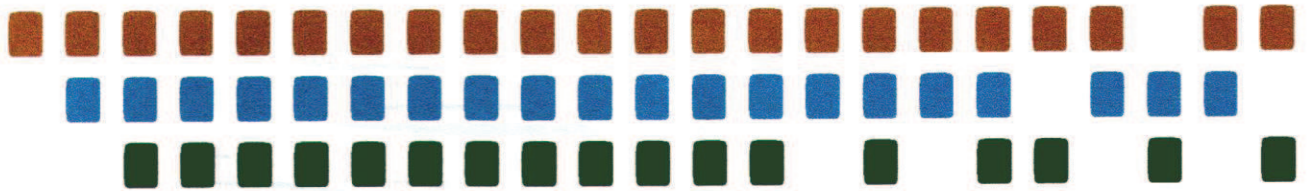


C O R N H E A D

Parts Catalog



MODELS

440 630 636 830 836 840



2005.

OROS - HARVESTEC 1.326.400

440-630-640-830-836-840

1.	FRAME ASSEMBLY
2.	AUGER ASSEMBLY
3.	DRIVING LEFT
4.	DRIVING RIGHT
3/A	SPROCKETS
5.	CHAIN ADJUSTER ASSY
6.	SIDE DRIVE I.
7.	SIDE DRIVE II.
8.	SNAPPING UNIT
9.	GEAR BOX - SNAPPING UNIT
10.	GEAR BOX COUPLERS
11.	HSA CHOPPER - GEAR BOX ASSEMBLY
12.	SNAPPING UNIT ARRANGEMENT
13.	SNAPPING PLATE INDICATOR
14.	SNAPPING UNIT SPACERS, SHIELD SUPPORT
15.	CENTRE SHIELDS
16.	END SHIELDS
17.	SIDE SHIELDS LEFT
18.	SIDE SHIELDS RIGHT
19.	PLASTIC MIDDLE SHIELD
20.	PLASTIC END SHIELD
21.	ELECTRIC SNAPPING PLATE ADJ.UNIT
22.	LIGHTING KIT
24.	MOUNTING KIT: JD
25.	MOUNTING KIT: CASE IH
26.	MOUNTING KIT: MF 8570
27.	MOUNTING KIT: MF 8680, Gleaner C,8780, 9690, 9790
28.	MOUNTING KIT: Gleaner R
29.	MOUNTING KIT: NH
30.	LABEL KIT
31.	LABEL KIT
32.	HSA SHIELDS
33.	AUGER REPAIR FLIGHTING

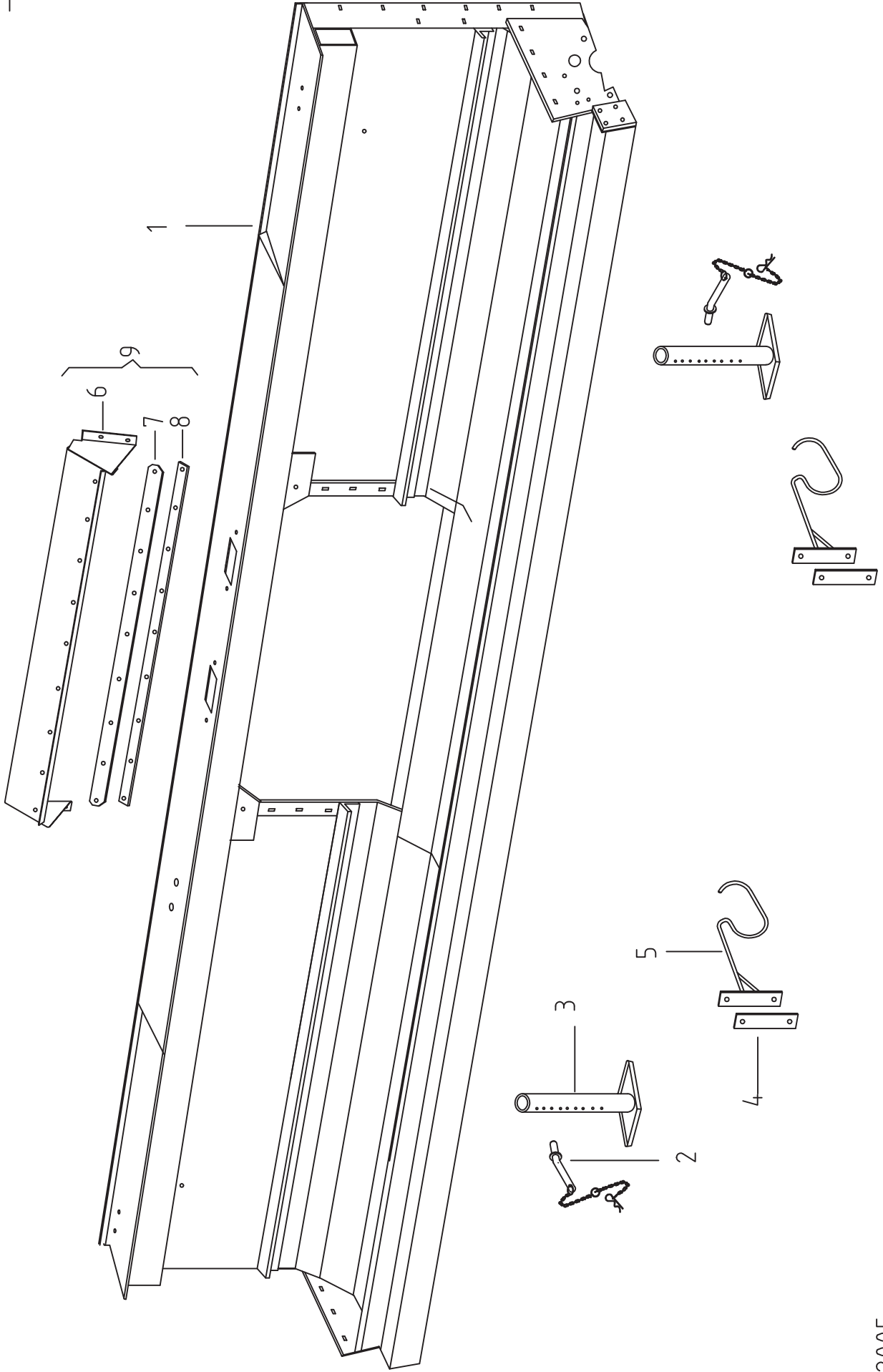
2005.

OROS - HARVESTEC 1.326.400

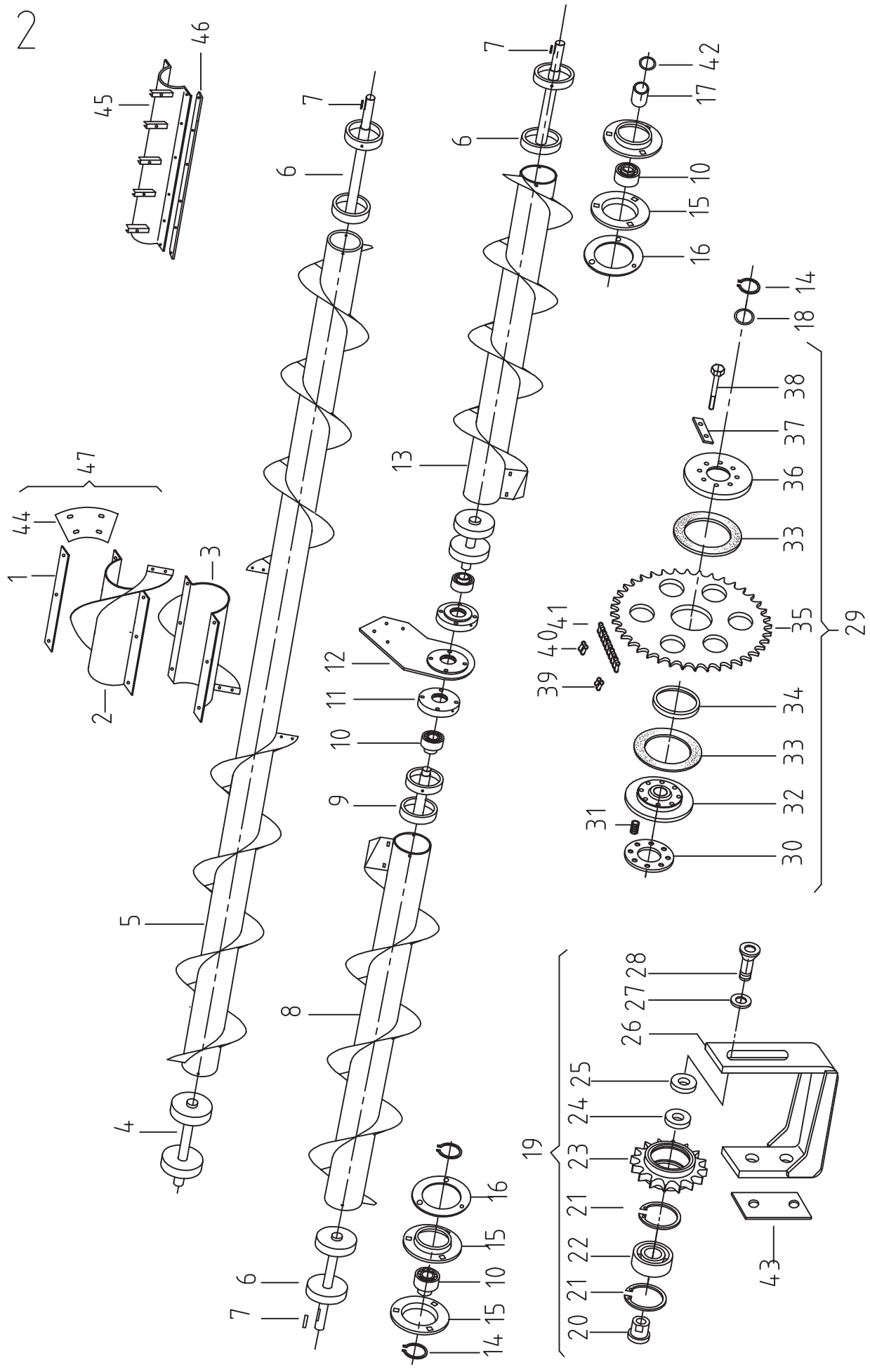
440-630-640-830-836-840

2.	AUGER ASSEMBLY
33.	AUGER REPAIR FLIGHTING
15.	CENTRE SHIELDS
5.	CHAIN ADJUSTER ASSY
3.	DRIVING LEFT
4.	DRIVING RIGHT
21.	ELECTRIC SNAPPING PLATE ADJ.UNIT
16.	END SHIELDS
1.	FRAME ASSEMBLY
9.	GEAR BOX - SNAPPING UNIT
10.	GEAR BOX COUPLERS
11.	HSA CHOPPER - GEAR BOX ASSEMBLY
32.	HSA SHIELDS
30.	LABEL KIT
31.	LABEL KIT
22.	LIGHTING KIT
24.	MOUNTING KIT: JD
25.	MOUNTING KIT: CASE IH
26.	MOUNTING KIT: MF 8570
27.	MOUNTING KIT: MF 8680,Gleaner C, 8780,9690,9790
28.	MOUNTING KIT: Gleaner R
29.	MOUNTING KIT: NH
20.	PLASTIC END SHIELD
19.	PLASTIC MIDDLE SHIELD
6.	SIDE DRIVE I.
7.	SIDE DRIVE II.
17.	SIDE SHIELDS LEFT
18.	SIDE SHIELDS RIGHT
13.	SNAPPING PLATE INDICATOR
8.	SNAPPING UNIT
12.	SNAPPING UNIT ARRANGEMENT
14.	SNAPPING UNIT SPACERS, SHIELD SUPPORT
3/A	SPROCKETS

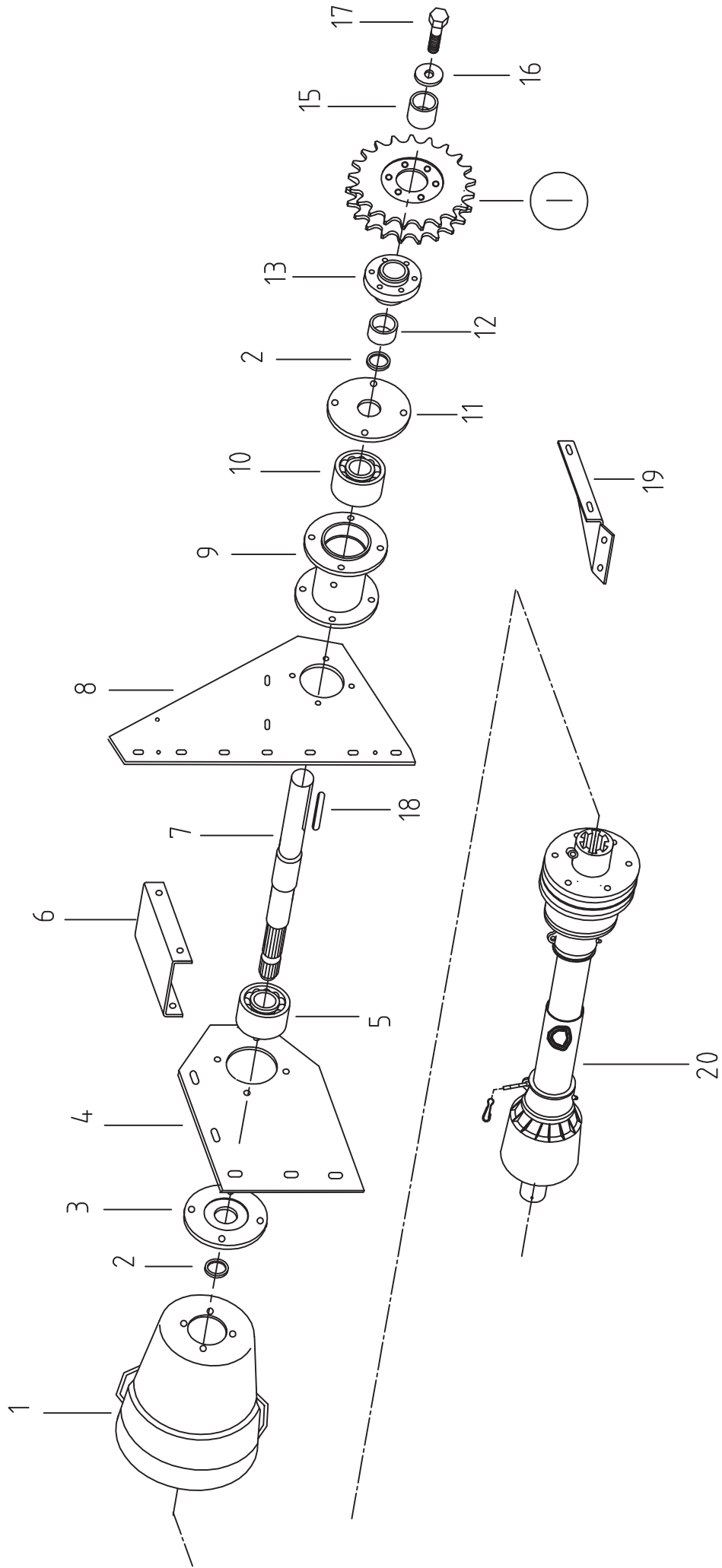
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2



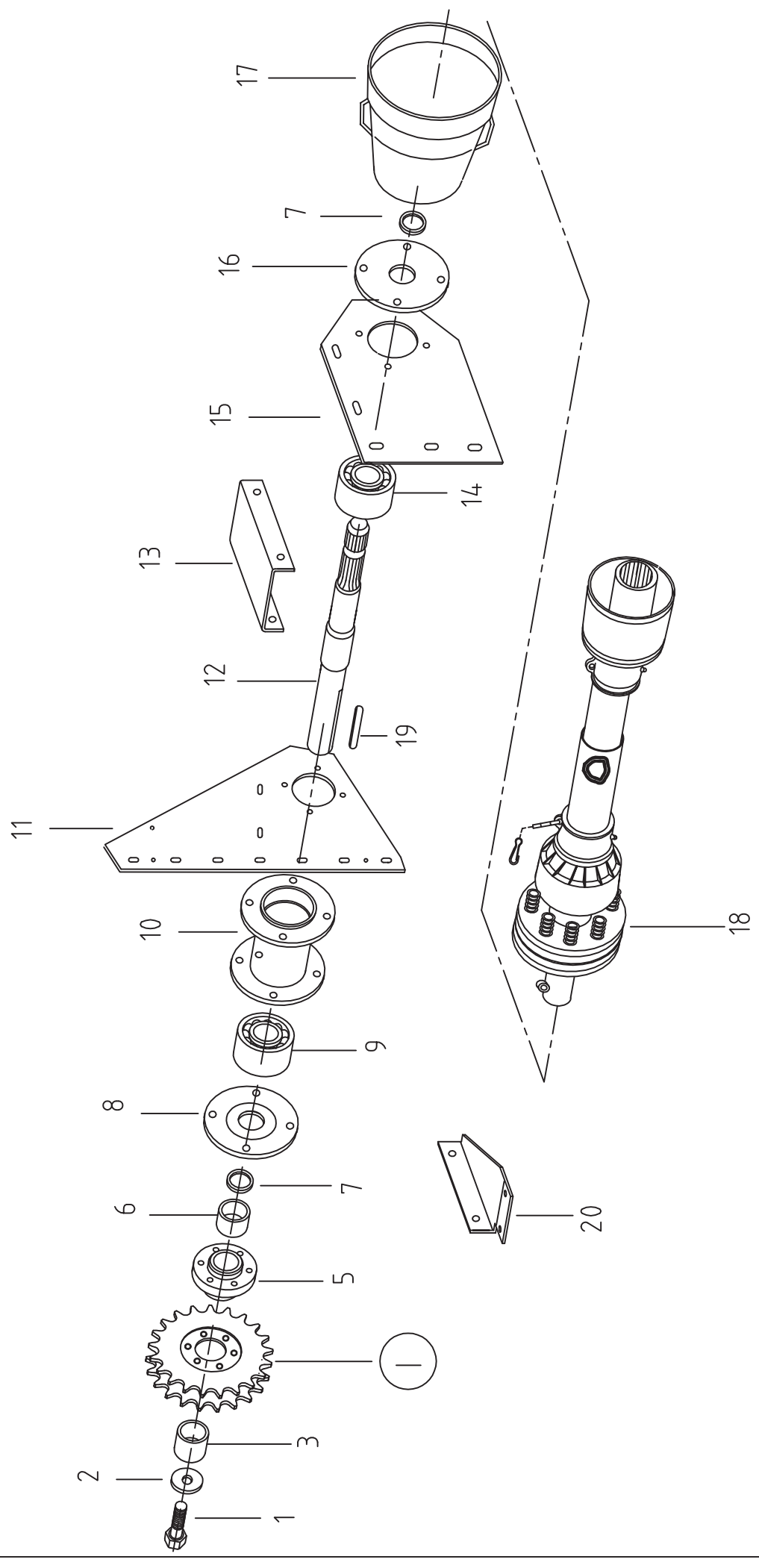
3



3.

DRIVING - LEFT

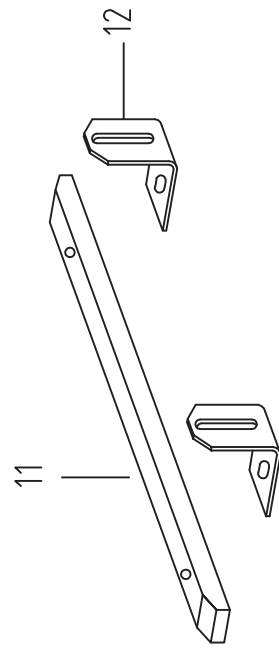
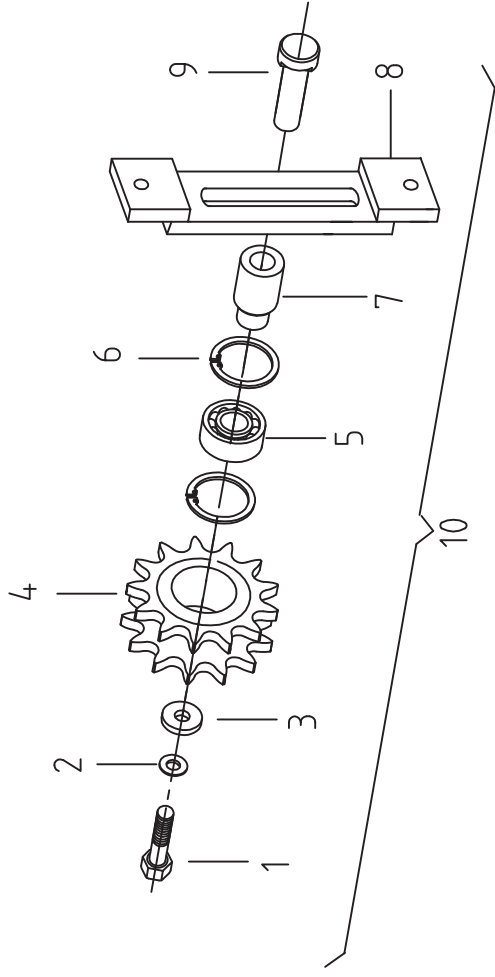
Ref	Part Number	Description	440	630	640	830	836	840
1.	1.314.748	Shield	-	1	1	1	1	1
2.	Fi 10	Gasket ring	1	2	2	2	2	2
3.	1.320.001	Cover	1	1	1	1	1	1
4.	1.320.182	Bracket	-	1	1	1	1	1
4.	1.327.530	Bracket	1	-	-	-	-	-
5.	1.327.564	Ball bearings - 6208	1	1	1	1	1	1
5.	1.327.577	Double-row ball bearings - 4208 A	1	-	-	-	-	-
6.	1.320.183	Support assy	1	1	1	1	1	1
7.	1.320.176	Shaft	1	1	1	1	1	1
8.	1.320.181	Bracket	-	1	1	1	1	1
8.	1.327.529	Bracket	1	-	-	-	-	-
9.	1.320.071	Bearing housing	1	1	1	1	1	1
10.	1.327.577	Double-row ball bearings - 4208 A	-	1	1	1	1	1
10.	1.327.571	Roller bearings - 22208 ES	1	-	-	-	-	-
11.	1.320.002	Cover	1	1	1	1	1	1
12.	1.320.195	Shim	-	1	1	1	1	1
12.	1.322.229	Shim	1	-	-	-	-	-
13.	1.320.173	Hub assy	-	1	1	1	1	1
14.	3/A	Sprockets	-	1	1	1	1	1
14.	1.322.202	Safety clutch z=28	1	-	-	-	-	-
15.	1.310.897	Support	-	1	1	1	1	1
15.	1.322.228	Support	1	-	-	-	-	-
16.	1.301.302	Washer	1	1	1	1	1	1
17.	M12x30	Hex.-bolt	1	1	1	1	1	1
18.	B12x8x33	Key	1	1	1	1	1	1
19.	1.322.939	Stiffening	-	1	1	1	1	1
19.	1.326.053	Stiffening	1	-	-	-	-	-
20.	1.323.980W	Cardan shaft for CASE-IH Combines only	-	1	-	-	-	-
	1.325.320W	Cardan shaft Gleaner	-	1	-	-	-	-
	1.325.319W	Cardan shaft for other Combines	-	1	-	-	-	-
	1.325.320W	Cardan shaft	-	-	1	-	-	-
	1.325.320W	Cardan shaft	-	-	-	1	-	-
	1.326.779W	Cardan shaft	-	-	-	-	1	-
	1.326.779W	Cardan shaft	-	-	-	-	-	1

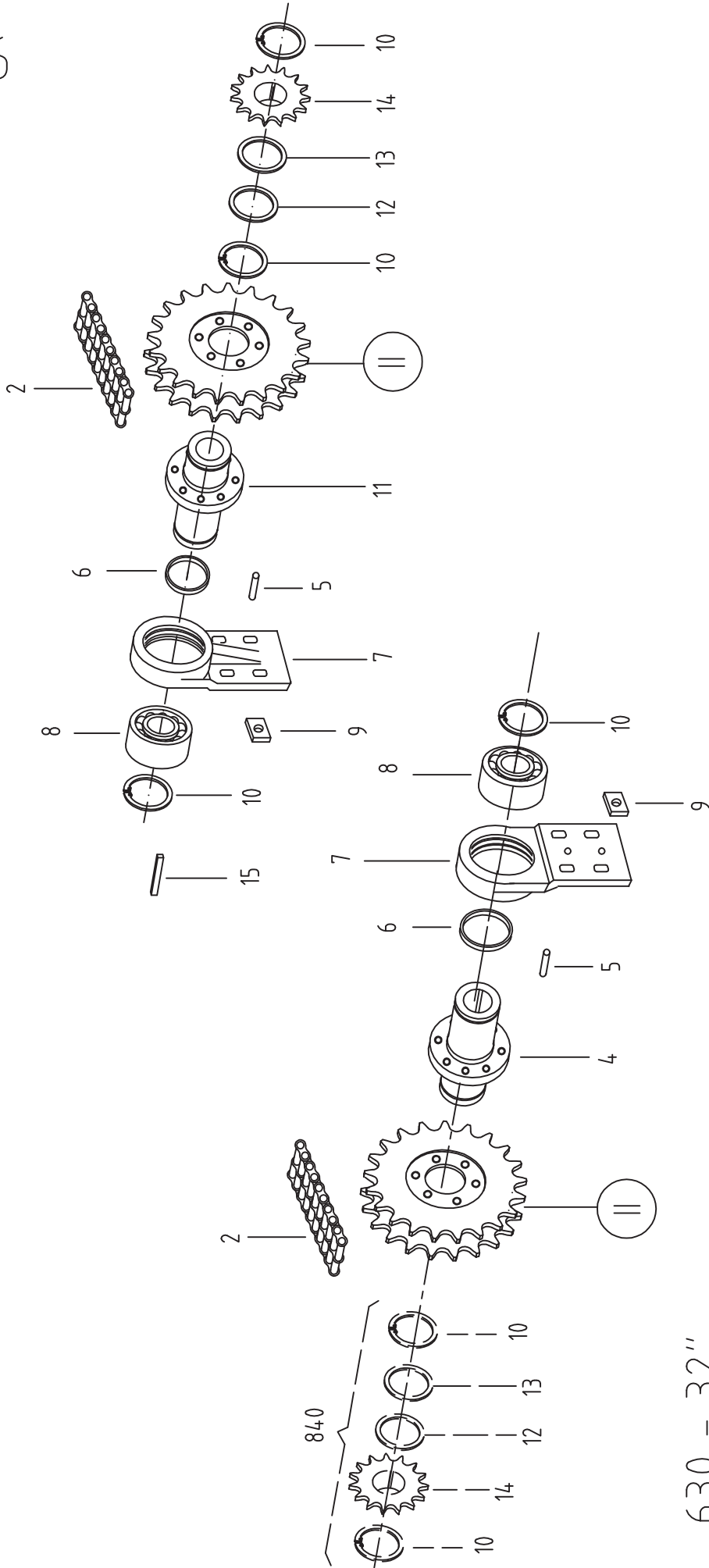


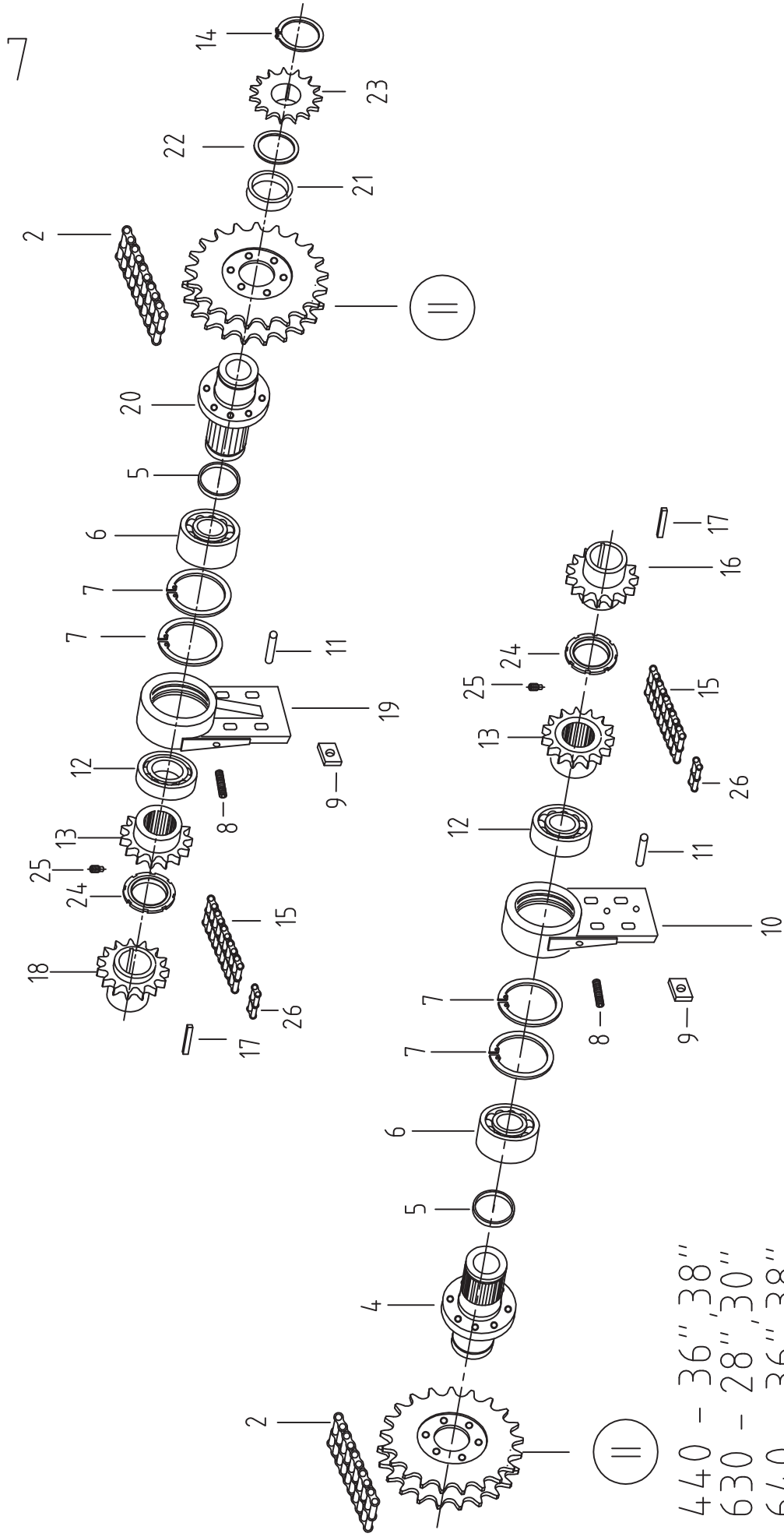
OROS - HARVESTEC SPROCKETS

3/A

Type of combine	Feeder ¹ shafts speed (RPM)	I. Driver Sprocket	II. Driven Sprocket	II. Change Sprocket	Chain 3/4"
JD Variable	n=520-785	1.307.367 z=24	1.307.496 z=28	1.307.497 z=30 1.307.401 z=34	1.314.976 x=111
Case IH	n=500	1.307.496 z=28	1.307.367 z=24	1.307.497 z=30	1.314.976 x=111
MF 8570	n=475	1.307.497 z=30	1.307.367 z=24	1.307.496 z=28	1.314.976 x=111
MF 8780, 9690, 9790	n=617	1.307.496 z=28	1.307.497 z=30	1.307.367 z=24	1.314.976 x=111
Gleaner, MF 8680 Variable	n=618-975	1.307.367 z=24	1.307.497 z=30	1.307.496 z=28	1.314.976 x=111
NH CR	n=530	1.307.497 z=30	1.307.496 z=28	1.307.367 z=24	1.314.976 x=111
MF 8780, 9690, 9790 440	n=617	1.322.202 z=28	1.307.497 z=30	1.307.498 z=32 1.307.496 z=28	1.314.976 x=111





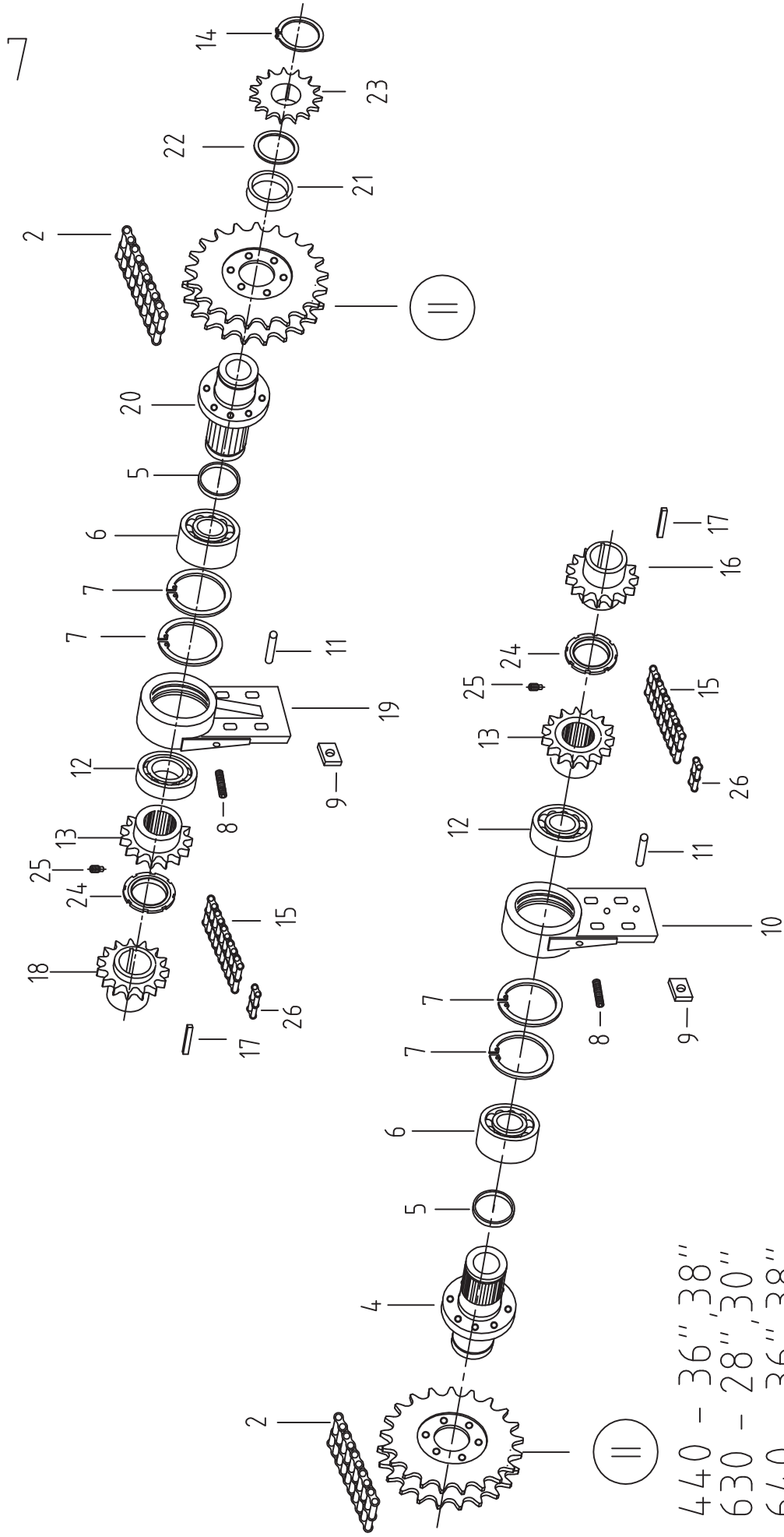


- 440 - 36" , 38"
- 630 - 28" , 30"
- 640 - 36" , 38"
- 830 - 28"
- 836 - 36"
- 840 - 38"

7.

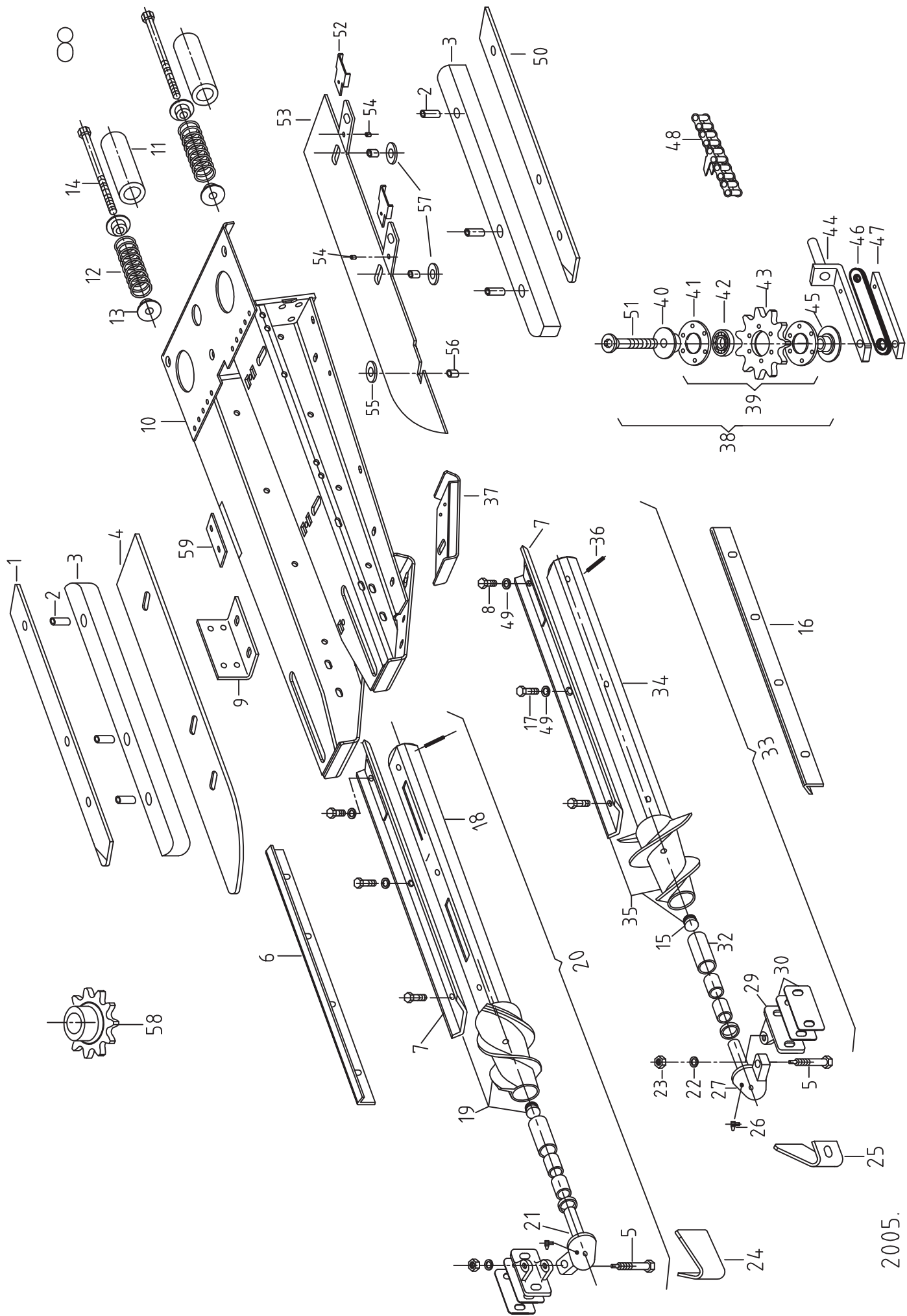
SIDE DRIVE II.

Ref	Part Number	Description		440	630	640	830	836	840
1.	1.320.387	Plate		12	12	12	12	12	12
2.	1.314.976	Chain t=3/4" MF8780,Var.GI.C62,NH TX62-68		-	2	2	2	2	2
	1.309.116	Chain t=3/4" MF8570		-	2	2	2	2	2
	1.319.157	Chain t=3/4" JD 9600Var.		-	2	2	2	2	2
	1.315.426	Chain t=3/4" Gleaner R		1	2	2	2	2	2
	1.307.373	Chain t=3/4" CASE IH		-	2	2	2	2	2
3.	II.	3/A			2	2	2	2	2
4.	1.322.976	Hub assy - right	→2003.	-	1	1	1	1	1
4.	1.326.710	Hub assy - right	2004→	-	1	1	1	1	1
5.	1.320.194	Support		1	2	2	2	2	2
6.	1.327.567	Ball bearings - 6211 2RS		1	2	2	2	2	2
7.	100 I DIN472	Retaning ring, internal		2	4	4	4	4	4
8.	M10x25 DIN916	Bolt		1	2	2	2	2	2
9.	1.320.196	Washer		4	8	8	8	8	8
10.	1.322.990	Bearing housing - right		-	1	1	1	1	1
11.	8x40 EN28739	Dowel Pin		1	2	2	2	2	2
12.	1.327.584	Ball bearings - 6013 2RS		1	2	2	2	2	2
13.	1.322.979	Sprocket z=16 t= 3/4"	→2003.	-	2	2	2	2	2
13.	1.326.711	Sprocket z=16 t= 3/4"	2004→	1	2	2	2	2	2
14.	55 A DIN471	Retaining ring, external		1	1	1	1	1	1
15.	1.308.354	Chain t=3/4"		1	2	2	2	2	2
16.	1.327.113	Sprocket assembly l=42 630/30"	→2003.	-	1	-	-	-	-
	1.327.114	Sprocket assembly l=170 630/28"	→2003.	-	1	-	-	-	-
	1.327.113	Sprocket assembly l=42 640/38"	→2003.	-	-	1	-	-	-
	1.327.114	Sprocket assembly l=170 640/36"	→2003.	-	-	1	-	-	-
	1.327.114	Sprocket assembly l=170 830/28"	→2003.	-	-	-	1	-	-
	1.327.115	Sprocket assembly l=105 836/36" /Fr. 914-965 /	→2003.	-	-	-	-	1	-
	1.327.117	Sprocket assembly l=80 840/38" /Fr. 965-1000 /	→2003.	-	-	-	-	-	1
16.	1.322.980	Sprocket assembly l=42 630/30"	2004→	-	1	-	-	-	-
	1.323.895	Sprocket assembly l=170 630/28"	2004→	-	1	-	-	-	-
	1.322.980	Sprocket assembly l=42 640/38"	2004→	-	-	1	-	-	-
	1.323.895	Sprocket assembly l=170 640/36"	2004→	-	-	1	-	-	-
	1.323.895	Sprocket assembly l=170 830/28"	2004→	-	-	-	1	-	-
	1.322.996	Sprocket assembly l=105 836/36" /Fr. 914-965 /	2004→	-	-	-	-	1	-
	1.326.325	Sprocket assembly l=80 840/38" /Fr. 965-1000 /	2004→	-	-	-	-	-	1
17.	B12x8x90	Key		1	2	2	2	2	2
18.	1.327.113	Sprocket assembly l=42 630/30"	→2003.	-	1	-	-	-	-
	1.327.118	Sprocket assembly l=220 630/28"	→2003.	-	1	-	-	-	-
	1.327.113	Sprocket assembly l=42 640/38"	→2003.	-	-	1	-	-	-
	1.327.114	Sprocket assembly l=170 640/36"	→2003.	-	-	1	-	-	-
	1.327.114	Sprocket assembly l=170 830/28"	→2003.	-	-	-	1	-	-
	1.327.115	Sprocket assembly l=105 836/36" /Fr. 914-965 /	→2003.	-	-	-	-	1	-
	1.327.117	Sprocket assembly l=80 840/38" /Fr. 965-1000 /	→2003.	-	-	-	-	-	1
18.	1.322.980	Sprocket assembly l=42 630/30"	2004→	-	1	-	-	-	-
	1.323.896	Sprocket assembly l=220 630/28"	2004→	-	1	-	-	-	-
	1.323.894	Sprocket assembly l=42 640/38"	2004→	-	-	1	-	-	-
	1.323.895	Sprocket assembly l=170 640/36"	2004→	-	-	1	-	-	-
	1.323.895	Sprocket assembly l=170 830/28"	2004→	-	-	-	1	-	-
	1.322.996	Sprocket assembly l=105 836/36" /Fr. 914-965 /	2004→	-	-	-	-	1	-
	1.326.325	Sprocket assembly l=80 840/38" /Fr. 965-1000 /	2004→	-	-	-	-	-	1
	1.326.325	Sprocket assembly l=80 440/38" /Fr. 91.4-1000 /		1	-	-	-	-	-
19.	1.322.989	Bearing housing left		1	1	1	1	1	1
20.	1.322.973	Hub - left	→2003.	-	1	1	1	1	1
20.	1.326.709	Hub - left	2004→	1	1	1	1	1	1
21.	1.320.919	Support		1	1	1	1	2	2



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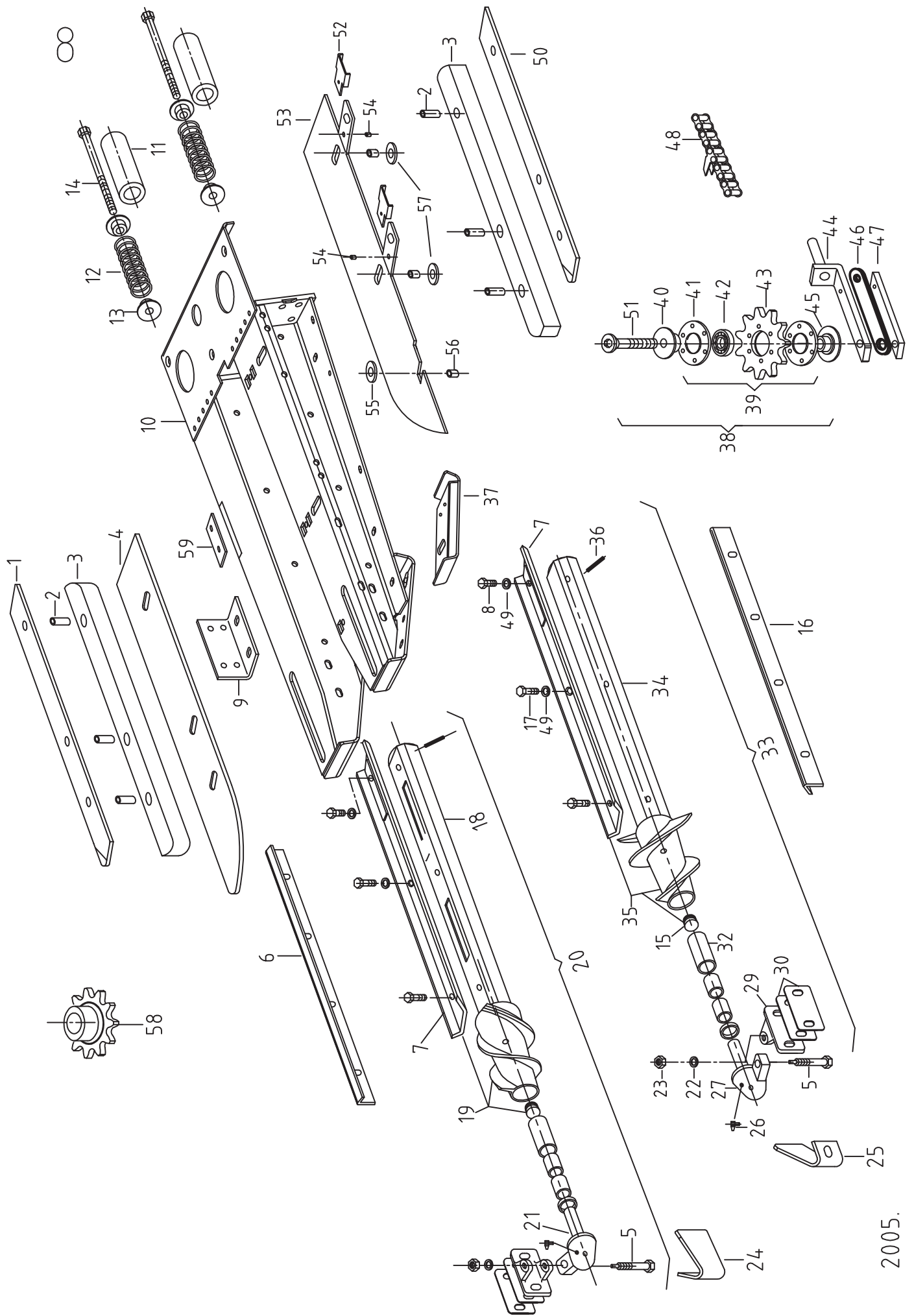
2004.

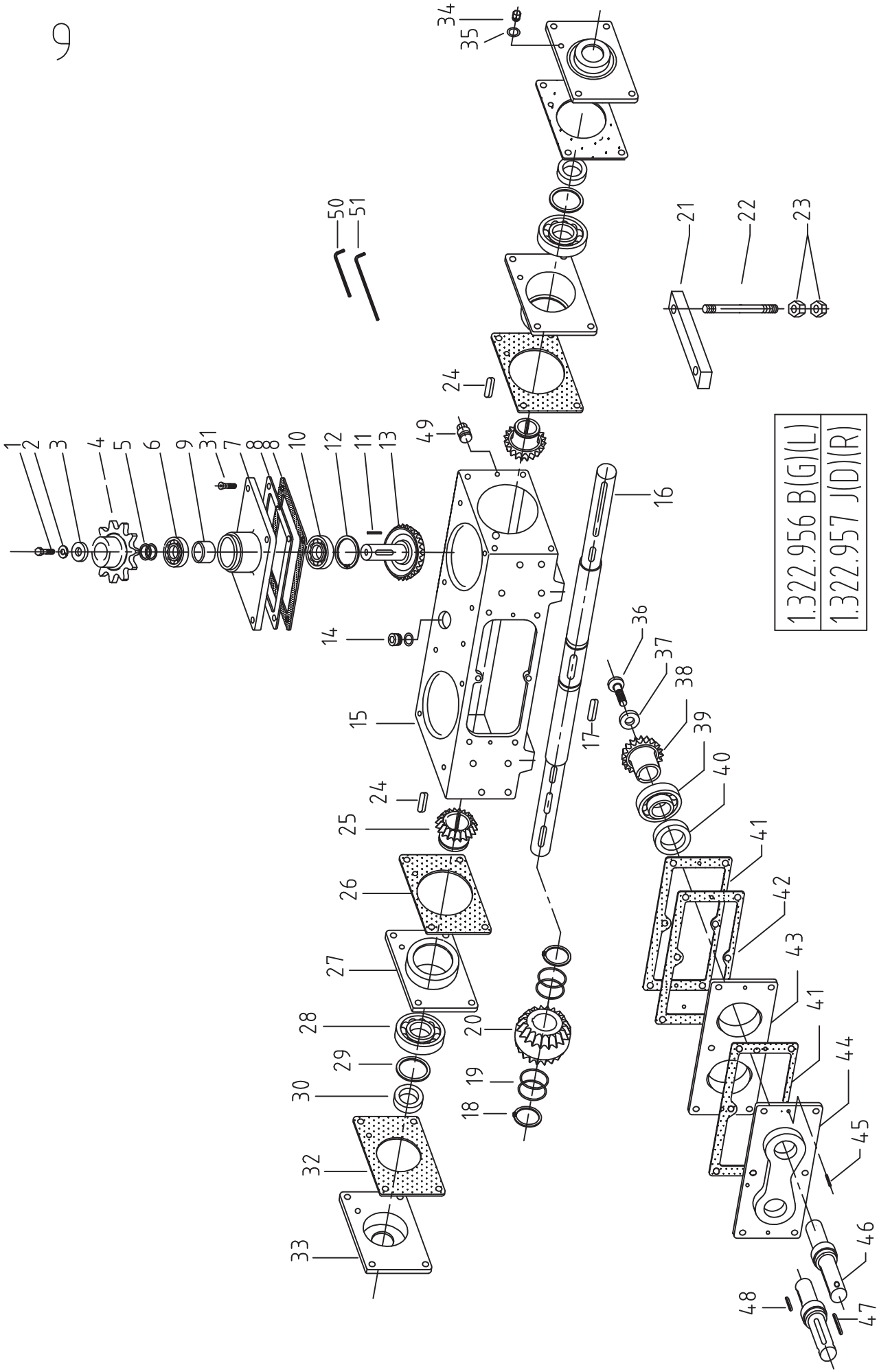


8.

SNAPPING UNIT

Ref	Part Number	Description	440	630	640	830	836	840
1.	1.301.819	Cover plate - right	4	6	6	8	8	8
2.	1.300.160	Clip bushing	24	36	36	48	48	48
3.	1.301.424	Chain guide	8	12	12	16	16	16
4.	1.300.174	Snapping plate	4	6	6	8	8	8
5.	M12x75	Bolt, hex seating DIN609	→2003.	8	12	12	16	16
5.	1.353.303	Bolt, hex seating	2004→	8	12	12	16	16
6.	1.308.322	Knife cleaning - right	4	6	6	8	8	8
7.	1.308.680	Snapping roll rib - centre	8	12	12	16	16	16
7.	1.308.681	Snapping roll rib - right	8	12	12	16	16	16
7.	1.308.682	Snapping roll rib - left	8	12	12	16	16	16
8.	233.558.0	Bolt-hex M10x20 VP.DIN933	24	36	36	48	48	48
9.	1.308.337	Retaining plate - left	4	6	6	8	8	8
9.	1.308.336	Retaining plate - right	4	6	6	8	8	8
10.	1.322.421	Frame Assy - right	1	1	1	2	2	2
10.	1.322.422	Frame Assy - left	3	5	5	6	6	6
11.	1.308.117	Safety-tube	8	12	12	16	16	16
12.	1.300.147	Spring	8	12	12	16	16	16
13.	1.300.148	Steady tube	8	12	12	16	16	16
14.	1.300.146	Driving bolt	8	12	12	16	16	16
15.	M24x1.5	End bolt DIN906	4	6	6	8	8	8
16.	1.308.323	Knife cleaning-left	4	6	6	8	8	8
17.	M10x25 V.P.	Bolt - hex DIN 933	48	72	72	96	96	96
18.	1.308.355	Snapping roll - right	4	6	6	8	8	8
19.	1.308.649	Snapping roll body assy - right	4	6	6	8	8	8
20.	1.308.950	Snapping roll assy - right	4	6	6	8	8	8
21.	1.300.134	Bearing housing assy-right /Stub shaft-right/	4	6	6	8	8	8
22.	1.301.983	Washer 13.5x25x4	8	12	12	16	16	16
23.	VM 12 DIN980	Safety nut	8	12	12	16	16	16
24.	1.300.161	Entrance plate - right	4	6	6	8	8	8
25.	1.300.162	Entrance plate - left	4	6	6	8	8	8
26.	236.942.0	Grease fitting 6x1x180°	8	12	12	16	16	16
27.	1.300.179	Bearing housing assy-left /Stub shaft-left/	4	6	6	8	8	8
28.	1.327.575	Seal ring - 25x32x4-DIN3760B	8	12	12	16	16	16
29.	1.300.167	Retainer	8	12	12	16	16	16
30.	1.300.170	Shim	16	24	24	32	32	32
30.	1.301.982	Shim 1 mm	8	12	12	16	16	16
31.	IR 20x25x26.5 INA	Inner ring	16	24	24	32	32	32
32.	1.327.599	Needle roller bearings HK 2538	8	12	12	16	16	16
33.	1.308.951	Snapping roll assy - left	4	6	6	8	8	8
34.	1.308.356	Snapping roll - left	4	6	6	8	8	8
35.	1.308.648	Snapping roll body assy - left	4	6	6	8	8	8
36.	8x72 DIN 1481	Pin retainer - cottered	8	12	12	16	16	16
36.	5x75 DIN 1481	Pin retainer - cottered	8	12	12	16	16	16
37.	1.308.093	Skid plate assy	8	12	12	16	16	16
38.	1.300.152	Sprocket assy /plastic/ t=30	8	12	12	16	16	16
38.	1.315.515	Sprocket assy /plastic/ t=41.4	8	12	12	16	16	16
38.	1.308.954	Sprocket assy /steel/ t=30	8	12	12	16	16	16
38.	1.320.987	Sprocket assy /steel/ t=41.4	8	12	12	16	16	16
39.	1.300.998	Sprocket riveted /plastic/ t=30	8	12	12	16	16	16
39.	1.315.512	Sprocket riveted /plastic/ t=41.4	8	12	12	16	16	16
39.	1.321.457	Sprocket riveted /steel/ t=30	8	12	12	16	16	16
39.	1.320.986	Sprocket riveted /steel/ t=41.4	8	12	12	16	16	16
40.	1.315.514	Cover	8	12	12	16	16	16
41.	1.315.511	Dust guard	16	24	24	32	32	32
42.	1.327.596	Ball bearings - 6306 2RS	8	12	12	16	16	16

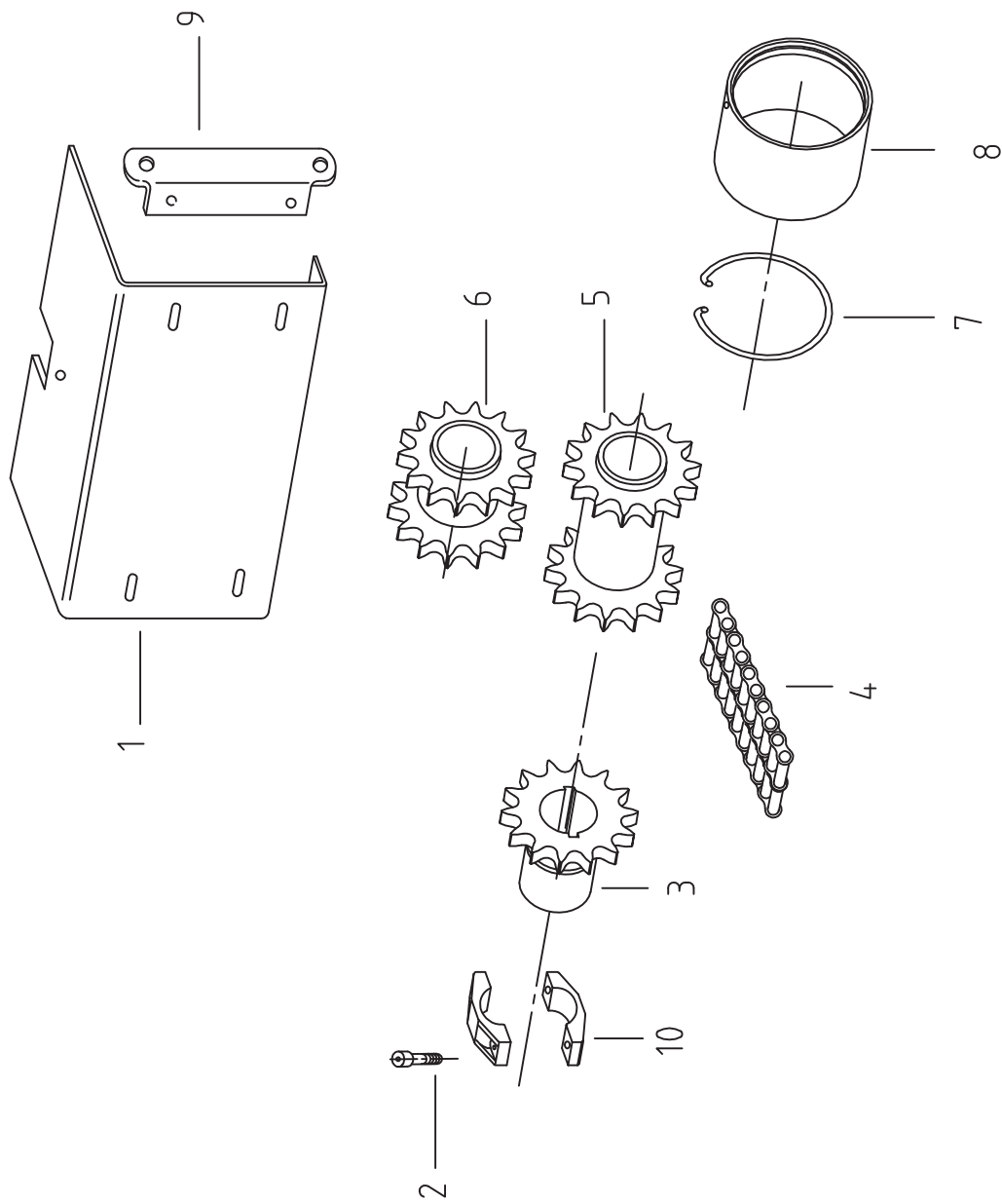




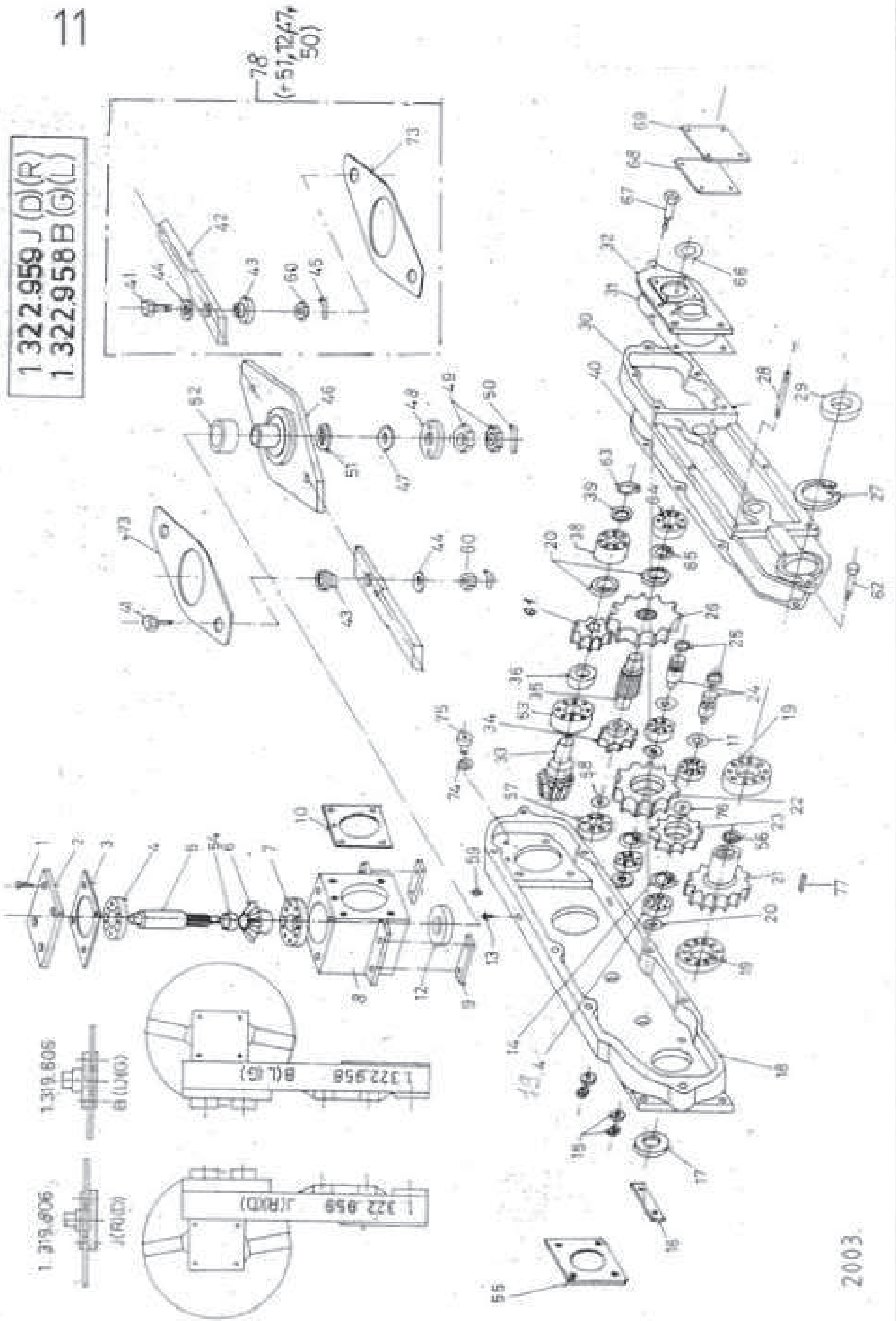
1.322.956 B(G)(L)
1.322.957 J(D)(R)

GEARBOX - SNAPPING UNIT

Ref	Part Number	Description	630	640	830	836	840
1.	M12x35 MSZ2463	Bolt - hex	12	12	16	16	16
2.	239.389.0	Washer - tooth lock	12	12	16	16	16
3.	696.537.0	Washer (12.5x43x6)	12	12	16	16	16
4.	1.308.241	Sprocket z=12 t=30	12	12	16	16	16
4.	1.319.615	Sprocket z=9 t=41,4	12	12	16	16	16
5.	236.852.0	Washer (31x42x1)	12	12	16	16	16
6.	1.327.590	Ball bearings - 6206 2RS	12	12	16	16	16
7.	1.322.981	Bearing housing	12	12	16	16	16
8.	1.300.206	Seal	12	12	16	16	16
8.	1.300.207	Seal	12	12	16	16	16
9.	1.308.220	Support	12	12	16	16	16
10.	1.327.591	Ball bearing - 62072RS	12	12	16	16	16
11.	B8x7x23 DIN6885	Key	12	12	16	16	16
12.	72 I DIN472	Retaining ring, internal	12	12	16	16	16
13.	1.308.999	Crown wheel	12	12	16	16	16
14.	M24x1.5 DIN906	End bolt	6	6	8	8	8
15.	1.300.195	Main drive house	6	6	8	8	8
16.	1.322.962	Passing axle	6	6	8	8	8
17.	B12x8x38DIN6885	Key	6	6	8	8	8
18.	45A DIN471	Retaining ring, external	6	6	8	8	8
19.	1.308.247	Shim 0.2 mm	6	6	8	8	8
19.	1.308.249	Shim 1 mm	6	6	8	8	8
20.	1.308.264	Twin drive pinion	6	6	8	8	8
21.	1.300.229	Retaining-plate	12	12	16	16	16
22.	1.300.926	Mounting bolt M14X130	24	24	32	32	32
23.	M14 DIN934/8	Hex - nut	24	24	32	32	32
23.	M14 DIN936/17H	Lower hex nut	84	48	64	64	64
24.	B8x7x32 DIN6885	Key	12	12	16	16	16
25.	1.320.562	Drive pinion	12	12	16	16	16
26.	1.300.255	Seal	12	12	16	16	16
27.	1.314.435	Bearing housing	12	12	16	16	16
28.	1.327.593	Ball bearings - 6210 2RS	12	12	16	16	16
29.	1.321.063	„O” ring	12	12	16	16	16
30.	50x65x8NB	Gasket ring - metal house	12	12	16	16	16
31.	237.768.0	Countersunk screw DIN 7991	54	54	72	72	72
32.	523.128.2	Seal	12	12	16	16	16
33.	1.314.436	Side frame	12	12	16	16	16
34.	1.309.247	Air valve – spring	6	6	8	8	8
35.	M12 DIN7603	Washer	6	6	8	8	8
36.	M10x35	Countersunk bolt DIN7991	12	12	16	16	16
37.	1.308.223	Washer	12	12	16	16	16
38.	523.115.1	Drive pinion	12	12	16	16	16
39.	238.208	Y bearings NPPB FA140 -GRAE40	12	12	16	16	16
40.	45x65x10	Gasket ring - metal house DIN3760	12	12	16	16	16
41.	1.300.223	Seal 0.3 mm	12	12	16	16	16
42.	1.300.222	Seal 0.5 mm	6	6	8	8	8
43.	1.300.220	Twin bearing house	6	6	8	8	8
44.	1.300.225	Twin cover	6	6	8	8	8
45.	6x20 DIN1481	Pin, dowel – cottered	12	12	16	16	16
46.	1.300.221	Snapping roll - shaft, rear	12	12	16	16	16
47.	1.308.735	Key B8X7X47	12	12	16	16	16
48.	B8x7x28 DIN6885	Key	12	12	16	16	16
49.	635.423	Magnet bolt M24x1.5	6	6	8	8	8
	1.322.956	Main drive assy left	5	5	6	6	6
	1.322.957	Main drive assy right	1	1	2	2	2
50.	1.353.504	Allen key SW6	1	1	1	1	1
51.	1.353.505	Allen key SW12	1	1	1	1	1



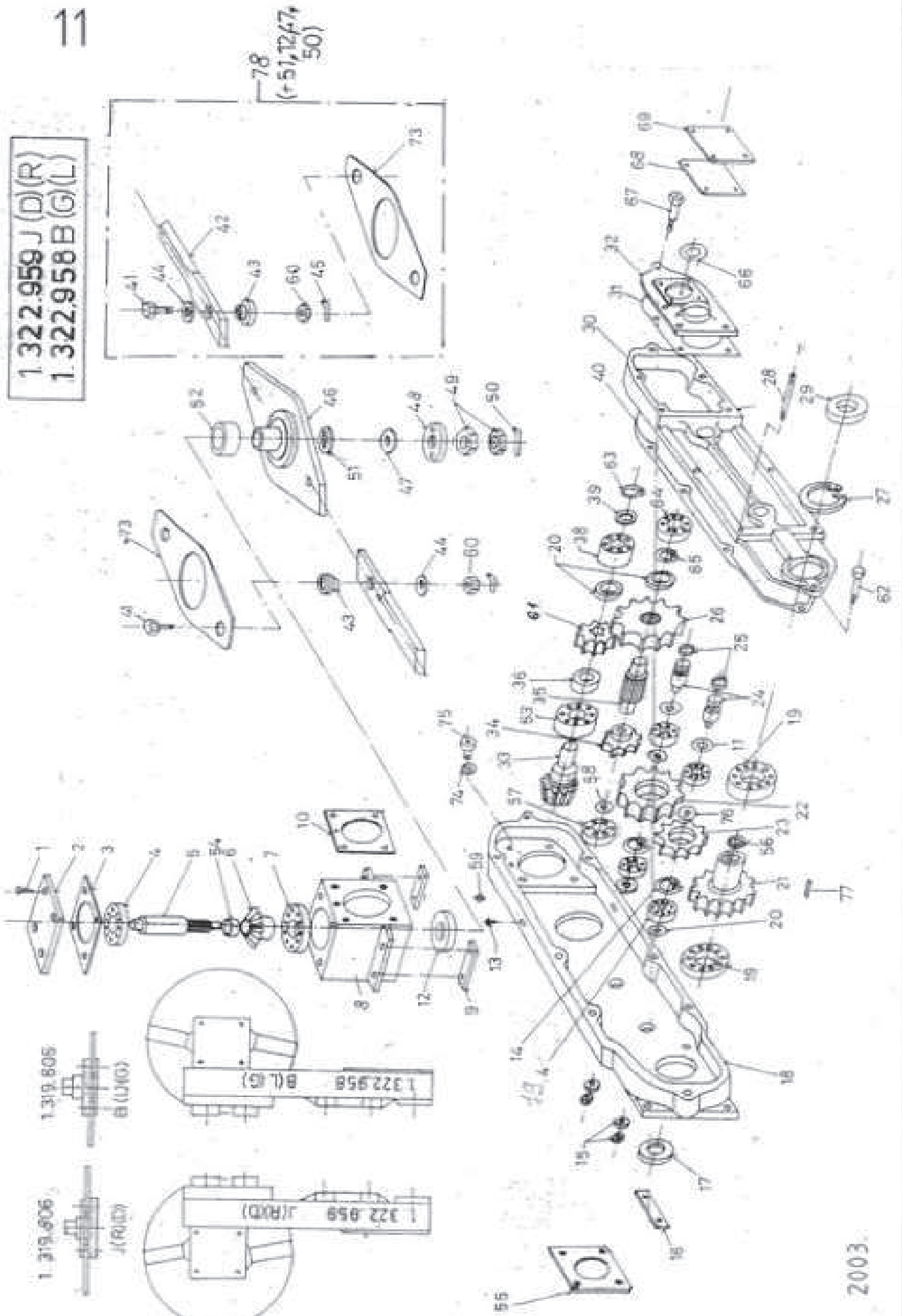
1.322.959 J (D)(R)
1.322.958 B (G)(L)



HSA CHOPPER - GEARBOX ASSEMBLY

Ref	Part Number	Description		630	640	830	836	840
1.	M8x12 DIN 7991	Countersunk screw		24	24	32	32	32
2.	1.308.291	Cover plate		6	6	8	8	8
3.	1.308.292	Gasket		6	6	8	8	8
4.	1.327.566	Ball bearings - 16006		6	6	8	8	8
5.	1.310.562	Knife shaft		6	6	8	8	8
6.	1.314.260	Main drive pinion		6	6	8	8	8
7.	1.327.592	Ball bearings - 6208 2RS		6	6	8	8	8
8.	1.310.746	Main drive pinion house		6	6	8	8	8
9.	1.308.298	Shim (5 pcs)		12	12	16	16	16
10.	1.310.765	Gasket		6	6	8	8	8
11.	1.310.745	Shim		18	18	24	24	24
12.	48x62x8	Seal		6	6	8	8	8
13.	M12x1.5 DIN 906	End bolt		18	18	24	24	24
14.	55 I DIN472	Retaining ring, internal		12	12	16	16	16
15.	238.234.0	VM12 nut - hex		6	6	8	8	8
15.	239.389.0	A12 secure washer - spring		6	6	8	8	8
16.	1.308.260	Secure plate		6	6	8	8	8
17.	1.308.277	Shim		6	6	8	8	8
18.	1.310.774	Driving house - left		6	6	8	8	8
18.	1.310.730	Driving house - right		6	6	8	8	8
19.	1.327.585	Ball bearing - 61811 2RS		12	12	16	16	16
20.	1.310.744	Washer		36	36	48	48	48
21.	1.320.564	Driving wheel z=33 m=3		6	6	8	8	8
22.	1.310.734	Intermediate wheel z=38 m=3		6	6	8	8	8
23.	1.310.733	Intermediate wheel z=32 m=3		6	6	8	8	8
24.	1.310.739	Axle pin		12	12	16	16	16
25.	1.308.276	O-Ring		12	12	16	16	16
26.	1.310.859	Gear wheel		6	6	8	8	8
27.	72 I DIN472	Retaining ring, internal		6	6	8	8	8
28.	1.314.257	Screw stud		12	12	16	16	16
29.	55x72x10	Sealant ring - metal house		6	6	8	8	8
30.	1.310.731	Cover		6	6	8	8	8
31.	1.308.261	Gasket		6	6	8	8	8
32.	1.314.259	Drive Cover		6	6	8	8	8
33.	1.310.862	Main drive pinion		6	6	8	8	8
34.	1.310.860	Gear Wheel z=20		6	6	8	8	8
35.	1.310.858	Shaft pin		6	6	8	8	8
36.	1.310.861	Support		6	6	8	8	8
38.	1.327.576	Double-row ball bearings 3206A		6	6	8	8	8
39.	1.310.756	Shim S=1		6	6	8	8	8
39.	1.310.757	Shim S=0.5		6	6	8	8	8
39.	1.310.758	Shim S=0.2		6	6	8	8	8
39.	1.310.759	Shim S=0.1		6	6	8	8	8
40.	1.308.272	Gasket		6	6	8	8	8
41.	1.319.804	Knife bolt /M12x1.25/		12	12	16	16	16
42.	1.319.929	Knife "A"	2005-	11	11	14	14	14
42.	1.328.531	Knife "B"	2005-	1	1	2	2	2
43.	1.319.890	Bushing		12	12	16	16	16
44.	1.310.753	Washer		6	6	8	8	8
45.	1.310.754	Secure		12	12	16	16	16
46.	1.319.803	Knife support		6	6	8	8	8
47.	1.308.273	Washer		6	6	8	8	8
48.	1.310.769	Ring		6	6	8	8	8

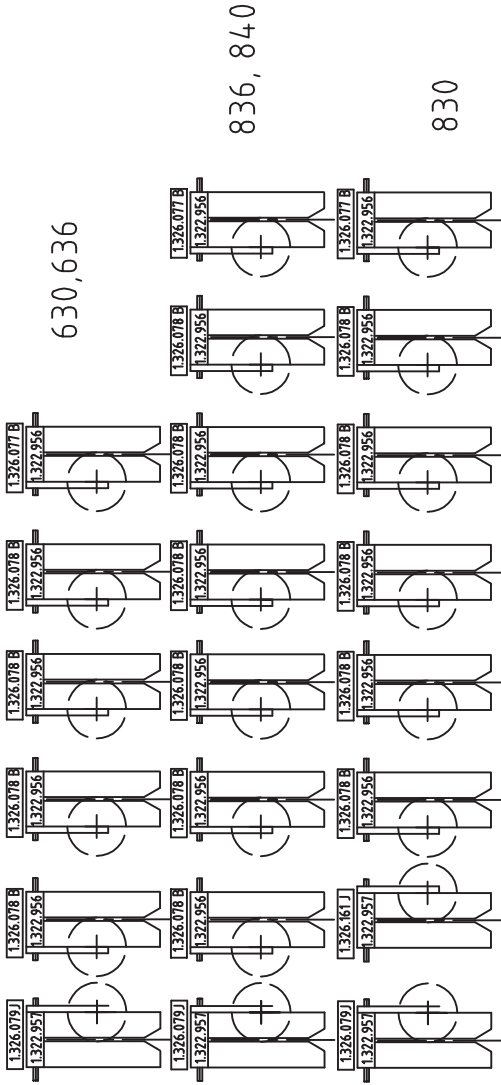
1.322.959 J (D)(R)
1.322.958 B (G)(L)



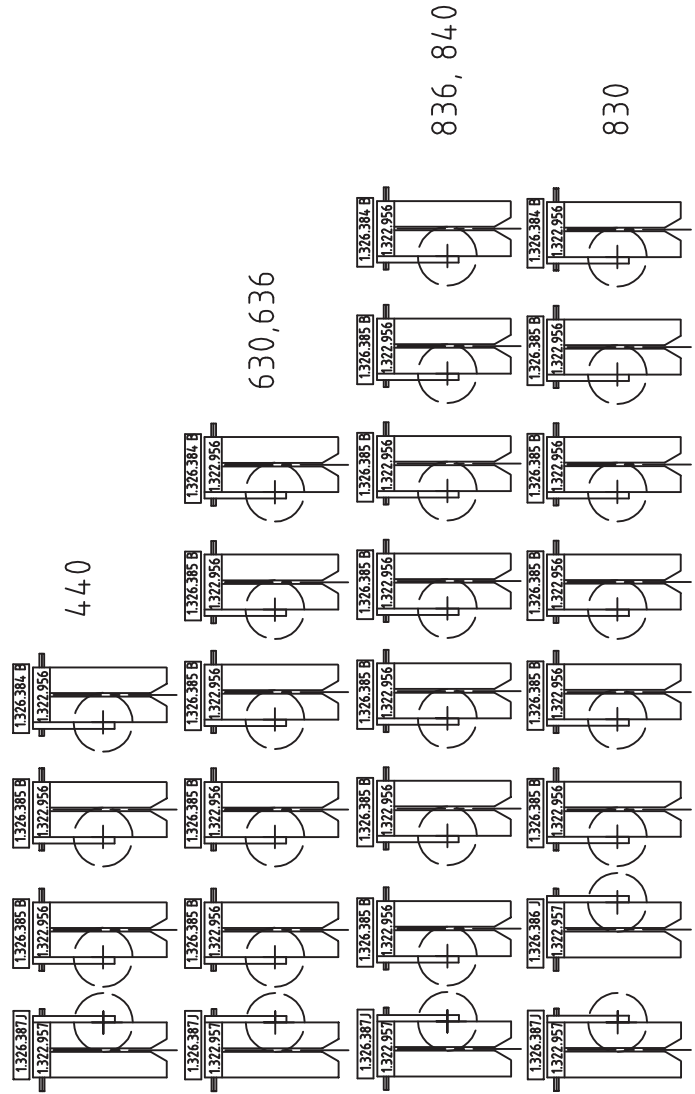
HSA CHOPPER - GEARBOX ASSEMBLY

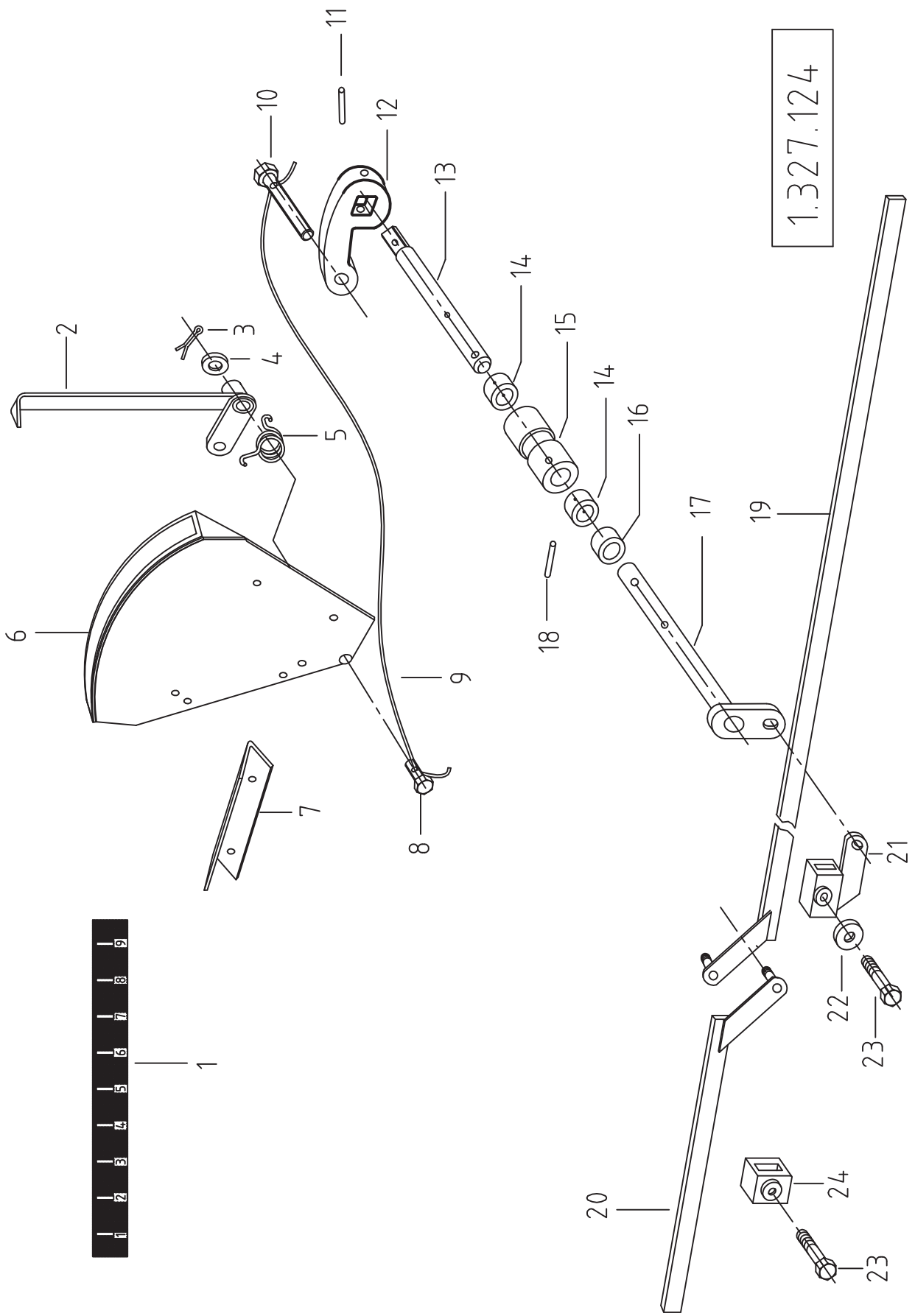
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49.	M24x2L	Nut /1.308.363/ DIN936	12	12	16	16	16
50.	1.308.297	Lock pin	6	6	8	8	8
51.	1.308.454	Rubber ring	6	6	8	8	8
52.	1.310.563	Ring	6	6	8	8	8
53.	6208	Ball bearing (40x80x18)	12	12	16	16	16
54.	1.310.565	Support	6	6	8	8	8
55.	1.310.455	Shim S=2	6	6	8	8	8
55.	1.310.456	Shim S=3	6	6	8	8	8
55.	1.310.457	Shim S=4	6	6	8	8	8
56.	1.321.062	Rubber ring	6	6	8	8	8
57.	6305	Ball bearing (25x62x17)	6	6	8	8	8
58.	1.310.745	Shim	6	6	8	8	8
59.	1.309.247	Breather	6	6	8	8	8
60.	VM12 x 1.25	Nut - hex	12	12	16	16	16
61.	1.314.258	Gear wheel	6	6	8	8	8
62.	1.315.146	Hex pin bolt M8x55 DIN609	6	6	8	8	8
63.	30 A DIN471	Retaining ring, external	6	6	8	8	8
64.	6206	Ball bearing (30x62x16)	6	6	8	8	8
65.	62 I DIN472	Retaining ring, internal	6	6	8	8	8
66.	1.310.761	Shim S=1	6	6	8	8	8
66.	1.310.762	Shim S=0.5	6	6	8	8	8
66.	1.310.763	Shim S=0.3	6	6	8	8	8
67.	1.315.145	Hex pin bolt M8x65 DIN609	6	6	8	8	8
68.	1.310.767	Gasket	6	6	8	8	8
69.	1.314.262	Cover	6	6	8	8	8
71.	1.319.806	Knife support assy - right					
72.	1.319.805	Knife support assy - left					
73.	1.310.743	Knife support plate - bottom	12	12	16	16	16
74.	1.310.856	Washer	24	24	32	32	32
75.	M10x1,25 V.P	Hex socket head cap screwDIN912	24	24	32	32	32
76.	236.852.0	Washer	6	6	8	8	8
77.	B12x8x43	Key	6	6	8	8	8
78.	1.323.865	HSA repairing kit (12,41,42,43,44,45,47,50,51,60,73)					
79.	6006	Ball bearing (30x55x13)	24	24	32	32	32

t=30
Gen. 3.



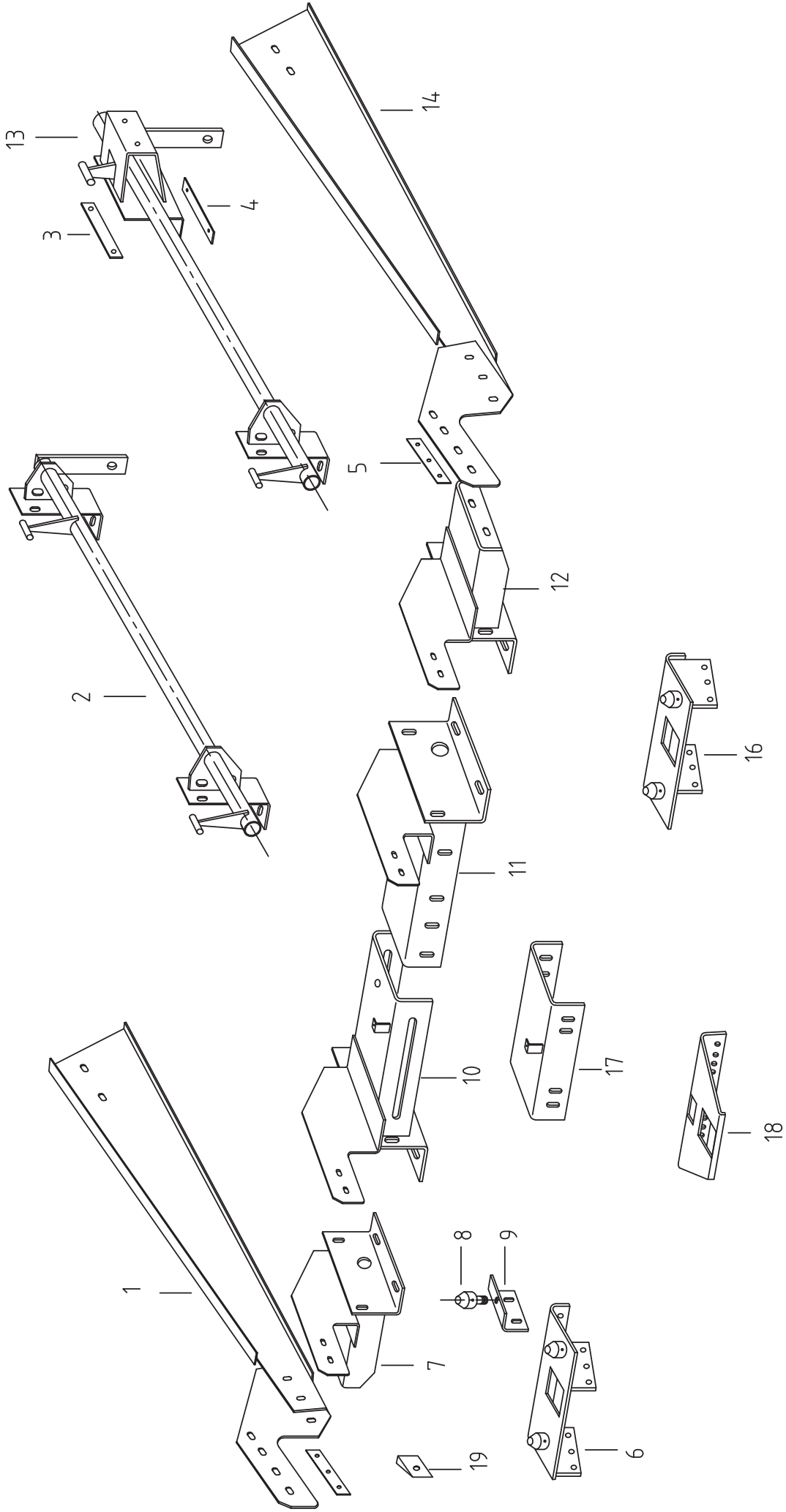
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Gen. 3.

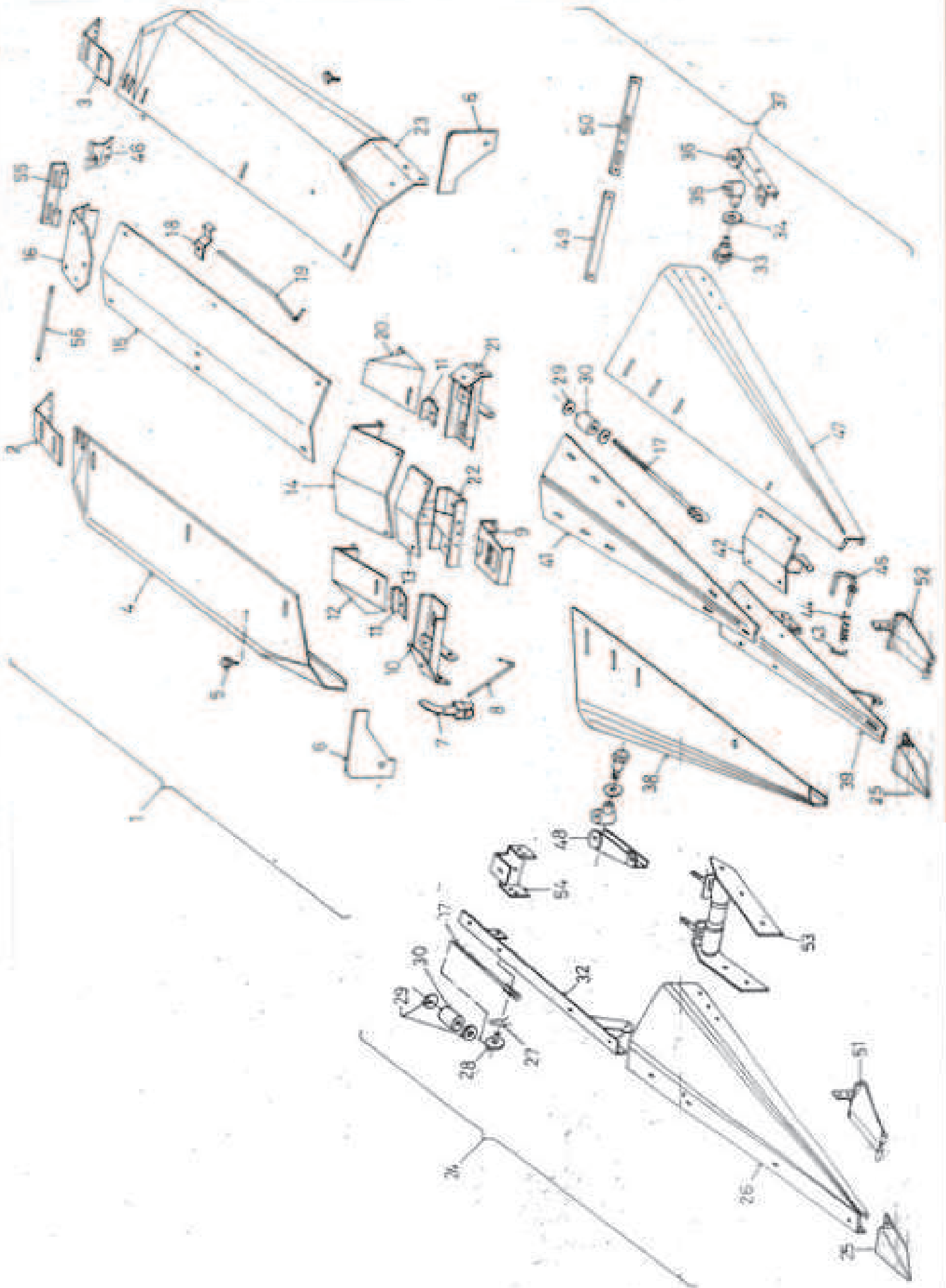




1.327.124

14

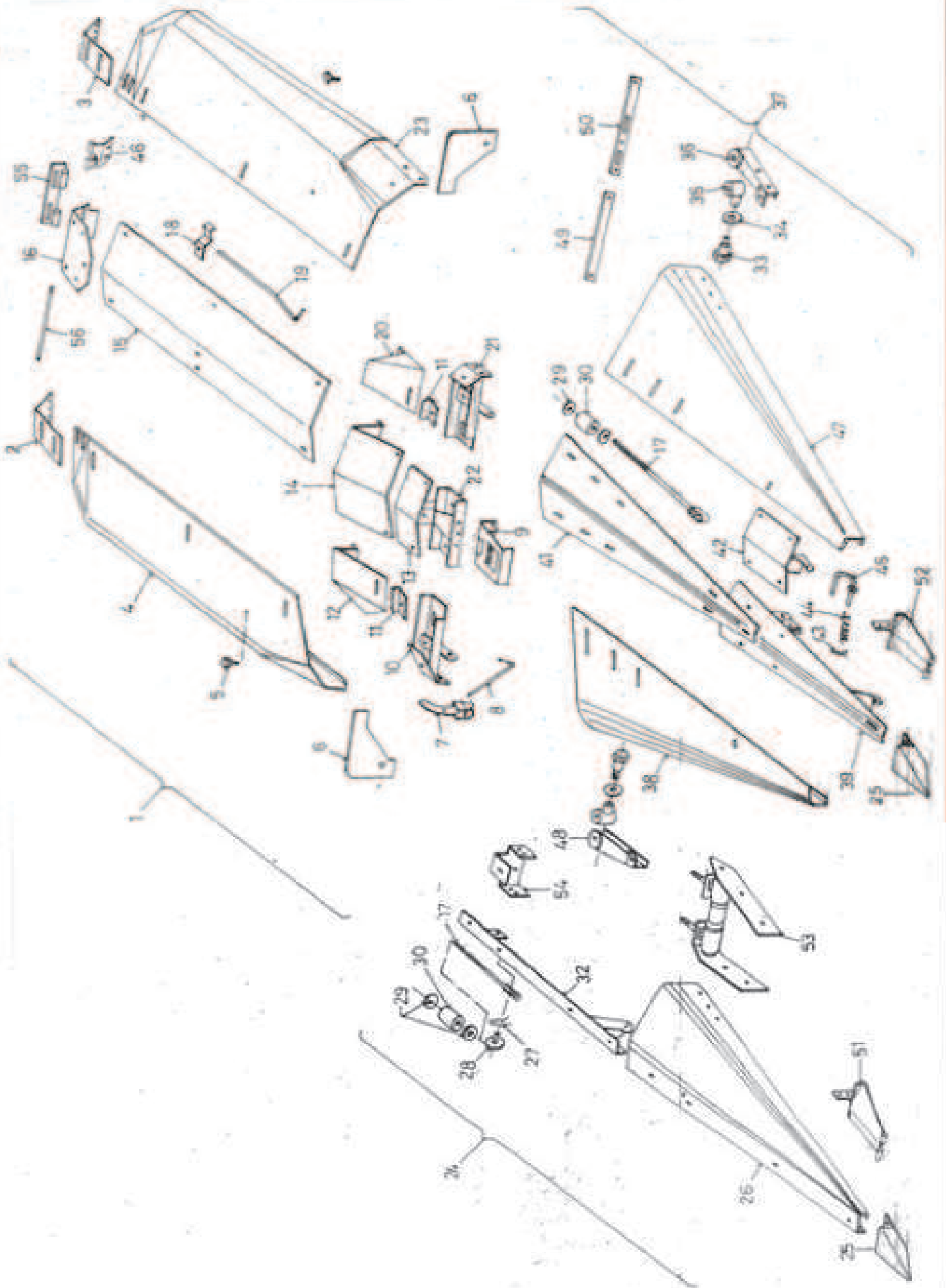


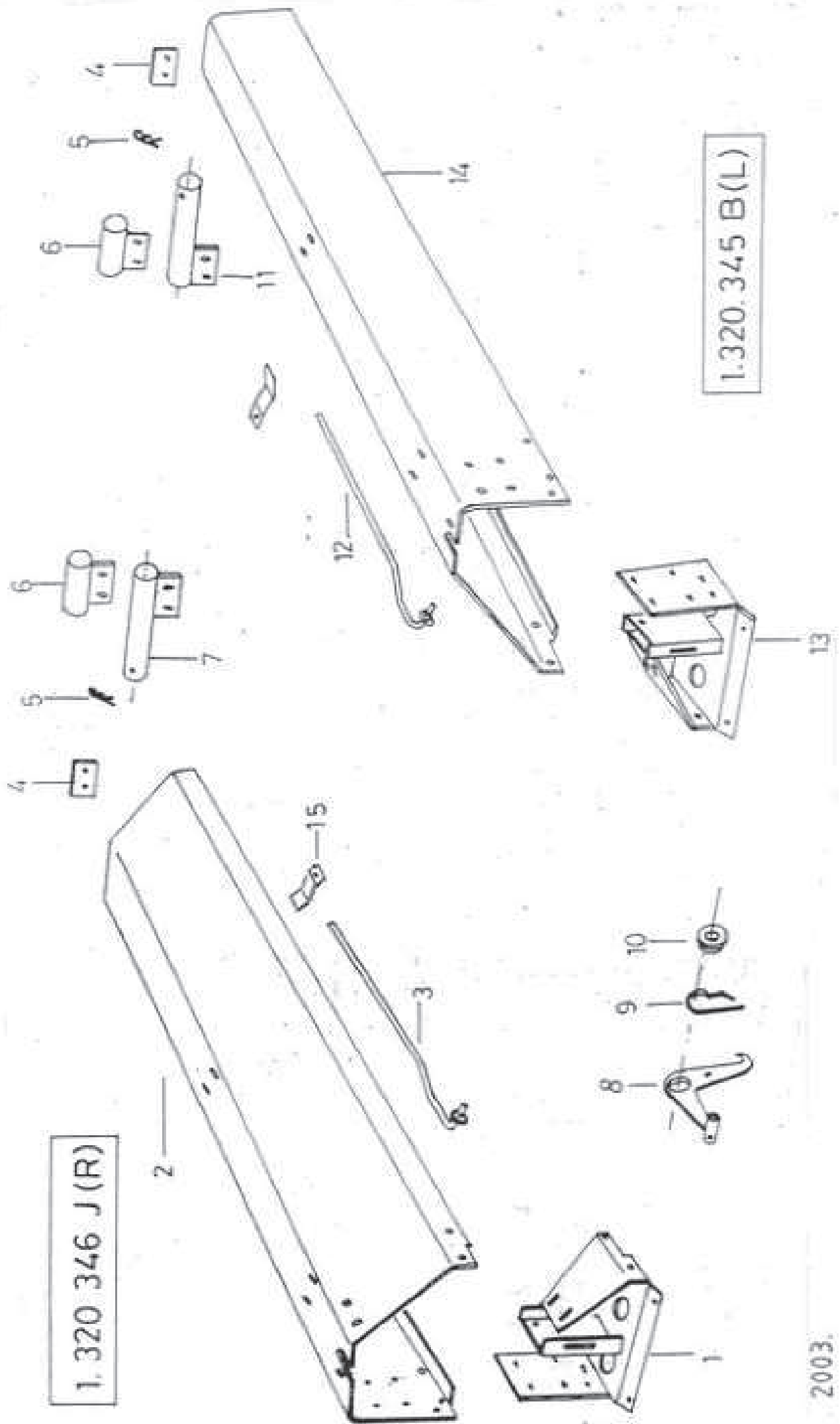


15.

SHIELDS - METAL

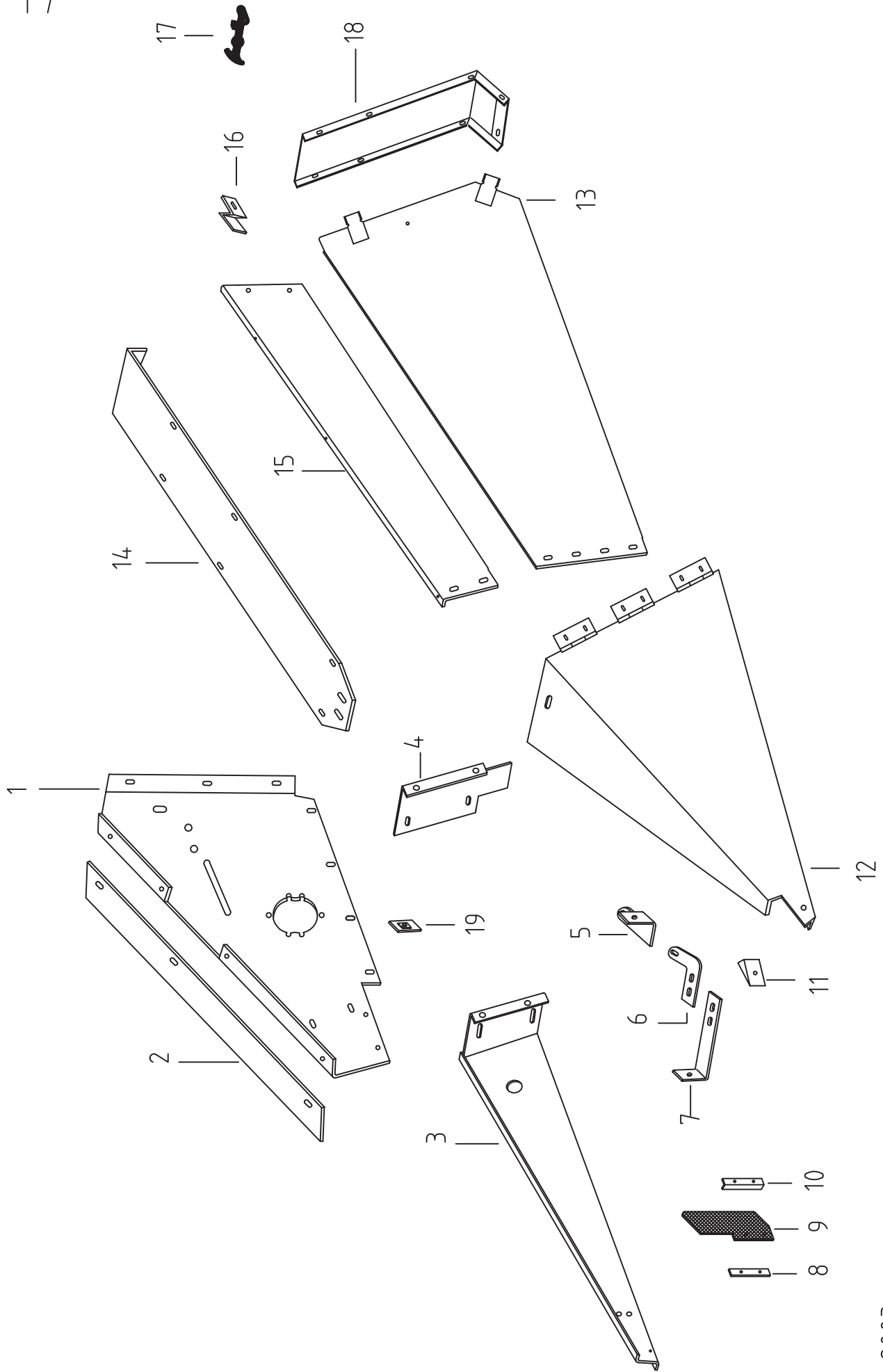
Ref	Part Number	Description	440	630	640	830	836	840
1.	1.314.576	Centre upper shield assy 28"	-	5	-	7	-	-
1.	1.318.073	Centre upper shield assy 30"	-	5	-	7	-	-
1.	1.318.048	Centre upper shield assy 32"	-	5	-	7	-	-
1.	1.314.580	Centre upper shield assy 36"-38"-40"	3	-	5	-	7	7
2.	1.308.575	End-plate - left	3	5	5	7	7	7
3.	1.308.574	End-plate - right	3	5	5	7	7	7
4.	1.314.577	Half shield assy - right	3	5	5	7	7	7
5.	M8x20	Bolt - hex	6	10	10	14	14	14
6.	1.304.462	Rubber ear	6	10	10	14	14	14
7.	1.310.002	Lock	3	5	5	7	7	7
8.	1.310.007	Rod	3	5	5	7	7	7
9.	1.316.905	Bended plate	3	5	5	7	7	7
10.	1.318.074	Side divider assy - right	3	5	5	7	7	7
11.	1.304.449	Retaining Plate	6	10	10	14	14	14
12.	1.304.457	Extension Assy - right	6	5	5	7	7	7
13.	1.304.434	Buck Assy 28"-30"-32"	-	5	-	7	-	-
13.	1.304.471	Buck Assy 36"-38"-40"	3	-	5	-	7	7
14.	1.304.454	Upper Divider Assy 28"-30"-32"	-	5	-	7	-	-
14.	1.304.468	Upper Divider Assy 36"-38"-40"	3	-	5	-	7	7
15.	1.304.445	Upper shield 28"-30"-32"	-	5	-	7	-	-
15.	1.304.399	Upper shield 36"-38"-40"	3	-	5	-	7	7
16.	1.304.446	End plate 28"	-	5	-	7	-	-
16.	1.304.447	End plate 30"	-	5	-	7	-	-
16.	1.304.448	End plate 32"	-	5	-	7	-	-
16.	1.304.474	End plate 36"	3	-	5	-	7	7
16.	1.304.475	End plate 38"	3	-	5	-	7	7
16.	1.304.476	End plate 40"	3	-	5	-	7	7
17.	1.302.236	Snout rod assy	4	6	6	8	8	8
18.	1.302.222	Rod retainer spring	3	5	5	7	7	7
19.	1.304.914	Rod	3	5	5	7	7	7
20.	1.304.458	Extension assy - left	3	5	5	7	7	7
21.	1.318.075	End Divider assy - left	3	5	5	7	7	7
22.	1.314.784	Divider 28"	-	5	-	7	-	-
22.	1.318.072	Divider 30"-32"	-	5	-	7	-	-
22.	1.314.785	Divider 36"-38"-40"	3	-	5	-	7	7
23.	1.314.578	Half shield assy - left	3	5	5	7	7	7
24.	1.314.424	End snout assy - right	1	1	1	1	1	1
24.	1.314.423	End snout assy - left	1	1	1	1	1	1
25.	1.304.829	Divider	5	7	7	9	9	9
26.	1.314.425	End snout assy - left	1	1	1	1	1	1
26.	1.314.426	End snout assy - right	1	1	1	1	1	1
27.	673.749.0	Pin retainer - spring	2	2	2	2	2	2
28.	1.302.377	Secure pin	2	2	2	2	2	2
29.	1.302.240	Washer 32x13x4	5	7	7	9	9	9
30.	1.309.873	Tube	5	7	7	9	9	9
32.	1.305936	Snout spacer assy - end right	1	1	1	1	1	1
32.	1.305.935	Snout spacer assy - end left	1	1	1	1	1	1
33.	1.302.244	Bolt - snout support	8	10	10	14	14	14
34.	1.302.245	Washer 14.5x25x4	8	10	10	14	14	14
35.	1.302.243	Retainer	8	10	10	14	14	14
36.	1.315.448	Hinge assy, left	3	5	5	7	7	7



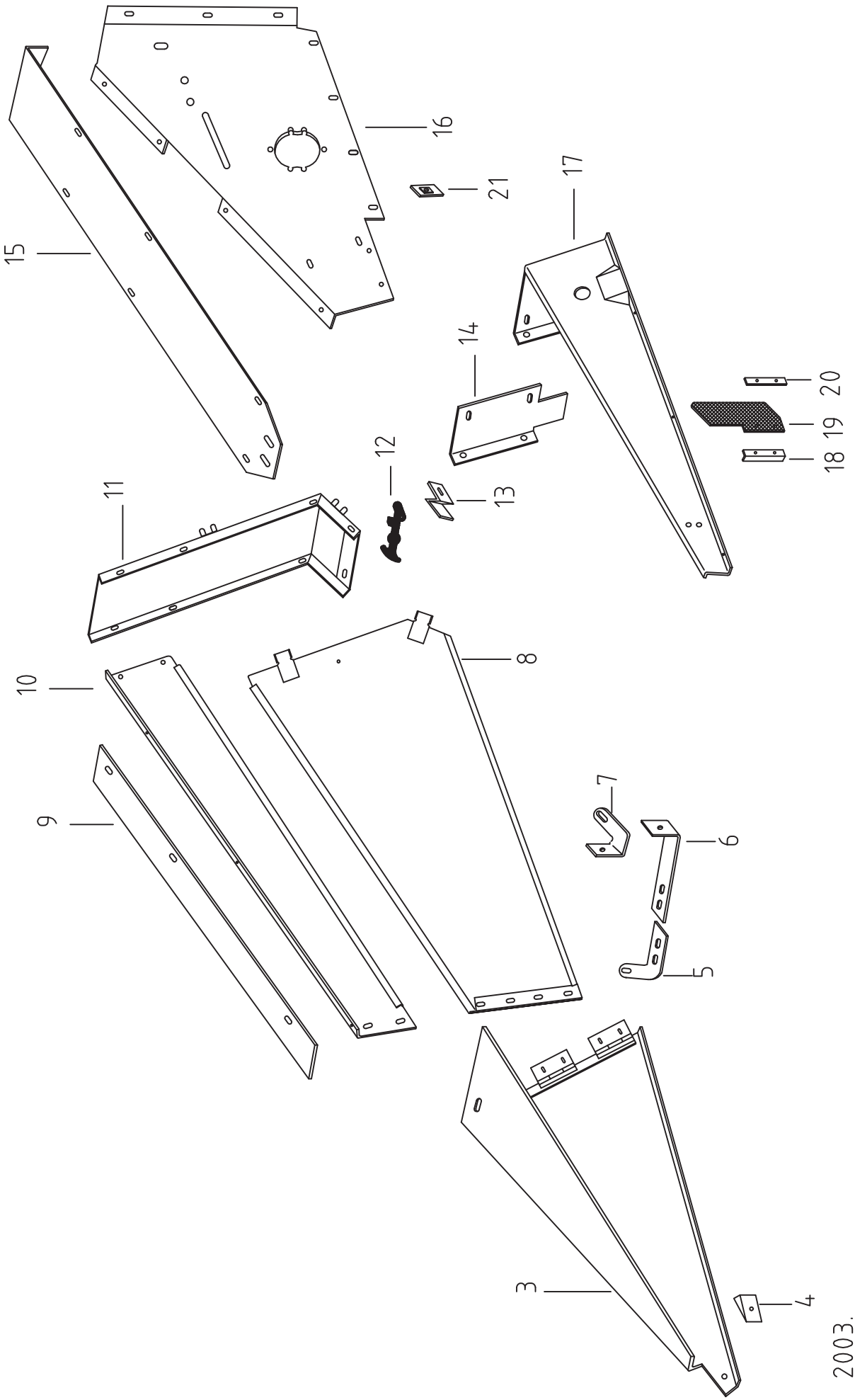


1.320.346 J(R)

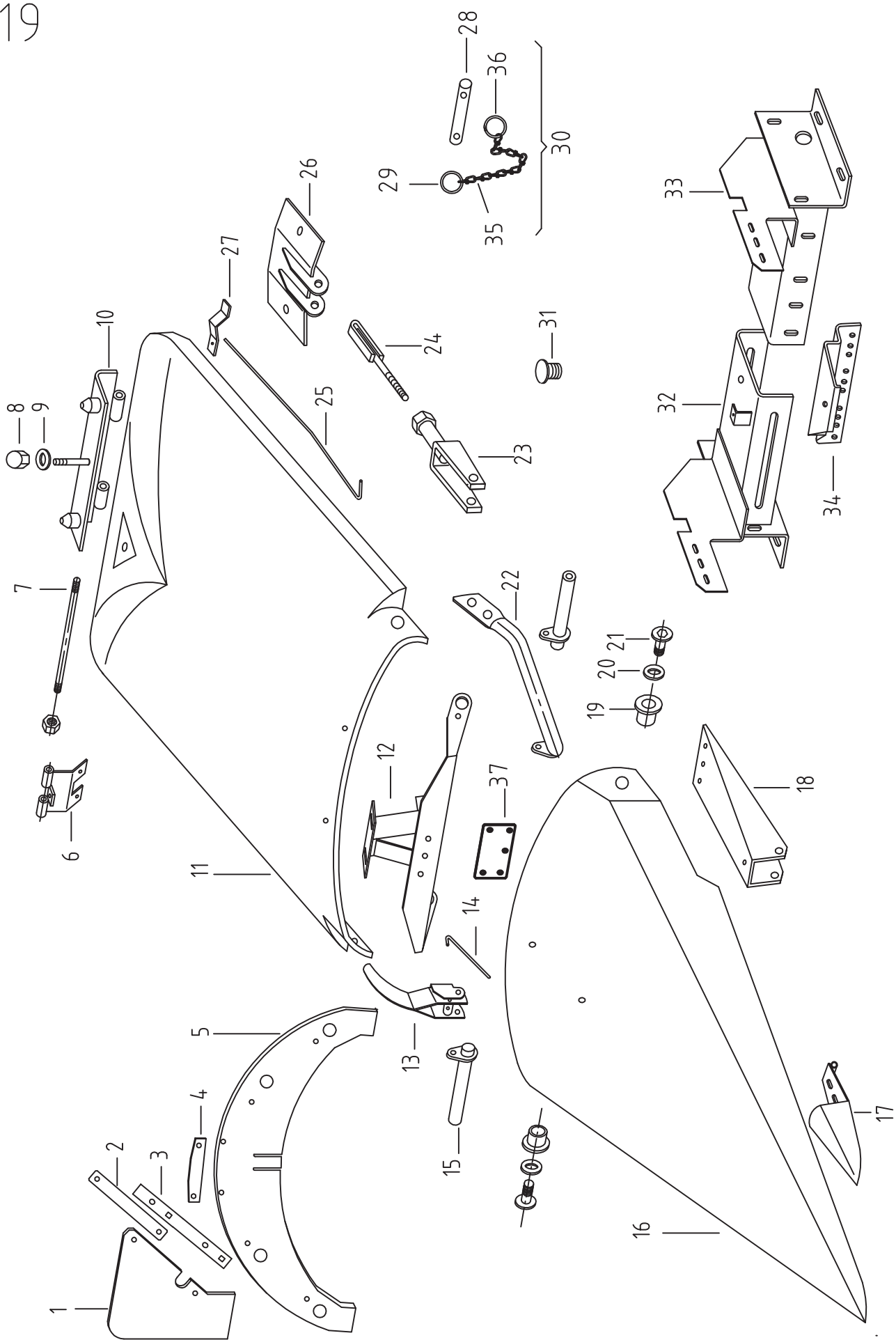
1.320.345 B(L)



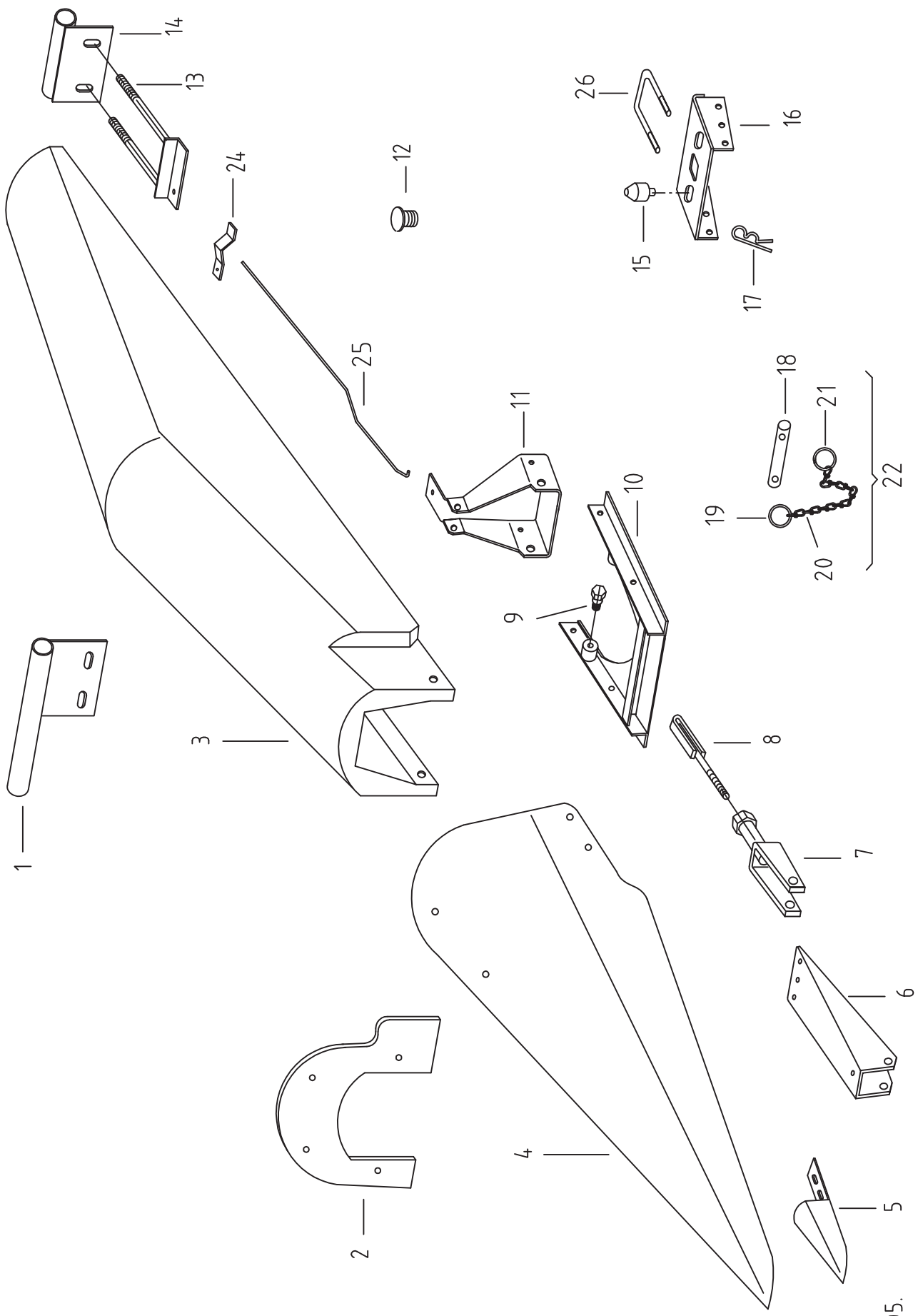
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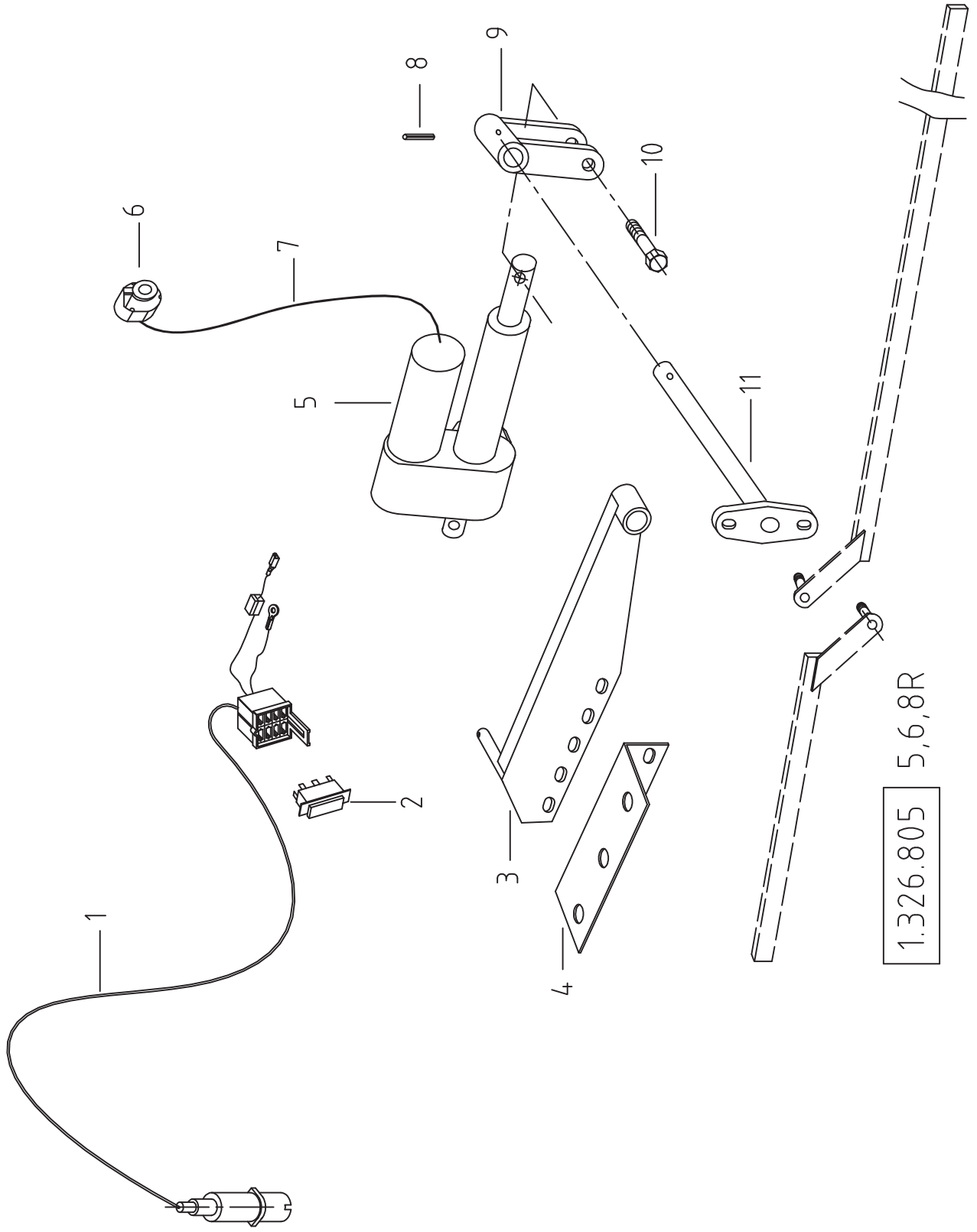
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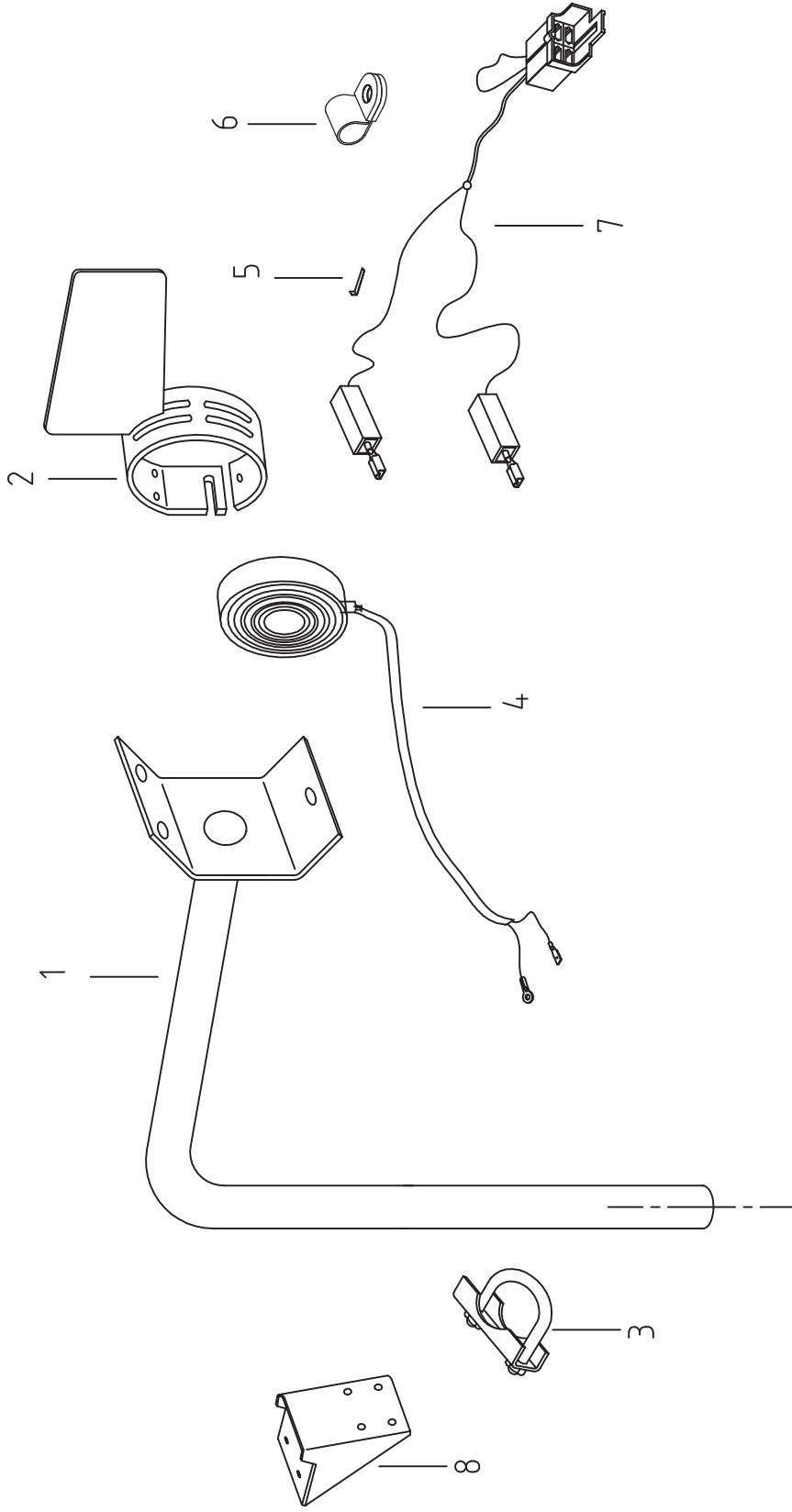
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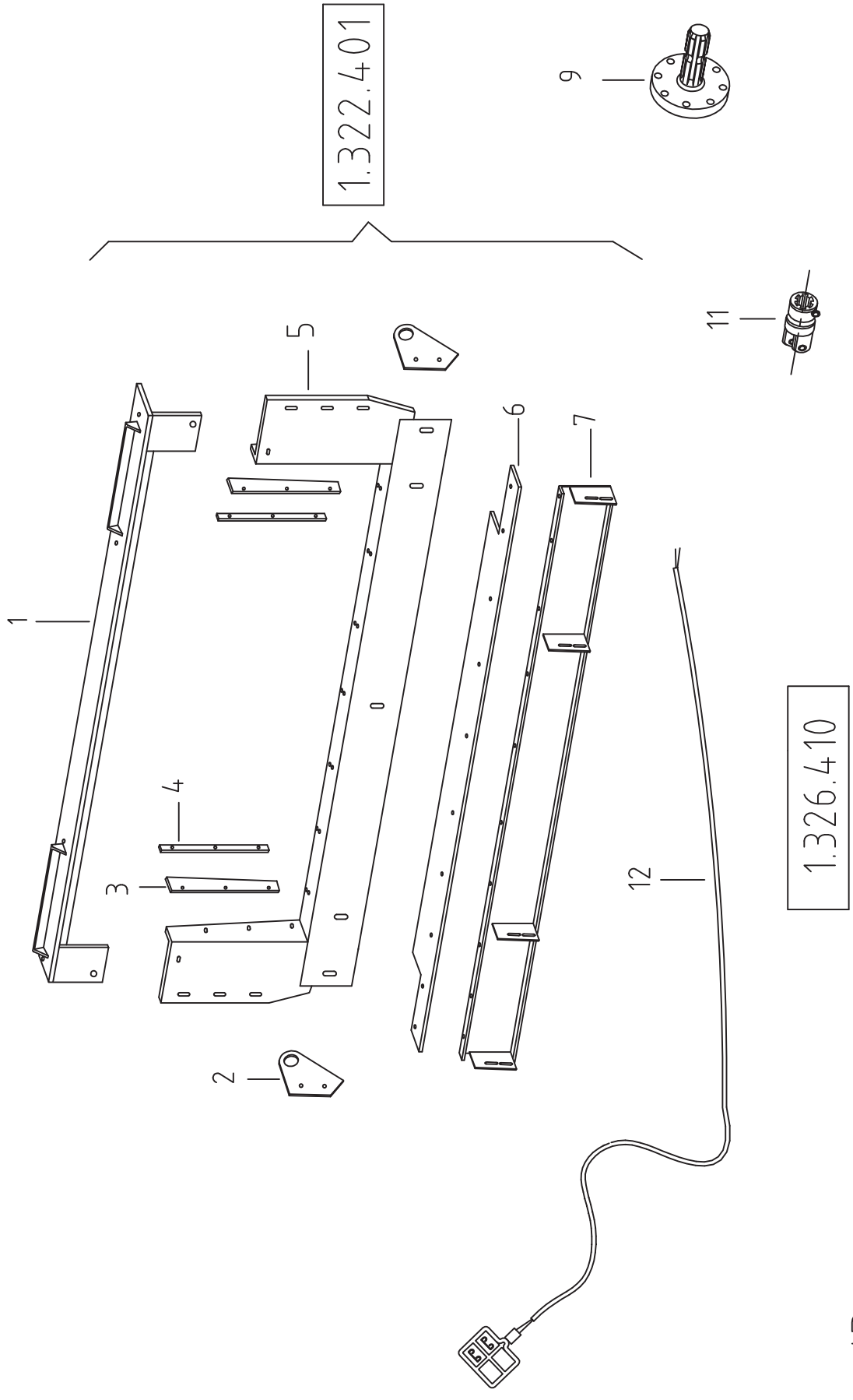
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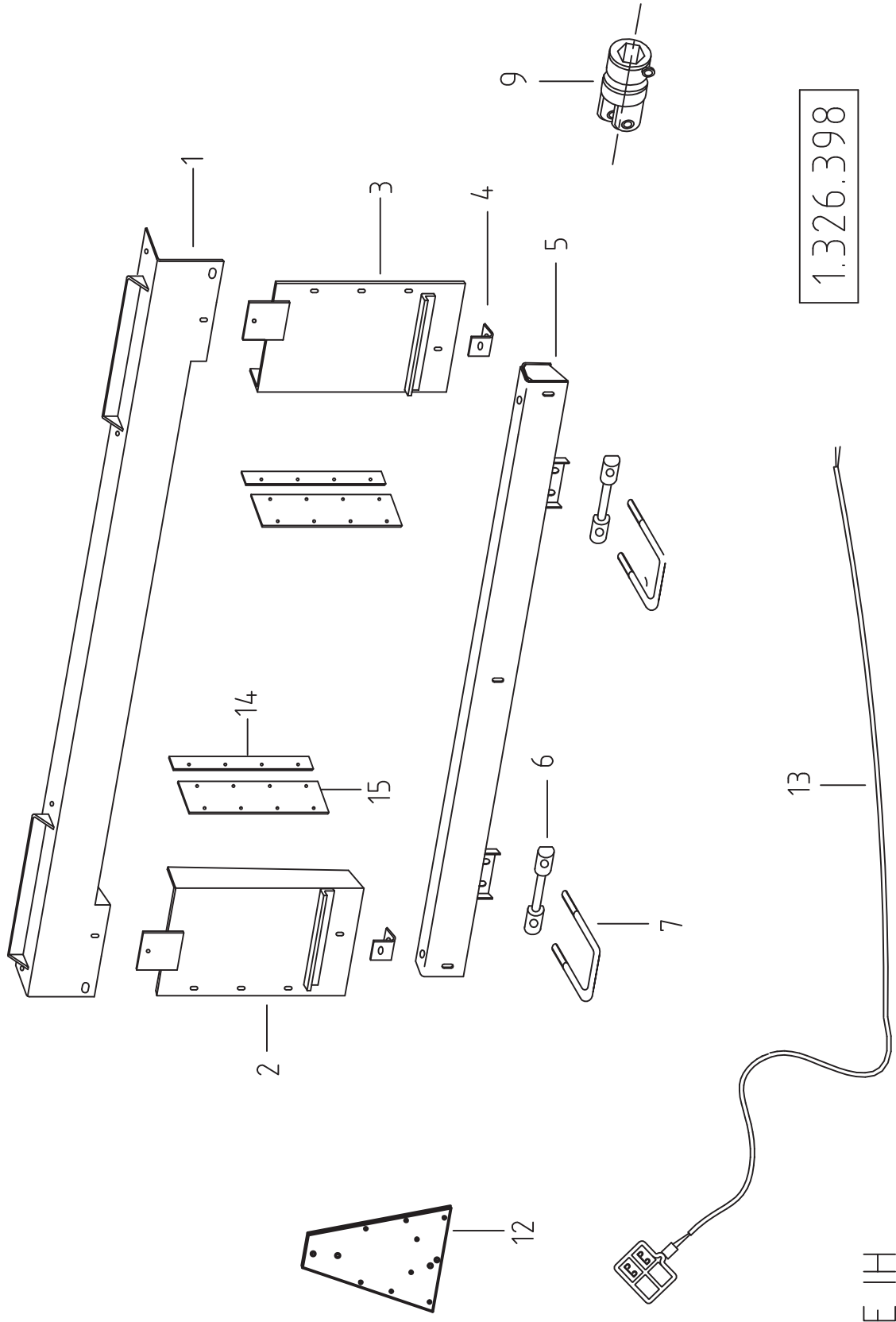


1.326.805 5,6,8R



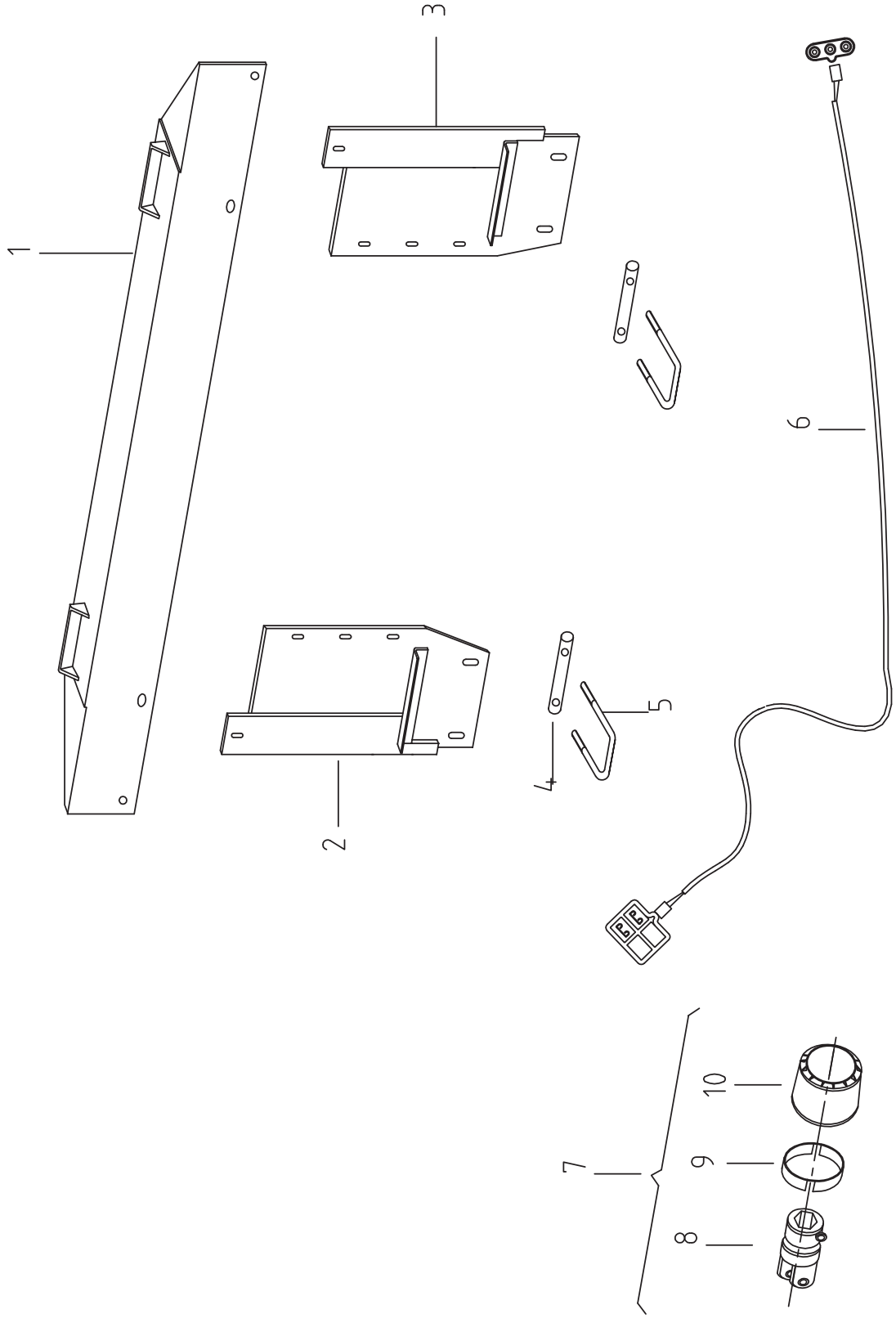
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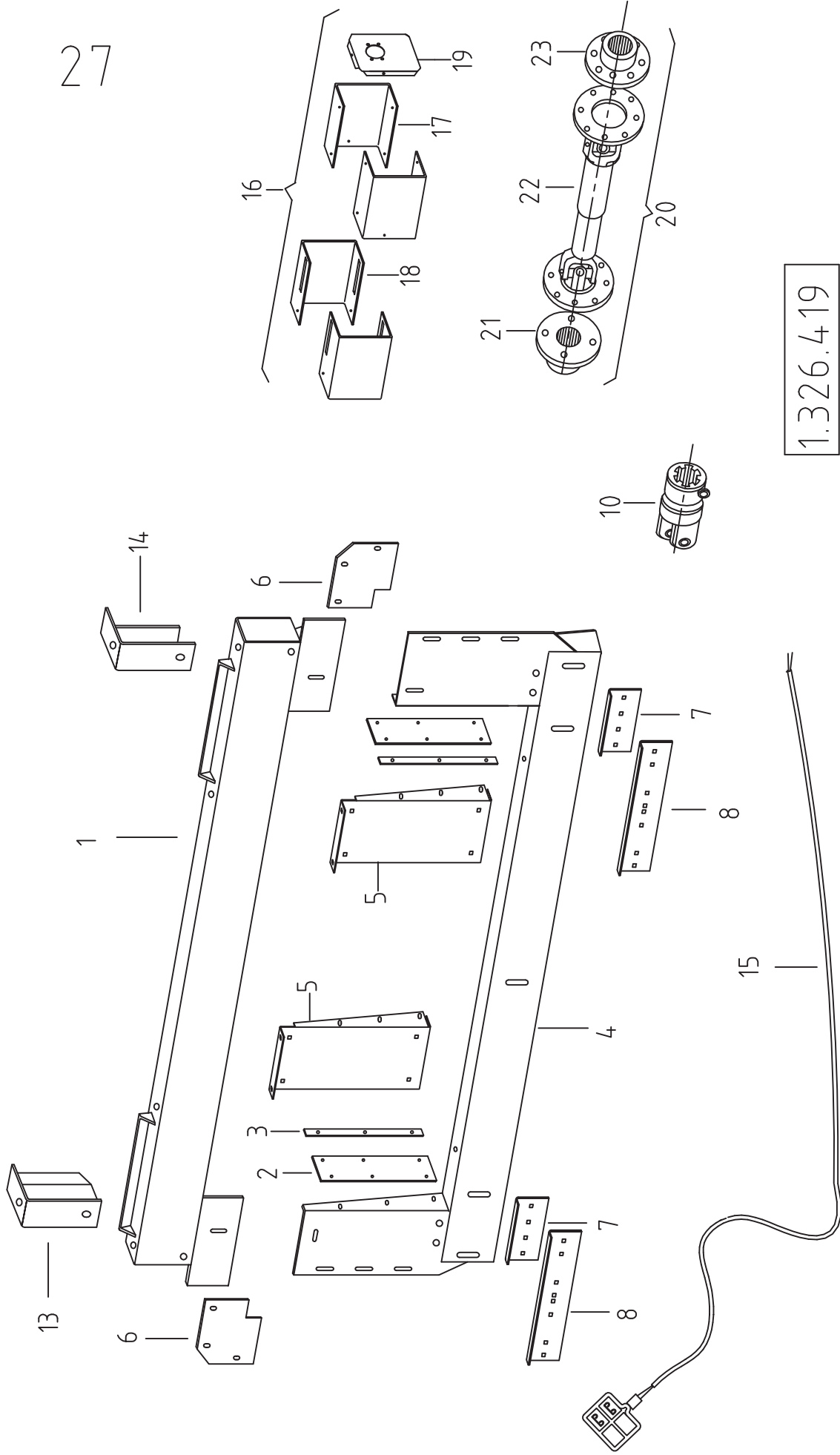


1.326.398

CASE IH
2005.



1.326.539

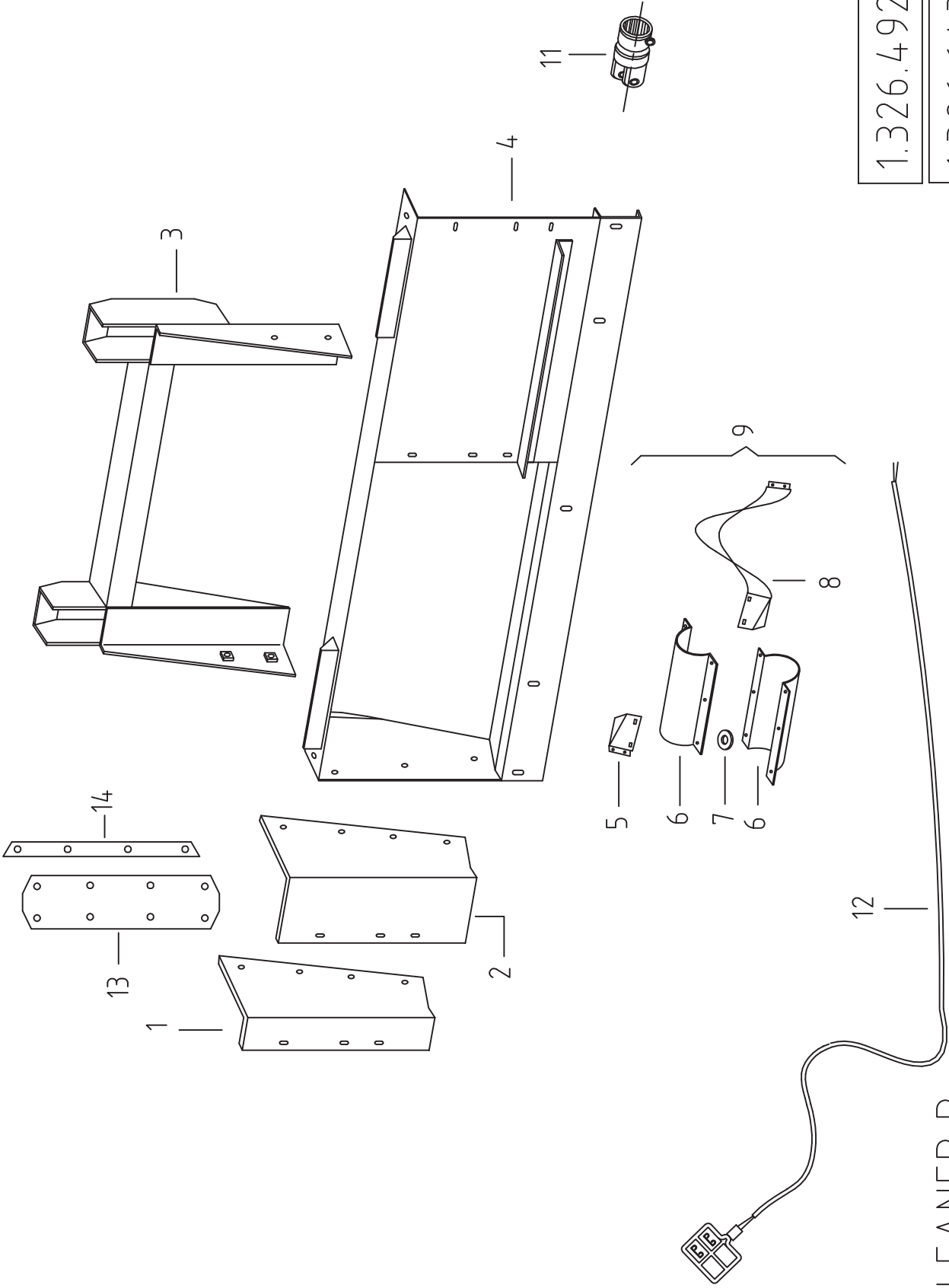


27

1.326.419

1.327.550 4R 36-40"

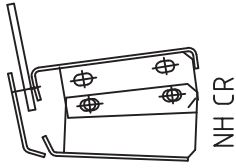
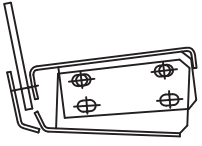
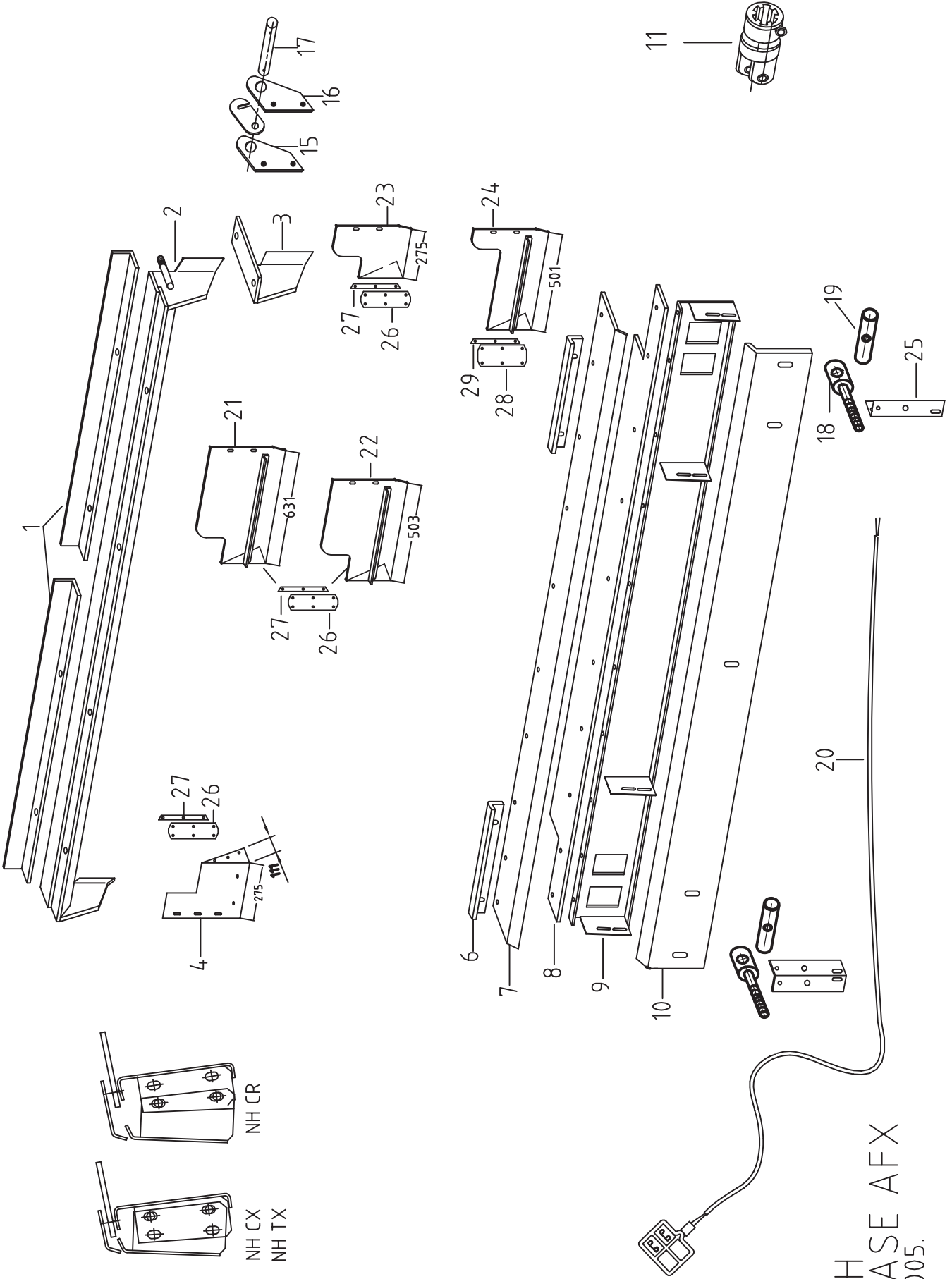
MF 8680, 8780, 9690, 9790
 Gleaner C
 2005.



1.326.492 6R

1.326.643 8R

GLEANER R
2005.

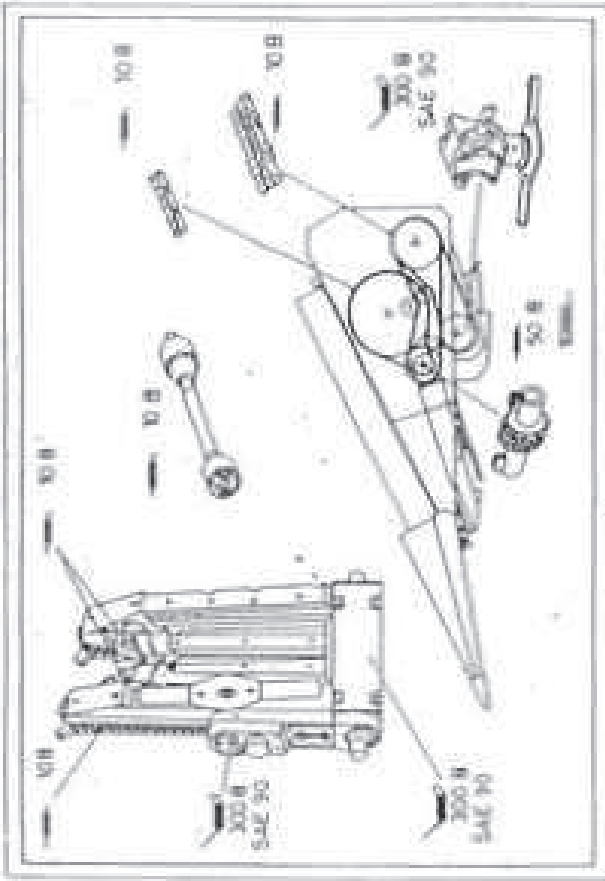


NH
CASE AFX
2005.

29.

MOUNTING KIT: NH .

Ref	Part Number	Description	630	640	830	836	840
1.	1.353.476	Angle l=724 / 2x	2	2	2	2	2
2.	1.327.531	Upper filler	1	1	1	1	1
3.	1.326.285	Inlet - left	1	1	1	1	1
3.	1.326.286	Inlet - right	1	1	1	1	1
4.	1.326.280	Inlet - right l=156 NH CX	1	1	1	1	1
4.	1.326.282	Inlet - right l=275 NH TX66-68	1	1	1	1	1
4.	1.327.554	Inlet - right l=275 NH TR	1	1	1	1	1
5.	1.326.279	Inlet - left l=156 NH CX	1	1	1	1	1
5.	1.326.281	Inlet - left l=275 NH TX66-68	1	1	1	1	1
5.	1.327.553	Inlet - left l=275 NH TR	1	1	1	1	1
6.	1.322.437	Angle	2	2	2	2	2
7.	1.326.277	Flat iron	1	1	1	1	1
7.	1.327.556	Flat iron NH CR	1	1	1	1	1
8.	1.326.276	Rubber plate	1	1	1	1	1
9.	1.326.269	Support assy	1	1	1	1	1
10.	1.326.266	Lower filler	1	1	1	1	1
11.	1.327.305	Joint fork z=6	2	2	2	2	2
15.	1.309.377	Retainer ear	1	1	1	1	1
16.	1.326.288	Retainer	2	2	2	2	2
17.	1.309.387	Pin	1	1	1	1	1
18.	1.327.601	Retainer	2	2	2	2	2
19.	1.327.536	Pin	2	2	2	2	2
20.	1.327.638	Wire	1	1	1	1	1
20.	1.353.422	Wire CASE AFX, NH CR	1	1	1	1	1
21.	1.328.482	Inlet - left l=631 NH CR920-960	1	1	1	1	1
21.	1.328.483	Inlet - right l=631 NH CR920-960	1	1	1	1	1
22.	1.328.487	Inlet - left l=503 NH CR970-980	1	1	1	1	1
22.	1.328.488	Inlet - right l=503 NH CR970-980	1	1	1	1	1
23.	1.328.525	Inlet - left l=275 NH CASE AFX	1	1	1	1	1
23.	1.328.526	Inlet - right l=275 NH CASE AFX	1	1	1	1	1
24.	1.328.521	Inlet - left l=501 NH CX700	1	1	1	1	1
24.	1.328.522	Inlet - right l=501 NH CX700	1	1	1	1	1



▲ DANGER
 Stop engine before unclogging. Header takes in crop faster than you can let go.

▲ WARNING

Do not open until engine and all movement have stopped.

▲ DANGER

CONTACT WITH MOVING DRIVELINE CAN CAUSE DEATH

- Do not operate without all drive shafts in place
- Do not operate with security attached.
- Drive shafts rotating freely & without safety catches.

▲ DANGER

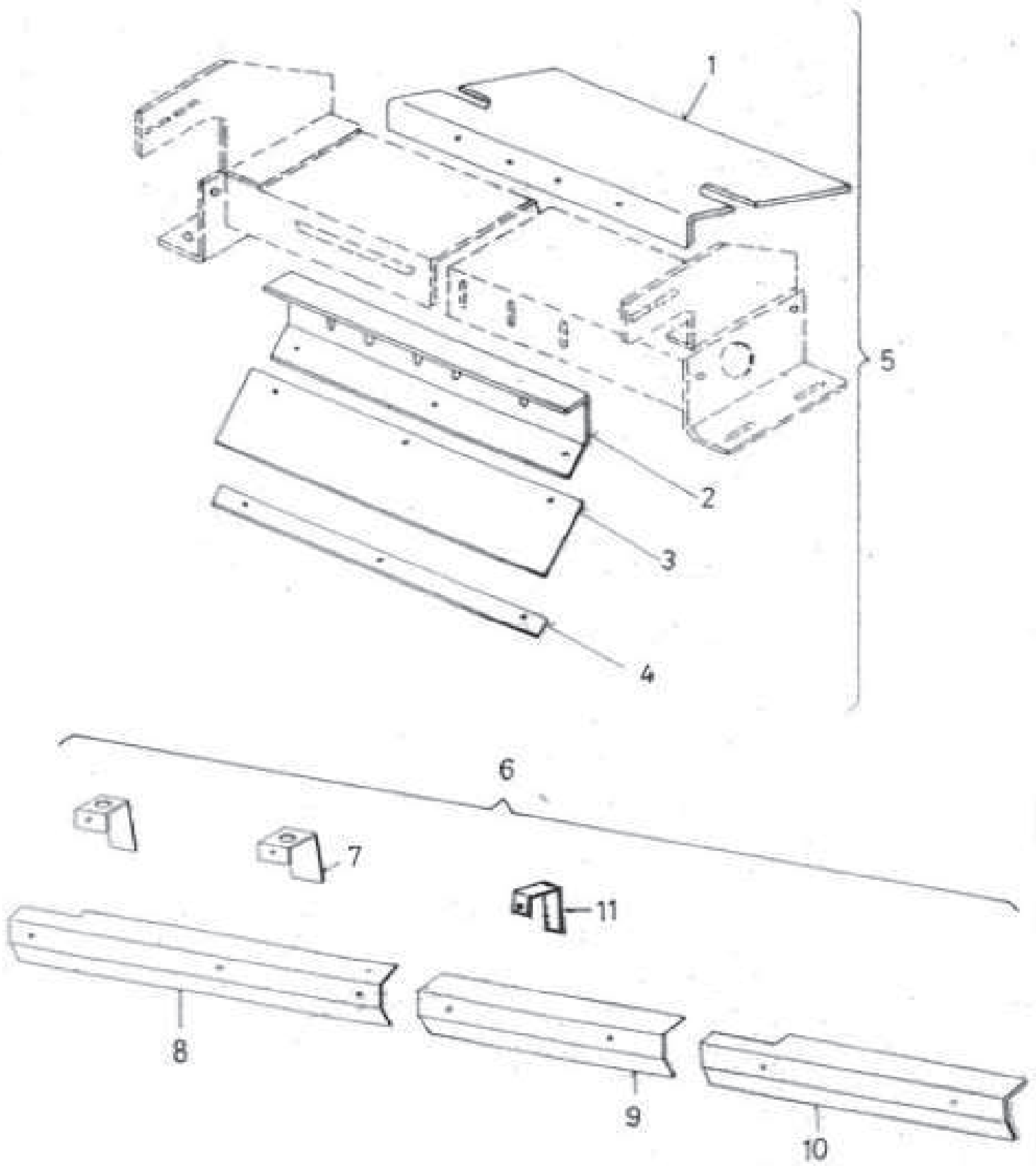
Stop engine before unclogging or making any adjustments.

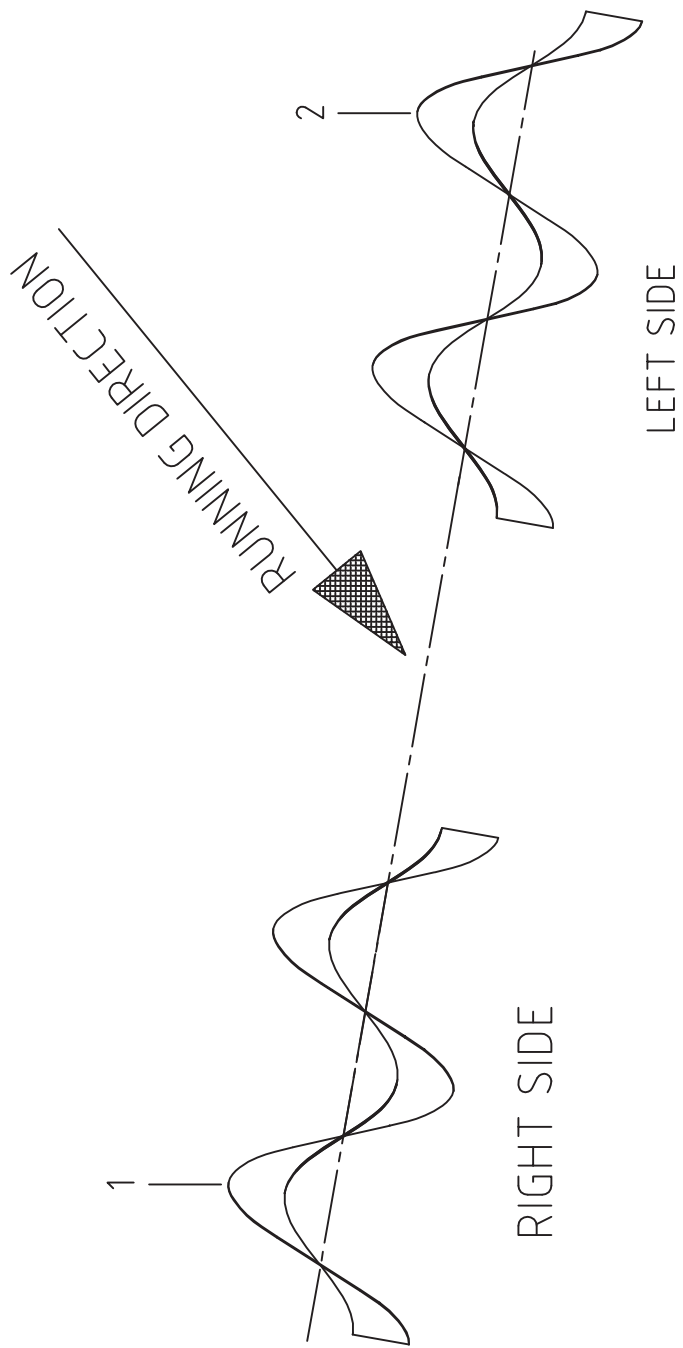
▲ DANGER

Engage header on vehicle early stop before going under header or header.









33.

AUGER REPAIR FLIGHTING

Ref	Part Number	Description
1.	1.327.527	Auger fighting right - length 900mm (35 3/8 in)
2.	1.327.528	Auger fighting left - length 900mm (35 3/8 in)

**Complete Spare Part List for
 OROS-HARVESTEC Corn H.
 2004. /1.326.400/**

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1.300.174	8	1.304.143	26
1.300.179	8	1.304.144	5
1.300.195	9	1.304.265	14
1.300.200	10	1.304.399	15
1.300.206	9	1.304.413	15
1.300.207	9	1.304.414	15
1.300.220	9	1.304.424	15
1.300.221	9	1.304.434	15
1.300.222	9	1.304.445	15
1.300.223	9	1.304.446	15
1.300.225	9	1.304.447	15
1.300.229	9	1.304.448	15
1.300.238	14	1.304.449	15
1.300.255	9	1.304.454	15
1.300.906	17,18	1.304.457	15
1.300.926	9	1.304.458	15
1.300.998	8	1.304.462	15
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1.301.425	8	1.304.475	15
1.301.426	8	1.304.476	15
1.301.427	8	1.304.477	15
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1.301.434	14	1.304.769	2
1.301.442	13	1.304.770	2
1.301.451	13	1.304.829	15
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1.301.818	8	1.304.848	2
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1.307.362	3/A	1.309.052	2
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1.308.117	8	1.309.873	15
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1.308.220	9	1.310.007	15
1.308.223	2,9	1.310.009	14,2
1.308.241	8,9	1.310.455	11
1.308.247	9	1.310.456	11
1.308.249	9	1.310.457	11
1.308.260	11	1.310.551	21
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1.308.291	11	1.310.731	11
1.308.292	11	1.310.733	11
1.308.297	11	1.310.734	11
1.308.298	8,11	1.310.739	11
1.308.322	8	1.310.743	11
1.308.323	8	1.310.744	11
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1.308.337	8	1.310.746	11
1.308.339	8	1.310.753	11
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1.308.356	8	1.310.757	11
1.308.454	11	1.310.758	11
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1.308.513	8	1.310.761	11
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1.308.648	8	1.310.765	11
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1.308.680	8	1.310.769	11
1.308.681	8	1.310.774	11
1.308.682	8	1.310.778	2
1.308.712	13	1.310.780	2
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1.308.899	21	1.310.858	11
1.308.925	32	1.310.859	11
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1.308.927	32	1.310.861	11
1.308.928	32	1.310.862	11

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1.310.970	16	1.314.976	3/A,6,7
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1.314.105	32	1.314.986	32
1.314.107	32	1.315.070	2
1.314.108	32	1.315.111	30
1.314.113	5	1.315.145	11
1.314.166	2	1.315.146	11
1.314.167	2	1.315.197	15
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1.314.262	11	1.315.487	15
1.314.285	10	1.315.490	15
1.314.297	32	1.315.491	15
1.314.301	32	1.315.492	15
1.314.336	15	1.315.511	8
1.314.337	15	1.315.513	8
1.314.409	14	1.315.514	8
1.314.410	14	1.315.590	30
1.314.413	16	1.315.673	14
1.314.414	16	1.315.674	14
1.314.418	16	1.315.685	14
1.314.421	16	1.315.687	14
1.314.422	16	1.315.724	14
1.314.423	15	1.315.990	27
1.314.424	15	1.315.992	27
1.314.425	15	1.316.905	14,15
1.314.426	15	1.316.088	2
1.314.433	15	1.316.913	10
1.314.435	9	1.318.072	15
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1.314.548	15	1.318.074	15
1.314.577	15	1.318.075	15
1.314.578	15	1.318.229	24
1.314.580	15	1.319.165	13
1.314.660	10	1.319.171	13
1.314.661	10	1.319.157	3/A,6,7
1.314.662	10	1.319.178	13
1.314.663	10	1.319.181	13
1.314.664	10	1.319.432	17,18
1.314.665	10	1.319.576	2
1.314.666	10	1.319.615	8,9
1.314.713	10	1.319.803	11
1.314.714	10	1.319.804	11
1.314.715	10	1.319.805	11
1.314.716	10	1.319.806	11
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1.314.718	10	1.319.858	27
1.314.719	10	1.319.890	11
1.314.720	10	1.319.929	11
1.314.748	3,4	1.320.001	3,4
1.314.784	15	1.320.002	3,4

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1.320.072	22	1.320.608	17
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1.320.173	3,4	1.320.673	29
1.320.176	3,4	1.320.686	29
1.320.177	17	1.320.688	29
1.320.178	18	1.320.698	25
1.320.181	3,4	1.320.704	25
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1.320.183	3,4	1.320.762	6,7
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1.320.187	2	1.320.831	24
1.320.190	2	1.320.832	24
1.320.191	2	1.320.834	24
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1.320.245	2	1.321.415	7
1.320.246	2	1.321.457	8
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1.320.276	27	1.321.582	26
1.320.277	27	1.321.592	10
1.320.280	24,27,29	1.321.605	10
1.320.281	27,29	1.321.932	21
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1.320.329	16	1.322.228	3
1.320.343	5	1.322.229	3
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1.320.345	16	1.322.297	1
1.320.346	16	1.322.320	1
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1.320.476	17,18	1.322.337	20
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1.320.540	2	1.322.341	19
1.320.562	9	1.322.349	1

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1.322.422	8	1.325.339	19
1.322.440	25	1.325.354	19
1.322.441	25	1.325.369	19
1.322.468	20	1.325.372	19
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1.322.484	19,2	1.325.448	28
1.322.489	19	1.325.449	28
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1.322.523	20	1.325.877	20
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1.322.713	25	1.325.899	20
1.322.794	20	1.325.900	20
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1.322.940	4	1.326.099	29
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1.322.962	9	1.326.330	2
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1.322.973	7	1.326.368	13
1.322.976	7	1.326.369	13
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1.322.980	7	1.326.385	12
1.322.981	9	1.326.386	12
1.322.989	7	1.326.387	12
1.322.990	7	1.326.393	10
1.322.996	7	1.326.395	31
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1.327.118	7	239.388.0	8
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