plug		2	2
25.	2.2x31x10	Chain DIN 5685		2	2
26.	1.325.440	Spring		2	2
27.	1.325.892	Retainer		2	2
28.	002.846.0	Ring		2	2
29.	1.325.899	Retainer assy		2	2
30.	1.352.412	Support -left		1	1
30.	1.352.413	Support -right		1	1
31.	1.352.416	Plate		2	2
32.	1.352.426	Hinge -left	→2003.	-	1
32.	1.352.427	Hinge -right	→2003.	-	1
32.	1.353.202	Hinge	2004.→	1	1
33.	1.352.422	Arm		2	2
34.	1.318.172	Arm		2	2
35.	1.352.439	Pin		2	2
36.	1.352.395	Chain guide (for hinge)	→2002.	-	2
36.	1.353.224	Chain guide (for hinge)-left	2004.→	1	1
36.	1.353.225	Chain guide (for hinge)-right	2004.→	1	1
37.	1.352.429	Support -left		1	1
37.	1.352.430	Support -right		1	1
38.	1.310.009	Support pin		4	4
39.	1.352.447	Snapping unit spacer assy - left		1	1
39.	1.352.448	Snapping unit spacer assy -right		1	1
40.	1.352.342	Snapping unit spacer assy - left		1	1
40.	1.352.343	Snapping unit spacer assy -right		1	1
41.	1.353.126	Insert, chain guide	2004.→	12	12
43.	1.327.790	Deflector left	2004.→	2	2
44.	1.327.791	Deflector right	2004.→	2	2

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2010.

**PLASTIC HINGED DIVIDERS - 4300, 5300 series folding models (30")**

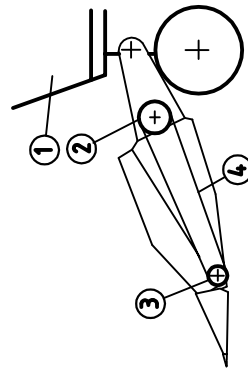
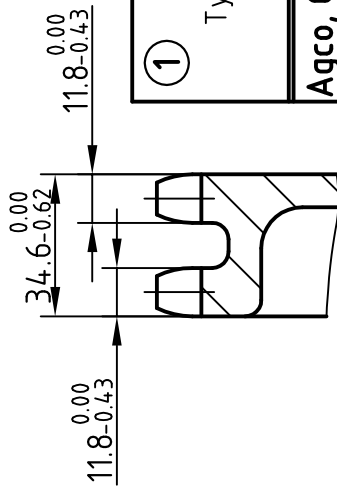
Ref	Part Number	Description		4308F	4312F
				5308F	5312F
45.	1.353.515	Support	2005.→	2	2
46.	M8x20 DIN603 8.8	Carriage bolt		32	48
47.	M8 DIN934	Hex nut		32	48
48.	M8x16 DIN933 8.8	Hex. head bolt		64	96
49.	1.314.099	Washer - M8		16	24
50.	239.387.0	Lock washer - M8		16	24
51.	M8x16 DIN7991/8.8	Bolt		28	44
52.	1.355.446	Bracket - right	2008.→	2	2
52.	1.355.447	Bracket - left	2008.→	2	2
53.	M8x30 ISO7380/10.9	Bolt	2008.→	8	8
54.	M8 DIN985	Hex nut - plastic insert	2008.→	8	8
55.	237.816.0	Washer M8	2008.→	8	8
56.	1.329.747	Spacer	2010.→	8	8

Harvestec 4112	-1	Harvestec 4112 C	-2	Harvestec 5308	-25
Harvestec 4113	-3	Harvestec 4113 C	-4	Harvestec 5306	-26
Harvestec 4212	-5	Harvestec 4212 C	-6	Harvestec 5308 C	-27
Harvestec 4208	-7	Harvestec 4208 C	-8	Harvestec 5306 C	-28
Harvestec 4306	-9	Harvestec 4306 C	-10	Harvestec 5112 C	-29
Harvestec 4308	-11	Harvestec 4308 C	-12	Harvestec 5212 C	-30
Harvestec 4308 F	-13	Harvestec 4308 FC	-14	Harvestec 5312	-31
Harvestec 4312	-15	Harvestec 4312 C	-16	Harvestec 5312 C	-32
Harvestec 4312 F	-17	Harvestec 4312 FC	-18	Harvestec 5312 F	-33
Harvestec 4216	-19	Harvestec 4216 C	-20	Harvestec 5308 C 70 cm	-34
Harvestec 4108 C	-21	Harvestec 4209 C	-22	Harvestec 5208 C	-35
Harvestec 4308 C 70 cm	-23	Harvestec 4312 C 70 cm	-24	Harvestec 5108 C	-36
				Harvestec 5312 FC	-37
				Harvestec 5112	-38

## LABELS - MODEL

Ref	Part Number	Description	
1.	1.353.540	Label 4112	2
2.	1.353.523	Label 4112 C	2
3.	1.353.541	Label 4113	2
4.	1.353.538	Label 4113 C	2
5.	1.353.436	Label 4212	2
6.	1.353.395	Label 4212 C	2
7.	1.353.542	Label 4208	2
8.	1.353.539	Label 4208 C	2
9.	1.353.435	Label 4306	2
10.	1.353.278	Label 4306 C	2
11.	1.353.252	Label 4308	2
12.	1.353.269	Label 4308 C	2
13.	1.353.611	Label 4308 F	2
14.	1.353.612	Label 4308 FC	2
15.	1.353.613	Label 4312	2
16.	1.353.614	Label 4312 C	2
17.	1.353.242	Label 4312 F	2
18.	1.353.247	Label 4312 FC	2
19.	1.353.951	Label 4216	2
20.	1.353.932	Label 4216 C	2
21.	1.354.358	Label 4108 C	2
22.	1.355.615	Label 4209 C	2
23.	1.355.866	Label 4308 C-70	2
24.	1.355.867	Label 4312 C-70	2
25.	1.356.314	Label 5308	2
26.	1.356.315	Label 5306	2
27.	1.376.521	Label 5308C	2
28.	1.356.362	Label 5306C	2
29.	1.356.397	Label 5112 C	2
30.	1.356.398	Label 5212 C	2
31.	1.356.399	Label 5312	2
32.	1.356.400	Label 5312 C	2
33.	1.356.401	Label 5312 F	2
34.	1.356.402	Label 5308C-70	2
35.	1.356.412	Label 5208C	2
36.	1.356.458	Label 5108C	2
37.	1.356.474	Label 5312FC	2
38.	1.356.490	Label 5112	2

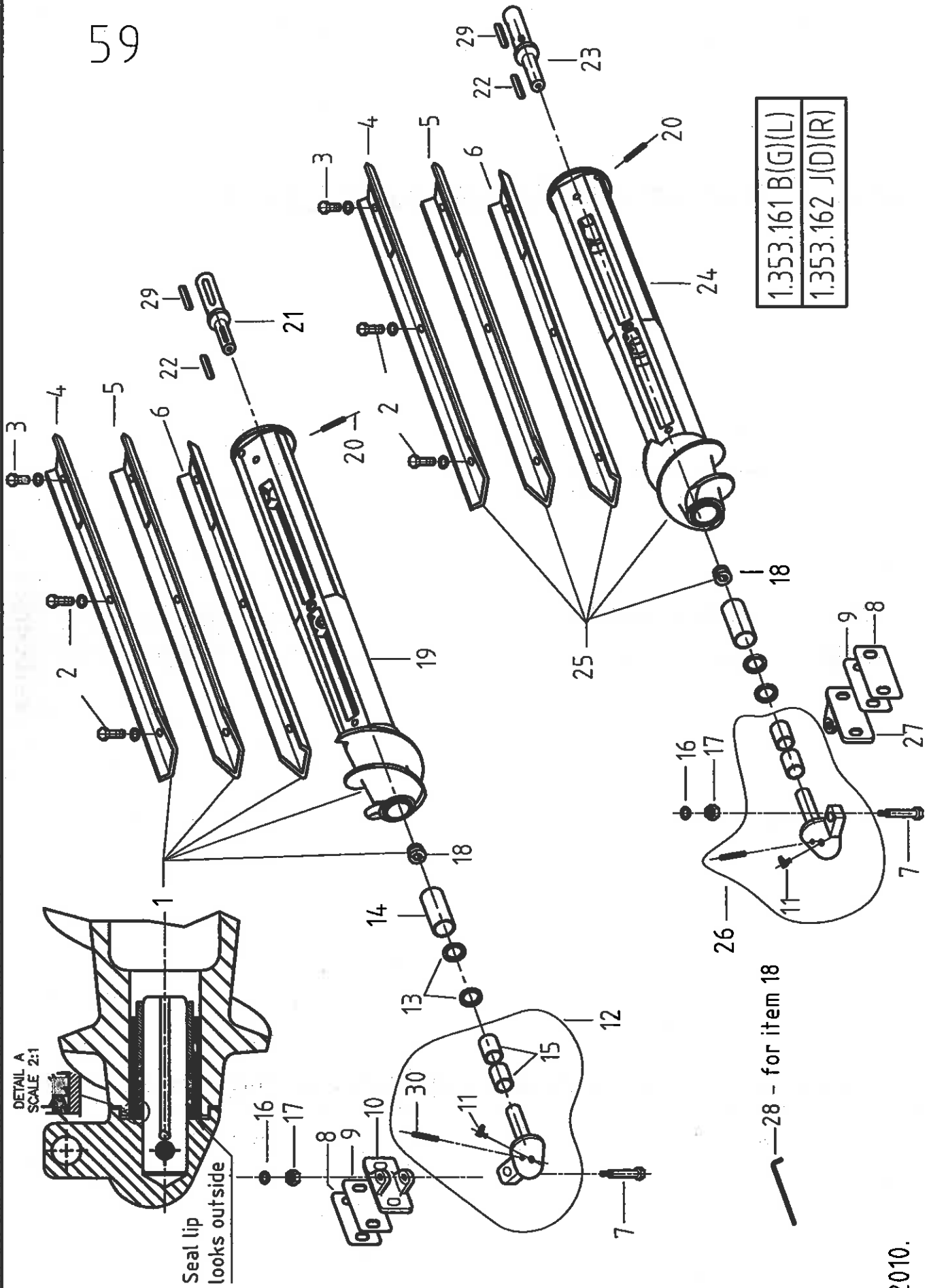
For 6R and 8R only!



① Type of combine	② 2007 Driver Sprocket		③ 2007 Driven Sprocket		2007 Row Unit Input Speed RPM	④ WITHOUT CONNECTOR LINK 1.315.436 t=3/4"	CONNECTING LINK 	SPARE CHAIN 
	RPM	#Teeth	#Teeth	#Teeth				
Agco, Gleaner R, C, MF8680, 9690, 9790, fixed	617	Z=31	Z=38	Z=38	503	125 (l=2381.3)		
Agco, Gleaner R, C, MF8680, 9690, 9790, variable	2011 ->	Z=38	Z=45	Z=45	521	133 (l=2533.7)		
Case-IH 1400-2300 series	608-975	Z=31	Z=45	Z=45	419-672	129 (l=2457.5)		
Case AFX variable	500	43/LS-38/RS	43/LS-38/RS	43/LS-38/RS	500	135 (l=2571.8) 129 (l=2457.5)		
Claas, Cat Lexion fixed	460-690	Z=43	Z=45	Z=45	440-659	137 (l=2609.9)		
Claas, Cat Lexion variable	761	Z=31	Z=45	Z=45	524	129 (l=2457.5)		
JD fixed	508-737	Z=38	Z=43	Z=43	449-651	133 (l=2533.7)	1.320.495 t=3/4" 1 pitch	1.353.513 t=3/4" 8 pitches
JD variable	520	Z=43	Z=45	Z=45	497	137 (l=2609.9)		
MF 8570 fixed	520-785	Z=38	Z=45	Z=45	439-663	133 (l=2533.7)		
NH CR variable	475	Z=45	Z=43	Z=43	497	137 (l=2609.9)		
NH TR variable	402-575	Z=43	Z=45	Z=45	384-549	137 (l=2609.9)		
	465-593	Z=43	Z=45	Z=45	444-568	137 (l=2609.9)		

#Teeth	Part number
31	1.351.216
38	1.351.218
43	1.351.217
45	1.351.219





—28 - for item 18



## SNAPPING ROLL ASSEMBLY

Ref Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F	4312F	4312-70	4312	4212	4216
1. 1.308.649	Snapping roll body assy - right	-	-	-	-	-	6	8	-	-	-	12	-	-	-
1. 1.353.164	Snapping roll body assy - right	-	-	-	-	-	6	8	-	-	-	12	-	-	-
2. 1.794.10025643	Bolt - hex M10x25 VP 10.9 DIN 933	2004→	144	156	96	117	72	96	96	96	144	144	144	144	192
2. 239.388.0	Lock washer M10		144	156	96	117	72	96	96	96	144	144	144	144	192
3. 1.794.10020643	Bolt-hex M10x20 VP-10.9 DIN933		72	78	48	54	36	48	48	48	72	72	72	72	96
3. 239.388.0	Lock washer M10		72	78	48	54	36	48	48	48	72	72	72	72	96
4. 1.308.681	Snapping roll rib - right	-2003.	-	-	-	-	12	16	-	-	-	24	-	-	-
4. 1.353.154	Snapping roll rib - right	2004→	24	26	16	18	12	16	16	16	24	24	24	24	32
5. 1.308.680	Snapping roll rib - centre	-2003.	-	-	-	-	12	16	-	-	-	24	-	-	-
5. 1.353.153	Snapping roll rib - centre	2004→	24	26	16	18	12	16	16	16	24	24	24	24	32
6. 1.308.682	Snapping roll rib - left	-2003.	-	-	-	-	12	16	-	-	-	24	-	-	-
6. 1.353.155	Snapping roll rib - left	2004→	24	26	16	18	12	16	16	16	24	24	24	24	32
7. M12x75	Bolt, hex seating DIN609	-2003.	-	-	-	-	12	16	-	-	-	24	-	-	-
7. 1.353.303	Bolt, hex seating	2004→	24	26	16	18	12	16	16	16	24	24	24	24	32
8. 1.351.560	Shim 3mm	-2003.	-	-	-	-	12	16	-	-	-	24	-	-	-
8. 1.300.170	Shim 3mm	2004→	24	26	16	18	12	16	16	16	24	24	24	24	32
9. 1.351.559	Shim 1mm	-2003.	-	-	-	-	12	16	-	-	-	24	-	-	-
9. 1.301.982	Shim 1mm	2004→	24	26	16	18	12	16	16	16	24	24	24	24	32
10. 1.351.126	Retainer - right	-2003.	-	-	-	-	6	8	-	-	-	12	-	-	-
10. 1.300.167	Retainer	2004→	12	13	8	9	6	8	8	8	12	12	12	12	16
11. 236.942.0	Grease fitting 6x1x180°	-2003.	-	-	-	-	12	16	-	-	-	24	-	-	-
11. 236.944.0	Grease fitting 6x1x90°	2004→	24	26	16	18	12	16	16	16	24	24	24	24	32
12. 1.356.270	Bearing housing assy - right		12	13	8	9	6	8	8	8	12	12	12	12	16
13. 1.327.575	Seal ring 25x32x4 DIN 3760-B		48	52	32	36	24	32	32	32	48	48	48	48	64
14. 1.327.599	Needle bearing HK 2538 INA TORINGTON		24	26	16	18	12	16	16	16	24	24	24	24	32
15. IR 20x25x26.5	Inner ring - INA		48	52	32	36	24	32	32	32	48	48	48	48	64
16. 692.540.0	Bushing		24	26	16	18	12	16	16	16	24	24	24	24	32
17. VM 12 DIN980	Safety nut		24	26	16	18	12	16	16	16	24	24	24	24	32
18. M24x1.5	End bolt DIN906		24	26	16	18	12	16	16	16	24	24	24	24	32
19. 1.308.355	Snapping roll - right	-2003.	-	-	-	-	6	8	-	-	-	12	-	-	-
19. 1.353.166	Snapping roll welded - right	2004→	12	13	8	9	6	8	8	8	12	12	12	12	16
20. 8x75 DIN1481	Roll pin	-2003.	-	-	-	-	12	16	-	-	-	24	-	-	-
20. 5x75 DIN1481	Roll pin	-2003.	-	-	-	-	12	16	-	-	-	24	-	-	-
20. 10x60 DIN1481	Roll pin	-2008.	24	26	16	18	12	16	16	16	24	24	24	24	32
20. 10x65 DIN1481	Roll pin	2009→	24	26	16	18	12	16	16	16	24	24	24	24	32
20. 6x60 DIN1481	Roll pin	-2008.	24	26	16	18	12	16	16	16	24	24	24	24	32
20. 6x65 DIN1481	Roll pin	2009→	24	26	16	18	12	16	16	16	24	24	24	24	32
21. 1.352.714	Extension - right	-2003.	-	-	-	-	6	8	-	-	-	12	-	-	-
21. 1.353.156	Shaft	2004→	12	13	8	9	6	8	8	8	12	12	12	12	16
22. 1.308.735	Key 7x8x47		24	26	16	18	12	16	16	16	24	24	24	24	32
23. 1.352.713	Extension - left	-2003.	-	-	-	-	6	8	-	-	-	12	-	-	-
23. 1.353.156	Shaft	2004→	12	13	8	9	6	8	8	8	12	12	12	12	16
24. 1.308.356	Snapping roll - left	-2003.	-	-	-	-	6	8	-	-	-	12	-	-	-
24. 1.353.165	Snapping roll welded - left	2004→	12	13	8	9	6	8	8	8	12	12	12	12	16
25. 1.308.648	Snapping roll body assy - left	-2003.	-	-	-	-	6	8	-	-	-	12	-	-	-
25. 1.353.163	Snapping roll body assy - left	2004→	12	13	8	9	6	8	8	8	12	12	12	12	16
26. 1.356.269	Bearing housing assy - left		12	13	8	9	6	8	8	8	12	12	12	12	16
27. 1.300.167	Retainer	2004→	1	1	1	1	1	1	1	1	1	1	1	1	1
28. 1.353.505	Allen key SW12	2005→	24	26	16	18	12	16	16	16	24	24	24	24	32
29. 1.351.192	Key 8x10x55		24	26	16	18	12	16	16	16	24	24	24	24	32
30. 5x40 DIN1481	Roll pin		24	26	16	18	12	16	16	16	24	24	24	24	32
30. 8x40 DIN1481	Roll pin		24	26	16	18	12	16	16	16	24	24	24	24	32

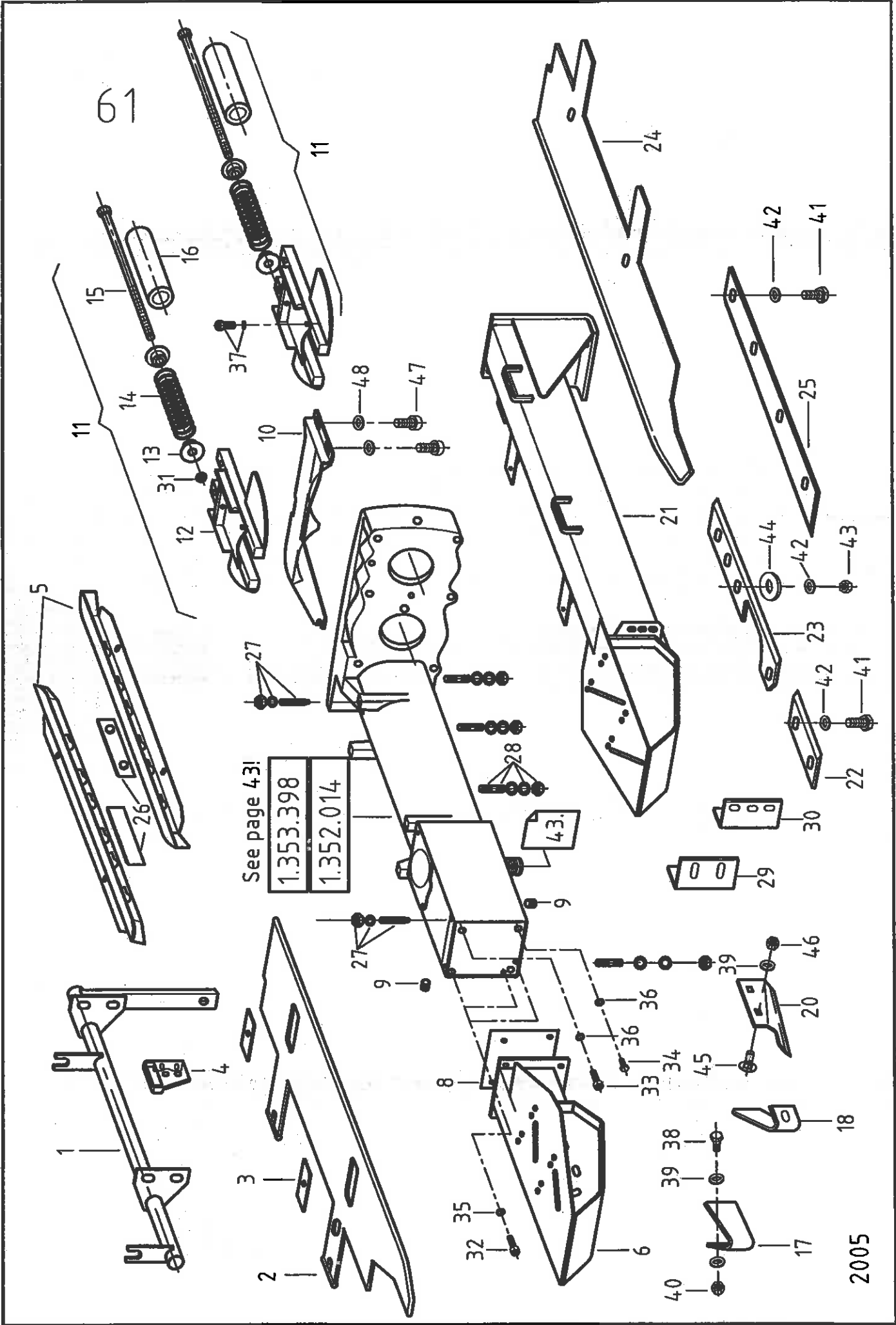
Note: Item 19 and 24 do not include item 18. Order it separately/ Item 1 is not available as a spare part. Order comments



## 2-POLE MULTI-COUPLING KITS /JD and AGCO/

Ref	Part Number	Description	4108	4112	4113	4208	4306	4308	4312F	4312	4212	4216
			5108	5112	5113	5208	5306	5308	5312F	5312	5212	5216
1.	1.327.062	Wire batch (see mounting kit pg.s)	-	-	-	-	-	-	-	-	-	-
2.	1.327.004	Multi-coupling kit for JD	1	1	1	1	1	1	1	1	1	1
2.	1.356.067	Multi-coupling kit for AGCO hydr.	1	1	1	1	1	1	1	1	1	1
2.	1.356.068	Multi-coupling kit for AGCO electr.	1	1	1	1	1	1	1	1	1	1
3.	1.327.053	Fitting	2	2	2	2	2	2	2	2	2	2
4.	1.327.052	Retainer ring - external	2	2	2	2	2	2	2	2	2	2
5.	1.327.000	Support - JD	1	1	1	1	1	1	1	1	1	1
5.	1.356.060	Support - AGCO	2009→	1	1	1	1	1	1	1	1	1
6.	45A DIN 471/1	Retainer ring - external	1	1	1	1	1	1	1	1	1	1
7.	1.327.003	Pin	2	2	2	2	2	2	2	2	2	2
8.	1.327.054	Fitting AH 171017	2	2	2	2	2	2	2	2	2	2
9.	1.327.002	Ring	2	2	2	2	2	2	2	2	2	2
10.	1.314.100	Washer	2	2	2	2	2	2	2	2	2	2
11.	1.327.001	Screw	2	2	2	2	2	2	2	2	2	2
12.	1.354.104	Bracket	1	1	1	1	1	1	1	1	1	1
13.	1.354.106	Arm	1	1	1	1	1	1	1	1	1	1
14.	1.354.107	Spacer	2	2	2	2	2	2	2	2	2	2
15.	237.816.0	Washer	2	2	2	2	2	2	2	2	2	2
16.	M8 DIN 128/A	Spring washer	2	2	2	2	2	2	2	2	2	2
17.	M8x25 DIN 933	Bolt-hex	2	2	2	2	2	2	2	2	2	2
18.	1.354.103	Support assy	1	1	1	1	1	1	1	1	1	1
19.	1.355.489	Support plate	2008→	-	-	-	-	-	1	-	-	-
20.	1.353.553	Pad H201010	1	1	1	1	1	1	1	1	1	1
21.	1.353.552	Plug H176288	1	1	1	1	1	1	1	1	1	1

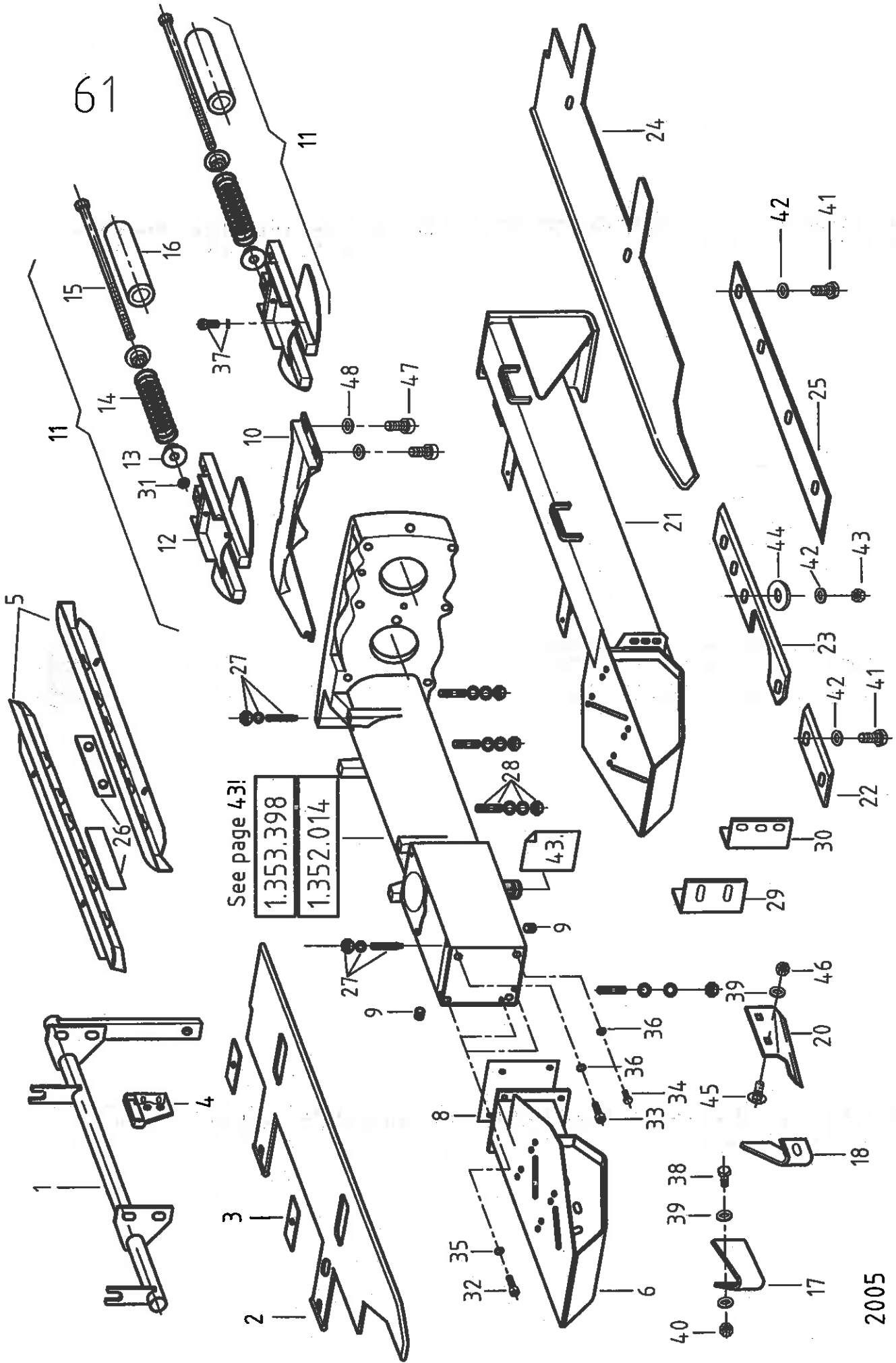
Note: Item 19 also used on models with electrical SPA and multi-coupling.



## SNAPPING UNIT - with chopper

Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F	4312F	4312-70	4312	4212	4216	4216
1.	1.351.119	Crank assy	-	-	-	8	9	6	8	8	8	12	12	12	12	12	16
1.	1.353.588	Crank assy	12	13	8	8	-	-	-	-	-	-	-	-	-	-	-
2.	1.352.579	Snapping plate - right	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
3.	1.351.051	Plate	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
4.	1.352.570	Strap	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
5.	1.352.552	Chain guide	-	-	-	-	-	12	16	16	-	24	-	-	-	-	-
5.	1.353.124	Chain guide left	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
5.	1.353.125	Chain guide right	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
6.	1.351.991	Frame assy	-	-	-	-	-	6	8	8	-	12	-	-	-	-	-
6.	1.353.068	Frame assy	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
8.	1.351.992	Shim - gasket	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
9.	M12x1.5 DIN906	End bolt	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
10.	1.352.669	Deflector	-	-	-	-	-	6	8	8	-	12	-	-	-	-	-
10.	1.353.127	Chain adjuster assy (see note below)	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
11.	1.351.153	Slide guider	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
12.	1.351.567	Steady tube	48	52	32	32	36	24	32	32	32	48	48	48	48	48	64
13.	1.351.077	Spring	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
14.	1.300.147	Driving bolt	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
15.	1.351.057	Tube	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
16.	1.308.117	Entrance plate - right	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
17.	1.351.325	Entrance plate - left	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
18.	1.351.326	Skid plate assy	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
19.	1.352.001	Clearing knife - RH front	-	-	-	-	-	12	16	-	-	24	-	-	-	-	-
20.	1.352.121	Clearing knife - LH front	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
20.	1.352.120	Clearing knife - LH rear	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
21.	1.352.119	Frame assy - left	-	-	-	-	-	6	8	8	-	12	-	-	-	-	-
21.	1.353.069	Frame assy - left	-	-	-	-	-	6	8	8	-	12	-	-	-	-	-
21.	1.353.609	Frame assy - left	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
22.	1.352.024	Clearing knife - RH middle	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
23.	1.352.117	Clearing knife - RH rear	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
24.	1.352.577	Snapping plate - left	-	-	-	-	-	6	8	8	-	12	-	-	-	-	-
24.	1.353.596	Snapping plate - left	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
25.	1.352.392	Clearing knife - LH rear	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
26.	1.353.126	Shim	72	78	48	48	54	36	48	48	48	72	72	72	72	72	96
27.	1.353.050	Stud bolt	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
27.	M10 DIN 982/8	Nut	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
27.	239.388.0	Lock washer M10	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
		Loctite 638	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
28.	1.353.064	Stud bolt	48	52	32	32	36	24	32	32	32	48	48	48	48	48	64
28.	237.816.0	Washer M8	48	52	32	32	36	24	32	32	32	48	48	48	48	48	64
28.	239.387.0	Lock washer M8	48	52	32	32	36	24	32	32	32	48	48	48	48	48	64
28.	M8 DIN 982/8	Nut	48	52	32	32	36	24	32	32	32	48	48	48	48	48	64
		Loctite 638	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
29.	1.353.593	Plate	11	10	7	-	-	-	-	-	-	-	-	-	-	-	-
30.	1.353.592	Plate	1	3	1	-	-	-	-	-	-	-	-	-	-	-	-
31.	M12 DIN934	Hex. nut	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
32.	M8x30 DIN912	Hex. socket head bolt	36	39	24	24	27	18	24	24	24	36	36	36	36	36	48
33.	M10x30 DIN912	Hex. socket head bolt	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
34.	1.308.384	Hex. head bolt	12	13	8	8	9	6	8	8	8	12	12	12	12	12	16
35.	M8 DIN7980	Spring washer	36	39	24	24	27	18	24	24	24	36	36	36	36	36	48
36.	M10 DIN7980	Spring washer	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
37.	M8x30 DIN912/8.8	Hex. socket head bolt	96	104	64	64	72	48	64	64	64	96	96	96	96	96	128
	M8 DIN7980	Spring washer	96	104	64	64	72	48	64	64	64	96	96	96	96	96	128
38.	M10x30 DIN933	Hex bolt 8.8	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
39.	239.388.0	Spring washer M10	96	104	64	64	72	48	64	64	64	96	96	96	96	96	128
40.	VMB DIN980	Lock nut	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
41.	M8x20 DIN933/8.8	Hex. head bolt	72	78	48	48	54	36	48	48	48	72	72	72	72	72	96

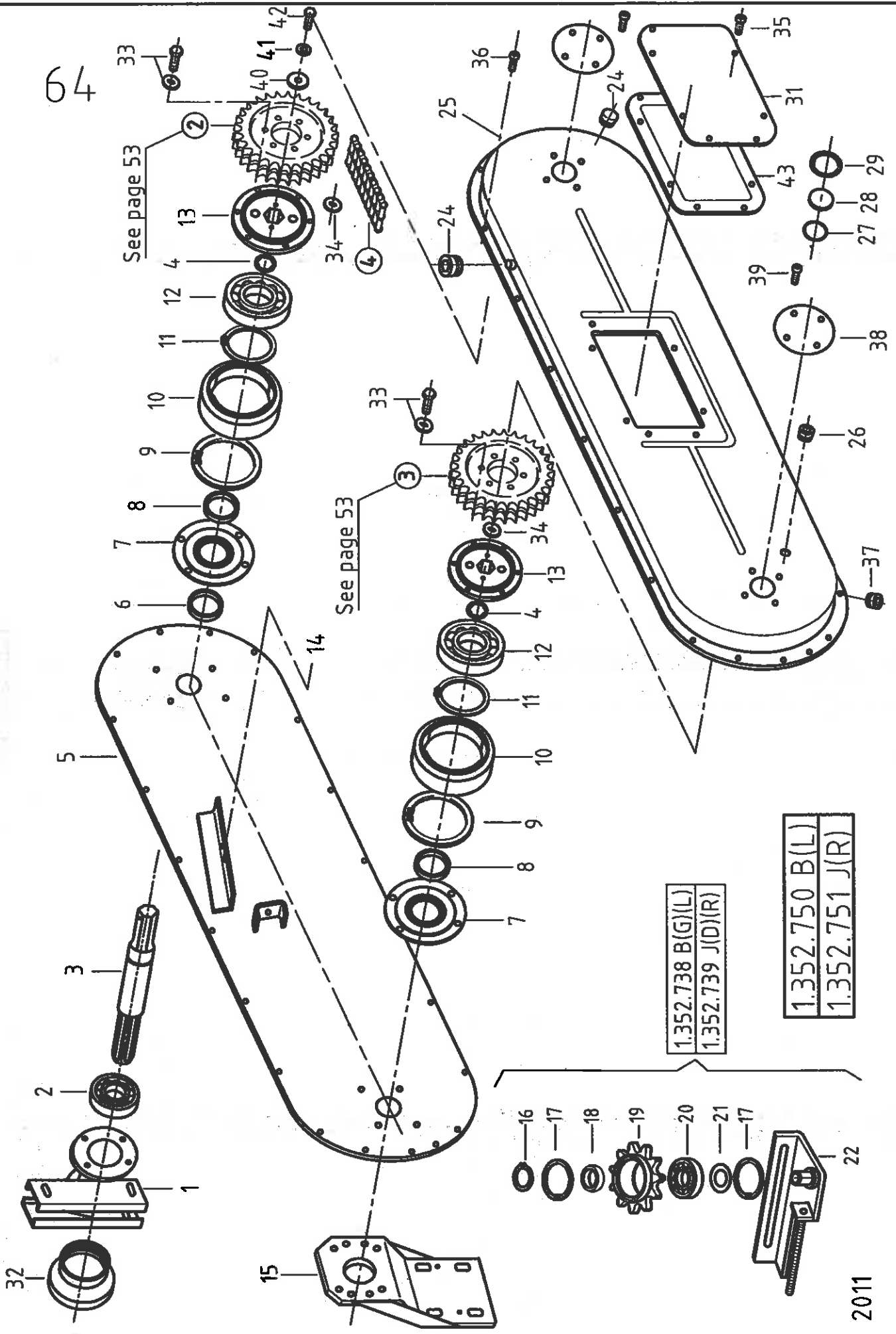
Note: Special order only.



SNAPPING UNIT - with chopper

Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F	4312F	4312-70	4312	4212	4212	4216
42.	239.387.0	Lock washer M8	120	130	80	80	90	60	80	80	80	120	120	120	120	120	160
43.	M8 DIN982	Lock nut - plastic insert	48	52	32	32	36	24	32	32	32	48	48	48	48	48	64
44.	237.816.0	Washer M8	48	52	32	32	36	24	32	32	32	48	48	48	48	48	64
45.	M10x25 DIN603	Carriage bolt	48	52	32	32	36	24	32	32	32	48	48	48	48	48	64
46.	M10 DIN834	Hex. nut	48	52	32	32	36	24	32	32	32	48	48	48	48	48	64
47.	M8x20 DIN912/8.8	Hex. socket head bolt	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32
48.	239.387.0	Lock washer M8	24	26	16	16	18	12	16	16	16	24	24	24	24	24	32

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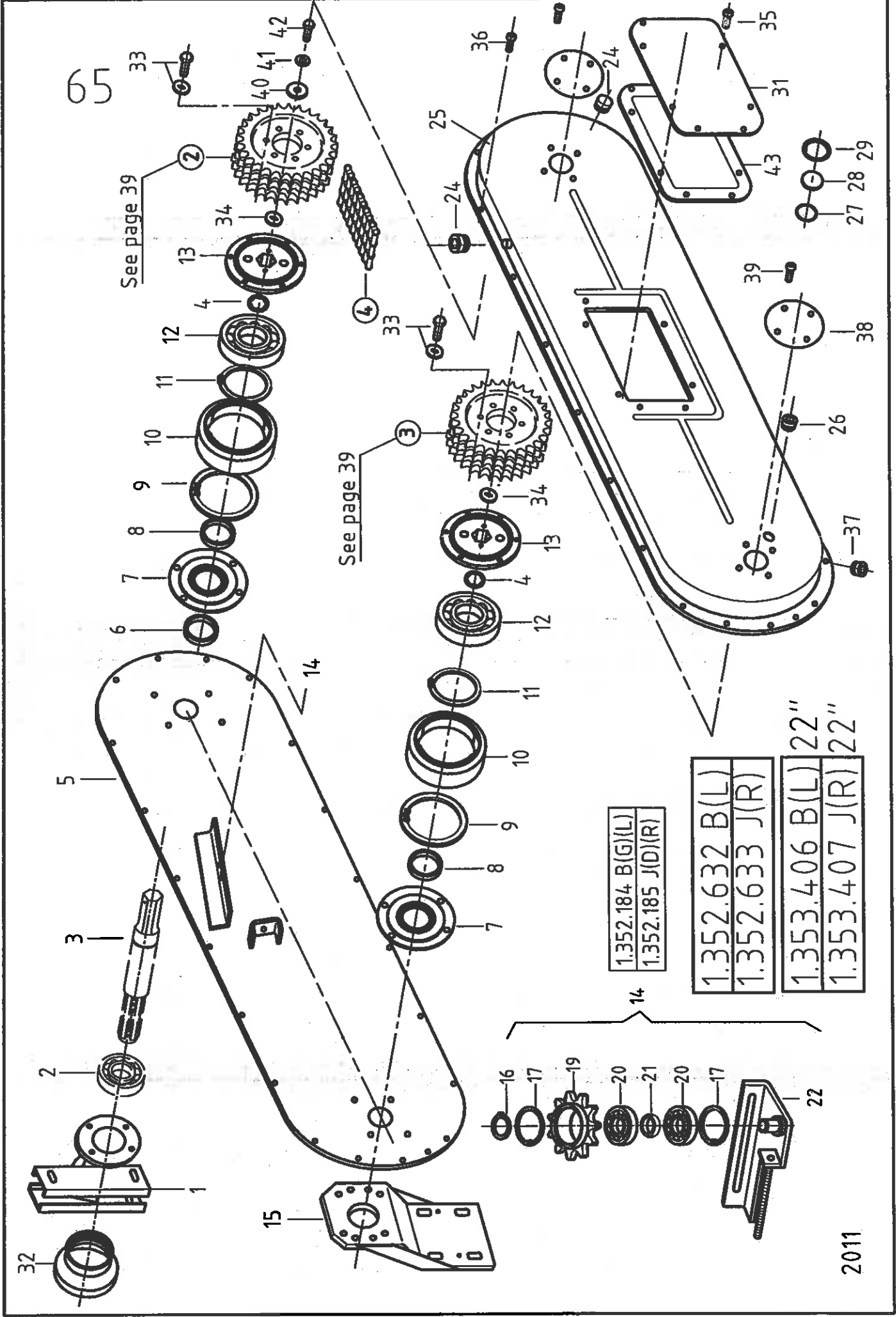


## OUTER DRIVE (duplex chain)

Ref	Part Number	Description		4108	4208	4209	4306	4308	4308-70	4308F
				5108	5208	5209	5306	5308	5308-70	5308F
1.	1.352.626	Bearing housing - left		1	1	1	1	1	1	1
1.	1.352.627	Bearing housing - right		1	1	1	1	1	1	1
2.	1.327.570	Bearing 172 6309 2RS1 DIN6204		2	2	2	2	2	2	2
3.	1.352.732	Shaft		2	2	2	2	2	2	2
4.	1.353.503	Rubber ring	2005.→	2	2	2	2	2	2	2
5.	1.352.614	Plate assy -left		1	1	1	1	1	1	1
5.	1.352.615	Plate aasy -right		1	1	1	1	1	1	1
6.	1.352.306	Spacer		2	2	2	2	2	2	2
7.	1.352.878	Support		4	4	4	4	4	4	4
8.	50x65x8 DIN3760 AS	Seal		4	4	4	4	4	4	4
9.	90I DIN472	Retainer ring -for hole		4	4	4	4	4	4	4
10.	1.352.568	Bearing housing		4	4	4	4	4	4	4
11.	50A DIN471	Retainer ring -for shaft		4	4	4	4	4	4	4
12.	1.327.572	Bearing 22210E DIN635 T2		4	4	4	4	4	4	4
13.	1.352.569	Hub		4	4	4	4	4	4	4
14.	1.352.738	Chain adjuster assy - left		1	1	1	1	1	1	1
14.	1.352.739	Chain adjuster assy - right		1	1	1	1	1	1	1
15.	1.352.194	Console	→2004.	-	-	-	2	2	-	-
15.	1.353.618	Console	2005.→	2	2	2	2	2	2	2
16.	25A DIN471	Retainer ring -for shaft		2	2	2	2	2	2	2
17.	52 I DIN472	Retainer ring -for hole		4	4	4	4	4	4	4
18.	1.352.734	Spacer		2	2	2	2	2	2	2
19.	1.306.104	Sprocket 15T		2	2	2	2	2	2	2
20.	1.327.562	Bearing 6205		2	2	2	2	2	2	2
21.	1.352.733	Spacer		2	2	2	2	2	2	2
22.	1.352.182	Chain adjuster weld.-left		1	1	1	1	1	1	1
22.	1.352.183	Chain adjuster weld.-right		1	1	1	1	1	1	1
24.	1.322.794	Plastic plug	→2003.	-	-	-	2	2	-	-
24.	M24x1.5 DIN906	End bolt	2004.→	2	2	2	2	2	2	2
25.	1.352.618	Cover -left (see note below!)		1	1	1	1	1	1	1
25.	1.352.619	Cover -right (see note below!)		1	1	1	1	1	1	1
		Loctite 5910								
26.	M12x1.5 DIN906	End bolt		2	2	2	2	2	2	2
27.	45x2.5	"O" ring	→2003.	-	-	-	2	2	-	-
28.	1.352.155	Glass	→2003.	-	-	-	2	2	-	-
29.	50 I DIN472	Retainer ring -for hole	→2003.	-	-	-	2	2	-	-
31.	1.352.167	Cover -left inspection		1	1	1	1	1	1	1
31.	1.352.748	Cover -right inspection		1	1	1	1	1	1	1
31.	1.356.430	Cover inspection	2011.→	2	2	2	2	2	2	2
32.	1.353.548	Safety tube	2005.→	2	2	2	2	2	2	2
33.	M8x20 DIN933	Bolt - hex - USE LOCTITE 242	2005.→	24	24	24	24	24	24	24
33.	239.387.0	Lock washer M8	2005.→	24	24	24	24	24	24	24
34.	1.353.847	Washer	2005.→	16	16	16	16	16	16	16
35.	M8x16 ISO7380	Bolt		14	14	14	14	14	14	14
36.	M8x25 DIN 912	Bolt		36	36	36	36	36	36	36
37.	M12x1.5 DIN906	Closing screw	→2005.	-	2	-	2	2	-	-
37.	M24x1.5 DIN906	Closing screw	2006.→	2	2	2	2	2	2	2
38.	1.354.021	Cover	2006.→	4	4	4	4	4	4	4
39.	M6x16 ISO7380	Bolt - socket head	2006.→	16	16	16	16	16	16	16
40.	670.564.0	Flat washer		2	2	2	2	2	2	2
41.	239.389.0	Lock washer		2	2	2	2	2	2	2
42.	M12x30 DIN933 8.8	Hex. head screw		2	2	2	2	2	2	2
43.	1.355.554	Seal (3mm)	2008.→	2	2	2	2	2	2	2

Note:

When ordering a hub item 13., also order a new rubber ring item 4.  
For item 25: for 2004, 2005 models also order items 38., 39.



See page 39

See page 39

1.352.184 B(G)(L)
1.352.185 J(D)(R)

1.352.632 B(L)
1.352.633 J(R)

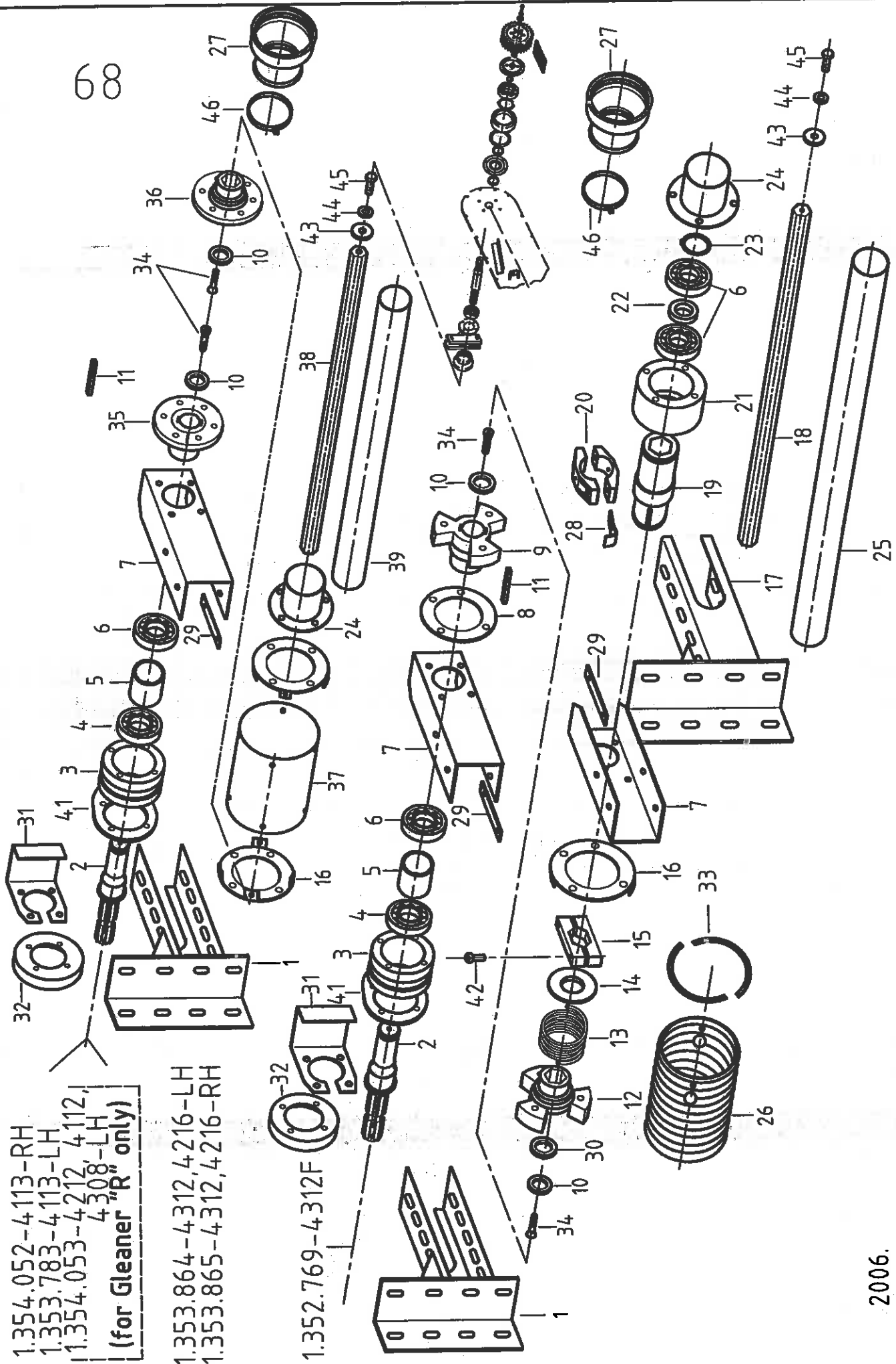
1.353.406 B(L) 22"
1.353.407 J(R) 22"

## OUTER DRIVE (triplex chain)

Ref	Part Number	Description		4112	4113	4312F	4312-70	4312	4212	4216
				5112	5113	5312F	5312-70	5312	5212	5216
1.	1.352.626	Bearing housing - left		1	1	1	1	1	1	1
1.	1.352.627	Bearing housing - right		1	1	1	1	1	1	1
2.	1.327.570	Bearing 1726309-2RS1		2	2	-	2	2	2	2
2.	1.327.570	Bearing 1726309-2RS1	2007.→	-	-	2	-	-	-	-
3.	1.352.200	Shaft		2	2	-	2	2	2	2
3.	1.352.200	Shaft	2007.→	-	-	2	-	-	-	-
4.	1.353.503	Rubber ring	2005.→	2	2	2	2	2	2	2
5.	1.352.614	Plate assy -left		1	1	1	1	1	1	1
5.	1.352.615	Plate assy -right		1	1	1	1	1	1	1
6.	1.352.306	Spacer		2	2	2	2	2	2	2
7.	1.352.159	Support		4	4	4	4	4	4	4
8.	50x65x8 DIN3760 AS	Seal		4	4	4	4	4	4	4
9.	100 I DIN472	Retainer ring -for hole		4	4	4	4	4	4	4
10.	1.352.566	Bearing housing		4	4	4	4	4	4	4
11.	50A DIN471	Retainer ring -for shaft		4	4	4	4	4	4	4
12.	1.327.573	Bearing 22211E		4	4	4	4	4	4	4
13.	1.352.567	Hub		4	4	4	4	4	4	4
14.	1.352.184	Chain adjuster assy - left		1	1	1	1	1	1	1
14.	1.352.185	Chain adjuster assy - right		1	1	1	1	1	1	1
15.	1.352.194	Console	→2004.	-	-	2	-	-	2	-
15.	1.353.618	Console	2005.→	2	2	2	2	2	2	2
16.	25A DIN471	Retainer ring -for shaft		4	4	4	4	4	4	4
17.	52 I DIN472	Retainer ring -for hole		4	4	4	4	4	4	4
19.	1.352.149	Sprocket 3/4" pitch x 15T		2	2	2	2	2	2	2
20.	1.327.562	Bearing 6205		2	2	2	2	2	2	2
21.	1.352.157	Spacer		2	2	2	2	2	2	2
22.	1.352.182	Chain adjuster weld.-left		1	1	1	1	1	1	1
22.	1.352.183	Chain adjuster weld.-right		1	1	1	1	1	1	1
24.	1.322.794	Plastic plug	→2003.	-	-	2	-	-	-	-
24.	M24x1.5 DIN906	End bolt	2004.→	4	4	4	4	4	4	4
25.	1.352.618	Cover -left		1	1	1	1	1	1	1
25.	1.352.619	Cover -right		1	1	1	1	1	1	1
		Loctite 5910								
26.	M12x1.5 DIN906	End bolt		2	2	2	2	2	2	2
27.	45x2.5	"O" ring	→2003.	-	-	2	-	-	-	-
28.	1.352.155	Glass	→2003.	-	-	2	-	-	-	-
29.	50 I DIN472	Retainer ring -for hole	→2003.	-	-	2	-	-	-	-
31.	1.352.167	Cover - left inspection		1	1	1	1	1	1	1
31.	1.352.748	Cover - right inspection		1	1	1	1	1	1	1
31.	1.356.430	Cover inspection	2011.→	2	2	2	2	2	2	2
32.	1.353.548	Safety tube	2005.→	2	2	2	2	2	2	2
33.	M8x20 DIN933	Bolt - hex	2005.→	24	24	24	24	24	24	24
33.	239.387.0	Lock washer M8	2005.→	24	24	24	24	24	24	24
34.	1.353.847	Washer	2005.→	16	16	16	16	16	16	16
35.	M8x16 ISO7380	Bolt - socket head		14	14	14	14	14	14	14
36.	M8x25 DIN 912	Bolt - socket head		36	36	36	36	36	36	36
37.	M12x1.5 DIN906	End bolt	→2005.	2	2	2	-	2	2	2
37.	M24x1.5 DIN906	End bolt	2006.→	2	2	2	2	2	2	2
38.	1.354.021	Cover	2006.→	4	4	4	4	4	4	4
39.	M6x16 ISO7380	Bolt - socket head	2006.→	16	16	16	16	16	16	16
40.	670.564.0	Flat washer		2	2	2	2	2	2	2
41.	239.389.0	Lock washer		2	2	2	2	2	2	2
42.	M12x30 DIN933 8.8	Hex. head screw		2	2	2	2	2	2	2
43.	1.355.554	Seal (3mm)	2008.→	2	2	2	2	2	2	2

Note:

In case of ordering a hub item 13., also order a new rubber ring item 4.  
For item 25: for 2004, 2005 models also order items 38., 39.



1.354.052-4113-RH  
 1.353.783-4113-LH  
 1.354.053-4212, 4112,  
 4308-LH  
 (for Gleaser "R" only)

1.353.864-4312, 4216-LH  
 1.353.865-4312, 4216-RH

1.352.769-4312F

## REAR DRIVE ASSEMBLY (→2006)

Ref	Part Number	Description	4113	4312	4312F	4216	4212	4112	4308
1.	1.352.587	Console - left	1	1	1	1	1	1	1
1.	1.352.588	Console - right	1	1	1	1	-	-	-
2.	1.352.600	Shaft	2	2	2	2	1	1	1
3.	1.352.596	Bearing housing	2	2	2	2	1	1	1
4.	1.327.593	Bearing 6210 2RS	2	2	2	2	1	1	1
5.	1.352.602	Spacer	2	2	2	2	1	1	1
6.	1.327.583	Bearing 6011 2RS1	2	6	6	6	1	1	1
7.	1.352.591	Bracket	→2003.	-	4	-	-	-	-
7.	1.353.150	Bracket	2004.→	2	4	4	4	1	1
8.	1.352.595	Disk	-	-	2	-	-	-	-
9.	1.351.171	Connecting hub	-	-	2	-	-	-	-
10.	1.352.598	Spacer	4	4	4	4	2	2	2
11.	B12x8x43	Key	2	2	4	2	1	1	1
12.	1.351.173	Connecting hub	-	-	2	-	-	-	-
13.	1.351.215	Spring	-	-	2	-	-	-	-
14.	1.351.163	Disk	-	-	2	-	-	-	-
15.	1.351.164	Clamp	-	-	4	-	-	-	-
16.	1.352.593	Retainer	4	2	2	2	2	2	2
17.	1.352.325	Console - left	-	-	1	-	-	-	-
17.	1.352.326	Console - right	-	-	1	-	-	-	-
18.	1.352.766	Hexagonal shaft l=2228	-	-	2	-	-	-	-
19.	1.352.764	Sleeve	-	-	2	-	-	-	-
20.	1.308.945	Clamp	-	-	4	-	-	-	-
21.	1.352.763	Bearing housing	-	-	2	-	-	-	-
22.	1.351.162	Spacer	-	-	2	-	-	-	-
23.	55A DIN 471	Retainer ring -for shaft	-	-	2	-	-	-	-
24.	1.352.762	Safety tube	2	2	2	2	1	1	1
25.	1.352.765	Safety tube	-	-	2	-	-	-	-
26.	1.352.594	Safety tube	→2004.	-	2	-	-	-	-
26.	1.353.557	Safety tube	2005.→	-	2	-	-	-	-
27.	1.353.032	Safety tube	2004.→	2	2	2	2	1	1
28.	1.353.037	Retainer	2004.→	-	2	-	-	-	-
29.	1.353.149	Retainer	2004.→	-	8	8	8	-	-
30.	1.353.033	Spacer	2004.→	-	2	-	-	-	-
31.	1.352.888	Bracket	2004.→	2	2	2	2	1	1
32.	1.353.549	Safety tube	2005.→	2	2	2	2	1	1
33.	1.353.558	Clamp	2005.→	-	4	-	-	-	-
34.	M10x25 VP 8.8	Bolt DIN 7991	2005.→	4	4	4	4	2	2
35.	1.353.777	Hub	-	2	2	-	2	1	1
36.	1.353.778	Hub	-	2	2	-	2	1	1
37.	1.352.594	Safety tube	-	2	-	-	2	1	1
38.	1.353.780	Hexagonal shaft l=828	-	1	-	-	-	1	1
38.	1.353.797	Hexagonal shaft l=2160	-	-	2	-	-	-	-
38.	1.354.050	Hexagonal shaft l=678	-	-	-	-	1	1	1
39.	1.353.779	Safety tube	-	1	-	-	-	-	-
39.	1.352.765	Safety tube	-	-	2	-	-	-	-
39.	1.354.051	Safety tube	-	2	-	2	-	-	-
41.	1.354.195	Spacer	2006.→	2	2	2	2	1	1
42.	M10x50 DIN912	Bolt - socket head	-	-	2	-	-	-	-
43.	670.564.0	Flat washer	-	2	2	2	1	1	1
44.	239.389.0	Lock washer	-	2	2	2	2	1	1
45.	M12x30 DIN933 8.8	Hex. head screw	-	2	2	2	2	1	1
46.	AWAB 100-120	Clamp	-	2	2	2	2	1	1

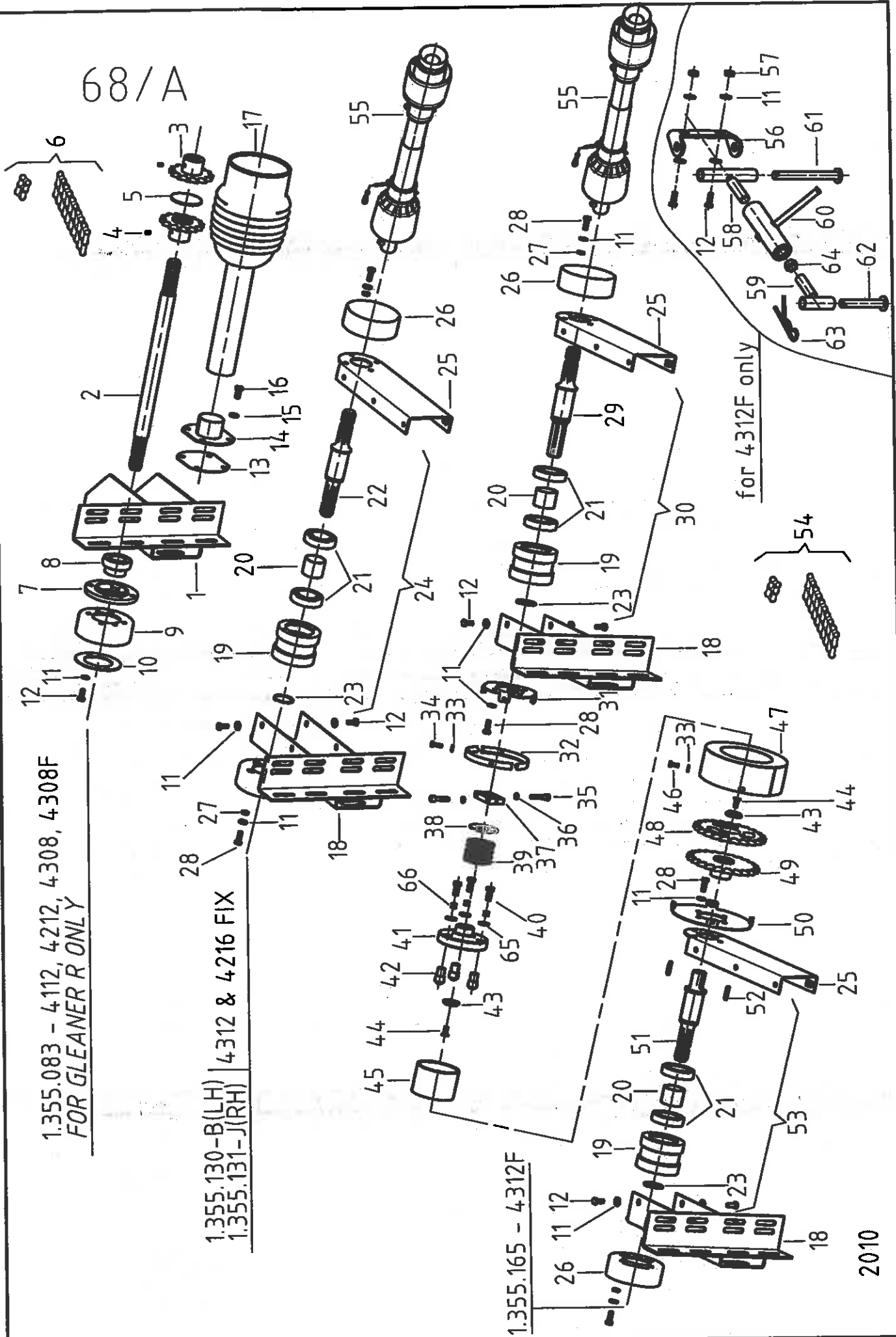
68/A

1.355.083 - 4.112, 4.212, 4.308, 4.308F  
FOR CLEANER R ONLY

1.355.130-B(LH) | 4.312 & 4.216 FIX  
1.355.131-J(RH)

1.355.165 - 4.312F

for 4.312F only



## REAR DRIVE ASSEMBLY (2007→)

Ref	Part Number	Description	4312-70	4312	4312F	4216	4212	4112	4308	4308F
			5312-70	5312	5312F	5216	5212	5112	5308	5308F
1.	1.355.070	Console	-	-	-	-	1	1	1	1
2.	1.355.075	Shaft	-	-	-	-	1	1	1	1
3.	1.355.077	Sprocket (z=14)	-	-	-	-	2	2	2	2
4.	M8x12 DIN916	Hex. socket set screw	-	-	-	-	2	2	2	2
5.	1.354.660	Disk	-	-	-	-	1	1	1	1
6.	1.355.403	Chain & connecting link	-	-	-	-	1	1	1	1
7.	1.314.390	Bearing housing	-	-	-	-	1	1	1	1
8.	1.327.635	Y-Bearing RAE40 NPPB	-	-	-	-	1	1	1	1
9.	1.353.549	Safety tube	-	-	-	-	1	1	1	1
10.	1.355.082	Washer plate	-	-	-	-	1	1	1	1
11.	239.388.0	Lock washer - M10	28	28	72	28	2	2	2	2
12.	M10x25 DIN933	Hex. head screw	12	12	32	12	2	2	2	2
13.	1.355.071	Spacer	-	-	-	-	1	1	1	1
14.	1.355.074	Safety tube	-	-	-	-	1	1	1	1
15.	239.389.0	Lock washer - M12	-	-	-	-	4	4	4	4
16.	M12x25 DIN933	Hex. head screw	-	-	-	-	4	4	4	4
17.	1.355.078	Safety tube	-	-	-	-	1	1	1	1
18.	1.355.124	Console - left	1	1	2	1	-	-	-	-
18.	1.355.132	Console - right	1	1	2	1	-	-	-	-
19.	1.352.596	Bearing housing	2	2	4	2	-	-	-	-
20.	1.352.643	Spacer	2	2	4	2	-	-	-	-
21.	1.327.593	Bearing 6210 2RS	4	4	8	4	-	-	-	-
22.	1.355.125	Shaft	2	2	-	2	-	-	-	-
23.	50A DIN471	Retainer ring-for shaft	2	2	4	2	-	-	-	-
24.	1.355.126	Bearing housing assy	2	2	-	2	-	-	-	-
25.	1.355.128	Bracket	2	2	4	2	-	-	-	-
26.	1.355.129	Safety tube	4	4	4	4	-	-	-	-
27.	1.355.133	Spacer	16	16	16	16	-	-	-	-
28.	M10x30 DIN933	Hex. head screw	16	16	32	16	-	-	-	-
29.	1.355.149	Shaft	-	-	2	-	-	-	-	-
30.	1.355.150	Bearing housing assy	-	-	2	-	-	-	-	-
31.	1.352.593	Retainer	-	-	2	-	-	-	-	-
32.	1.353.558	Clamp	→2009.	-	4	-	-	-	-	-
33.	239.387.0	Lock washer M8	-	-	16	-	-	-	-	-
34.	M8x25 DIN933	Hex. head screw	→2009.	-	8	-	-	-	-	-
34.	M8x20 DIN933	Hex. head screw	2010.→	-	8	-	-	-	-	-
35.	M10x50 DIN912	Bolt - socket head	-	-	4	-	-	-	-	-
36.	M10 DIN7980	Spring washer	-	-	4	-	-	-	-	-
37.	1.351.164	Clamp	-	-	4	-	-	-	-	-
38.	1.351.163	Washer	-	-	2	-	-	-	-	-
39.	1.351.215	Spring	-	-	2	-	-	-	-	-
40.	M12x30 DIN933	Hex. head screw	-	-	6	-	-	-	-	-
41.	1.355.151	Hub	-	-	2	-	-	-	-	-
42.	1.355.152	Connecting pin	-	-	6	-	-	-	-	-
43.	1.352.598	Washer	-	-	4	-	-	-	-	-
44.	M10x25 DIN7991	Hex. socket head screw DIN 7991	-	-	4	-	-	-	-	-
		Loctite 243	-	-	-	-	-	-	-	-
45.	1.355.154	Safety tube (plastic)	→2009.	-	2	-	-	-	-	-
45.	1.356.262	Safety tube (metal)	2010.→	-	2	-	-	-	-	-
46.	M8x20 DIN933	Hex. head screw	-	-	8	-	-	-	-	-
47.	1.355.164	Chain cover	-	-	2	-	-	-	-	-
48.	1.355.160	Sprocket (z=24)	-	-	2	-	-	-	-	-
49.	1.355.159	Sprocket (z=24)	-	-	2	-	-	-	-	-
50.	1.355.167	Retainer	-	-	2	-	-	-	-	-
51.	1.355.155	Shaft	-	-	2	-	-	-	-	-
52.	A10x8x40	Key	-	-	4	-	-	-	-	-

Note: in case of some headers (e.g. Lexion) item 18 could be assembled reverse (LH part on the right, RH part on the left).

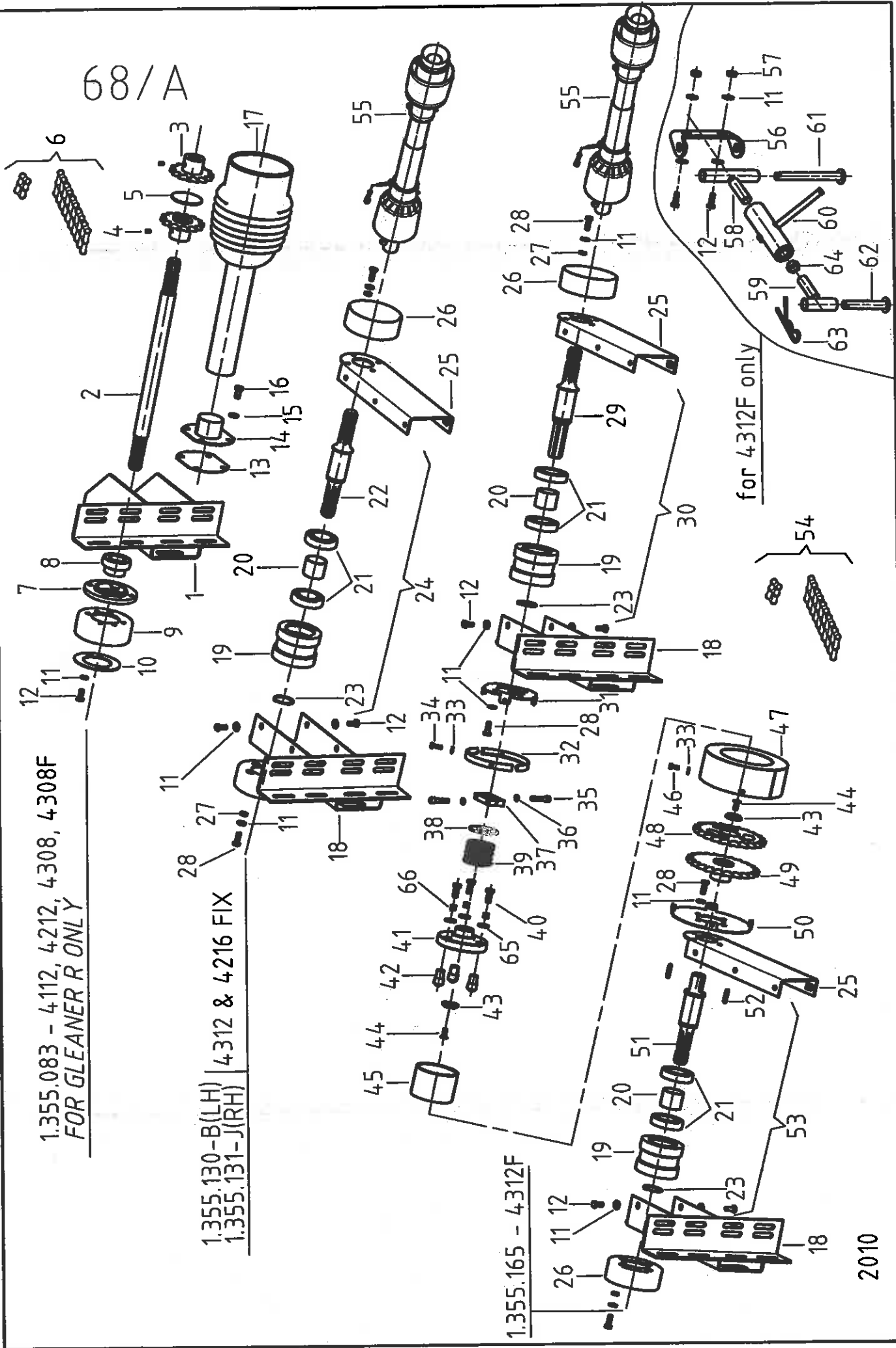
68/A

1.355.083 - 4.112, 4.212, 4.308, 4.308F  
FOR GLEANER R ONLY

1.355.130-B(LH) | 4.312 & 4.216 FIX  
1.355.131-J(RH)

1.355.165 - 4.312F

for 4.312F only





## REAR DRIVE ASSEMBLY (2007→)

Ref	Part Number	Description		4312-70	4312	4312F	4216	4212	4112	4308	4308F
				5312-70	5312	5312F	5216	5212	5112	5308	5308F
53.	1.355.156	Bearing housing assy		-	-	2	-	-	-	-	-
54.	1.355.173	Chain & connecting link		-	-	2	-	-	-	-	-
55.	1.355.138	Cardan shaft		2	2	2	2	-	-	-	-
56.	1.355.877	Bracket	2008.→	-	-	4	-	-	-	-	-
57.	M10 - DIN934	Hex nut	2008.→	-	-	8	-	-	-	-	-
58.	1.355.887	Spindle - wing	2008.→	-	-	2	-	-	-	-	-
58.	1.355.888	Spindle - main frame	2008.→	-	-	2	-	-	-	-	-
59.	1.355.883	Spindle - wing	2008.→	-	-	2	-	-	-	-	-
59.	1.355.884	Spindle - main frame	2008.→	-	-	2	-	-	-	-	-
60.	1.355.893	Adjusting socket	2008.→	-	-	4	-	-	-	-	-
61.	1.355.879	Pin	2008.→	-	-	4	-	-	-	-	-
62.	1.355.881	Pin	2008.→	-	-	4	-	-	-	-	-
63.	665.666.0	Hairpin	2008.→	-	-	8	-	-	-	-	-
64.	M20 - DIN934	Hex nut	2008.→	-	-	4	-	-	-	-	-
65.	1.377.251	Washer	2010.→	-	-	6	-	-	-	-	-
66.	71412NL0060	Nord-Lock washer - M12	2010.→	-	-	6	-	-	-	-	-

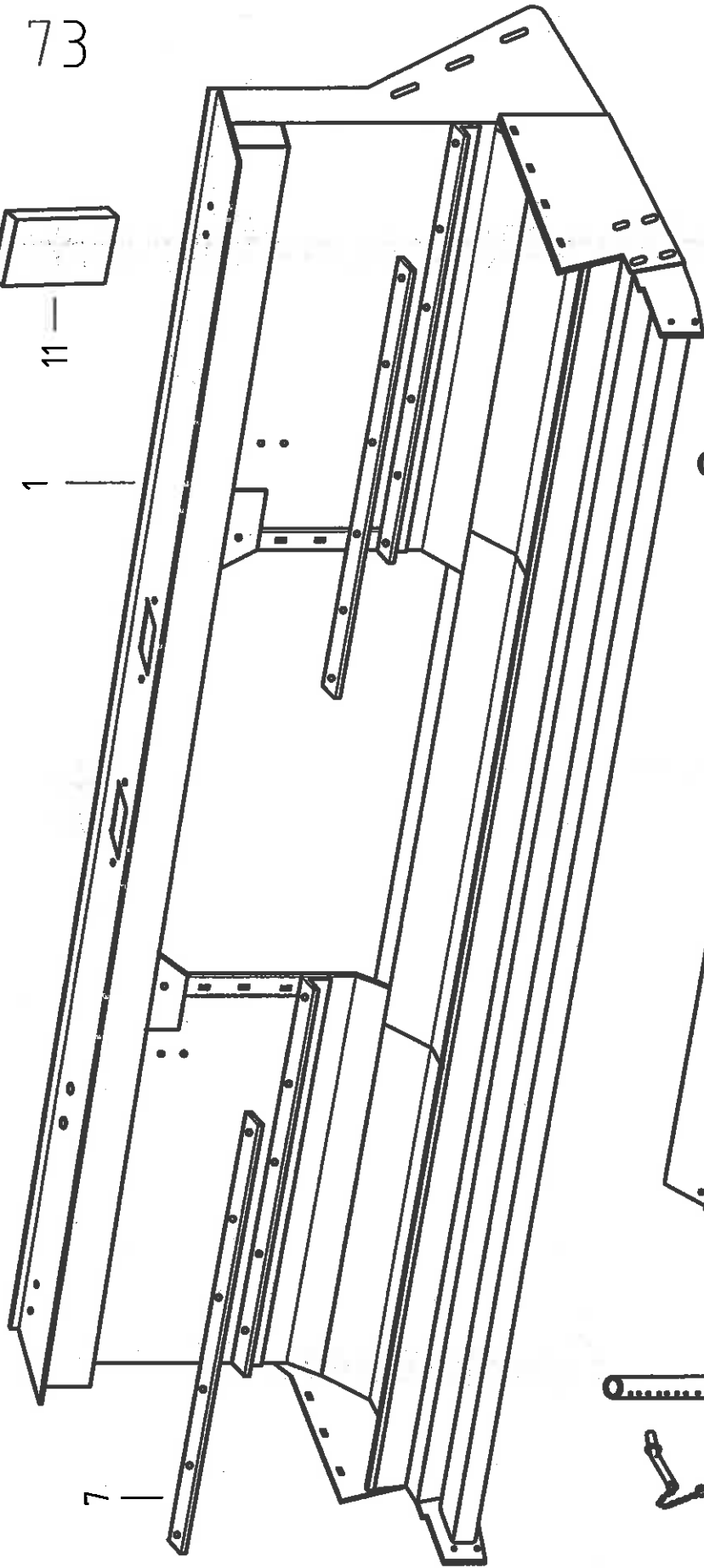
Note: in case of some headers (e.g. Lexion) item 18 could be assembled reverse (LH part on the right, RH part on the left).

73

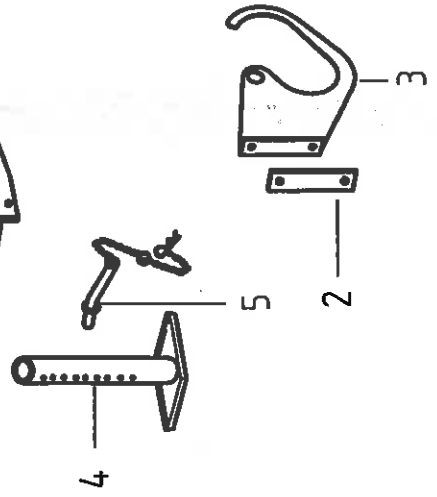


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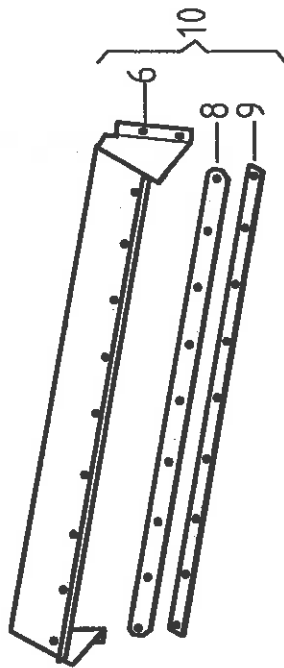


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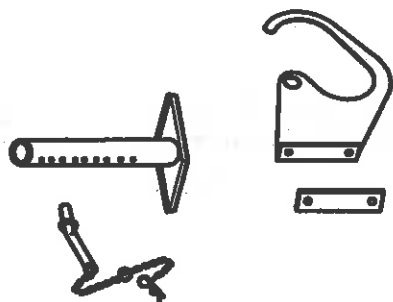


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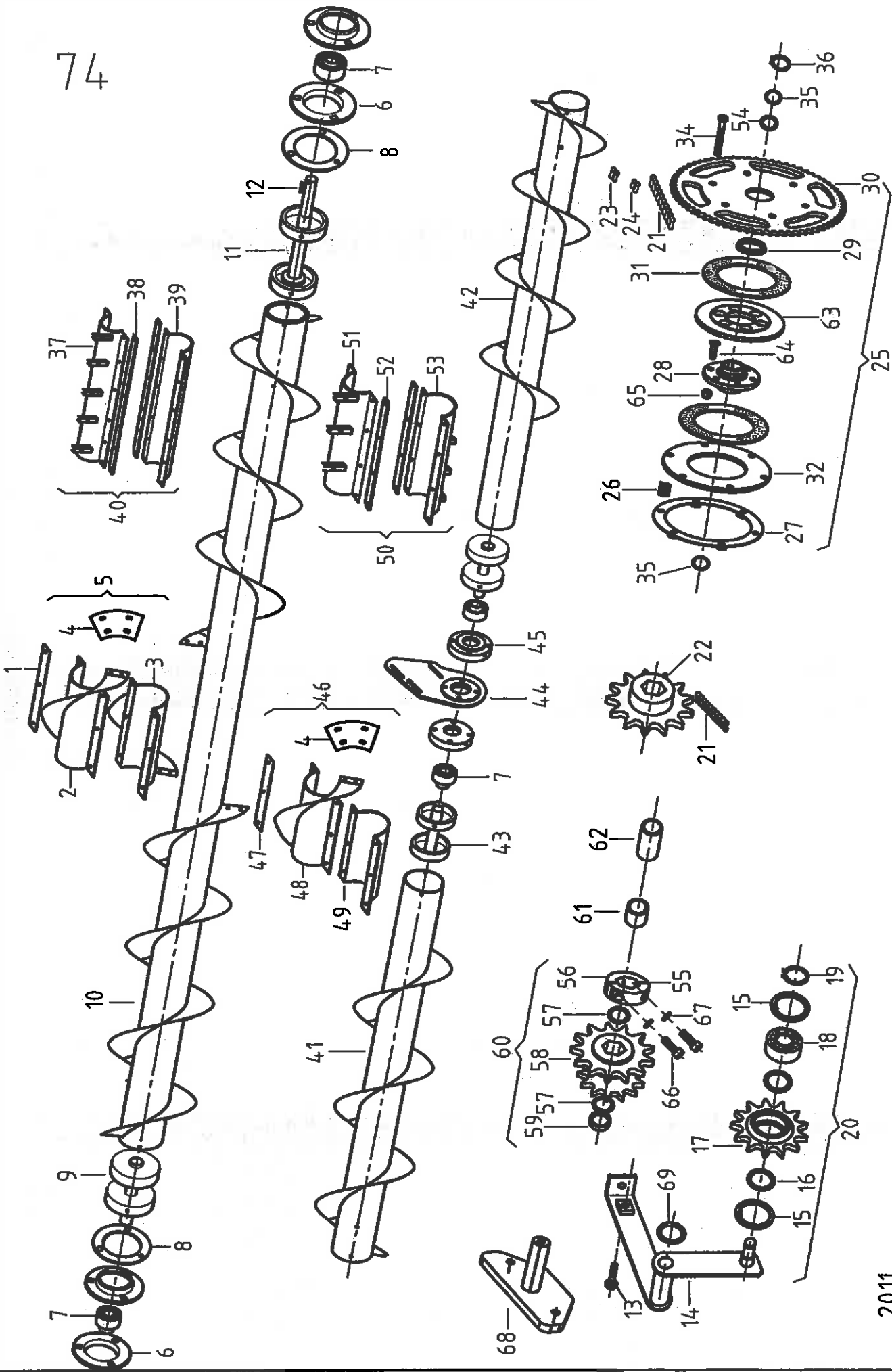
9

10

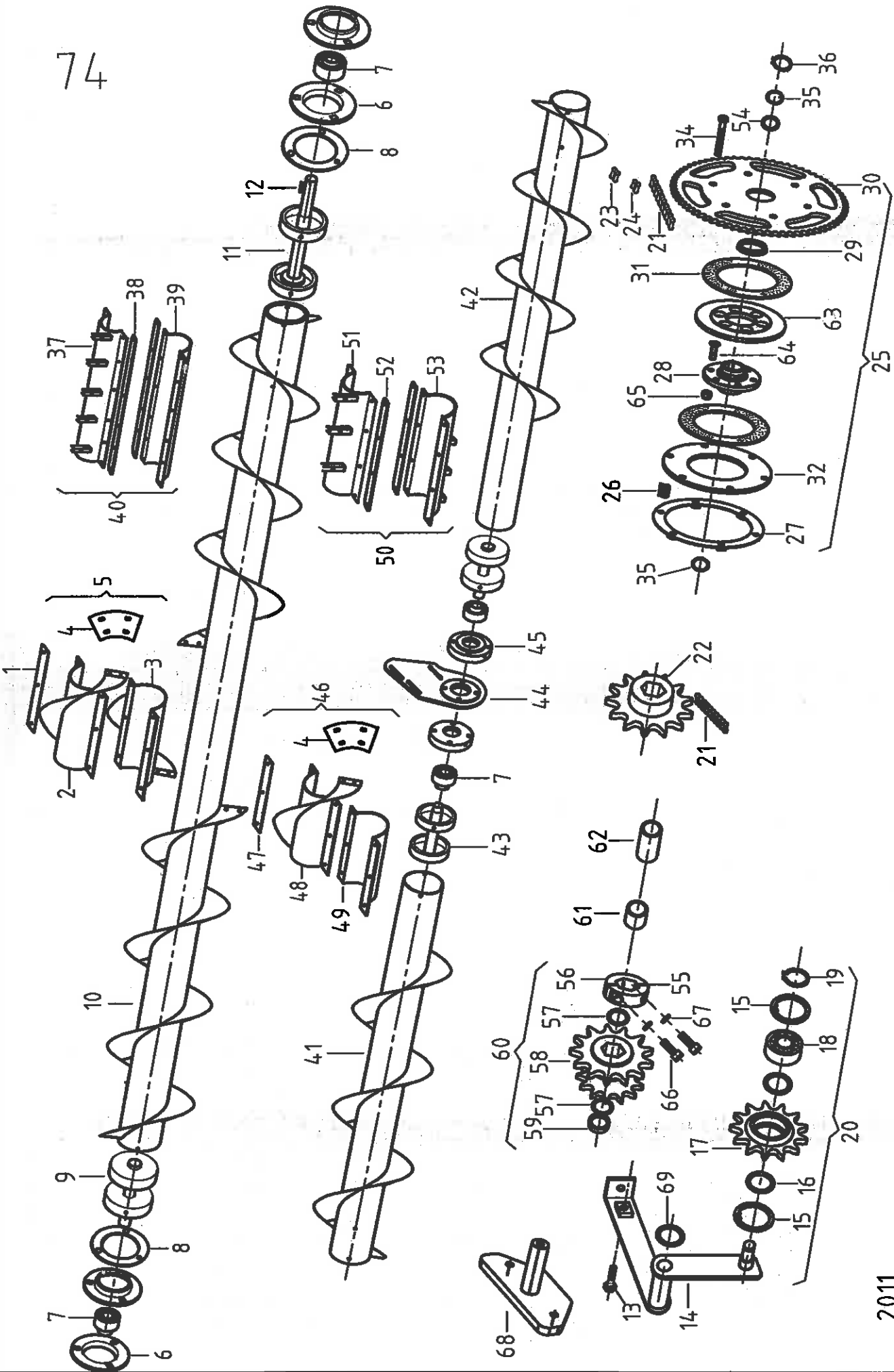


2008



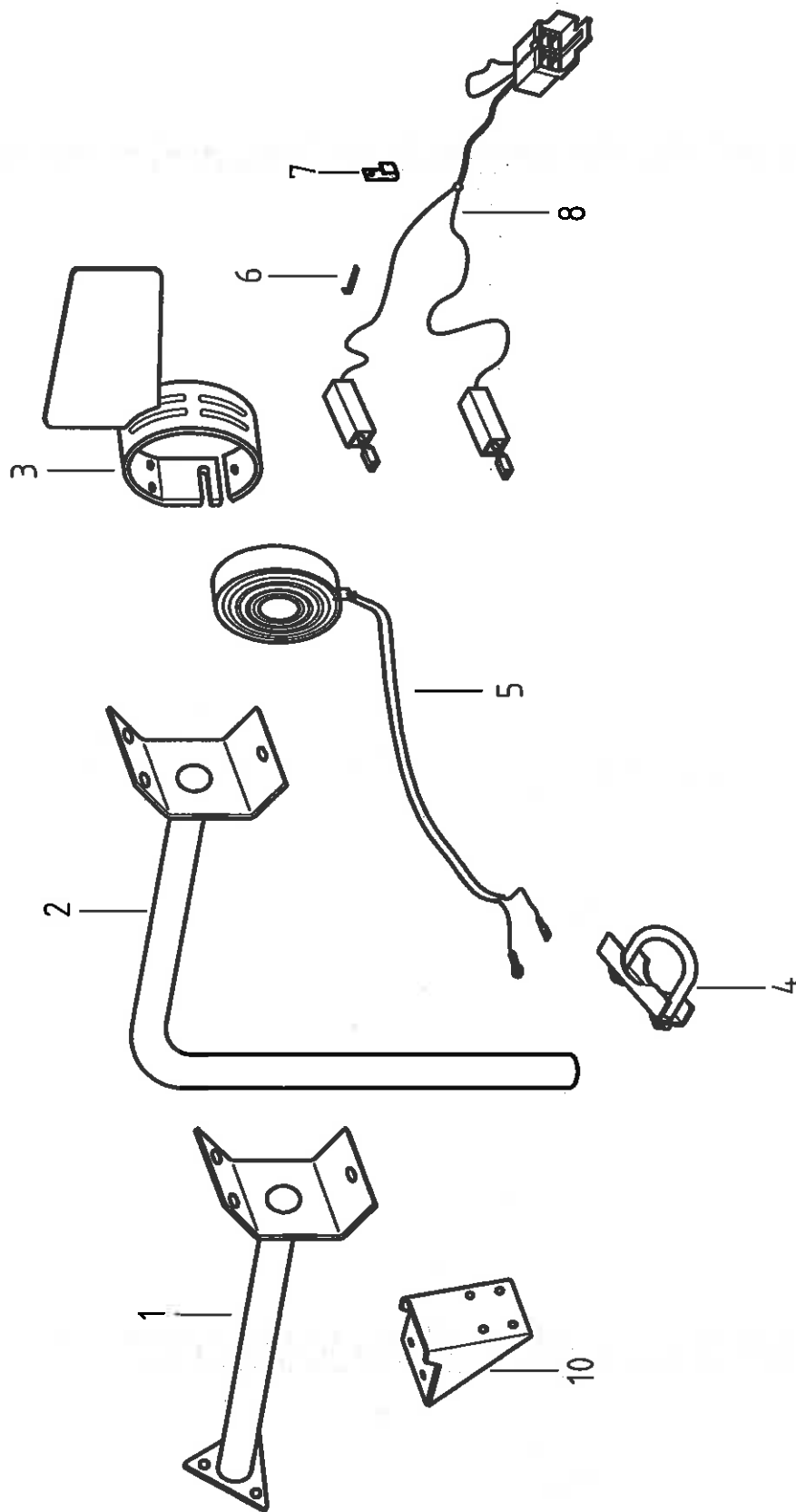






AUGER ASSEMBLY

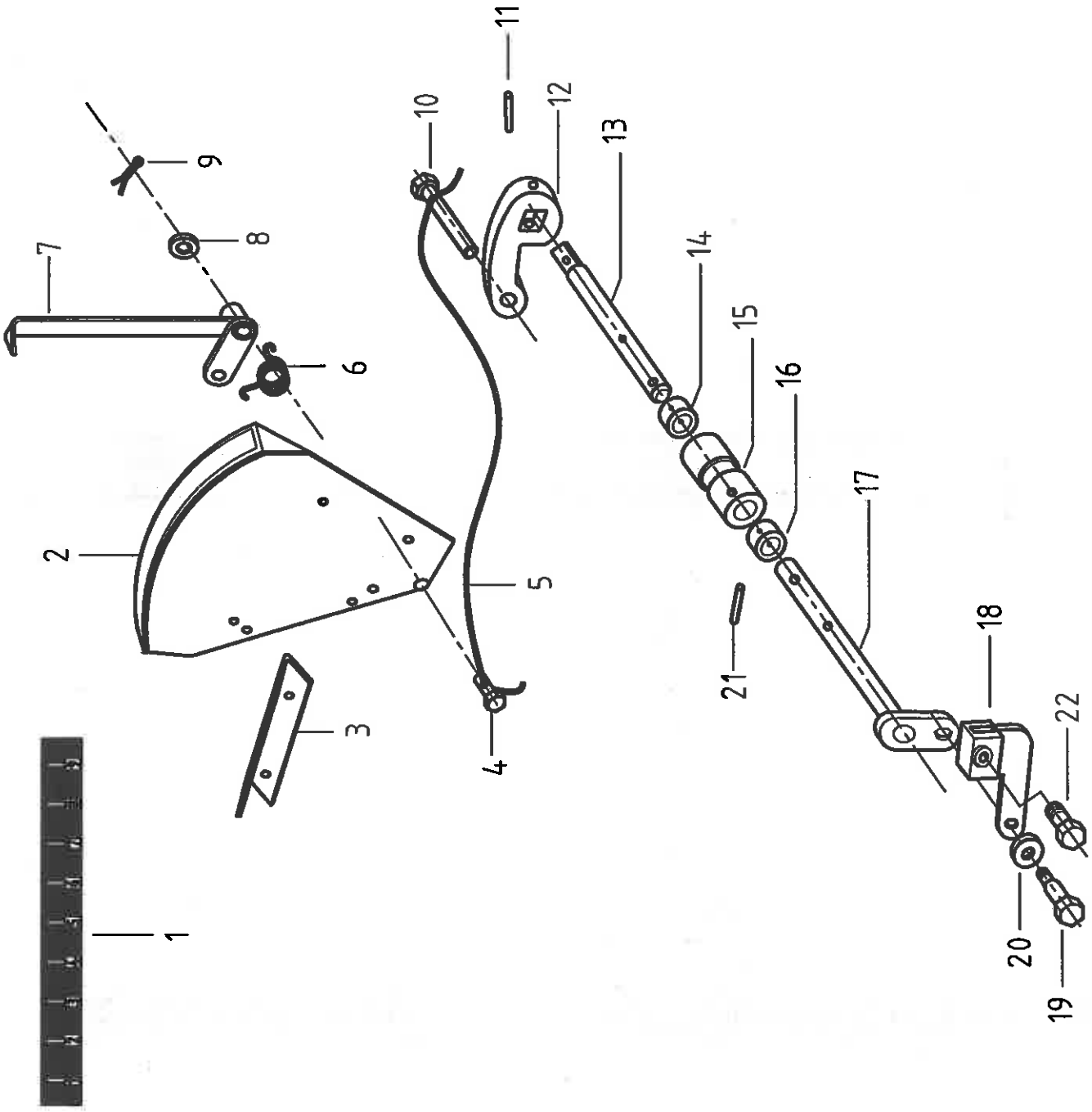
Ref Part Number	Description	4112/4113-2005		4113-2008		4108	4208	4209	4306	4308	4308-70	4312	4312-70	4212	4216
		5112		5108	5208	5209	5306	5308	5308-70	5312	5312-70	5212	5216		
28. 1.351.232	Hub	-2006.	1	-	1	-	1	-	1	1	-	2	-	1	2
28. 1.354.717	Hub	2007.->	1	1	1	1	1	1	1	1	1	2	2	2	2
29. 1.351.235	Ring		1	1	1	1	1	1	1	1	1	2	2	2	2
30. 1.352.443	Sprocket 70T		1	1	1	1	1	1	1	1	1	2	2	2	2
31. 25.553.20.10.07.	Friction disk		2	2	2	2	2	2	2	2	2	4	4	4	4
32. 1.351.228	Plate		1	1	1	1	1	1	1	1	1	2	2	2	2
34. M10x60	Bolt-hex	-2007.	6	6	6	6	6	6	6	6	6	12	12	12	12
34. M10x70	Bolt-hex	2008.->	6	6	6	6	6	6	6	6	6	12	12	12	12
35. 1.309.011	Shim		1	1	1	1	1	1	1	1	1	4	4	4	4
36. 35A DIN471	Retainer ring -for shaft		1	1	1	1	1	1	1	1	1	2	2	2	2
37. 1.304.769	Auger finger		1	1	1	1	1	1	1	1	1	-	-	-	-
38. 1.304.876	Strap		2	2	2	2	2	2	2	2	2	-	-	-	-
39. 1.304.770	Auger finger		1	1	1	1	1	1	1	1	1	-	-	-	-
40. 1.304.935	Spike tooth kit		1	1	1	1	1	1	1	1	1	-	-	-	-
41. 1.353.871	Auger - RH wing		-	-	-	-	-	-	-	-	-	1	1	1	1
41. 1.354.011	Auger - RH wing	2006.->	-	-	-	-	-	-	-	-	-	-	-	1	-
41. 1.354.781	Auger - RH wing		-	-	-	-	-	-	-	-	-	-	1	-	-
42. 1.353.870	Auger - LH wing		-	-	-	-	-	-	-	-	-	-	1	-	-
42. 1.354.012	Auger - LH wing	2006.->	-	-	-	-	-	-	-	-	-	-	1	-	-
42. 1.354.780	Auger - LH wing		-	-	-	-	-	-	-	-	-	2	2	2	2
43. 1.304.993	Auger shaft assy		-	-	-	-	-	-	-	-	-	1	1	1	1
44. 1.353.508	Console		-	-	-	-	-	-	-	-	-	-	1	1	1
45. 676.304	Bearing housing		-	-	-	-	-	-	-	-	-	2	2	2	2
46. 1.353.572	Auger flight extension kit - pitch 22"	-2007.	-	-	-	-	-	-	-	-	-	1	1	1	1
46. 1.355.468	Auger flight extension kit - pitch 22"	2008.->	-	-	-	-	-	-	-	-	-	1	1	1	1
47. 1.353.573	Strap		-	-	-	-	-	-	-	-	-	4	4	4	4
48. 1.353.567	Auger flight extension-left - pitch 22"		-	-	-	-	-	-	-	-	-	1	1	1	1
48. 1.355.464	Auger flight extension-left - pitch 22"	2008.->	-	-	-	-	-	-	-	-	-	1	1	1	1
48. 1.353.568	Auger flight extension-right - pitch 22"		-	-	-	-	-	-	-	-	-	1	1	1	1
48. 1.355.465	Auger flight extension-right - pitch 22"	2008.->	-	-	-	-	-	-	-	-	-	1	1	1	1
49. 1.353.571	Support plate		-	-	-	-	-	-	-	-	-	2	2	2	2
50. 1.353.578	Spike tooth kit		-	-	-	-	-	-	-	-	-	1	1	1	1
51. 1.353.576	Auger finger		-	-	-	-	-	-	-	-	-	2	2	2	2
52. 1.353.577	Strap		-	-	-	-	-	-	-	-	-	4	4	4	4
53. 1.353.575	Auger finger		-	-	-	-	-	-	-	-	-	2	2	2	2
54. 1.320.540	Shim	2005.->	1	1	1	1	1	1	1	1	1	2	2	2	2
55. 1.354.071	Clamp I. half	2006.->	1	1	1	1	1	1	1	1	1	2	2	2	2
56. 1.354.072	Clamp II. half	2006.->	1	1	1	1	1	1	1	1	1	2	2	2	2
57. 37x50x1	Shim	2006.->	2	2	2	2	2	2	2	2	2	4	4	4	4
58. 1.353.605	Sprocket (5/8" pitch x 16T/18T)	2006.->	1	1	1	1	1	1	1	1	1	2	2	2	2
59. 1.354.073	Spacer (37x50x12)	2006.->	1	1	1	1	1	1	1	1	1	2	2	2	2
60. 1.354.078	Sprocket assy (5/8" pitch x 16T/18T)	2006.->	1	1	1	1	1	1	1	1	1	2	2	2	2
61. 1.354.076	Spacer (37x50x40)	2006.->	-	-	-	-	-	-	-	-	-	-	-	-	-
62. 1.354.074	Spacer (37x50x95)	2006.->	-	-	-	-	-	-	-	-	-	-	-	-	-
63. 1.354.718	Disc	2007.->	1	1	1	1	1	1	1	1	1	2	2	2	2
64. M10x35 DIN7981 10.9	Screw	2007.->	6	6	6	6	6	6	6	6	6	12	12	12	12
65. M10 DIN985	Hex nut	2007.->	6	6	6	6	6	6	6	6	6	12	12	12	12
66. M8x25 DIN6912 10.9	Hex socket head screw		2	2	2	2	2	2	2	2	2	4	4	4	4
67. M8 DIN7980	Spring washer		2	2	2	2	2	2	2	2	2	4	4	4	4
68. 1.356.382	Bracket welded	2011.->	1	1	1	1	1	1	1	1	1	2	2	2	2
69. 1.377.699	Washer	2011.->	1	1	1	1	1	1	1	1	1	2	2	2	2



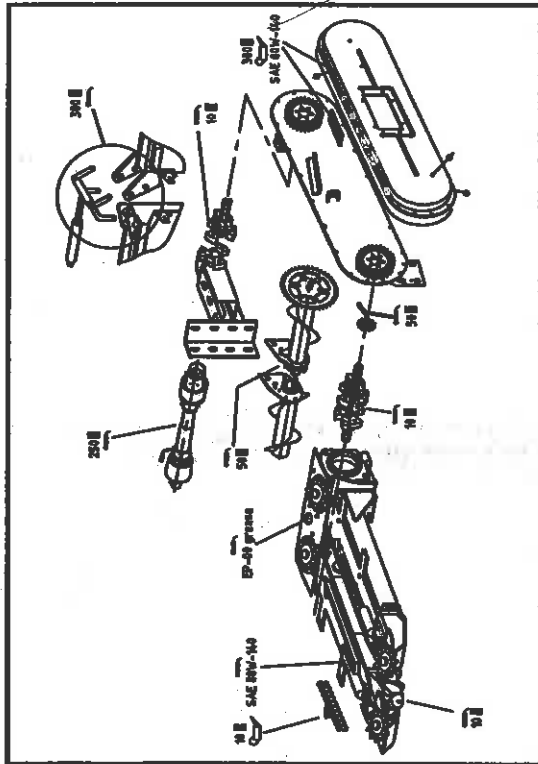


LIGHTING

Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F	4312F	4312-70	4312	4212	4216
			5112	5113	5108	5208	5209	5306	5308	5308-70	5308F	5312F	5312-70	5312	5212	5216
1.	1.327.143	Lamp - bracket	-	-	-	-	-	-	-	-	2	2	-	-	-	-
2.	1.321.217	Lamp - bracket	2	2	2	2	2	2	2	2	-	-	2	2	2	2
3.	1.327.127	Shield	2	2	2	2	2	2	2	2	2	2	2	2	2	2
4.	1.320.289	Retainer	4	4	4	4	4	4	4	4	-	-	4	4	4	4
5.	111710 W91	Lamp assy	2	2	2	2	2	2	2	2	2	2	2	2	2	2
6.	521237 M1	Strap	2	2	2	2	2	2	2	2	2	2	2	2	2	2
7.	9620920 W1	Band	3	3	3	3	3	3	3	3	3	3	3	3	3	3
7.	97327001370	Band	3	3	3	3	3	3	3	3	3	3	3	3	3	3
8.	1.320.072	Wire	1	1	1	1	1	1	1	1	1	1	-	-	1	-
8.	1.353.978	Wire	-	-	-	-	-	-	-	-	-	-	1	1	-	1
10.	1.322.297	Bracket	2	2	2	2	2	2	2	2	-	-	2	2	2	2







1

**IMPORTANT**  
 Maintain proper chain adjustment  
 See operator's manual for details

12

**WARNING**  
 Stay clear of discharge when engine is running.

2

**WARNING**  
 Stay clear of the wings when corn head is being folded or un-folded.

11

**DANGER**  
 Stop engine before unclogging. Header takes in crop faster than you can let go.

3

77

**Harvestec**

4

13



10

**WARNING**  
 Do not open until engine and all movement have stopped.

5

**DANGER**  
 CONTACT WITH ROTATING DRIVELINE CAN CAUSE DEATH  
 Do not operate without  
 •all driveline shields in place.  
 •both driveline ends securely attached.  
 •driveline shield rotating freely & restraints properly attached

INSTANT

6

**DANGER**  
 Stop engine before unclogging or making any adjustments.

7

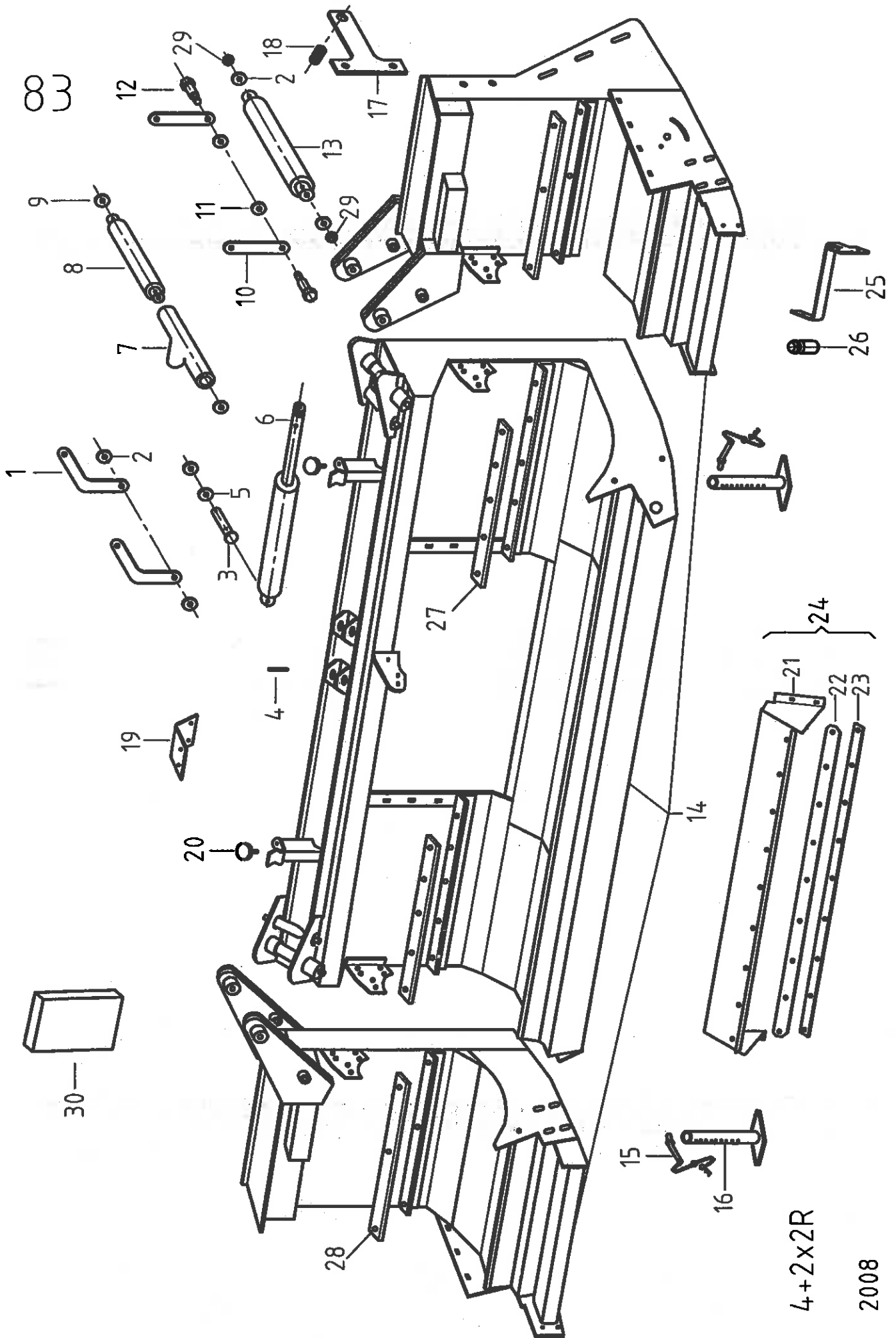
**DANGER**  
 Engage feeder lift cylinder safety stop before going under header or feeder.

8

**WARNING**  
 Stop engine and wait for all movement to stop before servicing chopper.

9

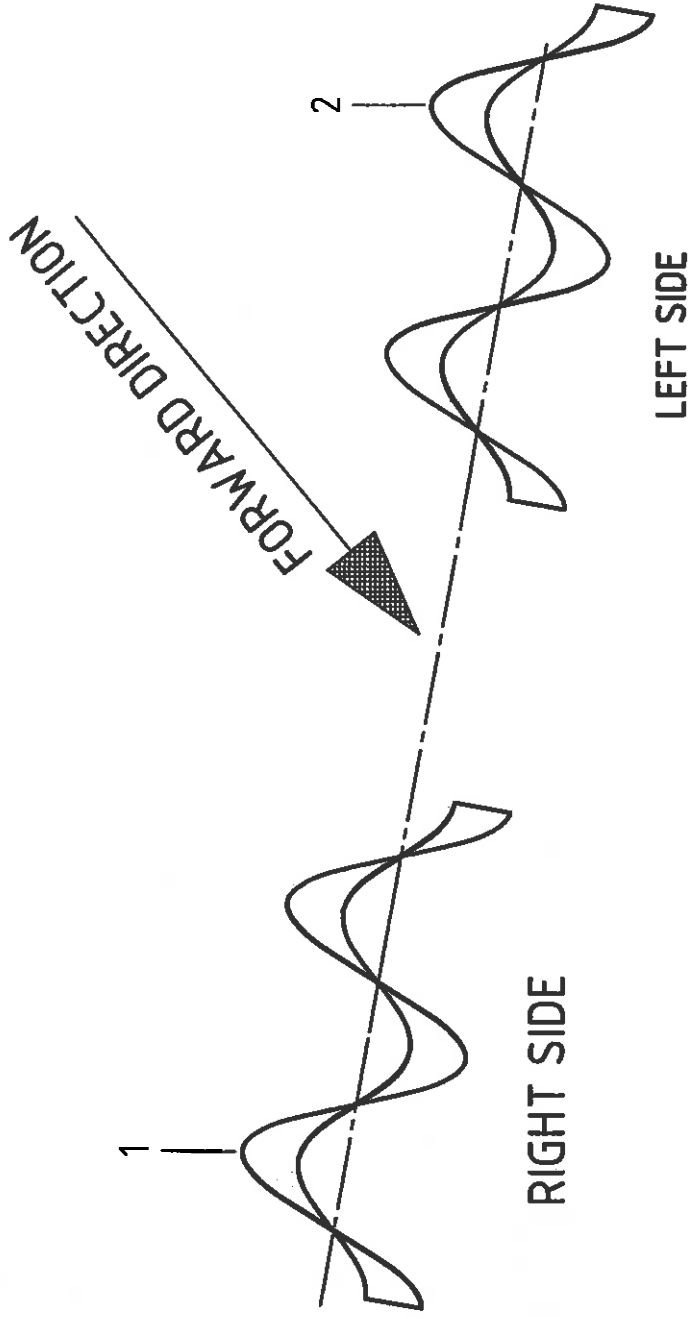




4+2x2R  
 2008

## FRAME ASSEMBLY

Ref	Part Number	Description		4308F
				5308F
1.	1.316.164	Arm		4
2.	1.316.413	Washer		4
3.	1.316.745	Pin		2
4.	5x45 DIN1481	Roll pin		1
5.	1.351.836	Washer		4
6.	1.316.651	Hydraulic cylinder		2
7.	1.351.833	Retainer		2
8.	1.351.835	Shaft		2
9.	1.316.415	Washer		4
10.	1.316.168	Arm		4
11.	1.316.417	Shim		4
12.	1.316.416	Pin		4
13.	1.351.837	Shaft		2
14.	1.352.842	Frame assy		1
15.	25.541.14.50.00	Pin assembly		2
16.	1.352.495	Support assy		2
17.	1.352.311	Cardan support - for "Gleaner R" only		1
18.	1.318.338	Cardan support - for "Gleaner R" only		1
19.	1.351.894	Support		1
20.	1.353.077	Rubber cushion		2
21.	1.328.467	Hood		1
21.	1.328.460	Hood NH CR, TR, CASE AFX		1
22.	1.328.464	Rubber plate		1
23.	1.328.465	Flat iron		1
24.	1.328.466	Hood assy		1
24.	1.328.459	Hood assy NH.		1
25.	1.355.555	Cardan support LH		1
25.	1.355.556	Cardan support RH		1
26.	1.319.455	Cardan support		1
27.	1.353.261	Stripping plate		2
28.	1.353.262	Stripping plate		2
29.	M24 - DIN985/8	Lock nut		6
30.	1.329.720	Storage container	2008.->	1





## AUGER REPAIR FLIGHTING

Ref	Part Number	Description
1.	1.353.041	Auger repair flighting - right - 18"pitch x 35" (900mm) →2003.
1.	1.353.450	Auger repair flighting - right - 22"pitch x 44" (1120mm) 2004.→
2.	1.353.042	Auger repair flighting - leftt - 18"pitch x 35" (900mm) →2003.
2.	1.353.451	Auger repair flighting - leftt - 22"pitch x 44" (1120mm) 2004.→



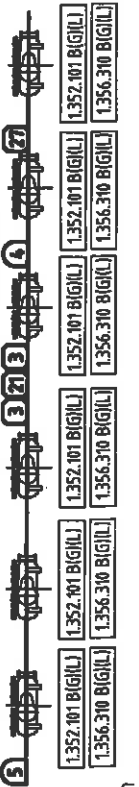
## SNAPPING UNIT DRIVE ( →2005)

Ref	Part Number	Description	4112	4113	4208	4306	4308	4312	4212	4216
4.	1.352.140	Hexagonal shaft l=1778.5	-	-	-	2	-	-	-	-
4.	1.352.144	Hexagonal shaft l=1418	-	-	-	-	2	-	-	-
4.	1.353.377	Hexagonal shaft l=1206	-	-	-	-	-	-	2	2
4.	1.353.668	Hexagonal shaft l=3185	1	-	-	-	-	-	-	-
4.	1.353.665	Hexagonal shaft l=1240	-	-	2	-	-	-	-	-
4.	1.353.670	Hexagonal shaft l=2935	-	-	-	-	-	-	-	1
4.	1.352.142	Hexagonal shaft l=1540	-	-	-	-	-	2	-	-
5.	1.352.667	Hexagonal shaft l=1570	-	-	-	-	2	-	-	-
5.	1.353.384	Hexagonal shaft l=1113.5	-	-	-	-	-	-	4	-
5.	1.353.667	Hexagonal shaft l=2685	1	-	-	-	-	-	-	-
5.	1.353.666	Hexagonal shaft l=610	-	-	2	-	-	-	-	-
5.	1.353.669	Hexagonal shaft l=3450	-	2	-	-	-	-	-	-
5.	1.352.143	Hexagonal shaft l=1480	-	-	-	-	-	2	-	-
5.	1.351.186	Hexagonal shaft l=933	-	-	-	-	-	2	-	-
5.	1.352.141	Hexagonal shaft l=739	-	-	-	-	-	-	-	2
5.	1.353.912	Hexagonal shaft l=1113.5	-	-	-	-	-	-	-	4
7.	1.351.164	Clamp	4	4	4	4	4	4	4	-
8.	1.351.175	Retainer	2	2	2	2	2	2	2	-
9.	1.353.335	Hub	-	-	2	-	-	-	4	6
10.	1.353.334	Hub	-	-	2	-	-	-	4	6
12.	M10x40 IP DIN912	Screw	-	-	-	-	4	8	-	-
13.	1.353.037	Retainer	-	-	-	-	4	4	-	-
14.	1.308.945	Clamp	-	-	-	-	4	8	-	-
15.	1.352.138	Sleeve	-	-	-	-	2	4	-	-
16.	1.353.664	Plate	2	-	-	-	-	-	-	-
17.	8x60 DIN481	Spring pin	-	-	-	-	2	4	-	-
	1.354.659	Kit (hex. shaft & chain coupler)	-	-	-	-	-	1	-	-

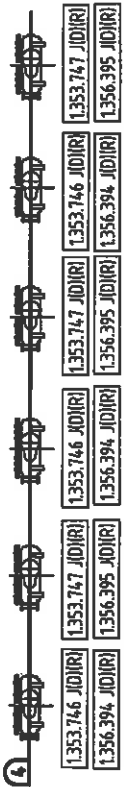




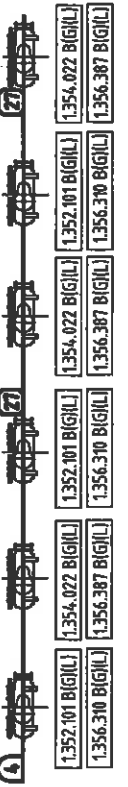
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l=2685mm



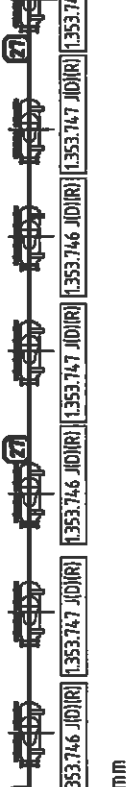
l=344.8mm



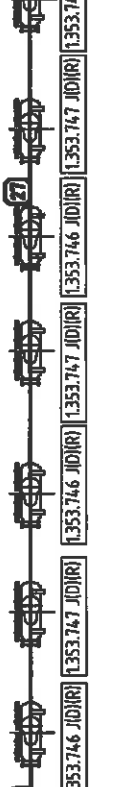
l=2287mm



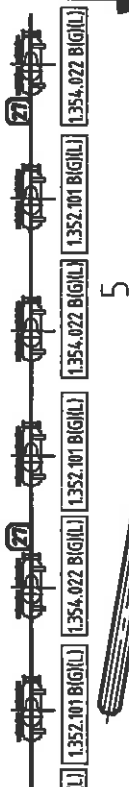
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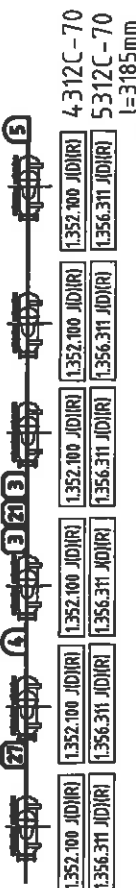
l=3550mm



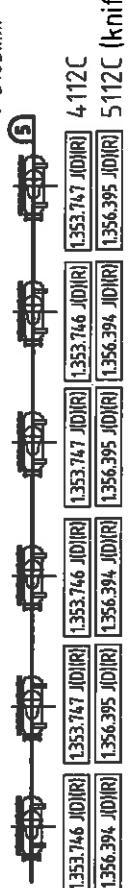
l=4558mm



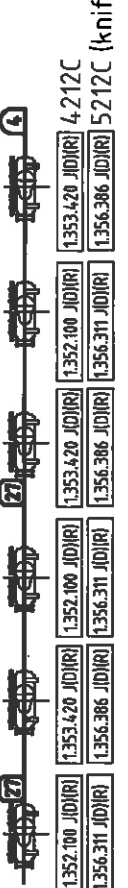
l=214.0mm



l=3185mm



l=344.8mm



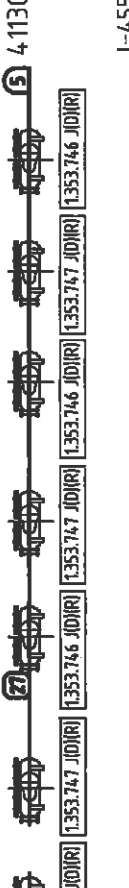
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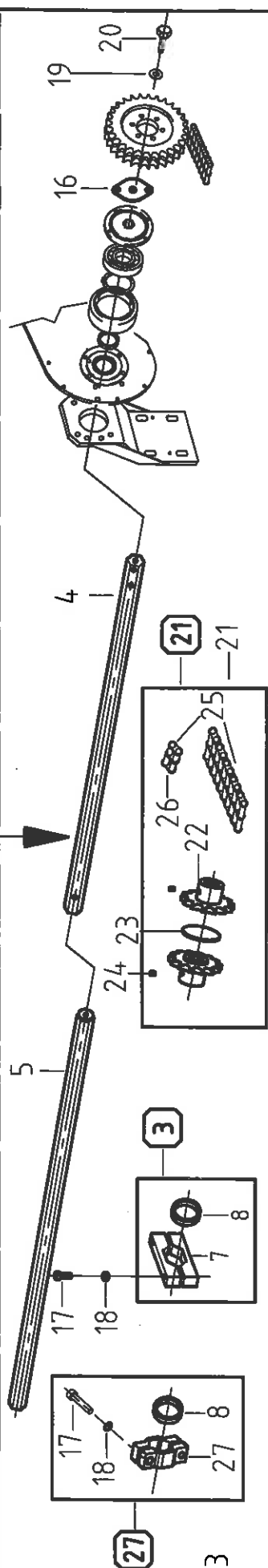
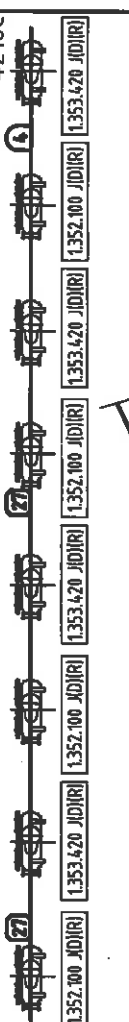
l=344.8mm



l=3550mm



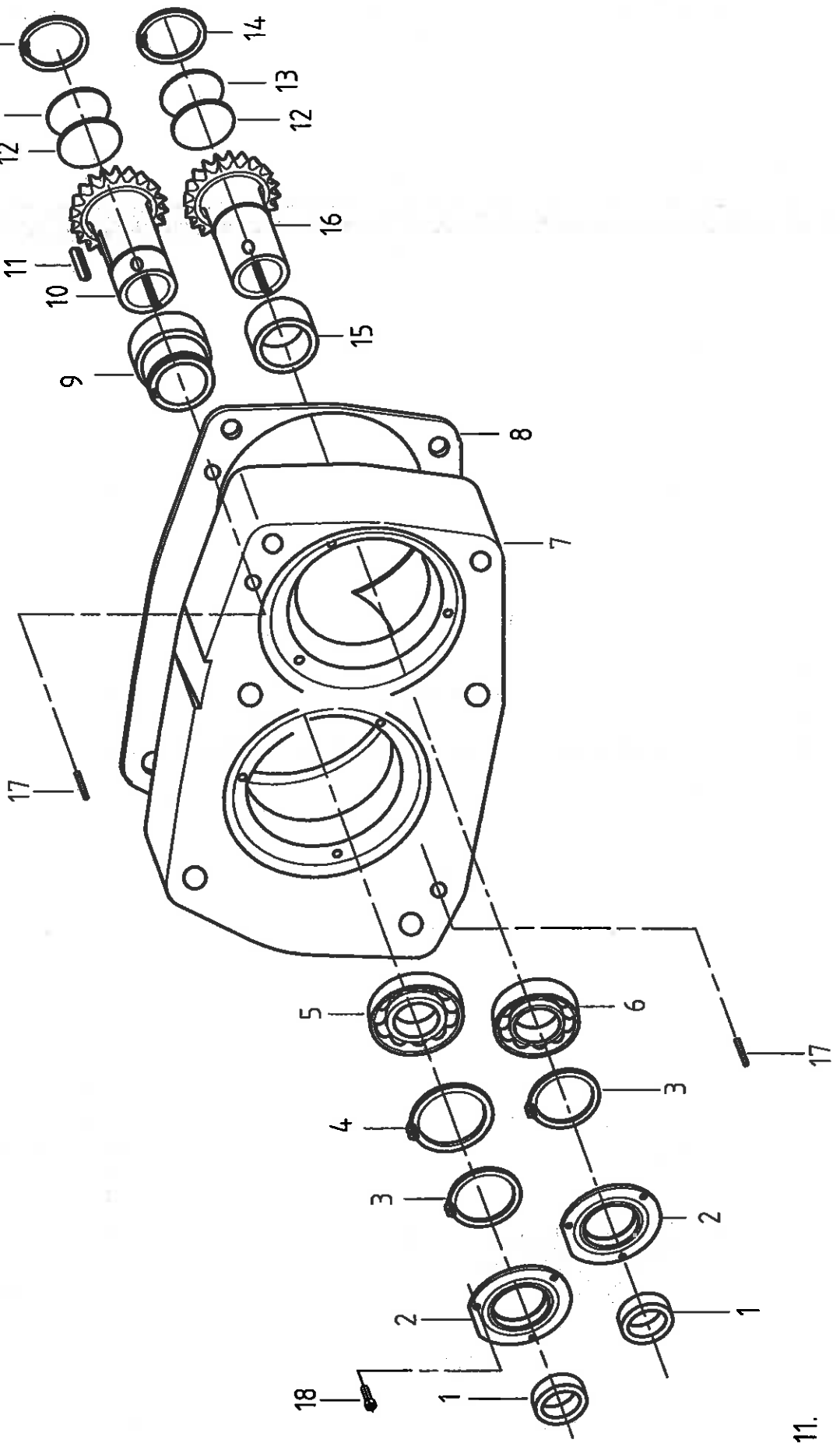
l=4558mm 4.216C



## SNAPPING UNIT DRIVE (2006→)

Ref	Part Number	Description		4112	4312-70	4113-2005	4113-2008	4312	4212	4216
				5112	5312-70	-	-	5312	5212	5216
4.	1.354.121	Hexagonal shaft l=3448		-	-	2	-	-	2	-
4.	1.354.122	Hexagonal shaft l=4558		-	-	-	-	-	-	2
4.	1.354.666	Hexagonal shaft l=2200	2007.→	-	-	-	-	2	-	-
4.	1.353.667	Hexagonal shaft l=2685		1	-	-	-	-	-	-
4.	1.355.291	Hexagonal shaft l=1670	2007.→	-	-	-	-	-	-	-
4.	1.354.772	Hexagonal shaft l=2020		-	2	-	-	-	-	-
5.	1.353.668	Hexagonal shaft l=3185		1	-	-	-	-	-	-
5.	1.354.665	Hexagonal shaft l=2287	2007.→	-	-	-	-	2	-	-
5.	1.355.684	Hexagonal shaft l=3550		-	-	-	2	-	-	-
5.	1.354.771	Hexagonal shaft l=2140		-	2	-	-	-	-	-
7.	1.351.164	Clamp - half piece only	→2008	-	12	8	4	12	8	8
7.	1.351.164	Clamp - half piece only	2009.→	-	8	-	-	-	-	-
8.	1.351.175	Retainer (41x51x12)		-	6	-	2	6	4	4
16.	1.353.664	Plate		2	-	-	-	-	-	-
17.	M10x50 DIN912	Bolt - socket head		-	12	-	4	12	8	8
18.	M10 DIN7980	Spring washer		-	12	-	4	12	8	8
19.	239.389.0	Lock washer - A12		2	2	2	2	2	2	2
20.	M12x30 DIN933	Bolt - hex		2	2	2	2	2	2	2
22.	1.354.663	Sprocket (z=14)	2007.→	-	4	-	-	4	-	-
23.	1.354.660	Disk	2007.→	-	2	-	-	2	-	-
24.	M8x12 DIN916	Set screw	2007.→	-	2	-	-	2	-	-
25.	1.355.403	Duplex chain & connector t=1"	2007.→	-	2	-	-	2	-	-
26.	1.355.402	Connecting link	2007.→	-	2	-	-	2	-	-
27.	1.355.909	Clamp - half piece only	2009.→	-	4	8	4	12	8	8
21.	1.354.668	Coupler repair kit		-	2	-	-	2	-	-
	1.354.659	Kit (hex. shaft & chain coupler replaces 1.354.122 for 4312 2006 model years only)		-	-	-	-	1	-	-

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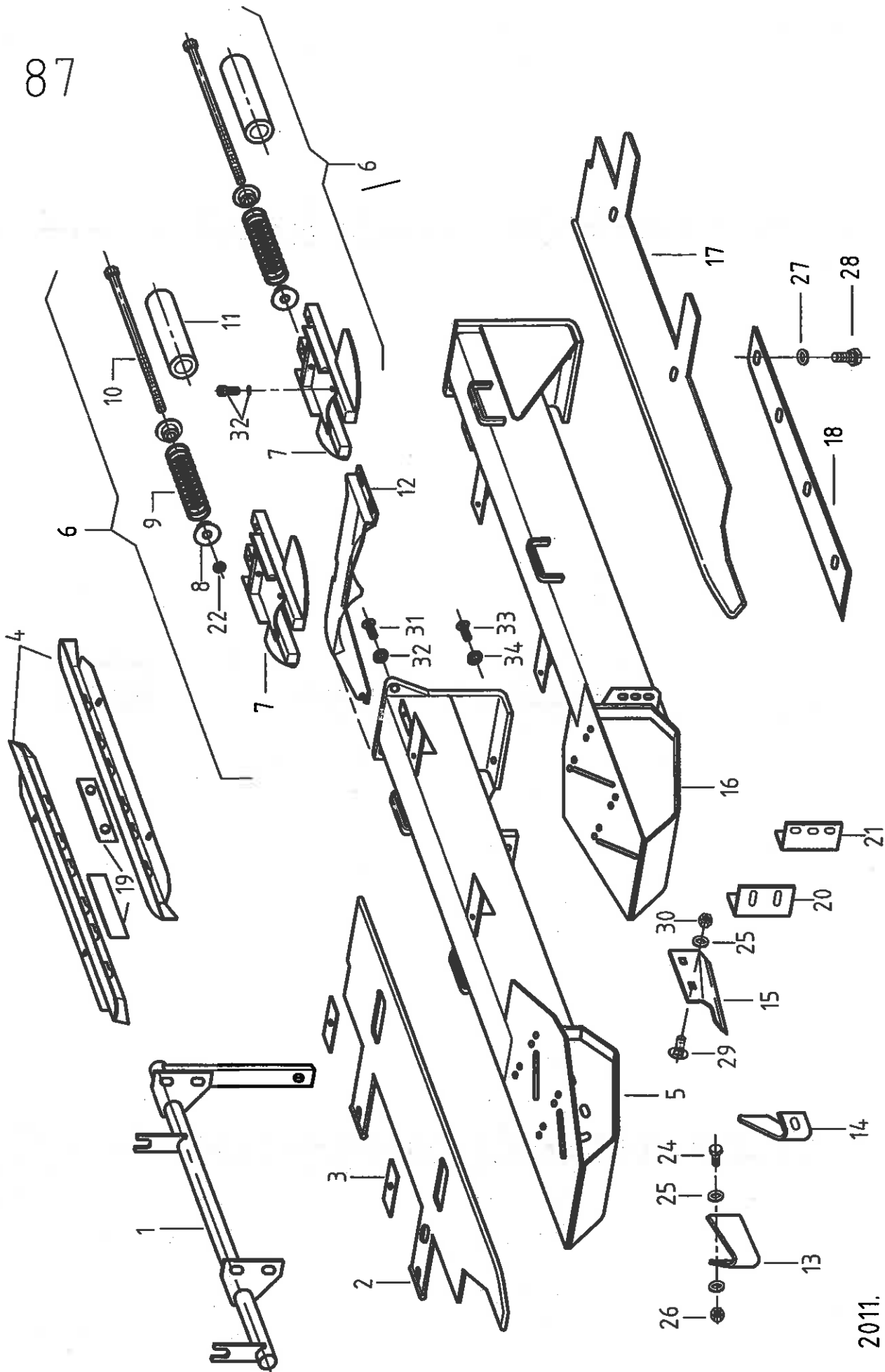


2011.



## SNAPPING UNIT FRONT GEARS- without chopper (2004→)

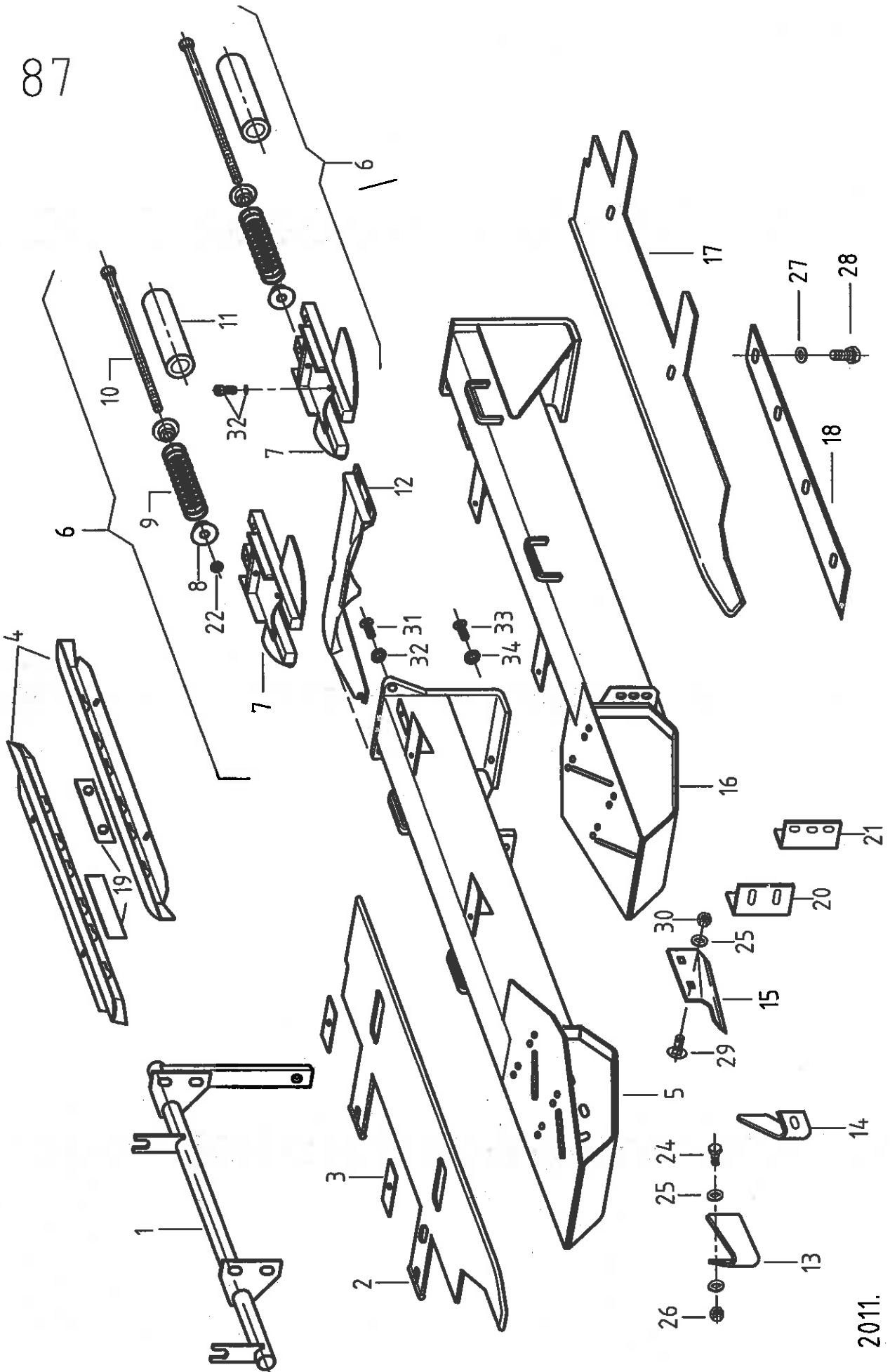
Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F	4312F	4312-70	4312	4212	4216
1.	50x65x8 DIN3760 AS	Seal	24	26	16	16	18	12	16	16	16	24	24	24	24	32
2.	1.353.089	Gasket housing	24	26	16	16	18	12	16	16	16	24	24	24	24	32
-	Loctite 5910															
3.	50A DIN471	Retainer ring -for shaft.	24	26	16	16	18	12	16	16	16	24	24	24	24	32
4.	65A DIN471	Retainer ring -for shaft.	12	13	8	8	9	6	8	8	8	12	12	12	12	16
5.	1.351.375	Bearing - 172 6013 2RS C3	12	13	8	8	9	6	8	8	8	12	12	12	12	16
6.	1.327.643	Bearing 172 6210 2RS1 C3	12	13	8	8	9	6	8	8	8	12	12	12	12	16
7.	1.353.087	Bearing housing	12	13	8	8	9	6	8	8	8	12	12	12	12	16
8.	1.353.109	Gasket	12	13	8	8	9	6	8	8	8	12	12	12	12	16
9.	1.353.029	Spacer	12	13	8	8	9	6	8	8	8	12	12	12	12	16
10.	1.351.963	Drive pinion 14T	12	13	8	8	9	6	8	8	8	12	12	12	12	16
11.	1.351.191	Key	12	13	8	8	9	6	8	8	8	12	12	12	12	16
12.	1.351.027	Rubber ear	24	26	16	16	18	12	16	16	16	24	24	24	24	16
13.	1.351.026	Ear	24	26	16	16	18	12	16	16	16	24	24	24	24	16
14.	45I DIN472	Retainer ring -for hole	24	26	16	16	18	12	16	16	16	24	24	24	24	16
15.	1.353.090	Spacer	12	13	8	8	9	6	8	8	8	12	12	12	12	16
16.	1.351.964	Drive pinion 14T	12	13	8	8	9	6	8	8	8	12	12	12	12	16
17.	1.354.161	Pin	24	26	16	16	18	12	16	16	16	24	24	24	24	32
18.	M6x16 - DIN912/8.8	Hex. socket head bolt	72	78	48	48	54	36	48	48	48	72	72	72	72	96



## SNAPPING UNIT - WITHOUT CHOPPER (2004. →)

Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F	4312F	4312-70	4312	4212	4216
1.	1.351.119	Crank assy	-	-	-	8	9	6	8	8	8	12	12	12	12	16
1.	1.353.588	Crank assy	12	13	8	-	-	-	-	-	-	-	-	-	-	-
2.	1.352.579	Snapping plate - right	12	13	8	8	9	6	8	8	8	12	12	12	12	16
3.	1.351.051	Plate	24	26	16	16	18	12	16	16	16	24	24	24	24	32
4.	1.353.124	Chain guide left	12	13	8	8	9	6	8	8	8	12	12	12	12	16
4.	1.353.125	Chain guide right	12	13	8	8	9	6	8	8	8	12	12	12	12	16
5.	1.353.105	Frame assy - right	12	13	8	8	9	6	8	8	8	12	12	12	12	16
6.	1.351.153	Chain adjuster assy	24	26	16	16	18	12	16	16	16	24	24	24	24	32
7.	1.351.567	Slide guider	24	26	16	16	18	12	16	16	16	24	24	24	24	32
8.	1.351.077	Steady tube	48	52	32	32	36	24	32	32	32	48	48	48	48	64
9.	1.300.147	Spring	24	26	16	16	18	12	16	16	16	24	24	24	24	32
10.	1.351.057	Driving bolt	24	26	16	16	18	12	16	16	16	24	24	24	24	32
11.	1.308.117	Tube	24	26	16	16	18	12	16	16	16	24	24	24	24	32
12.	1.353.127	Deflector	12	13	8	8	9	6	8	8	8	12	12	12	12	16
13.	1.351.325	Entrance plate - right	12	13	8	8	9	6	8	8	8	12	12	12	12	16
14.	1.351.326	Entrance plate - left	12	13	8	8	9	6	8	8	8	12	12	12	12	16
15.	1.352.121	Clearing knife - RH front	12	13	8	8	9	6	8	8	8	12	12	12	12	16
15.	1.352.120	Clearing knife - LH front	12	13	8	8	9	6	8	8	8	12	12	12	12	16
16.	1.353.069	Frame assy -left	-	-	-	8	9	6	8	8	8	12	12	12	12	16
16.	1.353.609	Frame assy -left	12	13	8	-	-	-	-	-	-	-	-	-	-	-
17.	1.352.577	Snapping plate - left	-	-	-	8	9	6	8	8	8	12	12	12	12	16
17.	1.353.596	Snapping plate - left	12	13	8	-	-	-	-	-	-	-	-	-	-	-
18.	1.352.392	Clearing knife - LH rear	12	13	8	8	9	6	8	8	8	12	12	12	12	16
18.	1.353.119	Clearing knife - RH rear	12	13	8	8	9	6	8	8	8	12	12	12	12	16
19.	1.353.126	Shim	72	78	48	48	54	36	48	48	48	72	72	72	72	96
20.	1.353.593	Plate	11	12	7	-	-	-	-	-	-	-	-	-	-	-
21.	1.353.592	Plate	1	1	1	-	-	-	-	-	-	-	-	-	-	-
22.	M12 DIN934	Hex. nut	24	26	16	16	18	12	16	16	16	24	24	24	24	32
23.	M8x30 DIN912/8.8	Hex. socket head bolt	96	104	64	64	72	48	48	48	48	96	96	96	96	128
-	M8 DIN7980	Spring washer	96	104	64	64	72	48	48	48	48	96	96	96	96	128
24.	M10x30 DIN933	Hex head bolt 8.8	24	26	16	16	18	12	16	16	16	24	24	24	24	32
25.	239.388.0	Spring washer M10	48	52	32	32	36	24	32	32	32	48	48	48	48	64
26.	VM8 DIN980	Lock nut	24	26	16	16	18	12	16	16	16	24	24	24	24	32
27.	239.387.0	Lock washer M8	96	104	64	64	72	48	48	48	48	96	96	96	96	128

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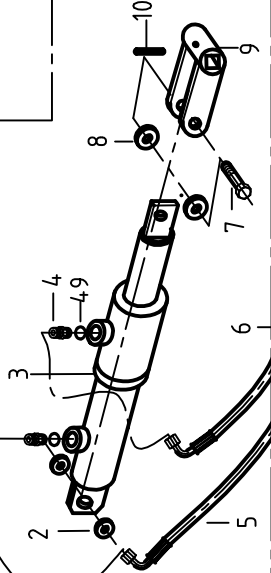
2011.

87.

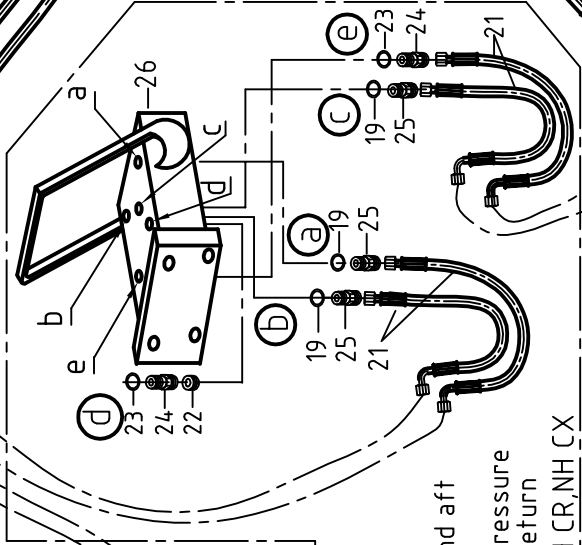
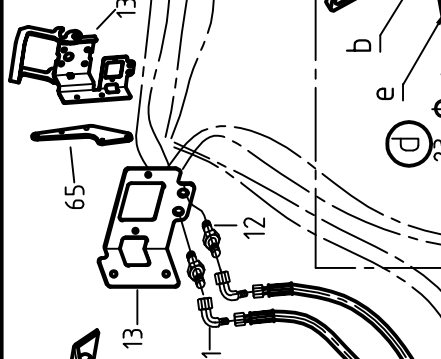
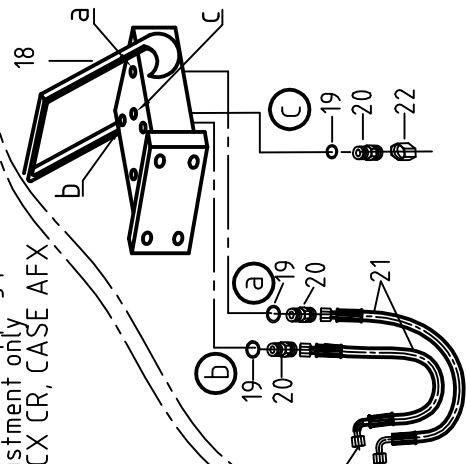
SNAPPING UNIT - WITHOUT CHOPPER (2004. →)

Ref	Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F	4312F	4312-70	4312	4212	4216	4216
28.	M6x20 DIN933/8.8	Hex. head bolt	96	104	64	64	72	48	48	48	48	96	96	96	96	128	
29.	M10x25 DIN603	Carriage bolt	48	52	32	32	36	24	32	32	32	48	48	48	48	64	
30.	M10 DIN934	Hex. nut	48	52	32	32	36	24	32	32	32	48	48	48	48	64	
31.	M12x25 DIN912/8.8	Hex. socket head bolt	24	26	16	16	18	12	12	16	16	24	24	24	24	32	
32.	M12 DIN7980	Spring washer	24	26	16	16	18	12	12	16	16	24	24	24	24	32	
33.	M12x25 DIN 933/8.8	Hex head bolt 8.8	24	26	16	16	18	12	12	16	16	24	24	24	24	32	
34.	239.399.0	Spring washer M12	24	26	16	16	18	12	12	16	16	24	24	24	24	32	

Find the hydraulic adjuster from 2007 on page 11/A!



Hydraulic snapping plate adjustment only NH CX CR, CASE AFX

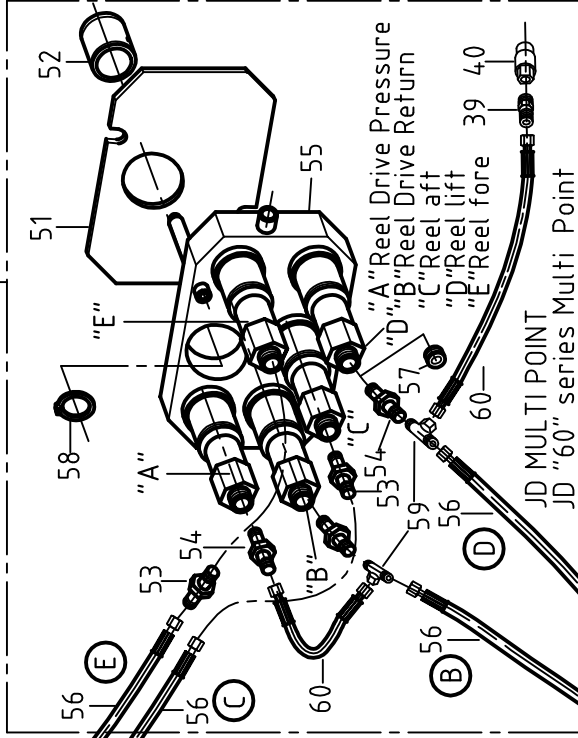


FOLDING

- a) Reel fore and aft
- b) Reel lift
- c) Reel Drive Pressure
- d) Reel Drive Return
- e) Reel lift

CASE AFX, NH CR, NH CX

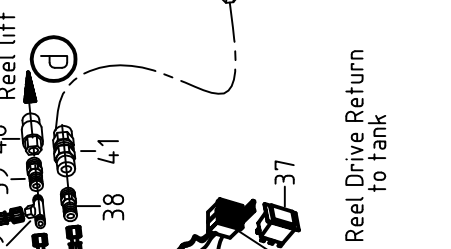
For hinged divider See page 107!



JD MULTI POINT JD "60" series Multi Point

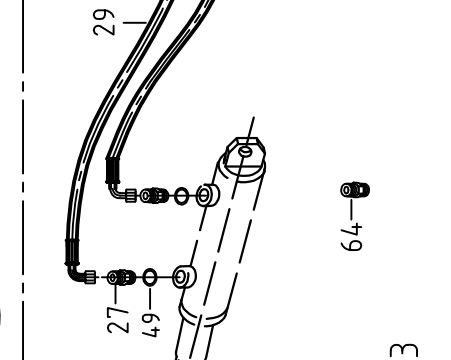
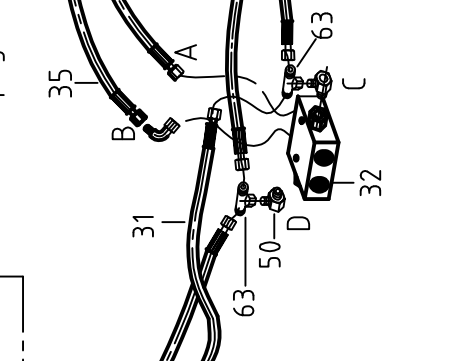
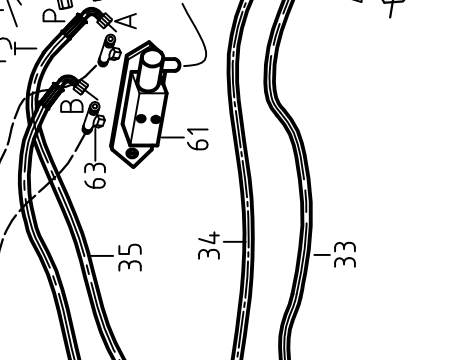
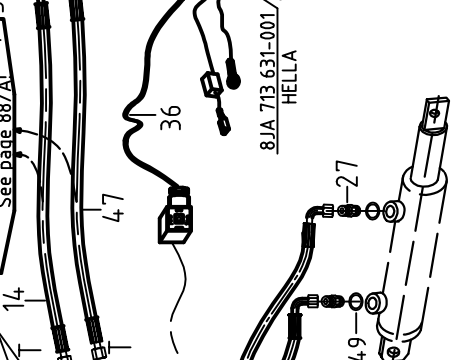
- "A" Reel Drive Pressure
- "B" Reel Drive Return
- "C" Reel aft
- "D" Reel lift
- "E" Reel fore

- Reel Drive pressure 39 42
- Quick coupler male 42
- 43
- 44
- 45
- 44
- 43
- 40
- Quick coupler female



8JA 713 631-001 HELLA

Reel Drive Return to tank



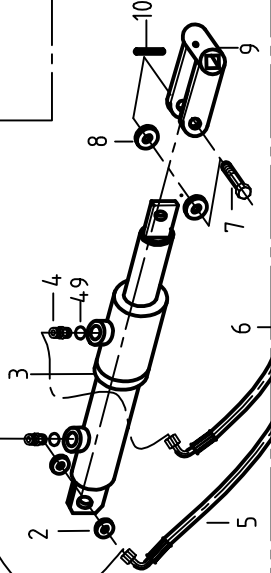
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## HYDRAULIC

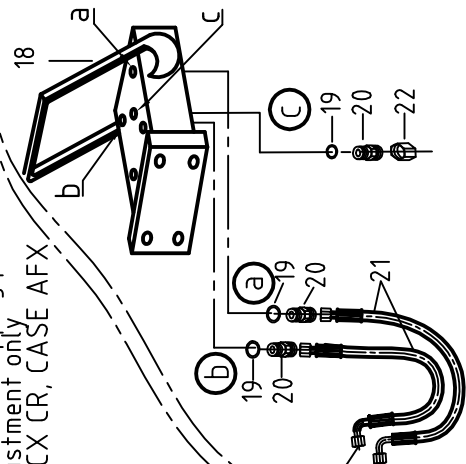
Ref Part Number	Description		4112	4113	4108	4208	4209	4306	4308	4308-70	4308F4312F	4312-70	4312	4212	4216
			5112	5113	5108	5208	5209	5306	5308	5308-70	5308F5312F	5312-70	5312	5212	5216
1. 1.309.604	Plate NH TR, CASE 1000-2000, MF, Gleaner		1	1	1	1	1	1	1	1	-	1	1	1	1
1. 1.309.604	Plate JD pre '60" series	2005.->	2	2	2	2	2	2	2	2	-	2	2	2	2
2. 692.540.0	Bushing		2	2	2	2	2	2	2	2	2	2	2	2	2
3. 1.321.560	Hydraulic cylinder (see pg. 11/A)	->2006	1	1	1	1	1	1	1	1	1	1	1	1	1
4. 1.316.447	Fitting (0.3 mm hole)		2	2	2	2	2	2	2	2	2	2	2	2	2
5. 1.353.193	Hydraulic hose (2730mm) 1SNDN6-2730		1	1	1	1	1	1	1	1	1	1	1	1	1
6. 1.353.192	Hydraulic hose (2620mm) 1SNDN6-2620		1	1	1	1	1	1	1	1	1	1	1	1	1
7. M12x55 DIN931	Bolt - hex - DIN931 (see pg. 11/A)	->2006	1	1	1	1	1	1	1	1	1	1	1	1	1
8. 1.353.061	Washer (see pg. 11/A)	->2006	2	2	2	2	2	2	2	2	2	2	2	2	2
9. 1.351.136	Adjuster fork (see pg. 11/A)		1	1	1	1	1	1	1	1	1	1	1	1	1
10. 5x60 DIN1481	Retaining pin (see pg. 11/A)	->2006	1	1	1	1	1	1	1	1	1	1	1	1	1
11. 1.314.510	Fitting - 90deg. EVW 8 PL		2	2	2	2	2	2	2	2	3	2	2	2	2
12. 1.308.783	Fitting - bulkhead HYP 160-8-575 SV8		2	2	2	2	2	2	2	2	2	2	2	2	2
13. 1.353.167	Retainer plate		-	-	-	-	-	-	-	-	1	-	-	-	-
13. 1.353.346	Retainer plate NH CR, CASE AFX		1	1	1	1	1	1	1	1	1	1	1	1	1
13. 1.354.103	Retainer plate JD60 series		1	1	1	1	1	1	1	1	1	1	1	1	1
14. 1.353.195	Hydraulic hose (1200mm) 1SNDN6-1200		1	1	1	1	1	1	1	1	2	1	1	1	1
15. 1.353.256	Fitting - JD pre 60 series		2	2	2	2	2	2	2	2	2	2	2	2	2
15. 1.314.572	Fitting - Case-IH 1000-2000		2	2	2	2	2	2	2	2	2	2	2	2	2
16. 1.315.905	Coupler-male CIH - 1272399 C2		1	1	1	1	1	1	1	1	1	1	1	1	1
16. 1.315.035	Coupler-male NH TR 45 6017		1	1	1	1	1	1	1	1	1	1	1	1	1
16. 1.353.253	Coupler-female -PARKER H2-62 JD- pre '60' series		1	1	1	1	1	1	1	1	1	1	1	1	1
17. 1.314.987	Coupler female 1282338 C91-CIH		1	1	1	1	1	1	1	1	1	1	1	1	1
17. 1.315.035	Coupler-male 45 6017-NH TR		1	1	1	1	1	1	1	1	1	1	1	1	1
17. 1.353.253	Coupler-female PARKER H2-62-JD pre '60' series		1	1	1	1	1	1	1	1	1	1	1	1	1
18. 1.327.510	Hydraulic multiclutch 84435008		1	1	1	1	1	1	1	1	-	1	1	1	1
19. 12x2	"O" ring		3	3	3	3	3	3	3	3	5	3	3	3	3
20. 1.327.509	Fitting 84077400		3	3	3	3	3	3	3	3	-	3	3	3	3
21. 1.351.403	Hydraulic hose (585mm) 1SNDN6-585 NH,CASE AFX		2	2	2	2	2	2	2	2	4	2	2	2	2
22. 1.327.508	Plug		1	1	1	1	1	1	1	1	1	1	1	1	1
23. 16.36x2.2	"O" ring		-	-	-	-	-	-	-	-	2	2	-	-	-
24. 1.353.324	Fitting		-	-	-	-	-	-	-	-	2	2	-	-	-
25. 1.353.323	Fitting		-	-	-	-	-	-	-	-	3	3	-	-	-
26. 1.353.317	Hydraulic multiclutch 2P 5065-5-AFC		-	-	-	-	-	-	-	-	1	1	-	-	-
27. 1.310.514	Fitting (1 mm hole)		-	-	-	-	-	-	-	-	4	4	-	-	-
29. 1.352.388	Hydraulic hose (1585mm) 1SNDN6-1585		-	-	-	-	-	-	-	-	1	1	-	-	-
31. 1.352.387	Hydraulic hose (1100mm) 1SNDN6-1100	2005.->	-	-	-	-	-	-	-	-	1	1	-	-	-
32. 1.314.508	Dual controlled check valve KEV - 6		-	-	-	-	-	-	-	-	1	1	-	-	-
32. 1.378.837	Dual controlled check valve FDP 1/4	2012.->	-	-	-	-	-	-	-	-	1	1	-	-	-
33. 1.352.386	Hydraulic hose (920mm) 1SNDN6-920	2005.->	-	-	-	-	-	-	-	-	1	1	-	-	-
34. 1.352.389	Hydraulic hose (1725mm) 1SNDN6-1725		-	-	-	-	-	-	-	-	1	1	-	-	-
35. 1.353.194	Hydraulic hose (1800mm) 1SNDN6-1800		-	-	-	-	-	-	-	-	2	2	-	-	-
36. 1.353.204	Harness electrical		-	-	-	-	-	-	-	-	1	1	-	-	-
37. 1.353.213	Switch 6FH 007 832-121 HELLA		-	-	-	-	-	-	-	-	1	1	-	-	-
38. 1.353.318	Fitting M14x1.5 G3/8		-	-	-	-	-	-	-	-	1	1	-	-	-
39. 1.314.572	Fitting JD "60" series		-	-	-	-	-	-	-	-	1	1	-	-	-

Note: for JD MULTI-COUPLING KIT see page 60.  
item 55 - for folding corn heads only (plate only is AH166991)

Find the hydraulic adjuster from 2007 on page 11/A!



Hydraulic snapping plate adjustment only NH CX CR, CASE AFX

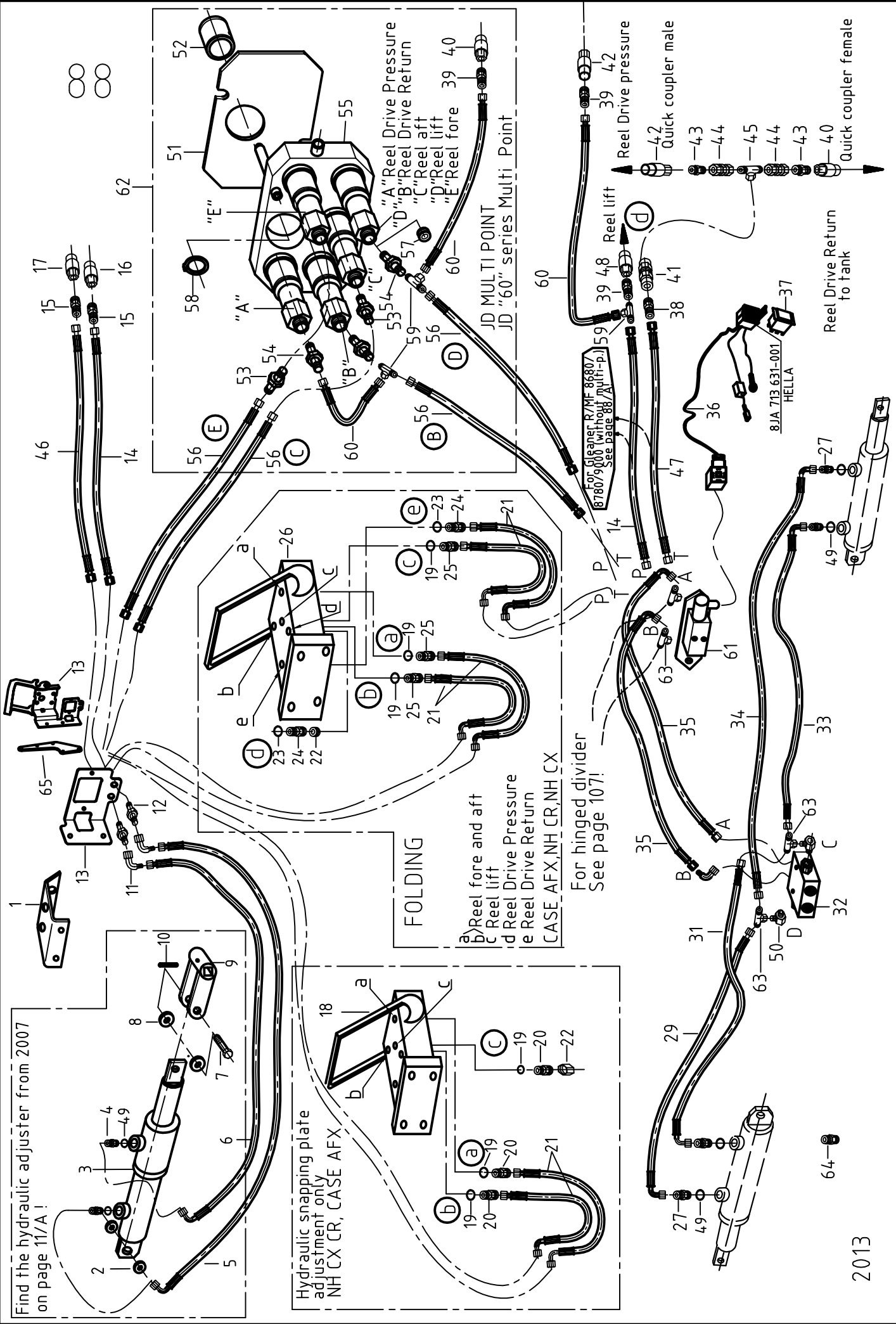


FOLDING

- a) Reel fore and aft
- b) Reel lift
- c) Reel Drive Pressure
- d) Reel Drive Return
- e) Reel lift

CASE AFX,NH CR,NH CX

For hinged divider See page 107!



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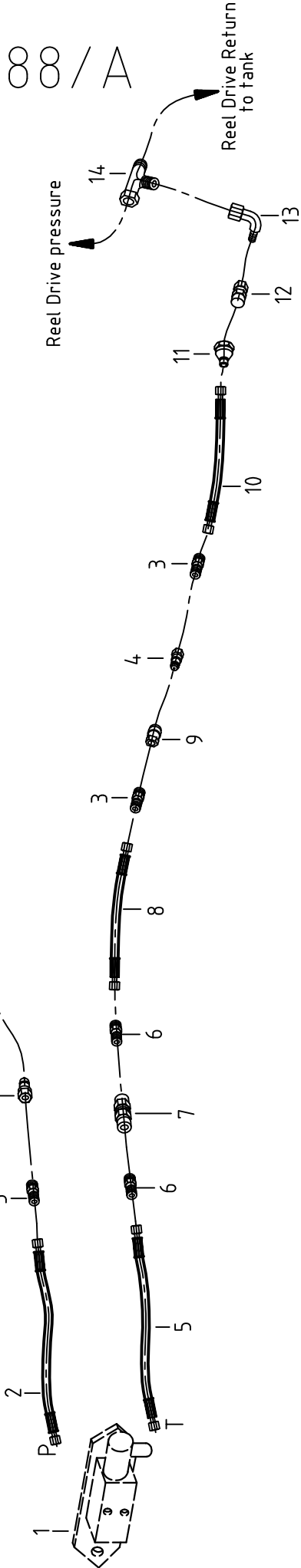
## HYDRAULIC

Ref Part Number	Description	4112	4113	4108	4208	4209	4306	4308	4308-70	4308F4312F	4312-70	4312	4212	4216
		5112	5113	5108	5208	5209	5306	5308	5308-70	5308F5312F	5312-70	5312	5212	5216
40. 1.314.987	Coupler female 1282338 C91 JD "60" series	-	-	-	-	-	-	-	-	1	1	-	-	-
40. 1.314.987	Coupler female 1282338 C91 JD pre "60" series	-	-	-	-	-	-	-	-	1	1	-	-	-
41. 1.353.322	Check valve RHD1 3/8A3C	-	-	-	-	-	-	-	-	1	1	-	-	-
42. 1.315.905	Coupler-male - 1272399 C2	-	-	-	-	-	-	-	-	2	2	-	-	-
43. 1.353.321	Fitting 3/4-16UNF/7/8-14UNF	-	-	-	-	-	-	-	-	2	2	-	-	-
44. 1.353.320	Fitting 3/4-16 8HX 6S	-	-	-	-	-	-	-	-	2	2	-	-	-
45. 1.353.319	T-form G3/8-19/34-16UNF	-	-	-	-	-	-	-	-	1	1	-	-	-
46. 1.353.195	Hydraulic hose (1200mm) 1SNDN6-1200 NH TR	2005.->	1	1	1	1	1	1	1	1	1	1	1	1
46. 1.315.919	Hydraulic hose (2430mm) JD pre "60" series	2005.->	1	1	1	1	1	1	1	1	1	1	1	1
47. 1.353.195	Hydr. tube(1200mm)CASE 1000-2000, NHTR	2005.->	-	-	-	-	-	-	-	1	1	-	-	-
47. 1.315.919	Hydraulic tube (2430mm) 1SNDN6 JD pre "60" series	2005.->	-	-	-	-	-	-	-	1	1	-	-	-
48. 1.314.987	Quick coupler female JD pre "60" series	2005.->	-	-	-	-	-	-	-	1	1	-	-	-
48. 1.315.905	Quick coupler male CIH	2005.->	-	-	-	-	-	-	-	1	1	-	-	-
49. 236.405.0	Copper washer - DIN 7603	2005.->	2	2	2	2	2	2	2	6	6	2	2	2
50. 1.314.509	Fitting	2005.->	-	-	-	-	-	-	-	2	2	-	-	-
51. 1.353.553	Pad H201010	2005.->	1	1	1	1	1	1	1	1	1	1	1	1
52. 1.353.552	Plug H176288	2005.->	1	1	1	1	1	1	1	1	1	1	1	1
53. 1.327.053	Fitting	2005.->	2	2	2	2	2	2	2	2	2	2	2	2
54. 1.329.473	Fitting	2005.->	3	3	3	3	3	3	3	3	3	3	3	3
55. 1.353.551	Multi point AH166891C (see note below!)	2005.->	1	1	1	1	1	1	1	1	1	1	1	1
56. 1.353.195	Hydr. hose(1200mm)CASE 1000-2000,NHTR,JD60series	2005.->	2	2	2	2	2	2	2	4	4	2	2	2
57. 1.327.508	Plug	2005.->	3	3	3	3	3	3	3	1	1	3	3	3
58. 42A DIN471/1	Retainer ring - external	2006.->	1	1	1	1	1	1	1	1	1	1	1	1
59. 1.329.316	T-form EL8PL JD "60" series	2006.->	-	-	-	-	-	-	-	2	2	-	-	-
59. 1.329.316	T-form EL8PL JD pre "60" series	2006.->	-	-	-	-	-	-	-	1	1	-	-	-
60. 1.352.897	Hydraulic hose (320mm) 1SNDN6-320 JD "60" series	2006.->	-	-	-	-	-	-	-	2	2	-	-	-
60. 1.352.897	Hydraulic hose (320mm) 1SNDN6-320 JD pre "60" series	2006.->	-	-	-	-	-	-	-	1	1	-	-	-
61. 1.353.066	Selector valve	2006.->	1	1	1	1	1	1	1	1	1	1	1	1
62. 1.353.554	Folding Multi Point kit JD "60" series	2006.->	-	-	-	-	-	-	-	1	1	-	-	-
63. 1.314.511	T-form EVT8PL	2008.->	-	-	-	-	-	-	-	2	2	-	-	-
64. 1.355.481	Fitting (0.7 mm hole)	2008.->	-	-	-	-	-	-	-	4	4	-	-	-
65. 1.355.489	Support plate	2008.->	-	-	-	-	-	-	-	1	1	-	-	-

Note: for JD MULTI-COUPLING KIT see page 60.  
item 55 - for folding corn heads only (plate only is AH166891)

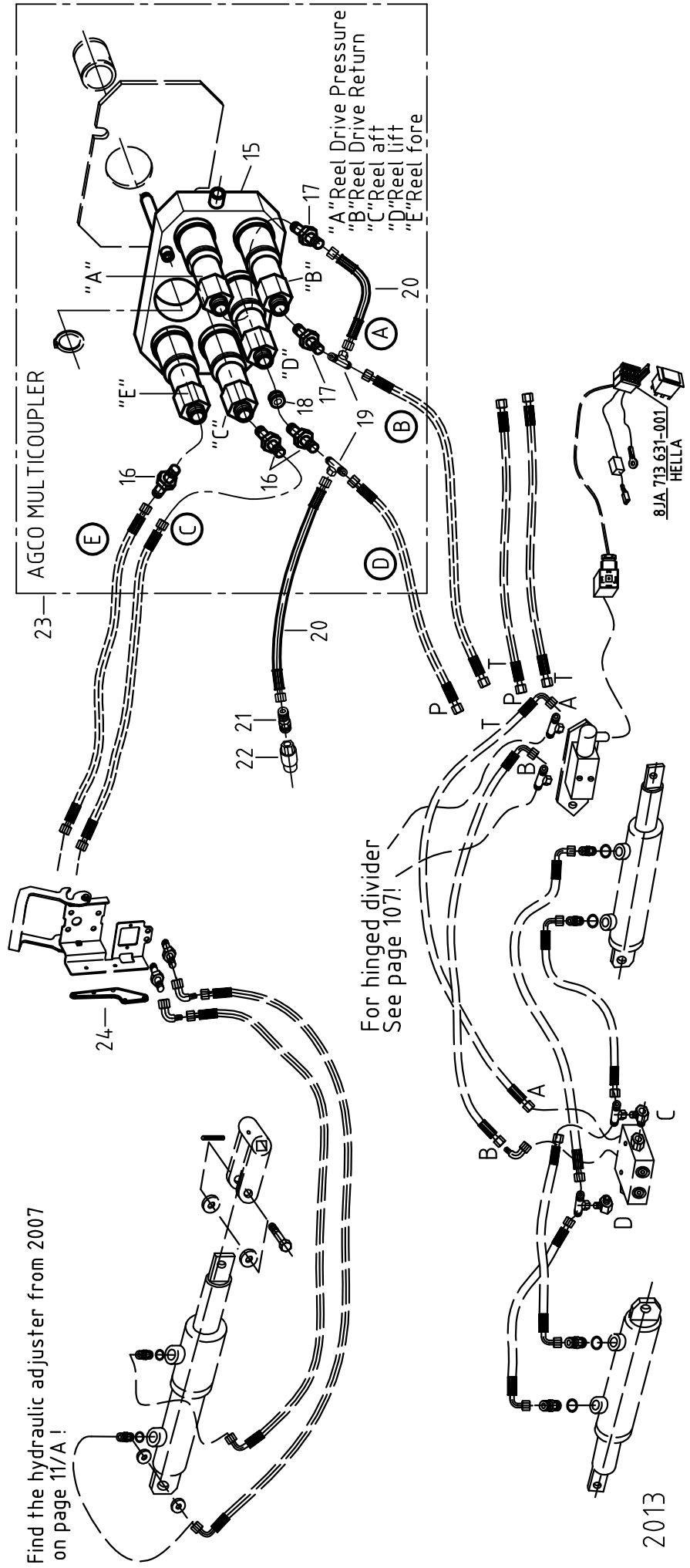
For AGCO without multicoupler

From combine reel lift valve



88 / A

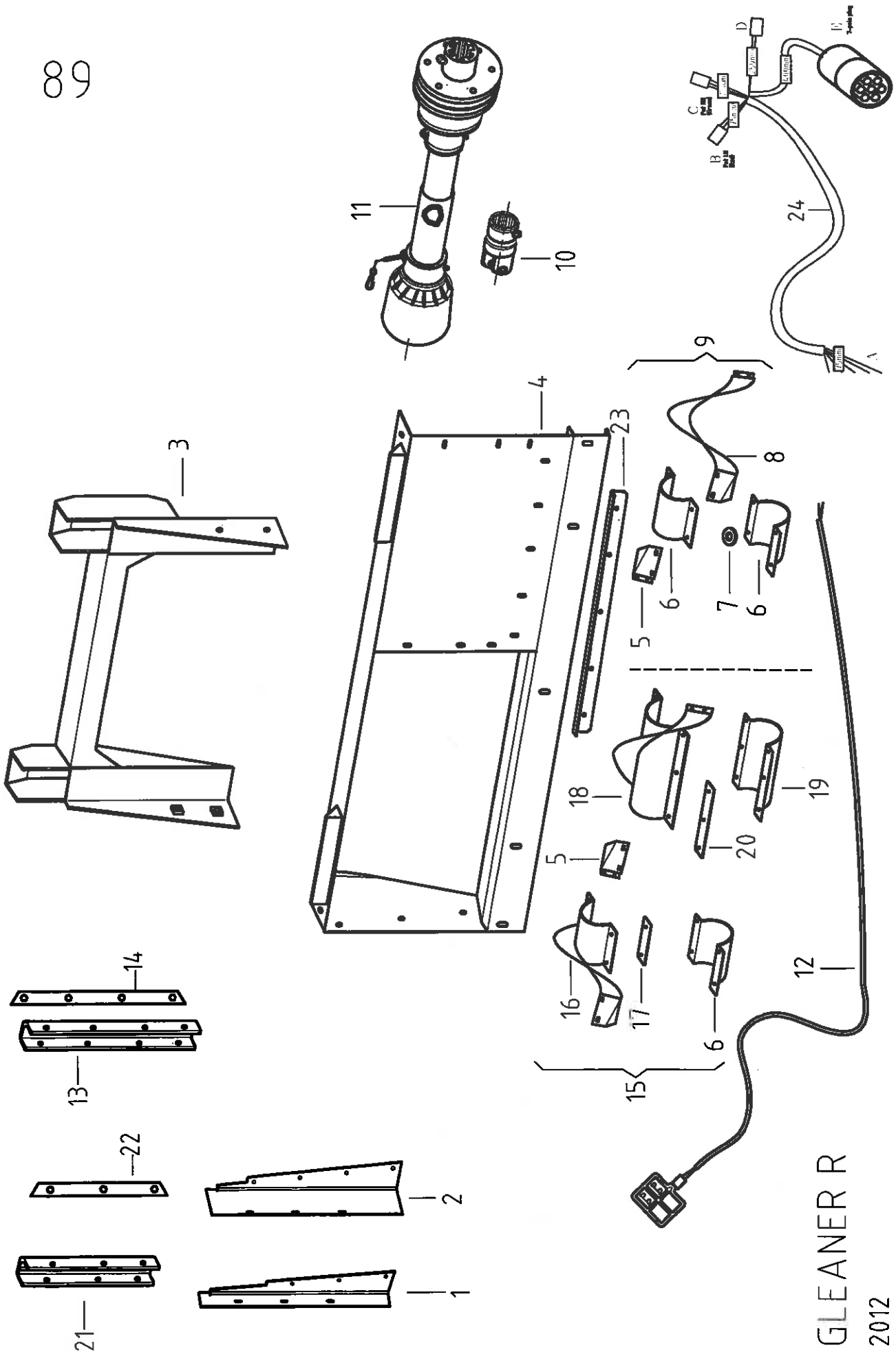
Find the hydraulic adjuster from 2007 on page 11/A!



## HYDRAULIC SCHEMATIC FOR AGCO

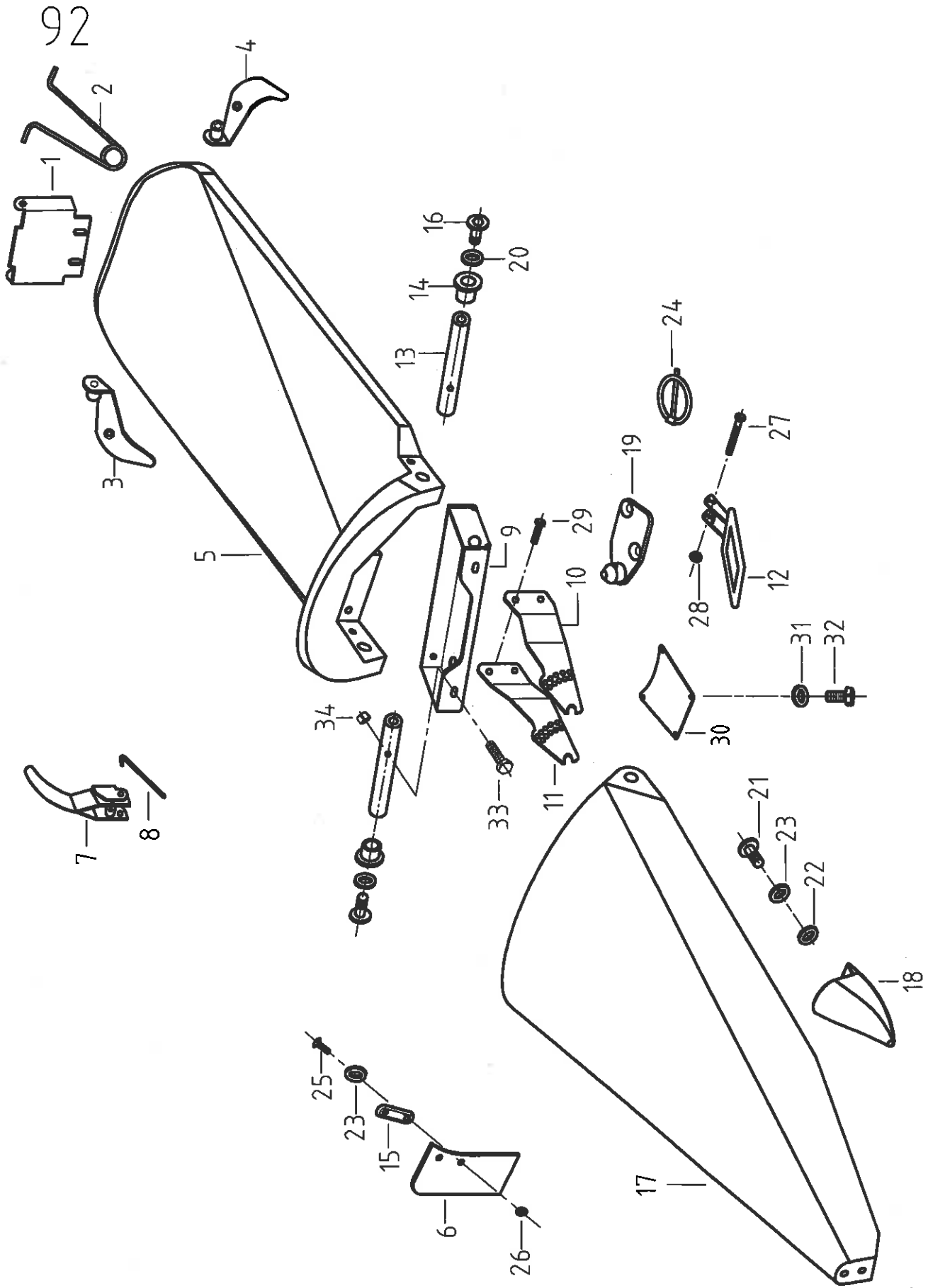
Ref	Part Number	Description	4308F	4312F
			5308F	5312F
1	1.353.066	Selector valve	1	1
2	1.353.195	Hydraulic hose (1200mm) 1SNDN6	1	1
3	1.353.256	Fitting	3	3
4	1.329.984	Coupler-male SM-252-4FP	2	2
5	1.315.919	Hydraulic tube (2430mm) 1SNDN6	1	1
6	1.353.318	Fitting M14x1.5 G3/8	2	2
7	1.353.322	Check valve RHDI 3/8A3C	1	1
8	1.376.795	Hydraulic tube (180mm) 1SNDN6	1	1
9	1.329.983	Coupler-female SM-251-4FP	1	1
10	1.352.897	Hydraulic hose (320mm) 1SNDN6	1	1
11	1.329.982	Fitting	1	1
12	1.329.985	Fitting	1	1
13	1.329.986	Swivel nut elbow 7/8-14UNF 10C6X-S	1	1
14	1.329.987	Swivel nut run tee 7/8-14UNF 10R6X-S	1	1
15	1.356.060	Multi coupler	1	1
16	1.327.053	Fitting	3	3
17	1.329.473	Fitting	2	2
18	1.327.508	Plug for D connection only	1	1
19	1.329.316	T-form EL8PL	2	2
20	1.352.897	Hydraulic hose (320mm) 1SNDN6-320	2	2
21	1.314.572	Fitting	1	1
22	1.314.987	Coupler female 1282338 C91	1	1
22	1.315.905	Coupler-male - 1272399 C2	1	1
23	1.356.062	Multi coupler assy	1	1
24	1.355.489	Support plate		1

Note: item 1 is the same as item 61 on page 88.



GLEANER R  
2012

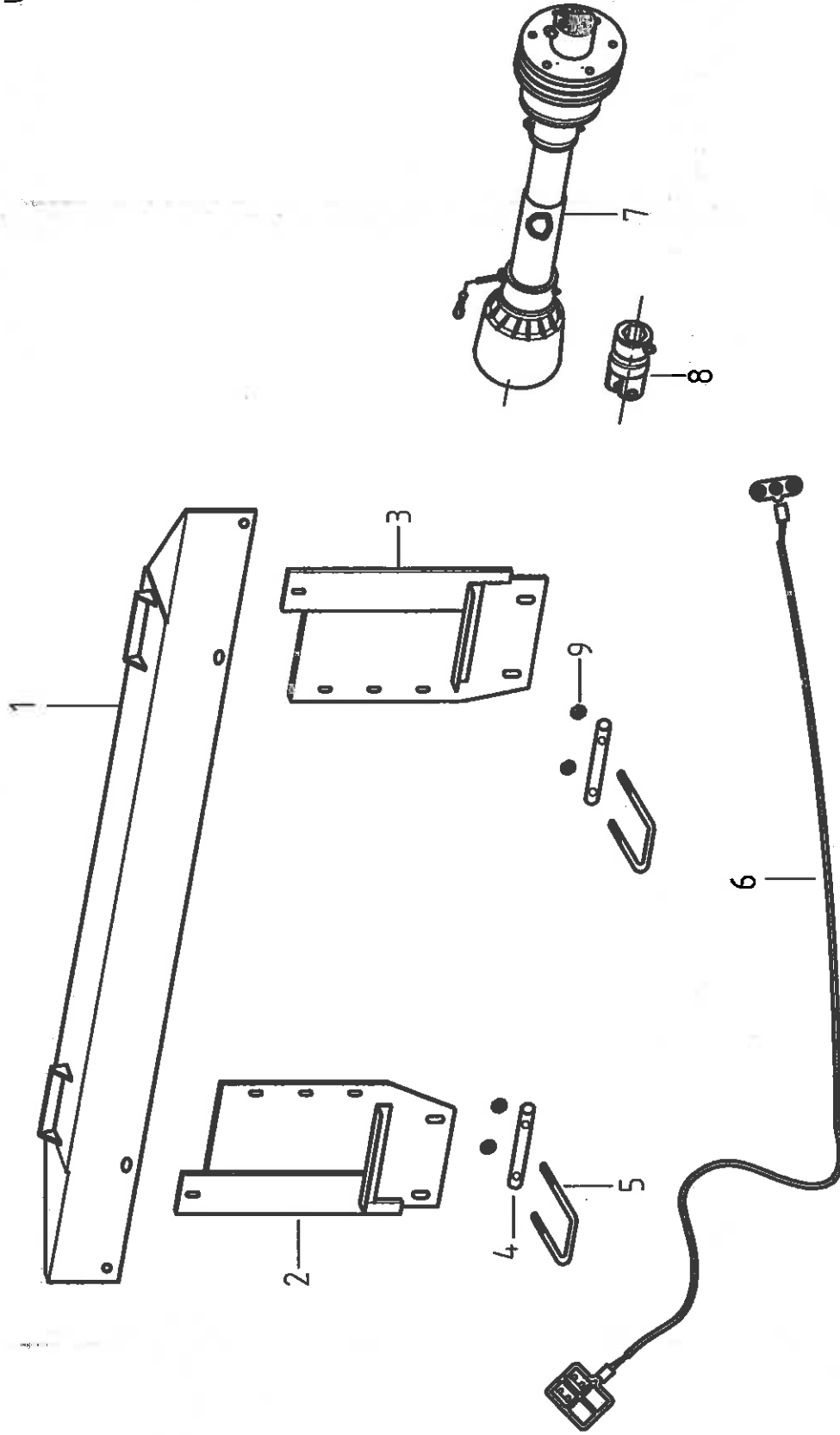




2007.

## PLASTIC CENTRAL DIVIDERS - 4100,4200,5100,5200 series (20", 22")

Ref	Part Number	Description		4112	4113	4108	4208	4209	4212	4216
				5112	5113	5108	5208	5209	5212	5216
1.	1.353.453	Hinge		-	-	-	7	8	11	15
1.	1.353.859	Hinge		11	10	7	-	-	-	-
2.	1.327.751	Spring		11	10	7	7	8	11	15
3.	1.353.459	Deflector right-assy		-	-	-	7	8	11	15
3.	1.353.863	Deflector right-assy		11	10	7	-	-	-	-
4.	1.353.458	Deflector left-assy		-	-	-	7	8	11	15
4.	1.353.861	Deflector left-assy		11	10	7	-	-	-	-
5.	1.353.034	Rear divider		-	-	-	7	8	11	15
5.	1.353.516	Rear divider		11	12	7	-	-	-	-
6.	1.353.473	Rubber ear		22	24	14	14	16	22	30
7.	1.310.002	Lever	→2005.	-	-	-	7	-	11	15
8.	1.310.007	Rod	→2005.	-	-	-	7	-	11	15
9.	1.353.460	Support assy (use 1.354.168 + item 19)	→2005.	-	-	-	7	-	11	15
9.	1.353.851	Support assy (use 1.354.167 + item 19)	→2005.	11	10	-	-	-	-	-
9.	1.354.168	Support assy	2006.→	-	-	-	7	8	11	15
9.	1.354.167	Support assy	2006.→	11	10	7	-	-	-	-
10.	1.353.464	Bracket right		-	-	-	7	8	11	15
10.	1.353.857	Bracket right		11	10	7	-	-	-	-
11.	1.353.463	Bracket left		-	-	-	7	8	11	15
11.	1.353.856	Bracket left		11	10	7	-	-	-	-
12.	1.353.465	Arm assy		11	10	7	7	8	11	15
13.	1.353.461	Shaft		22	20	14	14	16	22	30
14.	1.353.462	Spacer		22	20	14	14	16	22	30
15.	1.329.164	Shim	2006.→	22	20	14	14	16	22	30
16.	M12x35 ISO7380 10.9	Bolt		22	20	14	14	16	22	30
17.	1.353.035	Central snout		-	-	-	7	8	11	15
17.	1.353.517	Central snout		11	10	7	-	-	-	-
18.	1.353.468	Skid shoe (welded)	→2006.	11	10	-	7	-	11	15
18.	1.354.310	Skid shoe (casting)	2007.→	11	10	7	7	8	11	15
19.	1.310.009	Support pin	→2005.	11	10	-	7	-	11	15
19.	1.354.160	Support pin	2006.→	22	20	14	14	16	22	30
20.	239.389.0	Lock washer		22	20	14	14	16	22	30
21.	M8x90 DIN931	Hex bolt		11	12	7	7	8	11	15
22.	237.816.0	Washer M8		11	12	7	7	8	11	15
23.	M8 DIN128/A	Washer - spring		55	60	35	35	40	55	75
24.	967PSF30520	Lynch pin DIN11023		22	20	14	14	16	22	30
25.	M8x20 DIN7380 10.9	Hex. socket button head screw		44	48	28	28	32	44	60
26.	1.329.747	Spacer		44	48	28	28	32	44	60
27.	M8x65 DIN931 8.8	Hex bolt		11	10	7	7	8	11	15
28.	VM8 DIN980	Lock nut		11	10	7	7	8	11	15
29.	M10x30 DIN933 8.8	Hex bolt		44	48	28	28	32	44	60
30.	1.355.195	Plate		11	10	7	7	8	11	15
31.	239.387.0	Lock washer M8		44	40	28	28	32	44	60
32.	M8x20 DIN933 8.8	Hex bolt		44	40	28	28	32	44	60
33.	M8x40 DIN933 8.8	Hex bolt		44	40	28	28	32	44	60
34.	M8 - DIN980	Lock nut		44	40	28	28	32	44	60

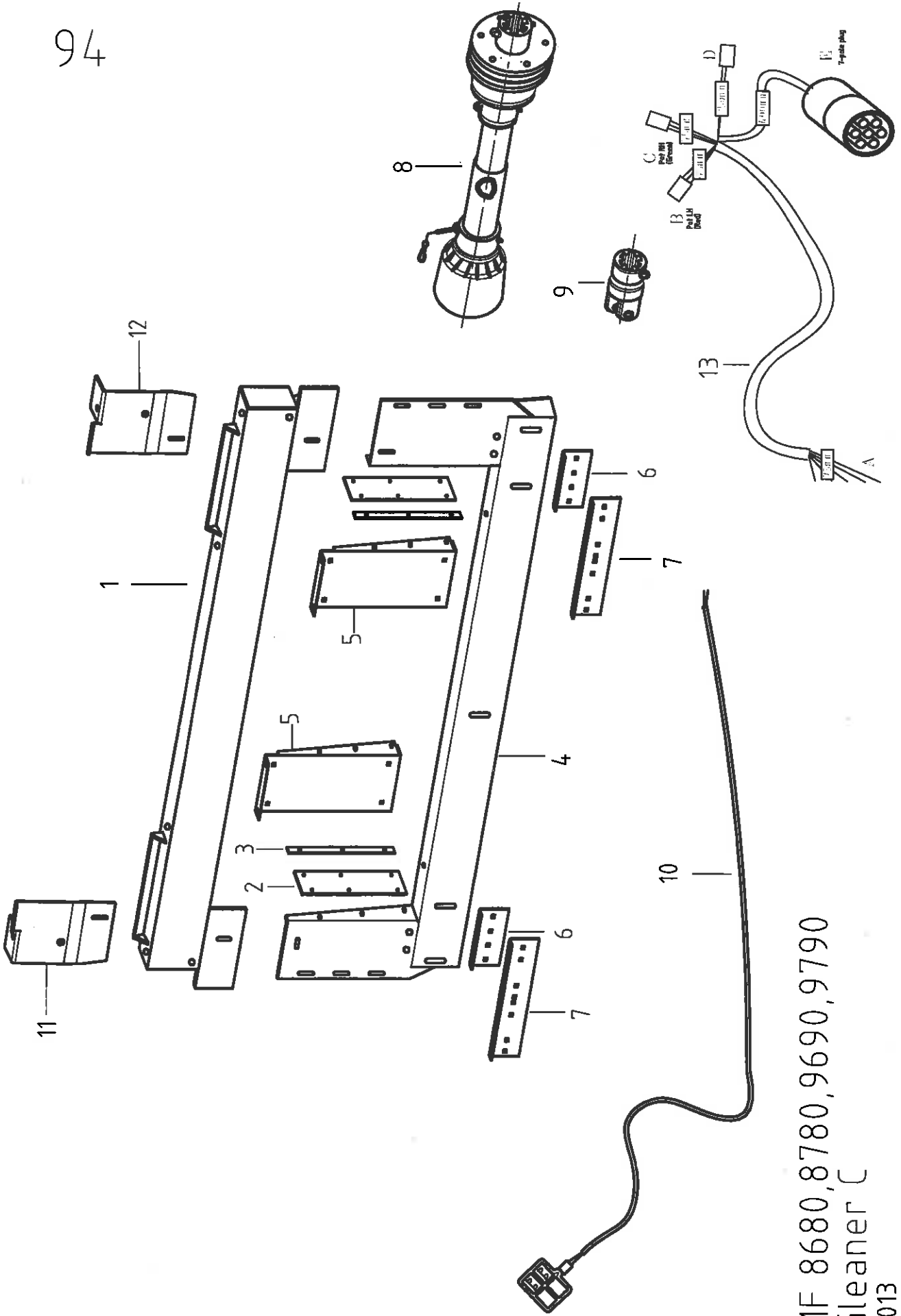




93.

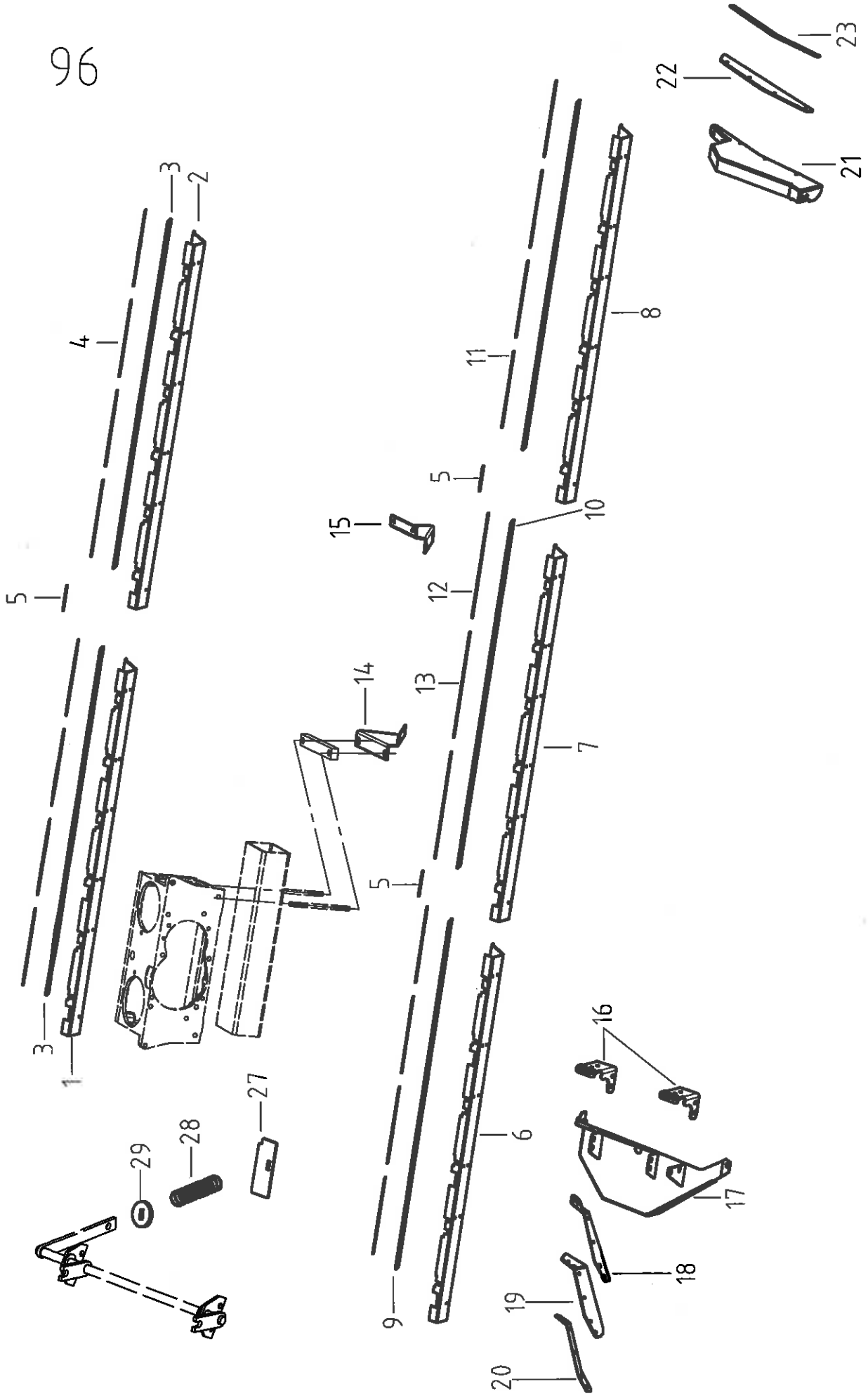
**MOUNTING KIT: MF 8570**

Ref	Part Number	Description	4306	4308
			5306	5308
			1	1
1.	1.320.291	Upper filler assy.	1	1
2.	1.322.394	Inlet weld. - right	1	1
3.	1.322.393	Inlet weld. - left	1	1
4.	1.304.985	Strap	2	2
5.	1.304.143	Retainer	2	2
6.	1.320.275	Wire	1	1
7.	1.353.530	Cardan shaft	2	-
7.	1.353.532	Cardan shaft	-	2
8.	1.353.755	Yoke - 1.26 hex (P400)	2	2
9.	M16 DIN980 8.8	Hex. nut	4	4



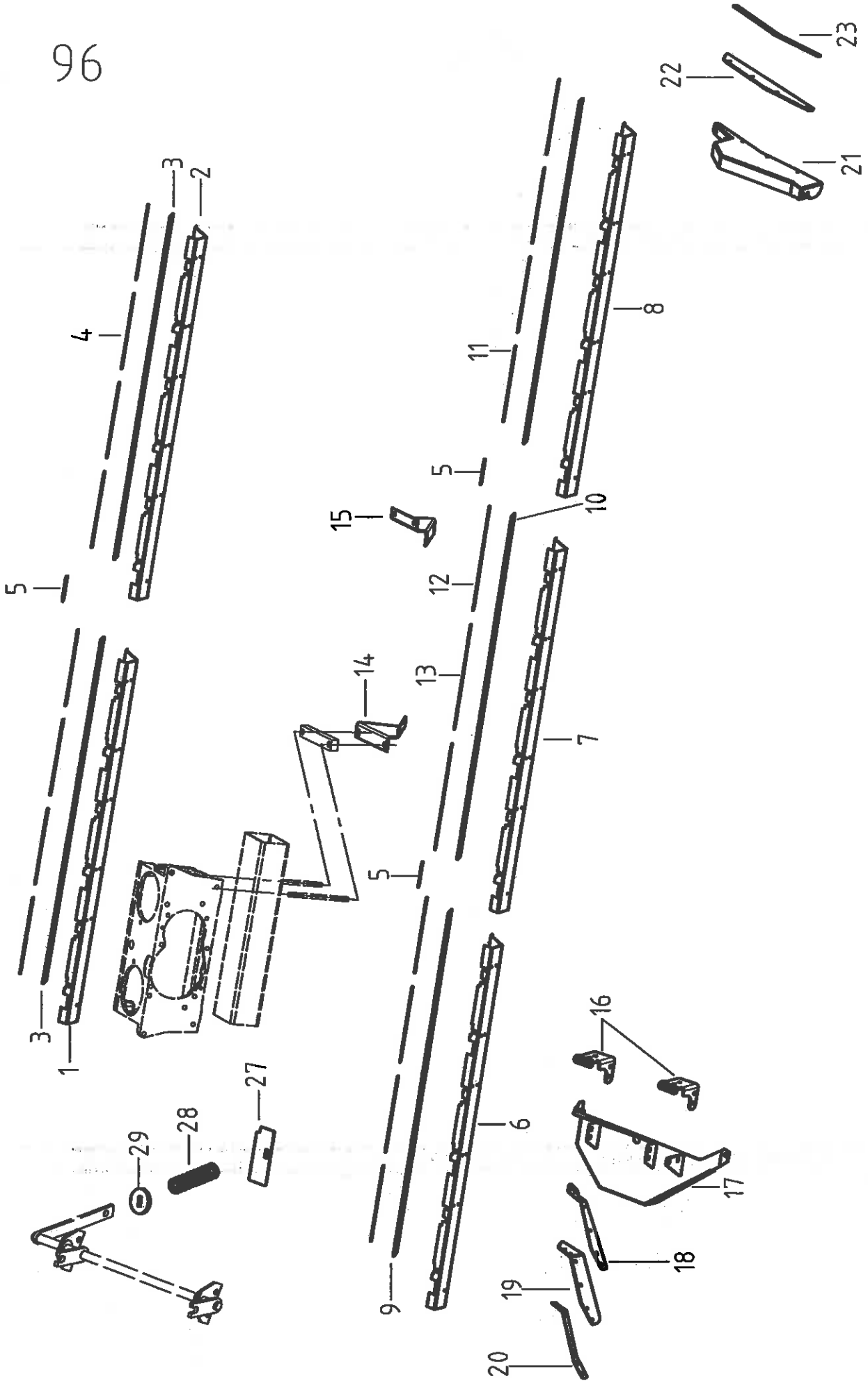
MF 8680,8780,9690,9790  
Gleaner C  
2013





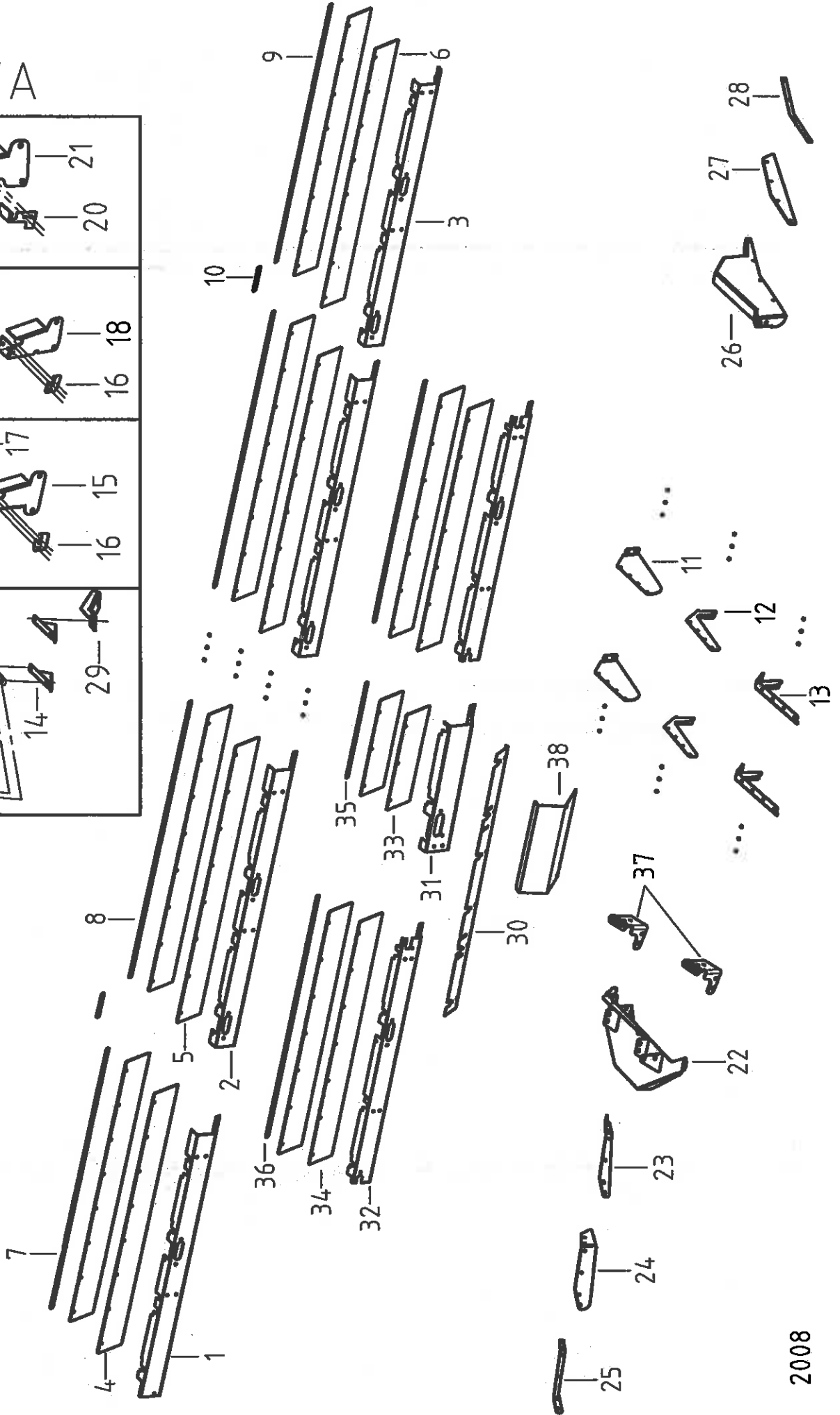
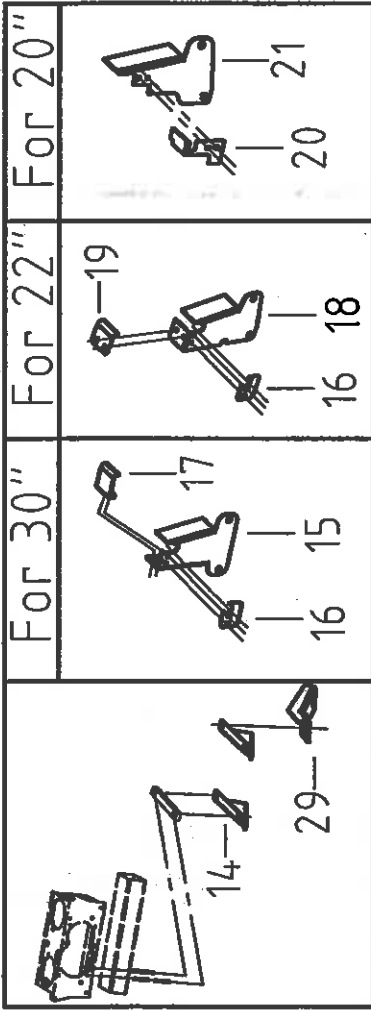
## SNAPPING PLATE ADJUSTER SHIELDS (→2006)

Ref	Part Number	Description	4306	4308	4208	4113	4112	4212	4312	4216
1.	1.353.999	Front shield - right	1	-	-	-	-	-	-	-
1.	1.354.004	Front shield - right	-	1	-	-	-	-	-	-
1.	1.354.135	Front shield - right	-	-	1	-	-	-	-	-
2.	1.353.998	Front shield - left	1	-	-	-	-	-	-	-
2.	1.354.003	Front shield - left	-	1	-	-	-	-	-	-
2.	1.354.134	Front shield - left	-	-	1	-	-	-	-	-
3.	1.354.034	Rubber plate	2	-	-	-	-	-	-	-
3.	1.354.043	Rubber plate	-	2	-	-	-	-	-	-
3.	1.354.136	Rubber plate	-	-	2	-	-	-	-	-
4.	1.354.033	Flat	4	-	-	-	-	-	-	-
4.	1.354.044	Flat	-	8	-	-	-	-	-	-
4.	1.354.137	Flat	-	-	4	-	-	-	-	-
5.	1.354.032	Flat	1	1	1	2	2	2	2	2
6.	1.354.155	Front shield - right	-	-	-	1	-	-	-	-
6.	1.354.149	Front shield - right	-	-	-	-	1	-	-	-
6.	1.354.124	Front shield - right	-	-	-	-	-	1	-	-
6.	1.354.063	Front shield - right	-	-	-	-	-	-	1	-
6.	1.354.070	Front shield - right	-	-	-	-	-	-	-	1
7.	1.354.156	Front shield - middle	-	-	-	1	-	-	-	-
7.	1.354.150	Front shield - middle	-	-	-	-	1	-	-	-
7.	1.354.125	Front shield - middle	-	-	-	-	-	1	-	-
7.	1.354.062	Front shield - middle	-	-	-	-	-	-	1	-
7.	1.354.069	Front shield - middle	-	-	-	-	-	-	-	1
8.	1.354.154	Front shield - left	-	-	-	1	-	-	-	-
8.	1.354.148	Front shield - left	-	-	-	-	1	-	-	-
8.	1.354.123	Front shield - left	-	-	-	-	-	1	-	-
8.	1.354.061	Front shield - left	-	-	-	-	-	-	1	-
8.	1.354.068	Front shield - left	-	-	-	-	-	-	-	1
9.	1.354.064	Rubber plate - side	-	-	-	-	-	-	2	2
9.	1.354.126	Rubber plate - side	-	-	-	-	-	2	-	-
9.	1.354.151	Rubber plate - side	-	-	-	-	2	-	-	-
9.	1.354.157	Rubber plate - side	-	-	-	2	-	-	-	-
10.	1.354.066	Rubber plate - middle	-	-	-	-	-	-	1	1
10.	1.354.089	Rubber plate - middle	-	-	-	1	1	1	-	-
11.	1.354.065	Flat - side	-	-	-	-	-	-	8	8
11.	1.354.127	Flat - side	-	-	-	-	-	4	-	-
11.	1.354.152	Flat - side	-	-	-	-	6	-	-	-
11.	1.354.158	Flat - side	-	-	-	4	-	-	-	-
12.	1.354.067	Flat - middle	-	-	-	2	2	2	2	2
13.	1.354.091	Flat - middle	-	-	-	1	1	1	1	1
14.	1.353.997	Supporter plate - right	6	8	-	-	-	-	12	-
15.	1.353.996	Supporter plate - left	6	8	16	26	24	24	12	32
16.	1.354.031	Clip	2	2	2	2	2	2	2	2
17.	1.354.002	Shield - right	1	1	1	1	1	1	1	1
18.	1.354.040	Supporter flat - right I.	1	1	1	1	1	1	1	1
19.	1.354.025	Rubber plate - right	1	1	1	1	1	1	1	1
20.	1.354.041	Supporter flat - right II.	1	1	1	1	1	1	1	1
21.	1.354.036	Deflector	1	1	1	1	1	1	1	1
22.	1.354.024	Rubber plate - left	1	1	1	1	1	1	1	1
23.	1.354.035	Supporter flat - left	1	1	1	1	1	1	1	1
27.	1.354.192	Cover plate	5	7	-	-	-	-	11	-
27.	1.354.502	Cover plate	-	-	-	10	11	-	-	-
27.	1.354.503	Cover plate	-	-	7	-	-	11	-	15





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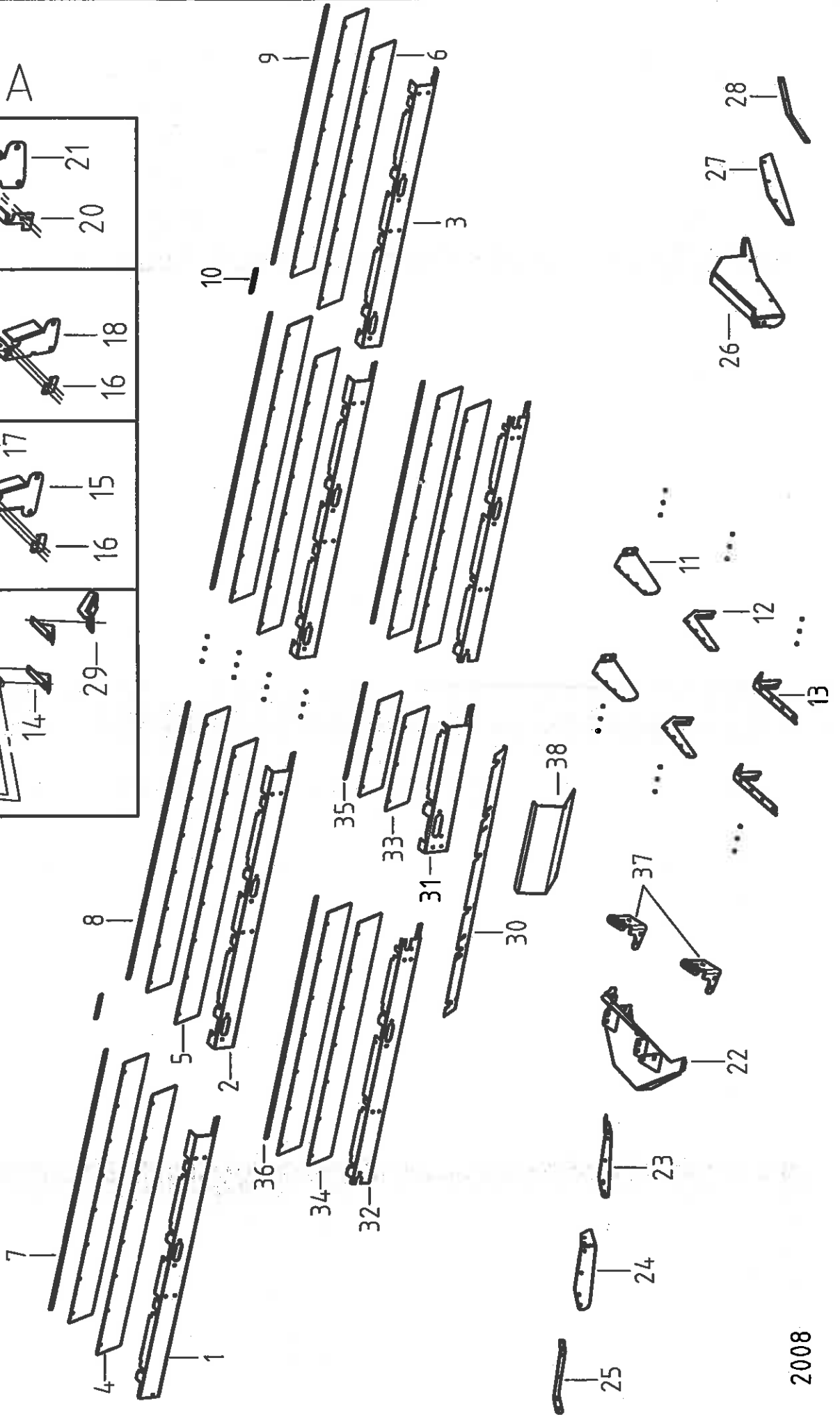
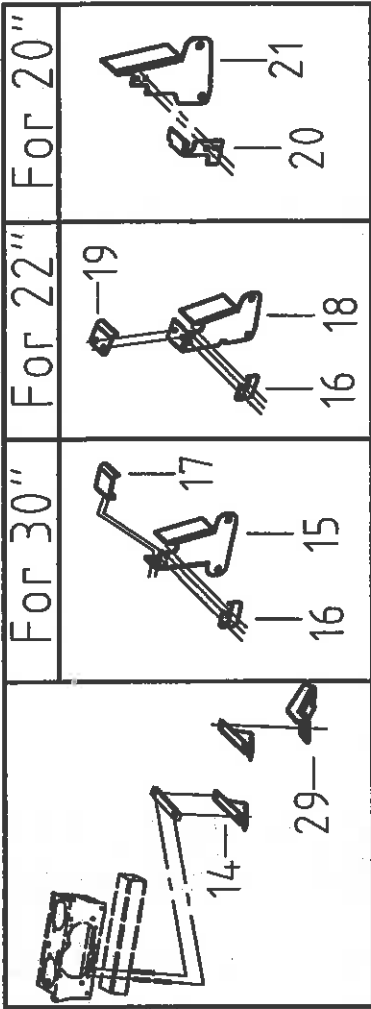


## SNAPPING PLATE ADJUSTER SHIELDS (2007 →)

Ref	Part Number	Description	4306		4308		4208		4209		4308-70		4113-2008		4112		4212		4212-70		4312		
			5306	5308	5108	5208	5209	5308-70	-	-	5112	5212	5212-70	5212-70	5312	-	-	-	-	-	-	-	-
1.	1.354.676	Front shield - right	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1.	1.354.681	Front shield - right	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1
1.	1.355.002	Front shield - right	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1.	1.355.012	Front shield - right	-	-	1	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-
1.	1.354.792	Front shield - right	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-
2.	1.354.674	Front shield - medial	1	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4
2.	1.355.008	Front shield - medial	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
2.	1.355.013	Front shield - medial	-	-	2	-	-	-	-	-	-	-	2	-	-	-	-	-	-	-	-	-	-
2.	1.354.797	Front shield - medial	-	-	-	-	-	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-
3.	1.354.673	Front shield - left	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
3.	1.354.680	Front shield - left	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1
3.	1.355.001	Front shield - left	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
3.	1.355.011	Front shield - left	-	-	1	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-
3.	1.355.791	Front shield - left	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-
4.	1.354.676	Rubber plate - right	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2
4.	1.355.005	Rubber plate - right	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
4.	1.355.019	Rubber plate - right	-	-	-	-	-	-	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-
4.	1.354.793	Rubber plate - right	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
5.	1.354.677	Rubber plate - medial	2	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	8
5.	1.355.009	Rubber plate - medial	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
5.	1.355.020	Rubber plate - medial	-	-	4	-	-	-	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-
5.	1.354.794	Rubber plate - medial	-	-	-	-	-	-	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-
6.	1.354.676	Rubber plate - left	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2
6.	1.355.004	Rubber plate - left	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
6.	1.355.019	Rubber plate - left	-	-	2	-	-	-	-	-	-	-	-	2	-	-	-	-	-	-	-	-	-
6.	1.354.793	Rubber plate - left	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
7.	1.354.678	Flat - right	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1
7.	1.355.007	Flat - right	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
7.	1.355.021	Flat - right	-	-	1	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-
7.	1.354.795	Flat - right	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-
8.	1.354.679	Flat - medial	1	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4
8.	1.355.010	Flat - medial	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
8.	1.355.022	Flat - medial	-	-	2	-	-	-	-	-	-	-	2	-	-	-	-	-	-	-	-	-	-
8.	1.354.796	Flat - medial	-	-	-	-	-	-	-	-	-	2	-	-	-	-	-	-	-	-	-	-	4
9.	1.354.678	Flat - left	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1
9.	1.355.006	Flat - left	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
9.	1.355.021	Flat - left	-	-	-	1	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-

Note: items 29 and 30 are only for machines with no chopper. Item 38 is only for hydraulic SPA machines with no chopper.

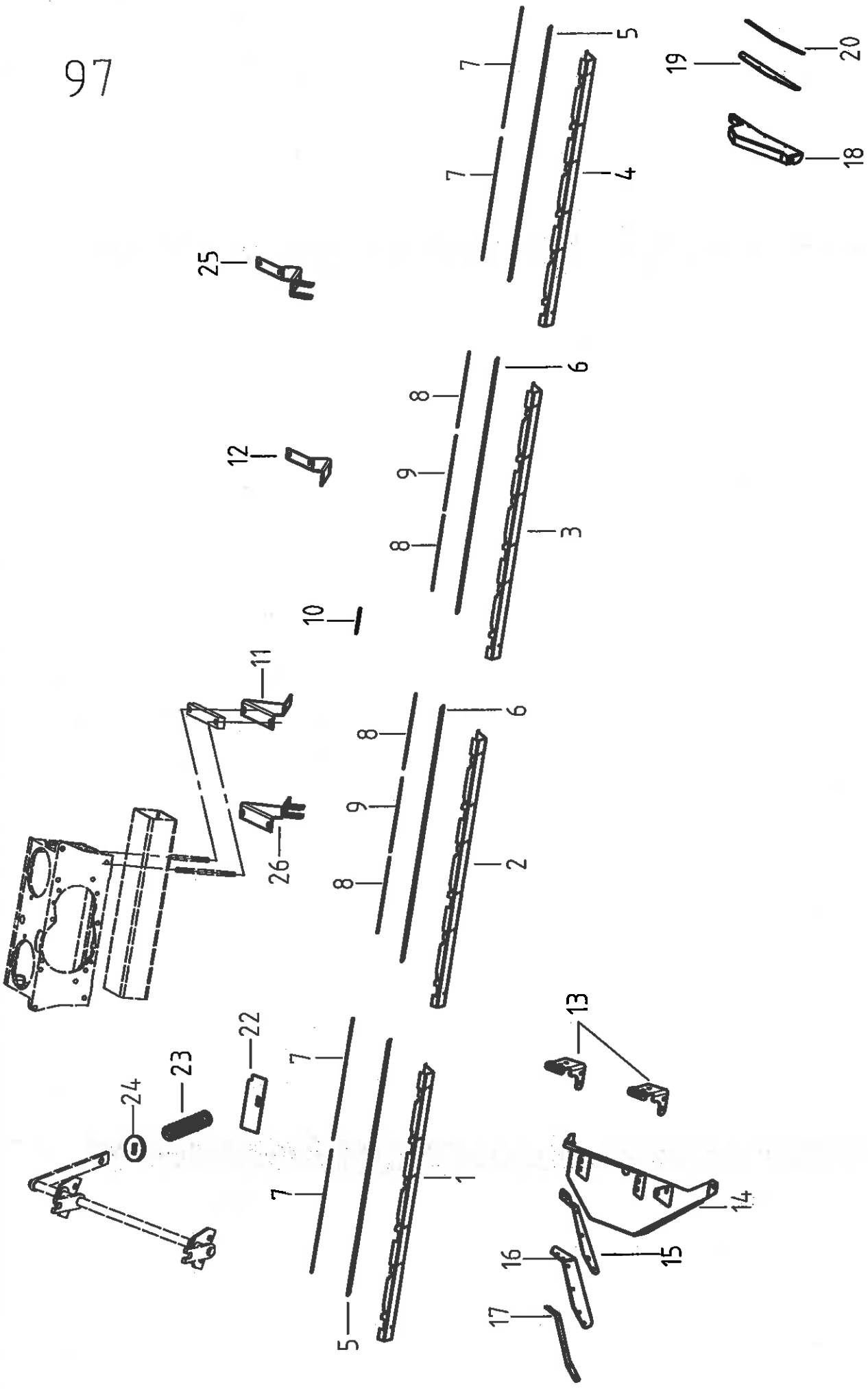
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## SNAPPING PLATE ADJUSTER SHIELDS (2007 →)

Ref	Part Number	Description	4306		4212		4113-2008		4112		4212		4312	
			5306	5308	5108	5208	5209	5308-70	5112	5212	5212-70	5312		
9.	1.354.795	Flat - left	-	-	-	-	-	-	-	-	-	-	-	-
10.	1.354.032	Flat	2	3	3	3	4	6	5	5	5	5	5	5
11.	1.354.655	Deflector plate	5	7	-	-	-	-	-	-	-	-	11	11
12.	1.355.003	Deflector plate	-	-	-	7	8	-	-	-	11	-	-	-
13.	1.355.023	Deflector plate	-	-	7	-	-	-	11	-	-	-	-	-
14.	1.354.671	Supporter plate - left	12	16	16	16	18	26	24	24	24	24	24	24
15.	1.354.701	Cover plate	5	7	-	-	-	2	-	-	-	-	11	11
16.	1.354.705	Cover plate	5	7	-	7	8	2	-	-	11	-	11	11
17.	1.354.703	Cover plate	5	7	-	-	-	2	-	-	-	-	11	11
18.	1.354.798	Cover plate	-	-	-	7	8	-	-	-	11	-	-	-
19.	1.355.000	Cover plate	-	-	-	7	8	-	-	-	11	-	-	-
20.	1.355.018	Cover plate	-	-	7	-	-	10	11	-	-	-	-	-
21.	1.355.014	Cover plate	-	-	7	-	-	10	11	-	-	-	-	-
22.	1.354.002	Shield - right	1	1	1	1	1	1	1	1	1	1	1	1
23.	1.354.040	Supporter flat - right I.	1	1	1	1	1	1	1	1	1	1	1	1
24.	1.354.025	Rubber plate - right	1	1	1	1	1	1	1	1	1	1	1	1
25.	1.354.041	Supporter flat - right II.	1	1	1	1	1	1	1	1	1	1	1	1
26.	1.354.036	Deflector	1	1	1	1	1	1	1	1	1	1	1	1
27.	1.354.024	Rubber plate - left	1	1	1	1	1	1	1	1	1	1	1	1
28.	1.354.035	Supporter flat - left	1	1	1	1	1	1	1	1	1	1	1	1
29.	1.355.460	Supporter plate	6	6	-	-	-	-	-	-	-	-	-	6
30.	1.355.461	Cover plate	1	1	-	-	-	-	-	-	-	-	-	1
31.	1.355.656	Front shield - central	-	-	-	-	1	-	-	-	-	-	-	-
31.	1.355.659	Front shield - central	-	-	-	-	-	1	-	-	-	-	-	-
32.	1.355.662	Front shield - medial	-	-	-	-	-	2	-	-	-	-	-	-
33.	1.355.657	Rubber plate - central	-	-	-	-	2	-	-	-	-	-	-	-
34.	1.355.663	Rubber plate - medial	-	-	-	-	-	4	-	-	-	-	-	-
35.	1.355.658	Flat - central	-	-	-	-	1	-	-	-	-	-	-	-
36.	1.355.664	Flat - medial	-	-	-	-	-	2	-	-	-	-	-	-
37.	1.354.031	Clip	2	2	2	2	2	2	2	2	2	2	2	2
38.	1.355.939	Shield	1	1	-	-	-	-	-	-	-	-	-	1

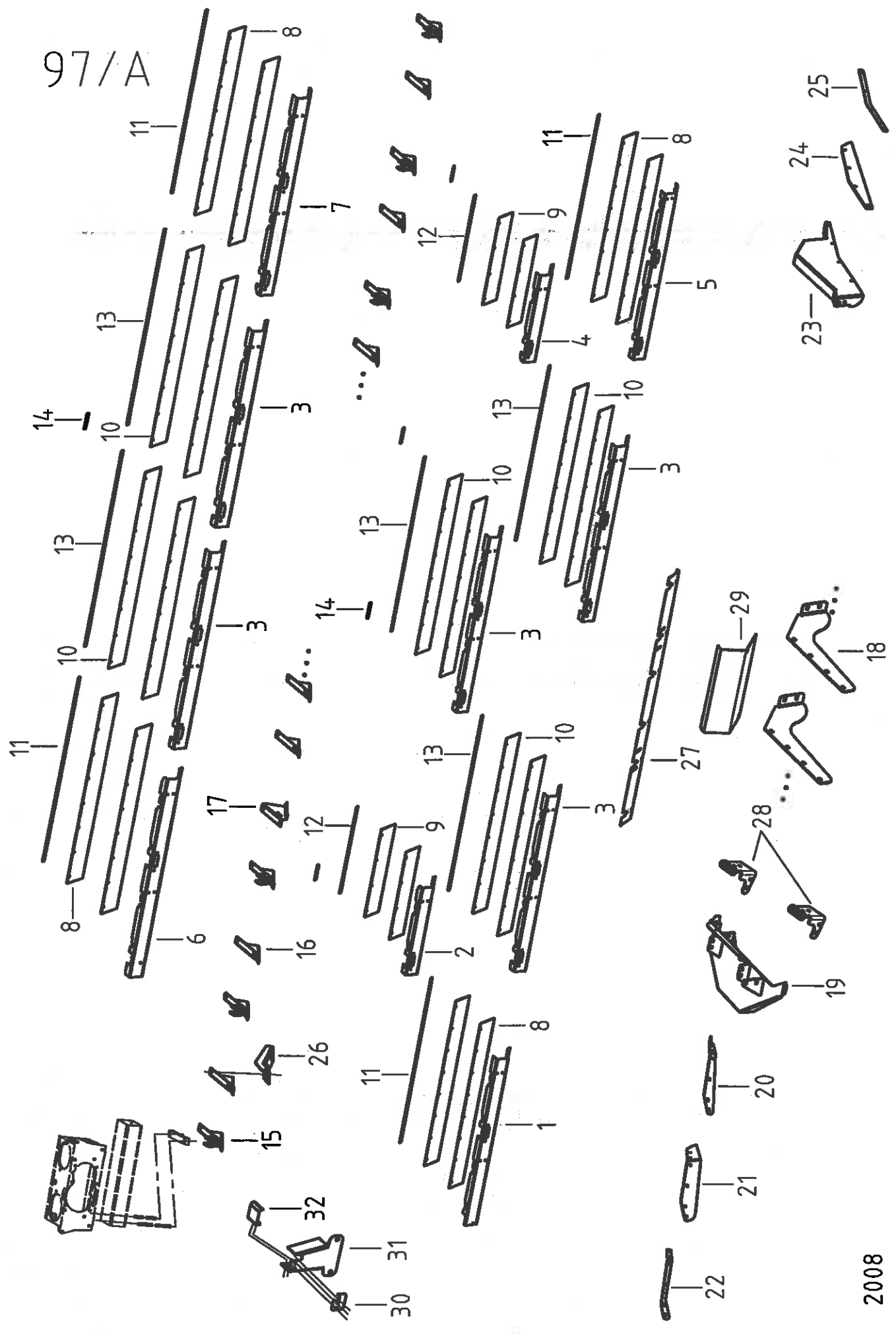
Note: items 29 and 30 are only for machines with no chopper. Item 38 is only for hydraulic SPA machines with no chopper.



## SNAPPING PLATE ADJUSTER SHIELDS - folding models (→2006)

Ref	Part Number	Description	4312F
1.	1.354.112	Side front shield - right	1
2.	1.354.114	Middle front shield - right	1
3.	1.354.113	Middle front shield - left	1
4.	1.354.111	Side front shield - left	1
5.	1.354.115	Rubber plate - side	2
6.	1.354.116	Rubber plate - middle	2
7.	1.354.117	Flat - side	4
8.	1.354.118	Flat - middle	4
9.	1.354.152	Flat - middle	2
10.	1.354.032	Flat	1
11.	1.353.997	Supporter plate - right	10
12.	1.353.996	Supporter plate - left	10
13.	1.354.031	Clip	2
14.	1.354.002	Shield - right	1
15.	1.354.040	Supporter flat - right I.	1
16.	1.354.025	Rubber plate - right	1
17.	1.354.041	Supporter flat - right II.	1
18.	1.354.036	Deflector	1
19.	1.354.024	Rubber plate - left	1
20.	1.354.035	Supporter flat - left	1
22.	1.354.192	Cover plate	10
23.	1.354.194	Spring	10
24.	1.354.193	Washer	10
25.	1.354.373	Supporter plate - left	2
26.	1.354.374	Supporter plate - right	2

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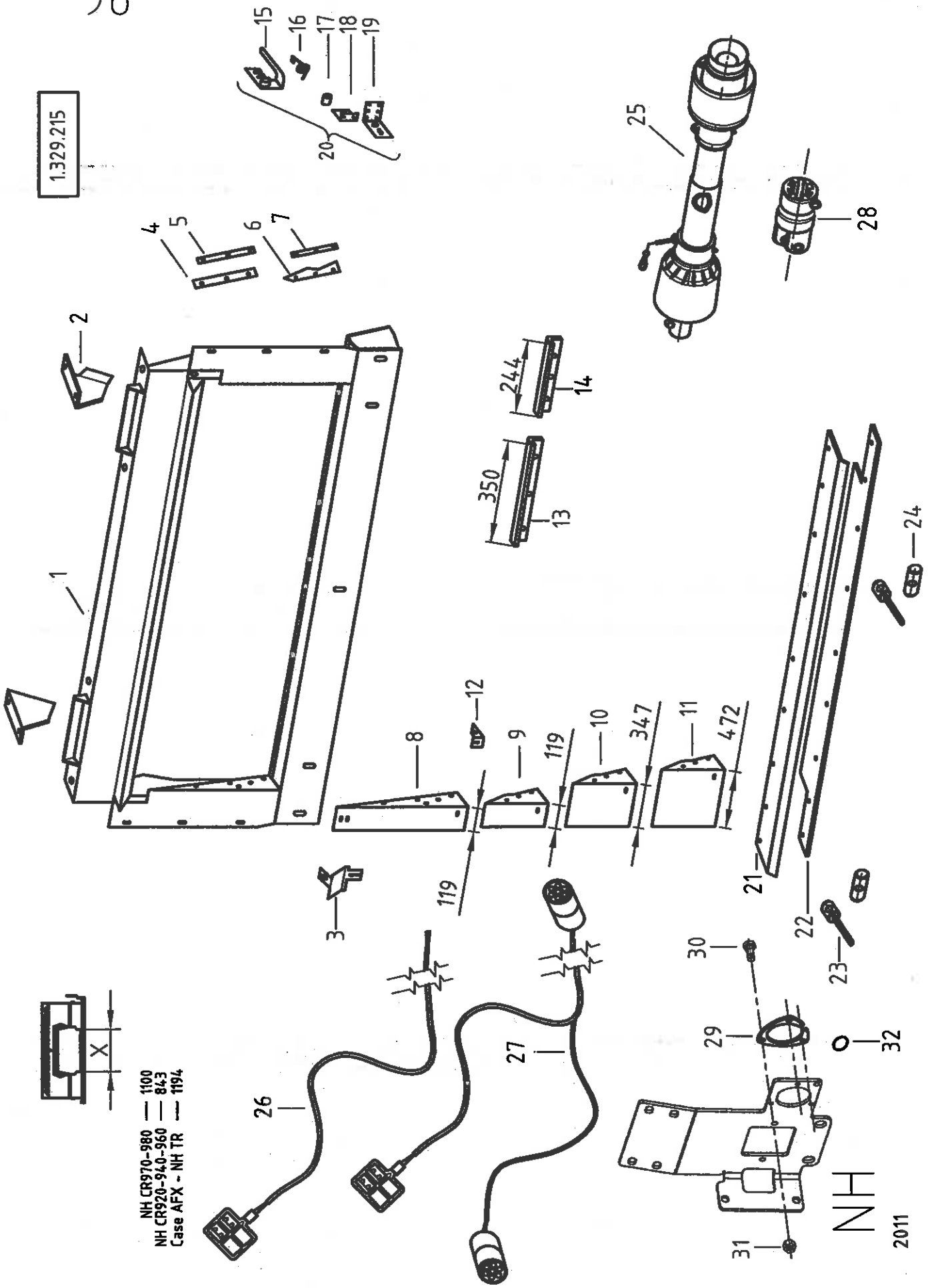


## SNAPPING PLATE ADJUSTER SHIELDS - folding models (2007→)

Ref	Part Number	Description		4308F	4312F
				5308F	5312F
1.	1.354.681	Front shield - right		-	1
2.	1.354.683	Front shield - intermediate - right		-	1
3.	1.354.674	Front shield - central		2	3
4.	1.354.682	Front shield - intermediate - left		-	1
5.	1.354.680	Front shield - left		-	1
6.	1.354.687	Front shield - right		1	-
7.	1.354.686	Front shield - left		1	-
8.	1.354.676	Rubber plate - outer		4	4
9.	1.354.684	Rubber plate - intermediate		-	4
10.	1.354.677	Rubber plate - central		4	6
11.	1.354.678	Flat - outer		2	2
12.	1.354.685	Flat - intermediate		-	2
13.	1.354.679	Flat - central		2	3
14.	1.354.032	Flat		1	4
15.	1.354.373	Supporter plate		4	6
16.	1.354.671	Supporter plate		11	17
17.	1.354.672	Supporter plate		1	1
18.	1.354.655	Deflector plate		7	11
19.	1.354.002	Shield - right		1	1
20.	1.354.040	Supporter flat - right I.		1	1
21.	1.354.025	Rubber plate - right		1	1
22.	1.354.041	Supporter flat - right II.		1	1
23.	1.354.036	Deflector		1	1
24.	1.354.024	Rubber plate - left		1	1
25.	1.354.035	Supporter flat - left		1	1
26.	1.355.460	Supporter plate	2008.→	6	6
27.	1.355.461	Cover plate	2008.→	1	1
28.	1.354.031	Clip		2	2
29.	1.355.939	Shield	2008.→	1	1
30.	1.354.701	Cover plate		7	11
31.	1.354.705	Cover plate		7	11
32.	1.354.703	Cover plate		7	11

Note: items 26 and 27 are only for machines with no chopper. Item 29 is only for hydraulic SPA machines with no chopper.

1.329.215



- NH CR970-980 — 1100
- NH CR920-940-960 — 843
- Case AFX - NH TR — 1194

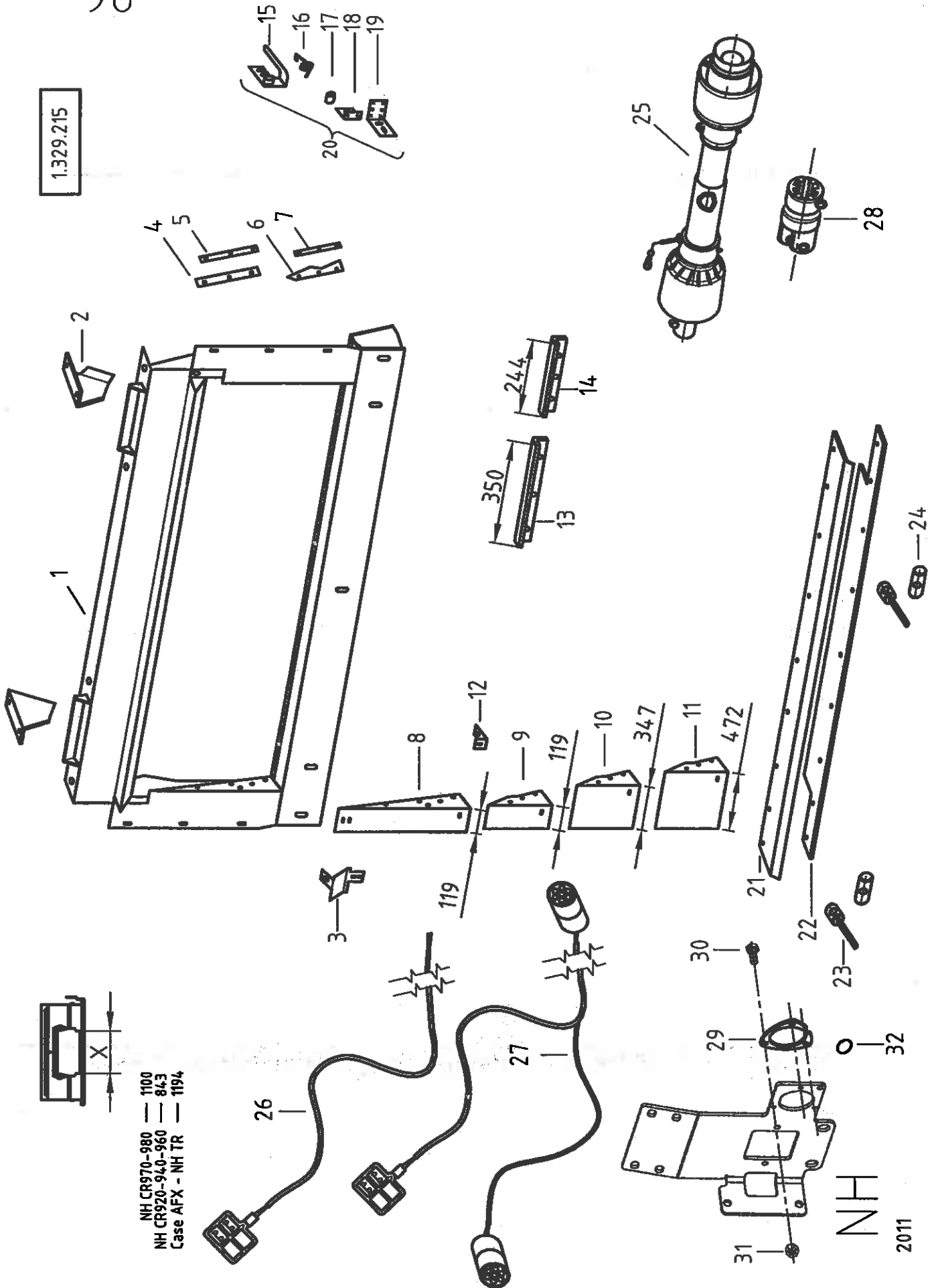


NH





1.329.215



NH CR970-980 — 1100  
 NH CR920-940-960 — 843  
 Case AFX - NH TR — 1194

NH

## MOUNTING KIT: CNH CR, TR, CASE AFX (2006.→)

Ref	Part Number	Description	4112	4113	4208	4306	4308	4308-70	4312F	4312	4312-70	4212	4216
			5112	5113	5208	5306	5308	5308-70	5312F	5312	5312-70	5212	5216
25.	1.353.243	Cardan shaft	-	-	-	-	-	-	2	2	-	-	2
25.	1.353.405	Cardan shaft	-	2	-	-	-	-	-	-	-	2	-
25.	1.353.529	Cardan shaft	-	-	2	2	-	-	-	-	-	-	-
25.	1.352.882	Cardan shaft	-	-	-	-	2	2	-	-	-	-	-
25.	1.353.533	Cardan shaft	2	-	-	-	-	-	-	-	2	-	-
26.	1.327.638	Wire	1	1	1	1	1	1	1	1	1	1	1
27.	1.353.422	Wire CASE AFX, NH CR (see note below!)	1	1	1	1	1	1	1	1	1	1	1
27.	1.353.561	Wire CASE AFX, NH CR (see note below!)	1	1	1	1	1	1	1	1	1	1	1
28.	1.327.663	Yoke - 6splines (P400)	-	-	2	2	2	2	-	-	-	-	-
28.	1.327.488	Yoke - 6splines (P500)	2	2	-	-	-	-	2	2	2	2	2
29.	1.327.148	Retaining plate	1	1	1	1	1	1	1	1	1	1	1
30.	M5x16 - DIN933	Hex. head bolt	3	3	3	3	3	3	3	3	3	3	3
31.	M5 - DIN934	Hex. nut	3	3	3	3	3	3	3	3	3	3	3
32.	67210000011	Key ring	1	1	1	1	1	1	1	1	1	1	1

Note for item: 27.- 1.353.422 is for those machines which have hydraulic snapping plate adjustment

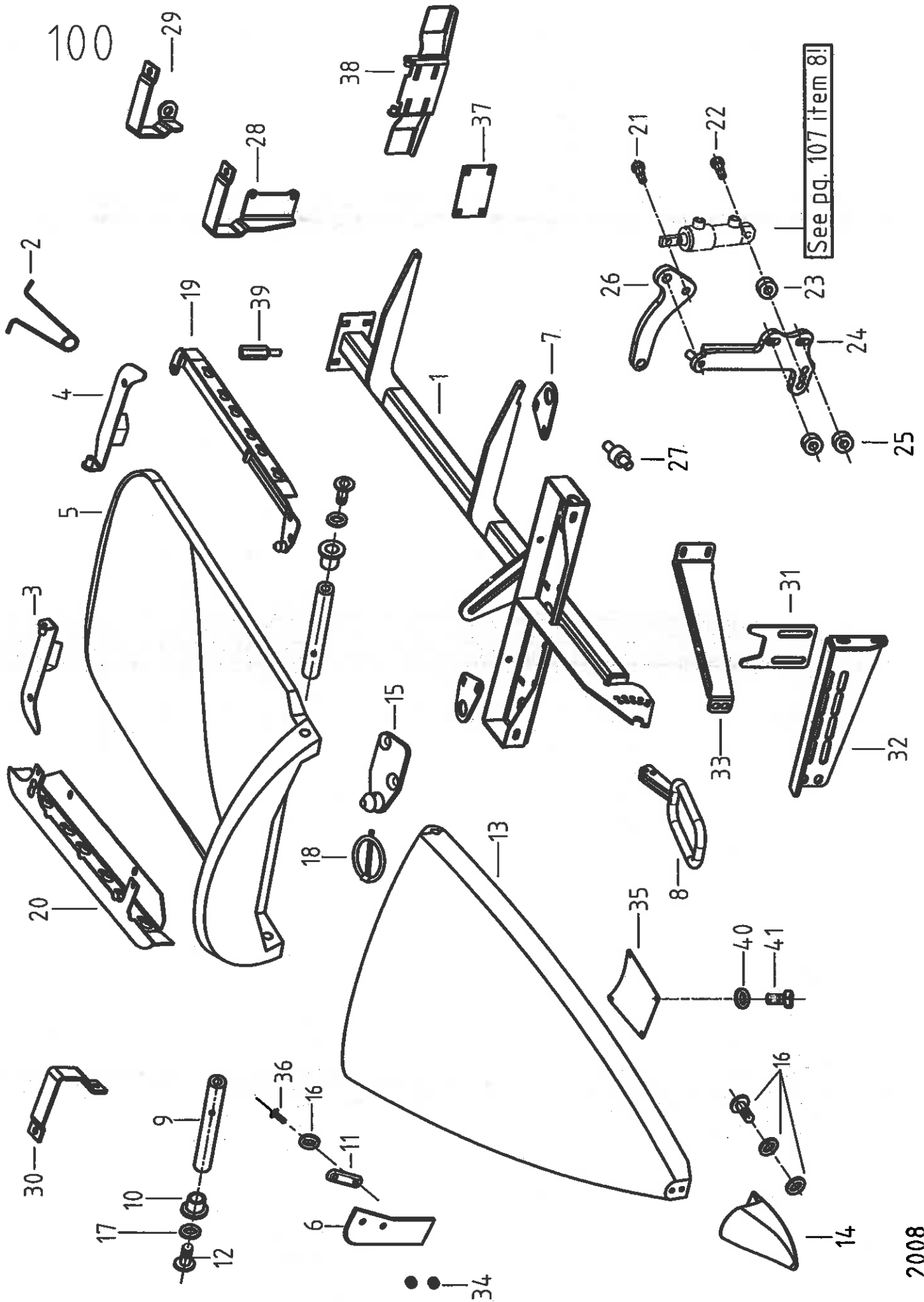
Note for item: 27.- 1.353.561 is for those machines which have electric snapping plate adjustment



**PLASTIC CENTRAL DIVIDERS - 4300,5300 series (30") (2007→)**  
**(Not applicable to US models)**

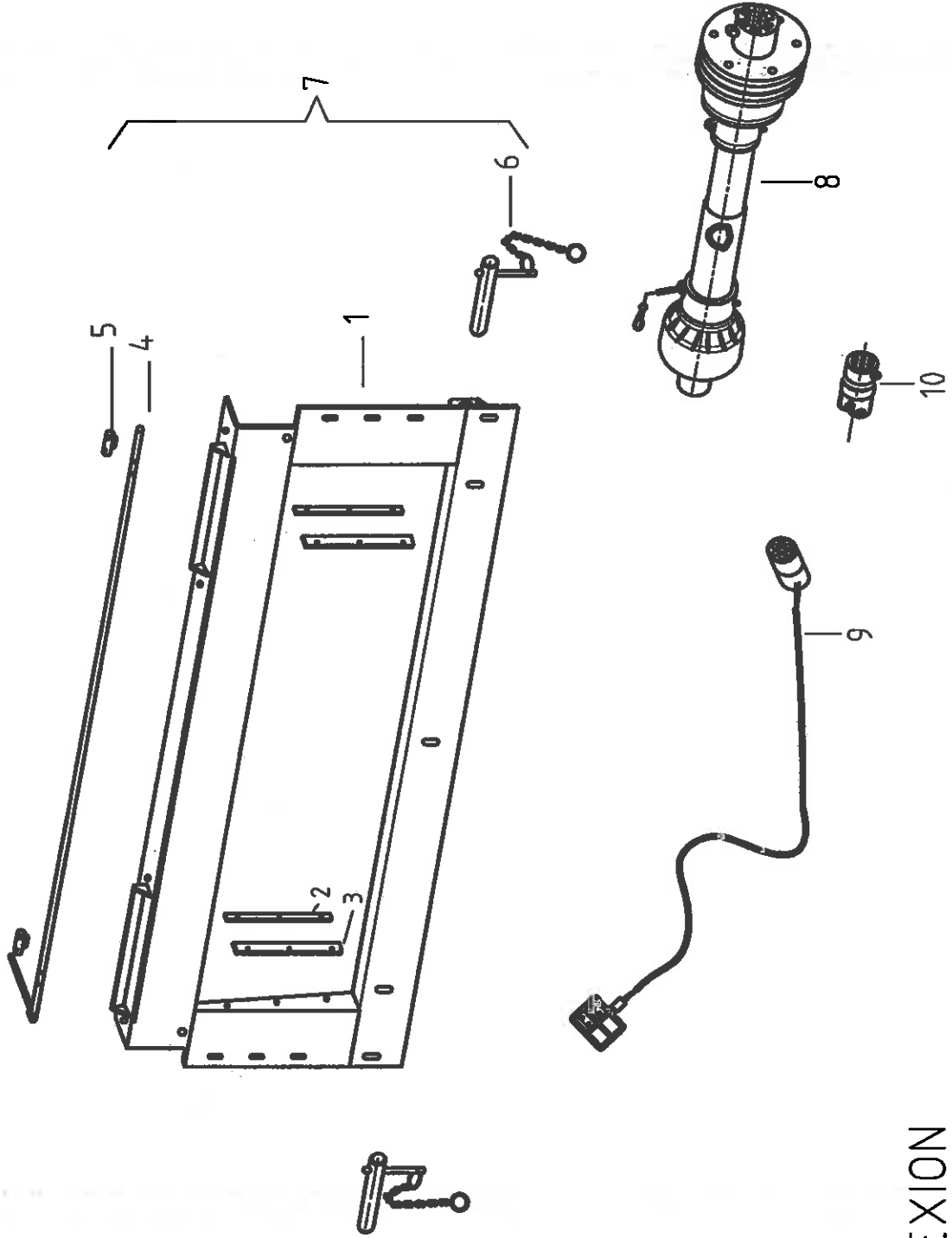
Ref	Part Number	Description	4306	4308	4312	4308F	4312F
			5306	5308	5312	5308F	5312F
1.	1.354.277	Hinge	5	7	11	5	9
2.	1.327.751	Spring	5	7	11	5	9
3.	1.354.273	Deflector left-assy	5	7	11	5	9
4.	1.354.275	Deflector right-assy	5	7	11	5	9
5.	1.354.203	Rear divider	5	7	11	5	9
6.	1.329.163	Rubber ear	10	14	22	10	18
7.	1.354.272	Support assy	5	7	11	5	9
8.	1.354.279	Bracket	5	7	11	5	9
9.	1.328.862	Arm assy	5	7	11	5	9
10.	1.353.461	Shaft	10	14	22	10	18
11.	1.353.462	Spacer	10	14	22	10	18
12.	1.329.164	Shim	10	14	22	10	18
13.	M12x35 ISO 7380 10.9	Bolt	10	14	22	10	18
14.	1.328.876	Central snout	5	7	11	5	9
15.	1.354.310	Skid shoe	5	7	11	5	9
16.	1.354.160	Support pin	10	14	22	10	18
17.	239.389.0	Lock washer	10	14	22	10	18
18.	M8 DIN 128/A	Washer - spring	25	35	55	25	45
-	237.816.0	Washer M8	5	7	11	5	9
-	M8x90 DIN931	Bolt-hex	5	7	11	5	9
19.	1.354.284	Bracket	5	7	11	5	9
20.	1.354.283	Rod	5	7	11	5	9
21.	967PSF30520	Lynch pin DIN11023	10	14	22	10	18
22.	1.354.291	Shield	5	7	11	5	9
23.	1.354.667	Plate	5	7	11	5	9
24.	1.354.571	Plate	10	14	22	10	18
25.	1.329.747	Spacer	20	28	44	20	36
26.	M8x20 ISO7380 10.9	Hex. socket button head screw	20	28	44	20	36
27.	1.354.405	Shim	10	14	22	14	22
28.	1.354.406	Shim	20	28	44	28	44
29.	239.387.0	Lock washer M8	20	28	44	16	28
30.	M8x20 DIN933 8.8	Hex bolt	20	28	44	16	28
31.	M8x40 DIN933 8.8	Hex bolt	20	28	44	20	36
32.	M8 - DIN980	Lock nut	20	28	44	20	36
33.	4x32x15.2	Chain	2010.→	-	-	2	4
34.	237.816.0	Washer M8	2010.→	-	-	4	8
35.	M8x25 DIN933 8.8	Hex bolt	2010.→	-	-	4	8

Note: Application of shims if necessary.



**PLASTIC HINGED DIVIDERS - 4300,5300 series folding models (30") (2007→)**  
**(Not applicable to US models)**

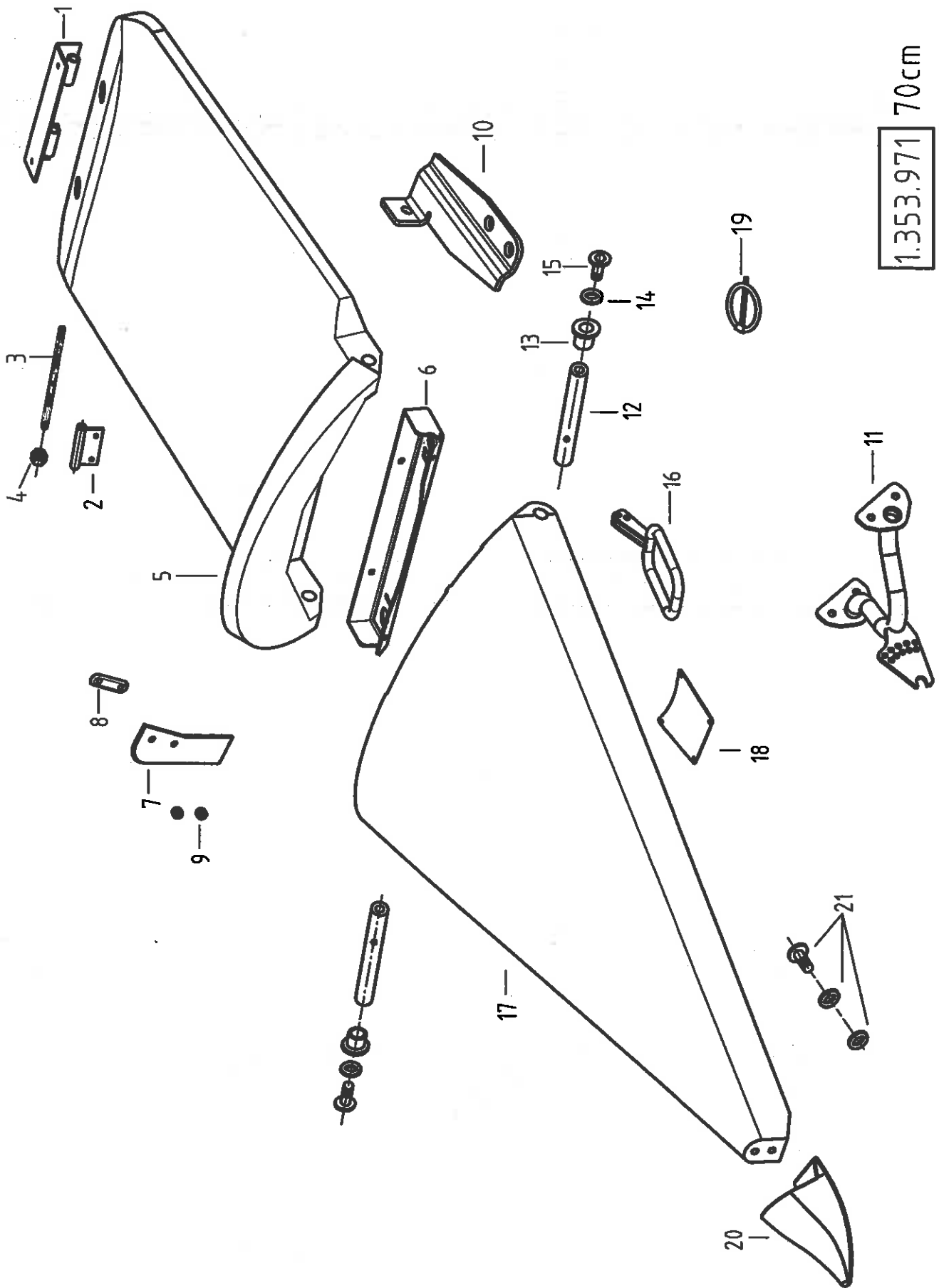
Ref	Part Number	Description		4308F	4312F
				5308F	5312F
1.	1.354.343	Hinge assy - left	→2007	1	1
1.	1.355.910	Hinge assy - left	2008.→	1	1
1.	1.355.048	Hinge assy - right	→2007	1	1
1.	1.355.911	Hinge assy - right	2008.→	1	1
2.	1.327.751	Spring		2	2
3.	1.354.273	Deflector left-assy		2	2
4.	1.354.275	Deflector right-assy		2	2
5.	1.354.403	Rear divider		2	2
6.	1.329.163	Rubber ear		4	4
7.	1.354.571	Support assy		4	4
8.	1.328.862	Arm assy		2	2
9.	1.353.461	Shaft		4	4
10.	1.353.462	Spacer		4	4
11.	1.329.164	Shim		4	4
12.	M12x35 ISO 7380 10.9	Bolt		4	4
13.	1.328.876	Central snout		2	2
14.	1.354.310	Skid shoe		2	2
15.	1.354.160	Support pin		4	4
16.	M8 DIN 128/A	Washer - spring		10	10
	237.816.0	Washer M8		2	2
	M8x90 DIN931	Bolt-hex		2	2
17.	239.389.0	Lock washer		4	4
18.	967PSF30520	Lynch pin DIN11023		4	4
19.	1.354.361	Chain guide (for hinge)-left	→2007	1	1
19.	1.355.898	Chain guide (for hinge)-left	2008.→	1	1
19.	1.354.362	Chain guide (for hinge)-right	→2007	1	1
19.	1.355.899	Chain guide (for hinge)-right	2008.→	1	1
20.	1.355.103	Chain guide - left		1	1
20.	1.355.104	Chain guide - right		1	1
21.	1.354.381	Screw		2	2
22.	1.354.382	Screw		2	2
23.	1.329.746	Spacer		2	2
24.	1.329.734	Console - left		1	1
24.	1.329.735	Console - right		1	1
25.	1.329.745	Spacer		4	4
26.	1.329.737	Console		2	2
27.	1.329.744	Bolt		2	2
28.	1.355.050	Console	→2007	2	2
29.	1.355.049	Console	→2007	2	2
30.	1.355.051	Console	→2007	4	4
31.	1.354.514	Support		2	2
32.	1.354.515	Bracket - left		1	1
32.	1.354.516	Bracket - right		1	1
33.	1.354.517	Bracket - left		1	1
33.	1.354.518	Bracket - right		1	1
34.	1.329.747	Spacer		8	8
35.	1.354.667	Plate		2	2
36.	M8x20 ISO7380 10.9	Hex. socket button head screw		8	8
37.	1.355.986	Shim	2008.→	2	2
38.	1.355.981	Hinge	2008.→	2	2
39.	1.355.907	Retainer	2008.→	2	2
40.	239.387.0	Lock washer M8		8	8
41.	M8x20 DIN933 8.8	Hex bolt		8	8







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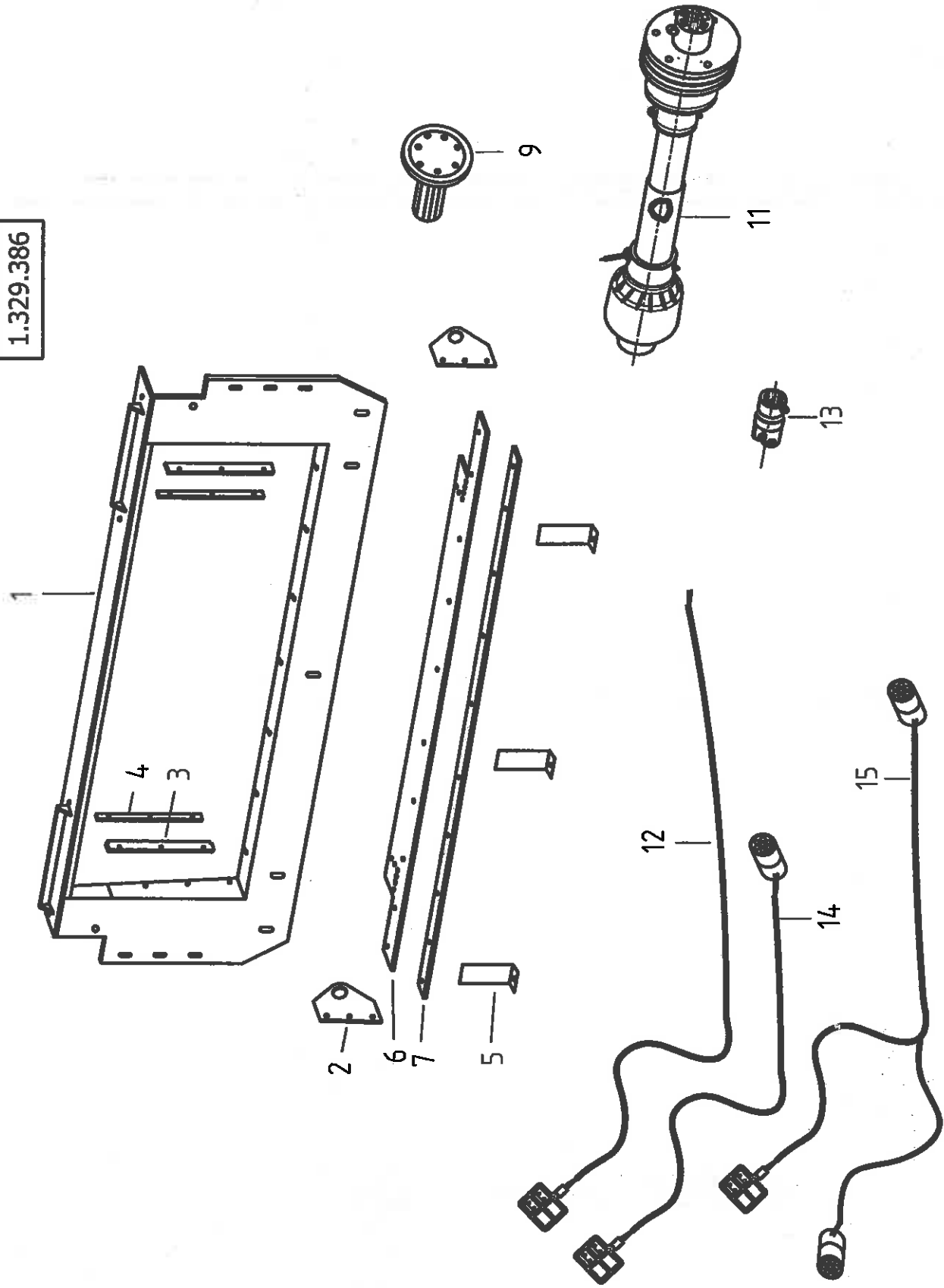
1.353.971 70cm

## PLASTIC CENTRAL DIVIDERS - 4300-70, 5300-70 series (70cm~28")

Ref	Part Number	Description	4308-70	4312-70
			5308-70	5312-70
1.	1.353.965	Hinge	7	11
2.	1.351.739	Bracket	7	11
3.	1.321.211	Hinge shaft	7	11
4.	M10 - DIN934	Hex. nut	28	44
5.	1.326.623	Rear divider	7	11
6.	1.328.856	Support assy	7	11
7.	1.329.163	Rubber ear	14	22
8.	1.329.164	Shim	14	22
9.	1.329.747	Spacer	28	44
10.	1.353.962	Bracket - left	7	11
10.	1.353.963	Bracket - right	7	11
11.	1.354.573	Bracket	7	11
12.	1.353.461	Shaft	14	22
13.	1.353.462	Spacer	14	22
14.	239.389.0	Lock washer	14	22
15.	M12x35 ISO 7380 10.9	Bolt	14	22
16.	1.328.862	Arm assy	7	11
17.	1.326.624	Central snout	7	11
18.	1.354.667	Plate	7	11
19.	967PSF30520	Lynch pin DIN11023	14	22
20.	1.354.310	Skid shoe	7	11
21.	M8 DIN 128/A	Washer - spring	7	11
-	237.816.0	Washer M8	7	11
-	M8x90 DIN931	Bolt-hex	7	11

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1.329.386



JD  
2007

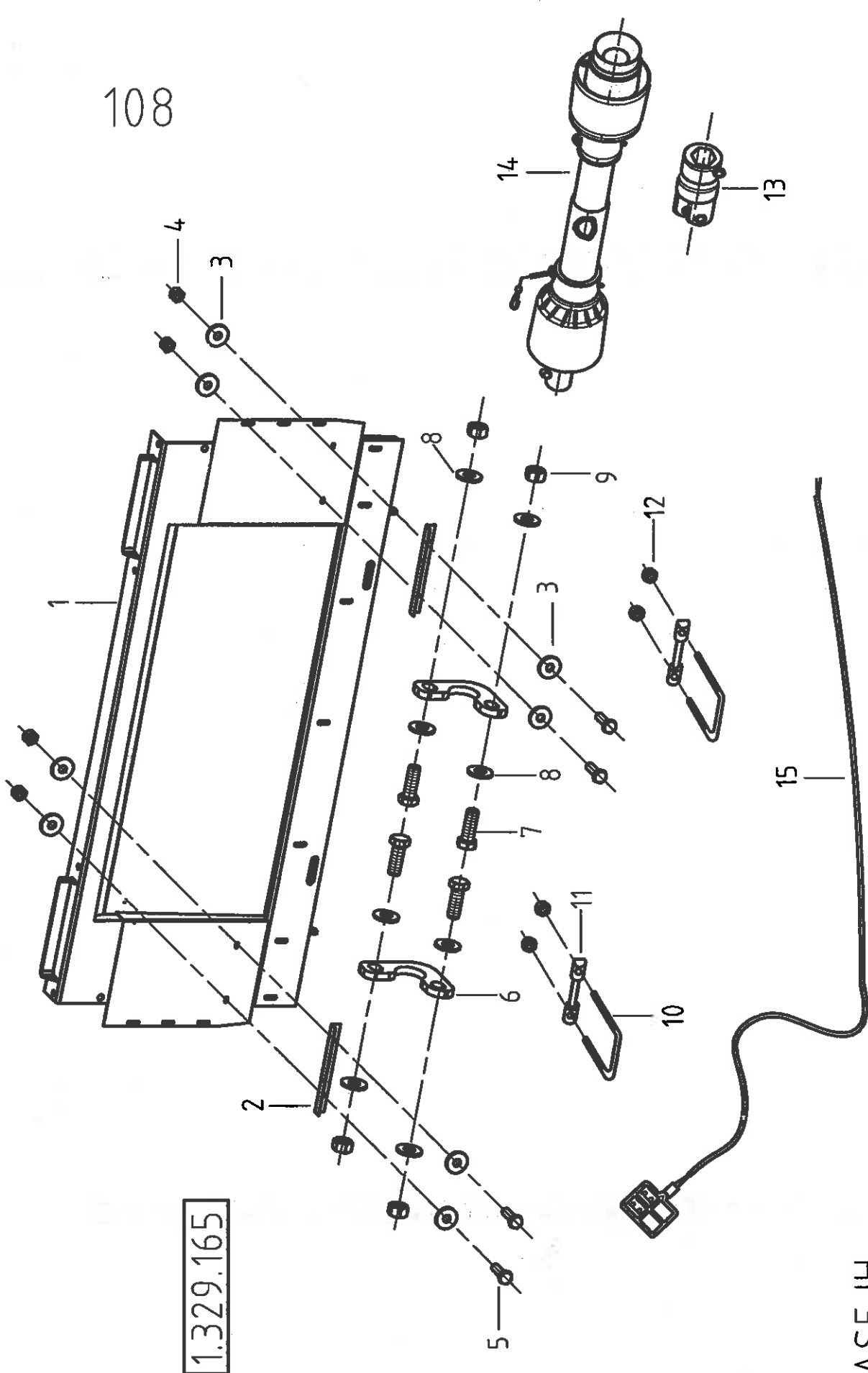
MOUNTING KIT: JD (2007→)

Ref	Part Number	Description	4112	4113	4208	4306	4308	4308F	4312F	4312-70	4312	4212	4216
			5112	5113	5208	5306	5308	5308F	5312F	5312-70	5312	5212	5216
1.	1.329.387	Frame assy	1	1	1	1	1	1	1	1	1	1	1
2.	1.329.398	Retainer	2	2	2	2	2	2	2	2	2	2	2
3.	1.328.539	Rubber plate	2	2	2	2	2	2	2	2	2	2	2
4.	1.320.280	Flat Iron	2	2	2	2	2	2	2	2	2	2	2
5.	1.329.397	Filler	3	3	3	3	3	3	3	3	3	3	3
6.	1.320.828	Rubber plate	1	1	1	1	1	1	1	1	1	1	1
7.	1.329.400	Plate	1	1	1	1	1	1	1	1	1	1	1
9.	1.321.225	Shaft assy - 21 spline	2	2	2	2	2	2	2	2	2	2	2
10.	1.353.277	Cardan shaft	-	-	2	2	-	-	-	-	-	-	-
11.	1.353.028	Cardan shaft	-	-	-	-	2	2	-	-	-	-	-
11.	1.353.404	Cardan shaft	-	2	-	-	-	-	-	-	-	2	-
11.	1.353.286	Cardan shaft	-	-	-	-	-	-	2	-	-	-	2
11.	1.353.533	Cardan shaft	-	-	-	-	-	-	-	2	-	-	-
12.	1.327.638	Wire JD pre "60" series	1	1	1	1	1	1	1	1	1	1	1
13.	1.327.662	Yoke - 21spline (P400)	-	-	2	2	2	2	-	-	-	-	-
13.	1.327.486	Yoke - 21spline (P500)	2	2	-	-	-	-	2	2	2	2	2
14.	1.353.562	Wire JD "60" series (see note below!)	1	1	1	1	1	1	1	1	1	1	1
15.	1.353.559	Wire JD "60" series (see note below!)	1	1	1	1	1	1	1	1	1	1	1

Note for item: 14.- 1.353.562 is for those machines which have hydraulic snapping plate adjustment

Note for item: 15.- 1.353.559 is for those machines which have electric snapping plate adjustment

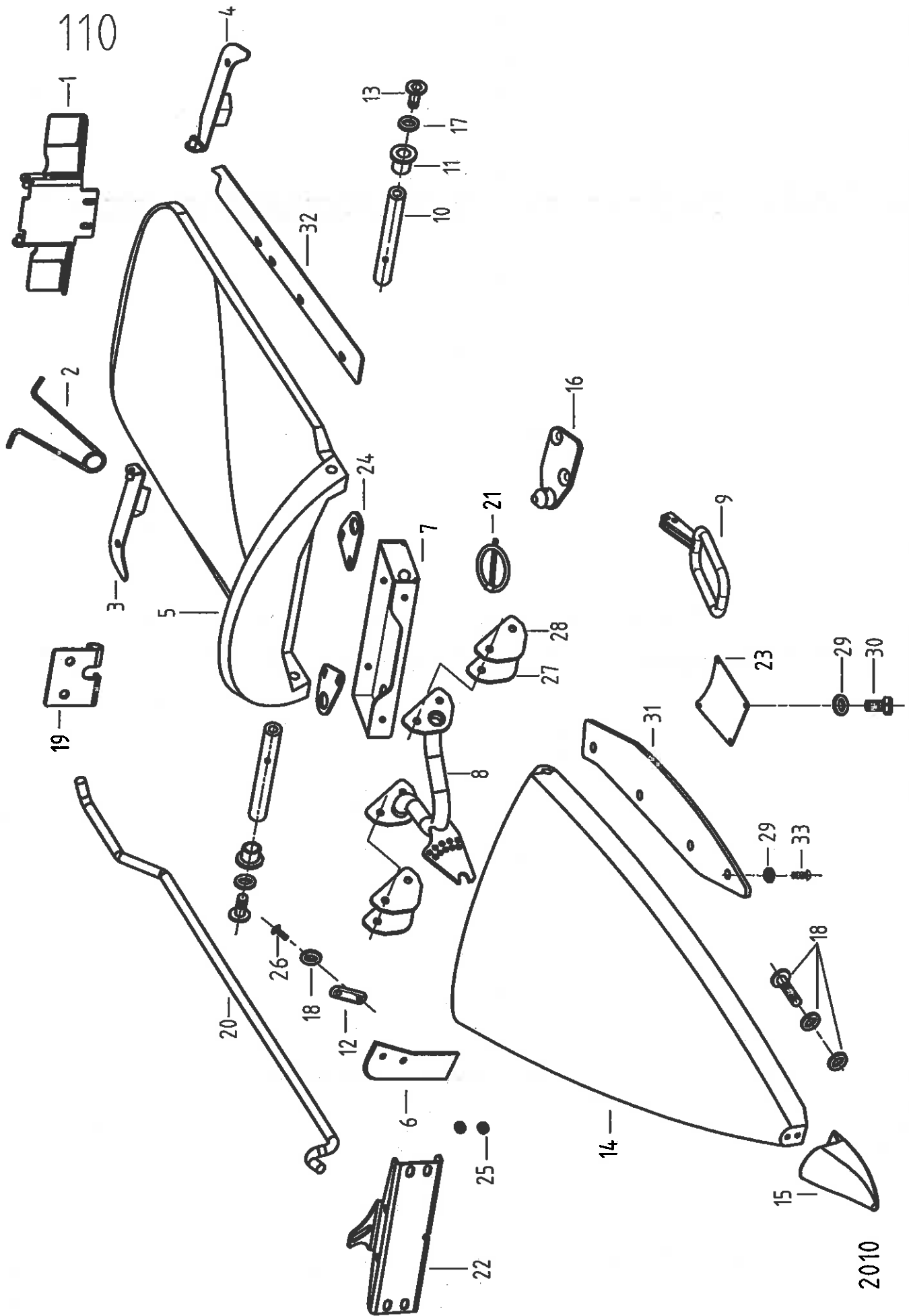
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1.329.165

CASE IH  
2008





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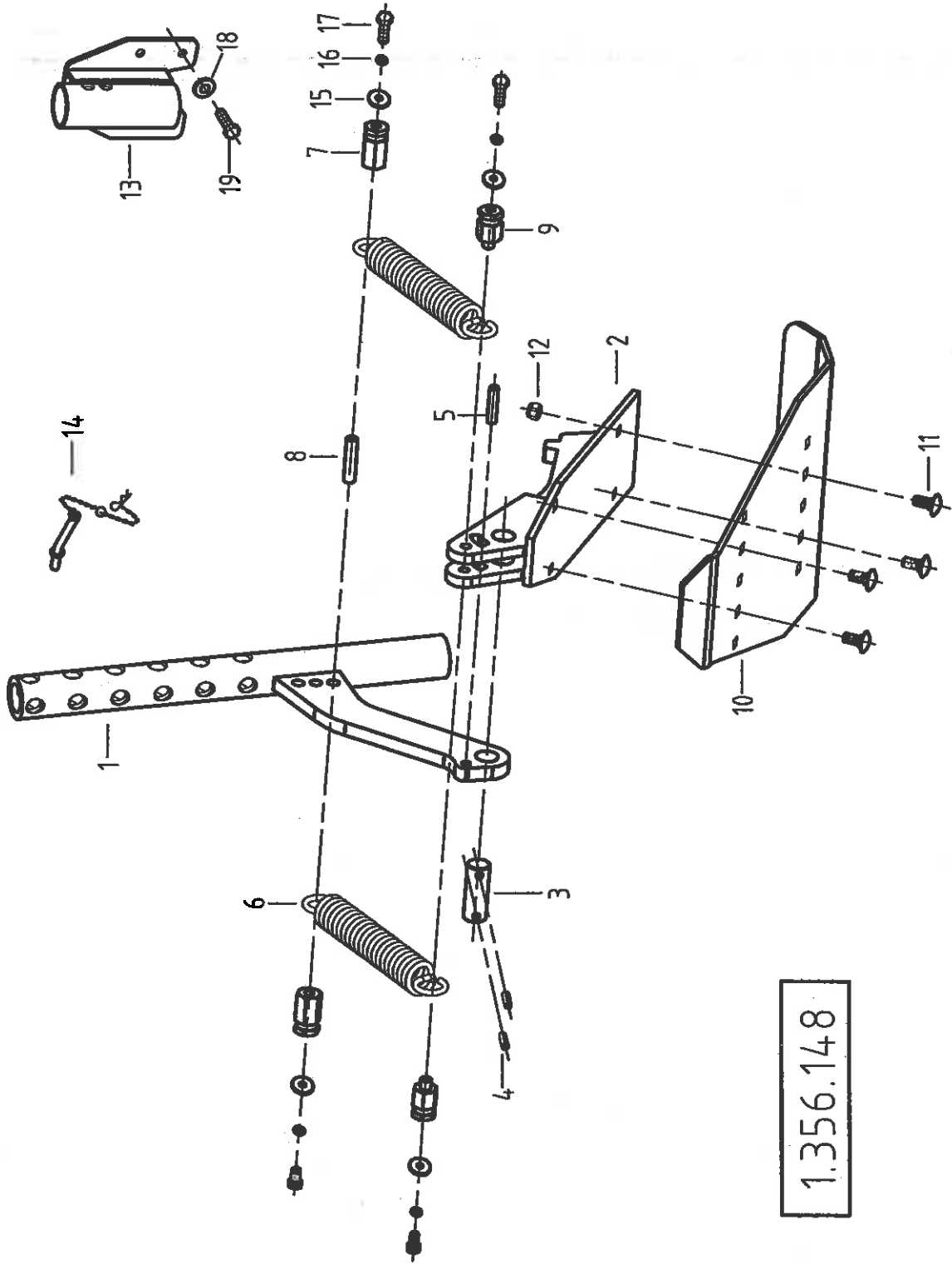
2010



## PLASTIC CENTRAL DIVIDERS - 4300 series (83.8cm~33")

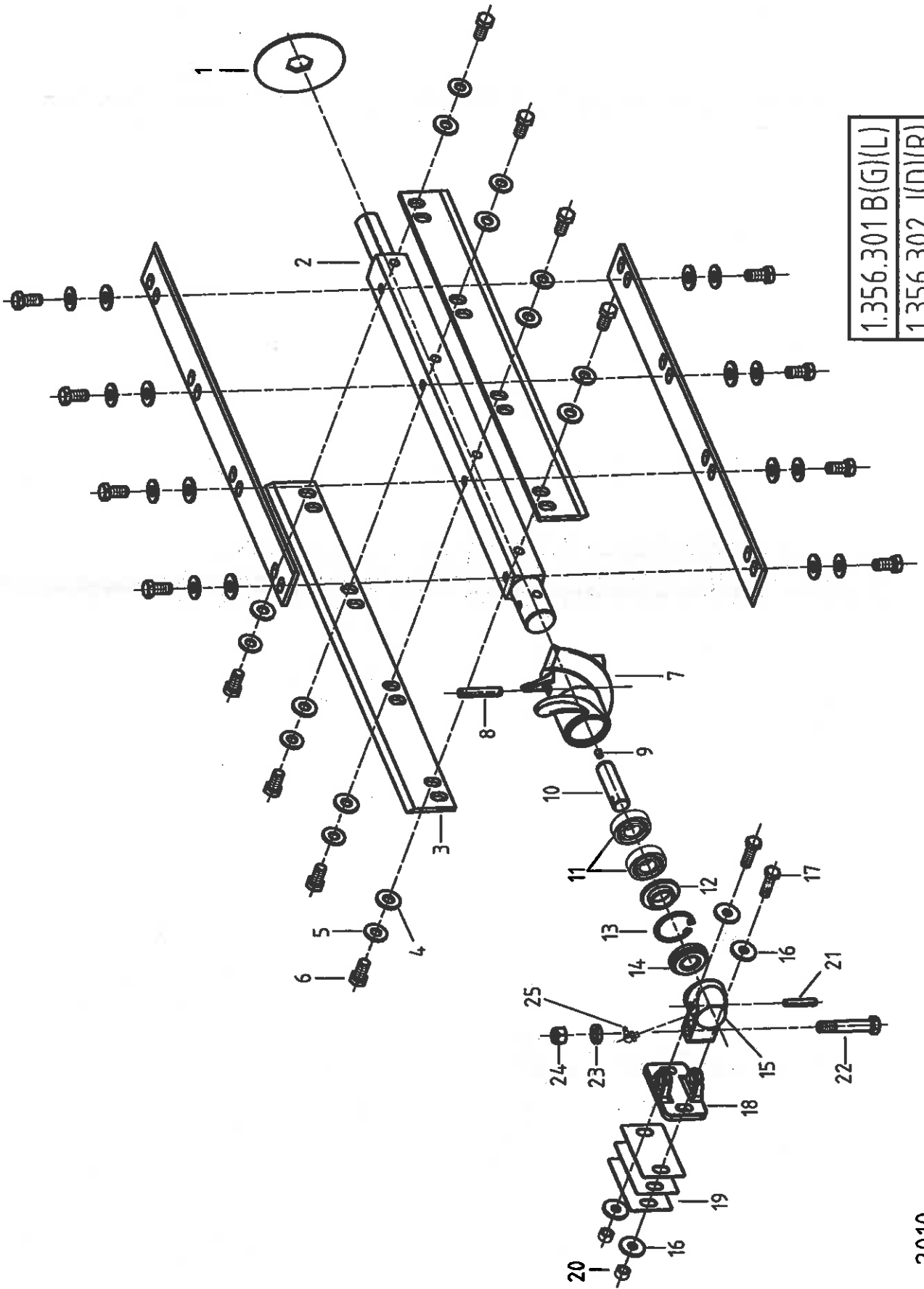
Ref	Part Number	Description		4113-2008
1.	1.355.675	Hinge	→2009	2
1.	1.354.277	Hinge	2010→	2
2.	1.327.751	Spring		2
3.	1.354.273	Deflector left-assy		2
4.	1.354.275	Deflector right-assy		2
5.	1.355.671	Rear divider	→2009	2
5.	1.354.203	Rear divider	2010→	2
6.	1.329.163	Rubber ear		4
7.	1.355.780	Support assy	→2009	2
7.	1.354.272	Support assy	2010→	2
8.	1.355.677	Bracket		2
9.	1.328.862	Arm assy		2
10.	1.353.461	Shaft		4
11.	1.353.462	Spacer		4
12.	1.329.164	Shim		4
13.	M12x35 ISO 7380 10.9	Bolt		4
14.	1.355.670	Central snout	→2009	2
14.	1.328.876	Central snout	2010→	2
15.	1.354.310	Skid shoe		2
16.	1.354.160	Support pin	→2009	4
16.	1.356.260	Support pin	2010→	4
17.	239.389.0	Lock washer		4
18.	M8 DIN 128/A	Washer - spring		10
-	237.816.0	Washer M8		2
-	M8x90 DIN931	Hex bolt		2
19.	1.354.284	Bracket		2
20.	1.354.283	Rod		2
21.	967PSF30520	Lynch pin DIN11023		4
22.	1.355.676	Shield		2
23.	1.354.667	Plate		2
24.	1.354.571	Plate		4
25.	1.329.747	Spacer		8
26.	M8x20 ISO7380 10.9	Hex. socket button head screw		8
27.	1.354.405	Shim		2
28.	1.354.406	Shim		4
29.	239.387.0	Lock washer M8		40
30.	M8x20 DIN933 8.8	Hex bolt		8
31.	1.356.250	Plate	2010→	4
32.	1.356.251	Plate	2010→	4
33.	M8x16 ISO7380 10.9	Hex. socket button head screw	2010→	32

Note: Application of shims if necessary.



1.356.148



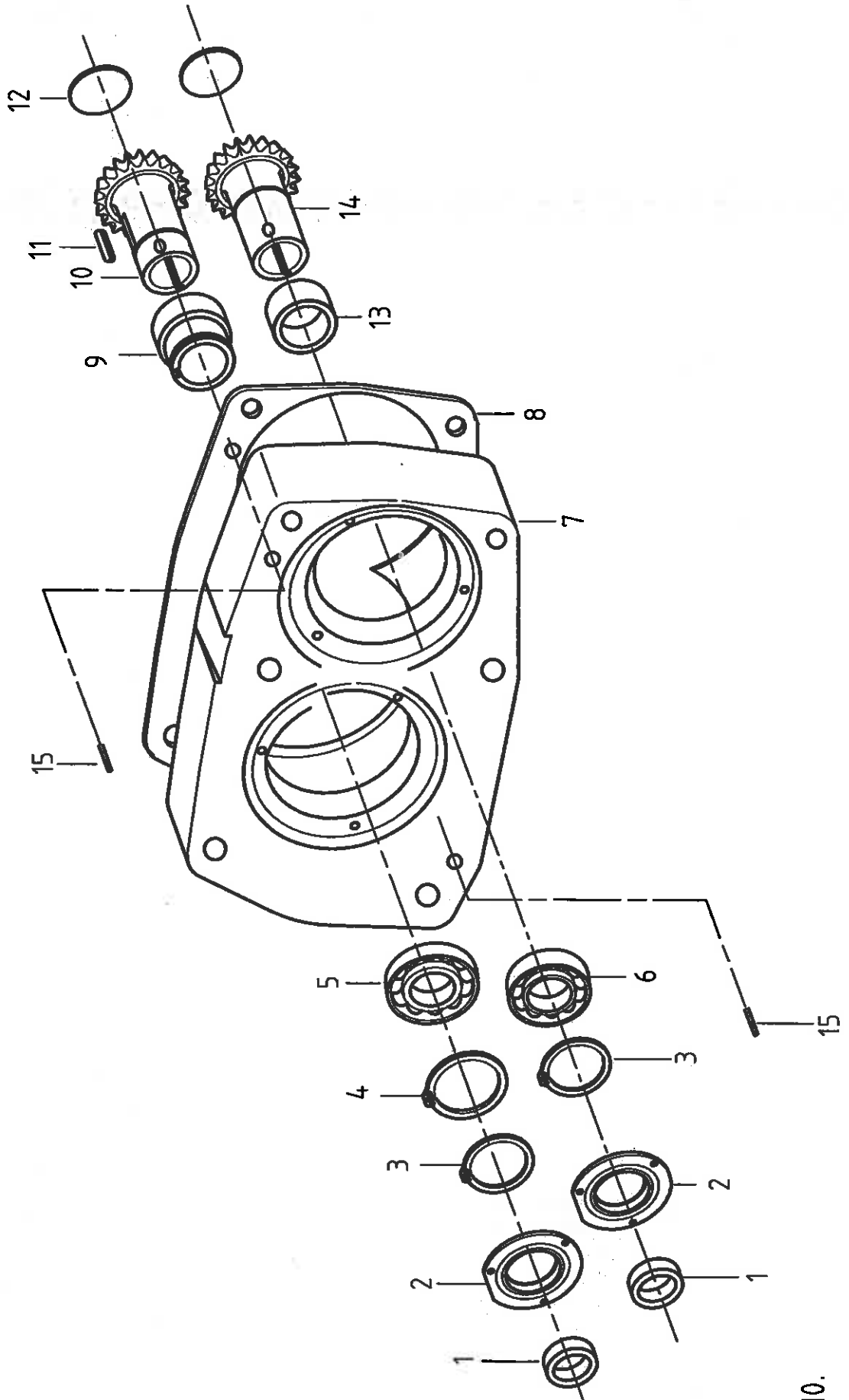


1.356.301 B(G)(L)
1.356.302 J(D)(R)

## 4-KNIFE SNAPPING ROLL ASSEMBLY

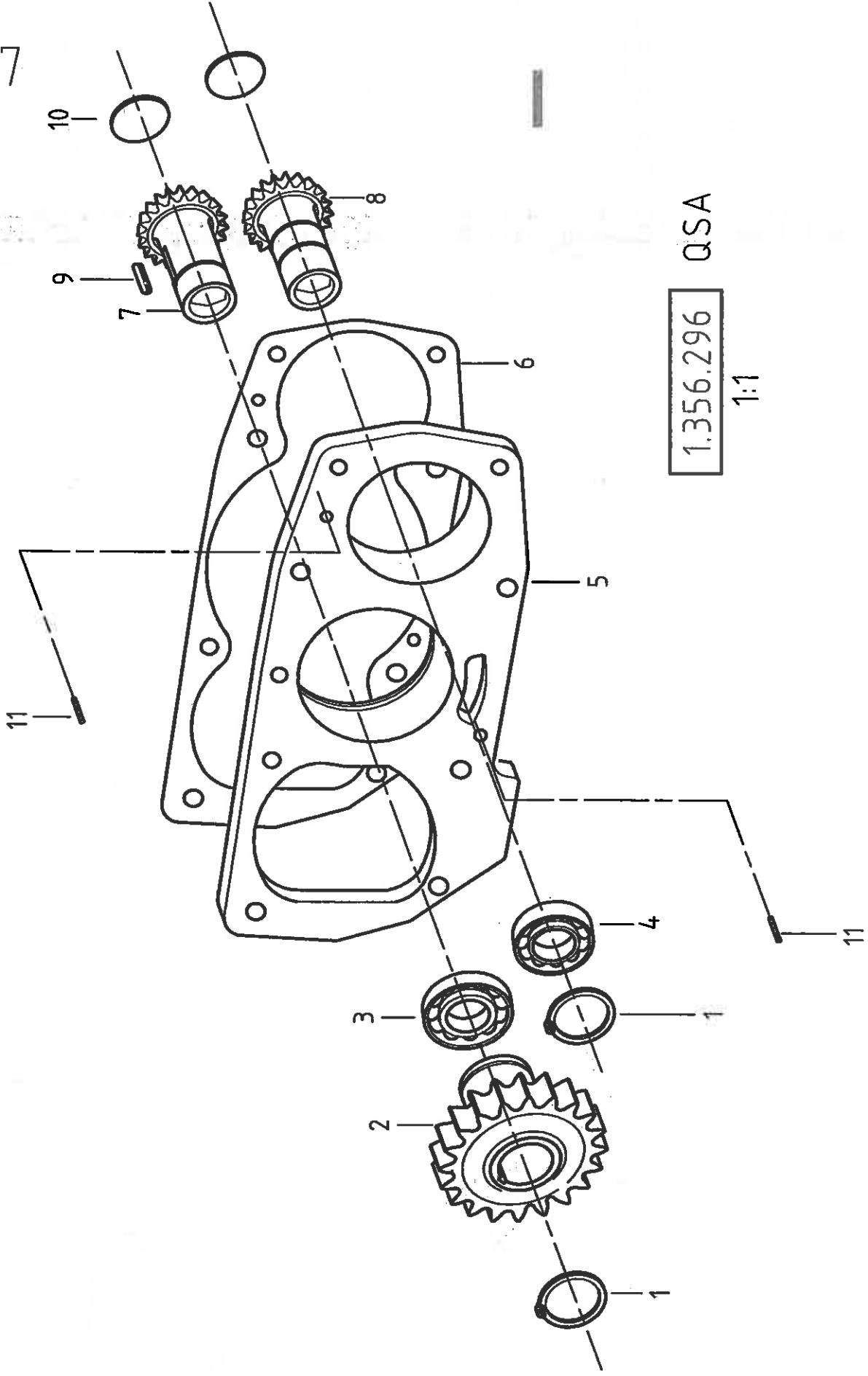
Ref	Part Number	Description	5208	5306	5308	5308F	5312F	5312	5212	5216
1.	1.356.293	Labyrinth (no chopper)	16	12	16	16	24	24	24	32
1.	1.356.297	Labyrinth (with chopper)	16	12	16	16	24	24	24	32
2.	1.356.303	Body	16	12	16	16	24	24	24	32
3.	1.356.304	Knife	64	48	64	64	96	96	96	128
4.	1.377.251	Washer	256	192	256	256	384	384	384	512
5.	239.389.0	Spring washer	256	192	256	256	384	384	384	512
6.	M12x25x1.25 DIN961	Hex bolt	256	192	256	256	384	384	384	512
7.	1.377.800	Auger - left	8	6	8	8	12	12	12	16
7.	1.377.801	Auger - right	8	6	8	8	12	12	12	16
8.	6x55 DIN1481	Roll pin	16	12	16	16	24	24	24	32
8.	10x55 DIN1481	Roll pin	16	12	16	16	24	24	24	32
9.	M6x1 DIN906	Conical closing screw	16	12	16	16	24	24	24	32
10.	1.356.158	Pin - left	8	6	8	8	12	12	12	16
10.	1.356.159	Pin - right	8	6	8	8	12	12	12	16
11.	4203-2RS	Radial ball bearing	32	24	32	32	48	48	48	64
12.	1.377.392	Labyrinth ring	16	12	16	16	24	24	24	32
13.	40I DIN472	Retainer ring -for hole	16	12	16	16	24	24	24	32
14.	1.356.166	Dust guard	16	12	16	16	24	24	24	32
15.	1.300.166	Bearing housing - RH (for LH roll)	8	6	8	8	12	12	12	16
15.	1.300.173	Bearing housing - LH (for RH roll)	8	6	8	8	12	12	12	16
16.	237.592 - M10	Washer	64	48	64	64	96	96	96	128
17.	M10x35 DIN933	Hex bolt	32	24	32	32	48	48	48	64
18.	1.300.167	Retainer	16	12	16	16	24	24	24	32
19.	1.301.982	Shim 1mm	48	36	48	48	72	72	72	96
20.	237.947	Lock nut VM10	32	24	32	32	48	48	48	64
21.	5X40 DIN1481	Roll pin	16	12	16	16	24	24	24	32
21.	8X40 DIN1481	Roll pin	16	12	16	16	24	24	24	32
22.	1.353.303	Hex bolt (M12x75-DIN609/8.8)	16	12	16	16	24	24	24	32
23.	692.540.0	Bushing	16	12	16	16	24	24	24	32
24.	238.234.0	Lock nut VM12	16	12	16	16	24	24	24	32
25.	70006001045	Grease nipple	16	12	16	16	24	24	24	32
26.	1.356.190	Bearing housing assy - LH	8	6	8	8	12	12	12	16
26.	1.356.191	Bearing housing assy - RH	8	6	8	8	12	12	12	16

Note: item 26 includes items 9,10,14,15,21,25





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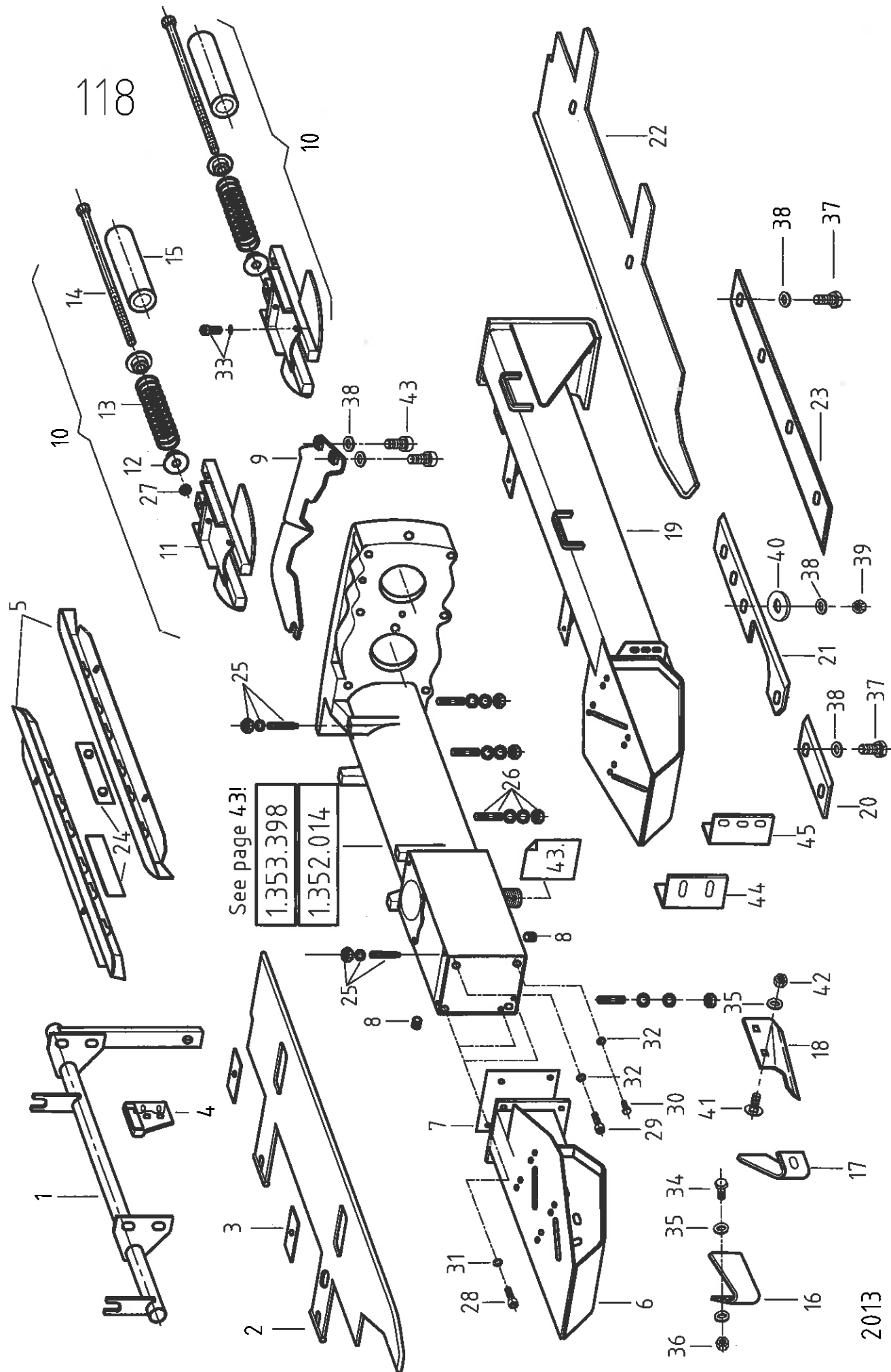
1.356.296 QSA

1:1

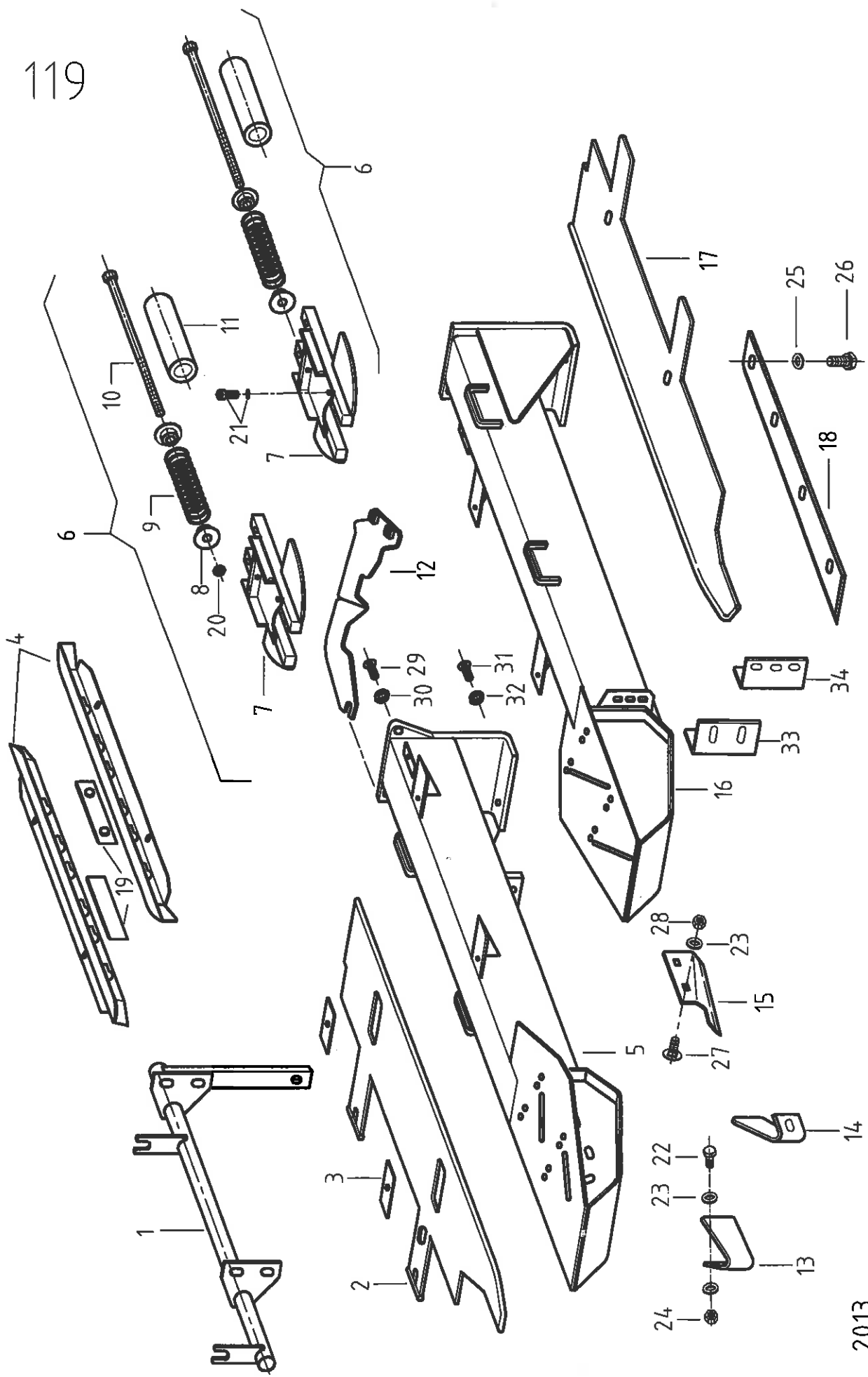




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## TORQUE VALUES FOR FASTENERS (Nm)

SIZE	Quality		
	8.8	10.9	12.9
Bolts & screws	8.8	10.9	12.9
Nuts	8.	10.	12.
M6	10	14	16
M8	23	33	40
M10	45	63	75
M12	78	110	130
M14	122	175	210
M16	195	270	325
M18	260	370	440
M20	370	525	630
M24	640	900	1080
M30	1260	1800	2160





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