

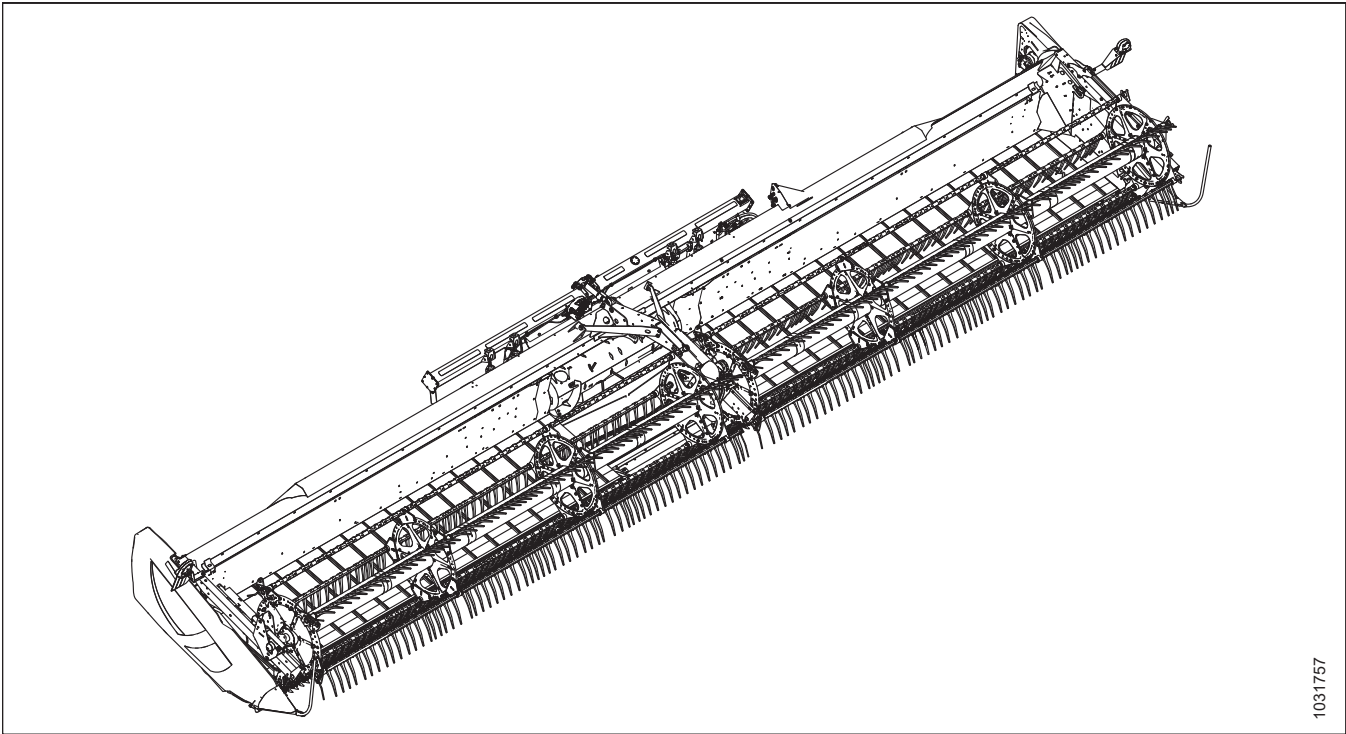
# **D1 Series Combine Draper Header with FM100 Float Module**

Unloading and Assembly Instructions (North America)

215183 Revision A

Original Instruction

## D1 Series Draper Header for Combines and FM100 Float Module



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## Introduction

This instruction manual describes the unloading, setup, and predelivery requirements for the MacDon D1 Series Combine Draper Header with FM100 Float Module.

To ensure the best performance of this product and the safety of your customers, carefully follow the unload and assembly procedure from the beginning through to completion.

**Carefully read all the material provided before attempting to unload, assemble, or use the machine.**

Retain this instruction for future reference.

### ***Conventions***

The following conventions are used in this document:

- Right and left are determined from the operator's position. The front of the header faces the crop.
- Unless otherwise noted, use the standard torque values provided in this manual.

### **NOTE:**

Keep your MacDon publications up-to-date. The latest version can be downloaded from our website ([www.macdon.com](http://www.macdon.com)) or from our Dealer portal (<https://portal.macdon.com>) (login required).

This document is currently available in English only.

## Summary of Changes

At MacDon, we're continuously making improvements, and occasionally these improvements affect product documentation. The following list provides an account of major changes from the previous version of this document.

Section	Summary of Change	Internal Use Only
Inside front cover	Added copyright and disclaimer statement.	Tech Pubs
Throughout	Made sure the following statements are now a <b>WARNING</b> for consistency: <ul style="list-style-type: none"> <li>• Check to be sure all bystanders have cleared the area.</li> <li>• Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> <li>• Never start or move the machine until you are sure all bystanders have cleared the area.</li> <li>• Equipment used for loading and unloading must meet or exceed the minimum specified requirements. Using inadequate equipment may result in vehicle tipping, machine damage, or chain breakage.</li> </ul>	Tech Pubs
Throughout	Made sure the following statements are now a <b>DANGER</b> for consistency: <ul style="list-style-type: none"> <li>• To avoid bodily injury or death from unexpected start-up or fall of a raised machine, always stop engine and remove key before leaving the operator's seat, and always engage safety props before going under the machine for any reason.</li> </ul>	Tech Pubs
<i>Introduction, page i</i>	Added conventions.	Tech Pubs
<i>2.3 Removing Shipping Stands, page 10</i> <ul style="list-style-type: none"> <li>• <i>Step 12, page 12</i></li> </ul>	Updated picture to show new shipping stands.	ECN 57608
<i>2.3 Removing Shipping Stands, page 10</i> <ul style="list-style-type: none"> <li>• <i>Step 15, page 14</i></li> </ul>	Corrected picture to show a North American shipping support.	Tech Pubs
<i>3.1 Positioning Transport Lights, page 15</i> <ul style="list-style-type: none"> <li>• <i>Step 1, page 15</i></li> <li>• <i>Step 2, page 15</i></li> </ul>	Updated picture to show additional nut used to mount transport light assembly.	ECN 58057
<i>3.1 Positioning Transport Lights, page 15</i> <ul style="list-style-type: none"> <li>• <i>Step 3, page 16</i></li> </ul>	<ul style="list-style-type: none"> <li>• Updated picture to show an additional nut used to mount transport light assembly.</li> <li>• Revised picture to show the accurate shipping position of the transport light assembly.</li> </ul>	ECN 58057 Engineering
<i>3.1 Positioning Transport Lights, page 15</i> <ul style="list-style-type: none"> <li>• <i>Step 4, page 16</i></li> </ul>	Updated picture to show an additional nut used to mount transport light assembly.	ECN 58057



Section	Summary of Change	Internal Use Only
<p><a href="#">3.2 Attaching Reel Lift Cylinders, page 17</a></p> <ul style="list-style-type: none"> <li>• <a href="#">Figure 3.5, page 17</a></li> <li>• <a href="#">Figure 3.6, page 17</a></li> </ul>	<p>Replaced picture with two pictures. Revised the double reel picture to show the correct position of the tagged bolt.</p>	<p>Tech Pubs</p>
<p><a href="#">3.2 Attaching Reel Lift Cylinders, page 17</a></p> <ul style="list-style-type: none"> <li>• <a href="#">Step 22, page 22</a></li> </ul>	<p>Updated picture to show new reel arm support bracket.</p>	<p>ECN 57607</p>
<p><a href="#">3.3 Attaching Reel Height Sensor, page 25</a></p> <ul style="list-style-type: none"> <li>• <a href="#">Figure 3.22, page 26</a></li> </ul>	<ul style="list-style-type: none"> <li>• ECN 58283: Added AGCO IDEAL™ to picture legend.</li> <li>• Added arrows to the picture.</li> </ul>	<p>ECN 58283 Tech Pubs</p>
<p><a href="#">3.3 Attaching Reel Height Sensor, page 25</a></p> <ul style="list-style-type: none"> <li>• See NOTE below <a href="#">Figure 3.22, page 26</a></li> </ul>	<p>Added the following to the NOTE:</p> <ul style="list-style-type: none"> <li>• For configuration (A), pointer (D) points to the <b>FRONT</b> of the header.</li> <li>• For configuration (B), pointer (D) points to the <b>REAR</b> of the header.</li> </ul>	<p>Product Support</p>
<p><a href="#">3.4 Attaching Cam Arms, page 28</a></p> <ul style="list-style-type: none"> <li>• <a href="#">Step 7, page 29</a></li> </ul>	<p>Added the IMPORTANT to the step.</p>	<p>Product Support</p>
<p><a href="#">3.8.1 Installing Filler Cap, page 37</a></p> <ul style="list-style-type: none"> <li>• <a href="#">Step 2, page 37</a></li> <li>• <a href="#">Step 3, page 38</a></li> <li>• <a href="#">Step 4, page 38</a></li> </ul>	<p>Updated picture to show change to hydraulic tank filler neck.</p>	<p>ECN 57856</p>
<p><a href="#">3.8.1 Installing Filler Cap, page 37</a></p>	<p>Removed step:</p> <ul style="list-style-type: none"> <li>• “Apply hydraulic pipe controlled strength pipe thread sealant (Loctite® 565 or equivalent) to screws.”</li> </ul>	<p>ECN 59259</p>
<p><a href="#">3.8.1 Installing Filler Cap, page 37</a></p> <ul style="list-style-type: none"> <li>• <a href="#">Step 6, page 38</a></li> <li>• <a href="#">Step 9, page 39</a></li> </ul>	<p>Updated picture to show change to hydraulic tank filler neck.</p>	<p>ECN 57856</p>
<p><a href="#">3.8.2 FM100 Feed Auger Configurations, page 39</a></p>	<p><b>Narrow configuration as the standard configuration:</b> Added AGCO IDEAL™ Series</p>	<p>ECN 59301</p>
<p><a href="#">3.8.2 FM100 Feed Auger Configurations, page 39</a></p>	<p><b>Narrow configuration:</b> Added information about the quantity of flightings and fingers.</p>	<p>Tech Pubs</p>
<p><a href="#">3.8.2 FM100 Feed Auger Configurations, page 39</a></p>	<p><b>Medium configuration as the standard configuration:</b> Added the following combines:</p> <ul style="list-style-type: none"> <li>• Case IH 2300/2500 Series</li> <li>• CLAAS 7000/8000</li> <li>• John Deere S76/77/78/790</li> </ul>	<p>Engineering Tech Pubs</p>

Section	Summary of Change	Internal Use Only
	<ul style="list-style-type: none"> <li>New Holland CR 10.80/10.90</li> <li>Rostselmash Torum 760/780</li> </ul>	
3.8.2 FM100 Feed Auger Configurations, page 39	<b>Medium configuration as the standard configuration:</b> <ul style="list-style-type: none"> <li>Removed "Elevation" from the description of New Holland CX Series.</li> </ul>	Tech Pubs
3.8.2 FM100 Feed Auger Configurations, page 39	<b>Medium configuration as an optional configuration:</b> Added AGCO IDEAL™ Series.	Engineering
3.8.2 FM100 Feed Auger Configurations, page 39	<b>Medium configuration:</b> Added information about the quantity of flightings and fingers.	Tech Pubs
3.8.2 FM100 Feed Auger Configurations, page 39	<b>Wide configuration:</b> <ul style="list-style-type: none"> <li>Added information about the quantity of flightings and fingers.</li> <li>Removed NOTE referring to "Optional Modification to Wide Configuration."</li> </ul>	Tech Pubs
3.8.2 FM100 Feed Auger Configurations, page 39	<b>Ultra narrow configuration:</b> <ul style="list-style-type: none"> <li>Added information about the quantity of flightings and fingers.</li> <li>Added NOTE about drilling holes.</li> </ul>	Tech Pubs Product Support
3.8.2 FM100 Feed Auger Configurations, page 39	<b>Ultra wide configuration:</b> Added this configuration.	Tech Pubs
Converting from Ultra Narrow Configuration or Narrow Configuration to Medium Configuration, page 42	Removed footnote: <ul style="list-style-type: none"> <li>MD #287031 contains wear-resistant flightings, and is available only through MacDon Parts.</li> </ul>	Tech Pubs
Converting from Ultra Narrow Configuration or Narrow Configuration to Medium Configuration, page 42 <ul style="list-style-type: none"> <li>Step 5, page 43</li> <li>Step 7, page 43</li> </ul>	<ul style="list-style-type: none"> <li>Added NOTE.</li> <li>Removed NOTE: Flightings are NOT included in this kit. Order flighting kits (MD #287031) separately.</li> </ul>	Tech Pubs
Converting from Ultra Narrow Configuration or Narrow Configuration to Medium Configuration, page 42 <ul style="list-style-type: none"> <li>Step 9, page 44</li> </ul>	Added to step: <ul style="list-style-type: none"> <li>Removing the long flightings left empty flighting slots in the auger that were not needed to install the new shorter flightings.</li> </ul>	Tech Pubs
Converting from Wide Configuration to Medium Configuration, page 44	Removed footnote: <ul style="list-style-type: none"> <li>MD #287031 contains wear-resistant flightings, and is available only through MacDon Parts.</li> </ul>	Tech Pubs
Converting from Wide Configuration to Medium Configuration, page 44 <ul style="list-style-type: none"> <li>Step 4, page 45</li> <li>Step 7, page 45</li> </ul>	Added NOTE.	Tech Pubs

Section	Summary of Change	Internal Use Only
<i>Converting from Medium Configuration or Wide Configuration to Narrow Configuration, page 46</i>	Reworded introductory NOTE as follows: <ul style="list-style-type: none"> <li>• Flighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.</li> </ul>	Product Support
<i>Converting from Medium Configuration or Wide Configuration to Narrow Configuration, page 46</i> <ul style="list-style-type: none"> <li>• Step 10, page 47</li> </ul>	Added NOTE.	Tech Pubs
<i>Converting from Ultra Narrow or Narrow Configuration to Wide or Ultra Wide Configuration, page 51</i>	Removed footnote: <ul style="list-style-type: none"> <li>• MD #287031 contains wear-resistant flightings, and is available only through MacDon Parts.</li> </ul>	Tech Pubs
<i>Converting from Ultra Narrow or Narrow Configuration to Wide or Ultra Wide Configuration, page 51</i> <ul style="list-style-type: none"> <li>• Step 6, page 52</li> <li>• Step 8, page 52</li> </ul>	Removed NOTE: <ul style="list-style-type: none"> <li>• Flightings are NOT included in this kit. Order flighting kit MD #287031 separately.</li> </ul>	Tech Pubs
<i>Converting from Wide Configuration to Ultra Wide Configuration, page 53</i>	Changed topic title. Was previously titled "Optional Modification to Wide Configuration."	Tech Pubs
<i>Converting from Medium Configuration or Wide Configuration to Ultra Narrow Configuration, page 53</i> <ul style="list-style-type: none"> <li>• Step 30, page 56</li> </ul>	Simplified NOTE: <ul style="list-style-type: none"> <li>• Flighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.</li> </ul>	Product Support
<i>Converting from Medium Configuration or Wide Configuration to Ultra Narrow Configuration, page 53</i> <ul style="list-style-type: none"> <li>• Step 32, page 56</li> </ul>	Changed torque from 8.5 Nm (75 lbf-in) to 9 Nm (80 lbf-in).	Engineering
<i>Converting from Narrow Configuration to Ultra Narrow Configuration, page 57</i> <ul style="list-style-type: none"> <li>• Step 18, page 59</li> </ul>	Simplified NOTE: <ul style="list-style-type: none"> <li>• Flighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.</li> </ul>	Product Support
<i>Converting from Narrow Configuration to Ultra Narrow Configuration, page 57</i> <ul style="list-style-type: none"> <li>• Step 20, page 59</li> </ul>	Changed torque from 8.5 Nm (75 lbf-in) to 9 Nm (80 lbf-in).	Engineering
<i>Installing Feed Auger Fingers, page 60</i>	Removed the following DANGER only because this procedure is for the initial setup of the float module (the float module is not operational at this point):	Tech Pubs

Section	Summary of Change	Internal Use Only
	<ul style="list-style-type: none"> <li>To avoid bodily injury or death from unexpected start-up or fall of a raised machine, always stop engine and remove key before leaving the operator's seat, and always engage safety props before going under the machine for any reason.</li> </ul>	
<i>Installing Feed Auger Fingers, page 60</i> <ul style="list-style-type: none"> <li>Step 3, page 60</li> <li>Step 6, page 61</li> </ul>	Changed torque from 8.5 Nm (75 lbf-in) to 9 Nm (80 lbf-in).	Engineering
<i>Removing Feed Auger Fingers, page 61</i>	Removed the following DANGER only because this procedure is for the initial setup of the float module (the float module is not operational at this point): <ul style="list-style-type: none"> <li>To avoid bodily injury or death from unexpected start-up or fall of a raised machine, always stop engine and remove key before leaving the operator's seat, and always engage safety props before going under the machine for any reason.</li> </ul>	Tech Pubs
<i>Removing Feed Auger Fingers, page 61</i> <ul style="list-style-type: none"> <li>Step 4, page 62</li> <li>Step 5, page 63</li> </ul>	Changed torque from 8.5 Nm (75 lbf-in) to 9 Nm (80 lbf-in).	Engineering
<i>CR Feeder Deflectors, page 64</i>	Added introductory statement: <ul style="list-style-type: none"> <li>This section is for New Holland CR combines only. If operating a New Holland CX combine, remove feed deflectors.</li> </ul>	Tech Pubs
<i>Replacing CR Feeder Deflectors, page 64</i>	Changed the following WARNING to DANGER for consistency: <ul style="list-style-type: none"> <li>To avoid bodily injury or death from unexpected start-up or fall of a raised machine, always stop engine and remove key before leaving the operator's seat, and always engage safety props before going under the machine for any reason.</li> </ul>	Tech Pubs
<i>4 Attaching Header to Combine, page 67</i> <ul style="list-style-type: none"> <li>Table 4.1, page 67</li> </ul>	Added AGCO IDEAL™.	ECN 57194
<i>4.1.1 Attaching Header to an AGCO (Challenger, Gleaner, or Massey Ferguson) Combine, page 67</i> <ul style="list-style-type: none"> <li>Step 1, page 67</li> </ul>	Added safety step: <ul style="list-style-type: none"> <li>Shut down the engine, and remove the key from the ignition.</li> </ul>	Tech Pubs
<i>4.1.1 Attaching Header to an AGCO (Challenger, Gleaner, or Massey Ferguson) Combine, page 67</i> <ul style="list-style-type: none"> <li>Table 4.2, page 69</li> </ul>	Added "AGCO" to the kit number column.	Tech Pubs

Section	Summary of Change	Internal Use Only
<p><i>4.1.2 Installing Reel Fore-Aft / Header Tilt Selector Switch and Harness, page 71</i></p> <ul style="list-style-type: none"> <li>• Step 1, page 71</li> </ul>	<p>Revised step to mean tilting the feeder house, not the header, all the way forward.</p>	<p>Product Support</p>
<p><i>4.1.2 Installing Reel Fore-Aft / Header Tilt Selector Switch and Harness, page 71</i></p> <ul style="list-style-type: none"> <li>• Step 3, page 71</li> </ul>	<p>Revised the IMPORTANT as follows for consistency with similar procedures:</p> <ul style="list-style-type: none"> <li>• If you do not disconnect the battery before connecting the cab draper control harness to the combine’s auxiliary power connectors, electrical components may be damaged.</li> </ul>	<p>Tech Pubs</p>
<p><i>4.2 AGCO IDEAL™ Series Combines, page 75</i></p> <p><i>4.2.1 Attaching Header to an AGCO IDEAL™ Series Combine, page 75</i></p> <p><i>4.2.2 Installing Reel Fore-Aft / Header Tilt Selector Switch, page 78</i></p>	<p>Added AGCO IDEAL™ topics</p>	<p>ECN 57194</p>
<p><i>4.3.1 Attaching Header to Case IH Combine, page 80</i></p> <ul style="list-style-type: none"> <li>• Step 1, page 80</li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>• Shut down the engine, and remove the key from the ignition.</li> </ul>	<p>Tech Pubs</p>
<p><i>4.4.1 Attaching Header to John Deere Combine, page 86</i></p> <ul style="list-style-type: none"> <li>• Step 1, page 86</li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>• Shut down the engine, and remove the key from the ignition.</li> </ul>	<p>Tech Pubs</p>
<p><i>4.4.2 Installing Reel Fore-Aft / Header Tilt Switch – S and T Series Combines, page 89</i></p>	<p>Replaced the DANGER with the following WARNING to be consistent with similar procedures:</p> <ul style="list-style-type: none"> <li>• To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator’s seat for any reason.</li> </ul>	<p>Tech Pubs</p>
<p><i>4.4.2 Installing Reel Fore-Aft / Header Tilt Switch – S and T Series Combines, page 89</i></p> <ul style="list-style-type: none"> <li>• Step 1, page 89</li> </ul>	<p>Revised step to mean tilting the feeder house, not the header, all the way forward.</p>	<p>Product Support</p>
<p><i>4.4.3 Installing Reel Fore-Aft / Header Tilt Switch – 60 and 70 Series Combines, page 96</i></p>	<p>Replaced the DANGER with the following WARNING to be consistent with similar procedures:</p> <ul style="list-style-type: none"> <li>• To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator’s seat for any reason.</li> </ul>	<p>Tech Pubs</p>
<p><i>4.4.3 Installing Reel Fore-Aft / Header Tilt Switch – 60 and 70 Series Combines, page 96</i></p> <ul style="list-style-type: none"> <li>• Step 1, page 96</li> <li>• Step 2, page 96</li> <li>• Step 3, page 96</li> </ul>	<p>Added safety steps and revised IMPORTANT to be consistent with similar procedures.</p> <ul style="list-style-type: none"> <li>• Procedure now says to disconnect the battery negative cable, not the positive cable.</li> </ul>	<p>Tech Pubs</p>

Section	Summary of Change	Internal Use Only
<p><i>4.5.1 Attaching Header to CLAAS Combine, page 101</i></p> <ul style="list-style-type: none"> <li>• <i>Step 1, page 101</i></li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>• Shut down the engine, and remove the key from the ignition.</li> </ul>	Tech Pubs
<p><i>4.6.1 Attaching Header to New Holland CR/CX Combine, page 106</i></p> <ul style="list-style-type: none"> <li>• <i>Step 1, page 106</i></li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>• Shut down the engine, and remove the key from the ignition.</li> </ul>	Tech Pubs
<p><i>4.7.1 Removing Shipping Supports, page 111</i></p> <ul style="list-style-type: none"> <li>• <i>Step 1, page 111</i></li> </ul>	<p>Updated picture to show new float module frame.</p>	ECN 57856
<p><i>5 Performing Predelivery Checks, page 119</i></p> <ul style="list-style-type: none"> <li>• <i>Step</i></li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>• Shut down the engine, and remove the key from the ignition.</li> </ul>	Tech Pubs
<p><i>5.1 Recording Model and Serial Number, page 119</i></p>	<p>Added form fields to record header model, serial number, and year.</p>	Tech Pubs
<p><i>5.1 Recording Model and Serial Number, page 119</i></p> <ul style="list-style-type: none"> <li>• <i>Figure 5.2, page 119</i></li> </ul>	<p>Updated picture to show new float module frame.</p>	ECN 57856
<p><i>5.3 Checking Wheel Bolt Torque – Transport and Stabilizer Wheels, page 122</i></p>	<p>Added “Transport and Stabilizer Wheels” to the topic title.</p>	Tech Pubs
<p><i>5.4 Checking Knife Drive Box, page 123</i></p> <ul style="list-style-type: none"> <li>• <i>Step 1, page 123</i></li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>• Shut down the engine, and remove the key from the ignition.</li> </ul>	Tech Pubs
<p><i>5.7.1 Checking and Tensioning Single and Untimed Double-Knife Drive Belts, page 127</i></p> <ul style="list-style-type: none"> <li>• <i>Step 1, page 127</i></li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>• Shut down the engine, and remove the key from the ignition.</li> </ul>	Tech Pubs
<p><i>5.9 Centering the Reel, page 132</i></p> <ul style="list-style-type: none"> <li>• <i>Figure 5.20, page 133</i></li> </ul>	<p>Added NOTE and associated picture for clarity.</p>	Product Support
<p><i>5.11 Checking and Adjusting Skid Shoe Settings, page 140</i></p>	<p>Changed the following WARNING to a DANGER:</p> <ul style="list-style-type: none"> <li>• To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under machine for any reason.</li> </ul> <p>Removed the following redundant DANGER:</p> <ul style="list-style-type: none"> <li>• Engage header safety props and reel props before working under header or reel.</li> </ul>	Tech Pubs
<p><i>5.11 Checking and Adjusting Skid Shoe Settings, page 140</i></p>	<p>Added safety steps.</p>	Tech Pubs

Section	Summary of Change	Internal Use Only
<ul style="list-style-type: none"> <li>• Step 1, page 140 to Step 3, page 140</li> <li>• Step 6, page 140 to Step 8, page 140</li> </ul>		
<p>5.12.2 Adjusting Reel Clearance, page 143</p> <ul style="list-style-type: none"> <li>• Step 1, page 143</li> <li>• Step 2, page 143</li> </ul>	Added safety steps.	Tech Pubs
<p>5.12.2 Adjusting Reel Clearance, page 143</p> <ul style="list-style-type: none"> <li>• Step 5, page 143</li> </ul>	Added NOTE.	Tech Pubs
<p>5.12.2 Adjusting Reel Clearance, page 143</p> <ul style="list-style-type: none"> <li>• Step 10, page 143</li> </ul>	Added safety step.	Tech Pubs
<p>5.14 Adjusting Draper Tension, page 147</p>	<p>Changed the following WARNING to a DANGER:</p> <ul style="list-style-type: none"> <li>• To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under machine for any reason.</li> </ul>	Tech Pubs
<p>5.16 Checking and Adjusting Draper Seal, page 150</p>	Revised the IMPORTANT to clarify that the gap (deck seal) on new drapers needs to be set to 1–3 mm (1/16–1/8 in.). Removed information about the break-in period because this does not apply to an unloading and assembly manual.	Tech Pubs
<p>5.16 Checking and Adjusting Draper Seal, page 150</p> <ul style="list-style-type: none"> <li>• Step 1, page 150</li> </ul>	Revised associated picture to identify gap dimension.	Tech Pubs
<p>5.16 Checking and Adjusting Draper Seal, page 150</p> <ul style="list-style-type: none"> <li>• Step 5, page 151</li> </ul>	Added step.	Tech Pubs
<p>5.16 Checking and Adjusting Draper Seal, page 150</p> <ul style="list-style-type: none"> <li>• Step 6, page 151</li> </ul>	Added information regarding header width and the quantity of deck supports to the NOTE.	Product Support
<p>5.16 Checking and Adjusting Draper Seal, page 150</p> <ul style="list-style-type: none"> <li>• Step 8, page 151</li> <li>• Step 9, page 151</li> <li>• Step 11, page 151</li> <li>• Step 13, page 152</li> </ul>	Added steps and associated pictures.	Tech Pubs
<p>5.17.1 Greasing Procedure, page 153</p>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>• Shut down the engine, and remove the key from the ignition.</li> </ul>	Tech Pubs

Section	Summary of Change	Internal Use Only
<ul style="list-style-type: none"> <li>Step 1, page 153</li> </ul>		
<p>5.18 Checking and Adjusting Endshields, page 161</p> <ul style="list-style-type: none"> <li>Step appeared before Step 4, page 162</li> </ul>	<p>Removed the following redundant step:</p> <ul style="list-style-type: none"> <li>Close endshield.</li> </ul>	Tech Pubs
<p>6.1 Auto Header Height Control, page 167</p>	<p>Added the following statement to the introduction:</p> <ul style="list-style-type: none"> <li>A lateral tilt two-sensor system is also available as an optional kit.</li> </ul>	Tech Pubs
<p>6.1.2 Troubleshooting Auto Header Height / Float Indicator, page 168</p>	<p>Added topic.</p>	Tech Pubs
<p>6.1.3 Sensor Output Voltage Range – Combine Requirements, page 169</p> <ul style="list-style-type: none"> <li>Table 6.1, page 169</li> </ul>	<p>Added “AGCO IDEAL™ Series” to table.</p>	ECN 58283
<p>6.1.3 Sensor Output Voltage Range – Combine Requirements, page 169</p> <ul style="list-style-type: none"> <li>Table 6.1, page 169</li> </ul>	<p>Removed “IDEAL™ Series” from row:</p> <ul style="list-style-type: none"> <li>Challenger, Gleaner A, and Massey Ferguson</li> </ul>	Tech Pubs
<p>Manually Checking Voltage Range – Two-Sensor System, page 173</p> <ul style="list-style-type: none"> <li>Figure 6.10, page 173</li> </ul>	<p>Removed legend below picture.</p>	Tech Pubs
<p>Adjusting Voltage Limits – Two-Sensor System, page 178</p>	<p>Removed legend below picture.</p>	Tech Pubs
<ul style="list-style-type: none"> <li>Step</li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>Shut down the engine, and remove the key from the ignition.</li> </ul>	Tech Pubs
<p>—</p>	<p>Removed topic titled “Replacing Float Indicator Cable.”</p>	Product Support
<p>6.1.4 AGCO IDEAL™ Series Combines, page 180</p>	<p>Added AGCO IDEAL™ Series topics.</p>	Tech Pubs
<p>6.1.6 Case IH 130 and 140 Series Mid-Range Combines, page 195</p>	<p>Reworded topic title for simplicity.</p>	Tech Pubs
<p>Calibrating Auto Header Height Control – Case IH 5130/6130/7130, 5140/6140/7140, page 200</p>	<p>Added WARNING:</p> <ul style="list-style-type: none"> <li>Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> </ul>	Tech Pubs
<p>6.1.7 Case IH 7010/8010, 120, 230, 240, and 250 Series Combines, page 204</p>	<p>Added “250 Series” to the topic.</p>	Tech Pubs



Section	Summary of Change	Internal Use Only
<i>Checking Voltage Range from the Combine Cab – Case IH 7010/8010, 120, 230, 240, and 250 Series Combines, page 208</i>	Added “250 Series” to the topic.	Tech Pubs
<i>Calibrating the Auto Header Height Control – Case IH 7010/8010,120, 230, 240, and 250 Series Combines, page 210</i>	Added “250 Series” to the topic title.	Product Support
<i>Calibrating the Auto Header Height Control – Case IH 7010/8010,120, 230, 240, and 250 Series Combines, page 210</i>	Added WARNING: <ul style="list-style-type: none"> <li>• Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> </ul>	Tech Pubs
<i>Calibrating the Auto Header Height Control – Case IH 7010/8010,120, 230, 240, and 250 Series Combines, page 210</i> <ul style="list-style-type: none"> <li>• Step 6, page 211</li> </ul>	Added NOTE.	Product Support
<i>Calibrating the Auto Header Height Control – Case IH 7010/8010,120, 230, 240, and 250 Series Combines, page 210</i> <ul style="list-style-type: none"> <li>• Step 12, page 213 to Step 15, page 213</li> </ul>	Added callouts to steps and associated picture for clarity.	Tech Pubs
<i>Calibrating the Auto Header Height Control – Case IH Combines with Version 28.00 or Higher Software, page 214</i>	Added WARNING: <ul style="list-style-type: none"> <li>• Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> </ul>	Tech Pubs
<i>Checking Reel Height Sensor Voltages – Case IH Combines, page 218</i>	Added WARNING: <ul style="list-style-type: none"> <li>• Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> </ul>	Tech Pubs
<i>Setting Preset Cutting Height – Case IH 7010/8010, 120, 230, 240, and 250 Series Combines, page 219</i>	Added “250 Series” to the topic.	Tech Pubs
<i>Setting Preset Cutting Height – Case IH 7010/8010, 120, 230, 240, and 250 Series Combines, page 219</i>	Added WARNING: <ul style="list-style-type: none"> <li>• Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> </ul>	Tech Pubs
<i>Setting Preset Cutting Height – Case IH 7010/8010, 120, 230, 240, and 250 Series Combines, page 219</i> <ul style="list-style-type: none"> <li>• Step 11, page 220</li> </ul>	Corrected callout reference for HEADER RESUME switch.	Tech Pubs

Section	Summary of Change	Internal Use Only
<i>Checking Voltage Range from the Combine Cab – Challenger and Massey Ferguson, page 220</i>	Added WARNING: <ul style="list-style-type: none"> <li>Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> </ul>	Tech Pubs
<i>Calibrating the Auto Header Height Control – Challenger and Massey Ferguson, page 223</i>	Added WARNING: <ul style="list-style-type: none"> <li>Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> </ul>	Tech Pubs
<i>Adjusting the Header Height – Challenger and Massey Ferguson, page 225</i>	Added WARNING: <ul style="list-style-type: none"> <li>Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> </ul>	Tech Pubs
<i>Setting the Sensitivity of the Auto Header Height Control – Challenger and Massey Ferguson, page 228</i>	Added WARNING: <ul style="list-style-type: none"> <li>Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.</li> </ul>	Tech Pubs
<i>Setting the Sensitivity of the Auto Header Height Control – CLAAS 500 Series, page 233</i> <ul style="list-style-type: none"> <li>Figure 6.147, page 234</li> </ul>	Cleaned picture.	Tech Pubs
<i>Calibrating Reel Height Sensor – CLAAS 600 and 700 Series, page 243</i> <ul style="list-style-type: none"> <li>Step 1, page 243</li> </ul>	Added IMPORTANT: <ul style="list-style-type: none"> <li>Do <b>NOT</b> turn off the engine. The combine has to be at full idle for the sensors to calibrate properly.</li> </ul>	Engineering
<i>6.1.11 CLAAS 8000/7000 Series Combines, page 246</i>	Added CLAAS 8000/7000 Series topics.	Tech Pubs
<i>Calibrating Reel Height Sensor – John Deere S and T Series, page 309</i> <ul style="list-style-type: none"> <li>Step 1, page 309</li> </ul>	Added IMPORTANT: <ul style="list-style-type: none"> <li>Do <b>NOT</b> turn off the engine. The combine has to be at full idle for the sensors to calibrate properly.</li> </ul>	Engineering
<i>Calibrating Header – John Deere S7 Series, page 321</i>	Added WARNING: <ul style="list-style-type: none"> <li>Never start or move the machine until you are sure all bystanders have cleared the area.</li> </ul>	Tech Pubs
<i>Calibrating Header – John Deere S7 Series, page 321</i>	Reworded introduction to specify that the center-link should be set to “D” instead of the “steepest angle.”	Tech Pubs
<i>6.1.18 New Holland Combines – CR/CX Series – 2014 and Prior, page 323</i>	Corrected model year range in topic title: <ul style="list-style-type: none"> <li>Now “2014 and Prior”, was “2015 and Prior.”</li> </ul>	Tech Pubs
<i>Setting Preset Cutting Height – New Holland CR/CX Series, page 332</i> <ul style="list-style-type: none"> <li>Step 5, page 333</li> </ul>	Added steps.x	Tech Pubs

Section	Summary of Change	Internal Use Only
<ul style="list-style-type: none"> <li>Step 6, page 333</li> </ul>		
<p><i>7 Checking and Adjusting Reel Height Sensor, page 349</i></p>	<p>Replaced the WARNING with the following DANGER:</p> <ul style="list-style-type: none"> <li>To avoid bodily injury or death from unexpected start-up or fall of a raised machine, always stop engine and remove key before leaving the operator's seat, and always engage safety props before going under the machine for any reason.</li> </ul>	Tech Pubs
<p><i>7 Checking and Adjusting Reel Height Sensor, page 349</i></p> <ul style="list-style-type: none"> <li>Figure 7.1, page 349</li> </ul>	<p>Added AGCO IDEAL™ to picture legend.</p>	ECN 58283
<p><i>7 Checking and Adjusting Reel Height Sensor, page 349</i></p> <ul style="list-style-type: none"> <li>See NOTE below Figure 7.1, page 349</li> </ul>	<p>Reworded NOTE as follows:</p> <ul style="list-style-type: none"> <li>For configuration (A), pointer (D) points to the <b>FRONT</b> of the header.</li> <li>For configuration (B), pointer (D) points to the <b>REAR</b> of the header.</li> </ul>	Tech Pubs
<p><i>7 Checking and Adjusting Reel Height Sensor, page 349</i></p> <ul style="list-style-type: none"> <li>Step 1, page 349</li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>Shut down the engine, and remove the key from the ignition.</li> </ul>	Tech Pubs
<p><i>7 Checking and Adjusting Reel Height Sensor, page 349</i></p> <ul style="list-style-type: none"> <li>Table 7.1, page 350</li> </ul>	<p>Added AGCO IDEAL™ to table.</p>	ECN 58283
<p><i>7 Checking and Adjusting Reel Height Sensor, page 349</i></p> <ul style="list-style-type: none"> <li>Step 10, page 351</li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>Engage the reel safety props.</li> </ul>	Tech Pubs
<p><i>7 Checking and Adjusting Reel Height Sensor, page 349</i></p> <ul style="list-style-type: none"> <li>Step 17, page 351</li> </ul>	<p>Added safety step:</p> <ul style="list-style-type: none"> <li>Disengage the reel safety props.</li> </ul>	Tech Pubs
<p><i>8 Running up Header, page 353</i></p>	<p>Removed the following redundant step:</p> <ul style="list-style-type: none"> <li>Lower plastic pan under float module and check for shipping materials/debris that may have fallen under float module draper.</li> </ul>	Tech Pubs



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# Chapter 1: Safety

## 1.1 Signal Words

Three signal words, **DANGER**, **WARNING**, and **CAUTION**, are used to alert you to hazardous situations. Two signal words, **IMPORTANT** and **NOTE**, identify non-safety related information. Signal words are selected using the following guidelines:

### **DANGER**

Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.

### **WARNING**

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. It may also be used to alert against unsafe practices.

### **CAUTION**

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may be used to alert against unsafe practices.

#### **IMPORTANT:**

Indicates a situation that, if not avoided, could result in a malfunction or damage to the machine.

#### **NOTE:**

Provides additional information or advice.

## 1.2 General Safety

### CAUTION

The following general farm safety precautions should be part of your operating procedure for all types of machinery.

Protect yourself when assembling, operating, and servicing machinery, wear all protective clothing and personal safety devices that could be necessary for the job at hand. Do **NOT** take chances. You may need the following:

- Hard hat
- Protective footwear with slip-resistant soles
- Protective glasses or goggles
- Heavy gloves
- Wet weather gear
- Respirator or filter mask
- Be aware that exposure to loud noises can cause hearing impairment or loss. Wear suitable hearing protection devices such as earmuffs or earplugs to help protect against loud noises.



Figure 1.1: Safety Equipment



Figure 1.2: Safety Equipment

- Provide a first aid kit in case of emergencies.
- Keep a properly maintained fire extinguisher on the machine. Be familiar with its proper use.
- Keep young children away from machinery at all times.
- Be aware that accidents often happen when the Operator is tired or in a hurry. Take time to consider safest way. **NEVER** ignore warning signs of fatigue.

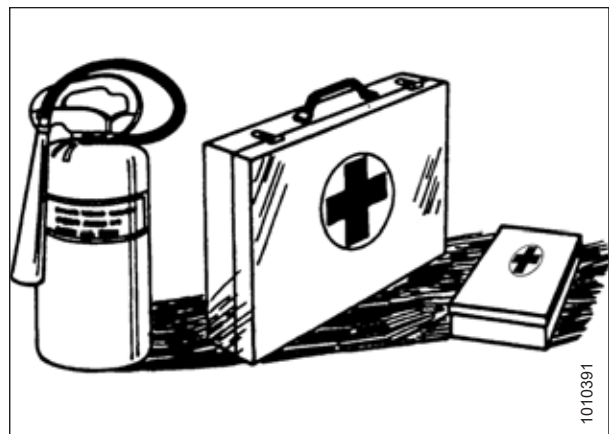


Figure 1.3: Safety Equipment

## SAFETY

- Wear close-fitting clothing and cover long hair. **NEVER** wear dangling items such as scarves or bracelets.
- Keep all shields in place. **NEVER** alter or remove safety equipment. Make sure driveline guards can rotate independently of shaft and can telescope freely.
- Use only service and repair parts made or approved by equipment manufacturer. Substituted parts may not meet strength, design, or safety requirements.



Figure 1.4: Safety around Equipment

- Keep hands, feet, clothing, and hair away from moving parts. **NEVER** attempt to clear obstructions or objects from a machine while the engine is running.
- Do **NOT** modify the machine. Unauthorized modifications may impair machine function and/or safety. It may also shorten the machine's life.
- To avoid injury or death from unexpected startup of the machine, **ALWAYS** stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

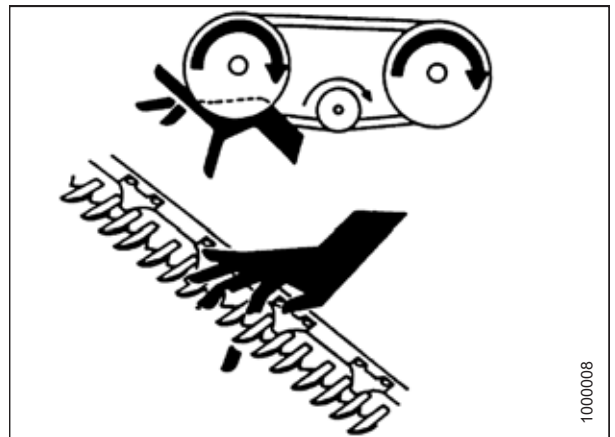


Figure 1.5: Safety around Equipment

- Keep service area clean and dry. Wet and/or oily floors are slippery. Wet spots can be dangerous when working with electrical equipment. Be sure all electrical outlets and tools are properly grounded.
- Keep work area well lit.
- Keep machinery clean. Straw and chaff on a hot engine are fire hazards. Do **NOT** allow oil or grease to accumulate on service platforms, ladders, or controls. Clean machines before storage.
- **NEVER** use gasoline, naphtha, or any volatile material for cleaning purposes. These materials may be toxic and/or flammable.
- When storing machinery, cover sharp or extending components to prevent injury from accidental contact.



Figure 1.6: Safety around Equipment

### 1.3 Safety Signs

- Keep safety signs clean and legible at all times.
- Replace safety signs that are missing or illegible.
- If the original part on which a safety sign was installed is replaced, be sure the repair part displays the current safety sign.

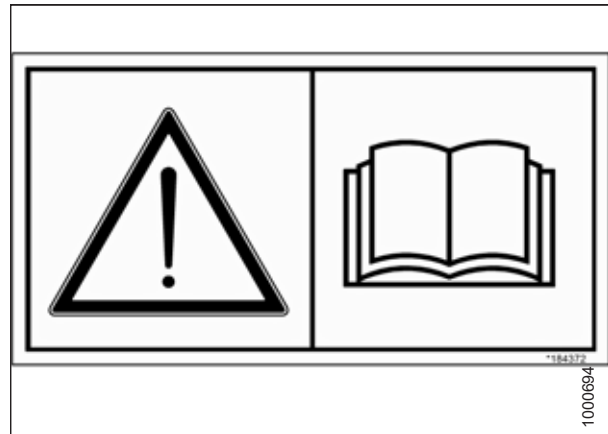


Figure 1.7: Operator's Manual Decal

## Chapter 2: Unloading the Header

Perform all procedures in this chapter in the order they are listed.

### 2.1 Unloading Header and Float Module from Trailer

The following procedure assumes that two headers were shipped on the trailer.

#### CAUTION

To avoid injury to bystanders from being struck by machinery, do not allow people to stand in unloading area.

#### CAUTION

Equipment used for unloading must meet or exceed the requirements specified below. Using inadequate equipment may result in chain breakage, vehicle tipping, or machine damage.

#### IMPORTANT:

Forklifts are normally rated with the load centered 610 mm (24 in.) from the back end of forks. To obtain forklift capacity for a load centered at 1220 mm (48 in.), check with your forklift distributor.

Table 2.1 Lifting Vehicle Requirements

Minimum Lifting Capacity	4082 kg (9000 lb.) load center (A) at 1220 mm (48 in.) (B) from back of forks
Minimum Fork Length (C)	1981 mm (78 in.)

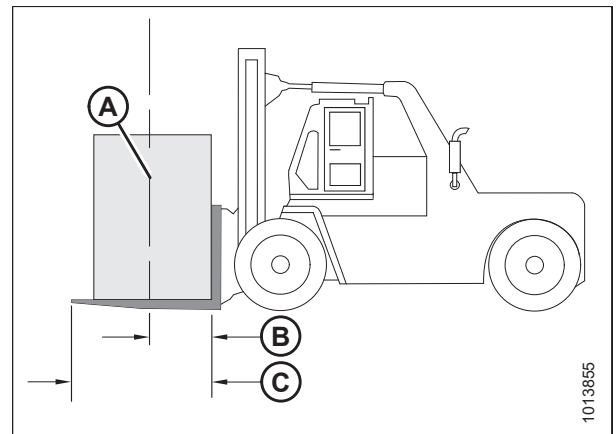


Figure 2.1: Minimum Lifting Capacity

A - Load Center of Gravity  
B - Load Center 1220 mm (48 in.) from Back of Forks  
C - Minimum Fork Length 1981 mm (78 in.)

To unload the headers and float modules from a trailer, follow these steps:

1. Move the trailer into position and block the trailer wheels.
2. Lower the trailer storage stands.

## UNLOADING THE HEADER

3. Approach one of the headers and line up forks (A) with fork slider channels (B) under the float module frame.
4. Slide forks (A) underneath fork slider channels (B) as far as possible without contacting the shipping support of the opposite header.
5. Remove the hauler's tie-down straps, chains, and wooden blocks.
6. Slowly raise the header off the trailer deck.

### WARNING

Be sure forks are secure before moving away from load. Stand clear when lifting.

7. Back up until the header clears the trailer and slowly lower it to 150 mm (6 in.) from the ground.

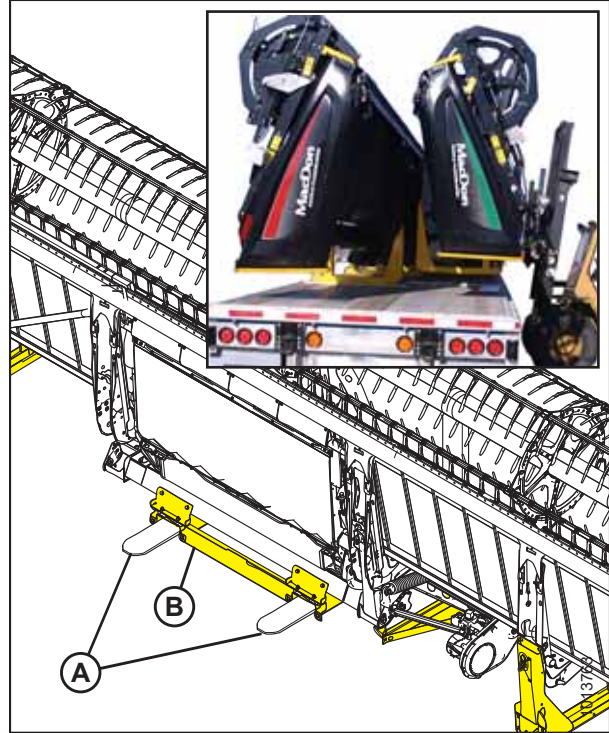


Figure 2.2: Header Shipping Supports

8. Take the header to the storage or setup area. Ensure the ground is flat and free of rocks or debris that could damage the header.
9. Repeat the previous steps for unloading the second header.
10. Check for shipping damage and missing parts.

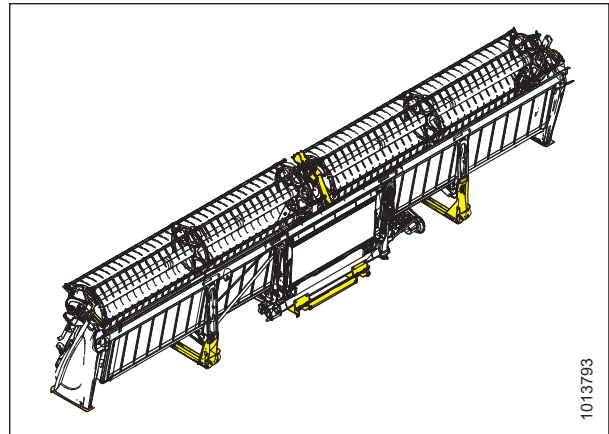


Figure 2.3: Header on Level Ground



## 2.2 Lowering Header

1. Approach the underside of the header with the lifting vehicle.

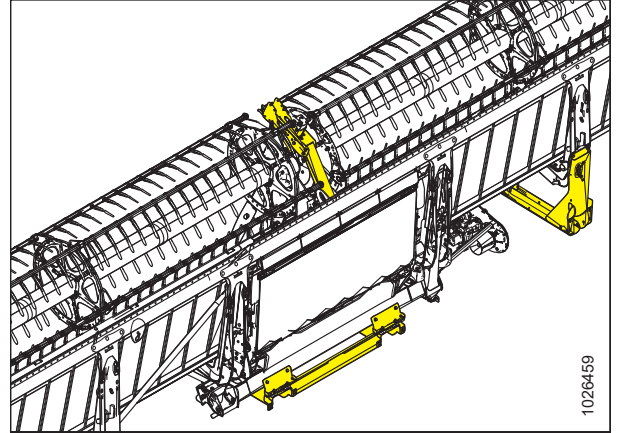


Figure 2.4: Underside of Header

2. Attach chain to shipping support (double reel [A]) (single reel [B]) at center reel arm.

**IMPORTANT:**

Do **NOT** attempt to lift at cutterbar when unloading from trailer. This procedure is **ONLY** for laying the machine over into working position.



**CAUTION**

Stand clear of header when lowering. Machine may swing.

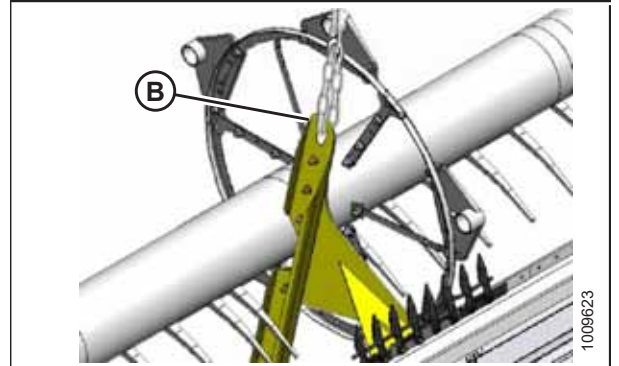
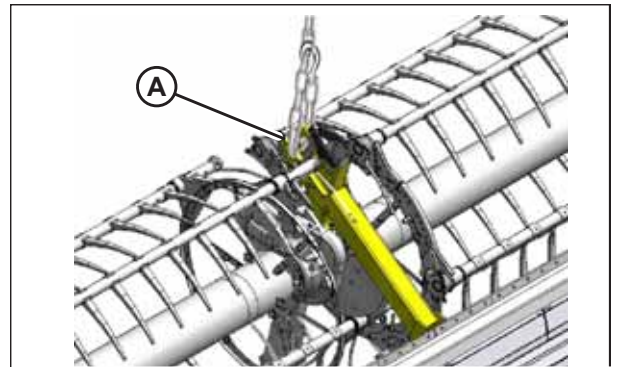


Figure 2.5: Chain Attachment Locations

A - Double Reel

B - Single Reel

## UNLOADING THE HEADER

3. Back up **SLOWLY** while lowering forks until header rests on the ground.



Figure 2.6: Header Lowered onto Ground

## UNLOADING THE HEADER

4. Place 150 mm (6 in.) blocks (A) under each end and at the center of cutterbar, then lower header onto blocks.
5. Remove chain.

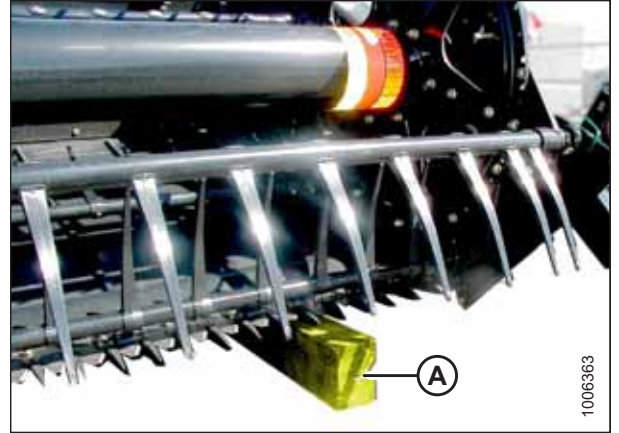


Figure 2.7: Blocks at Each End of Cutterbar

## 2.3 Removing Shipping Stands

**NOTE:**

Unless otherwise specified, discard stands, shipping material, and hardware. The removable stands are painted yellow or unpainted.

1. Remove two bolts (A) securing right fork channel (B) to shipping stand (C).

**NOTE:**

To access the bolts at the lower stand support, the header must be supported on 150 mm (6 in.) blocks, as directed in Step 4, page 9.

2. Remove two bolts (D) securing right fork channel (B) to the lower brace.
3. Repeat the steps above for the left side.

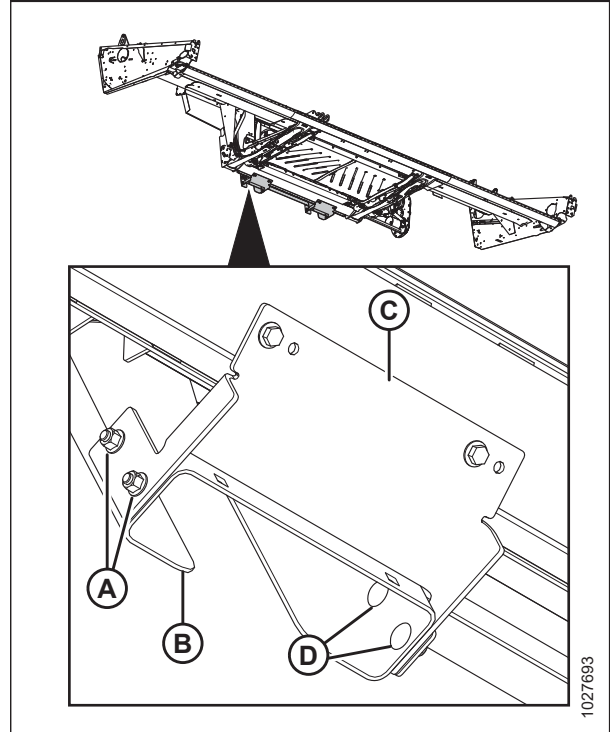


Figure 2.8: Shipping Supports

4. Remove lower brace (A).

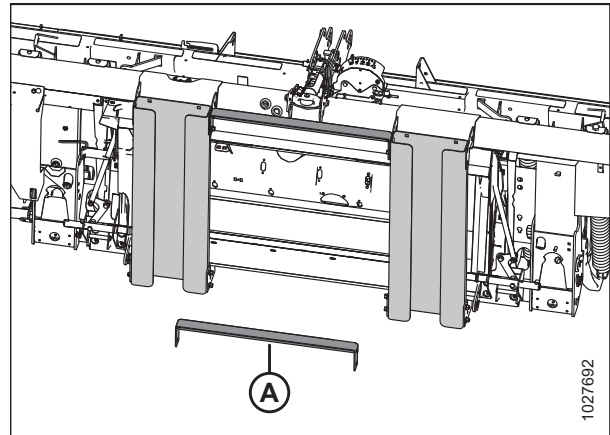


Figure 2.9: Shipping Supports

## UNLOADING THE HEADER

5. Remove two bolts (A) from the upper brace. Repeat for the opposite side.

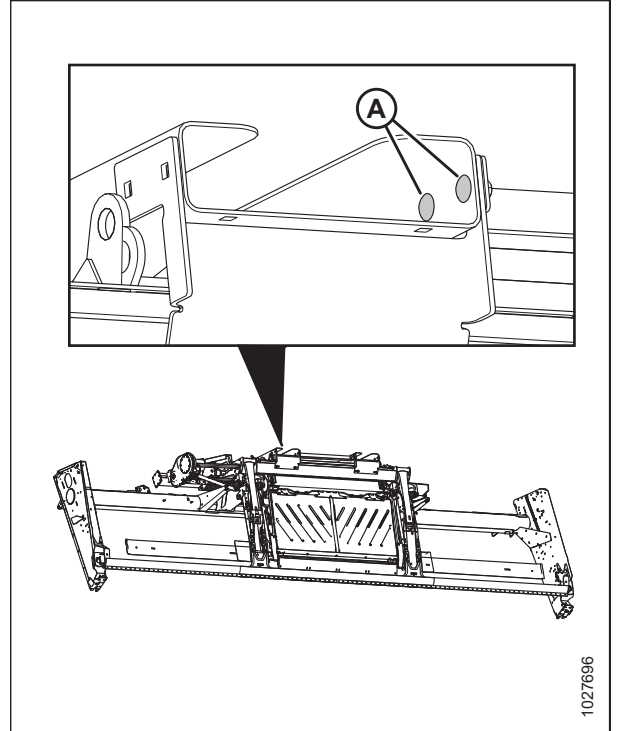


Figure 2.10: Shipping Supports

6. Remove right and left fork channels (A).
7. Remove upper brace (B).

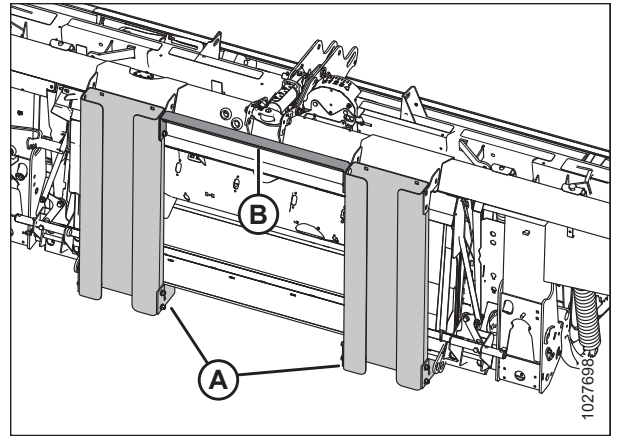


Figure 2.11: Shipping Supports

## UNLOADING THE HEADER

- Remove four bolts (A) and remove shipping stands (B) from the bottom of the float module.

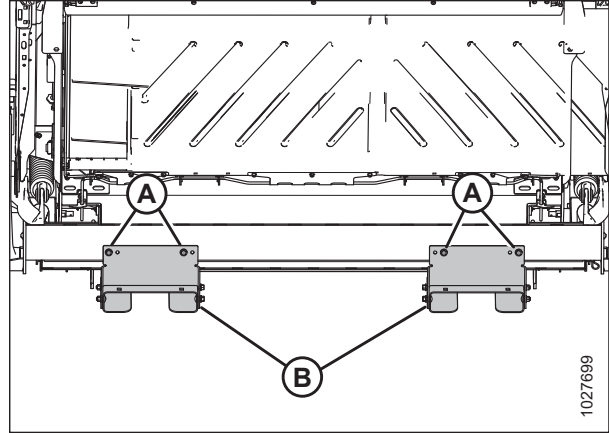


Figure 2.12: View from Below Header

- Remove two bolts (A) securing the bottom of coupler cover (B) to the float module.

### IMPORTANT:

Do **NOT** remove bolts (C) because they hold multicoupler components in place. Loosen bolts (C) only enough so that coupler cover (B) can be removed, and then make sure you retighten the bolts.

- Loosen two bolts (C), slide coupler cover to the left until cutouts are aligned with bolts, and then remove coupler cover (B).
- Tighten two bolts (C).

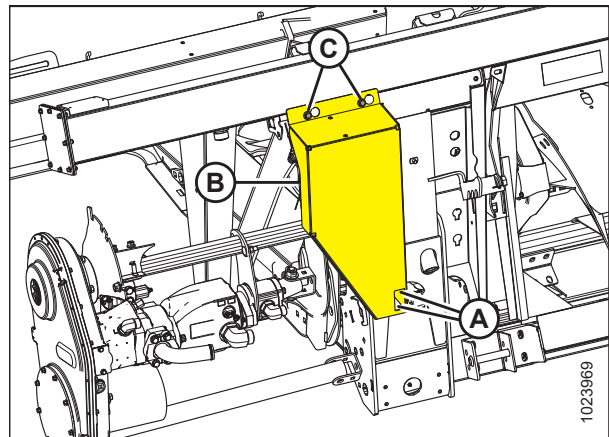


Figure 2.13: Coupler Cover

- 9.1–13.7 m (30–45 ft.) headers:** Remove four bolts (A) from the shipping stands at both outboard header legs. Remove stands (B).

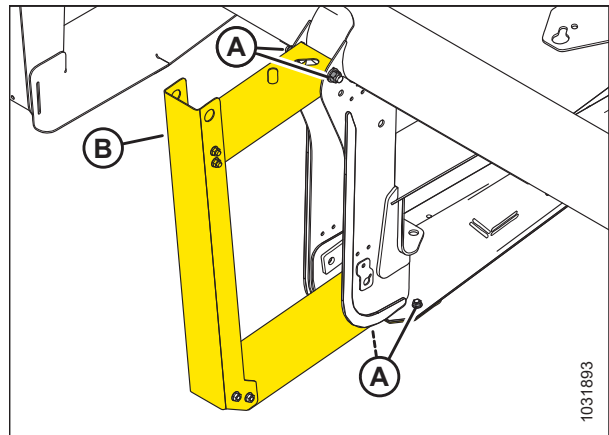


Figure 2.14: Shipping Stands at Outboard Legs – Right Side Shown

## UNLOADING THE HEADER

13. Remove reel anti-rotation strap (A) between reel and endsheet.

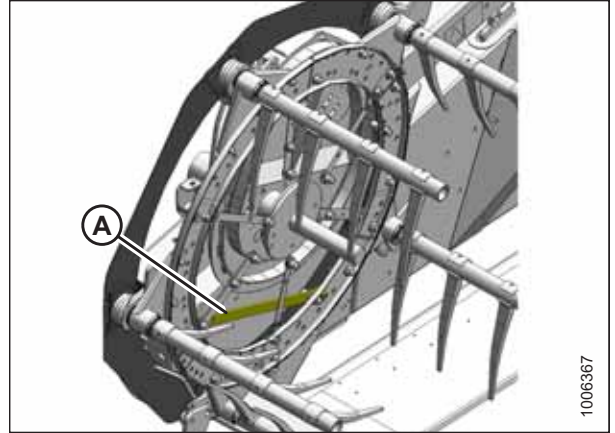


Figure 2.15: Reel Anti-Rotation Strap

14. Loosen two bolts (A) in each endshield guard (B), and remove guards.

**NOTE:**

Hardware can be removed when header endshields are opened.

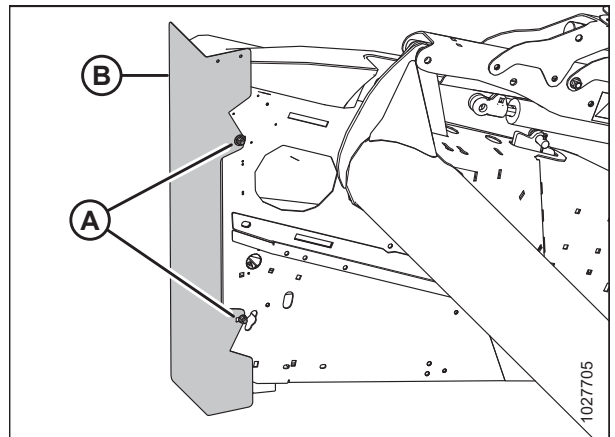


Figure 2.16: Endshield Guard

## UNLOADING THE HEADER

15. **Single Reel:** Remove the center shipping support by removing two bolts (A) at the backtube and three bolts (B) at the cutterbar.

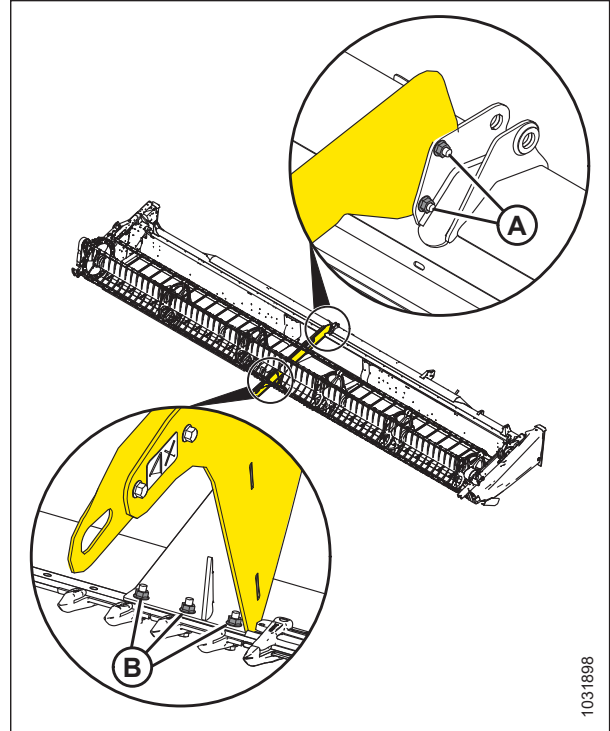


Figure 2.17: Single-Reel Center Shipping Support



## Chapter 3: Assembling Header and Float Module

Perform all the procedures in this chapter in the order in which they are listed.

### 3.1 Positioning Transport Lights

Transport lights are located on each outboard reel arm. They are shipped in an inverted position on the inboard sides of the reel arms.

1. Remove lock nuts (B) holding right light assembly (A) to the reel arm and remove the light assembly. Retain the lock nuts.

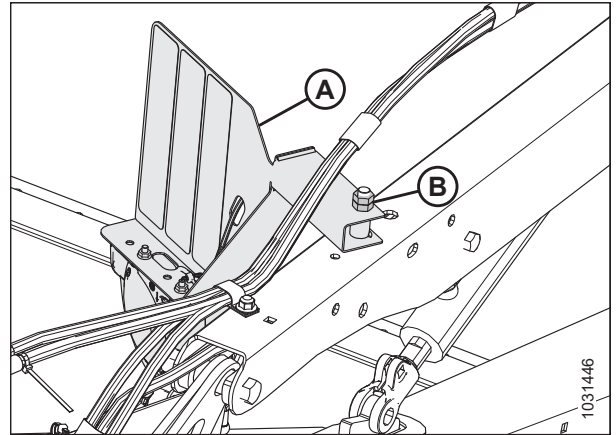


Figure 3.1: Right Light Assembly in Shipping Position

2. Position right light assembly (A) perpendicular to the right reel arm and attach it using retained lock nuts (B).

**NOTE:**

The light assembly should rotate with normal hand force yet maintain its position.

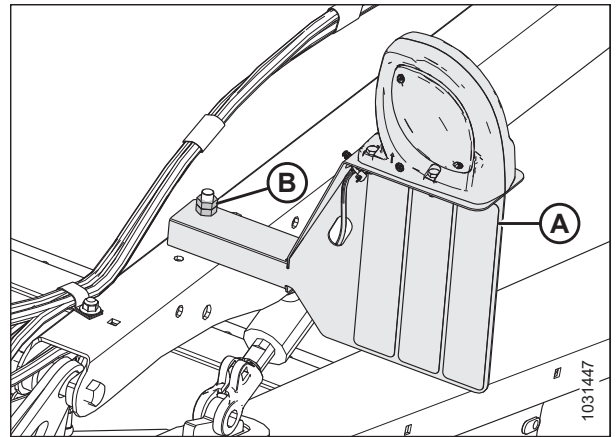


Figure 3.2: Right Transport Light

## ASSEMBLING HEADER AND FLOAT MODULE

3. Remove lock nuts (A) holding left light assembly (B) to the reel arm and remove the light assembly. Retain lock nuts.

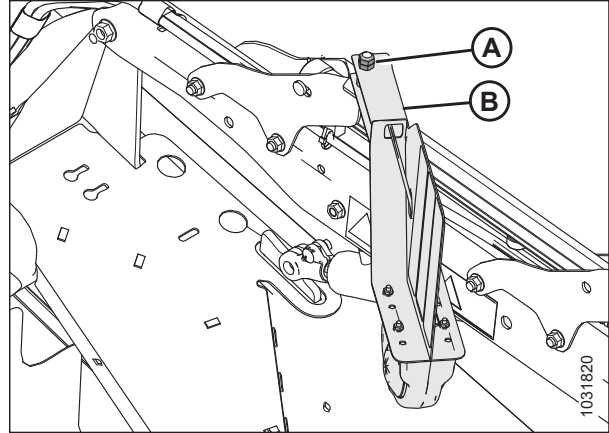


Figure 3.3: Left Light Assembly in Shipping Position

4. Position left light assembly (B) perpendicular to the left reel arm and attach it using retained lock nuts (A).

**NOTE:**

The light assembly should rotate with normal hand force yet maintain its position.

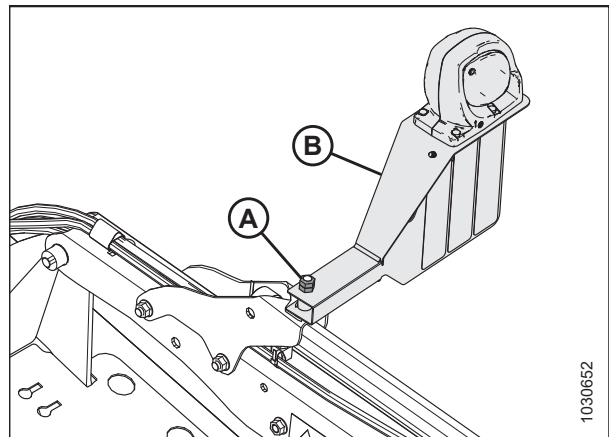


Figure 3.4: Left Transport Light

### 3.2 Attaching Reel Lift Cylinders

**⚠ CAUTION**

Tagged bolts (A) on reel arms keep the reel from sliding forward. Ensure fore-aft cylinders are attached **BEFORE** removing bolts.

**NOTE:**

Reel, draper, and cutterbar parts removed from illustration for clarity.

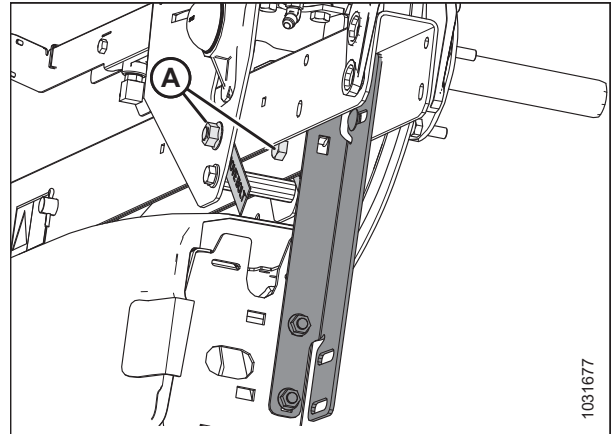


Figure 3.5: Reel Right Arm – Single Reel

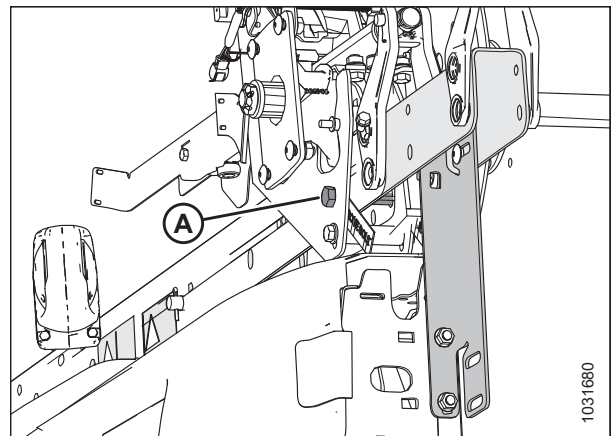


Figure 3.6: Reel Right Arm – Double Reel

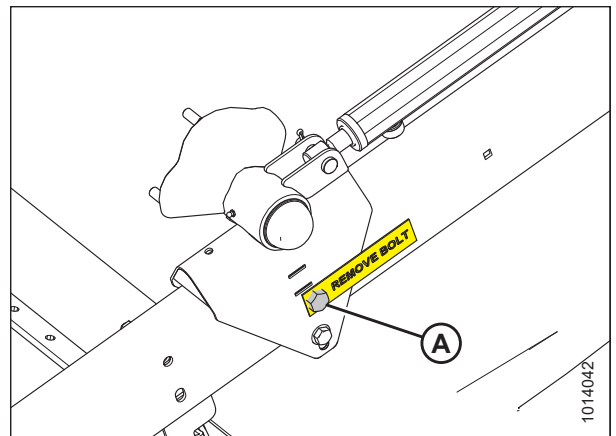


Figure 3.7: Reel Left Arm

## ASSEMBLING HEADER AND FLOAT MODULE

1. Remove two top bolts (A) on outboard reel arm support. Repeat for opposite side.

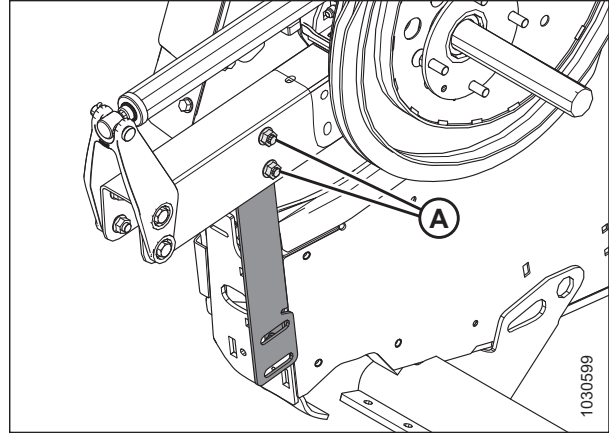


Figure 3.8: Outboard Reel Arm Support

2. **Double reel:** Remove two top bolts (A) on center reel arm to allow the center reel arm to move.

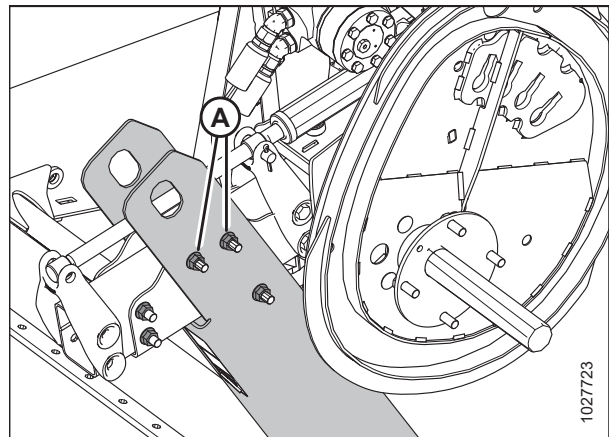


Figure 3.9: Double-Reel Center Arm Shipping Support

3. Position sling (A) around reel tube (B) close to the outboard end of reel and attach sling to a forklift (or equivalent).
4. Remove shipping wire/banding from the reel lift cylinder that is secured to the reel right arm.

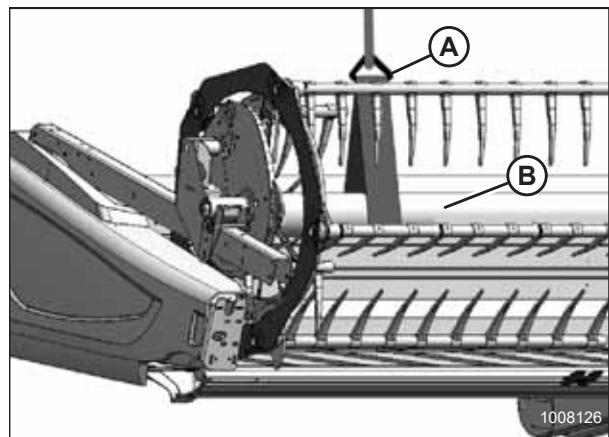


Figure 3.10: Reel Right End

## ASSEMBLING HEADER AND FLOAT MODULE

5. Lift reel and remove pins from the endsheet and the reel arm.
6. Align the reel lift cylinder mounting bolts with the lug on the endsheet and the hole in the reel arm.
7. Secure cylinder to endsheet and reel arm with clevis pins (A) and (B) as shown.
  - Insert cotter pin into clevis pin (A) on **OUTBOARD** side of reel arm.
  - Insert cotter pin into clevis pin (B) on **INBOARD** side of endsheet.

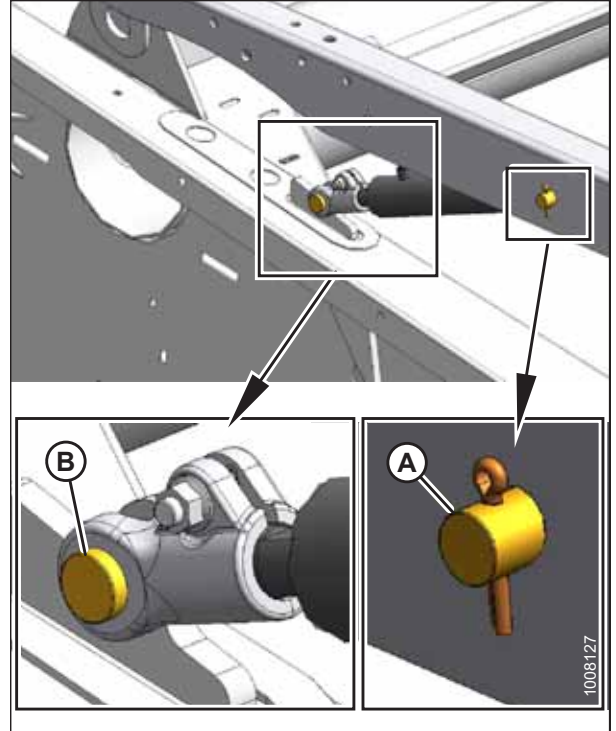


Figure 3.11: Reel Right Lift Cylinder Attachment

8. **Double reel:** Position sling (A) around the reel tube near the reel center support arm. Raise lifting device to relieve load on shipping supports (B).

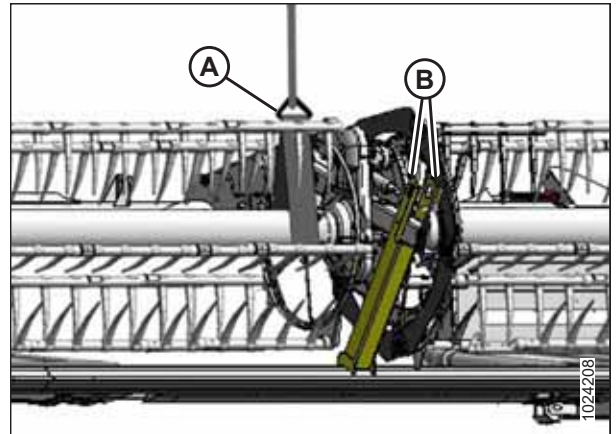


Figure 3.12: Lifting Double Reel

## ASSEMBLING HEADER AND FLOAT MODULE

9. **Double reel:** Lift reel to gain access to the center lift cylinder.
10. **Double reel:** Remove shipping wire and banding from center reel lift cylinder. Remove socket head bolt and nut from cylinder rod.
11. **Double reel:** Lift reel so that hole in center lift cylinder rod lines up with mounting hole in reel arm.
12. **Double reel:** Attach rod end of cylinder to reel arm with socket head bolt and nut (A). Access hardware through holes in reel arm braces (C).
13. **Double reel:** Torque bolt and nut (A) to 54–61 Nm (40–45 lbf·ft).
14. **Double reel:** Remove pin at barrel end of cylinder.
15. **Double reel:** Adjust reel height so pin (B) can be installed at barrel end of cylinder and mounting structure.
16. Reposition sling (A) around the reel tube near the opposite outboard reel arm.
17. Remove shipping wire and banding from the reel lift cylinder.

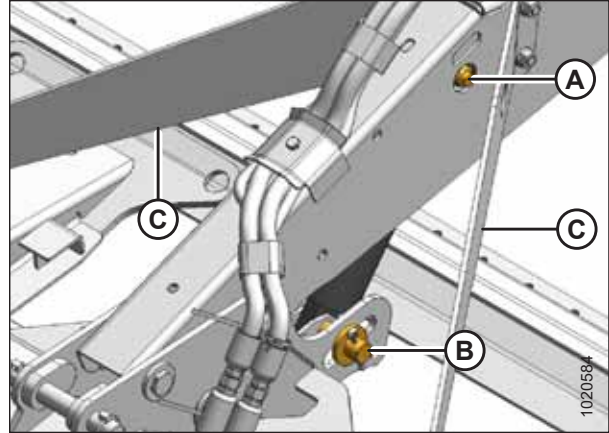


Figure 3.13: Reel Arm Braces

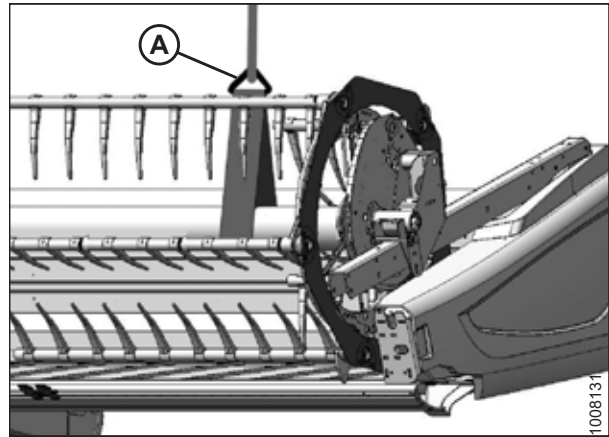


Figure 3.14: Outboard Reel Arm

## ASSEMBLING HEADER AND FLOAT MODULE

18. Lift reel and remove pins from the endsheet and the reel arm.
19. Align the reel lift cylinder mounting holes until they line up with the lug on the endsheet and the hole in the reel arm.
20. Secure cylinder to endsheet and reel arm with pins as shown.
  - Insert cotter pin into clevis pin (A) on **OUTBOARD** side of reel arm.
  - Insert cotter pin into clevis pin (B) on **INBOARD** side of endsheet.

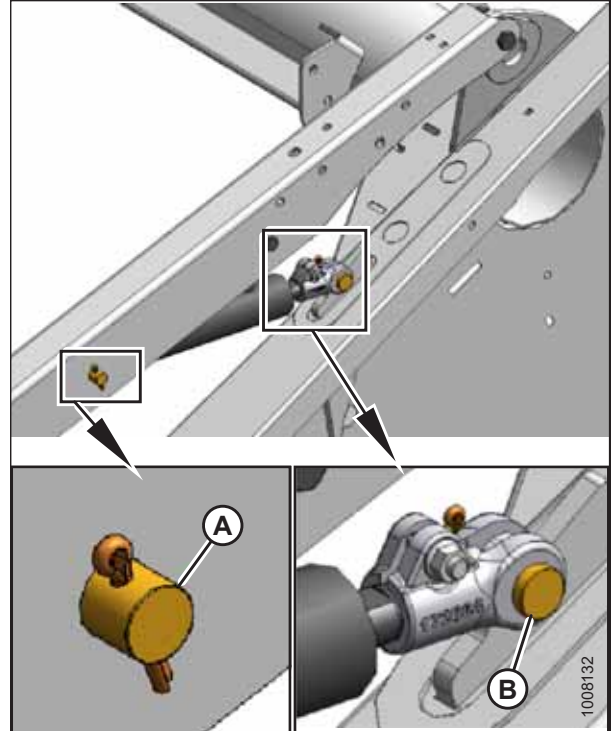


Figure 3.15: Lift Cylinder Attachment

21. **Double reel:** Remove remaining bolt (A), disengage center reel arm shipping support (B) from cutterbar, and remove shipping support.

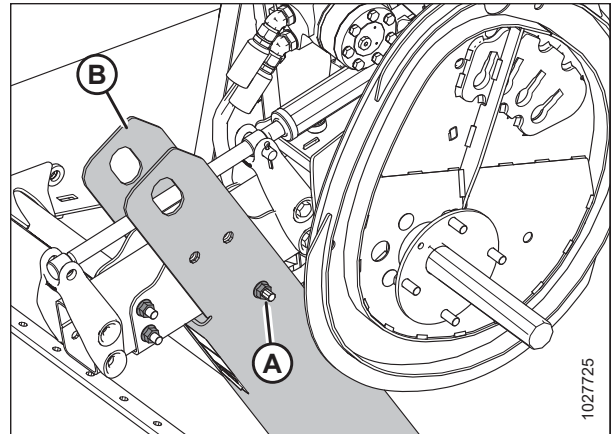


Figure 3.16: Reel Center Arm Shipping Support

## ASSEMBLING HEADER AND FLOAT MODULE

22. Remove bolts (A) from reel arm support (B) at endsheet and remove support. Repeat at other side.

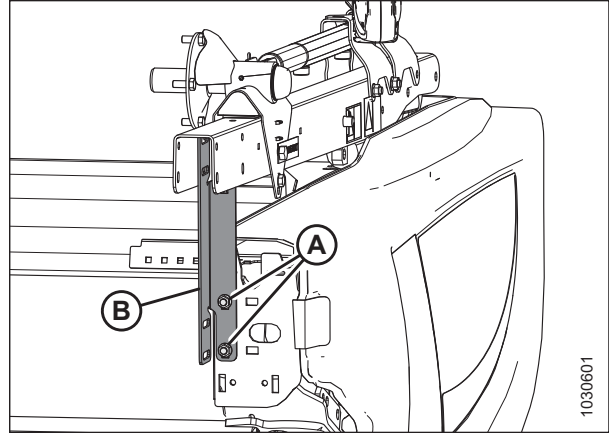
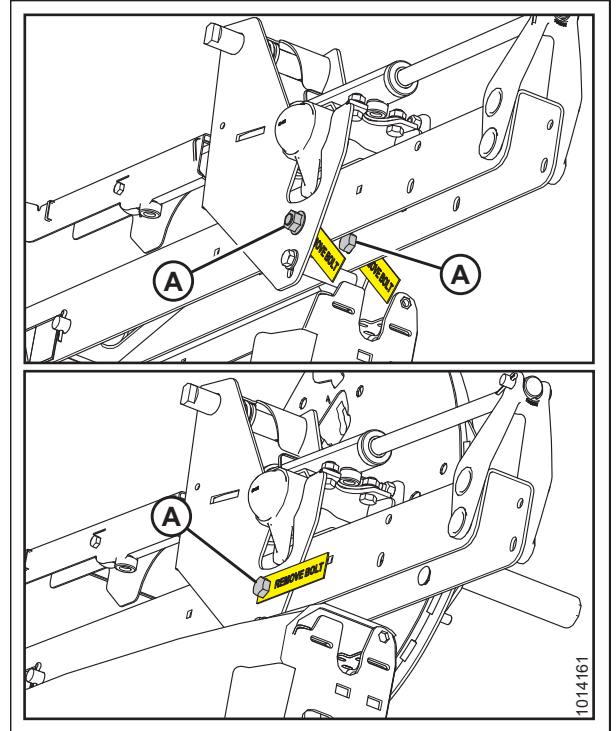


Figure 3.17: Outboard Reel Arm Supports



## ASSEMBLING HEADER AND FLOAT MODULE

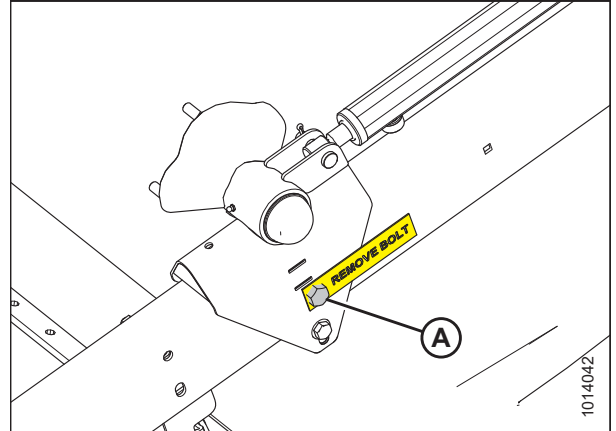
23. Remove brace bolts and tags (A) locking the reel fore-aft position at outer reel arms.



**Figure 3.18: Reel Right Arm**

Top Image - Single Reel

Bottom Image - Double Reel



**Figure 3.19: Reel Left Arm**

## ASSEMBLING HEADER AND FLOAT MODULE

24. **Double reel:** Remove remaining three bolts (A) locking the reel fore-aft position at the center reel arm, and remove shipping channel (B).

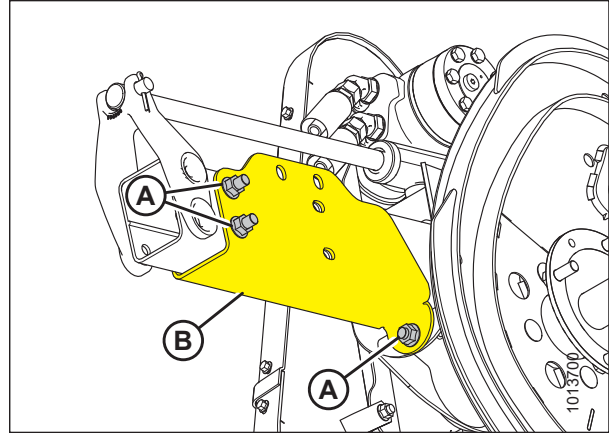


Figure 3.20: Double-Reel Center Arm Shipping Channel

### 3.3 Attaching Reel Height Sensor

The reel height sensor linkage (located toward the back of the right reel arm) is disconnected to prevent shipping damage. Reconnect the sensor using the following procedure:

1. Remove the shipping wire from sensor (A).

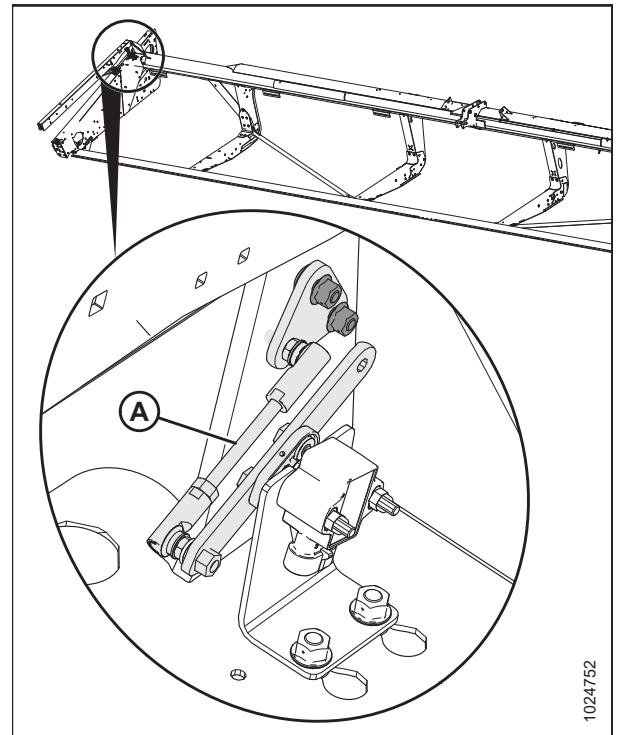
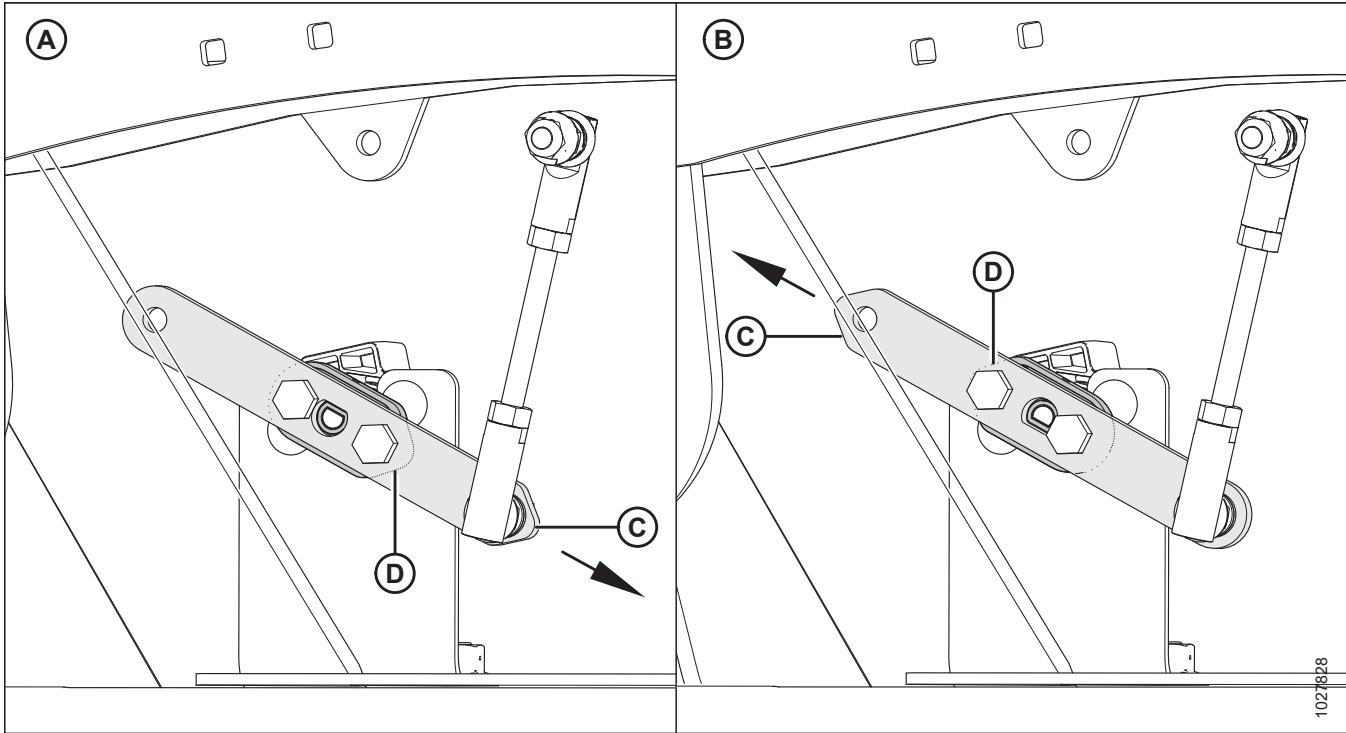


Figure 3.21: Reel Height Sensor – Disconnected

## ASSEMBLING HEADER AND FLOAT MODULE

Figure 3.22: Sensor Arm/Pointer Configurations



A - Case/New Holland Configuration

B - John Deere/CLAAS/AGCO IDEAL™ Configuration

C - Sensor Arm (Shown Semitransparent)

D - Sensor Pointer (Shown Under Sensor Arm)

### NOTE:

- For configuration (A), pointer (D) points to the **FRONT** of the header.
  - For configuration (B), pointer (D) points to the **REAR** of the header.
  - Sensor arm made semitransparent to show sensor pointer behind it.
2. Check that sensor arm (C) and pointer (D) are configured properly for your combine. For instructions, refer to [Figure 3.22, page 26](#).

## ASSEMBLING HEADER AND FLOAT MODULE

3. Attach reel height sensor plate (A) to reel arm with existing bolts and nuts (B). Torque to 8.2 Nm (6 lbf-ft).

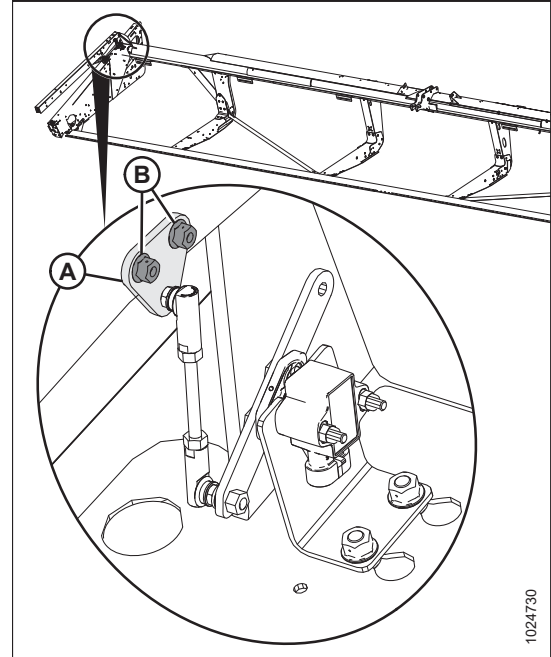


Figure 3.23: Reel Height Sensor

### 3.4 Attaching Cam Arms

To attach the reel cam arms, follow these steps:

**NOTE:**

On nine-bat reel headers, one cam arm assembly was removed and secured to the tine tube for shipping purposes.

1. **Nine-bat reel headers:** Remove shipping wire (A) and foam, and remove cam arm assembly (B) from the tine tube.



Figure 3.24: Cam Arm in Shipping Position

2. **Nine-bat reel headers:** Install cam arm assembly (A) onto arm (B), and secure with 1/2 in. smooth face lock nut (C). Torque to 75 Nm (55 lbf-ft).

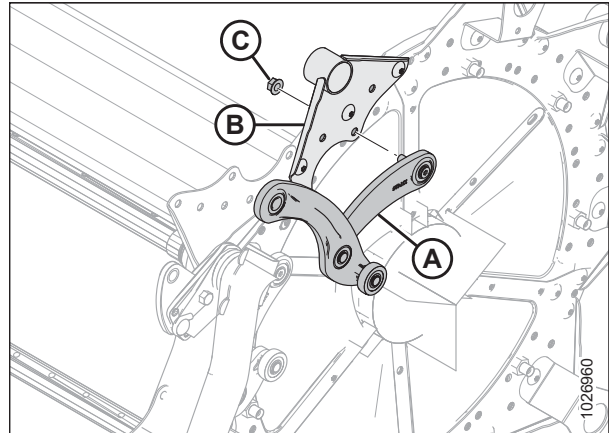


Figure 3.25: Cam Arm Assembly

3. Rotate the reel manually until the tine bars with disconnected cam links are accessible.
4. Remove shipping wire (A) (if not already removed).

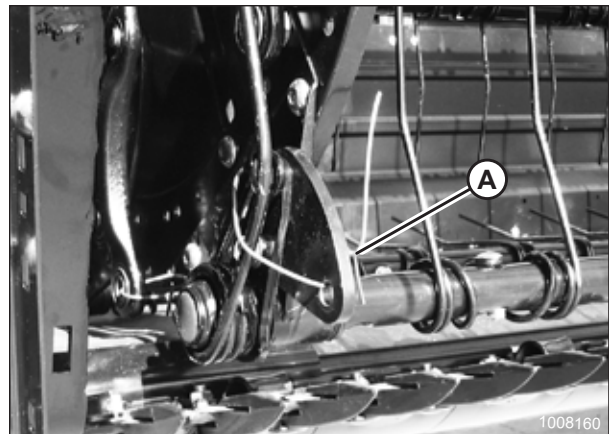


Figure 3.26: Disconnected Cam Links and Shipping Wire

## ASSEMBLING HEADER AND FLOAT MODULE

5. Remove bag of hardware (A) from tine bar. It contains hardware for cam links and endshields.

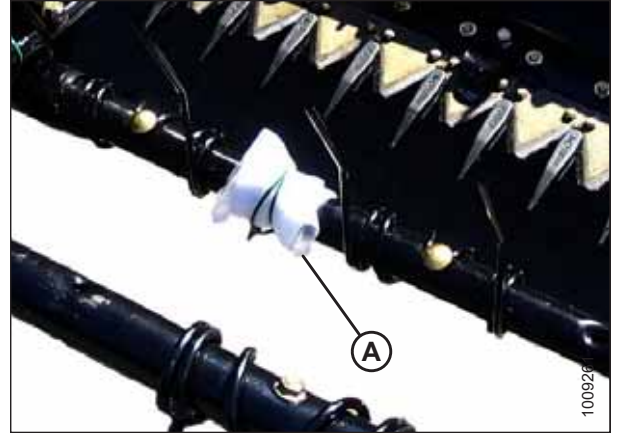


Figure 3.27: Hardware Bag Right Reel

6. Rotate tine bar crank (A) and position link (B) so attachment holes in bar crank are aligned with hole in link.
7. Install bolt (C) in link and position shim (D) on bolt so that shim is **BETWEEN** link (B) and tine bar crank (A).

**IMPORTANT:**

Make sure shim (D) is installed in the correct location to avoid damage to the bar crank.

**NOTE:**

Bolts are precoated with Loctite®, so no further locking method is required.

8. Realign link (B) and tine bar crank (A) and thread in bolt (C).
9. Repeat for remaining tine bars and torque bolts to 165 Nm (120 lbf-ft).

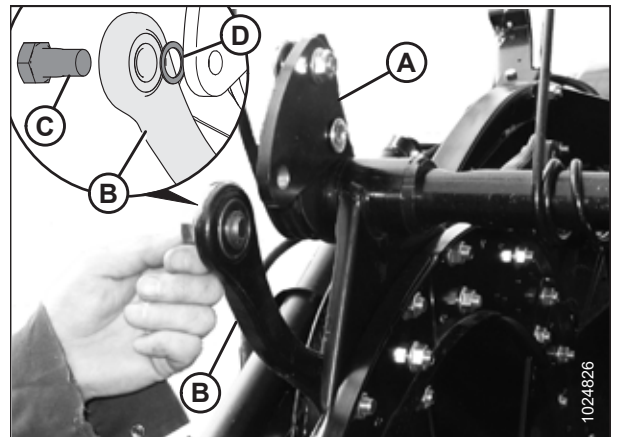


Figure 3.28: Bar Crank Attachment Holes and Link Alignment

### 3.5 Repositioning Gearbox

To reposition the gearbox, follow these steps:

1. Remove shipping wire and wrapping on brace (A). Swing brace clear of gearbox.

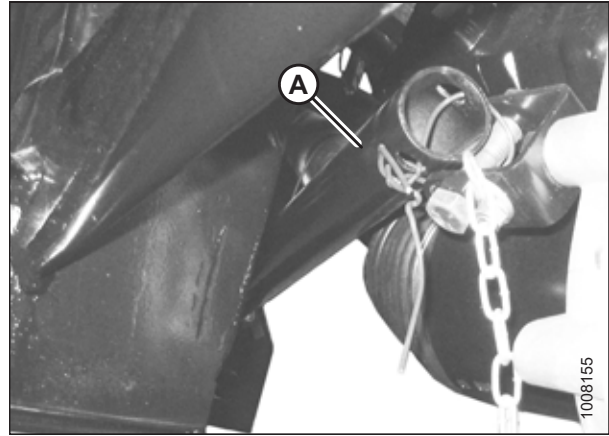


Figure 3.29: Shipping Wire and Brace

2. Loosen nut (A) and move bolt out of shipping position slot.

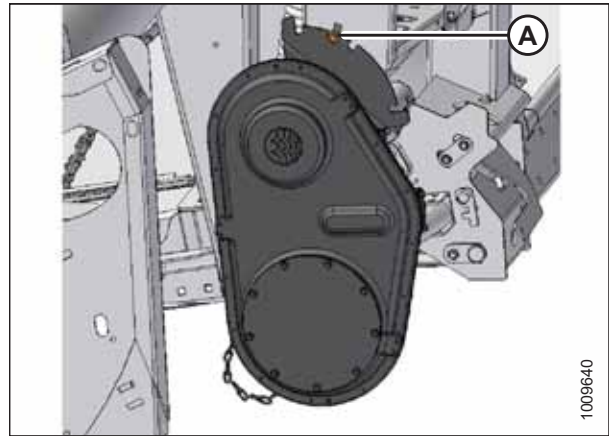


Figure 3.30: Shipping Position

3. Rotate gearbox and insert bolt into working position slot (A). Tighten nut.
4. Tighten suction hose clamp (B) to 6.4–7.0 Nm (57–62 lbf·in).

**NOTE:**

Hose clamps should be readjusted after running with hot oil.

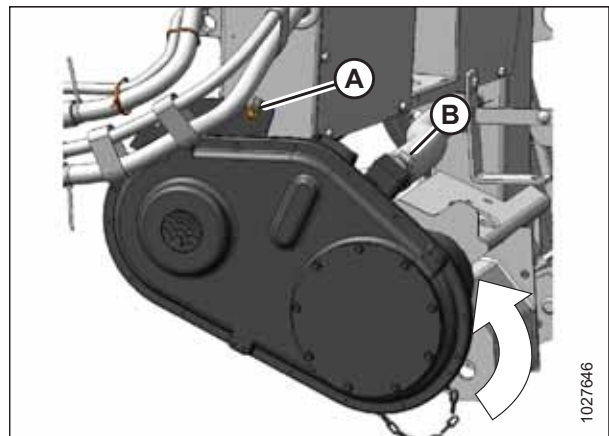


Figure 3.31: Working Position



## ASSEMBLING HEADER AND FLOAT MODULE

5. Remove bolt (C) and nut from bracket on gearbox.
6. Position brace (A) inside bracket (B), and reinstall bolt (C) and nut.

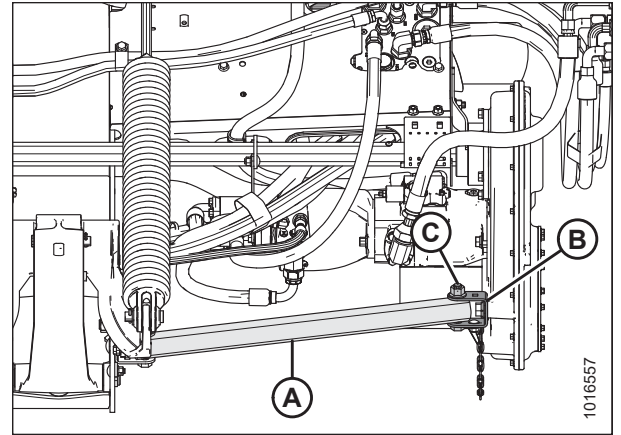


Figure 3.32: Brace Position

### 3.6 Installing Driveline

**⚠ CAUTION**

To prevent injury to the installer and damage to the driveline, hold the driveline so that it doesn't fall to the floor or ground.

**NOTE:**

Case New Holland drivelines are stored in a lower position on the float module. If installing a Case New Holland driveline, proceed to Step 2, [page 32](#).

1. Position driveline storage support (A) onto the left frame of the float module. Secure in place with two M10 carriage bolts and hex flange nuts (B).

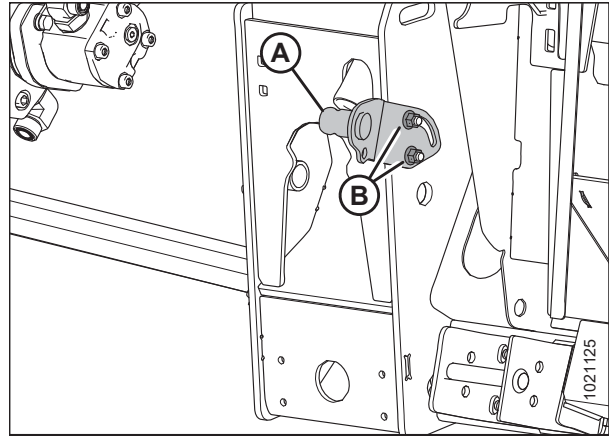


Figure 3.33: Driveline Support

2. **Case New Holland only:** Position driveline storage support (A) onto left side of bracket (B) as shown. Secure in place with two M12 hex head bolts (C) and hex flange nuts.

**NOTE:**

The support for 21-tooth spline drivelines is shown in the illustration at right. The support for 6-tooth spline drivelines is similar.

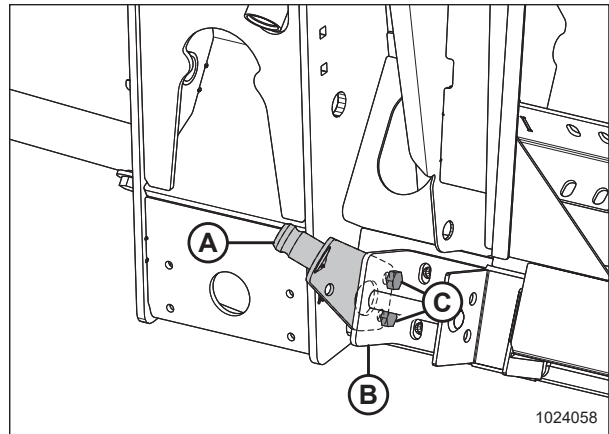


Figure 3.34: Driveline Support – Case New Holland

## ASSEMBLING HEADER AND FLOAT MODULE

3. At gearbox end, remove driveline shield (A) by loosening nuts (B).
  4. Position the driveline quick disconnect onto the float module gearbox shaft, pull back the collar, and slide onto the shaft until the yoke locks on to the shaft. Release the collar.
- NOTE:**  
The arrow on the driveline sticker should point toward the combine.
5. Position shield (A) on the gearbox and secure with bolts (B).
  6. Attach driveline chain (C) to existing chain on shield (A).
- 
7. Position the combine end of driveline (A) onto storage support (B), pull back the collar, and slide onto the shaft until the yoke locks on to the shaft. Release the collar.
  8. Secure loose end of driveline chain (C) to driveline storage support (B).

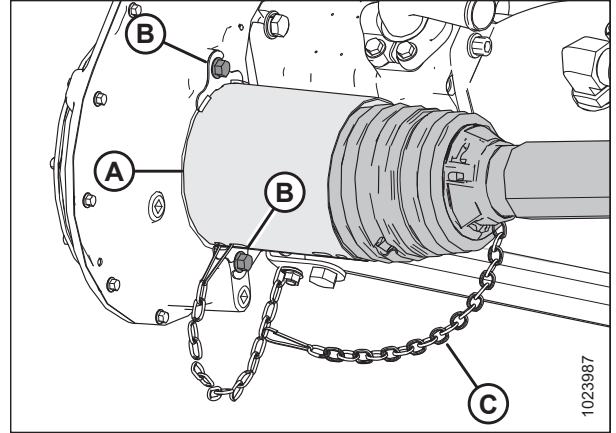


Figure 3.35: Gearbox End of Driveline

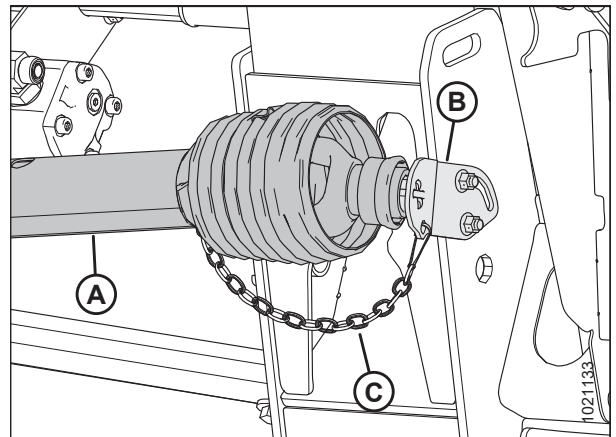


Figure 3.36: Driveline in Storage Position

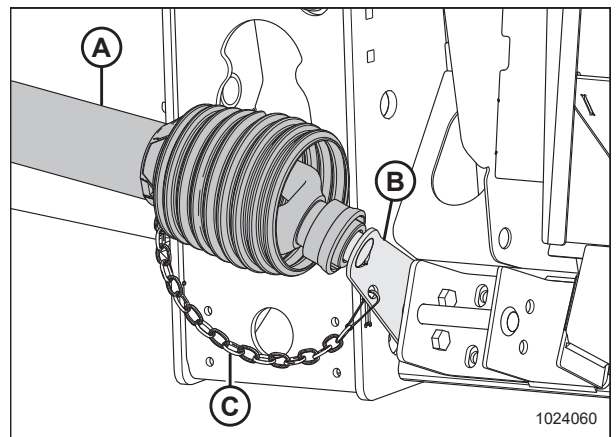


Figure 3.37: Driveline in Storage Position –  
Case New Holland

### 3.7 Installing Guards – Single Reel

**Double-Reel Headers:** Proceed to *3.8 Float Module Setup at Dealer, page 37.*

**Single-Reel Headers:** Choose between the following procedures for installing cutterbar components at the center shipping beam location, depending on whether the header has formed hold-downs (A) or forged hold-downs (B).

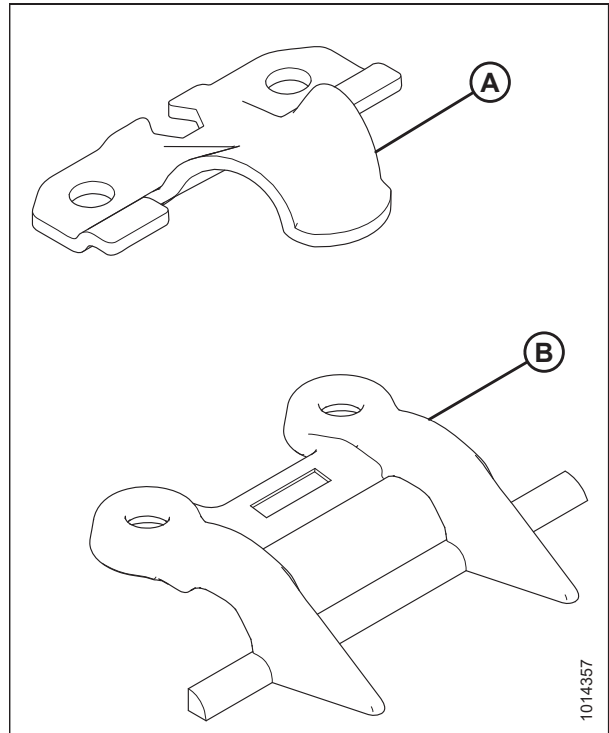


Figure 3.38: Knife Hold-Downs

#### 3.7.1 Installing Formed Hold-Down Clips

1. If equipped, position cutterbar wearplate (A) on the cutterbar and install with two 7/16 in. x 1-1/2 in. long carriage bolts (B).

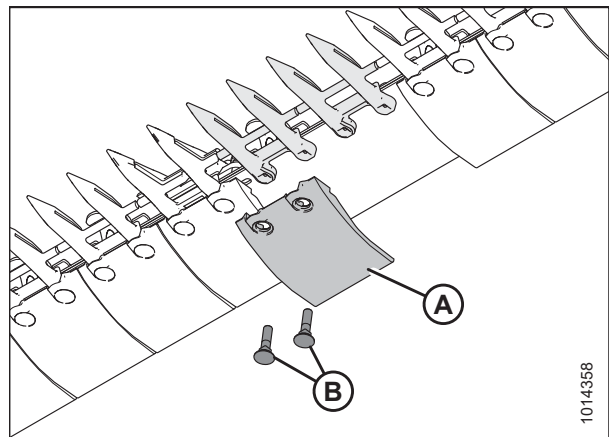


Figure 3.39: Cutterbar Wearplate

## ASSEMBLING HEADER AND FLOAT MODULE

- Place hold-down clip (A) on cutterbar as shown and secure with existing nuts (B). Adjuster bolt (C) should **NOT** require adjusting.

**NOTE:**

Cutterbar wearplates should be installed with special bolts (D) as shown.

- Repeat the previous steps for the second (adjacent) location.
- Torque nuts (B) to 88 Nm (65 lbf·ft).

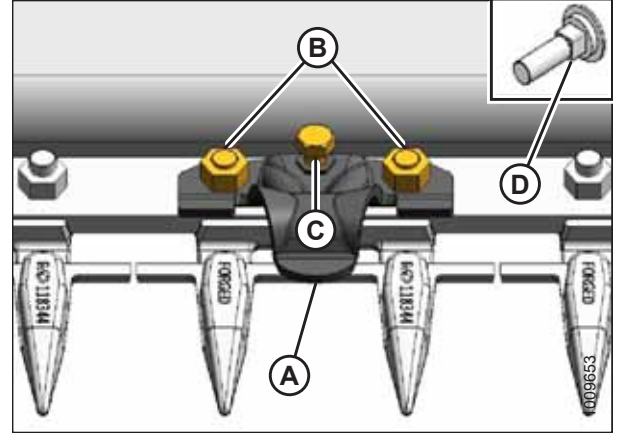


Figure 3.40: Pointed Guard

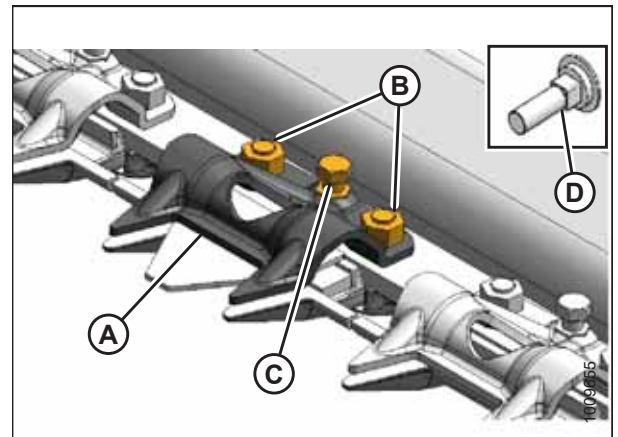


Figure 3.41: Stub Guard

- Check and adjust the clearance between the hold-down clips and the knife. For instructions, refer to [5.8 Checking Knife Hold-Downs, page 130](#).

### 3.7.2 Forged Hold-Down – Stub Guard Only

- If equipped, position cutterbar wearplate (A) on the cutterbar and install with two 7/16 in. x 1-1/2 in. long carriage bolts (B).

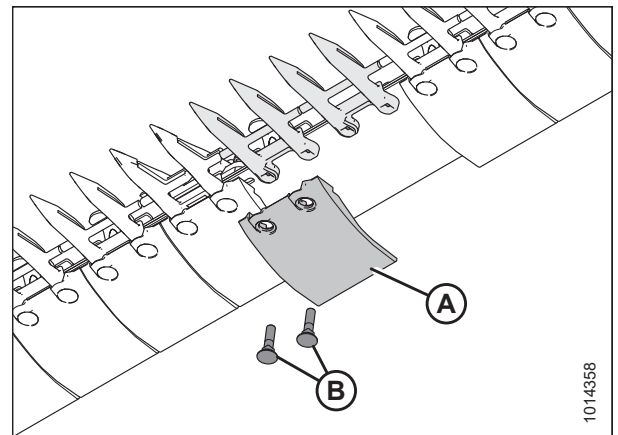


Figure 3.42: Cutterbar Wearplates

## ASSEMBLING HEADER AND FLOAT MODULE

2. Place adjuster plate (D) and hold-down (A) on cutterbar as shown and secure with 7/16 in. hex nuts (B). Adjuster bolt (C) should **NOT** require adjusting.
3. Repeat the previous steps for the second (adjacent) location.
4. Torque nuts to 72 Nm (53 lbf-ft).

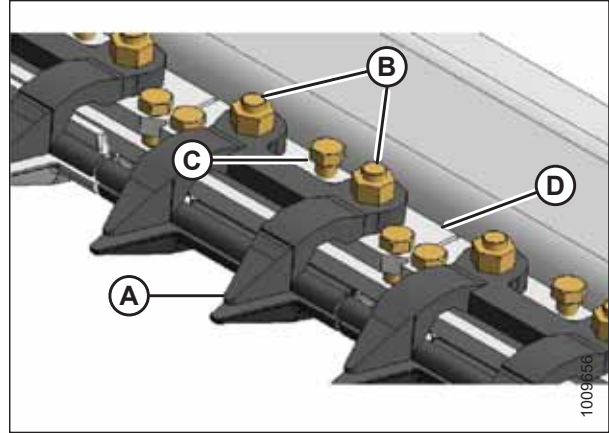


Figure 3.43: Stub Guard

### 3.8 Float Module Setup at Dealer

Complete the following procedures in the order in which they are listed:

- [3.8.1 Installing Filler Cap, page 37](#)
- [3.8.2 FM100 Feed Auger Configurations, page 39](#)
- [3.8.3 FM100 Stripper Bars and Feed Deflectors, page 63](#)

#### 3.8.1 Installing Filler Cap

1. Remove filler cap from bag (A).

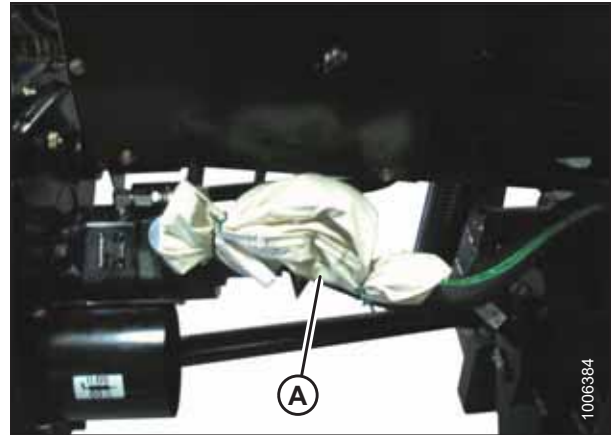


Figure 3.44: Hardware Bag

**CAUTION**

Fluid may be under pressure. Allow pressure to equalize by loosening screws and lifting the shipping cover slightly.

2. Remove yellow shipping cover (A) from the float module frame. Discard cover. Keep screws if screws are not supplied with filler cap.

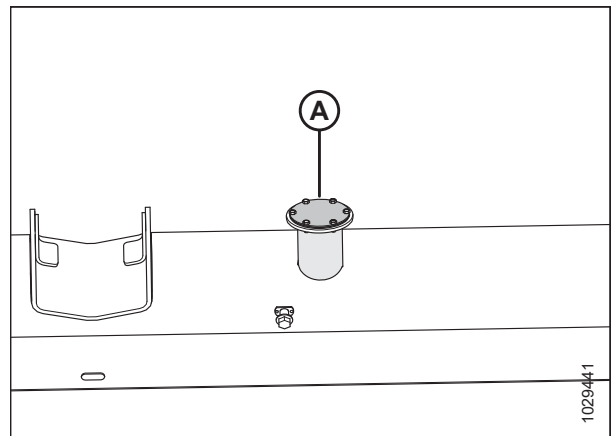


Figure 3.45: Yellow Shipping Cover

## ASSEMBLING HEADER AND FLOAT MODULE

- Remove top gasket (A) for use in the next step.

**NOTE:**

There are two gaskets—one on each side of the filler strainer flange.

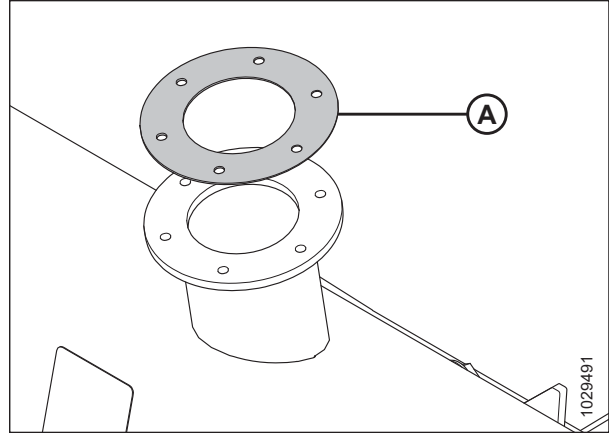


Figure 3.46: Top Gasket

- Place gasket (A) (removed from the top of the filler strainer) onto filler cap neck (B) and align holes.
- Install #10-32 screws (if supplied with cap, otherwise use existing screws) into filler cap neck (B) and push screws through gasket (A).

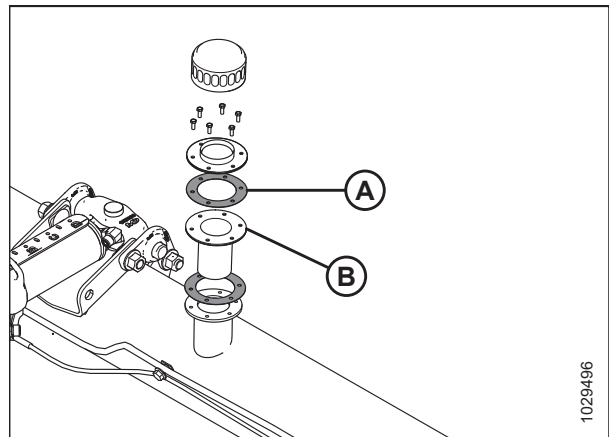


Figure 3.47: Filler Cap Neck

- Place filler cap neck (A) (complete with screws) over opening and ensure the machine screws are aligned with the threaded holes.
- Carefully thread in the machine screws using a cross pattern (as shown) in order to prevent cross threading of tapped holes.
- Repeat pattern to gradually tighten screws to 3.5 Nm (31 lbf·in).

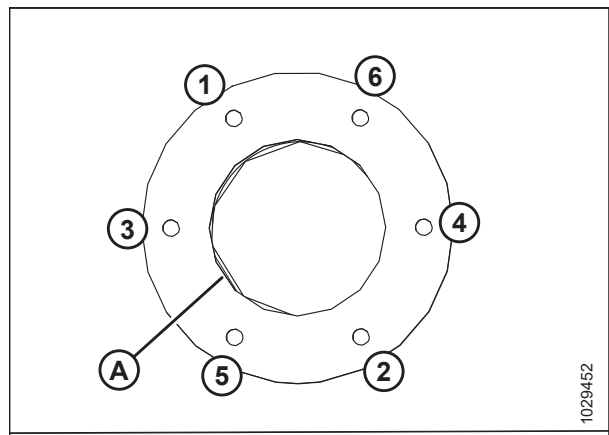


Figure 3.48: Screw Hole Locations



## ASSEMBLING HEADER AND FLOAT MODULE

9. Install filler cap (A).

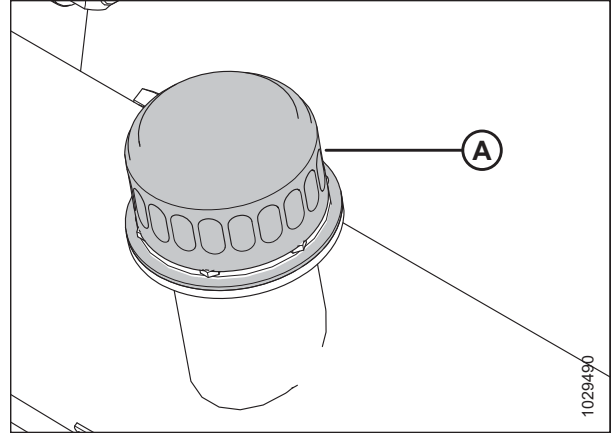


Figure 3.49: Filler Cap

### 3.8.2 FM100 Feed Auger Configurations

The FM100 feed auger can be configured to suit various crop conditions; there are five configurations available.

**NOTE:**

Dimensions (A) and (B) are the same for both ends of the auger. They should be within 15 mm (9/16 in.) of the numbers given.

**Narrow configuration** is a standard configuration for the following combines:

- AGCO IDEAL™ Series
- Gleaner R6/75, R6/76, S6/77, S6/7/88, S96/7/8
- New Holland CR 920/940/960, 9020/40/60/65, 6090/7090, 8060/8070/8080

Narrow configuration uses 4 long bolt-on flightings (2 on the left and 2 on the right) and 18 feed auger fingers are recommended.

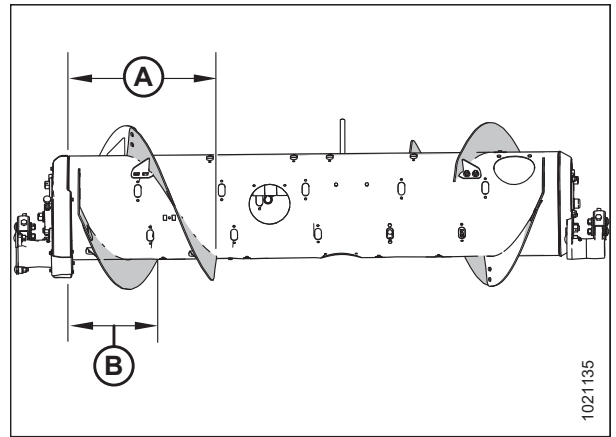


Figure 3.50: Narrow Configuration – Rear View

A - 514 mm (20 1/4 in.)

B - 356 mm (14 in.)

**To convert to Narrow configuration from Medium or Wide configuration**, refer to [Converting from Medium Configuration or Wide Configuration to Narrow Configuration, page 46](#).

**To convert to Narrow configuration from Ultra Narrow configuration**, refer to [Converting from Ultra Narrow Configuration to Narrow Configuration, page 48](#).

## ASSEMBLING HEADER AND FLOAT MODULE

### NOTE:

Dimensions (A) and (B) are the same for both ends of the auger. They should be within 15 mm (9/16 in.) of the numbers given.

**Medium configuration** is a standard configuration for the following combines:

- Case IH 2300/2500 Series
- Case IH 5/6/7088, 7/8010, 7/8/9120, 5/6/7130, 7/8/9230, 5/6/7140, 7/8/9240, 5/6/7150, 7/8/9250
- Challenger 66/67/680B, 54/560C, 54/560E
- CLAAS 56/57/58/590R, 57/58/595R, 62/63/64/65/66/670, 73/74/75/76/77/780, 7000/8000
- John Deere 95/96/97/9860, 95/96/97/9870, S65/66/67/68/690, T670, S76/77/78/790
- Massey Ferguson 96/97/9895, 9520/40/60, 9545/65, 9380
- New Holland CR 970/980, 9070/9080, 8090/9090, X.90, X.80, 10.80/10.90
- New Holland CX 8X0, 80X0, 8.X0, 8080/8090
- Rostselmash Torum 760/780
- Versatile RT490

**Medium configuration** is an optional configuration for AGCO IDEAL™ Series.

Medium configuration uses 4 short bolt-on flightings (2 on the left and 2 on the right) and 22 feed auger fingers are recommended.

**To convert to Medium configuration from Narrow or Ultra Narrow configuration**, refer to [Converting from Ultra Narrow Configuration or Narrow Configuration to Medium Configuration, page 42](#).

**To convert to Medium configuration from Wide configuration**, refer to [Converting from Wide Configuration to Medium Configuration, page 44](#).

### NOTE:

Dimensions (A) and (B) are the same for both ends of the auger. They should be within 15 mm (9/16 in.) of the numbers given.

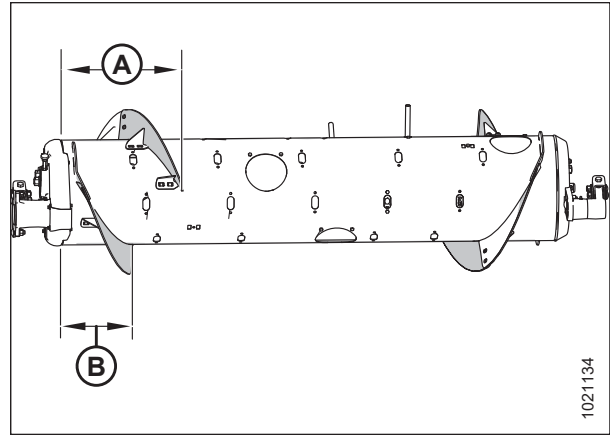
**Wide configuration** is an optional configuration for the following combines:

- Challenger 670B/680B, 540C/560C, 540E/560E
- CLAAS 590R/595R, 660/670, 760/770/780, 8000
- John Deere T670
- Massey Ferguson 9895, 9540, 9560, 9545, 9565, 9380
- New Holland CX 8X0, 80X0, 8.X0

Wide configuration uses 2 short bolt-on flightings (1 on the left and 1 on the right) and 30 feed auger fingers are recommended.

### NOTE:

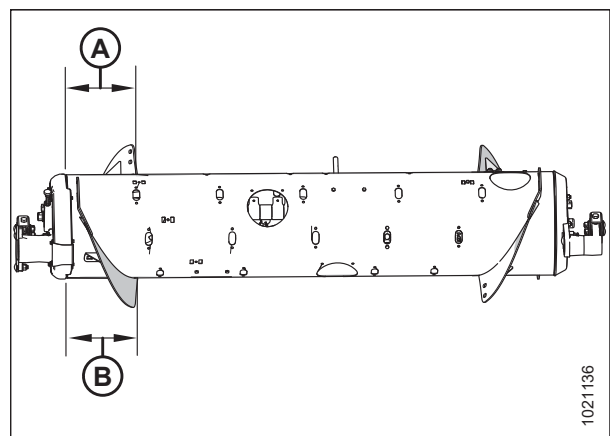
This configuration may increase combine capacity on wide feeder house combines in certain crop conditions.



**Figure 3.51: Medium Configuration – Rear View**

A - 410 mm (16 1/8 in.)

B - 260 mm (10 1/4 in.)



**Figure 3.52: Wide Configuration – Rear View**

A - 257 mm (10 1/8 in.)

B - 257 mm (10 1/8 in.)

## ASSEMBLING HEADER AND FLOAT MODULE

To convert to **Wide configuration from Medium configuration**, refer to [Converting from Medium Configuration to Wide Configuration or Ultra Wide Configuration, page 49](#).

To convert to **Wide configuration from Ultra Narrow or Narrow configuration**, refer to [Converting from Ultra Narrow or Narrow Configuration to Wide or Ultra Wide Configuration, page 51](#).

**NOTE:**

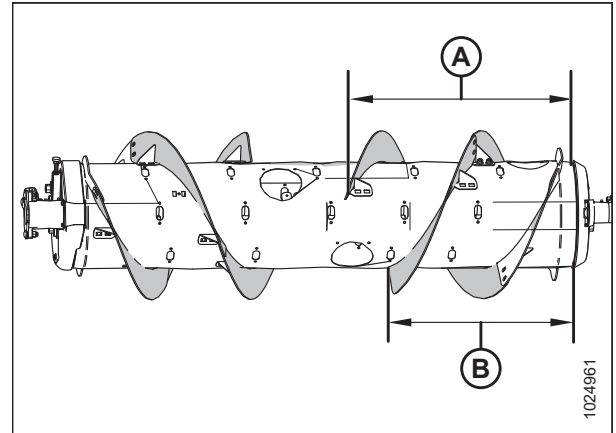
Dimensions (A) and (B) are the same for both ends of the auger. They should be within 15 mm (9/16 in.) of the numbers given.

**Ultra Narrow configuration** is an optional configuration that may improve feeding performance on combines with narrow feeder houses. It may also be helpful when harvesting rice.

Ultra Narrow configuration uses 8 long bolt-on flightings (4 on the left and 4 on the right) and 18 auger fingers are recommended.

**NOTE:**

You will need to drill holes in the flighting and in the drum to install the extra flighting.



**Figure 3.53: Ultra Narrow Configuration – Rear View**

A - 760 mm (29 15/16 in.)

B - 602 mm (23 11/16 in.)

To convert to **Ultra Narrow configuration from Medium or Wide configuration**, refer to [Converting from Medium Configuration or Wide Configuration to Ultra Narrow Configuration, page 53](#).

To convert to **Ultra Narrow configuration from Narrow configuration**, refer to [Converting from Narrow Configuration to Ultra Narrow Configuration, page 57](#).

**Ultra Wide configuration** is an optional configuration for the following combines:

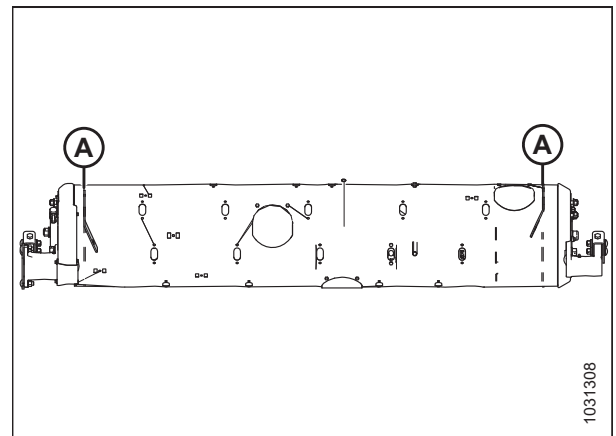
- CLAAS 590R/595R, 660/670, 760/770/780/7000/8000

The Ultra Wide configuration uses no bolt on flighting; only the factory-welded flighting (A) is responsible for conveying the crop.

**NOTE:**

This configuration may improve feeding for wide feeder house combines.

A total of 30 auger fingers are recommended for this configuration.



**Figure 3.54: Ultra Wide Configuration – Rear View**

To convert to **Ultra Wide configuration from Medium configuration**, refer to [Converting from Medium Configuration to Wide Configuration or Ultra Wide Configuration, page 49](#).

To convert to **Ultra Wide configuration from Ultra Narrow or Narrow configuration**, refer to [Converting from Ultra Narrow or Narrow Configuration to Wide or Ultra Wide Configuration, page 51](#).

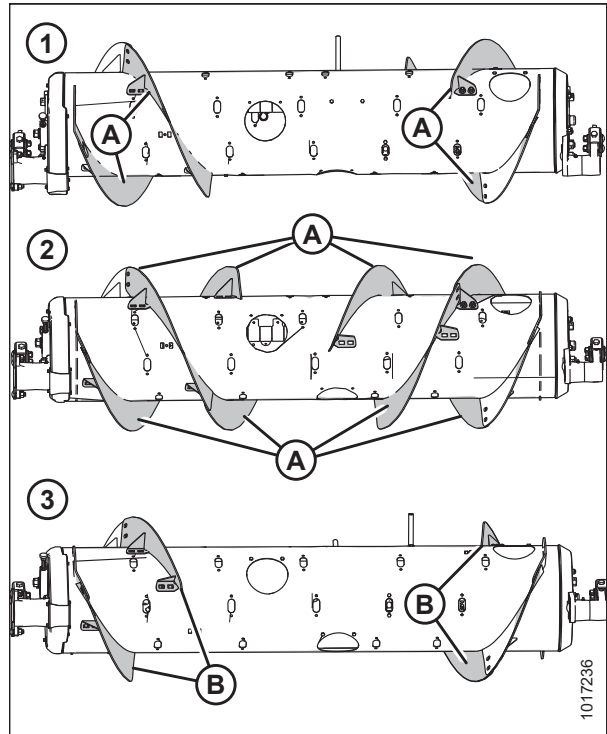
To convert to **Ultra Wide configuration from Wide configuration**, refer to [Converting from Wide Configuration to Ultra Wide Configuration, page 53](#).

## ASSEMBLING HEADER AND FLOAT MODULE

### Converting from Ultra Narrow Configuration or Narrow Configuration to Medium Configuration

Two flighting kits (MD #287031) are required to convert to this configuration.

Ultra Narrow, Narrow, and Medium auger configurations are shown at right. When converting from Ultra Narrow configuration or Narrow configuration to Medium configuration, you will need to replace long flightings (A) with short flightings (B).



**Figure 3.55: Auger Configurations – Rear View**

1 - Narrow Configuration  
3 - Medium Configuration

2 - Ultra Narrow Configuration

#### NOTE:

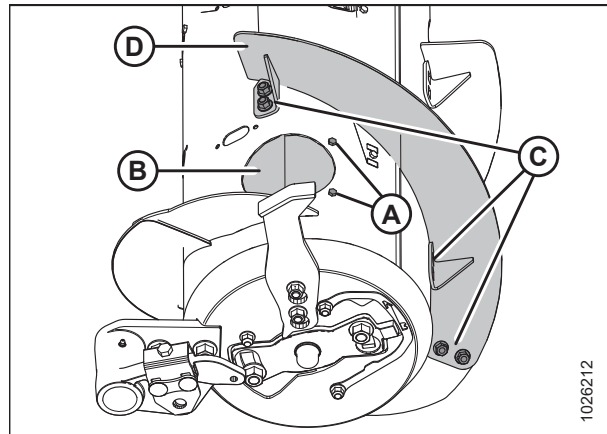
Some parts have been removed from the illustrations for clarity.

1. To improve access and ease installation, remove the float module from the combine. For instructions, refer to the header operator's manual or technical manual.
2. Remove bolts (A) and access cover (B) from each side of the auger. Retain for reassembly.

#### NOTE:

If necessary, remove multiple access covers.

3. Remove hardware (C) and bolt-on flighting (D). Repeat for all the remaining hardware and bolt-on flightings on the auger. Retain hardware to attach new flightings.



**Figure 3.56: Narrow Configuration – Right Side**

## ASSEMBLING HEADER AND FLOAT MODULE

4. On both sides of the auger, remove M6 bolt (A), tee nut (not illustrated), and fighting slot plug (B) from inside the feed auger. Retain parts for installation.

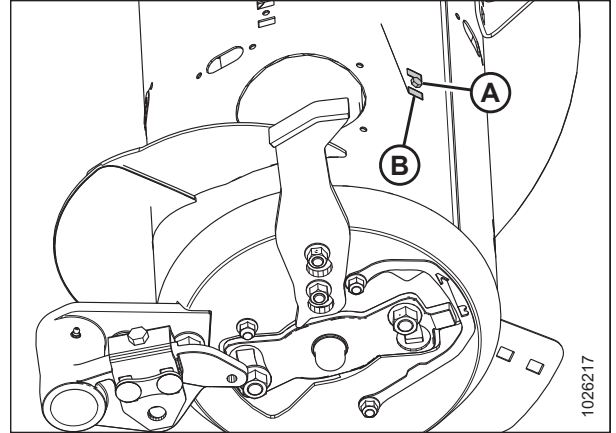


Figure 3.57: Narrow Configuration – Right Side

5. Install two bolt-on flightings (A) on the right side of the auger as shown, and secure each flighting with six retained carriage head bolts and nuts at locations (B).

**IMPORTANT:**

Flighting bolt heads must be installed on the inside of the auger to prevent damaging internal components.

**NOTE:**

Flighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.

6. Torque all nuts and bolts to 47 Nm (35 lbf·ft) to eliminate deflection on flighting, then torque them to 58–64 Nm (43–47 lbf·ft).

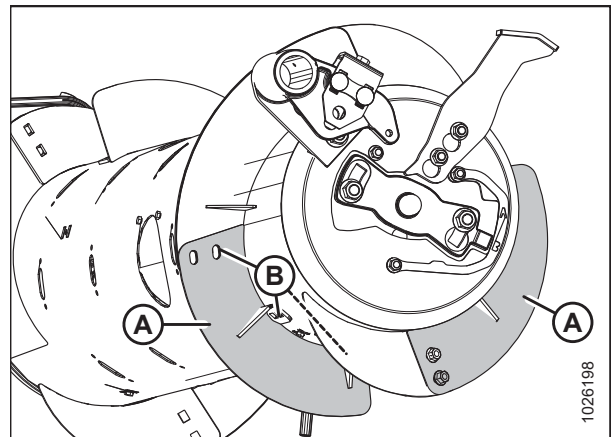


Figure 3.58: Medium Configuration – Right Side

7. Install two bolt-on flightings (A) on the left side of the auger as shown, and secure each flighting with six retained carriage head bolts and nuts at locations (B).

**IMPORTANT:**

Flighting bolt heads must be installed on the inside of the auger to prevent damaging internal components.

**NOTE:**

Flighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.

8. Torque all nuts and bolts to 47 Nm (35 lbf·ft) to eliminate deflection on flighting, then torque them to 58–64 Nm (43–47 lbf·ft).

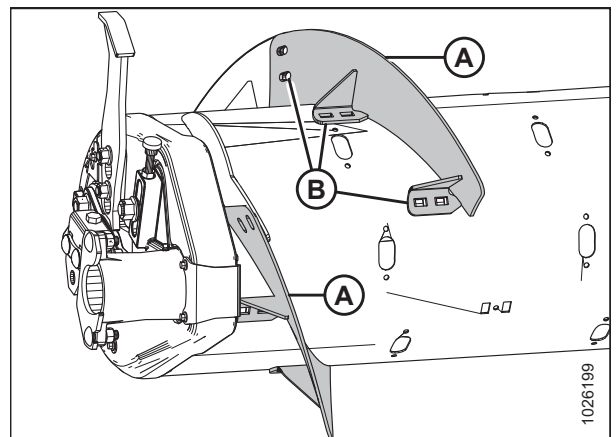


Figure 3.59: Medium Configuration – Left Side

## ASSEMBLING HEADER AND FLOAT MODULE

9. Removing the long flightings left empty flighting slots in the auger that were not needed to install the new shorter flightings. Use access hole (A) to position a flighting slot plug (B) from inside the feed auger in each empty slot and secure with a 20 mm long M6 hex head bolt (C) and tee nut. Use plugs and hardware retained from a previous step.
10. Install additional auger fingers. A total of 22 auger fingers is recommended for this configuration. For instructions, refer to *Installing Feed Auger Fingers*, page 60.

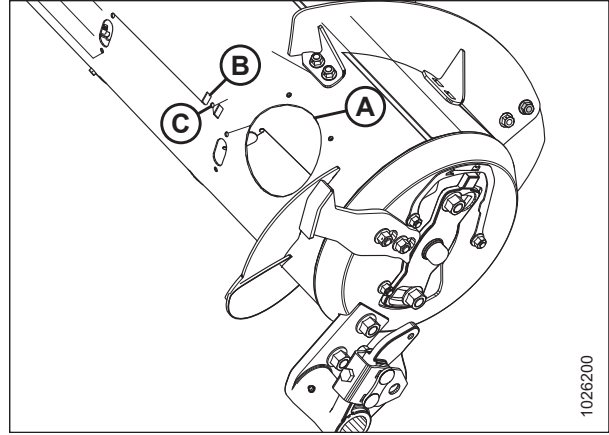


Figure 3.60: Medium Configuration Flighting Plug – Right Side

### Converting from Wide Configuration to Medium Configuration

One flighting kit (MD #287031) is required to convert the feed auger from Wide configuration to Medium configuration.

Wide and Medium auger configurations are shown at right. When converting from Wide configuration to Medium configuration, you will need to install new flightings (A).

#### NOTE:

All illustrations show the feed auger separated from the float module for clarity. The procedure can be performed with the feed auger installed in the float module.

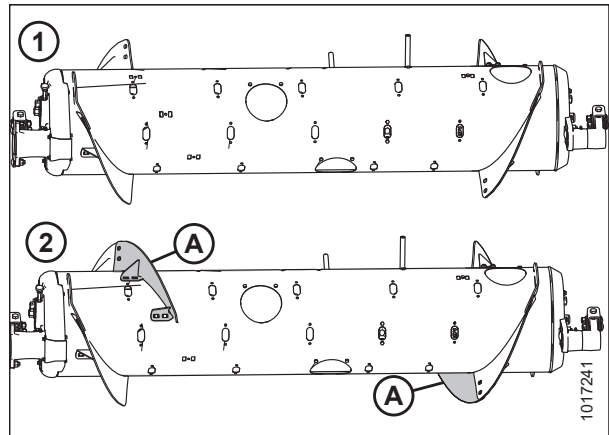


Figure 3.61: Auger Configurations – Rear View  
1 - Wide Configuration      2 - Medium Configuration

1. Improve access and ease installation by removing the float module from the combine. For instructions, refer to the header operator's manual or technical manual.

## ASSEMBLING HEADER AND FLOAT MODULE

2. Remove bolts (A) and remove access cover (B) from the right side of the auger. Retain for reassembly.

**NOTE:**

If necessary, remove multiple access covers.

3. Remove and discard two fighting slot plugs (C) from the right side of the auger.

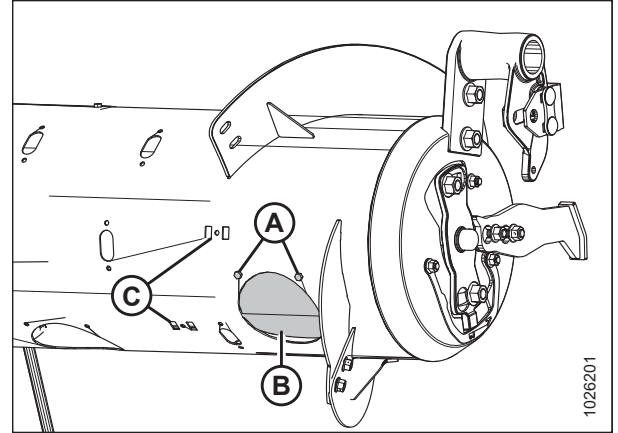


Figure 3.62: Wide Configuration – Right Side

4. Install bolt-on fighting (A) on the right side of the auger as shown, and secure with six carriage head bolts and six nuts at locations (B).

**IMPORTANT:**

Bolt heads must be installed on the inside of the auger to prevent damaging internal components.

**NOTE:**

Fighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.

5. Torque all nuts and bolts to 47 Nm (35 lbf-ft) to eliminate deflection on fighting, then torque them to 58–64 Nm (43–47 lbf-ft).

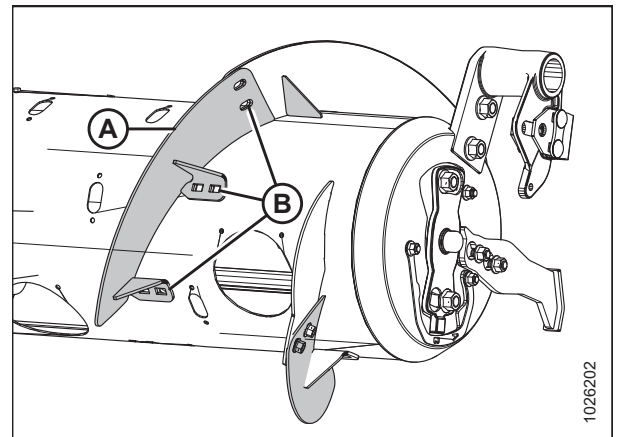


Figure 3.63: Medium Configuration – Right Side

6. Repeat Step 2, page 45 and Step 3, page 45 at the left side of auger.

7. Install bolt-on fighting (A) on the left side of the auger as shown, and secure with six carriage head bolts and six nuts at locations (B).

**IMPORTANT:**

Bolt heads must be installed on the inside of the auger to prevent damaging internal components.

**NOTE:**

Fighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.

8. Torque all nuts and bolts (B) to 47 Nm (35 lbf-ft) to eliminate deflection on fighting, then torque them to 58–64 Nm (43–47 lbf-ft).

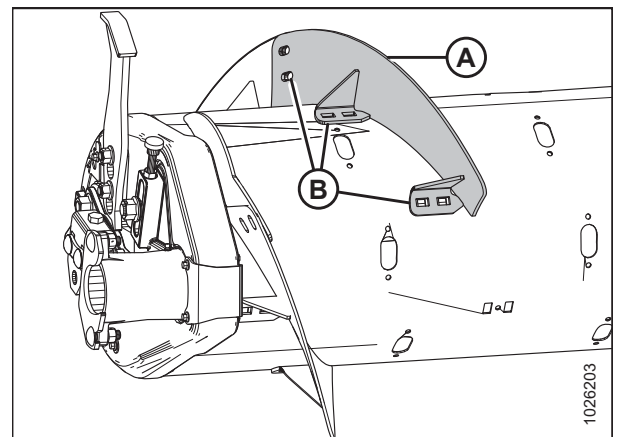


Figure 3.64: Medium Configuration – Left Side

9. Remove extra auger fingers. A total of 22 fingers are recommended for this configuration. For instructions, refer to [Removing Feed Auger Fingers, page 61](#).



## ASSEMBLING HEADER AND FLOAT MODULE

### Converting from Medium Configuration or Wide Configuration to Narrow Configuration

Two flighting kits (MD #287032 or B6400<sup>1</sup>) are required to convert to this configuration. Extra hardware is included in these kits. Be sure to use the correct hardware in the correct location to prevent damage and to maximize performance.

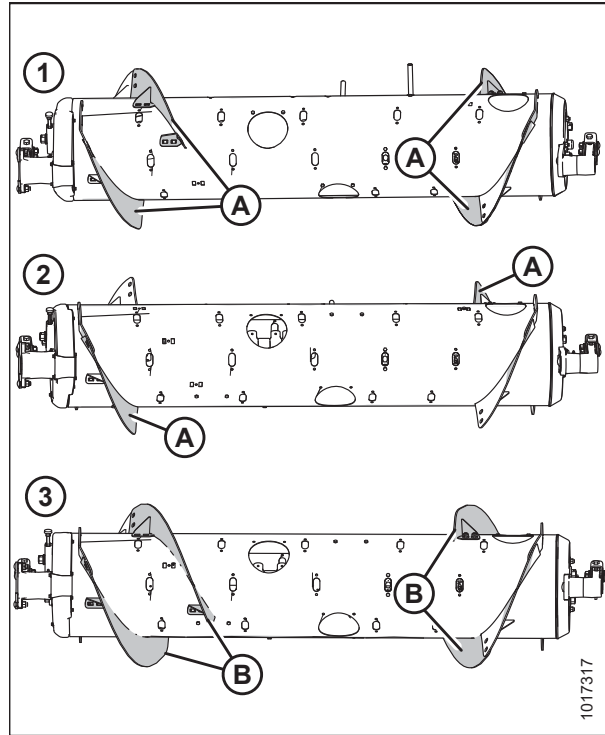
Medium, Wide, and Narrow auger configurations are shown at right. When converting from Medium or Wide configuration to Narrow configuration, you will need to replace existing flightings (A) with flightings (B).

**NOTE:**

Flighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.

**NOTE:**

All illustrations show the feed auger separated from the float module for clarity. The procedure can be performed with the feed auger installed in the float module.

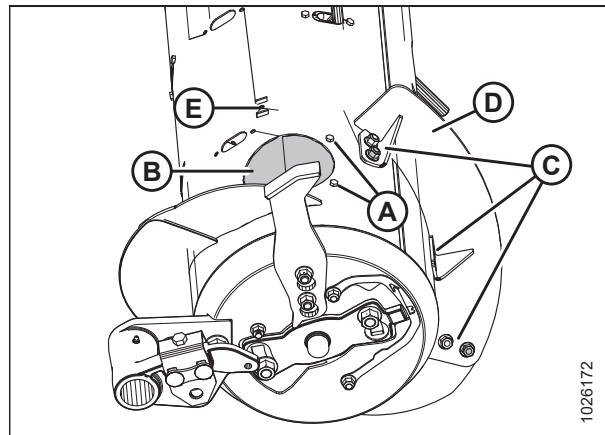


**Figure 3.65: Auger Configurations – Rear View**

1 - Medium Configuration  
3 - Narrow Configuration

2 - Wide Configuration

1. To improve access and ease installation, remove float module from combine. For instructions, refer to the header operator's manual or technical manual.
2. Remove bolts (A) and access cover (B) from the right side of the auger. Retain for reassembly.
3. Remove hardware (C) and bolt-on flighting (D) from the auger.
4. Remove and discard flighting slot plug (E) located close to the end of flighting (D).
5. **Converting from Medium configuration:** Repeat above steps for the other flighting on the right side.



**Figure 3.66: Wide Configuration – Right Side**

1. MD #287032 is available only through MacDon Parts. B6400 is available only through Whole Goods. Both kits contain wear-resistant flightings.



## ASSEMBLING HEADER AND FLOAT MODULE

6. **Converting from Wide configuration:** Remove bolts (A), access cover (B), and two flighting slot plugs (C) from the right side of the auger.
7. Repeat Steps 2, page 46 to 6, page 47 at the left side of the feed auger.

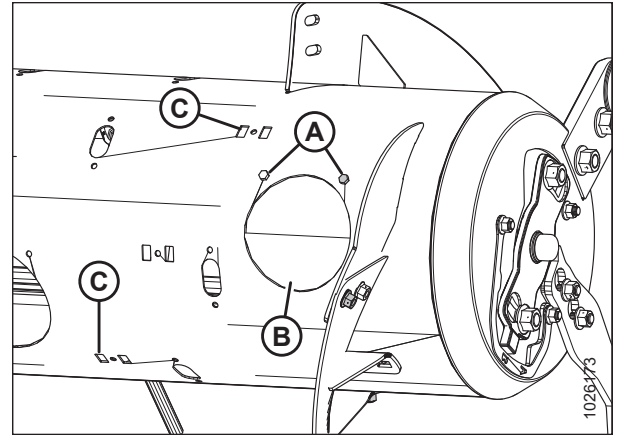


Figure 3.67: Wide Configuration – Right Side

8. Install two bolt-on flightings (A) on the right side as shown, and secure each flighting with six carriage head bolts (MD #136178) and nuts (MD #135799) at locations (B).

**IMPORTANT:**

Bolt heads must be installed on the inside of the auger to prevent damaging internal components.

9. Torque all nuts and bolts to 47 Nm (35 lbf-ft) to eliminate deflection on flighting, then torque them to 58–64 Nm (43–47 lbf-ft).
10. Install flighting slot plug (MD #213084) at location (C) from inside the auger and secure with an M6 hex head bolt (MD #252703) and tee nut (MD #197263). Repeat for the other flighting mounting locations.

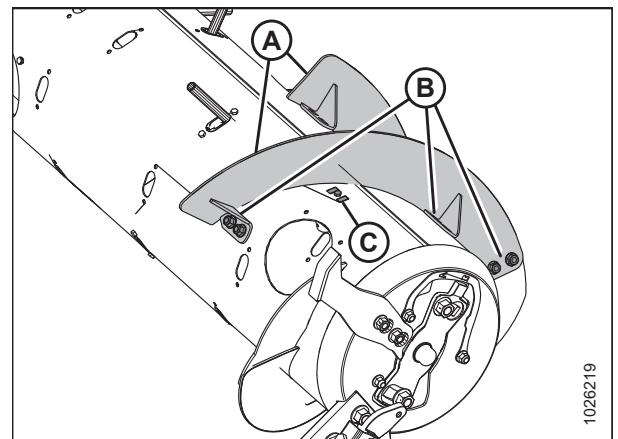


Figure 3.68: Narrow Configuration – Right Side

11. Install two bolt-on flightings (A) on the left side as shown, and secure each flighting with six carriage head bolts (MD #136178) and nuts (MD #135799) at locations (B).

**IMPORTANT:**

Bolt heads must be installed on the inside of the auger to prevent damaging internal components.

12. Torque all nuts and bolts to 47 Nm (35 lbf-ft) to eliminate deflection on flighting, then torque them to 58–64 Nm (43–47 lbf-ft).
13. Install flighting slot plug (C) (MD #213084) from inside the auger and secure with an M6 hex head bolt (MD #252703) and tee nut (MD #197263). Repeat for the other flighting mounting location used to mount the previous flighting in Step 3, page 46.

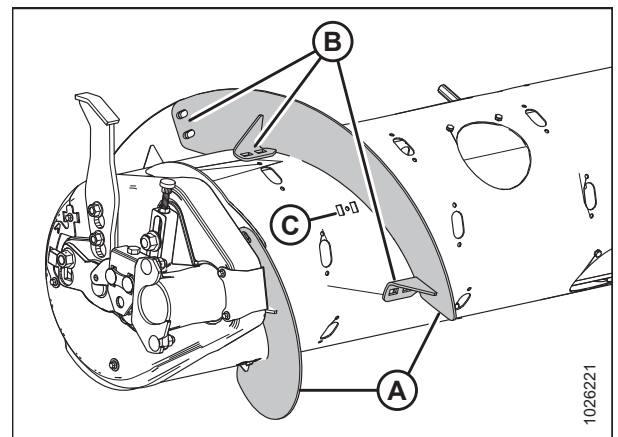


Figure 3.69: Narrow Configuration – Left Side

14. Remove extra auger fingers. A total of 18 fingers is recommended for this configuration. For instructions, refer to [Removing Feed Auger Fingers, page 61](#).

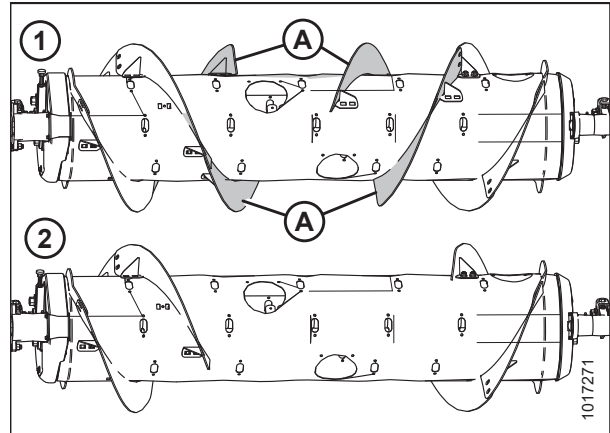
## ASSEMBLING HEADER AND FLOAT MODULE

### Converting from Ultra Narrow Configuration to Narrow Configuration

The Ultra Narrow and Narrow auger configurations are shown at right. Existing flightings (A) are removed from the auger when converting to the Narrow configuration.

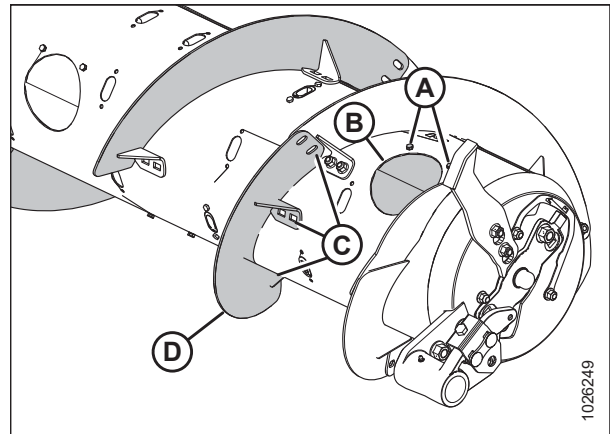
#### NOTE:

All illustrations show the feed auger separated from the float module for clarity. The procedure can be performed with the feed auger installed in the float module.



**Figure 3.70: Auger Configurations – Rear View**  
1 - Ultra Narrow Configuration    2 - Narrow Configuration

1. Improve access and ease installation by removing the float module from the combine. For instructions, refer to the header operator's manual or technical manual.
2. Remove bolts (A) and access cover (B). Retain for reassembly.
3. Remove hardware from locations (C), and remove bolt-on flighting (D) from feed auger.
4. Repeat procedure for the remaining three inboard flightings.
5. Install additional auger fingers. A total of 18 fingers is recommended for this configuration. For instructions, refer to [Installing Feed Auger Fingers, page 60](#).



**Figure 3.71: Ultra Narrow Configuration – Right Side**

## ASSEMBLING HEADER AND FLOAT MODULE

### Converting from Medium Configuration to Wide Configuration or Ultra Wide Configuration

When converting from Medium configuration to Wide configuration, you will need to remove existing flightings (A) from the auger and add auger fingers. When converting from Medium configuration to Ultra Wide configuration, you will need to remove all existing bolt-on flightings (A) from the auger and add auger fingers.

Four flighting plugs (MD #213084), M6 hex head bolts (MD #252703), and M6 tee nuts (MD #197263) are needed to cover exposed flighting mounting holes after the flightings are removed. These parts can be ordered from a MacDon Dealer.

#### NOTE:

All illustrations show the feed auger separated from the float module for clarity. The procedure can be performed with the feed auger installed in the float module.

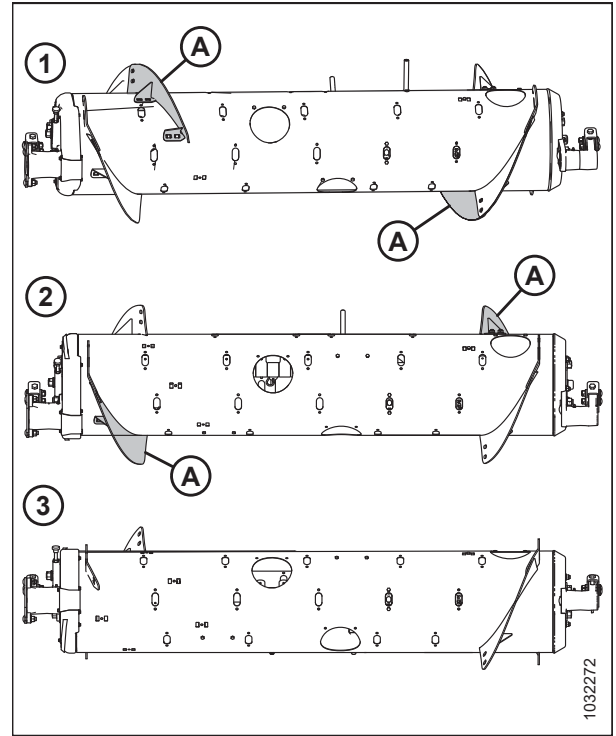


Figure 3.72: Auger Configurations – Rear View

1 - Medium Configuration	2 - Wide Configuration	3 - Ultra Wide Configuration
--------------------------	------------------------	------------------------------

1. Improve access and ease installation by removing the float module from the combine. For instructions, refer to the header operator's manual or technical manual.

#### NOTE:

Some parts have been removed from the illustrations for clarity.

**To convert from Medium configuration to Wide configuration, follow these steps:**

2. Remove bolts (A) and access cover (B). Retain for reassembly.
3. Remove hardware from locations (C), and remove bolt-on flighting (D) from the feed auger.

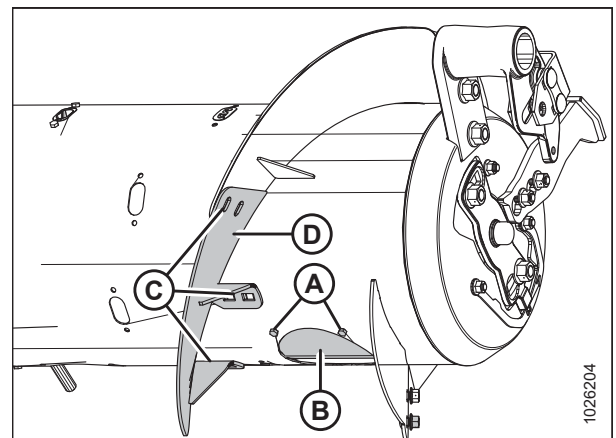


Figure 3.73: Right Side of Medium Configuration

## ASSEMBLING HEADER AND FLOAT MODULE

4. Install flighting slot plug (A) (MD #213084) in the flighting slot from inside the auger. Secure with M6 hex head bolts (B) (MD #252703) and tee nuts (MD #197263).
5. Repeat above steps at the left side of the auger.
6. Install additional fingers. A total of 30 fingers are recommended for the Wide configuration. For instructions, refer to *Installing Feed Auger Fingers*, page 60.

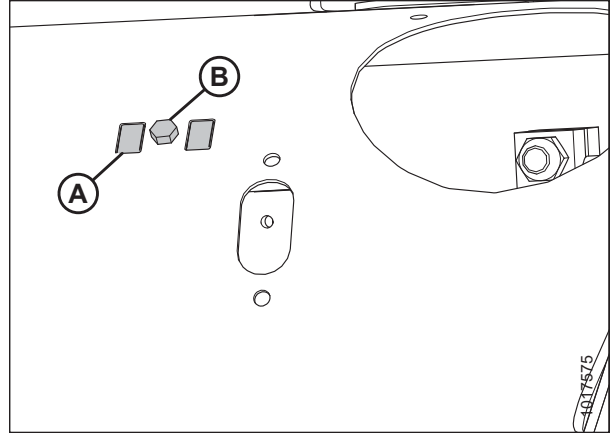


Figure 3.74: Right Side of Wide Configuration

**To convert from Medium configuration to Ultra Wide configuration, follow these steps:**

7. Remove bolts (A) and access cover (B). Retain for reassembly.
8. Remove hardware from locations (C), and remove all bolt-on flightings (D) from the feed auger.

**NOTE:**

Hardware on opposite side of auger indicated, but not shown in illustration.

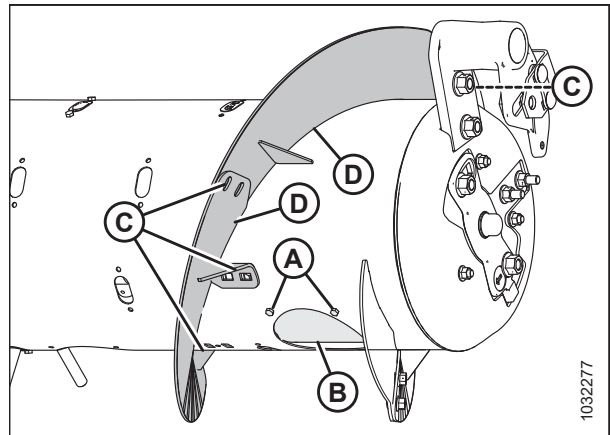


Figure 3.75: Right Side of Medium Configuration

9. Install flighting slot plug (A) (MD #213084) in the flighting slot from inside the auger. Secure with M6 hex head bolts (B) (MD #252703) and tee nuts (MD #197263).
10. Repeat above steps at the left side of the auger.
11. Install additional fingers. A total of 30 fingers are recommended for the Ultra Wide configuration. For instructions, refer to *Installing Feed Auger Fingers*, page 60.

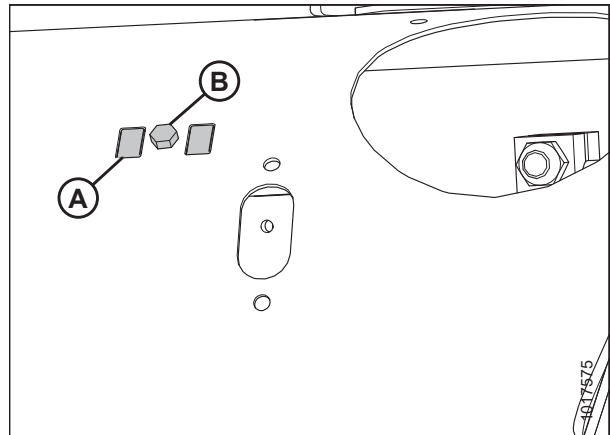


Figure 3.76: Right Side of Ultra Wide Configuration

## ASSEMBLING HEADER AND FLOAT MODULE

### Converting from Ultra Narrow or Narrow Configuration to Wide or Ultra Wide Configuration

One flighting kit (MD #287031) is required to convert to this configuration. Two flighting plugs (MD #213084), two M6 hex head bolts (MD #252703), and two M6 tee nuts (MD #197263) are recommended to close the flighting mounting locations. These parts can be ordered from a MacDon Dealer.

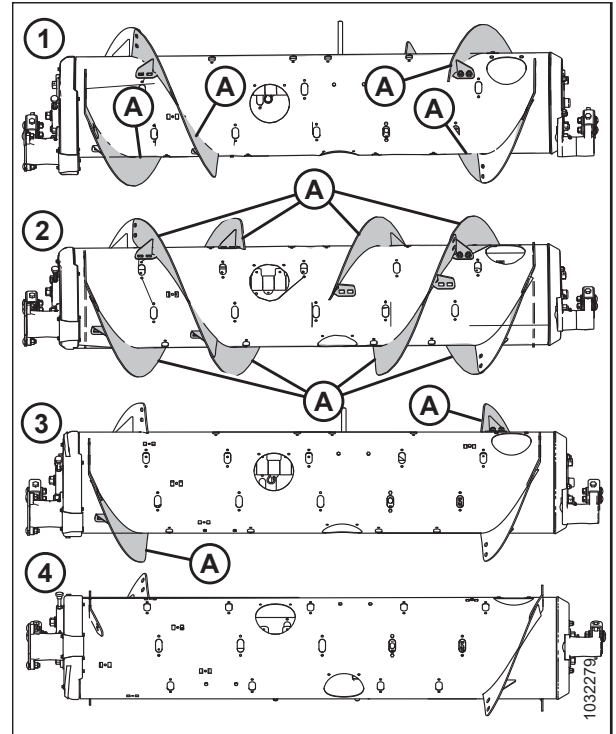
The Narrow, Ultra Narrow, Wide, and Ultra Wide auger configurations are shown at right. When converting from Narrow or Ultra Narrow configuration to Wide configuration, you will need to replace existing bolt-on flightings (A). When converting from Narrow or Ultra Narrow configuration to Ultra Wide configuration, you will be removing all bolt-on flighting.

**NOTE:**

All illustrations show the feed auger separated from the float module for clarity. The procedure can be performed with the feed auger installed in the float module.

**NOTE:**

Some parts have been removed from the illustrations for clarity.



**Figure 3.77: Auger Configurations – Rear View**

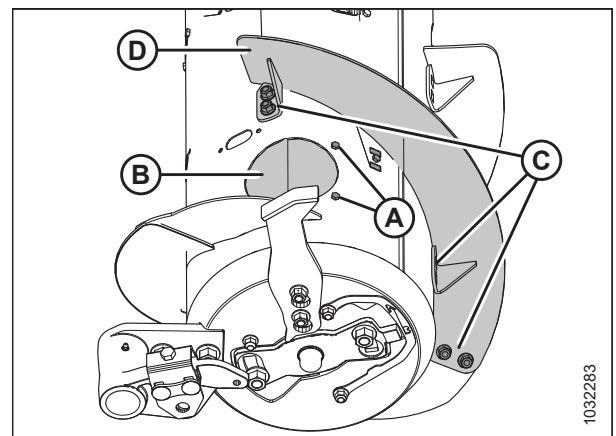
1 - Narrow Configuration                      2 - Ultra Narrow Configuration  
3 - Wide Configuration                        4 - Ultra Wide Configuration

1. Improve access and ease installation by removing the float module from the combine. For instructions, refer to the header operator's manual or technical manual.
2. Remove bolts (A) and access cover (B) from the right side of the auger. Retain for reassembly.
3. Remove hardware (C) and bolt-on flighting (D) from the right side of the auger. If converting to the Wide configuration, discard the removed flighting, but retain hardware to attach the new flighting. If converting to the Ultra Wide configuration, the hardware may be discarded as well.

**NOTE:**

If converting to Ultra Wide configuration, hardware may be discarded as well.

4. Repeat Step 2, [page 51](#) and Step 3, [page 51](#) for the remaining bolt-on flighting(s) according to whether you are converting to Wide or Ultra Wide configuration.



**Figure 3.78: Narrow Configuration – Right Side**

## ASSEMBLING HEADER AND FLOAT MODULE

- Remove fighting slot plug (A), bolt, and tee nut if converting your auger to the Wide configuration. Retain for reinstallation, and continue to Step 6, page 52. Otherwise, leave plug (A), bolt, and tee nut in place on the auger and continue to Step 10, page 52 to complete the Ultra Wide conversion.

**NOTE:**

Only two fighting slot plugs (A) should be removed—one from each outboard side of the auger.

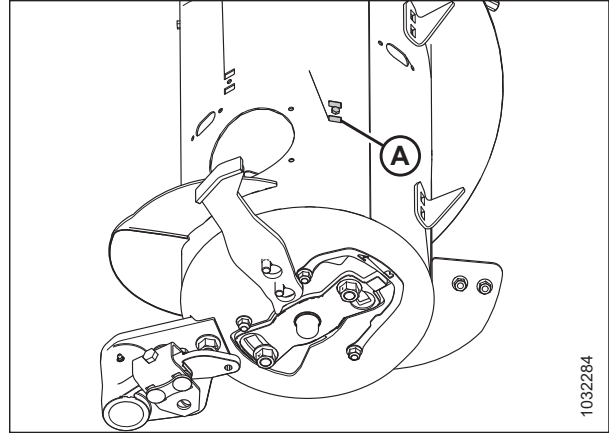


Figure 3.79: Narrow Configuration – Right Side

- Install new bolt-on fighting (A) using six carriage head bolts and nuts (B) on the right side of the auger.

**IMPORTANT:**

Bolt heads must be installed on the inside of the auger to prevent damaging internal components.

- Reinstall fighting slot plug (C) previously removed in Step 5, page 52.

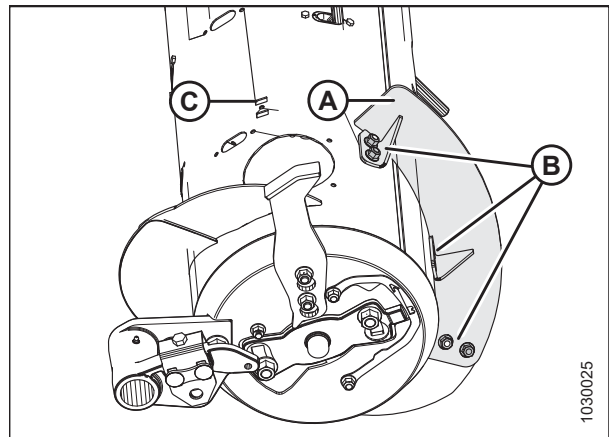


Figure 3.80: Wide Configuration – Right Side

- Install new bolt-on fighting (A) on the left side of the auger using six carriage head bolts and nuts (B).

**IMPORTANT:**

Bolt heads must be installed on the inside of the auger to prevent damaging internal components.

- Reinstall fighting slot plug (C) previously removed in Step 5, page 52.
- Install the remaining fighting slot plugs (MD #213084) using the M6 hex head bolts (MD #252703) and tee nuts (MD #197263) in locations previously used to mount removed fighting in Step 3, page 51 and Step 4, page 51.

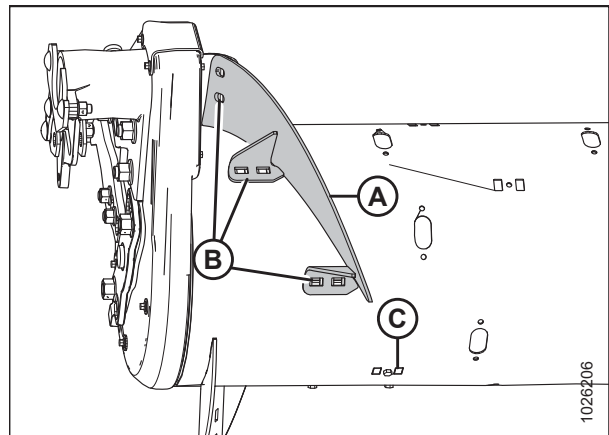


Figure 3.81: Wide Configuration – Left Side

## ASSEMBLING HEADER AND FLOAT MODULE

### *Converting from Wide Configuration to Ultra Wide Configuration*

1. Improve access and ease installation by removing the float module from the combine. For instructions, refer to the header operator's manual or technical manual.
2. Remove two bolts and access cover (A).
3. Remove hardware (B) and bolt-on flighting (C).
4. Install flighting slot plugs (MD #213084) in the flighting mounting locations (D) and secure with M6 bolts (MD #252703) and tee nuts (MD #197263).
5. Repeat all steps on the left side of the auger.
6. Install additional auger fingers. A total of 30 fingers are recommended for this configuration. For instructions, refer to [Installing Feed Auger Fingers](#), page 60.

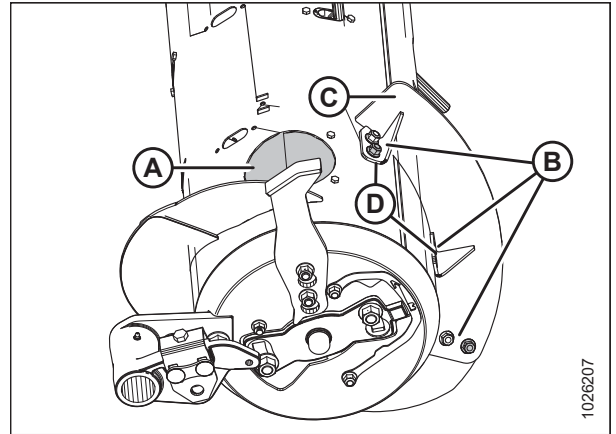


Figure 3.82: Wide Configuration – Right Side

### *Converting from Medium Configuration or Wide Configuration to Ultra Narrow Configuration*

Four flighting kits (MD #287032 or B6400) and some hole-drilling are required to convert to Ultra Narrow configuration. Extra hardware is included in these kits. Be sure to use the correct hardware in the correct location to prevent damage and to maximize performance.

1. Improve access and ease installation by removing the float module from the combine. For instructions, refer to the header operator's manual or technical manual.
2. Remove bolts (A) and access cover (B) from the right side of the auger. Retain for reassembly.
3. Remove hardware (C) and bolt-on flighting (D) from the auger.
4. Remove flighting slot plug (E) located close to the end of flighting (D).
5. **Converting from Medium configuration:** Repeat the previous steps for the other bolt-on flighting on the same side.

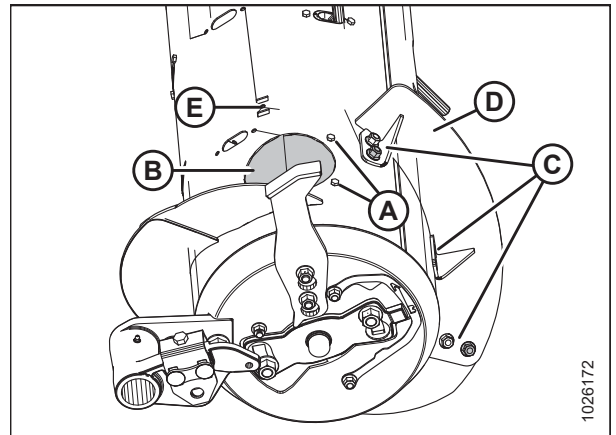


Figure 3.83: Wide Configuration – Right Side



## ASSEMBLING HEADER AND FLOAT MODULE

6. **Converting from Wide configuration:** Remove bolts (A), access cover (B), and two flighting slot plugs (C) from the right side of the auger.
7. Repeat Steps 2, page 53 to 6, page 54 at the left side of the auger.

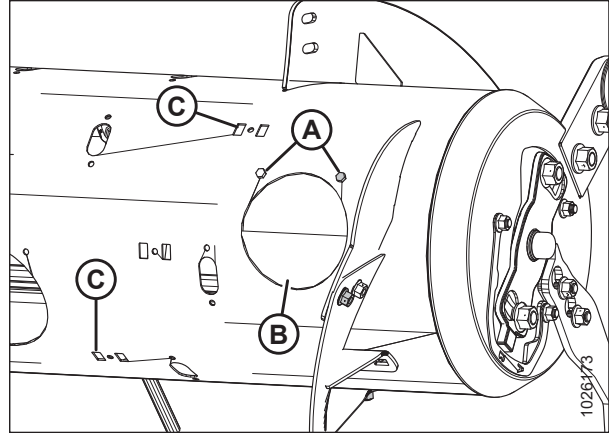


Figure 3.84: Wide Configuration – Right Side

8. Position two bolt-on flightings (A) on the right side, as shown. Temporarily secure flightings with two carriage head bolts and nuts at each location (B).

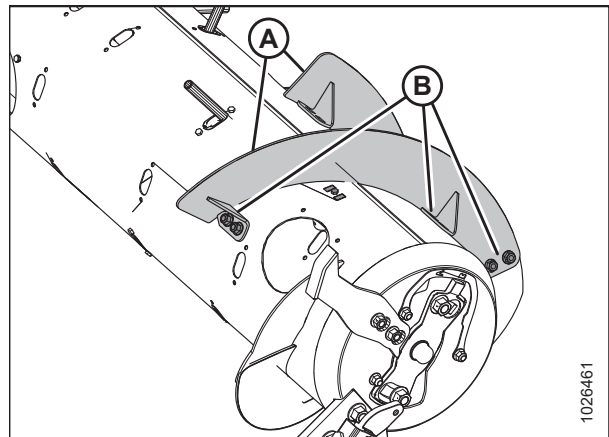


Figure 3.85: Right Side of Auger

9. Position another bolt-on flighting (A) outboard of the temporarily installed bolt-on flighting (B). Mark hole locations (C) of the bolt-on flighting onto the temporarily installed bolt-on flighting (B).
10. Remove temporarily installed bolt-on flighting (B) from the auger and drill two 11 mm (7/16 in.) holes at the marked locations.
11. Install bolt-on flighting (B) with newly drilled holes using six carriage head bolts and nuts.

### IMPORTANT:

Carriage bolt heads must be installed on the inside of the auger to prevent damaging internal components.

12. Repeat Step 9, page 54 to Step 11, page 54 to the remaining bolt-on flighting on the right side of the auger.

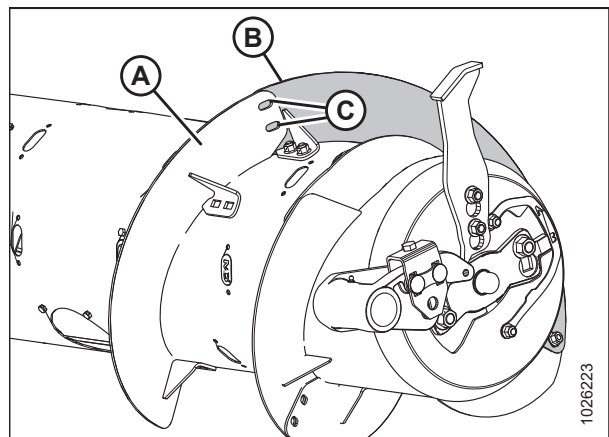


Figure 3.86: Right Side of Auger



## ASSEMBLING HEADER AND FLOAT MODULE

13. Position two bolt-on flightings (A) on the left side of the auger as shown. Temporarily secure flightings with two carriage head bolts and nuts at each location (B).

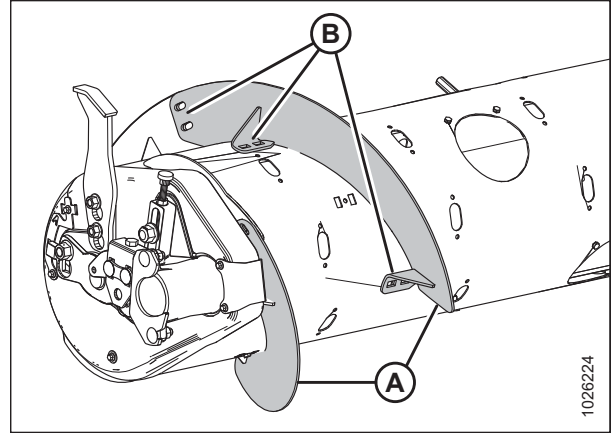


Figure 3.87: Left Side of Auger

14. Position another bolt-on flighting (A) outboard of the temporarily installed flighting (B). Mark hole locations (C) of the bolt-on flighting onto the temporarily installed bolt-on flighting.
15. Remove temporarily installed bolt-on flighting (B) from the auger and drill two 11 mm (7/16 in.) holes at the marked locations.
16. Install bolt-on flighting (B) with newly drilled holes using six carriage head bolts and nuts.

### IMPORTANT:

Carriage bolt heads must be installed on the inside of the auger to prevent damaging internal components.

17. Repeat Steps 14, page 55 to 16, page 55 with the remaining bolt-on flighting on the left side of the auger.
18. Place bolt-on flighting (A) outboard of other flighting (B) on the left side of the auger, as shown.
19. Temporarily secure bolt-on flighting (A) with two button head bolts and nuts at location (C).

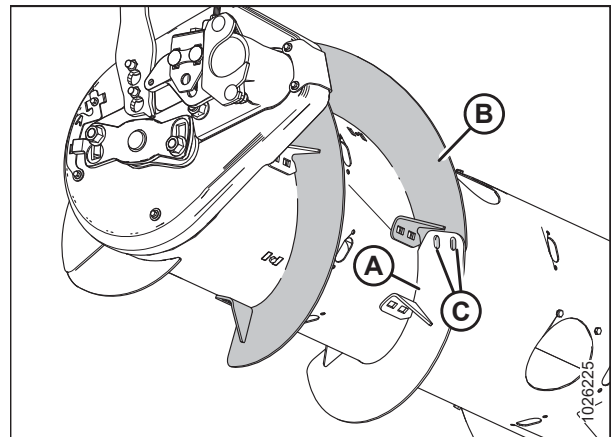


Figure 3.88: Left Side of Auger

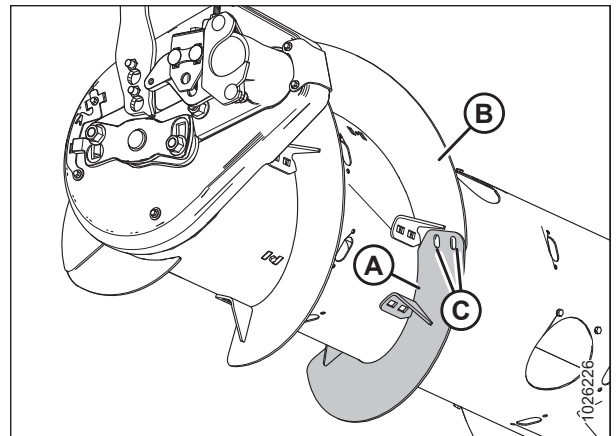


Figure 3.89: Left Side of Auger

## ASSEMBLING HEADER AND FLOAT MODULE

20. Stretch flighting (A) to fit auger tube as shown. Use slotted holes on flighting to get the best fit around the auger tube.

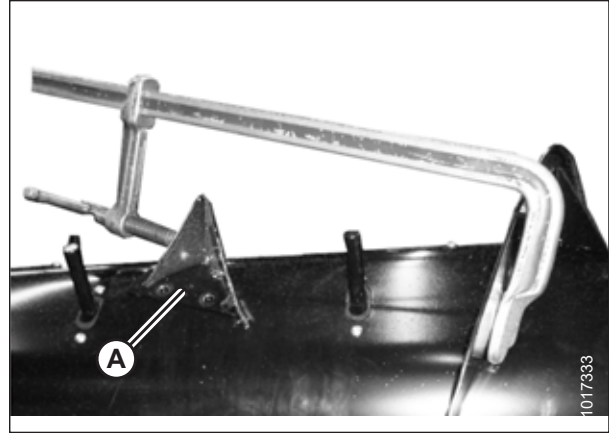


Figure 3.90: Flighting Stretched Axially

21. With flighting in the desired position, mark hole locations (A) on auger tube.
22. Remove flighting (B) from auger, and drill 11 mm (7/16 in.) holes at marked locations (A) on auger tube.
23. Remove nearest access cover(s). Retain for reinstallation.
24. Install bolt-on flighting (B) using two button head bolts and nuts at location (C), and four flange head bolts and nuts at locations (A).

### IMPORTANT:

Ensure bolt heads at location (C) are on the inboard (crop side) and nuts are on the outboard side of the flighting.

25. Repeat Steps 18, page 55 to 24, page 56 for the remaining flighting on the left side of the auger.
26. Place bolt-on flighting (A) outboard of other flighting (B) on the right side of the auger as shown.
27. Temporarily secure bolt-on flighting (A) with two button head bolts and nuts at location (C).
28. Repeat Step 20, page 56 to Step 24, page 56 for both pieces of flighting on the right side of the auger.
29. Install flighting slot plugs (MD #213084) in the flighting mounting locations and secure with M6 bolts and tee nuts.
30. Torque all nuts and bolts to 47 Nm (35 lbf-ft) to eliminate deflection on flighting, then retorque them to 58–64 Nm (43–47 lbf-ft).

### NOTE:

Flighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.

31. Add or remove auger fingers to optimize feeding for your combine and crop conditions. For instructions, refer to [Installing Feed Auger Fingers, page 60](#) or [Removing Feed Auger Fingers, page 61](#).
32. If not adding or removing auger fingers, reinstall all access covers and secure with bolts. Coat bolts with medium-strength threadlocker (Loctite® 243 or equivalent) and torque to 9 Nm (80 lbf-in).

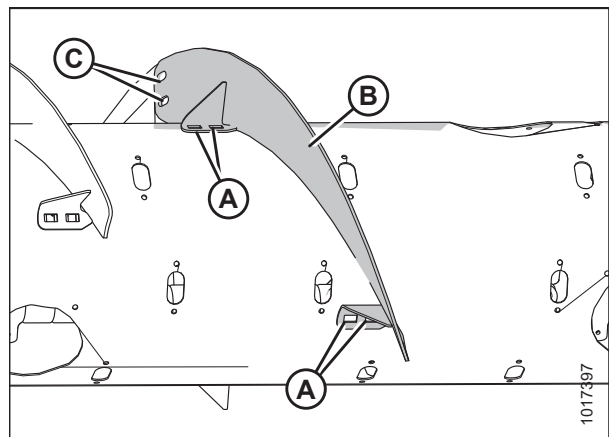


Figure 3.91: Left Side of Auger

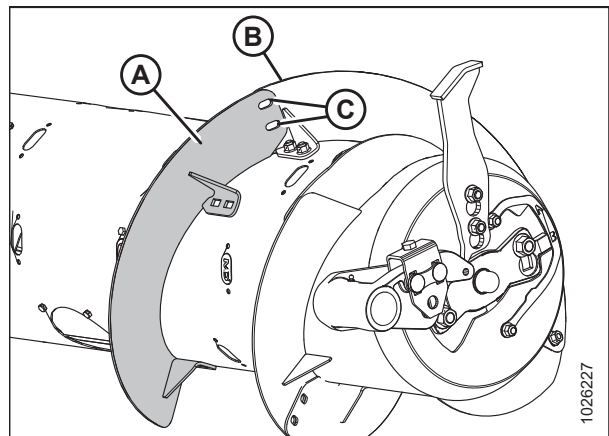


Figure 3.92: Right Side of Auger

## ASSEMBLING HEADER AND FLOAT MODULE

### Converting from Narrow Configuration to Ultra Narrow Configuration

Two flighting kits (MD #287032 or B6400<sup>2</sup>) and some hole-drilling are required to convert to this configuration. Extra hardware is included in these kits. Be sure to use the correct hardware at the correct location to prevent damage and to maximize performance.

**NOTE:**

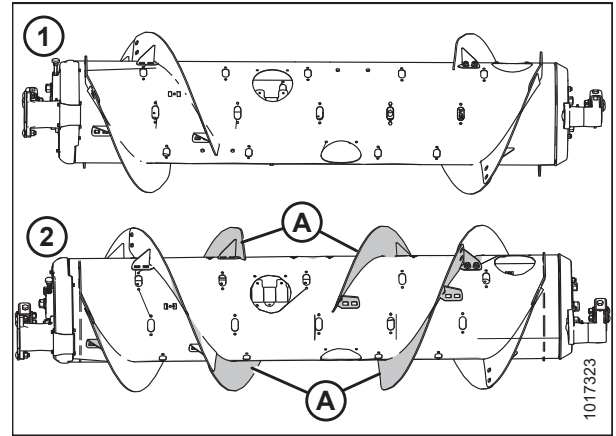
Additional holes on the auger are needed before these flightings (A) can be installed.

**NOTE:**

All illustrations show the feed auger separated from the float module for clarity. The procedure can be performed with the feed auger installed in the float module.

**NOTE:**

Some parts have been removed from the illustrations for clarity.

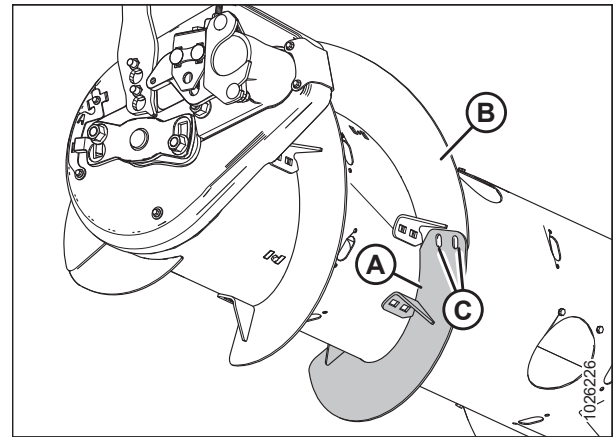


**Figure 3.93: Auger Configurations – Rear View**

1 - Narrow Configuration

2 - Ultra Narrow Configuration

1. Improve access and ease installation by removing the float module from the combine. For instructions, refer to the header operator's manual or technical manual.
2. Place new bolt-on flighting (A) outboard of existing flighting (B) on the left side of the auger, as shown.
3. Mark hole locations (C) of new bolt-on flighting (A) onto existing bolt-on flighting (B).
4. Remove nearest access cover to existing bolt-on flighting (B). Retain hardware for reassembly.
5. Remove existing bolt-on flighting (B) from the auger. Retain hardware for reassembly.
6. Drill two 11 mm (7/16 in.) holes at the marked locations of existing bolt-on flighting (B).
7. Reinstall existing bolt-on flighting (B) on the auger.



**Figure 3.94: Left Side of Auger**

**NOTE:**

Ensure carriage bolt heads are on the inside of the auger to prevent damage to internal components.

2. MD #287032 is available only through MacDon Parts. B6400 is available only through Whole Goods.

## ASSEMBLING HEADER AND FLOAT MODULE

- Place new bolt-on flighting (A) outboard of existing flighting (B) on the left side of the auger, as shown.
- Secure with two button head bolts (MD #135723) and nuts (MD #135799) at locations (C).

### IMPORTANT:

Ensure bolt heads are on the inboard (crop side) and nuts are on the outboard side of the flighting.

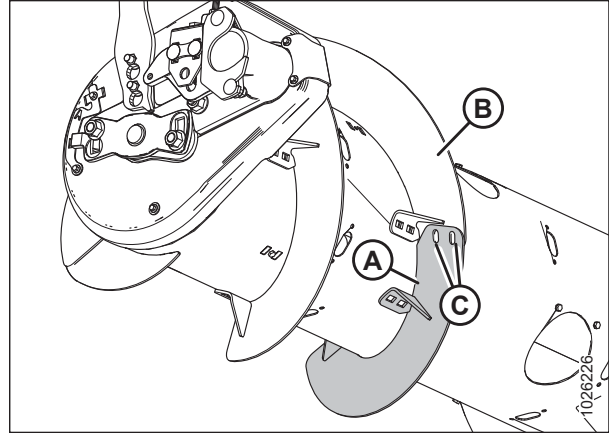


Figure 3.95: Left Side of Auger

- Stretch flighting (A) to fit auger tube as shown. Use slotted holes on flighting to get the best fit around the auger tube.

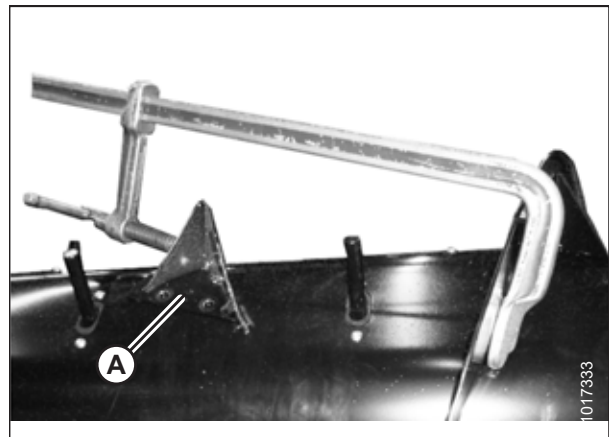


Figure 3.96: Flighting Stretched Axially

- With flighting in desired position, mark hole locations (A) and drill 11 mm (7/16 in.) holes in auger tube.
- Remove nearest access cover(s). Retain for reinstallation.
- Secure bolt-on flighting on newly drilled holes (A) using four flange head bolts and nuts.
- Repeat Step 2, page 57 to Step 13, page 58 for the other flighting on the left side of the auger.

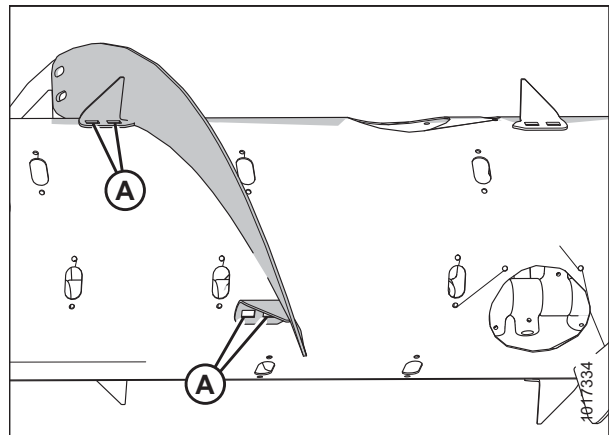


Figure 3.97: Flighting on Left Side of Auger

## ASSEMBLING HEADER AND FLOAT MODULE

15. Place flighting (A) outboard of existing flighting (B) on the right side of the auger, as shown.
16. Repeat Step 3, page 57 to Step 13, page 58 for both flightings on the right side of the auger.
17. On both sides of the auger, install flighting slot plugs (MD #213084) in the flighting mounting locations and secure with M6 bolts (MD #252703) and tee nuts (MD #197263).
18. Torque all nuts and bolts to 47 Nm (35 lbf-ft) to eliminate deflection on flighting, then torque nuts and bolts again to 58–64 Nm (43–47 lbf-ft).

**NOTE:**

Flighting performs best when no gaps are present. If desired, use silicone sealant to fill the gaps.

19. Add or remove auger fingers as necessary to optimize feeding for your combine and crop conditions. For instructions, refer to *Installing Feed Auger Fingers, page 60* or *Removing Feed Auger Fingers, page 61*.
20. If not adding or removing auger fingers, reinstall all access covers and secure with bolts. Coat bolts with medium-strength threadlocker (Loctite® 243 or equivalent) and torque to 9 Nm (80 lbf-in).

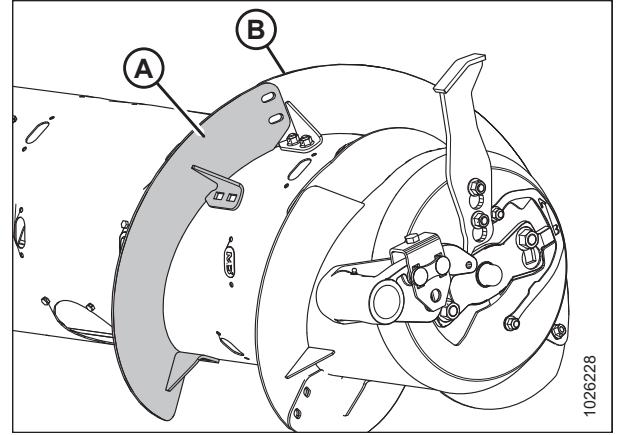


Figure 3.98: Flighting on Right Side of Auger

## ASSEMBLING HEADER AND FLOAT MODULE

### Installing Feed Auger Fingers

#### NOTE:

Not all parts needed for this procedure are included in this kit and, depending on the original configuration of the feed auger, additional parts may need to be ordered. Refer to [3.8.2 FM100 Feed Auger Configurations, page 39](#) to see which parts are available.

1. Remove bolts (A) and access cover (B) closest to the finger that needs to be installed or replaced.

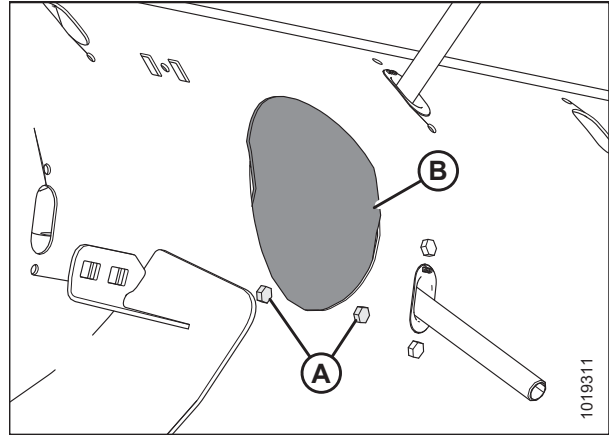


Figure 3.99: Access Hole Cover

2. Remove two bolts (B), tee nuts, and plug (A).

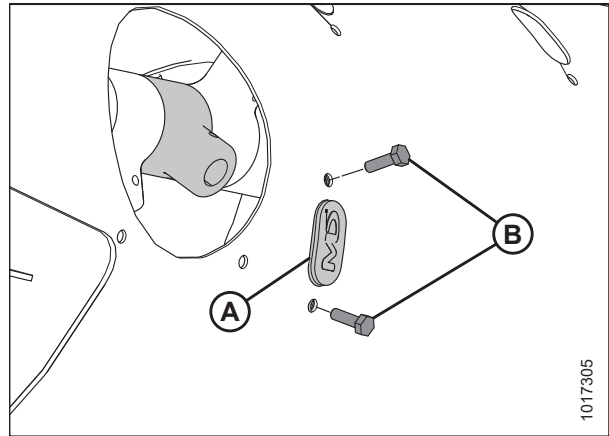


Figure 3.100: Auger Finger Hole

3. Coat bolts (A) with medium-strength threadlocker (Loctite® 243 or equivalent), and then insert plastic finger guide (B) from inside the auger and secure it with bolts and tee nuts. Torque bolts to 9 Nm (80 lbf-in).

#### NOTE:

When installing additional fingers, ensure you install an equal number on each side of the auger.

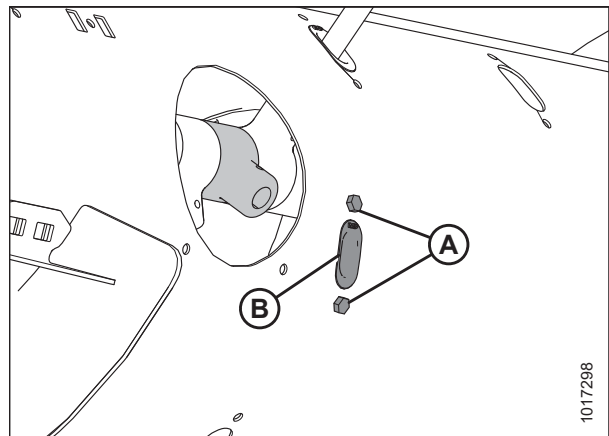


Figure 3.101: Auger Finger Hole

## ASSEMBLING HEADER AND FLOAT MODULE

4. From inside the auger, insert new auger finger (B) through plastic guide (D).
5. Insert finger (B) into finger holder (C) and secure with hairpin (A).

**NOTE:**

Note orientation of hairpin (A). The round part should face the direction of auger rotation; the formed side (that is, the S-shaped side) must face the chain drive side of the auger.

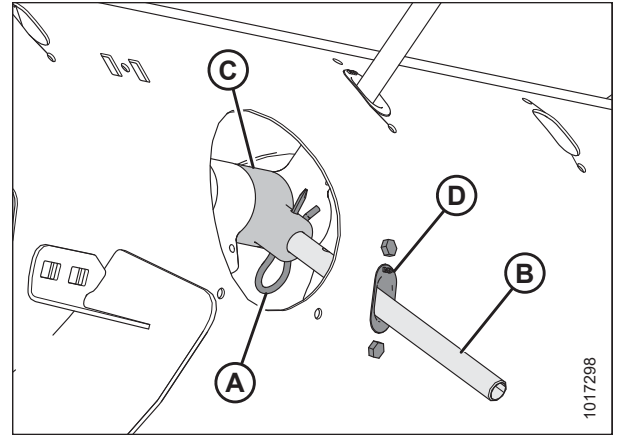


Figure 3.102: Auger Finger

6. Coat bolts (A) with medium-strength threadlocker (Loctite® 243 or equivalent), then reinstall access cover (B) and secure with bolts. Torque to 9 Nm (80 lbf·in).

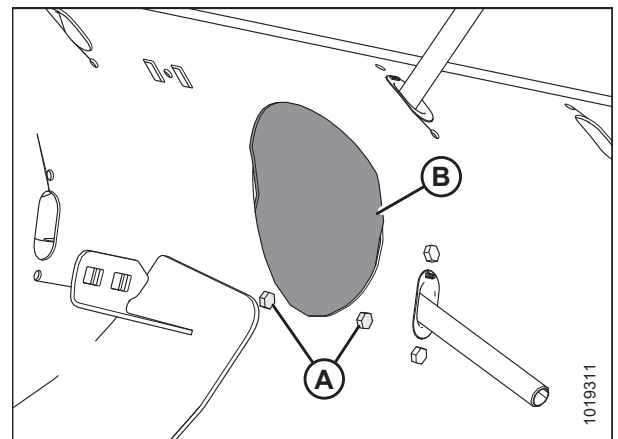


Figure 3.103: Access Hole Cover

### Removing Feed Auger Fingers

1. Remove bolts (A) and access cover (B) closest to the finger you are removing. Retain parts for reinstallation.

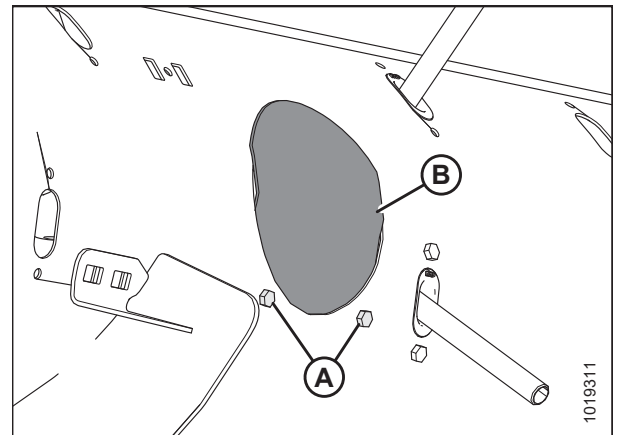


Figure 3.104: Auger Access Hole Cover

## ASSEMBLING HEADER AND FLOAT MODULE

2. Remove hairpin (A) and pull finger (B) out of finger holder (C) from inside the auger. Remove the finger from the auger by pulling it out through plastic guide (D).

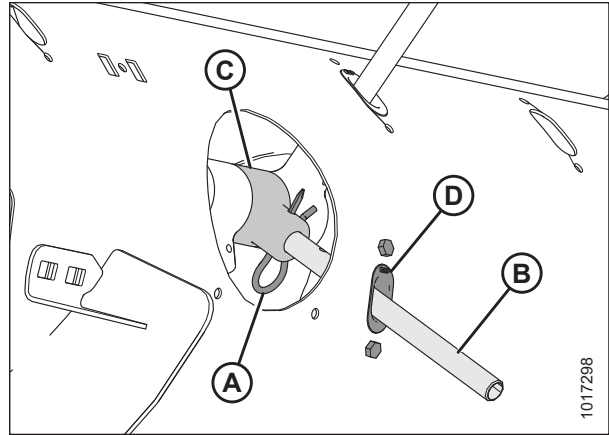


Figure 3.105: Auger Finger

3. Remove bolts (A) and tee nuts securing plastic guide (B) to the auger, and remove the guide from inside the auger.

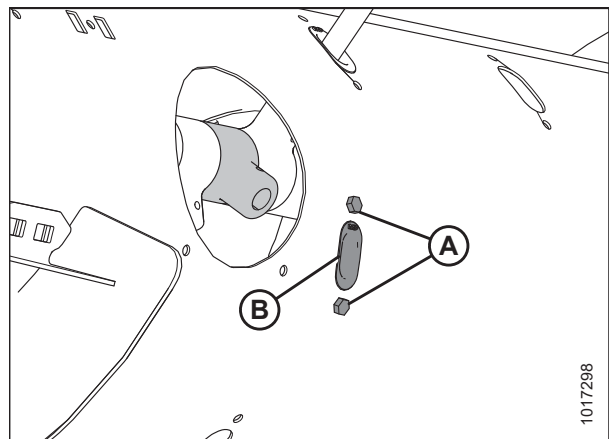


Figure 3.106: Auger Finger Hole

4. Coat bolts (B) with medium-strength threadlocker (Loctite® 243 or equivalent), and then position plug (A) into the hole from inside the auger. Secure with two M6 hex head bolts (B) and tee nuts. Torque to 9 Nm (80 lbf·in).

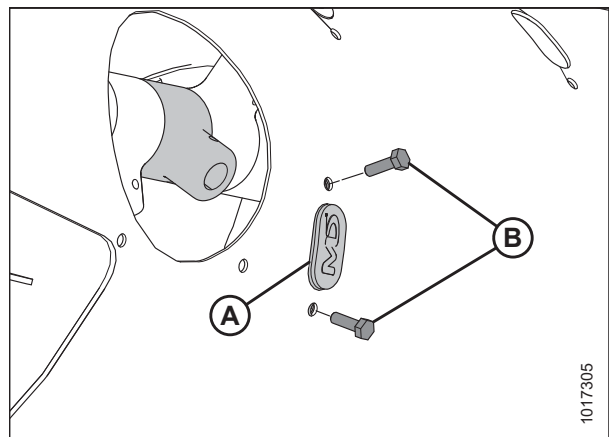


Figure 3.107: Plug



## ASSEMBLING HEADER AND FLOAT MODULE

5. Coat bolts (A) with medium-strength threadlocker (Loctite® 243 or equivalent) and reinstall access cover (B). Secure the access cover in place with bolts (A). Torque bolts to 9 Nm (80 lbf-in).

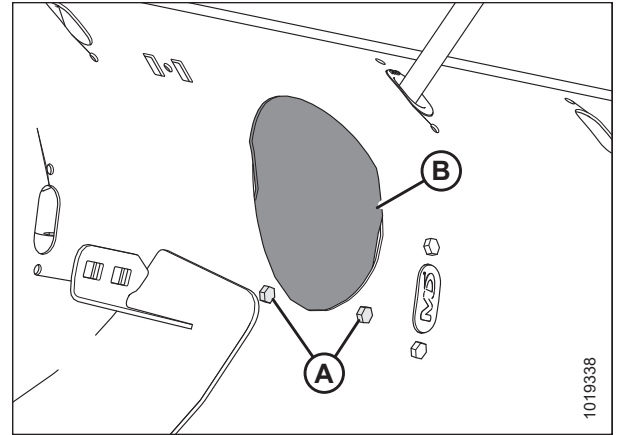


Figure 3.108: Auger Access Hole Cover

### 3.8.3 FM100 Stripper Bars and Feed Deflectors

#### *Removing Stripper Bars*

Stripper bar kits may have been supplied with your header to improve feeding in certain crops such as rice. They are **NOT** recommended for cereal crops.

#### **NOTE:**

New Holland CR960, 9060, 970, 9070, and 9080 combine FM100 Float Modules are not equipped with stripper bars. The following procedure does **NOT** apply to those models.

If necessary, remove auger stripper bars as follows:

1. Remove four bolts (A) and nuts securing bars (B) to float module frame, and remove bars.
2. Repeat for opposite set of stripper bars.

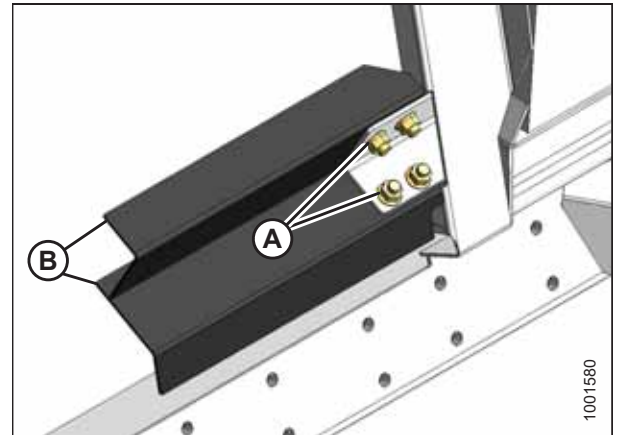


Figure 3.109: Auger Stripper Bar

## ASSEMBLING HEADER AND FLOAT MODULE

### CR Feeder Deflectors

This section is for New Holland CR combines only. If operating a New Holland CX combine, remove feed deflectors.

**For New Holland CR combines only:** Short feeder deflectors have been factory-installed on the float module to improve feeding into the feeder house. Remove the feeder deflectors if necessary. For instructions, refer to [Replacing CR Feeder Deflectors, page 64](#).

Long feeder kits are provided for narrow feeder house combines and can be installed to replace the short feeder deflectors.

**Table 3.1 FM100 Feeder Kits for CR Model Combines**

Feeder House Size	Feeder Kit Size	MacDon Part Number
1250–1350 mm (49–65 in.)	Short: 200 mm (7 7/8 in.)	MD #213613, 213614
1100 mm (43-1/2 in.) and below	Long: 325 mm (12 13/16 in.)	MD #213592, 213593

### Replacing CR Feeder Deflectors

If the header is configured for a New Holland CR 960, 9070, or 9080 combine, the float module has a factory-installed feeder deflector kit to improve feeding into the feeder house. The kit can be replaced if necessary.

### DANGER

To avoid bodily injury or death from unexpected start-up or fall of a raised machine, always stop engine and remove key before leaving the operator's seat, and always engage safety props before going under the machine for any reason.

#### IMPORTANT:

This information applies to CR model combines only. For CX model combines, kits must be removed.

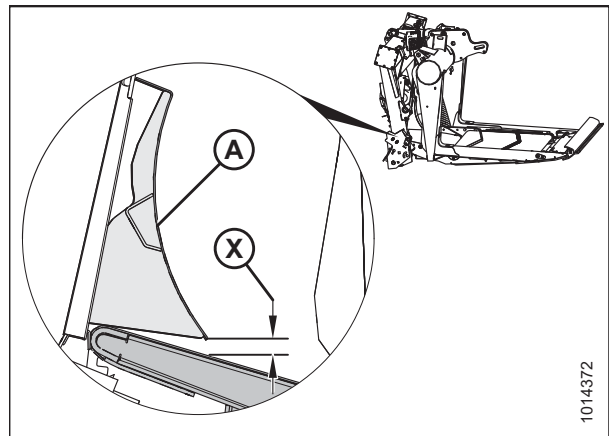
The D1 Series/FM100 combine completion package for New Holland models includes both a short feeder kit (installed at the factory) and a long feeder kit for narrow feeder house combines. For specifications, refer to [Table 3.2, page 64](#).

**Table 3.2 FM100 Feeder Kits for CR Model Combines**

Combine Model	Feeder House Size	Feeder Kit Size
CR970, 9070, 9080	Medium	Short: 200 mm (7-7/8 in.)
CR960, 9060, 940, 9040	Narrow	Long: 325 mm (12-3/4 in.)

If required, replace the feeder deflectors as follows:

1. Determine the position of existing deflector (A) by measuring gap (X) between the deflector's forward edge and the pan. Record this measurement.



**Figure 3.110: Side View of Deflector**

## ASSEMBLING HEADER AND FLOAT MODULE

2. Remove two bolts and nuts (B) securing deflector (A) to the float module frame and remove deflector.
3. Position the replacement deflector and reinstall bolts and nuts (B). Do **NOT** tighten bolts.

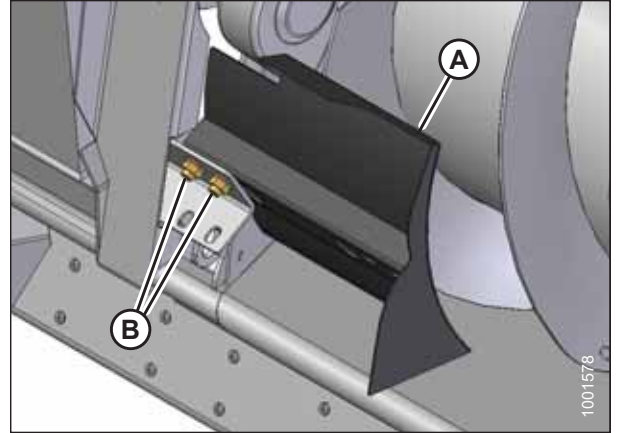


Figure 3.111: Replacement Deflector – Left Shown, Right Opposite

4. Set gap (X) to the dimension recorded in Step 1, page 64 and tighten the nuts.
5. Repeat for the opposite deflector.



### WARNING

Never start or move the machine until you are sure all bystanders have cleared the area.

6. Attach the header to a combine and fully extend center-link.
7. Turn off the combine and remove the key from the ignition.
8. Recheck gap (X) between deflector (A) and the pan.

### NOTE:

The minimum gap, when attached to the combine, should be 19–25 mm (3/4–1 in.).

9. If necessary, detach header from the combine and adjust the deflector to achieve the minimum gap.

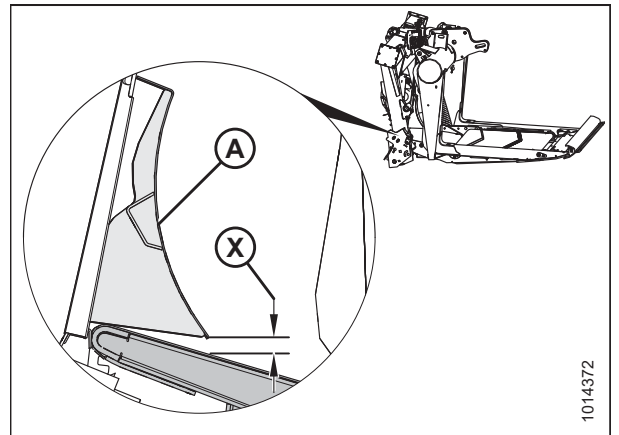


Figure 3.112: Side View of Deflector



# Chapter 4: Attaching Header to Combine

The procedures for attaching the header to a combine vary depending on the combine model. Refer to the following table for the appropriate procedure:

**Table 4.1 Combine Model Header Attachment Procedures**

Combine	Refer to
AGCO Gleaner R and S Series; Challenger 660, 670, 680B, 540C, and 560C; Massey Ferguson 9690, 9790, 9895, 9520, 9540, and 9560	<i>4.1 AGCO (Challenger, Gleaner, and Massey Ferguson) Combines, page 67</i>
AGCO IDEAL™	<i>4.2 AGCO IDEAL™ Series Combines, page 75</i>
Case IH 7010, 8010, 7120, 8120, 9120, 5088, 6088, 7088, 5130, 6130, 7130, 7230, 8230, and 9230	<i>4.3 Case IH Combines, page 80</i>
CLAAS 500, 600, and 700 (R Series)	<i>4.5 CLAAS Combines, page 101</i>
John Deere 60, 70, S, and T Series	<i>4.4 John Deere Combines, page 86</i>
New Holland CR and CX	<i>4.6 New Holland Combines, page 106</i>

**IMPORTANT:**

Ensure applicable functions (automatic header height control [AHHC], Draper Header Option, Hydraulic Center-Link Option, Hydraulic Reel Drive, etc.) are enabled on the combine and in the combine computer. Failure to do so may result in improper header operation.

## 4.1 AGCO (Challenger, Gleaner, and Massey Ferguson) Combines

### 4.1.1 Attaching Header to an AGCO (Challenger, Gleaner, or Massey Ferguson) Combine

**⚠ WARNING**

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator’s seat for any reason.

1. Shut down the engine, and remove the key from the ignition.
2. Use lock handle (B) to retract lugs (A) at the base of the feeder house.

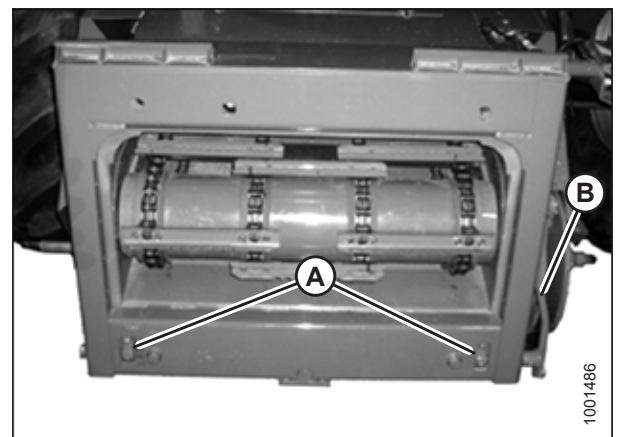


Figure 4.1: AGCO Group Feeder House

## ATTACHING HEADER TO COMBINE

### WARNING

Never start or move the machine until you are sure all bystanders have cleared the area.

3. Start the engine and slowly approach the header until the feeder house is directly under float module top cross member (A) and alignment pins (C) (refer to Figure 4.3, page 68) on the feeder house are aligned with holes (B) in the float module frame.

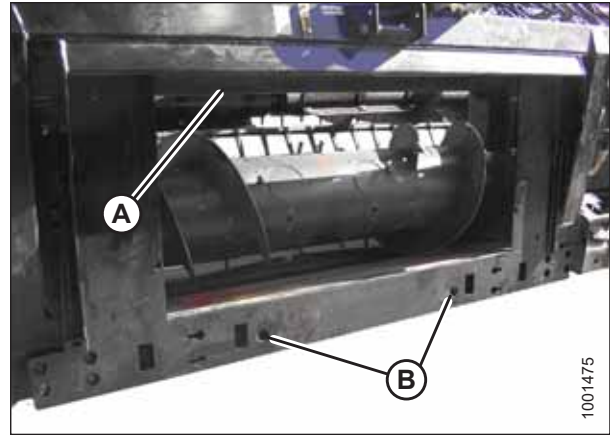


Figure 4.2: Float Module

### NOTE:

Your combine feeder house may not be exactly as shown.

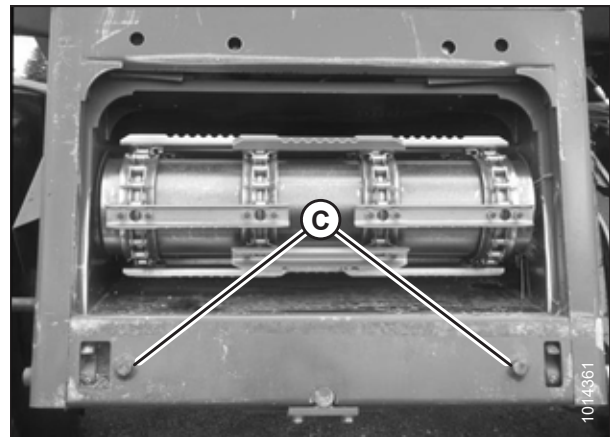


Figure 4.3: AGCO Group Alignment Pins

4. Raise the feeder house slightly to lift the header, ensuring feeder house saddle (A) is properly engaged in the float module frame.
5. Shut down the engine, and remove the key from the ignition.



Figure 4.4: Feeder House and Float Module

## ATTACHING HEADER TO COMBINE

- Use lock handle (B) to engage lugs (A) with the float module.

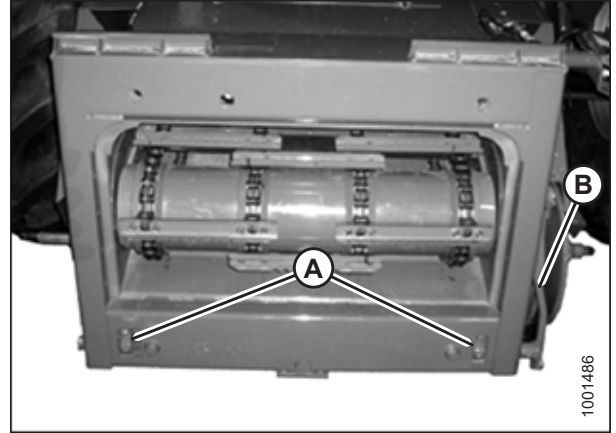


Figure 4.5: AGCO Group Feeder House

### **WARNING**

Never start or move the machine until you are sure all bystanders have cleared the area.

- Start the engine. For instructions, refer to the combine operator's manual.
- Lower the header fully.

#### **NOTE:**

The float module is equipped with a multicoupler that connects to the combine. If your combine is equipped with individual connectors, a multicoupler kit (single-point connector) must be installed. Refer to Table 4.2, page 69 for a list of kits and installation instructions that are available through your combine Dealer.

**Table 4.2 Multicoupler Kits**

Combine	AGCO Kit Number
Challenger	71530662
Gleaner R/S Series	71414706
Massey Ferguson	71411594

- Raise handle (A) to release multicoupler (B) from float module.

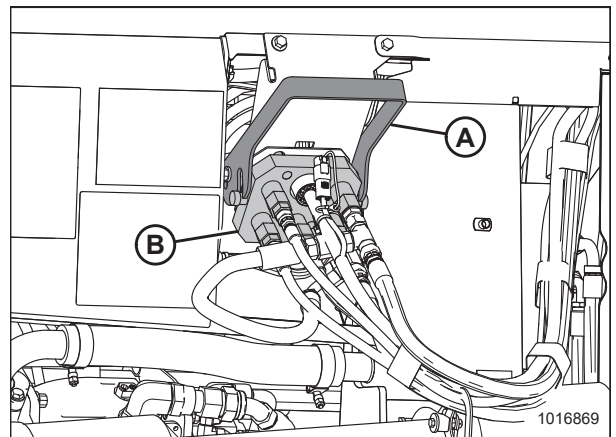


Figure 4.6: Float Module Multicoupler

## ATTACHING HEADER TO COMBINE

10. Push handle (A) on the combine to the fully-open position.
11. Clean the mating surfaces of multicoupler (B) and receptacle if necessary.

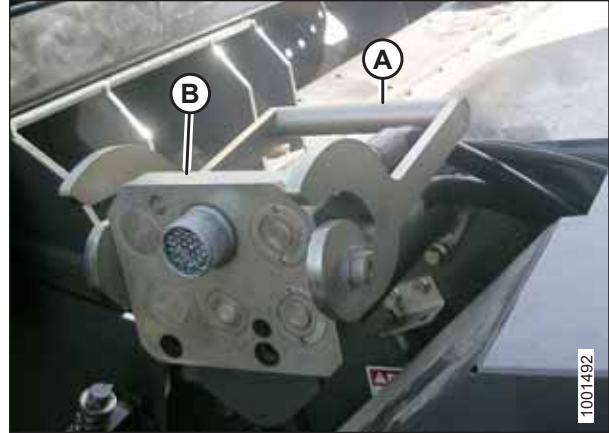


Figure 4.7: Combine Receptacle

12. Position multicoupler (A) onto the combine receptacle, and pull handle (B) to fully engage the multicoupler into the receptacle.
13. Connect reel fore-aft/header tilt selector harness (C) to combine harness (D).

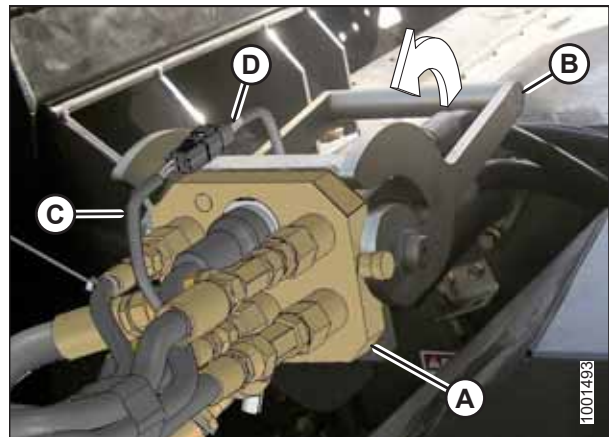


Figure 4.8: Multicoupler

14. Detach safety chain (C) from support bracket (B).
15. Pull collar (D) back to release driveline (A) from support bracket. Remove the driveline from support bracket.

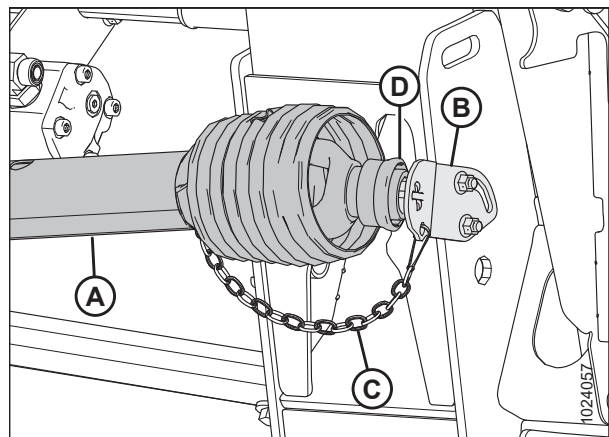


Figure 4.9: Driveline



## ATTACHING HEADER TO COMBINE

16. Pull back collar (A) on the end of the driveline, and push the driveline onto combine output shaft (B) until the collar locks.
17. Proceed to [4.7 Completing Header Assembly, page 111](#).

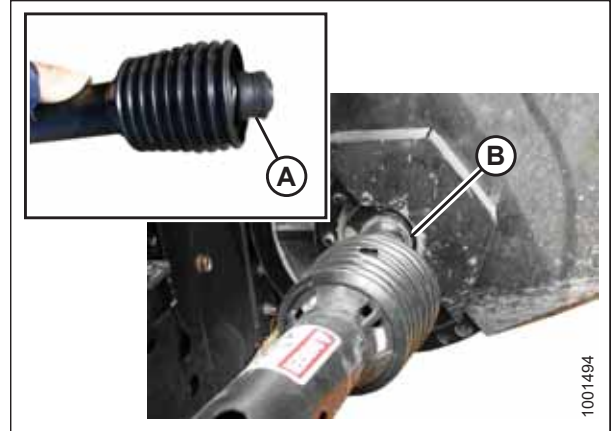


Figure 4.10: Driveline

### 4.1.2 Installing Reel Fore-Aft / Header Tilt Selector Switch and Harness

Gleaner combines prior to model year 2014 are not equipped to accommodate hydraulic reel fore-aft and header tilt options. The following additional items are required and not supplied by MacDon:

- Valve (A) (AGCO #71389745)
- Hoses
- Electrical components
- Couplers

**NOTE:**

Model year 2014 and later Gleaner combines will have the above parts factory-installed.

To enable the reel fore-aft and header tilt options, install the switch and harness as follows:

#### **WARNING**

**To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.**

1. Lower and tilt the combine feeder house all the way forward if equipped. This will ensure that the electrical harnesses will be installed with sufficient slack.
2. Shut down the engine, and remove the key from the ignition.
3. Disconnect the negative cable from the combine battery. For instructions, refer to the combine manual.

**IMPORTANT:**

If you do not disconnect the battery before connecting the cab draper control harness to the combine's auxiliary power connectors, electrical components may be damaged.

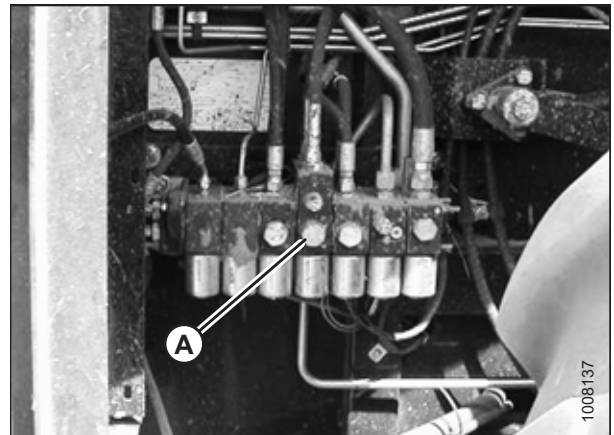


Figure 4.11: Converted Gleaner R72 Shown

## ATTACHING HEADER TO COMBINE

4. At the multicoupler, connect the cab draper extension harness (MD #304211) to the float module as follows:
  - **Connector C3A** – If the In-Cab Side Draper Speed Control kit has been installed, plug connector C3B on the valve drive harness into connector C3A. If the In-Cab Side Draper Speed Control kit has not been installed, leave C3A unconnected.
  - **Connector C5B** – Plug connector C5B (A) into connector C5A on the completion harness.

### NOTE:

Connectors C3A and C5B are shipped with caps. The caps need to be removed in order to connect these connectors.

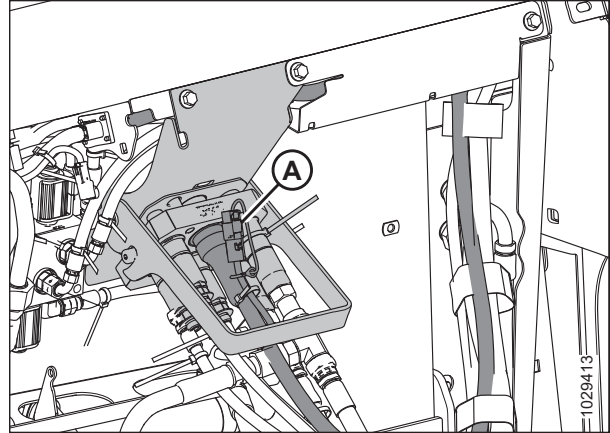


Figure 4.12: Multicoupler on Float Module

5. Route cab draper extension harness (A) along the side of the combine feeder house to the underside of the combine cab.



Figure 4.13: Switch Harness Routing

6. Use cable ties (MD #16661) to fasten cab draper extension harness (A) to the main harness on the left side of the feeder house and under the cab floor at locations (B).

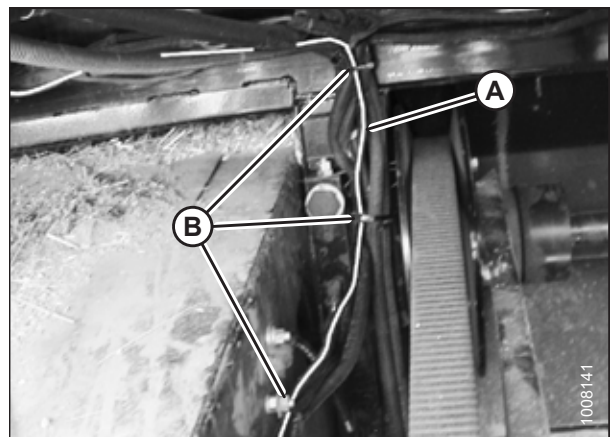


Figure 4.14: Left Side of Feeder House

## ATTACHING HEADER TO COMBINE

7. Use cable ties (MD #16661) to fasten cab draper extension harness (A) to the main harness under the cab floor at location (B).

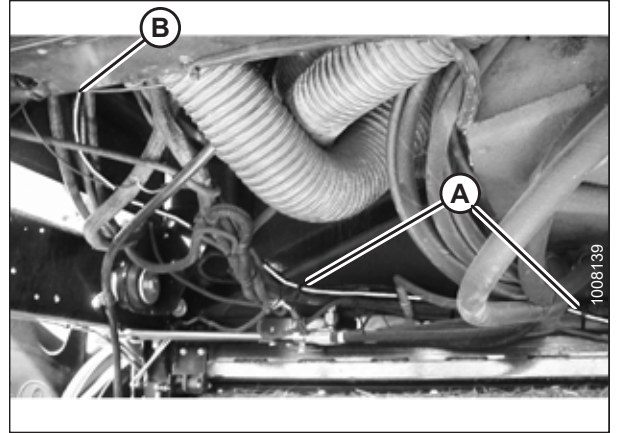


Figure 4.15: Harness under Right Side of Cab Floor

8. Route cab draper extension harness (A) under the cab, through the cab floor, and into console at foam seal (B).

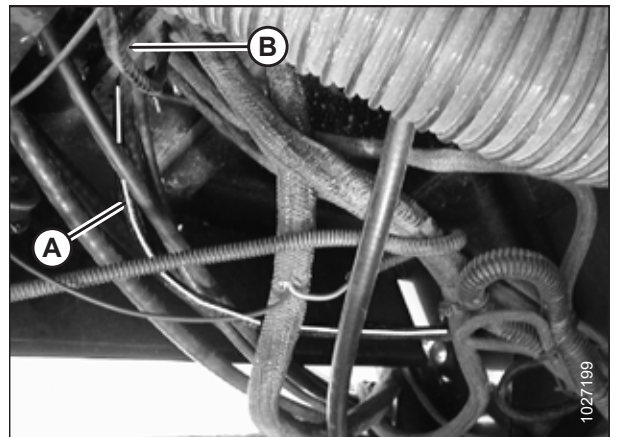


Figure 4.16: Harness through Cab Floor

## ATTACHING HEADER TO COMBINE

9. Inside the cab, remove console cover as shown.
10. Connect the cab draper extension harness to the cab draper control harness (MD #304210) as follows:
  - Plug C4B into C4A.
  - Plug C6B into C6A.
11. Connect the cab draper control harness to the power supply inside the console at location (A).
  - The red wire from the inline fuse goes to switched power supply (A).
  - The double black wire goes to the ground.

### IMPORTANT:

Connecting the draper control harness to an unswitched power supply or cigarette lighter (using harness MD #220570, provided in the kit) will supply constant power to the header tilt side of the solenoid valve and drain the combine battery during extended shutdown periods.

12. Route the draper control harness through grommet (B), and then replace cover.
13. Insert rocker switch (MD #109064) into rocker switch support (MD #158377). Ensure the lugs on the underside of the support have secured the switch.
14. Mount rocker switch support onto console (A) in a comfortable position.
15. Connect harness to switch with red wire to center terminal (B), and white wire to either outer terminal (C).
16. If the In-Cab Side Draper Speed Control kit has been installed, connect connector P551 to the speed control rheostat. If the In-Cab Side Draper Speed Control kit has not been installed, leave connector P551 unconnected.
17. Reconnect the battery cable.
18. Operate the switch to select either REEL FORE-AFT or HEADER TILT function.

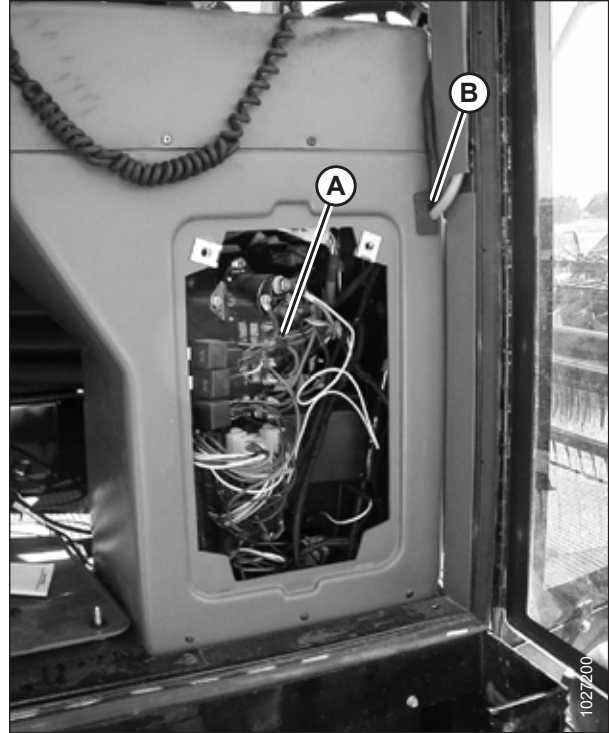


Figure 4.17: Console with Cover Removed

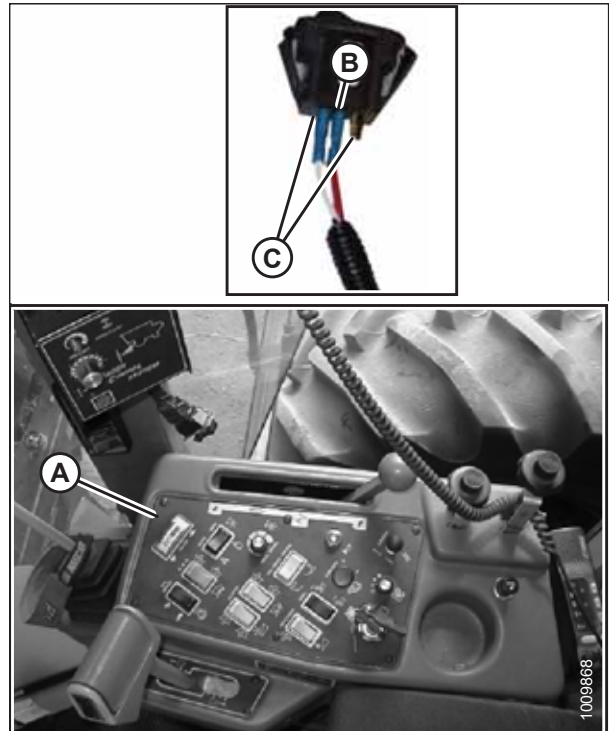


Figure 4.18: Switch and Console

## 4.2 AGCO IDEAL™ Series Combines

### 4.2.1 Attaching Header to an AGCO IDEAL™ Series Combine

**⚠ WARNING**

To avoid bodily injury or death from unexpected startup of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

1. Pull lever (A) up to retract pins (B) at the bottom left and right sides of the feeder house.

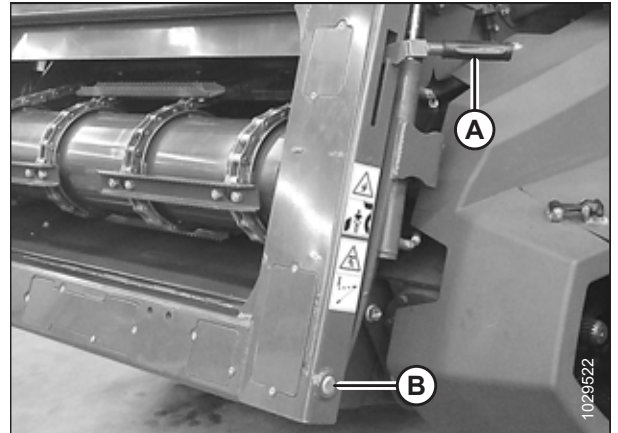


Figure 4.19: Feeder House

2. Drive the combine slowly up to the header until the feeder house is directly under top beam (A), and pins (B) are under hooks (C) on the transition frame.

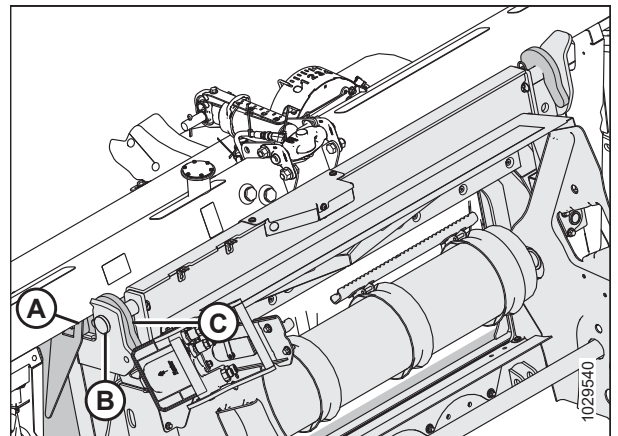


Figure 4.20: Feeder House



## ATTACHING HEADER TO COMBINE

3. Raise feeder house until transition frame top beam (A) is fully resting on the feeder house. Raise the header slightly off the ground.

### IMPORTANT:

The full weight of the header must be on the feeder house, **NOT** on pins (B).

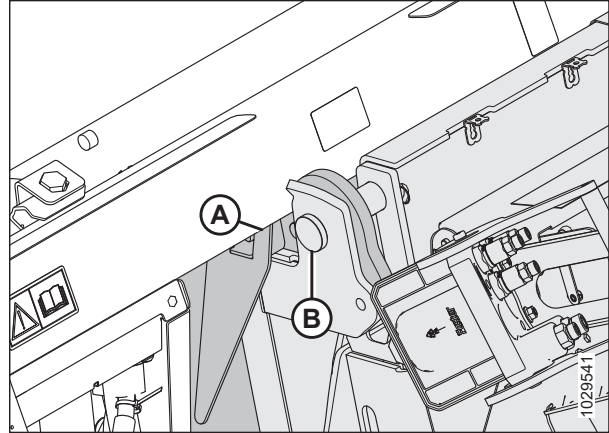


Figure 4.21: Top Beam Resting on Feeder House

4. Position bottom of feeder house so that locking pins (A) align with the holes in mount (C).
5. Push lever (B) down to extend locking pins (A) so they engage in mount (C).

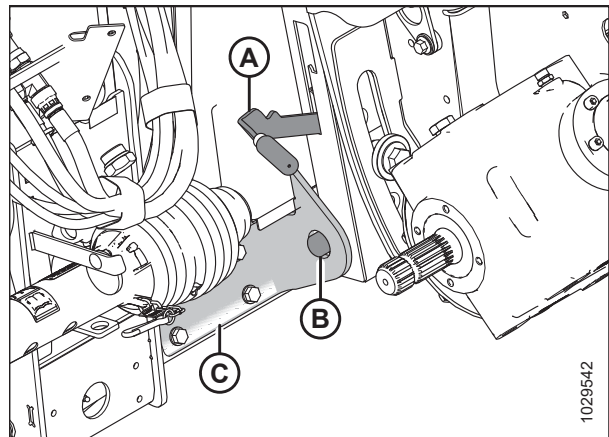


Figure 4.22: Feeder House Locking Pins

6. Rotate lock disc (A) upward and remove driveline (B) from the support.

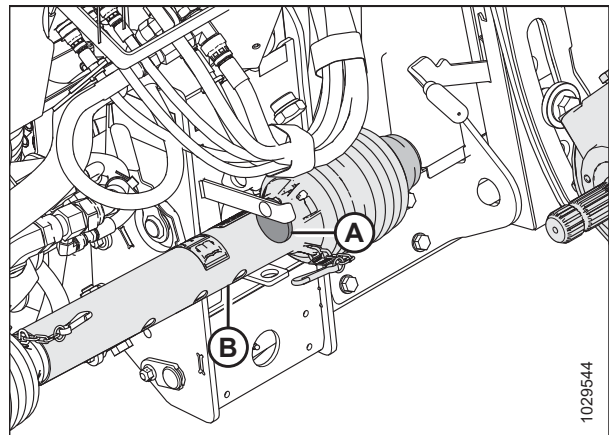


Figure 4.23: Driveline in Storage Position

## ATTACHING HEADER TO COMBINE

7. Pull back collar (A) on end of driveline and push onto combine output shaft (B) until collar locks.

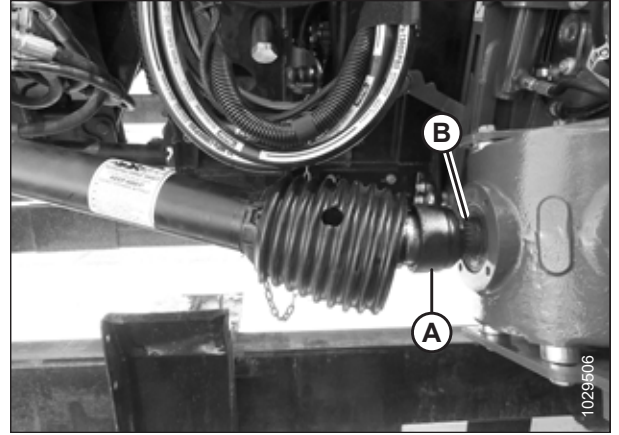


Figure 4.24: Connecting Driveline to Combine

8. Lower handle (A) to release multicoupler (B) from header.
9. Open cover (C) on the combine receptacle.
10. Push handle (D) to fully open position.
11. Clean mating surfaces of coupler and receptacle if necessary.

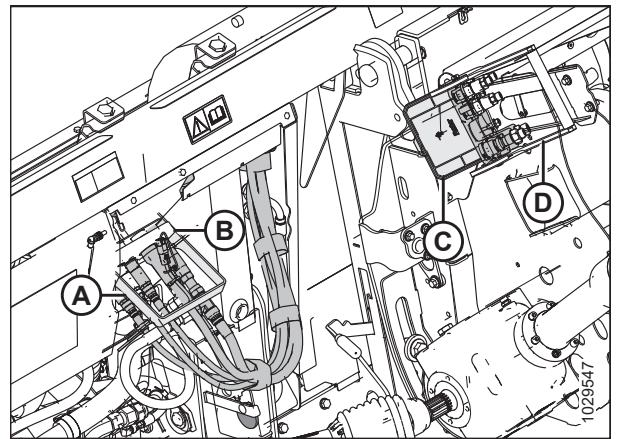


Figure 4.25: Multicoupler Receptacles

12. Position coupler (A) onto combine receptacle, and pull handle (B) to fully engage multicoupler into receptacle.

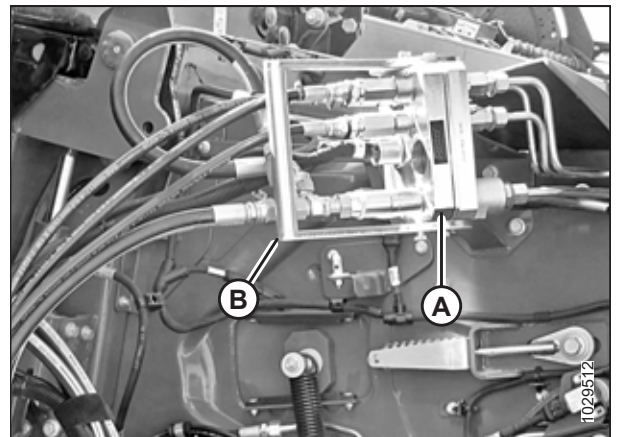


Figure 4.26: Multicoupler

## 4.2.2 Installing Reel Fore-Aft / Header Tilt Selector Switch

If the combine has previously been used with a MacDon header, the reel fore-aft / header tilt selector switch may already have been installed in the combine cab. If it has, you can skip this procedure. If it has not, follow these steps to install the switch provided in the completion package.

### WARNING

To avoid bodily injury or death from the unexpected startup of the machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

1. Lower and tilt the combine feeder house all the way forward if equipped. This will ensure that the electrical harnesses will be installed with sufficient slack.
2. Shut down the engine, and remove the key from the ignition.
3. Disconnect the negative cable from the combine battery. For instructions, refer to the combine manual.

#### IMPORTANT:

If you do not disconnect the battery before connecting the cab draper control harness to the combine's auxiliary power connectors, electrical components may be damaged.

4. Plug connector C5B on the cab draper extension harness (MD #304211) into the small connector, C5A (A), on the coupler support.

#### NOTE:

If the In-Cab Side Draper Speed Control kit is installed, plug connector C3B on the valve drive harness into connector C3A; otherwise, leave C3A capped and unconnected.

5. Route the cab draper extension harness into the combine cab. Secure with cable ties (MD #16661).
6. Inside the cab, connect the cab draper extension harness to the cab draper control harness (MD #304210) as follows:
  - Plug C4B into C4A.
  - Plug C6B into C6A.
7. Install rocker switch (A) (MD #109064) into rocker switch support (B) (MD #158377) from the top. Ensure the lugs on the underside of the support have secured the switch.

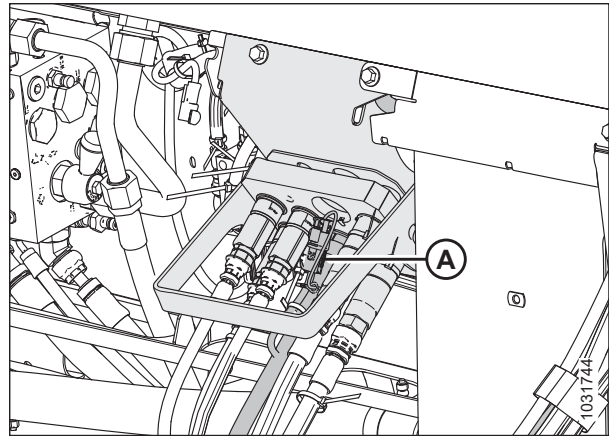


Figure 4.27: Electrical Connection to Float Module

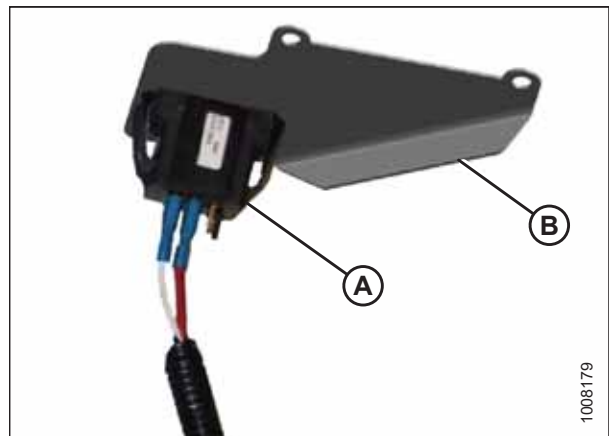


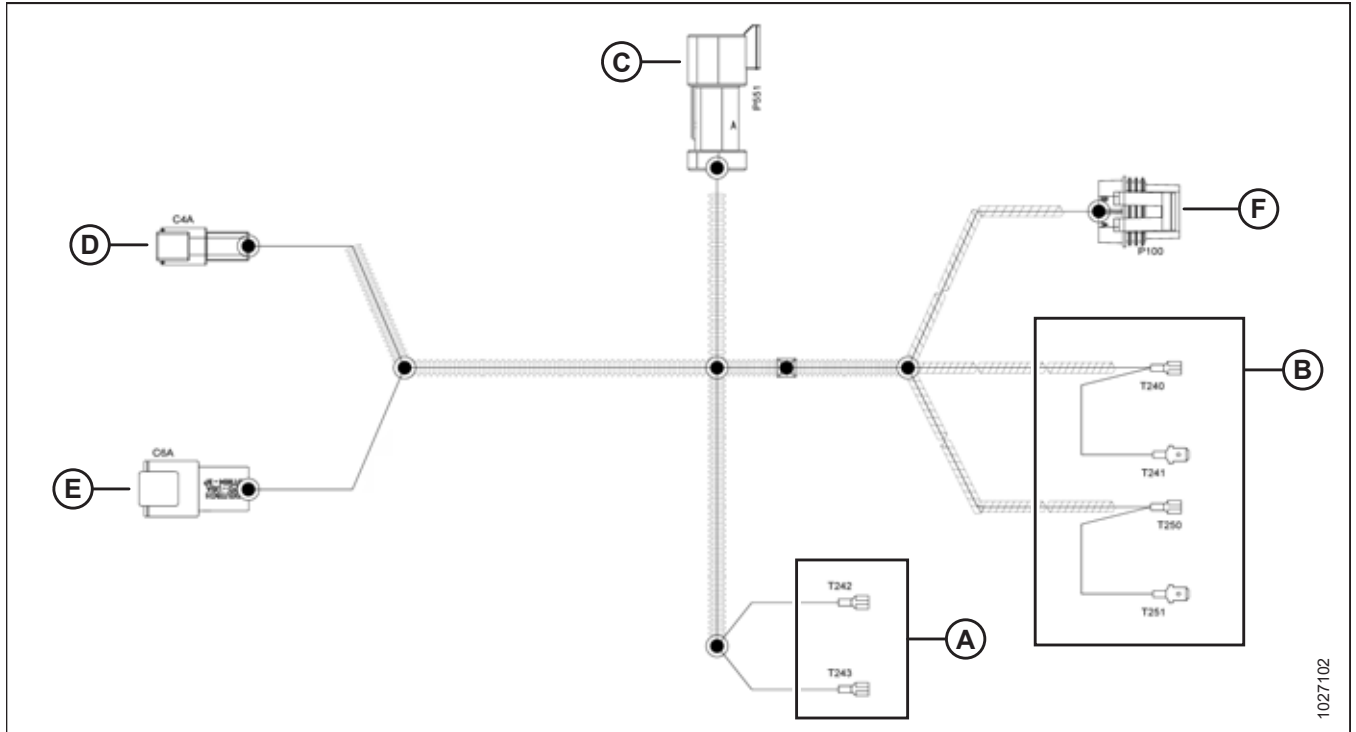
Figure 4.28: Switch and Harness



## ATTACHING HEADER TO COMBINE

- One branch of the cab draper control harness (B) ends in two terminals: T242 and T243. Connect one terminal to the center terminal on rocker switch (A) and the other to either outer terminal. The color of the wire does not matter. Refer to the harness illustration below.

**Figure 4.29: Cab Draper Control Harness (MD #304210)**



A - Terminals Connect to Rocker Switch

C - P551 is Unconnected

E - C6A Connects to C6B on Harness (MD #304211)

B - Terminals Connect to Combine Power Source

D - C4A Connects to C4B on Harness (MD #304211)

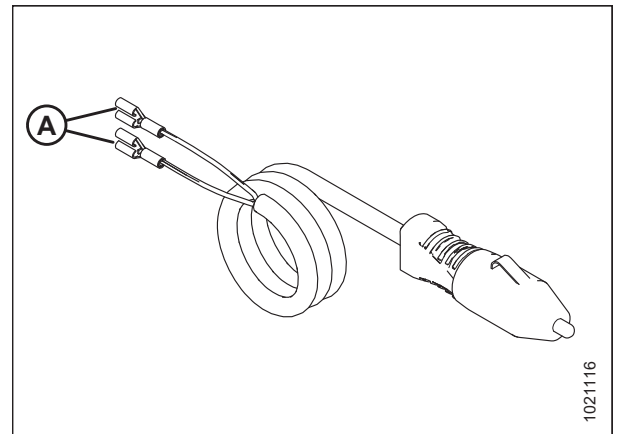
F - P100 Inline Fuse 30A

- Install rocker switch support in cab.
- Connect terminals T241 and T251 on the cab draper control harness to the auxiliary power harness (A) (MD #220570), and then plug harness (A) into a switched accessory power port.

**IMPORTANT:**

Ensure the power port on the combine is switched, otherwise the switch could drain the combine battery during extended shutdown periods.

- Use cable ties (MD #16661) to secure cab harness in place.
- Turn on battery disconnect. For instructions, refer to the combine manual.



**Figure 4.30: Auxiliary Power Harness (MD #220570)**

## 4.3 Case IH Combines

### 4.3.1 Attaching Header to Case IH Combine

#### WARNING

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

1. Shut down the engine, and remove the key from the ignition.
2. On the upper left side of the combine float module, remove nut (A), washer, spring, and lever (B).

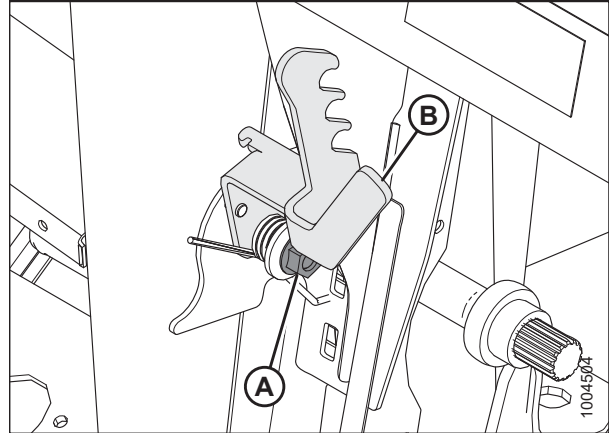


Figure 4.31: Combine Float Module Upper Left Side

3. Position lever (A) onto stud (B).

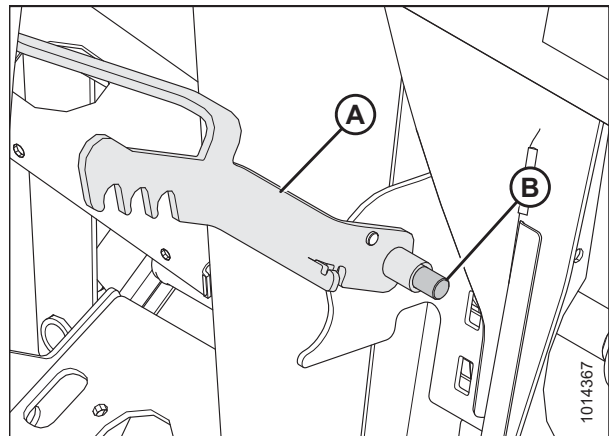


Figure 4.32: Combine Float Module Upper Left Side

## ATTACHING HEADER TO COMBINE

- Place spring arm (C) into hook on lever (B) to preload it, and tighten nut (A) with washer onto the float module.

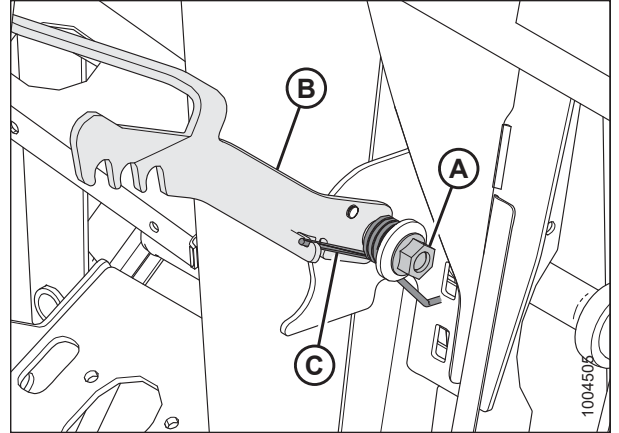


Figure 4.33: Combine Float Module Left Side

- On the combine, ensure lock handle (A) is positioned so hooks (B) can engage the float module.

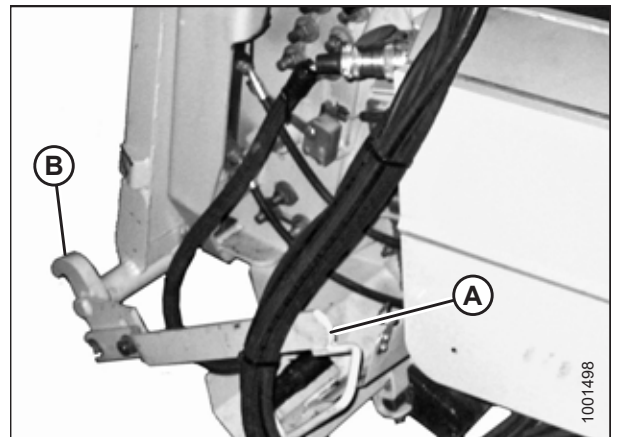


Figure 4.34: Feeder House Locks



### WARNING

Never start or move the machine until you are sure all bystanders have cleared the area.

- Start the engine and slowly drive the combine up to the header until feeder house saddle (A) is directly under float module top cross member (B).
- Raise the feeder house slightly to lift the header, ensuring the feeder saddle is properly engaged in the float module frame.
- Shut down the engine, and remove the key from the ignition.

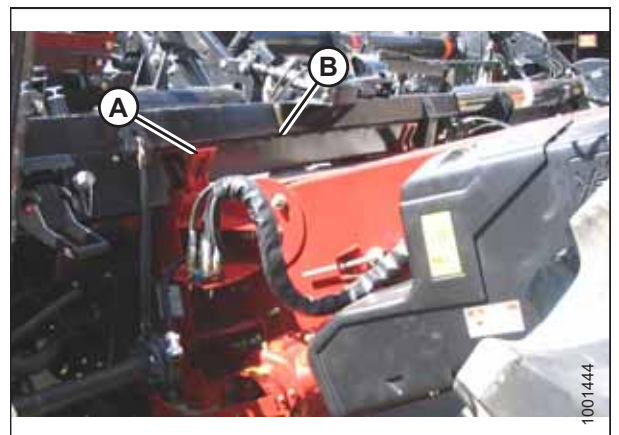


Figure 4.35: Combine and Float Module

## ATTACHING HEADER TO COMBINE

9. On the left side of the feeder house, lift lever (A) on the float module and push handle (B) on the combine to engage locks (C) on both sides of the feeder house.
10. Push down on lever (A) so the slot in the lever engages the handle and locks the handle in place.
11. If lock (C) does not fully engage the pin on the float module, loosen bolts (D) and adjust lock. Retighten bolts.

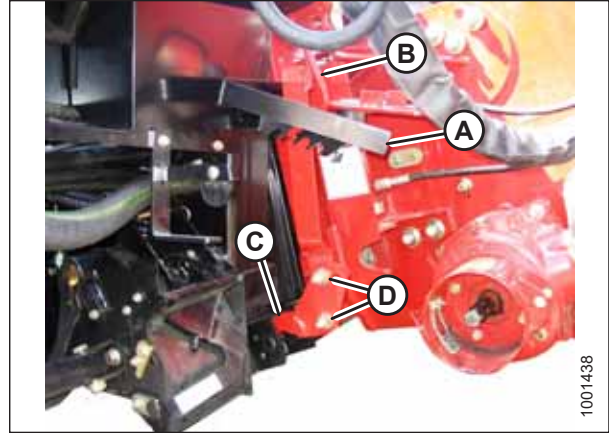


Figure 4.36: Combine and Float Module

12. Open the cover on receptacle (A) located on the left side of the float module.
13. Press lock button (B) and pull handle (C) to the fully-open position.
14. Clean the receptacle mating surfaces.

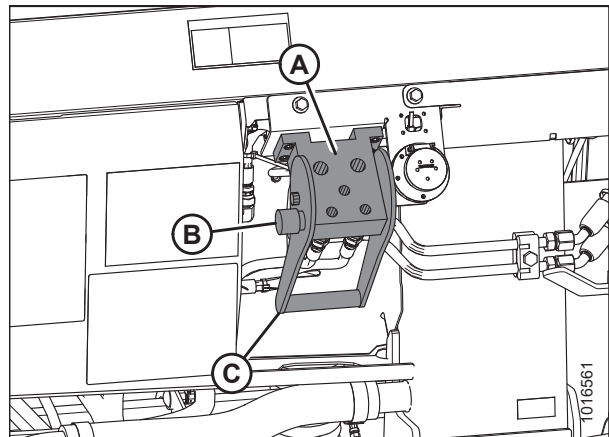


Figure 4.37: Float Module Receptacle

15. Remove hydraulic quick coupler (A) from the combine, and clean the mating surfaces.



Figure 4.38: Combine Connectors

## ATTACHING HEADER TO COMBINE

16. Position the coupler onto coupler receptacle (A) and push handle (B) (not shown) to engage the multicoupler pins into the receptacle.
17. Push handle (B) to the closed position until lock button (C) snaps out.

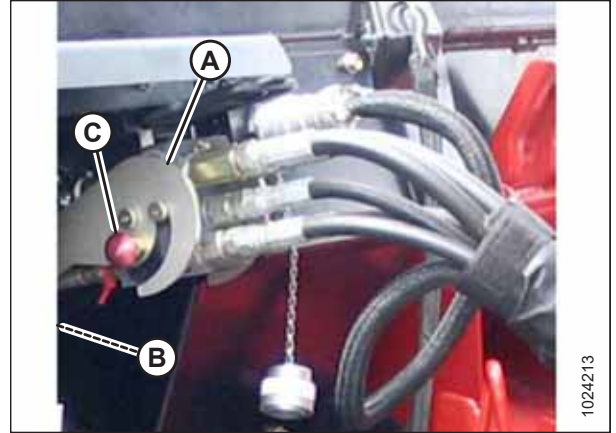


Figure 4.39: Hydraulic Connection

18. Remove the cover from electrical receptacle (A). Ensure the receptacle is clean and has no signs of damage.

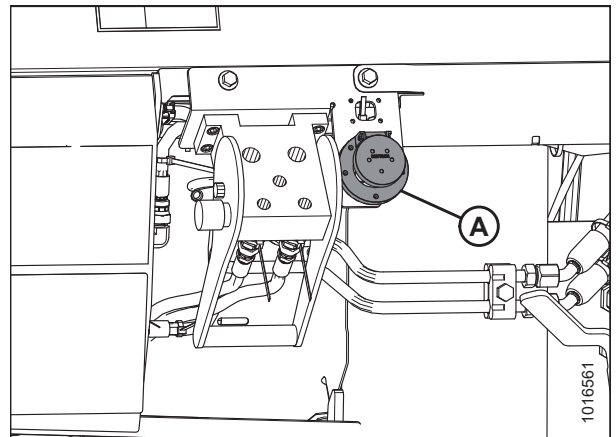


Figure 4.40: Electrical Receptacle

19. Remove electrical connector (A) from the storage cup on the combine and route it to the float module receptacle.



Figure 4.41: Combine Connectors

## ATTACHING HEADER TO COMBINE

20. Align the lugs on connector (A) with the slots in receptacle (B), push the connector onto the receptacle, and turn the collar on the connector to lock it in place.

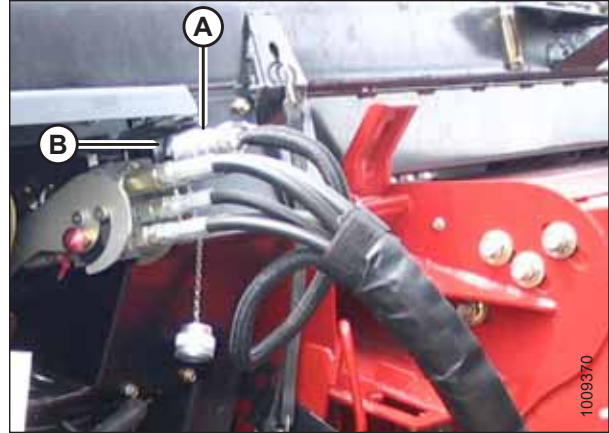


Figure 4.42: Electrical Connection

21. Detach safety chain (C) from support bracket (B).
22. Pull collar (D) back to release driveline (A) from support bracket.

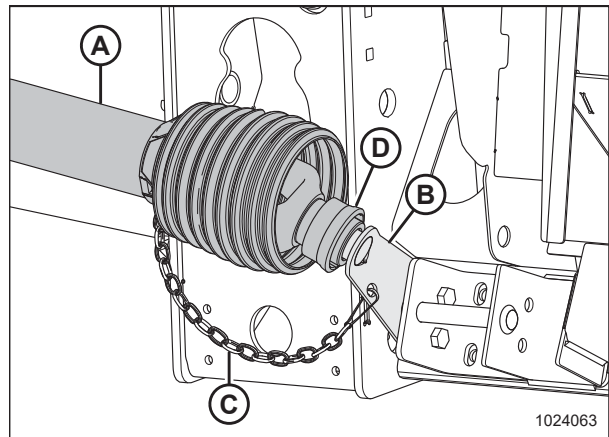


Figure 4.43: Driveline in Storage Position

23. Pull back collar (A) on the end of the driveline, and push the driveline onto combine output shaft (B) until the collar locks.

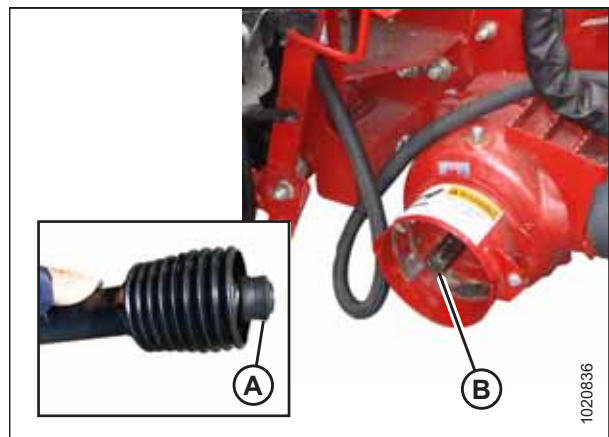


Figure 4.44: Combine Output Shaft



## ATTACHING HEADER TO COMBINE

24. Disengage the float locks by pulling each float lock handle (A) away from the float module and setting it in unlocked position (B).

**NOTE:**

Illustration at right shows the right side of the header. Float lock on left side of header opposite.

25. Proceed to [4.7 Completing Header Assembly, page 111](#).

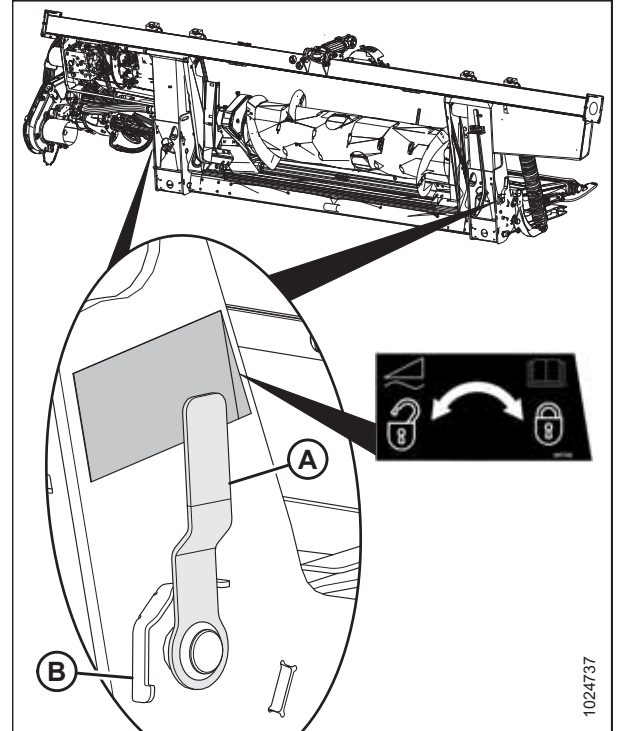


Figure 4.45: Float Lock Handle

## 4.4 John Deere Combines

The D1 Series Draper Header is compatible with John Deere 60, 70, S, and T Series combines.

### 4.4.1 Attaching Header to John Deere Combine

#### WARNING

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

1. Shut down the engine, and remove the key from the ignition.
2. Push handle (A) on the combine multicoupler receptacle towards the feeder house to retract pins (B) at the bottom corners of the feeder house. Clean the receptacle.

#### WARNING

Never start or move the machine until you are sure all bystanders have cleared the area.

3. Start the engine and slowly drive the combine up to the header until feeder house saddle (C) is directly under float module top cross member (D).
4. Raise the feeder house slightly to lift the header ensuring the feeder house saddle is properly engaged in the float module frame.
5. Shut down the engine, and remove the key from the ignition.
6. Pull handle (A) on the float module to release multicoupler (B) from the storage position. Remove the multicoupler, and push the handle back into the float module to store.

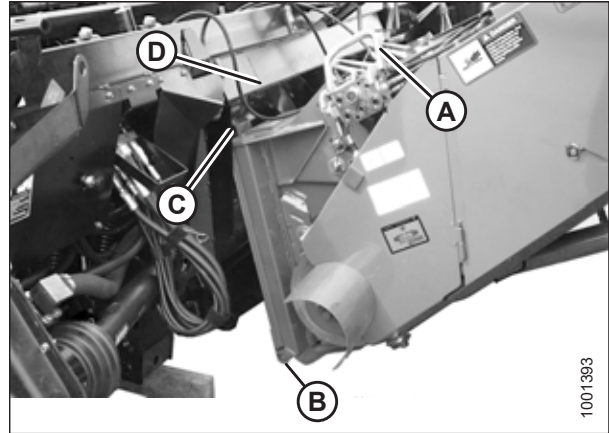


Figure 4.46: Combine and Float Module

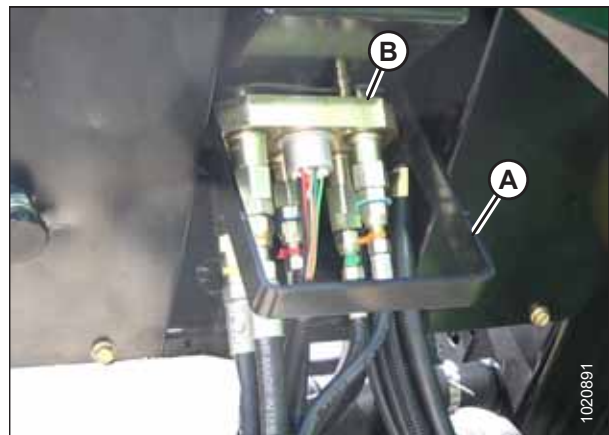


Figure 4.47: Multicoupler Storage



## ATTACHING HEADER TO COMBINE

7. Position multicoupler (A) onto the receptacle, and pull handle (B) to engage the lugs on the multicoupler into the handle.
8. Pull handle (B) to a horizontal position and ensure multicoupler (A) is fully engaged into the receptacle.

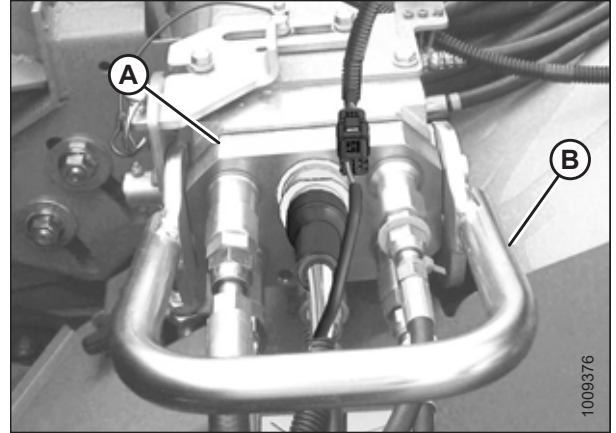


Figure 4.48: Multicoupler

9. Ensure that both feeder house pins (A) are fully engaged into the float module brackets.

**NOTE:**

If pins (A) do not fully engage the float module brackets, loosen bolts (B) and adjust the bracket as required.

10. Tighten bolts (B).

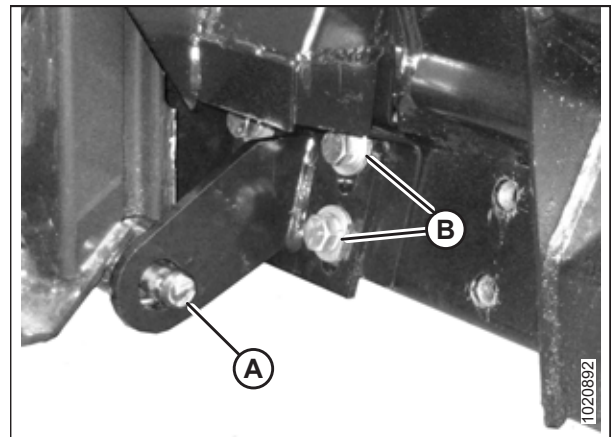


Figure 4.49: Feeder House Pin

11. Slide latch (A) to lock handle (B) in position and secure with lynch pin (C).
12. If the float module is equipped with the reel fore-aft/header tilt selector, connect harness (D) to combine connector (E).

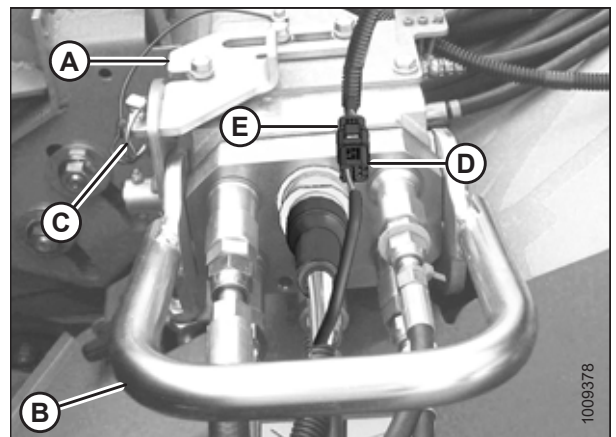


Figure 4.50: Multicoupler

## ATTACHING HEADER TO COMBINE

13. Detach safety chain (C) from support bracket (B).
14. Pull collar (D) back to release driveline (A) from support bracket. Remove the driveline from the support bracket.

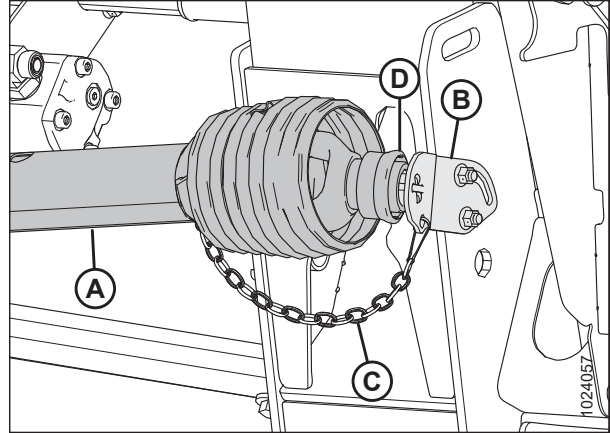


Figure 4.51: Driveline

15. Pull back collar (A) on the end of the driveline, and push the driveline onto combine output shaft (B) until the collar locks.

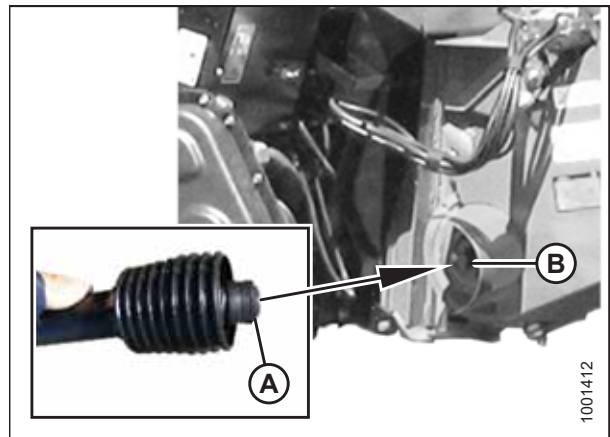


Figure 4.52: Driveline

## ATTACHING HEADER TO COMBINE

16. Disengage the float locks by pulling each float lock handle (A) away from the float module, and setting it in unlocked position (B).

**NOTE:**

Illustration at right shows the right side of the header. Float lock on left side of header opposite.

17. Proceed to [4.7 Completing Header Assembly, page 111](#).

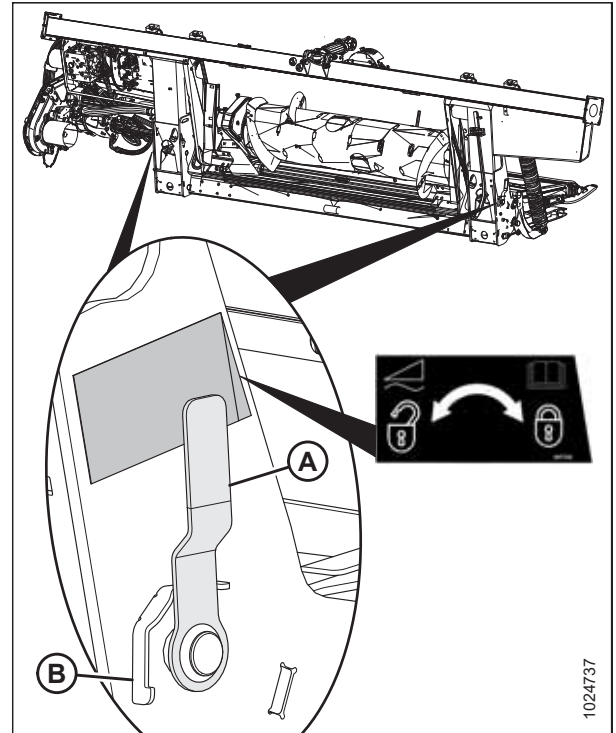


Figure 4.53: Float Lock Handle

### 4.4.2 Installing Reel Fore-Aft / Header Tilt Switch – S and T Series Combines

The reel fore-aft/header tilt switch allows the combine Operator to select either reel FORE-AFT or HEADER TILT mode.

**⚠ WARNING**

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

This procedure is applicable to John Deere S and T Series combines. For John Deere 60 or 70 Series combines, refer to [4.4.3 Installing Reel Fore-Aft / Header Tilt Switch – 60 and 70 Series Combines, page 96](#).

Prepare the combine cab for switch and harness installation as follows:

1. Lower and tilt the combine feeder house all the way forward if equipped. This will ensure that the electrical harnesses will be installed with sufficient slack.
2. Shut down the engine, and remove the key from the ignition.
3. Disconnect the negative cable from the combine battery. For instructions, refer to the combine manual.

**IMPORTANT:**

If you do not disconnect the battery before connecting the cab draper control harness to the combine's auxiliary power connectors, electrical components may be damaged.

## ATTACHING HEADER TO COMBINE

4. At the multicoupler, connect the cab draper extension harness (MD #304211) to the float module as follows:
  - **Connector C3A** – If the In-Cab Side Draper Speed Control kit has been installed, plug connector C3B on the valve drive harness into connector C3A. If the In-Cab Side Draper Speed Control kit has not been installed, leave C3A unconnected.
  - **Connector C5B** – Plug connector C5B (A) into connector C5A on the JD completion harness.

**NOTE:**

Connectors C3A and C5B are shipped with caps. The caps need to be removed in order to connect these connectors.

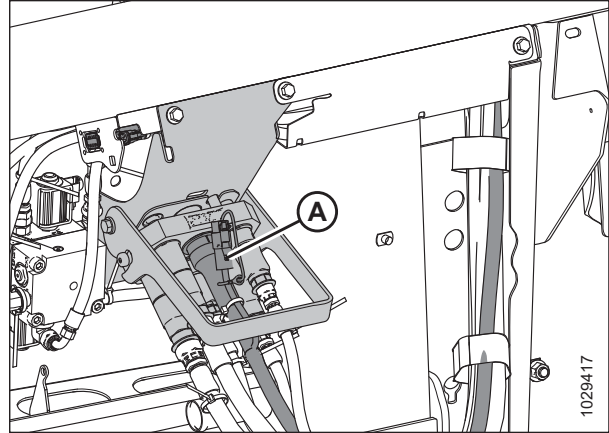


Figure 4.54: Multicoupler on Float Module

5. Route cab draper extension harness (A) along the left side of the combine feeder house, under shield (B), to the underside of the combine cab (along the existing hoses).

**NOTE:**

The illustration shows an S6, S7, T6, or T7 Series combine. Earlier models may look different.

6. Secure cab draper extension harness (A) to the hoses with cable ties (MD #16661) as required.

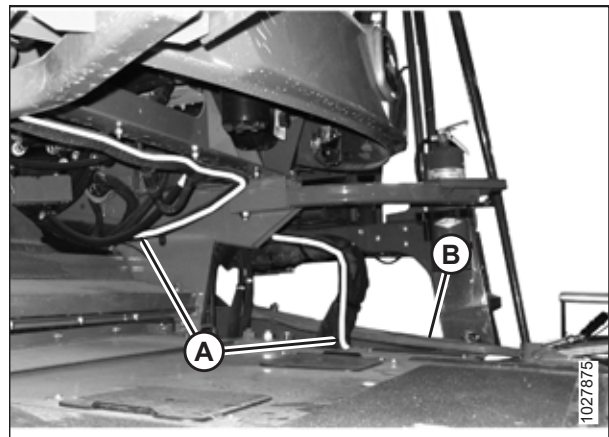


Figure 4.55: Harness Routing

7. Inside the cab, lift floor mat (A) at the front right corner to access knockout (B).

**NOTE:**

The illustration shows an S6, S7, T6, or T7 Series combine. Earlier models may look different.

8. Remove knockout (B).

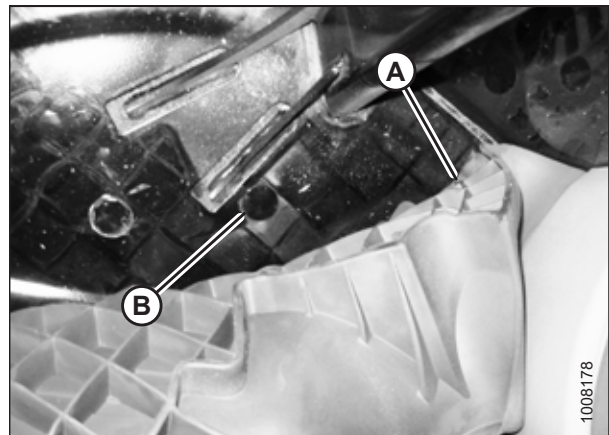


Figure 4.56: Floor Mat at Forward Right Corner and Knockout

## ATTACHING HEADER TO COMBINE

9. Pull the ends of cab draper extension harness (A) up into the cab through hole (B).

**NOTE:**

The illustration shows an S6, S7, T6, or T7 Series combine. Earlier models may look different.

10. Connect cab draper extension harness (A) to cab draper control harness (C) (MD #304210) as follows:

- Plug C4B into C4A.
- Plug C6B into C6A.

11. Reinstall floor mat.

**NOTE:**

Any extra wire can be placed between the floor mat and the right console at the cup holder.

12. **For S6 Series, T6 Series, and earlier combines:** In the combine cab, open the storage compartment on the console.
13. **For S6 Series, T6 Series, and earlier combines:** Remove two screws (A) attaching compartment cover (B) to the console and then remove the cover.



Figure 4.57: Harness Connections

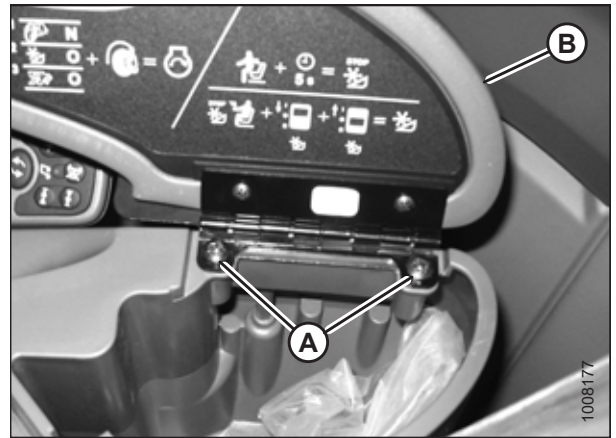


Figure 4.58: Storage Compartment and Cover

14. **For S6 Series, T6 Series, and earlier combines:** Two rocker switch supports are provided: MD #158377 (A) and MD #220734 (B). Select the one you need to use:

- MD #158377 – Used on John Deere 60 and 70 Series combines
- MD #220734 – Used on John Deere S and T Series combines

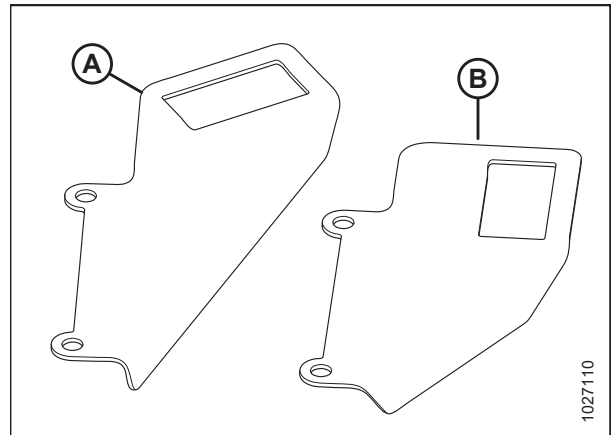


Figure 4.59: Rocker Switch Supports

## ATTACHING HEADER TO COMBINE

15. **For S7 and T7 Series combines only:** Secure rocker switch support (A) (MD #220734) to tilt/draper speed support (B) (MD #304111) with two M6 hex socket head screws (C) (MD #136886) and two M6 hex flange lock nuts (MD #152668).

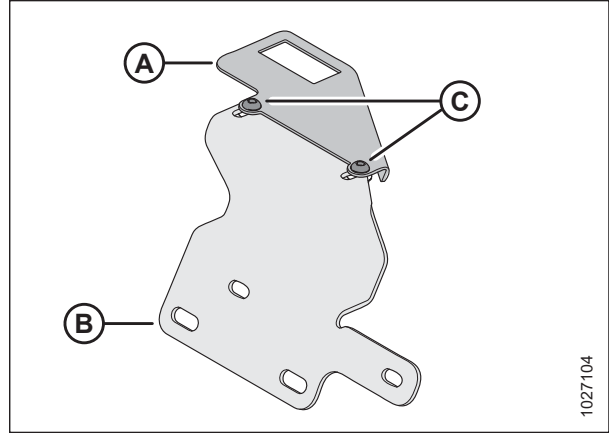


Figure 4.60: Supports for S7 and T7 Series Combines

16. Install rocker switch (A) (MD #109064) into rocker switch support (C) from the top. Ensure the lugs on the underside of the support have secured the switch.

**NOTE:**

The tilt/draper speed support needed for S7 and T7 Series combines is not shown in the illustration.

17. One branch of cab draper control harness (B) ends in two terminals: T242 and T243. Connect one terminal to the center terminal on rocker switch (A) and the other to either outer terminal. The color of the wires does not matter.

For more information, refer to [Figure 4.62, page 93](#).

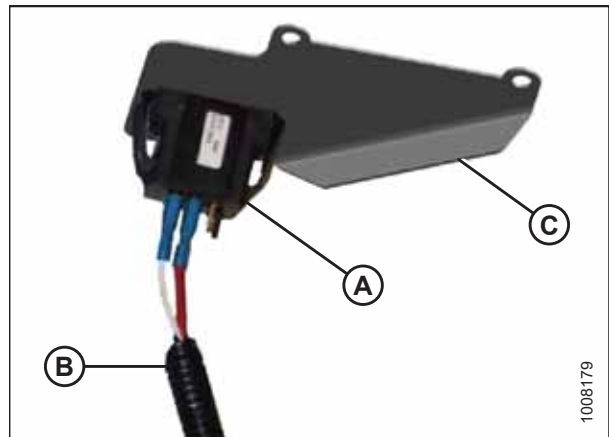
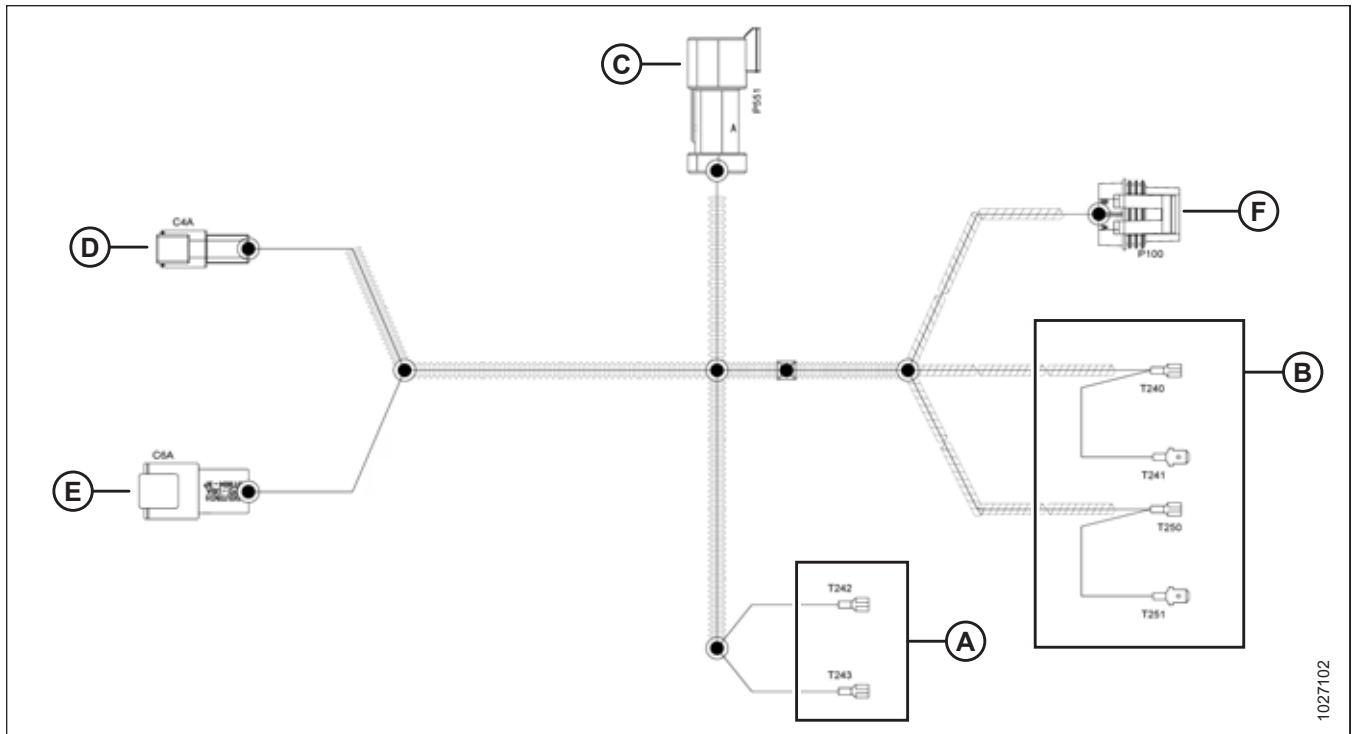


Figure 4.61: Switch and Harness

## ATTACHING HEADER TO COMBINE

Figure 4.62: Cab Draper Control Harness (MD #304210)



A - Terminals Connect to Rocker Switch

B - Terminals Connect to Auxiliary Power Outlet Strip

C - P551 Connects to Speed Control Rheostat

D - C4A Connects to C4B on Harness (MD #304211)

E - C6A Connects to C6B on Harness (MD #304211)

18. If the In-Cab Side Draper Speed Control kit has been installed, connect connector P551 to the speed control rheostat. If the In-Cab Side Draper Speed Control kit has not been installed, leave connector P551 unconnected.
19. **S6 and T6 Series combines only:** Position rocker switch support (C) onto console and align the holes in the support with the holes in the console.
20. **S6 and T6 Series combines only:** Reinstall cover (B) and secure in place with existing screws (A).

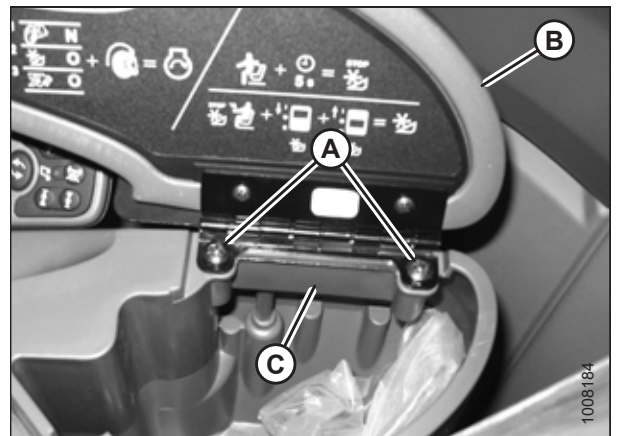


Figure 4.63: Support Position on Console – S6 and T6 Series Combines



## ATTACHING HEADER TO COMBINE

21. **S6 and T6 Series combines only:** Close cover and ensure that rocker switch (A) and rocker switch support (B) are secure.

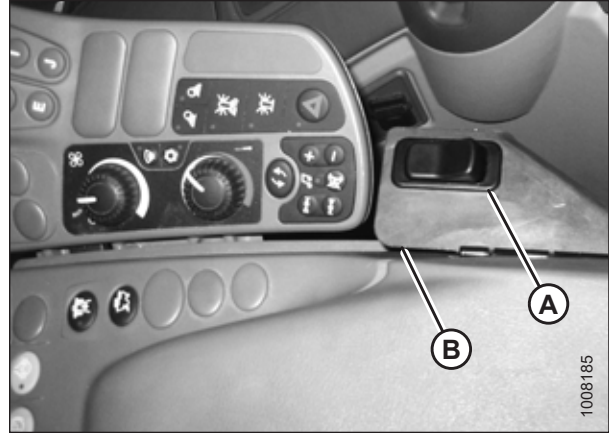


Figure 4.64: Secured Switch – S6 and T6 Series Combines

22. Remove two M6 countersunk head screws (C) securing track (B) to the side of the seat, then remove the track. Install tilt/draper speed support (A) between track (B) and the side of the seat using the M6 screws (C).

**NOTE:**

If other options are not being installed on the track, refer to the alternative installation location instructions below. The preferred installation location provides better access to the cup holders.

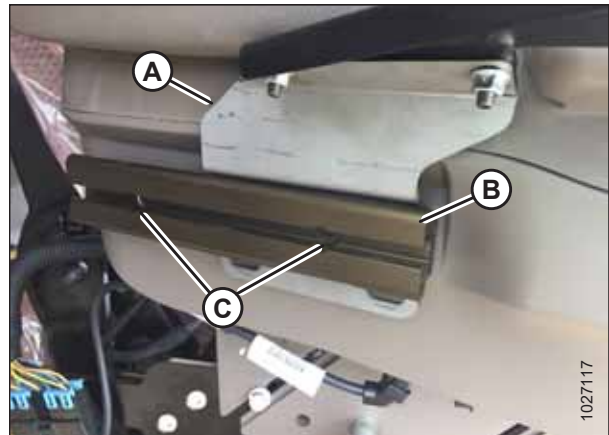


Figure 4.65: Side View of Seat with Supports Installed in Preferred Location

**NOTE:**

The rocker switch is not shown in the illustration at right.



Figure 4.66: Top View of Armrest Showing Supports Installed in Preferred Location

A - Tilt/Draper Speed Support

B - Rocker Switch Support



## ATTACHING HEADER TO COMBINE

23. **S7 and T7 Series combines only – alternative installation location:** Secure tilt/draper speed support (A) to track (B) with two M8 carriage head bolts (C) (MD #197171) and two M8 hex flange lock nuts (MD #135337).

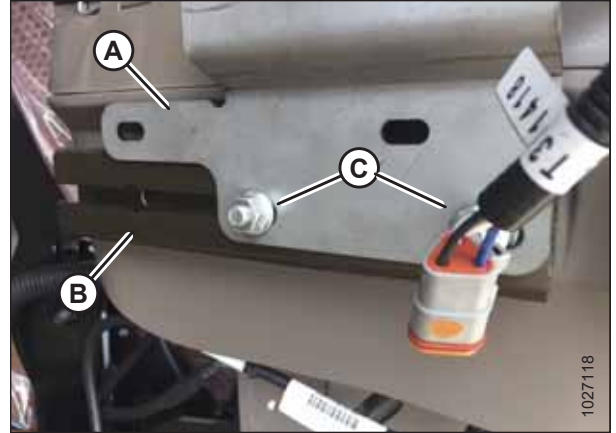


Figure 4.67: Side View of Seat with Supports Installed in Alternative Location

**NOTE:**

The rocker switch is not shown in the illustration at right.



Figure 4.68: Top View of Armrest Showing Supports Installed in Alternative Location

A - Tilt/Draper Speed Support      B - Rocker Switch Support

## ATTACHING HEADER TO COMBINE

24. Connect the feed end of the cab draper control harness ([B] in Figure 4.62, page 93) to the auxiliary power outlet strip as follows:

**NOTE:**

The auxiliary power strip is on the right side of the cab floor on S6, S7, T6, and T7 Series combines, and near the window on earlier models.

- Terminals T240 and T241 are for power. Connect them to switched power supply (C).
- Terminals T250 and T251 are for ground. Connect them to ground (B).

**NOTE:**

Each circuit has a male and female terminal pair so that they can be connected in line with an existing circuit on the combine. They can also be connected to a spare circuit in the combine (at location [A]), which would only use one terminal out of each pair. Insulate any unused terminals with electrical tape.

**NOTE:**

The illustration shows an S6, S7, T6, or T7 Series combine. Earlier models may look different.

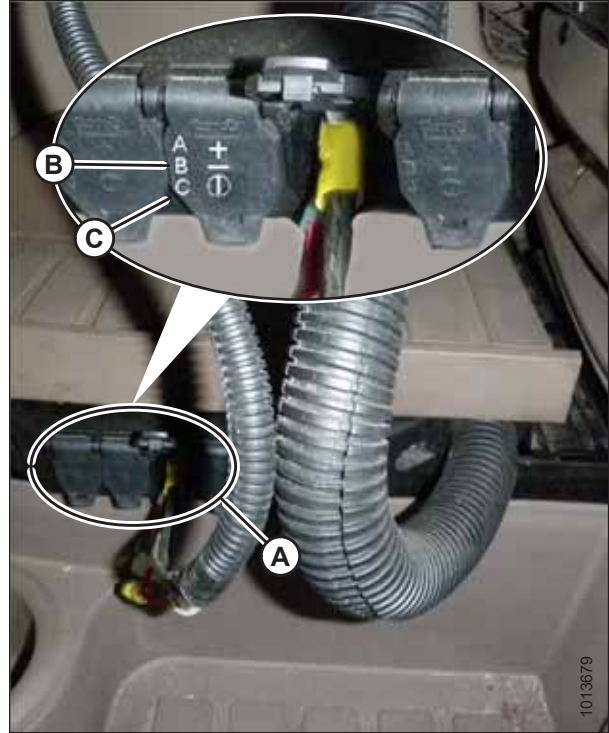


Figure 4.69: Combine Auxiliary Power Supply

25. Tape any unused terminals to the harness.
26. Reconnect the battery.

### 4.4.3 Installing Reel Fore-Aft / Header Tilt Switch – 60 and 70 Series Combines

The reel fore-aft/header tilt switch allows the combine Operator to select either reel FORE-AFT or HEADER TILT mode.

#### **WARNING**

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

This procedure applies to John Deere 60 and 70 Series combines. For John Deere S and T Series combines, refer to [4.4.2 Installing Reel Fore-Aft / Header Tilt Switch – S and T Series Combines, page 89](#).

1. Lower and tilt the combine feeder house all the way forward if equipped. This will ensure that the electrical harnesses will be installed with sufficient slack.
2. Shut down the engine, and remove the key from the ignition.
3. Disconnect the negative cable from the combine battery. For instructions, refer to the combine manual.

**IMPORTANT:**

If you do not disconnect the battery before connecting the cab draper control harness to the combine's auxiliary power connectors, electrical components may be damaged.

4. To ensure the switch harness will attach to selector valve wiring harness (with header tilted forward) and that the feeder house can be fully lowered with adequate slack in the harness, lay the switch harness along the route from the front of the feeder house to the auxiliary power supply in the cab.

## ATTACHING HEADER TO COMBINE

5. Route switch harness (A) through existing grommet (B) on the combine's electrical plate (located at the rear of the right side window).

**NOTE:**

To simplify feeding the harness through the grommet, wrap the switch and power plugs with electrical tape.

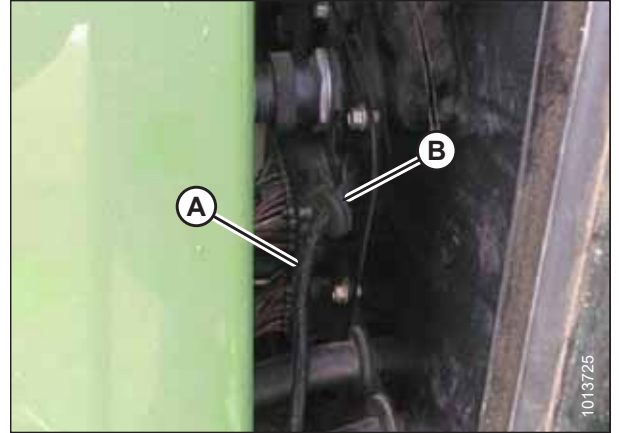


Figure 4.70: Switch Harness Routing

6. Retrieve switch (A) and support (C) provided with kit.
7. Install switch (A) into support (C) from the top. Ensure lugs on underside of support have secured the switch.

**NOTE:**

Image at right shows switch (A) connected to harness (B).

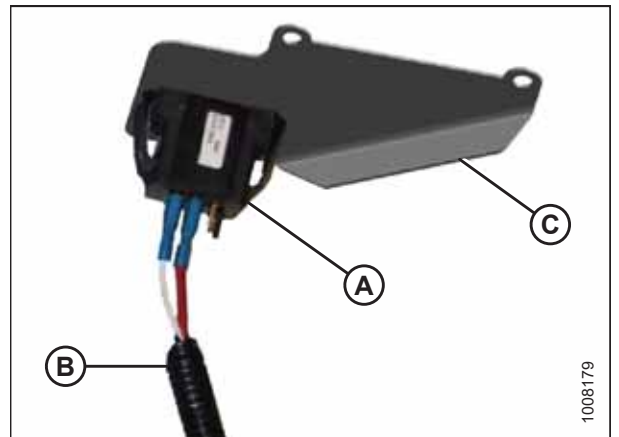


Figure 4.71: Switch and Harness

8. Mount switch plate (A) between the armrest cover hinge and the armrest using existing screws (B).

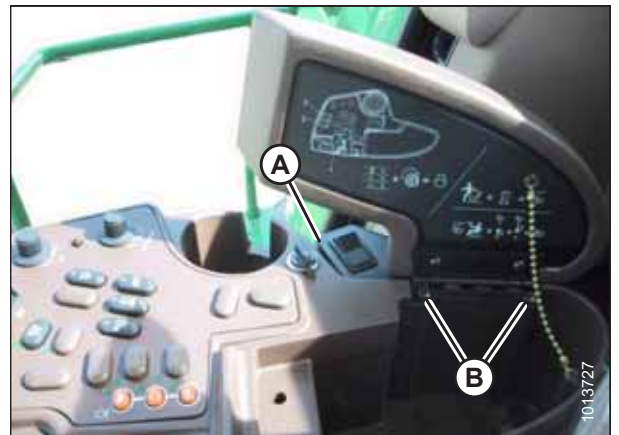


Figure 4.72: Switch Plate Mounting

## ATTACHING HEADER TO COMBINE

9. Connect the switch end of harness (A) to switch (B) with one of the wires to center terminal and the other wire to either outer terminal.

**NOTE:**

The color of the wires does not matter; ensure one wire terminates at the center terminal.

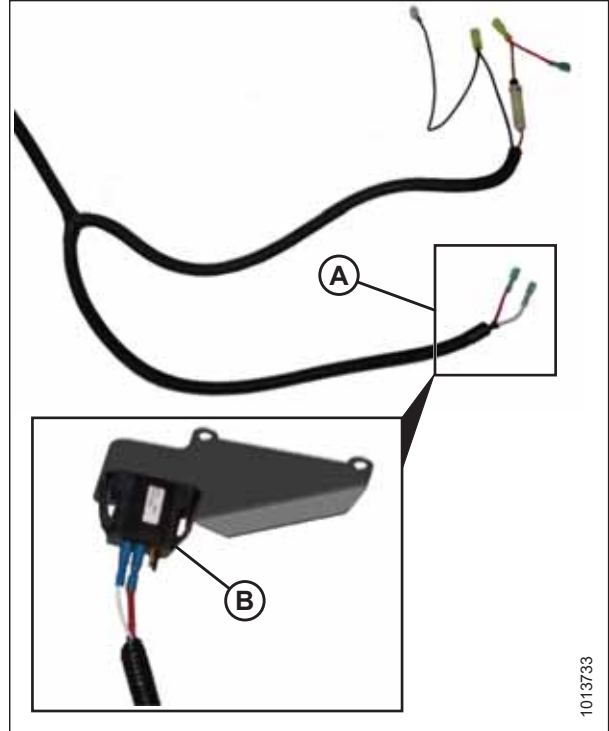


Figure 4.73: Switch End of Harness and Switch

10. Connect the switch harness to auxiliary power supply (D). Connect the wire with the in-line fuse to switched power supply (C) and the second wire to ground (B).

**IMPORTANT:**

Connecting the draper control harness to an unswitched power supply or cigarette lighter (using harness MD #220570, provided in the kit) will supply constant power to the header tilt side of the solenoid valve and drain the combine battery during extended shutdown periods.

11. Tape the unused wire jumpers to the harness.

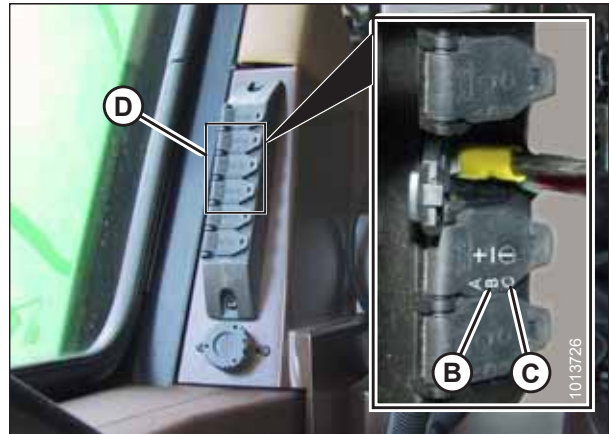


Figure 4.74: Auxiliary Power Supply

## ATTACHING HEADER TO COMBINE

- Route switch harness (A) across the underside of the cab, alongside an existing harness, to the left side of the feeder house.

**IMPORTANT:**

To prevent damage to harness, ensure adequate slack by lowering the feeder house fully before securing harness with cable ties.

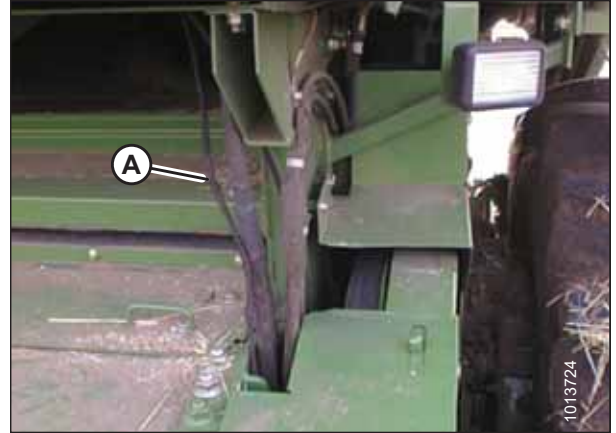


Figure 4.75: Switch Harness Routing

- Secure switch harness (A) at the rear of the feeder house with cable tie.



Figure 4.76: Switch Harness Routing

- Route switch harness (A) through the welded hose guide on feeder house.



Figure 4.77: 60/70 Series Harness Routing

## ATTACHING HEADER TO COMBINE

15. Secure switch harness (A) at multicoupler with a cable tie. Leave 100 cm (40 in.) extending past location (B).

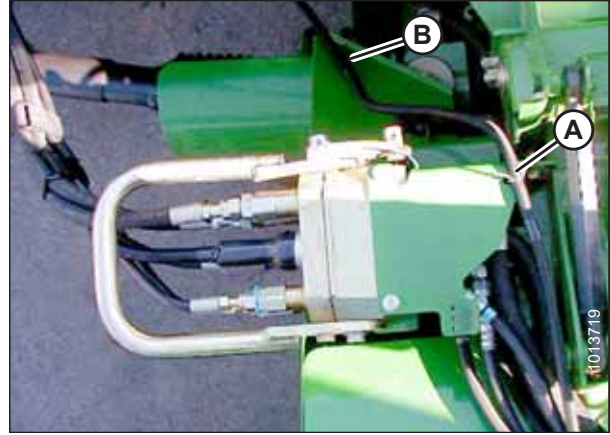


Figure 4.78: Switch Harness Routing



## 4.5 CLAAS Combines

The D1 Series Draper Header is compatible with CLAAS 500, 600, and 700 Series combines.

### 4.5.1 Attaching Header to CLAAS Combine

#### WARNING

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

1. Shut down the engine, and remove the key from the ignition.
2. Move handle (A) on the float module into the raised position, and ensure pins (B) at the bottom corners of the float module are retracted.

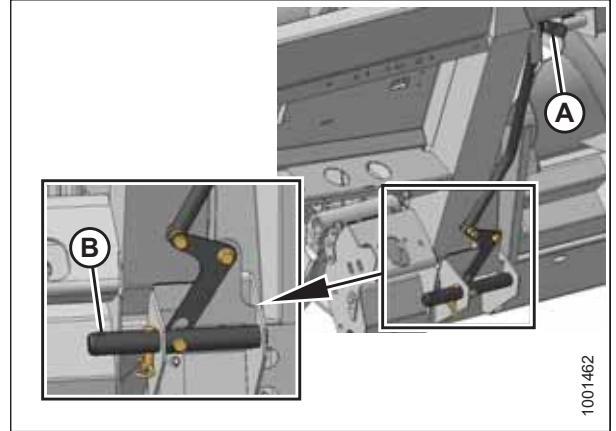


Figure 4.79: Pins Retracted

#### WARNING

Never start or move the machine until you are sure all bystanders have cleared the area.

3. Start the engine and slowly drive the combine up to the header until feeder house saddle (A) is directly under float module top cross member (B).
4. Raise the feeder house slightly to lift the header, ensuring the feeder saddle is properly engaged in the float module frame.
5. Shut down the engine, and remove the key from the ignition.

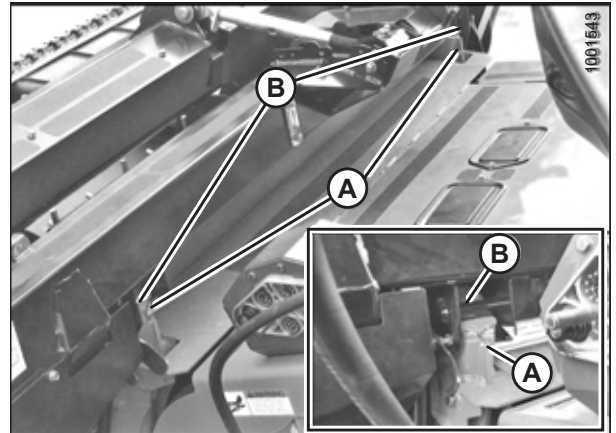


Figure 4.80: Header on Combine

## ATTACHING HEADER TO COMBINE

- Remove locking pin (B) from float module pin (A).

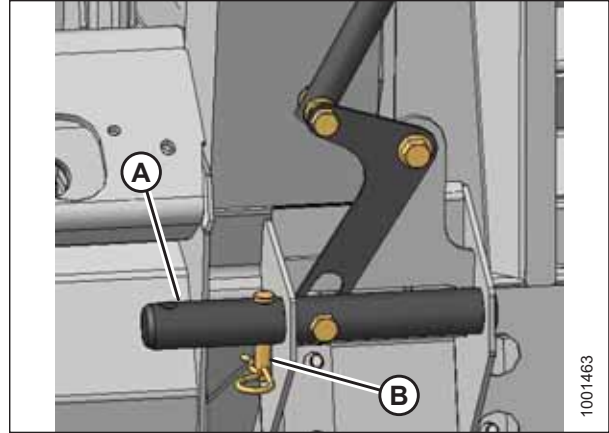


Figure 4.81: Locking Pins

- Lower handle (A) to engage float module pins (B) into the feeder house. Reinsert locking pin (C) and secure with the hairpin.

- Remove the blocks from under the cutterbar.

### **WARNING**

Never start or move the machine until you are sure all bystanders have cleared the area.

- Start the engine. For instructions, refer to the combine operator's manual.

- Lower the header fully.

- Shut down the engine, and remove the key from the ignition.

- Unscrew knob (A) on combine coupler (B) to release the coupler from the receptacle.

- Clean coupler (B) and receptacle.

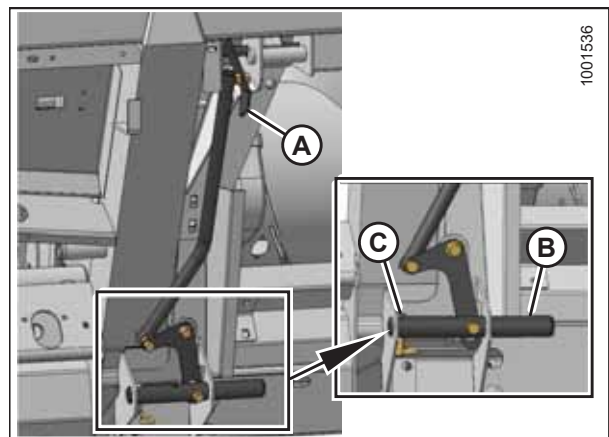


Figure 4.82: Engaging Pins

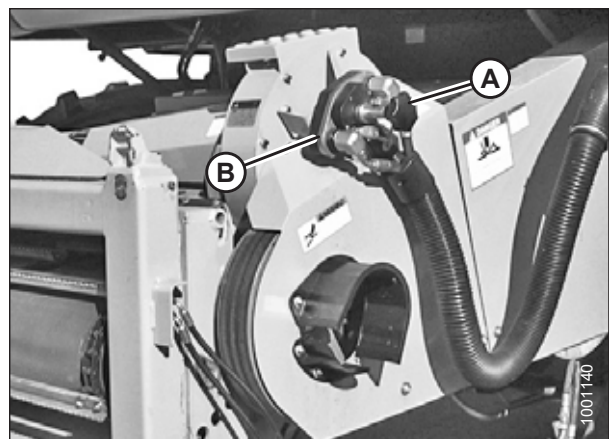


Figure 4.83: Combine Coupler



## ATTACHING HEADER TO COMBINE

14. Remove float module receptacle cover (A).

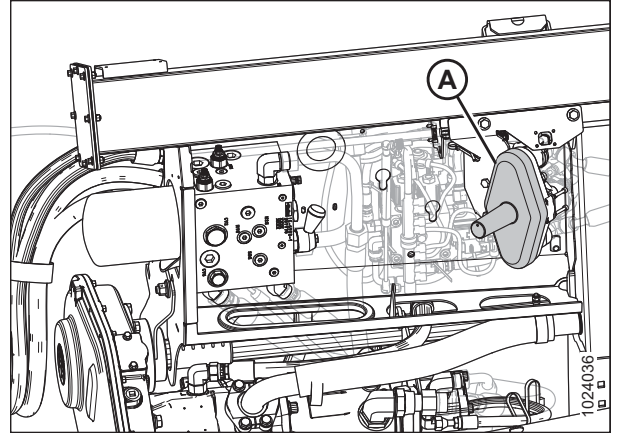


Figure 4.84: Receptacle Cover

15. Place float module receptacle cover (A) onto the combine receptacle.

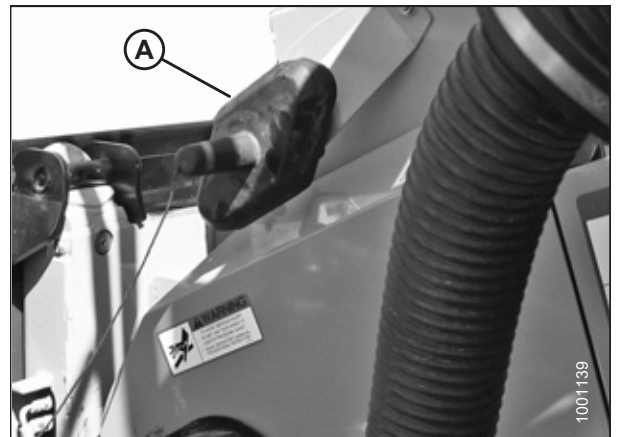


Figure 4.85: Receptacle Cover

16. Clean mating surface of coupler (A) and position onto float module receptacle (C).
17. Turn knob (B) to secure the coupler to the receptacle.

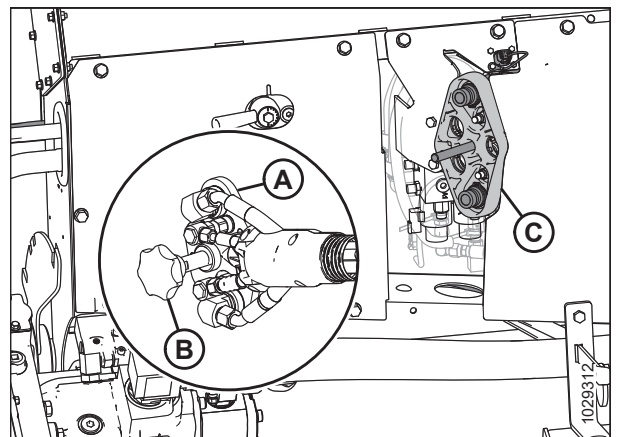


Figure 4.86: Coupler

## ATTACHING HEADER TO COMBINE

18. Detach safety chain (C) from support bracket (B).
19. Pull collar (D) back to release driveline (A) from support bracket. Remove the driveline from the support bracket.

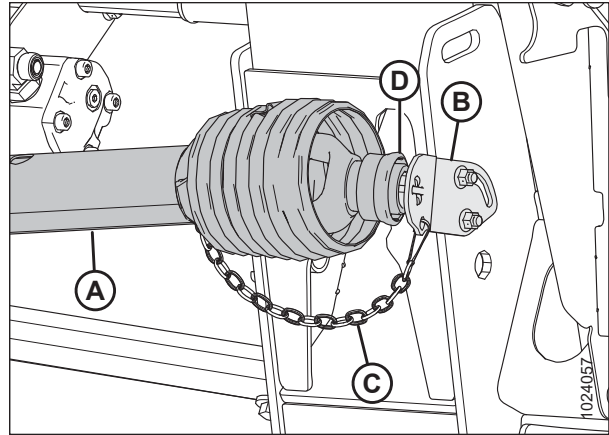


Figure 4.87: Driveline

20. Attach driveline (A) to the combine output shaft.

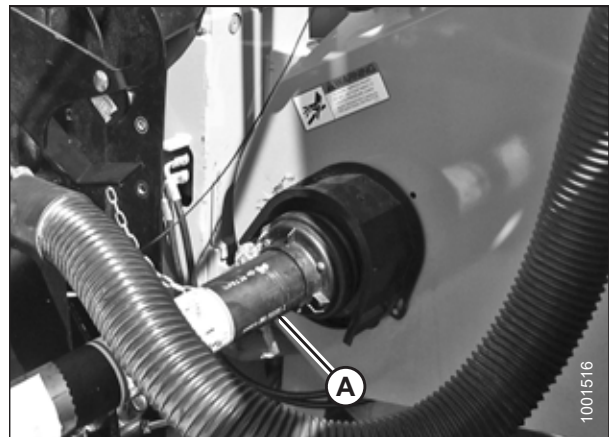


Figure 4.88: Driveline and Output Shaft

## ATTACHING HEADER TO COMBINE

21. Disengage both header float locks by pulling each float lock handle (A) away from the float module and setting it in unlocked position (B).

**NOTE:**

Illustration at right shows the right side of the header. Float lock on left side of header opposite.

22. Proceed to [4.7 Completing Header Assembly, page 111](#).

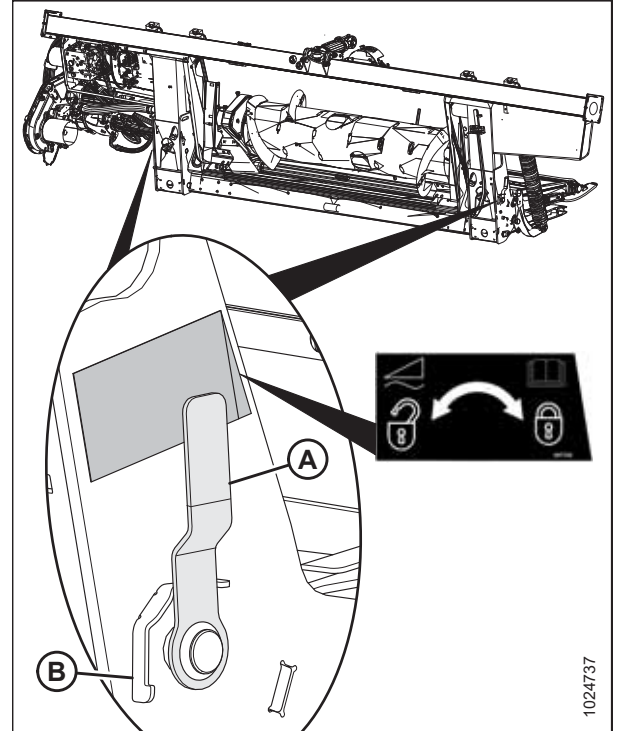


Figure 4.89: Float Lock Handle

## 4.6 New Holland Combines

The D1 Series Draper Header is compatible with the following New Holland combines:

**Table 4.3 Header and Combine Compatibility**

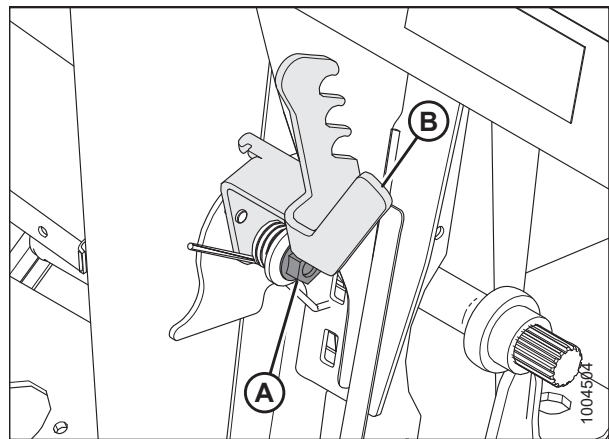
Series	Combine Model
CR	920, 940, 960, 970, 980
	9020, 9040, 9060, 9065, 9070, 9080
	6090, 7090, 8080, 8090, 9090
	6.80, 6.90, 7.90, 8.90, 9.90, 10.90
CX	840, 860, 870, 880
	8070, 8080, 8090
	8080 Elevation, 8090 Elevation

### 4.6.1 Attaching Header to New Holland CR/CX Combine

#### WARNING

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

1. Shut down the engine, and remove the key from the ignition.
2. On the upper left side of the combine float module, remove nut (A), washer, spring, and lever (B).



**Figure 4.90: Combine Float Module Upper Left Side**

## ATTACHING HEADER TO COMBINE

3. Position lever (A) onto stud (B).

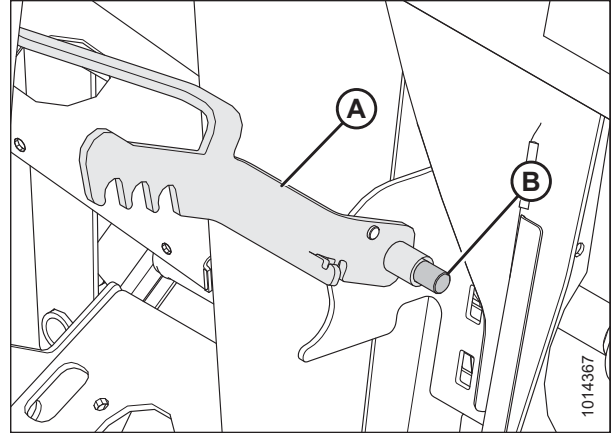


Figure 4.91: Combine Float Module Upper Left Side

4. Place spring arm (C) into hook on lever (B) to preload it, and tighten nut (A) with washer onto the combine float module.

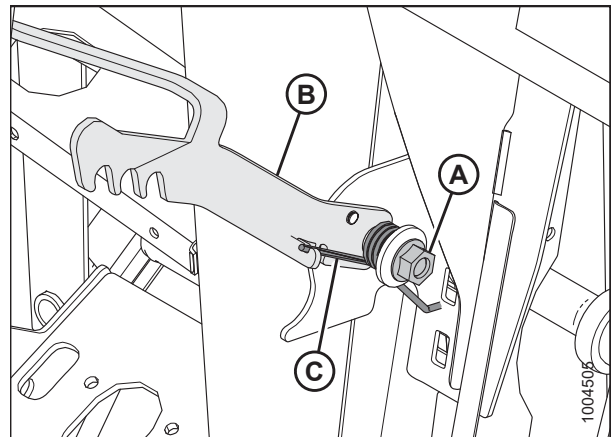


Figure 4.92: Combine Float Module Upper Left Side

5. Ensure handle (A) is positioned so hooks (B) can engage the float module.

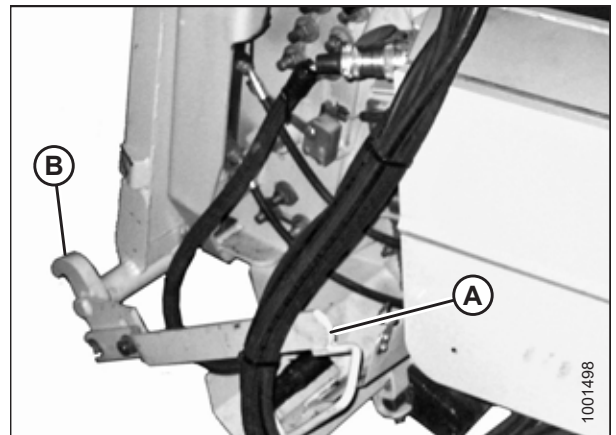


Figure 4.93: Feeder House Locks

## ATTACHING HEADER TO COMBINE

### WARNING

Never start or move the machine until you are sure all bystanders have cleared the area.

6. Start the engine and slowly drive the combine up to the float module until feeder house saddle (A) is directly under float module top cross member (B).
7. Raise the feeder house slightly to lift the header, ensuring the feeder saddle is properly engaged in the float module frame.
8. Shut down the engine, and remove the key from the ignition.

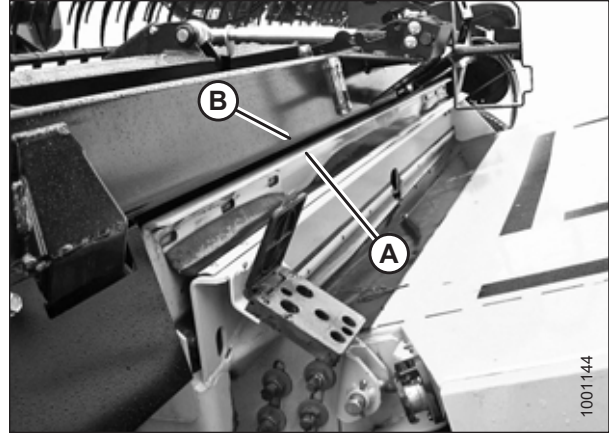


Figure 4.94: Header on Combine

9. Lift lever (A) on the float module on the left side of the feeder house, and push handle (B) on the combine to engage locks (C) on both sides of the feeder house.
10. Push down on lever (A) so the slot in the lever engages the handle and locks the handle in place.
11. If the lock does not fully engage pin (D) on the float module when lever (A) and handle (B) are engaged, loosen bolts (E) and adjust lock (C). Retighten bolts.

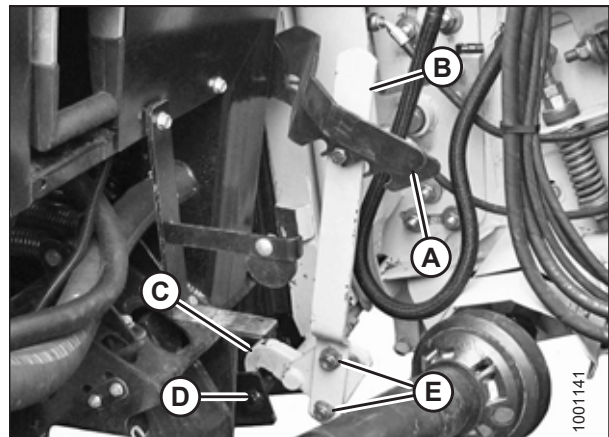


Figure 4.95: Feeder House Locks

12. Open the cover on receptacle (A) located on the left side of the float module.
13. Push in lock button (B) and pull handle (C) to the fully open position.
14. Clean the receptacle mating surfaces.

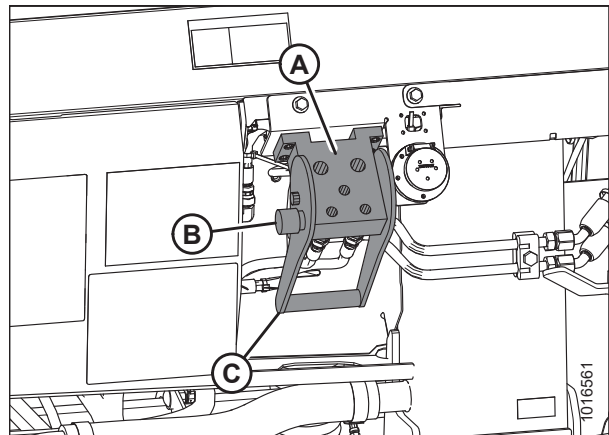


Figure 4.96: Float Module Receptacle

## ATTACHING HEADER TO COMBINE

15. Remove hydraulic quick coupler (A) from the storage plate on the combine, and clean the mating surface of the coupler.

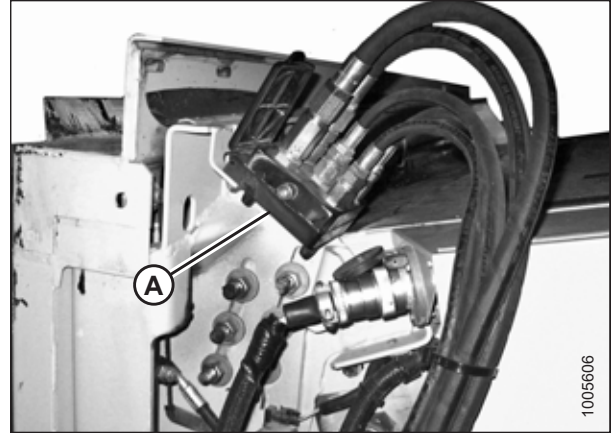


Figure 4.97: Combine Coupler

16. Position coupler (A) onto the float module receptacle, and push handle (B) to engage the pins into the receptacle.
17. Push handle (B) to closed position until lock button (C) snaps out.
18. Remove the cover on the float module electrical receptacle.
19. Remove connector (D) from the combine.
20. Align lugs on connector (D) with the slots in the float module receptacle, and push the connector onto the receptacle. Turn the collar on the connector to lock it in place.

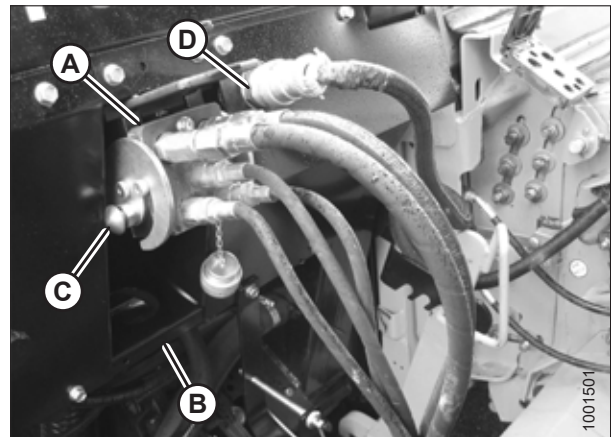


Figure 4.98: Connections

21. Detach safety chain (C) from support bracket (B).
22. Pull collar (D) back to release driveline (A) from support bracket. Remove the driveline from support bracket.

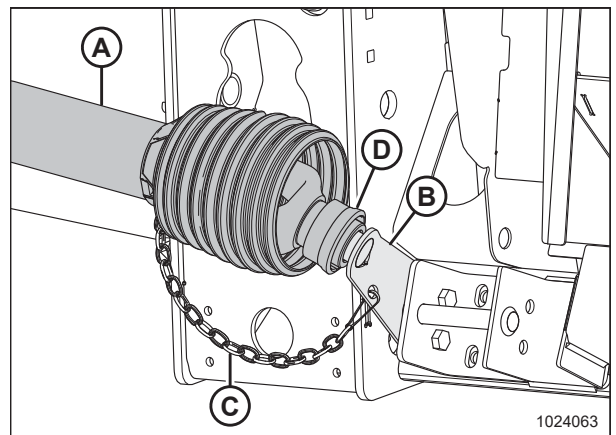


Figure 4.99: Driveline in Storage Position



## ATTACHING HEADER TO COMBINE

23. Pull back the collar on the end of the driveline, and push the driveline onto combine output shaft (A) until the collar locks.

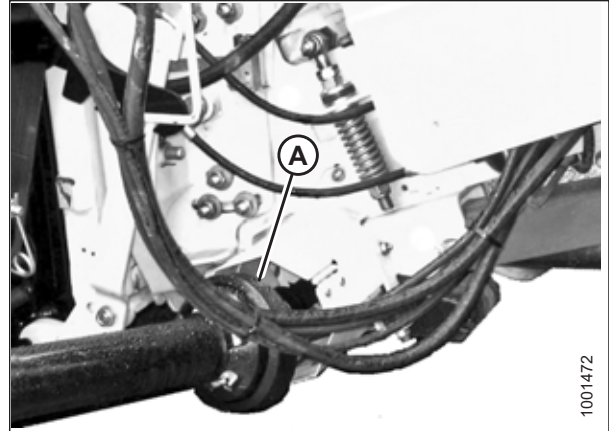


Figure 4.100: Driveline and Output Shaft

24. Disengage the float locks by pulling each float lock handle (A) away from the float module and setting it in unlocked position (B).

**NOTE:**

Illustration at right shows the right side of the header. Float lock on left side of header opposite.

25. Proceed to [4.7 Completing Header Assembly, page 111](#).

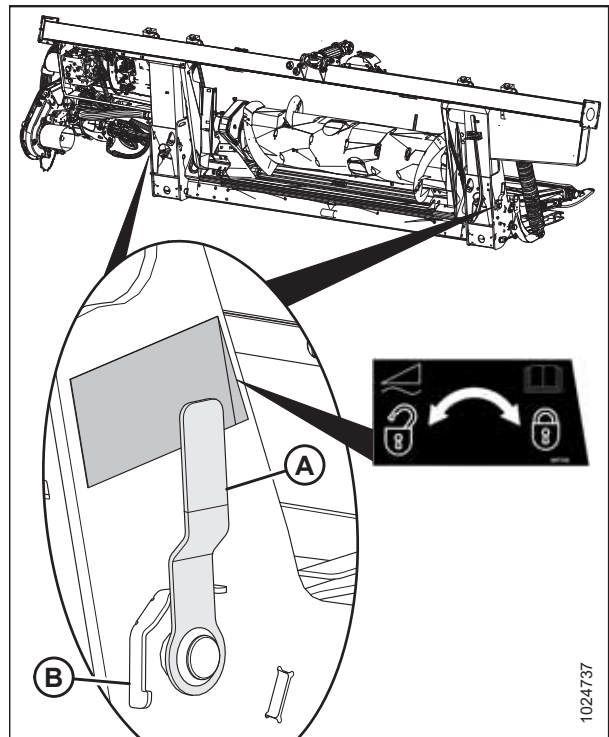


Figure 4.101: Float Lock Handle

## 4.7 Completing Header Assembly

### 4.7.1 Removing Shipping Supports

The removable supports are painted yellow. Refer to illustrations and remove the remaining supports as follows:

**NOTE:**

Unless otherwise specified, discard supports as well as all shipping material and hardware.

1. Remove two bolts (A) and remove strap (B) from both sides of center frame.

**NOTE:**

If strap is difficult to remove, lift on one end of header to release the load on the strap so that bolts can be removed.

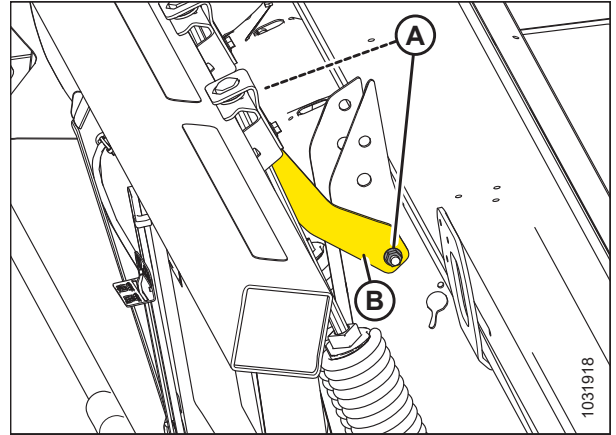


Figure 4.102: Strap on Center Frame

2. Remove lynch pin (A), nut and bolt (B), and remove shipping brace (C).
3. Reinstall lynch pin (A).

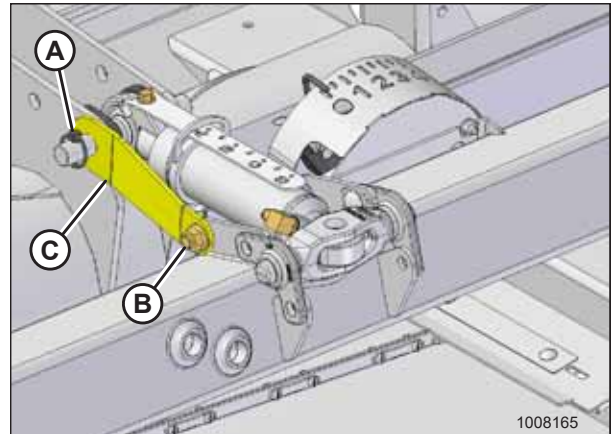


Figure 4.103: Lynch Pin, Hardware, and Shipping Brace

## 4.7.2 Crop Dividers

Crop dividers are used to help divide the crop when harvesting. They are removable to allow installation of vertical knives and to decrease transport width.

### *Removing Crop Dividers from Storage*

Crop dividers are shipped attached to the inboard side of the endsheets. To remove the crop dividers from storage position, follow these steps:

1. Support the crop divider and remove the shipping wire at front end (A).
2. Remove bolt (B).
3. Remove bolt and washer (C) and retain for installation.

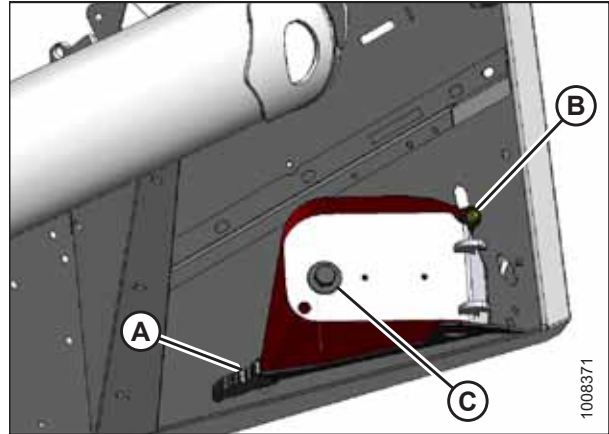


Figure 4.104: Crop Divider Stored on Endsheet

### *Opening Endshields*

1. Push release lever (A) located on the backside of the endshield to unlock the shield.
2. Pull the endshield open using handle depression (B).

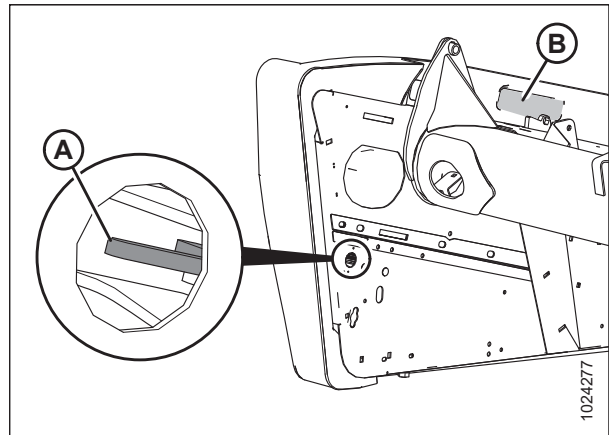


Figure 4.105: Left Endshield

## ATTACHING HEADER TO COMBINE

3. Pull the endshield at handle depression (A). The endshield is retained by hinge tab (B) and will open in direction (C).

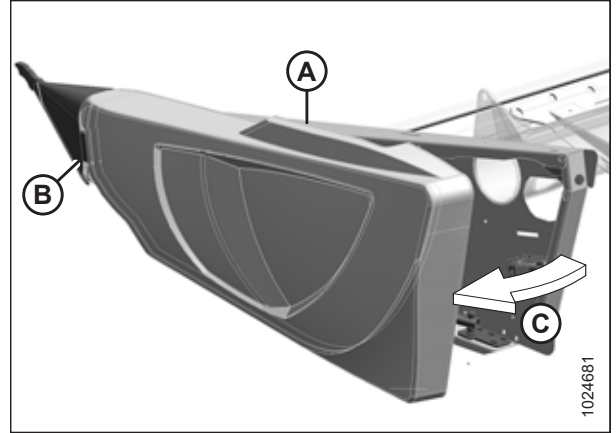


Figure 4.106: Left Endshield

4. If additional clearance is required, pull the endshield free of hinge tab (A) and swing the endshield toward the rear of the header.
5. Engage safety latch (B) on the hinge arm to secure the shield in the fully open position.

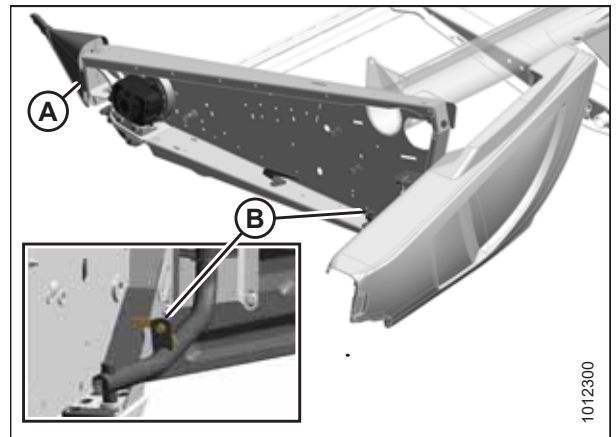


Figure 4.107: Left Endshield

### *Installing Crop Divider without Latch Option*

#### **NOTE:**

If the crop divider latch option was ordered with the header, proceed to [Installing Crop Divider with Latch Option, page 115](#). Otherwise, complete the following procedure:

1. Position crop divider as shown by inserting lugs (A) into holes (B) in endsheet.

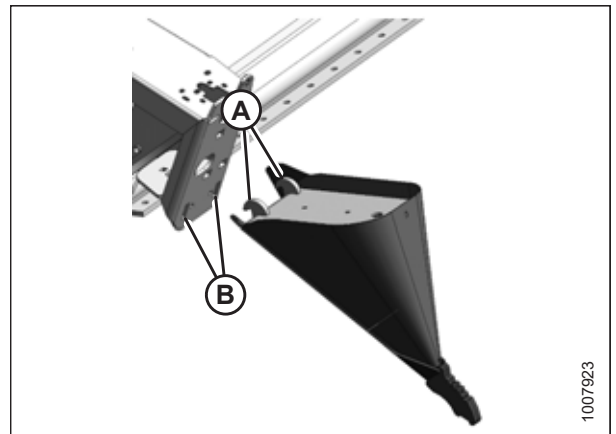


Figure 4.108: Crop Divider without Latch

## ATTACHING HEADER TO COMBINE

2. Lift the forward end of the crop divider and install bolt (B) and special stepped washer (A) (step towards divider). Tighten bolt.

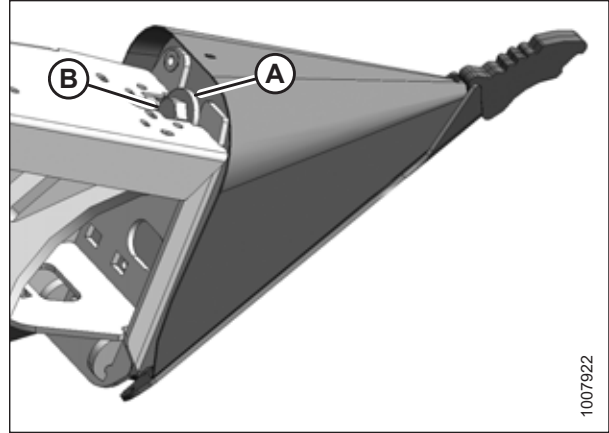


Figure 4.109: Crop Divider without Latch

3. Check that divider does **NOT** move laterally. Adjust bolts (A) as required to tighten divider, and remove lateral play when pulling at divider tip.

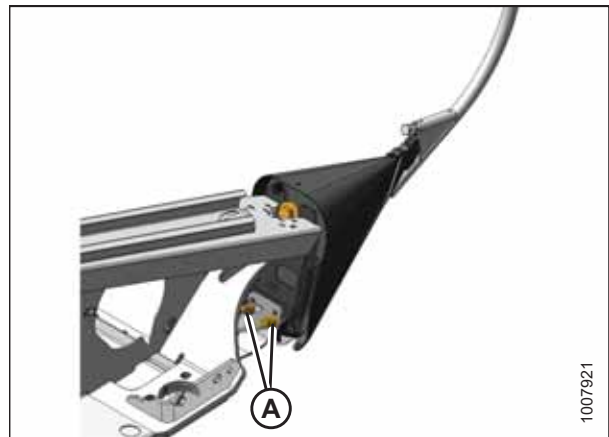


Figure 4.110: Crop Divider Adjustment

## ATTACHING HEADER TO COMBINE

### *Installing Crop Divider with Latch Option*

1. Position the crop divider as shown by inserting lugs (A) into holes in the endsheet.
2. Lift the forward end of the divider until pin (B) engages and closes latch (C).
3. Push safety lever (D) down to lock the pin in latch.

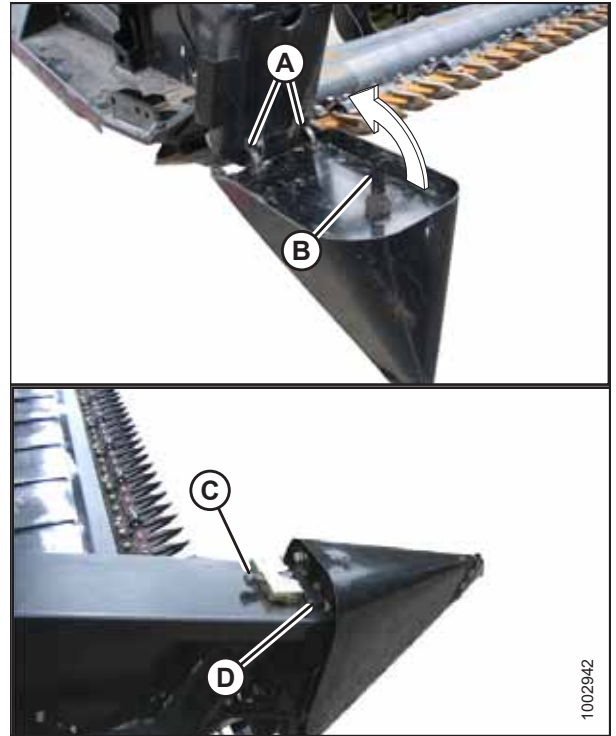


Figure 4.111: Crop Divider with Latch

4. Adjust bolts (A) to tighten divider and remove lateral play when pulling at divider tip.

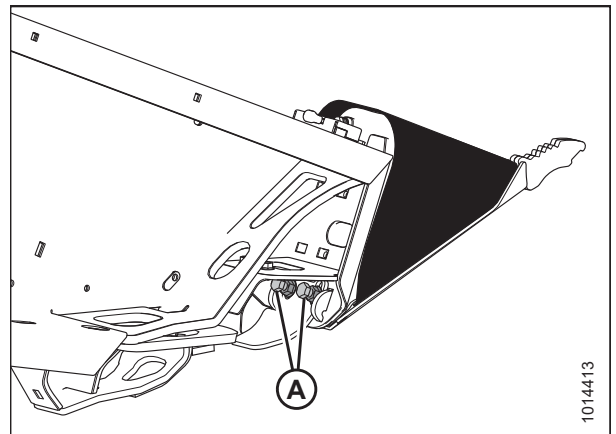


Figure 4.112: Crop Divider Adjustment

## ATTACHING HEADER TO COMBINE

### *Closing Endshields*

1. Disengage lock (B) to allow the endshield to move.
2. Insert the front of the endshield behind hinge tab (A) and into the divider cone.

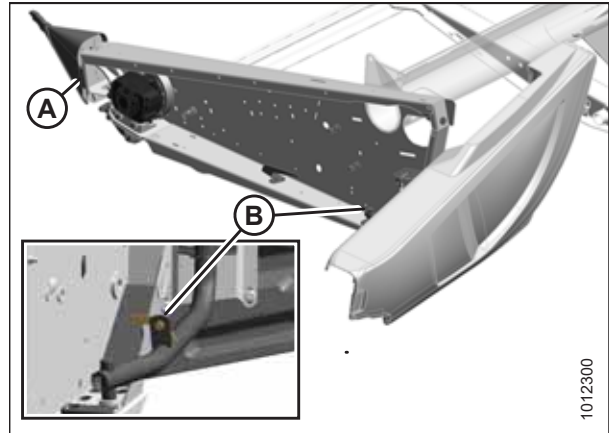


Figure 4.113: Left Endshield

3. Swing the endshield in direction (A) into its closed position. Engage the lock with a firm push.
4. Check that the endshield is locked.

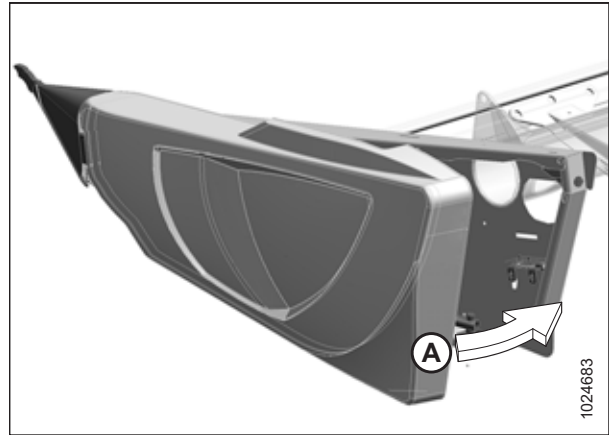


Figure 4.114: Left Endshield

### *Installing Crop Divider Rods*

1. Remove divider rods from shipping location on header endsheet.
2. Position crop divider rod (B) on tip of crop divider as shown and tighten bolt (A).
3. Repeat procedure at opposite end of header.

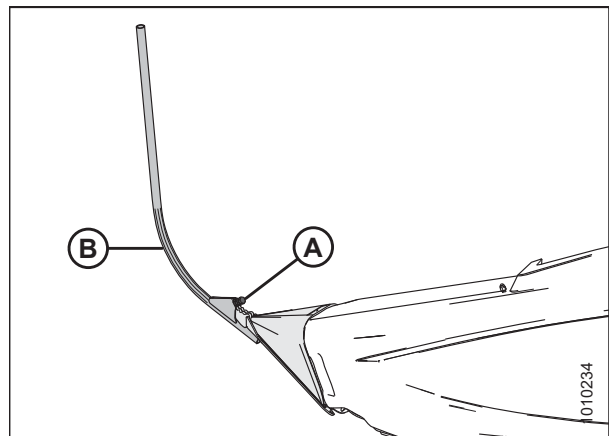


Figure 4.115: Divider Rod on Crop Divider



### 4.7.3 Installing Options

1. Retrieve the kits supplied as options with the header, and install them according to the instructions supplied with each kit.
2. Proceed to Chapter [5 Performing Predelivery Checks, page 119](#).



# Chapter 5: Performing Predelivery Checks

This machine has been set at the factory and should not require further adjustments; however, the following checks will ensure your machine provides maximum performance. If adjustments are necessary, follow the procedures in this chapter.

## **WARNING**

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

### **IMPORTANT:**

To avoid machine damage, check that no shipping material has fallen into the machine.

1. Shut down the engine, and remove the key from the ignition.
2. Perform the final checks as listed on the **Predelivery Checklist** (yellow sheet attached to this instruction – *Predelivery Checklist, page 373*) to ensure the machine is field-ready. Refer to the following pages for detailed instructions as indicated on the Checklist. The completed Checklist should be retained by either the Operator or the Dealer.

## 5.1 Recording Model and Serial Number

Record the machine serial numbers on the Predelivery Checklist.

### **D1 Series Draper Header**

Header Model: \_\_\_\_\_  
Serial Number: \_\_\_\_\_  
Year: \_\_\_\_\_

Header serial number plate (A) is located on the upper corner on the left endsheet.

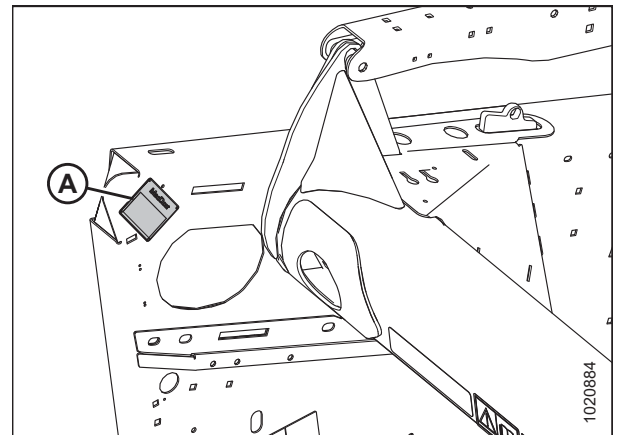


Figure 5.1: Header Serial Number Plate Location

### **FM100 Float Module for Combine**

Serial Number: \_\_\_\_\_  
Year: \_\_\_\_\_

Float module serial number plate (A) is located on the top left of the float module frame.

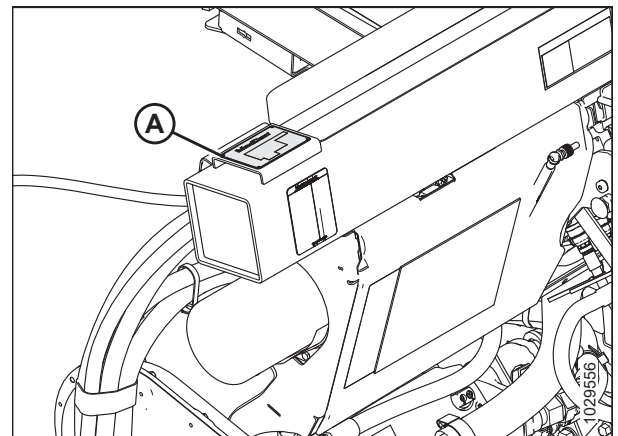


Figure 5.2: Float Module Serial Number Plate Location

## PERFORMING PREDELIVERY CHECKS

### Slow Speed Transport / Stabilizer Wheel Option

Serial Number: \_\_\_\_\_

Year: \_\_\_\_\_

Transport serial number plate (A) is located on the right axle assembly.



Figure 5.3: Slow Speed Transport / Stabilizer Wheel

## 5.2 Checking Tire Pressure – Transport and Stabilizer Wheels

Check tire inflation pressure. If necessary, inflate tires according to the following table:

**Table 5.1 Tire Inflation Pressure**

Size	Load Range	Pressure
ST205/75 R15	D	448 kPa (65 psi)
	E	552 kPa (80 psi)

**IMPORTANT:**

Do **NOT** exceed maximum pressure specified on tire sidewall.

### 5.3 Checking Wheel Bolt Torque – Transport and Stabilizer Wheels

Perform the following procedure to ensure that transport and stabilizer wheel bolts are correctly torqued:

1. Check that wheel bolt torque is 110–120 Nm (80–90 lbf-ft).
2. If necessary, adjust torque. Refer to bolt tightening sequence illustration at right.

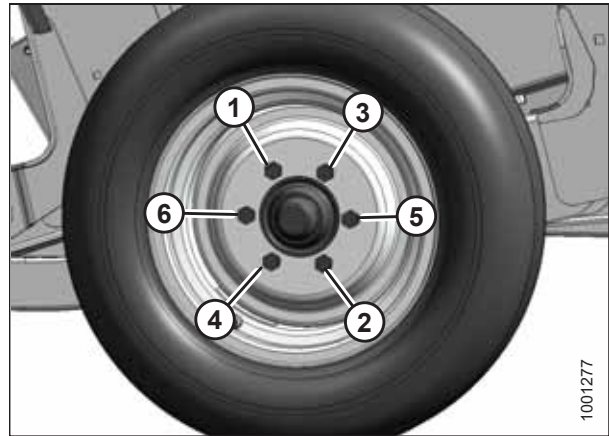


Figure 5.4: Sequence for Tightening Bolts

## 5.4 Checking Knife Drive Box

Single-knife headers have one knife drive box and double-knife headers have two knife drive boxes. To access the knife drive box(es), the endshield(s) must be fully opened.

### DANGER

To avoid bodily injury or death from unexpected startup of machine, always stop the engine and remove the key before making adjustments to the machine.

1. Shut down the engine, and remove the key from the ignition.
2. Press down on latch (A) in the opening on the inboard side of the endsheet.
3. Pull endshield open using handle depression (B).

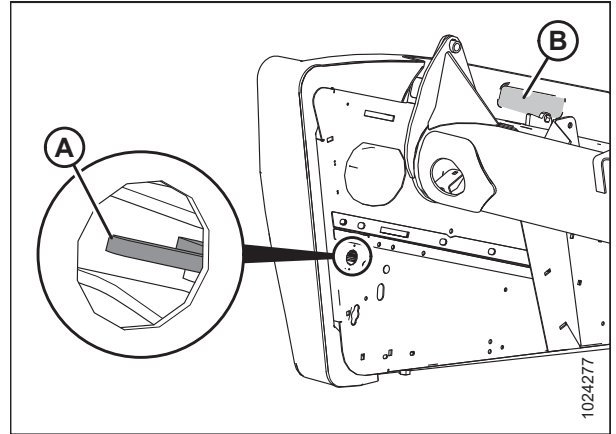


Figure 5.5: Endshield Latch Access

4. Swivel the endshield toward the back of the header and use safety latch (B) to secure endshield support tube (A) to the endsheet.

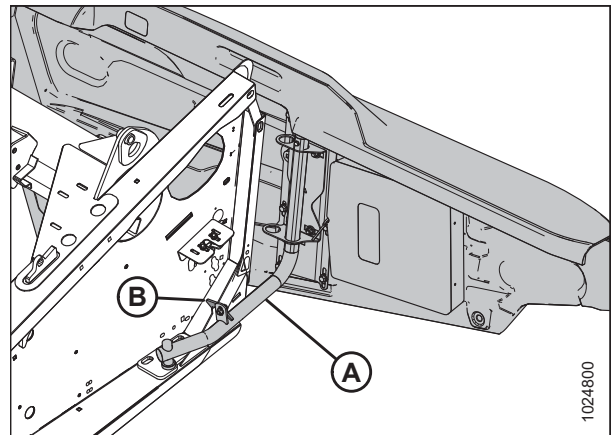


Figure 5.6: Left Endshield Support Tube



## PERFORMING PREDELIVERY CHECKS

### IMPORTANT:

The knife drive box breather is shipped in position (A) (forward) to prevent oil loss during transport. The breather **MUST** be repositioned to location (B) to prevent oil loss during normal operation. Failure to do so can result in damage to the knife drive box.

5. Check position of plug (A) and breather (B) at knife drive box. Position **MUST** be as shown.
6. Remove breather (B) and check oil level. The oil level should be between bottom edge (C) of lower hole (D) and bottom (E) of the breather.

### NOTE:

Check oil level with top of knife drive box horizontal and with breather (B) screwed in.

7. Reinstall breather and tighten.

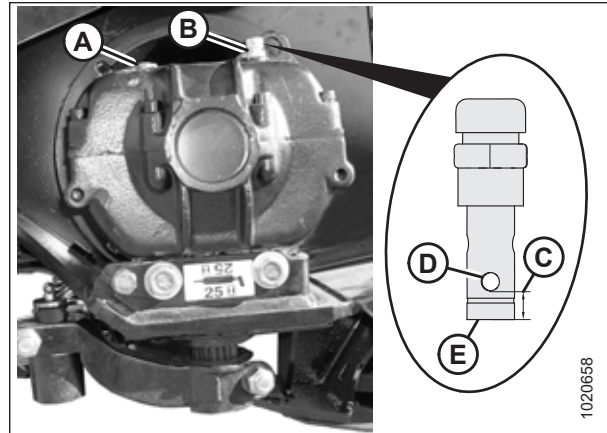


Figure 5.7: Knife Drive Box

## 5.5 Checking Oil Level in Header Drive Gearbox

### WARNING

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

1. Lower the header to the ground and ensure the gearbox is in working position.
2. Shut down the engine, and remove the key from the ignition.
3. Remove oil level plug (A) and check that the oil level is up to the bottom of the hole.
4. Reinstall oil level plug (A).

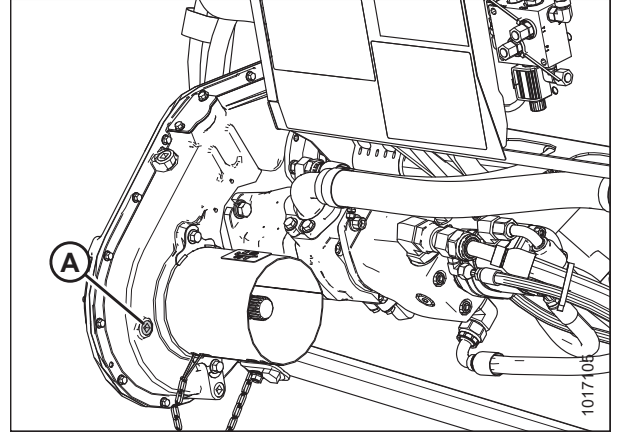


Figure 5.8: Header Drive Gearbox

## 5.6 Checking Oil Level in Hydraulic Reservoir

1. Check the oil level using lower sight (A) and upper sight (B) with the cutterbar just touching the ground and with the center-link retracted.

**NOTE:**

Check the level when the oil is cold.

**NOTE:**

For extremely hilly terrain, a hillside extension kit can be installed.

2. Ensure the oil is at the appropriate level for the terrain as follows:
  - **Hilly terrain:** Maintain level so lower sight (A) is full, and upper sight (B) is up to one-half filled.
  - **Normal terrain:** Maintain level so lower sight (A) is one-half full, and upper sight (B) is empty.

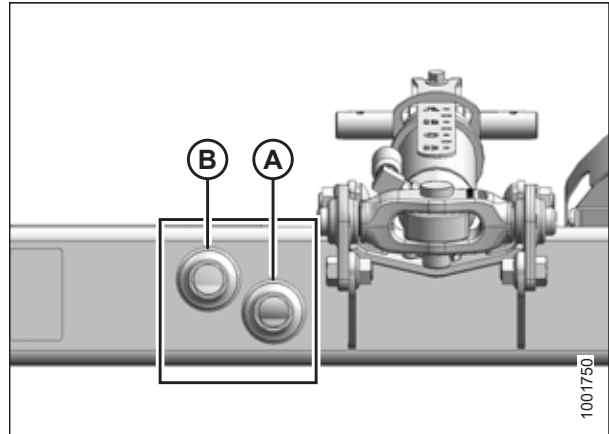


Figure 5.9: Oil Level Sight Glass

## 5.7 Checking Knife Drive Belt Tension

### 5.7.1 Checking and Tensioning Single and Untimed Double-Knife Drive Belts

#### DANGER

To avoid bodily injury or death from unexpected startup of machine, always stop the engine and remove the key before making adjustments to the machine.

#### IMPORTANT:

To prolong the belt and drive life, do **NOT** overtighten the belt.

1. Shut down the engine, and remove the key from the ignition.
2. Open the left endshield.
3. Loosen two bolts (A) securing the motor assembly to the header endsheet.

#### NOTE:

The belt guide has been removed from the illustrations for clarity.

4. Check drive belt tension. A properly tensioned drive belt (C) should deflect 24–28 mm (15/16–1 1/8 in.) when 133 N (30 lbf) of force is applied at the midspan.
5. If the belt needs to be tensioned, turn adjuster bolt (B) clockwise to move the drive motor until proper tension is set.

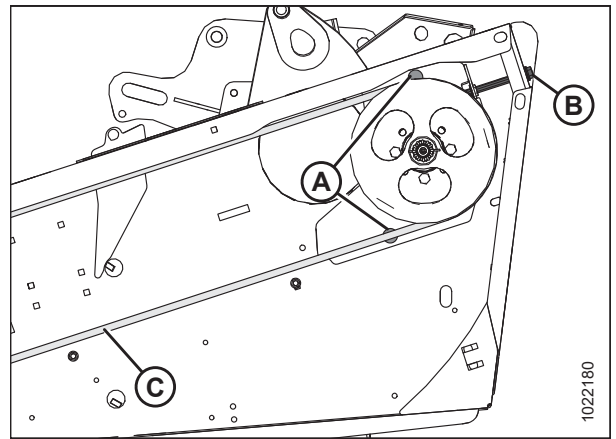


Figure 5.10: Knife Drive

6. Ensure clearance between belt (A) and belt guide (B) is 1 mm (1/16 in.).
7. Loosen three bolts (C), and adjust the position of guide (B) as required.
8. Tighten three bolts (C).
9. Close the endshield.
10. **Double-knife headers only:** Repeat procedure on the other side of the header.

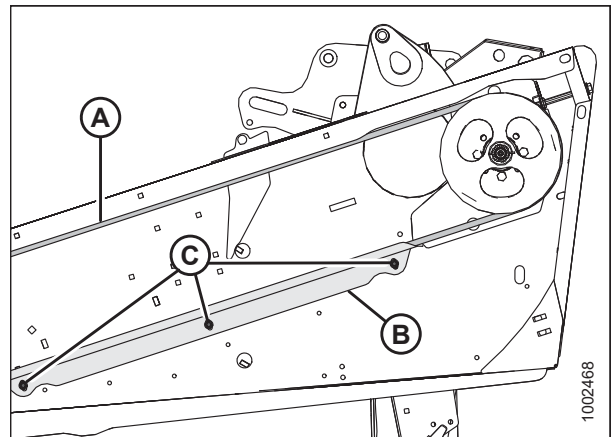


Figure 5.11: Knife Drive

## 5.7.2 Checking and Tensioning Timed Double-Knife Drive Belts

The procedure for tensioning timed knife drive belts is the same for both sides of the header. The illustrations show the left side of the header.

### DANGER

To avoid bodily injury or death from unexpected startup of machine, always stop the engine and remove the key before making adjustments to the machine.

#### IMPORTANT:

To prolong belt and drive life, do **NOT** overtighten belt.

#### IMPORTANT:

Do **NOT** use the adjuster bolt at the drive pulley to adjust timing belt tension.

1. Shut down the engine, and remove the key from the ignition.
2. Open the endshield.
3. Check drive belt tension. A properly tensioned belt (A) should deflect 13 mm (1/2 in.) at the midpoint of the upper span when a force of 27 N (6 lbf) is applied.

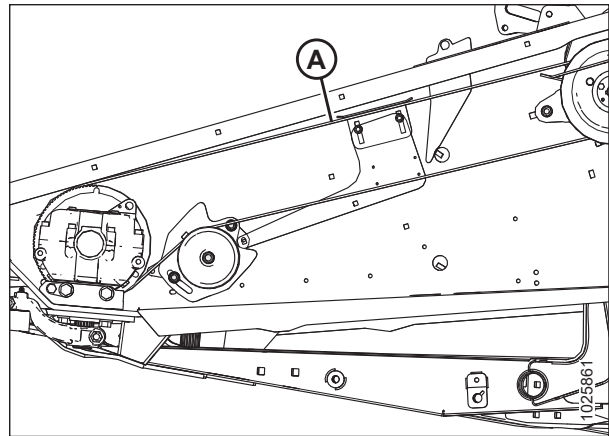


Figure 5.12: Knife Drive – Left Side

4. If the belt needs to be tensioned, loosen two nuts (A) on knife drive belt idler bracket (B).
5. Position pry bar (C) under the idler bracket, and push the bracket upwards until a force of 27 N (6 lbf) deflects the belt 13 mm (1/2 in.) at the midpoint of the upper span.

#### IMPORTANT:

Protect the machine's paint by placing a piece of wood (D) under pry bar (C).

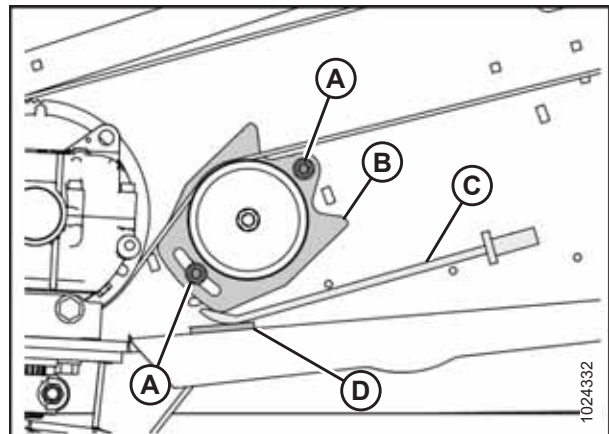


Figure 5.13: Knife Drive – Left Side

## PERFORMING PREDELIVERY CHECKS

6. After achieving the proper belt tension, tighten nuts (C) to 73–80 Nm (54–59 lbf-ft).
7. Remove pry bar (A) and piece of wood (B).
8. Readjust the tension of a new belt after a short run-in period (about 5 hours).

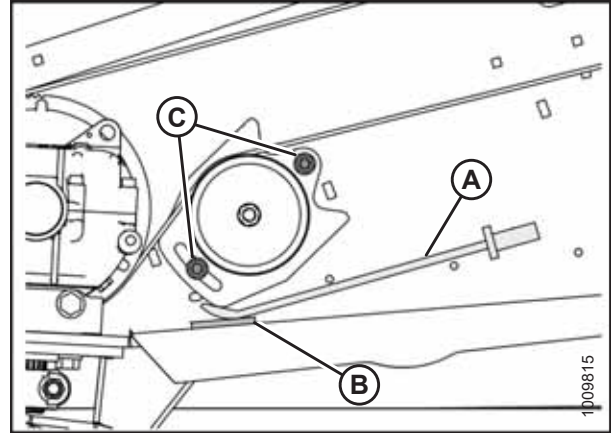


Figure 5.14: Knife Drive – Left Side

9. Ensure clearance (A) between belt (B) and guide (C) is 0.5–1.5 mm (1/32–1/16 in.).
10. Loosen bolts (D) and adjust the guide if necessary. Tighten bolts.
11. Close the endshield.
12. Repeat procedure for the opposite side of the header.

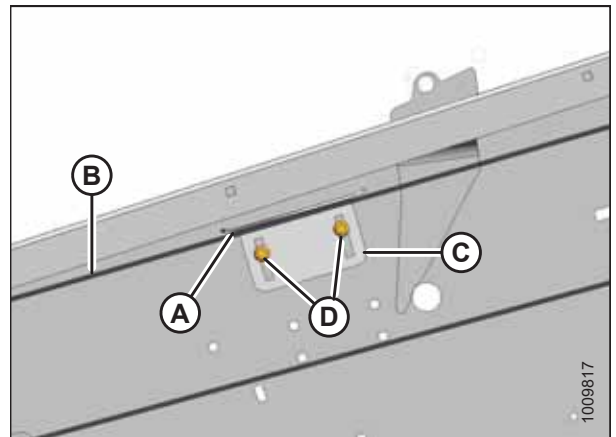


Figure 5.15: Belt Guide – Left Side

## 5.8 Checking Knife Hold-Downs

Perform daily inspections to ensure the knife hold-downs are preventing the knife sections from lifting off the guards while permitting the knife to slide without binding. Use a feeler gauge to measure the clearance between the hold-downs and knife sections, and refer to the following for adjustment procedures:

- [5.8.1 Adjusting Hold-Downs with Pointed Guards, page 130](#)
- [5.8.2 Adjusting Hold-Down with Stub Guards, page 131](#)

### 5.8.1 Adjusting Hold-Downs with Pointed Guards

#### WARNING

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

1. Shut down the engine, and remove the key from the ignition.
2. Use a feeler gauge to measure the clearance between the standard guard hold-down (A) and the knife section. Ensure the clearance is 0.1–0.6 mm (0.004–0.024 in.).
3. To lower the front of the hold-down and decrease clearance, turn bolt (B) clockwise; to raise the front of the hold-down and increase clearance, turn bolt (B) counterclockwise.

#### NOTE:

For larger adjustments, it may be necessary to loosen nuts (C), turn adjuster bolt (B), and then retighten nuts.

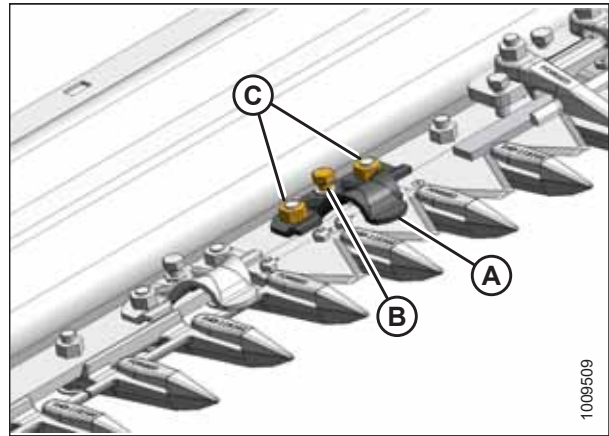


Figure 5.16: Standard Guard Hold-Down

4. Use a feeler gauge to measure the clearance between the center guard hold-down (A) and the knife section. Ensure the clearance is between the following measurements:
  - **At hold-down tip (B):** 0.1–0.4 mm (0.004–0.016 in.)
  - **At rear of hold-down (C):** 0.1–1.0 mm (0.004–0.040 in.)
5. Adjust the clearance as follows:
  - a. Tighten nuts (D) until finger tight.
  - b. Turn three adjuster bolts (E) clockwise to raise the front of the hold-down and increase clearance, or counterclockwise to lower the front of the hold-down and decrease clearance.
  - c. When all the adjustments are complete and the specified clearances are achieved, torque nuts (D) to 88 Nm (65 lbf-ft).

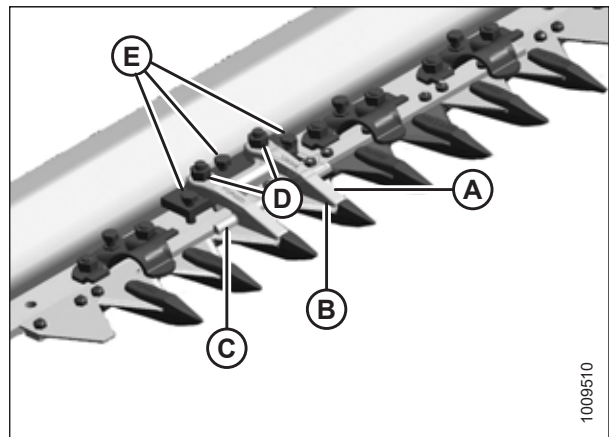


Figure 5.17: Center Guard Hold-Down

#### WARNING

Check to be sure all bystanders have cleared the area.

## PERFORMING PREDELIVERY CHECKS

- Complete the hold-down adjustments, run the header at low engine speed, and listen for noise caused by insufficient clearance.

### IMPORTANT:

Insufficient hold-down clearance will result in overheating of the knife and guards—readjust as necessary.

### 5.8.2 Adjusting Hold-Down with Stub Guards

#### WARNING

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

- Shut down the engine, and remove the key from the ignition.
- Use a feeler gauge to measure the clearance between the stub guard hold-down (A) and the knife section. Ensure the clearance is between the following measurements:
  - At hold-down tip (B): 0.1–0.4 mm (0.004–0.016 in.)
  - At rear of hold-down (C): 0.1–1.0 mm (0.004–0.040 in.)
- Adjust the clearance as follows:
  - Tighten nuts (D) until they are finger tight.
  - To lower the front of the hold-down and decrease clearance, turn three adjuster bolts (E) clockwise; to raise the front of the hold-down and increase clearance, turn adjuster bolts (E) counterclockwise.
  - Torque nuts (D) to 88 Nm (65 lbf-ft) after all the adjustments are complete and the specified clearances are achieved.

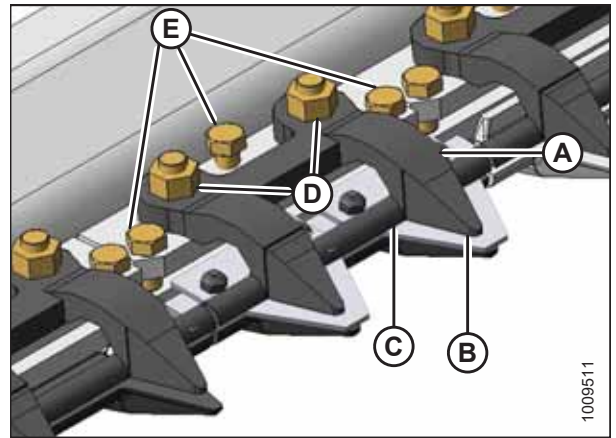


Figure 5.18: Stub Guards

#### WARNING

Check to be sure all bystanders have cleared the area.

- Complete the hold-down adjustments, run the header at low engine speed, and listen for noise caused by insufficient clearance.

### IMPORTANT:

Insufficient hold-down clearance will result in overheating of the knife and guards—readjust as necessary.



## 5.9 Centering the Reel

To check and center the reel, follow these steps:

### WARNING

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

### WARNING

Never start or move the machine until you are sure all bystanders have cleared the area.

1. Start combine and lower reel and header fully.
2. Shut down the engine, and remove the key from the ignition.
3. Measure clearance at locations (A) between reel and both endsheets. The clearances should be the same if the reel is centered. To see locations (A) in greater detail, refer to [Figure 5.19, page 132](#).

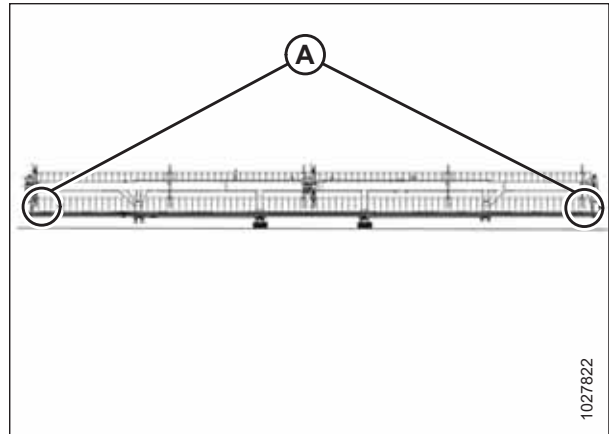


Figure 5.19: Double-Reel Measurement Locations

## PERFORMING PREDELIVERY CHECKS

### NOTE:

The picture to the right shows reel endshield (A) and header endsheet (B). Measure the clearance between reel endshield (A) and header endsheet (B) at both ends of the header. The clearances should be the same if the reel is centered.

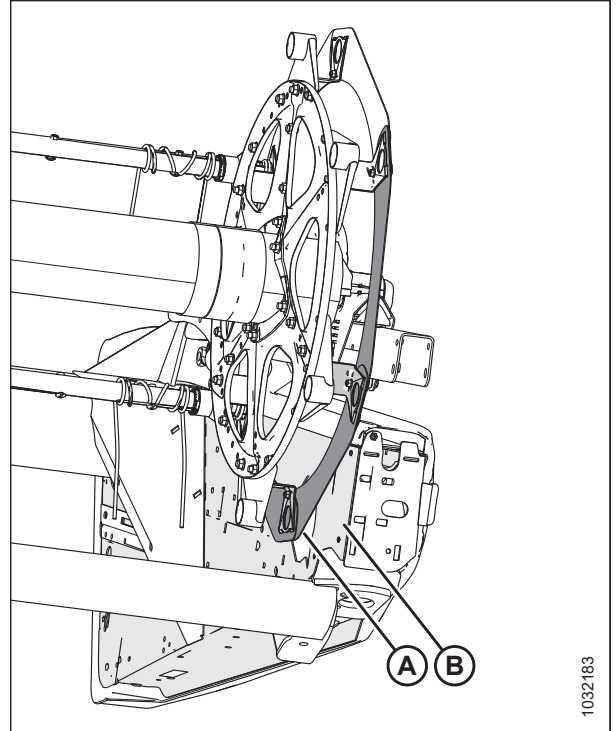


Figure 5.20: Reel Endshield and Header Endsheets

4. **Double Reel Only:** If the reel is not centered, follow these steps:
  - a. Loosen bolt (A) on each brace (B).
  - b. Move the forward end of center support arm (C) laterally as required to center both reels.
  - c. Tighten bolts (A) and torque to 359 Nm (265 lbf-ft.).

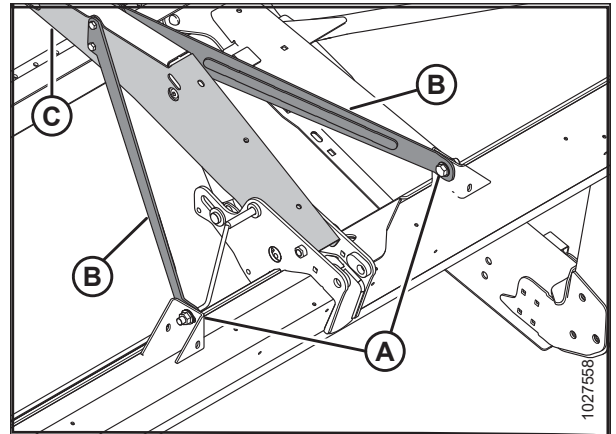
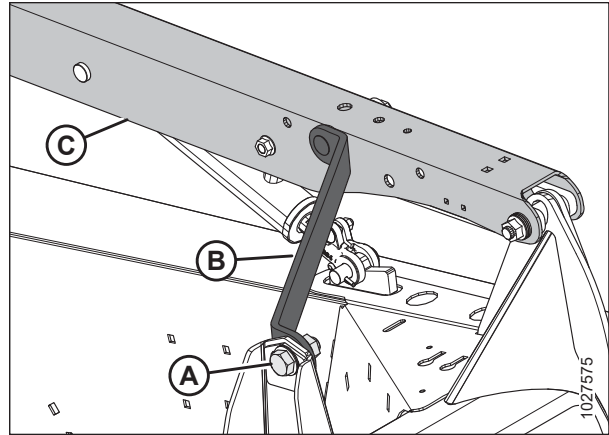


Figure 5.21: Center Support Arm and Braces – Double Reel Only

## PERFORMING PREDELIVERY CHECKS

5. **Single Reel Only:** If the reel is not centered, follow these steps:
  - a. Loosen bolt (A) on brace (B) at both ends of the reel.
  - b. Move the forward end of reel support arm (C) laterally as required to center the reel.
  - c. Tighten bolts (A), and torque to 359 Nm (265 lbf-ft.).



**Figure 5.22: Support Arm and Brace – Single Reel Only, Right End Shown, Left End Opposite**

## 5.10 Checking and Adjusting Header Float

The header is equipped with a suspension system that floats the header over the ground to compensate for ridges, trenches, and other variations in ground contour. If the header float is not set properly, it may cause the cutterbar to push into the ground or leave uncut crop. This procedure describes how to check header float and adjust to the factory-recommended settings.

### WARNING

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

Use the following guidelines when adjusting float:

- Turn each adjustment bolt pair equally. Repeat torque wrench reading procedure on both sides of header.
- Set the header float as light as possible without causing excessive bouncing to prevent knife component breakage, soil scooping, and soil build-up at the cutterbar in wet conditions.
- To avoid excessive bouncing and leaving a ragged cut, use a slower ground speed with a light float setting, if necessary.
- When cutting off the ground, use the stabilizer wheels in conjunction with header float to minimize bouncing at the header ends and to control cut height.

### NOTE:

If adequate header float cannot be achieved using all of the available adjustments, an optional heavy-duty spring is available.

To check and adjust header float, follow these steps:

1. Park the combine on a level surface.
2. Level the header and float module. If the header and float module are not level, perform the following checks before adjusting the float:

### IMPORTANT:

Do **NOT** use the float module springs to level the header.

- Check that the combine feeder house is level. For instructions, refer to your combine operator's manual.
  - Check that the top of the float module is level with the combine axle.
  - Ensure the combine tires are inflated equally.
3. Adjust header so that the cutterbar is 150–254 mm (6–10 in.) off the ground.
  4. Extend the header angle hydraulic cylinder to between **B** and **C** on indicator (**A**).

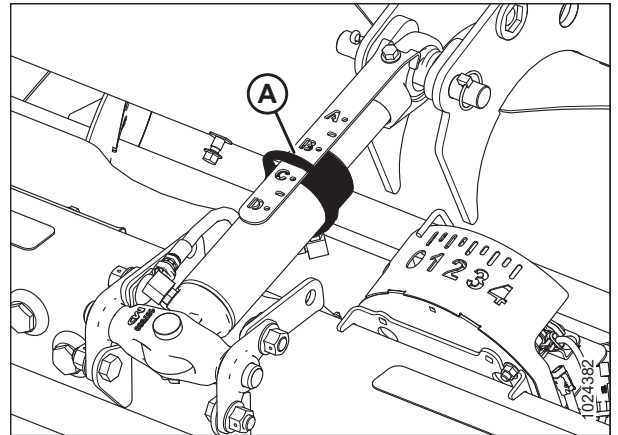


Figure 5.23: Center-Link

## PERFORMING PREDELIVERY CHECKS

5. Adjust the reel fore-aft position to between 5 and 6 on position indicator decal (A) located on the reel right arm.
6. Lower the reel fully.
7. Shut down the engine, and remove the key from the ignition.

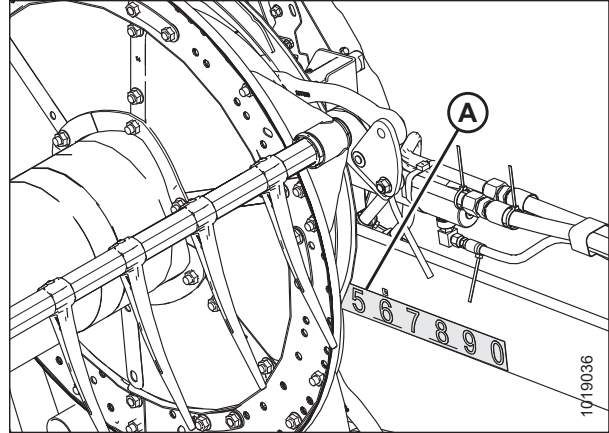


Figure 5.24: Fore-Aft Position

8. Disengage both header float locks by pulling float lock handle (A) away from the float module and pushing the float lock handle down and into position (B) (**UNLOCK**).

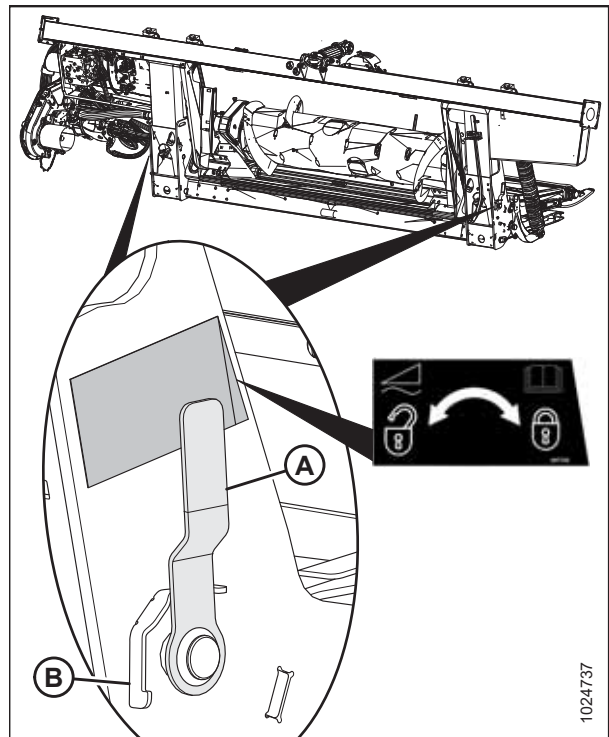


Figure 5.25: Header Float Lock in Locked Position

## PERFORMING PREDELIVERY CHECKS

9. Place stabilizer wheels and slow speed transport wheels (if equipped) in storage position as follows:
  - a. Support the wheel weight by lifting slightly with one hand, and pull up on handle (A) to release the lock.
  - b. Lift the wheels to the desired height, and engage the support channel into slot (B) in the upper support.
  - c. Push down on handle (A) to lock.

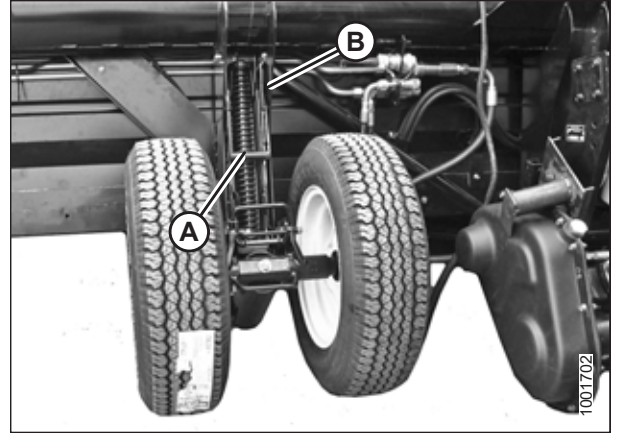


Figure 5.26: Left Wheel

10. Remove supplied torque wrench (A) from its storage position at the right side of the float module frame. Pull in the direction shown to disengage the wrench from the hook.

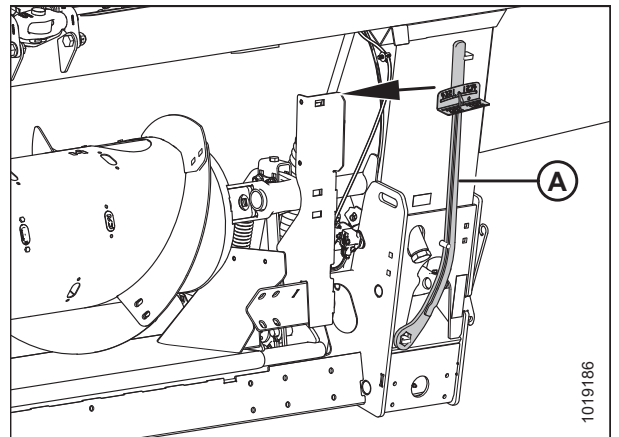


Figure 5.27: Torque Wrench Storage Location

11. Place torque wrench (A) onto float lock (B). Note the position of the wrench for checking left or right side.
12. Push down on wrench to rotate bell crank (C) forward.

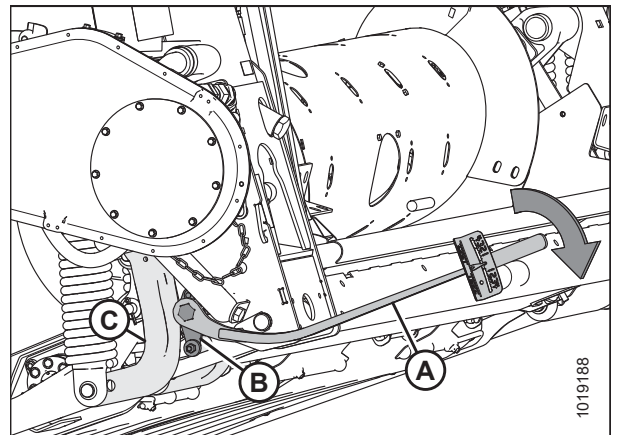
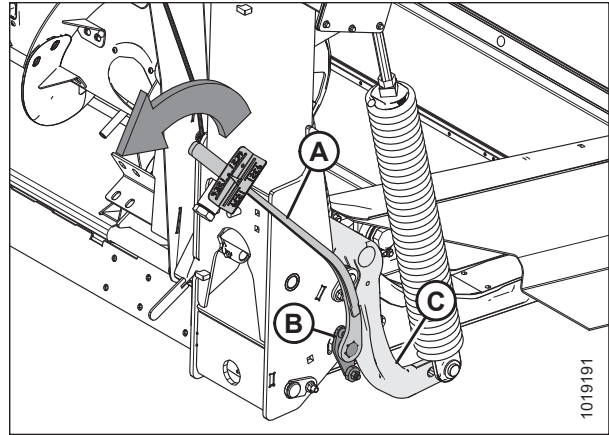


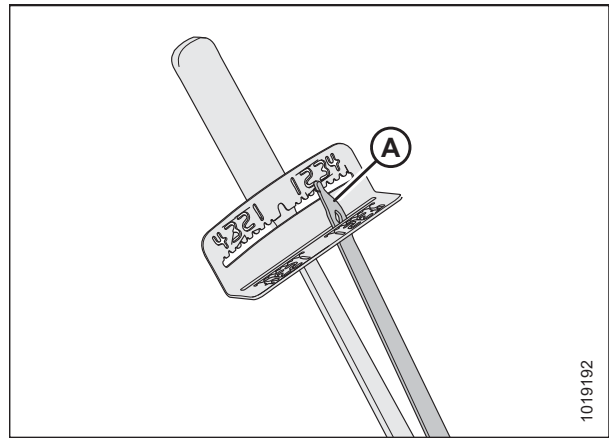
Figure 5.28: Float Module – Left Side

**PERFORMING PREDELIVERY CHECKS**



**Figure 5.29: Float Module – Right Side**

13. Push down on the wrench until indicator (A) reaches a maximum reading and then begins to decrease. Note the maximum reading. Repeat at opposite side.
14. Use the following table as a guide for float settings:
  - If reading on the wrench is high, the header is heavy
  - If reading on the wrench is low, the header is light



**Figure 5.30: Torque Wrench**

**Table 5.2 Float Settings**

Header Size	Indicator Reading	
	Cutting on the Ground	Cutting off the Ground
D120, D125, D130, and D135	1 1/2 to 2	2 to 2 1/2
D140 and D145	2 to 2 1/2	2 1/2 to 3

## PERFORMING PREDELIVERY CHECKS

15. To access float spring adjustment bolts (A), loosen bolts (C) and rotate spring locks (B).
16. To increase float (decrease header weight), turn both adjustment bolts (A) on the left side clockwise. Repeat adjustment at opposite side.

To decrease float (increase header weight), turn left side adjustment bolts (A) counterclockwise. Repeat at opposite side.

**NOTE:**

Turn each bolt pair equally.

17. Adjust the float so the wrench readings are equal on both sides of the header.
18. Lock adjustment bolts (A) with spring locks (B). Ensure bolt heads (A) are engaged in the spring lock cutouts. Tighten bolts (C) to secure spring locks in place.

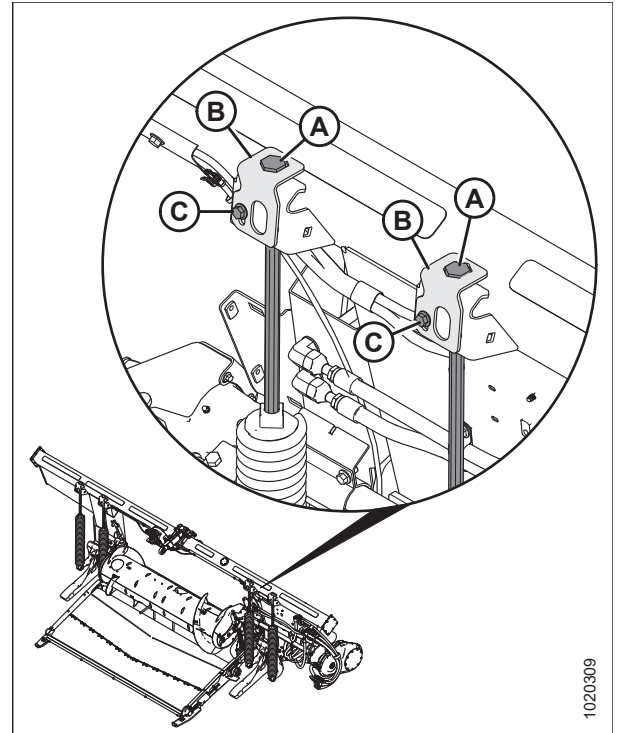


Figure 5.31: Float Adjustment – Left Side



## 5.11 Checking and Adjusting Skid Shoe Settings

To check and adjust skid shoes, follow these steps:

### DANGER

To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under machine for any reason.

1. Raise the header fully.
2. Engage the header safety props.
3. Shut down the engine, and remove the key from the ignition.
4. Check the adjustment hole positions on lugs (A) on each skid shoe. They should be the same.
5. If necessary, adjust skid shoe as follows:
  - a. Remove lynch pin (B).
  - b. Hold shoe and remove pin (C) by disengaging frame and then pulling away from shoe.
  - c. Raise or lower skid shoe to desired position using holes in support as a guide.
  - d. Reinsert pin (C), engage in frame, and secure with lynch pin (B).
  - e. Check that all skid shoes are adjusted to the same position.
6. Disengage the header safety props.
7. Lower the header fully.
8. Shut down the engine, and remove the key from the ignition.

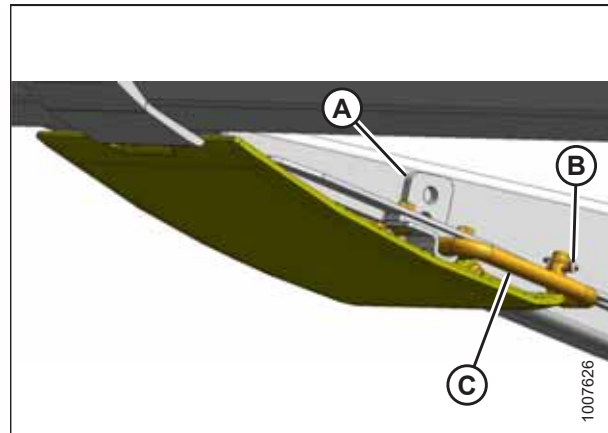


Figure 5.32: Inner Skid Shoe

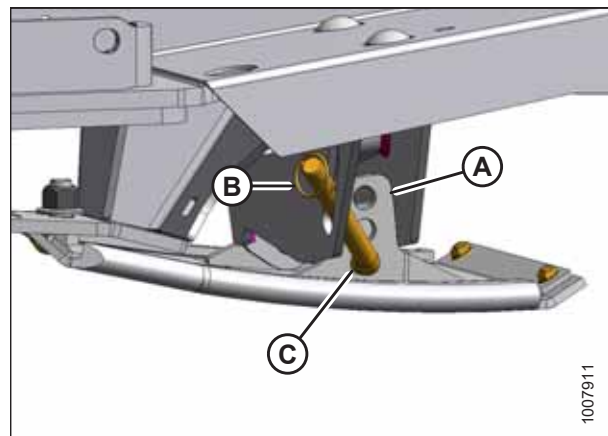


Figure 5.33: Outer Skid Shoe

## 5.12 Reel Clearance to Cutterbar

The minimum clearance between the reel fingers and the cutterbar ensures that the reel fingers do not contact the cutterbar during operation. The clearance is set at the factory, but some adjustment may be necessary before operation.

The finger to guard/cutterbar clearances with reels fully lowered are shown in the table below.

Table 5.3 Finger to Guard/Cutterbar Clearance

Header Width	(X) 3 mm (+/- 1/8 in.) at Reel Ends	
	Single Reel	Double Reel
6.1 m (20 ft.)	20 mm (3/4 in.)	—
7.6 m (25 ft.)	25 mm (1 in.)	—
9.1 m (30 ft.)	45 mm (1 3/4 in.)	20 mm (3/4 in.)
10.7 m (35 ft.)	60 mm (2 3/8 in.)	20 mm (3/4 in.)
12.2 m (40 ft.)	—	20 mm (3/4 in.)
13.7 m (45 ft.)	—	20 mm (3/4 in.)

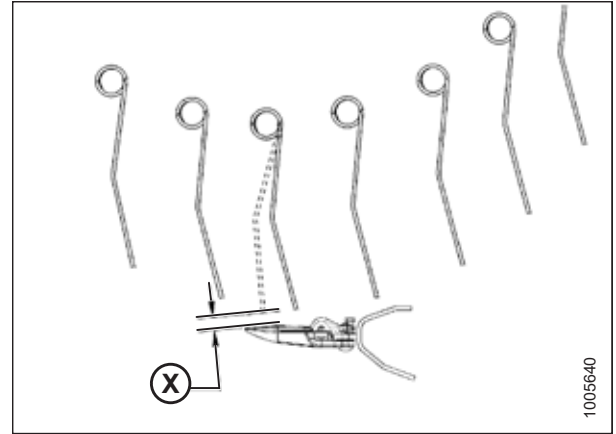


Figure 5.34: Finger Clearance

### 5.12.1 Measuring Reel Clearance

**⚠ DANGER**

To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under header for any reason.

**⚠ WARNING**

Never start or move the machine until you are sure all bystanders have cleared the area.

1. Start the engine.
2. Lower the header fully on level ground.
3. Set the fore-aft position to the middle position (5) on fore-aft position decal (A).
4. Lower the reel fully.
5. Shut down the engine, and remove the key from the ignition.

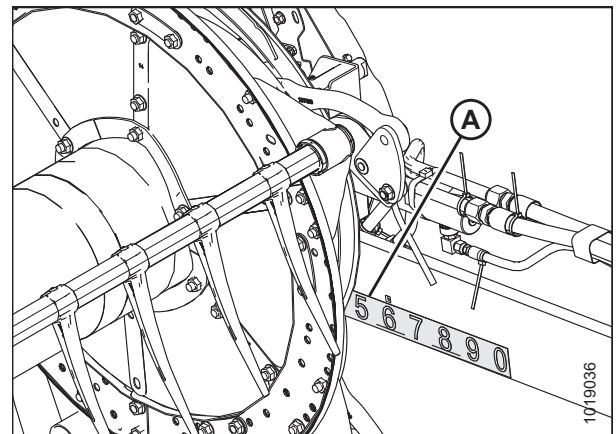


Figure 5.35: Fore-Aft Position

## PERFORMING PREDELIVERY CHECKS

6. Measure clearance (X) between points (A) and (B) at certain measurement locations. For clearance specifications, refer to [5.12 Reel Clearance to Cutterbar, page 141](#).

For the measurement locations, refer to:

- [Figure 5.37, page 142](#) – single reel
- [Figure 5.38, page 142](#) – double reel

**NOTE:**

The reel is factory-set to provide more clearance at the center of the reel than at the ends (frown) to compensate for reel flexing.

**NOTE:**

When measuring reel clearance at the center of a double-reel header, measure the lowest reel.

**Measurement location (A):** Outer ends of the reel (two places).

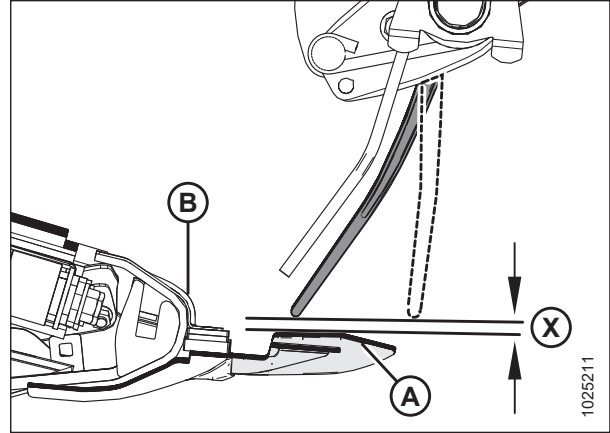


Figure 5.36: Clearance

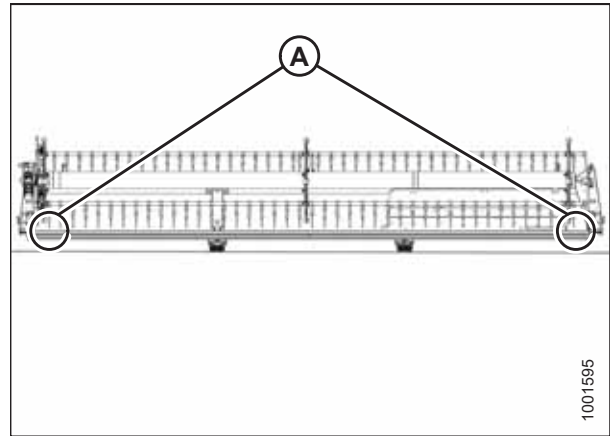


Figure 5.37: Single-Reel Measurement Locations

**Measurement location (A):** Both ends of both reels (four places).

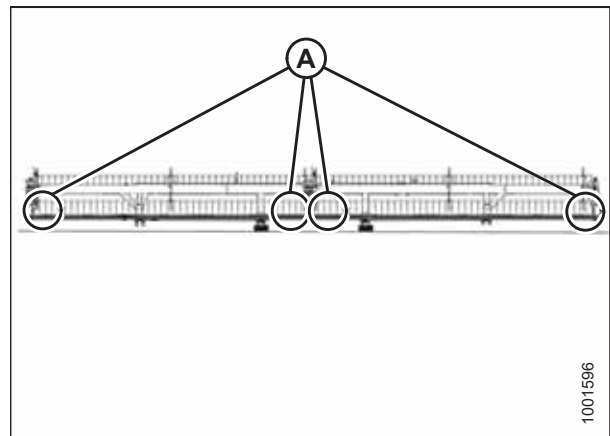


Figure 5.38: Double-Reel Measurement Locations

7. Adjust the reel clearance, if required. For instructions, refer to [5.12.2 Adjusting Reel Clearance, page 143](#).

## 5.12.2 Adjusting Reel Clearance

### DANGER

To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under header for any reason.

1. Raise the reel fully.
2. Engage the header safety props.
3. Shut down the engine, and remove the key from the ignition.
4. Adjust the outboard reel arm lift cylinders to set the clearance at the outboard ends of the reel as follows:
  - a. Loosen bolt (A).
  - b. Turn cylinder rod (B) out of clevis to raise reel and increase clearance to cutterbar, or turn cylinder rod into clevis to lower reel and decrease clearance.
  - c. Tighten bolt (A).
  - d. Repeat at opposite side.

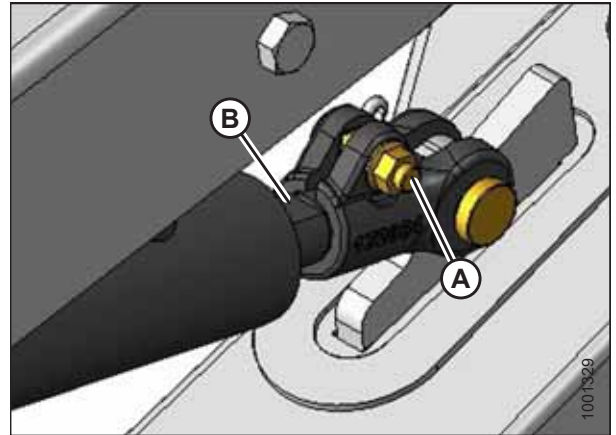


Figure 5.39: Outside Reel Arm

5. **For double reel:** Adjust center arm lift cylinder stop (A) to change clearance at inboard ends of reels as follows:
  - a. Loosen nut (B).

**NOTE:**  
To make adjustment easier, lower reel onto the safety props after loosening nut (B).

  - b. Turn nut (C) counterclockwise to raise reel and increase clearance to cutterbar, or clockwise to lower reel and decrease clearance.
  - c. Tighten nut (B).

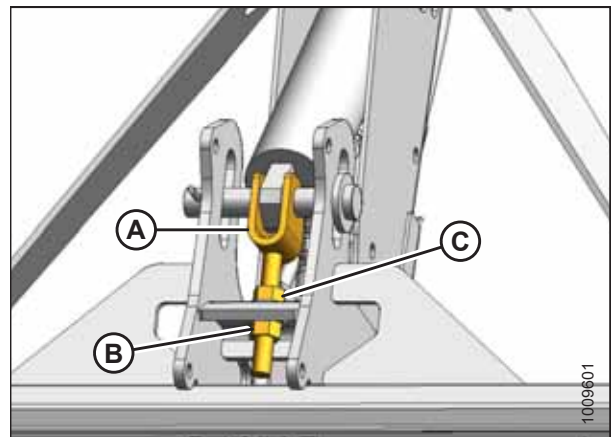


Figure 5.40: Underside of Center Arm

6. Check measurements and, if necessary, repeat adjustment procedures.
7. Move the reel back to ensure the steel end fingers do **NOT** contact the deflector shields.
8. If contact occurs, adjust the reel upward to maintain the clearance at all reel fore-aft positions. If contact cannot be avoided after adjusting the reel, trim the steel end fingers to obtain proper clearance.
9. Periodically check for evidence of contact during operation, and adjust clearance as required.
10. Shut down the engine, and remove the key from the ignition.

## 5.13 Adjusting Auger to Pan Clearance

### WARNING

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

#### IMPORTANT:

Maintain an appropriate distance between the auger and the auger pan. Too little clearance may result in the fingers or flighting contacting and damaging the feed draper or pan when operating the header at certain angles. Look for evidence of contact when greasing the float module.

1. Extend the center-link to the steepest header angle, and position the header 150–254 mm (6–10 in.) off the ground.
2. Shut down the engine, and remove the key from the ignition.
3. Ensure the float lock linkage is on the down stops (washer [A] cannot be moved) at both locations.

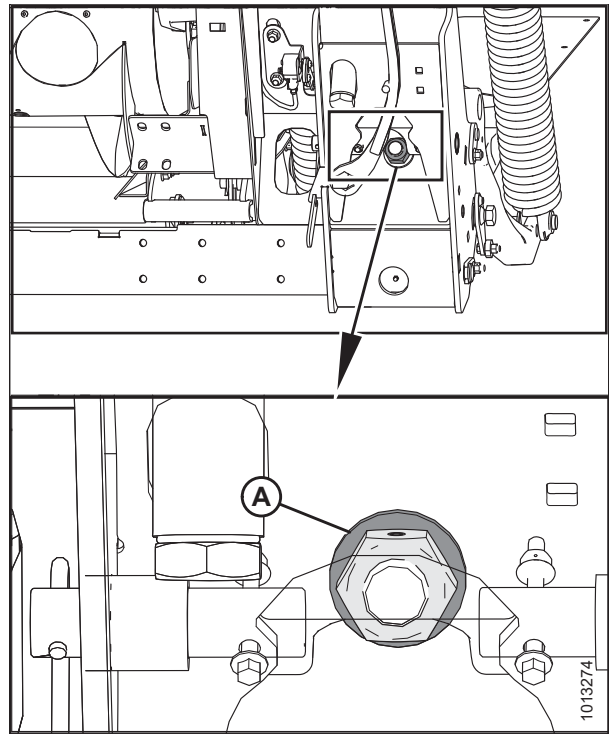


Figure 5.41: Float Lock

## PERFORMING PREDELIVERY CHECKS

- Before adjusting the auger to pan clearance, check the auger float position to determine how much clearance is required:
  - If bolt head (A) is closest to floating symbol (B), the auger is in the floating position.

### IMPORTANT:

Make sure bolts (A) are set at the same location on both ends of the header to prevent damaging the machine during operation.

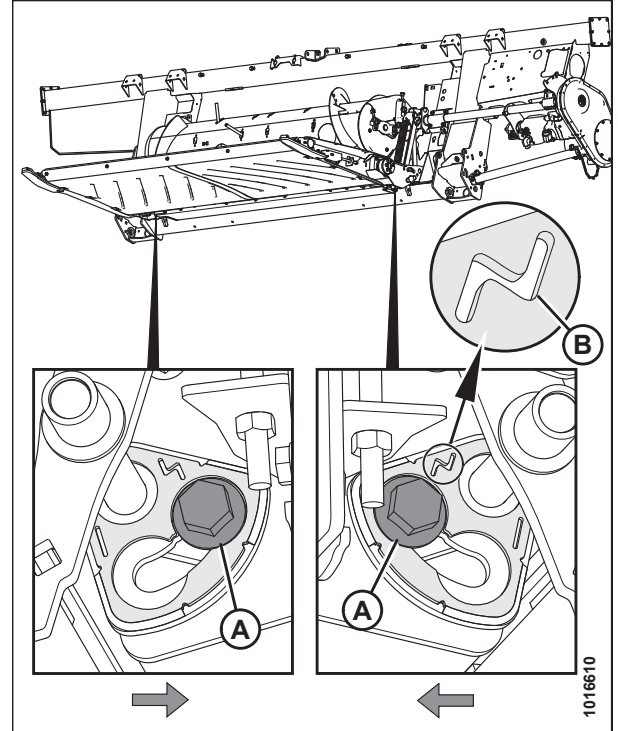


Figure 5.42: Floating Position

- If bolt head (A) is closest to fixed symbol (B), the auger is in the fixed position.

### IMPORTANT:

Make sure bolts (A) are set at the same location on both ends of the header to prevent damaging the machine during operation.

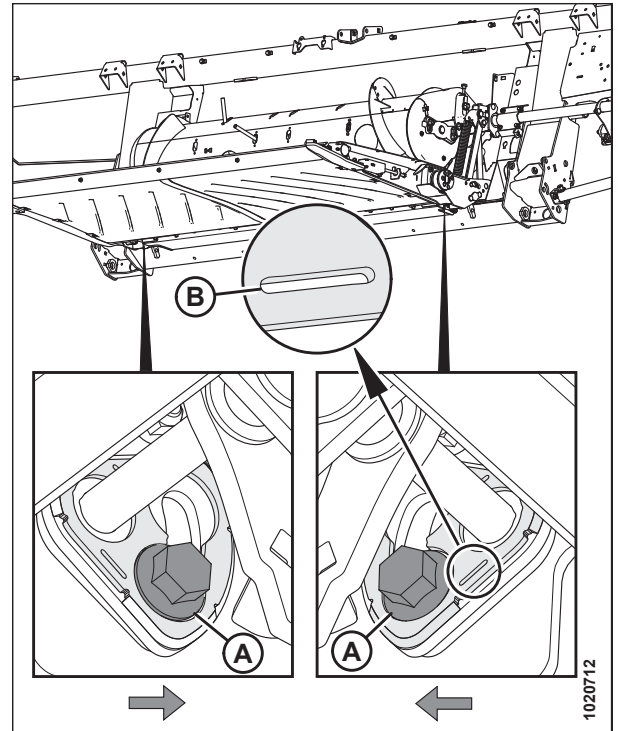


Figure 5.43: Fixed Position

## PERFORMING PREDELIVERY CHECKS

5. Loosen two nuts (B) and rotate the auger to position the flighting over the feed pan.
6. Turn bolt (A) clockwise to increase clearance (C); turn bolt (A) counterclockwise to decrease clearance (C).
  - If the feed auger is in the fixed position, set clearance to 22–26 mm (7/8–1.0 in.).
  - If the feed auger is in the floating position, set clearance to 11–15 mm (7/16–5/8 in.).

**NOTE:**

The clearance increases between 25–40 mm (1–1 1/2 in.) when the center-link is fully retracted.

7. Repeat Steps 5, page 146 and 6, page 146 for the opposite end of the auger.

**IMPORTANT:**

Adjusting one side of the auger can affect the other side. Always double-check both sides of the auger after making final adjustments.

8. Tighten nuts (B) on both ends of the feed auger. Torque the nuts to 93–99 Nm (68–73 lbf·ft).
9. Rotate the drum and double-check clearances.

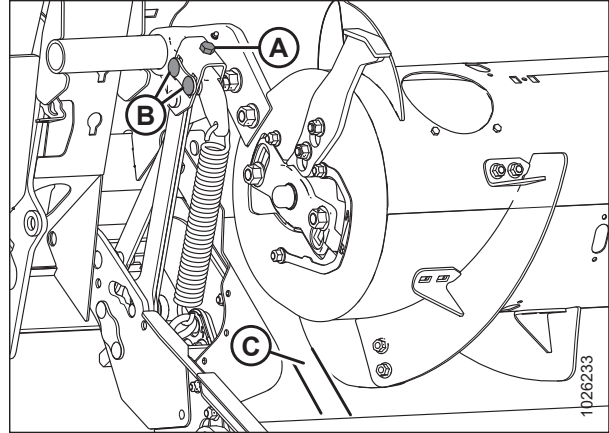


Figure 5.44: Auger Clearance

## 5.14 Adjusting Draper Tension

The drapers are tensioned at the factory and rarely need adjustment. If adjustment is required, tension the drapers just enough to prevent slipping and to keep the draper from sagging below the cutterbar. Adjust drapers on both sides of the header.

### DANGER

To avoid bodily injury or death from unexpected start-up or fall of raised machine, always stop engine, remove key, and engage safety props before going under machine for any reason.

1. Ensure white indicator bar (A) is at the halfway point in the window.

### WARNING

Check to be sure all bystanders have cleared the area.

2. Start the engine and fully raise the header.
3. Shut down the engine, and remove the key from the ignition.
4. Engage the header safety props.

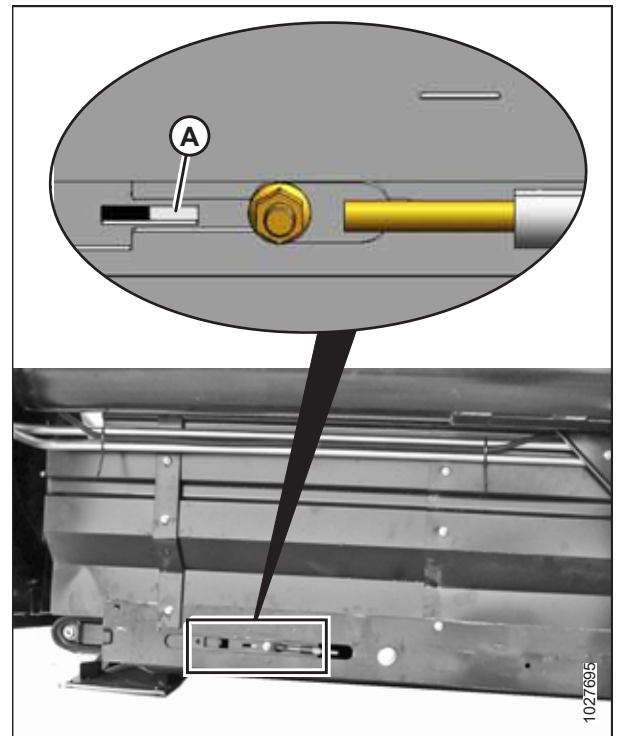


Figure 5.45: Left Tension Adjuster Shown – Right Opposite

5. Ensure the draper guide (the rubber track on the underside of the draper) is properly engaged in groove (A) on the drive roller.

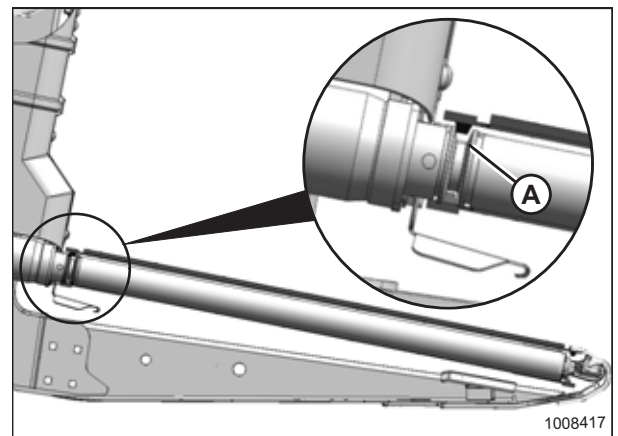


Figure 5.46: Drive Roller



## PERFORMING PREDELIVERY CHECKS

6. Ensure idler roller (A) is between draper guides (B).

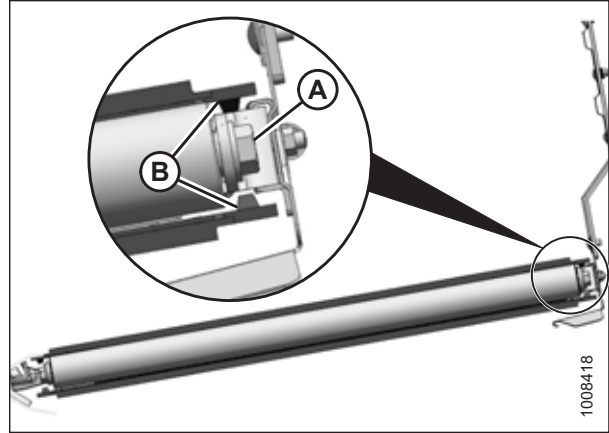


Figure 5.47: Idler Roller

### IMPORTANT:

Do **NOT** adjust nut (C). This nut is used for draper alignment only.

7. To loosen draper tension:
  - Turn adjuster bolt (A) counterclockwise. White indicator bar (B) will move outboard in the direction of arrow (D) to indicate that the draper is loosening. Loosen until the white indicator bar is at the halfway point in the window.
8. To tighten draper tension:
  - Turn adjuster bolt (A) clockwise. White indicator bar (B) will move inboard in direction of arrow (E) to indicate that the draper is tightening. Tighten until the white indicator bar is at the halfway point in the window.

### IMPORTANT:

To avoid premature failure of the draper, draper rollers, and/or tightener components, do **NOT** operate if the white bar is not visible.

### IMPORTANT:

To prevent scooping dirt, ensure the draper is tight enough that it does not sag below the point where the cutterbar contacts the ground.

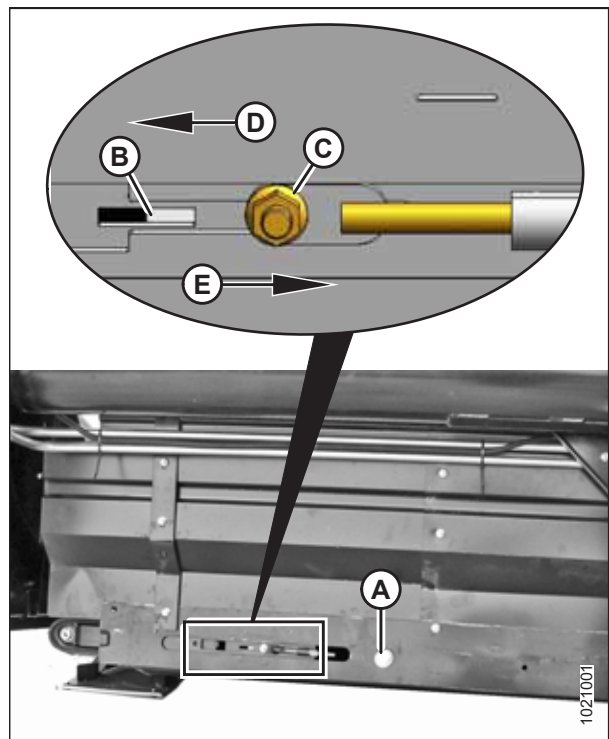


Figure 5.48: Left Tension Adjuster Shown – Right Opposite

## 5.15 Checking and Adjusting Feed Draper Tension

### DANGER

To avoid bodily injury or death from unexpected start-up or fall of a raised machine, always stop engine and remove key before leaving the operator's seat, and always engage safety props before going under the machine for any reason.

1. Raise the header fully.
2. Shut down the engine, and remove the key from the ignition.
3. Engage the header safety props.

#### **Checking draper tension:**

4. Ensure the draper guide (the rubber track on the underside of the draper) is properly engaged in the groove on the drive roller, and the idler roller is between the guides.

#### **NOTE:**

Illustrations show the left side of the float module. The right side is opposite.

#### **NOTE:**

The default position of spring retainer (A) (white indicator) is centered (B) in the spring box window; however, the position of the spring retainer varies with draper tracking adjustment at the factory.

5. Check the position of white indicator (A). If the feed draper tracks properly and the spring retainers on both sides of the draper are correctly positioned, then no adjustment is necessary.
6. If adjustment is necessary, proceed to Step 7, page 149.

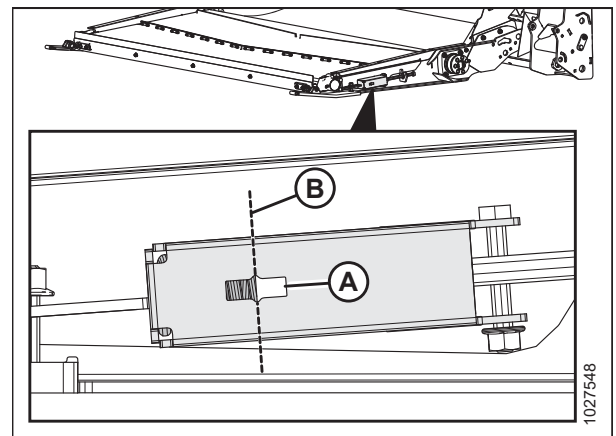


Figure 5.49: Feed Draper Tensioner

#### **Adjusting draper tension:**

7. Adjust the draper tension by loosening jam nut (A) and turning bolt (B) clockwise to increase draper tension or turning bolt (B) counterclockwise to decrease draper tension. Draper tension can be adjusted as follows:

- Loosened to 3 mm (1/8 in.) (D) (aft of center in indicator window [E])
- Tightened to 6 mm (1/4 in.) (C) (forward of center in indicator window [E])

#### **IMPORTANT:**

For small tension adjustments, you may need to only adjust one side of the draper. For larger tension adjustments and to avoid uneven draper tracking, you may need to adjust both sides of the draper an equal amount.

8. Tighten jam nut (A).

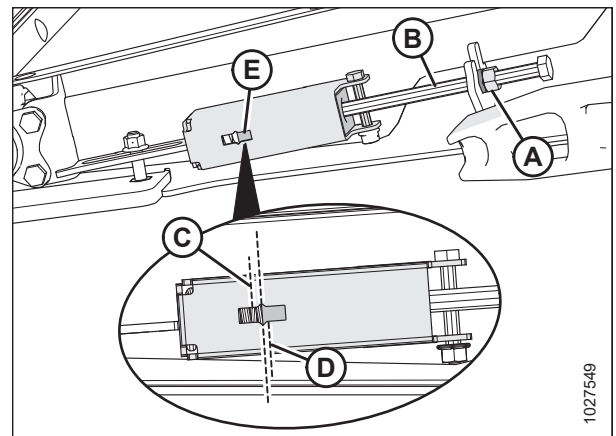


Figure 5.50: Feed Draper Tensioner

## 5.16 Checking and Adjusting Draper Seal

Maintain the deck height such that the draper runs just below the cutterbar.

**IMPORTANT:**

New factory-installed drapers are pressure and heat checked at the factory. The gap (deck seal) between draper and cutterbar is set to 0–3 mm (0.03–0.12 in.) at the factory to prevent material from entering into the side drapers and stalling them. When installing new drapers, however, it is **NEVER** acceptable for the gap to be less than 1 mm (0.04 in.) because new drapers are very tacky and there can be a buildup of powder coat on the underside of the cutterbar that can cause excessive drag and extremely high running pressure. A gap of 1–3 mm (0.04–0.12 in.) is acceptable. Follow this procedure to check the gap and adjust if required.

1. With the header in working position, check that clearance (A) between draper (B) and cutterbar (C) is 1–3 mm (0.04–0.12 in.).
  - If the deck height is acceptable, skip the remaining steps and proceed to [5.17 Lubricating Header, page 153](#).
  - If the deck height is **NOT** acceptable, adjust the seal as described in the following steps:

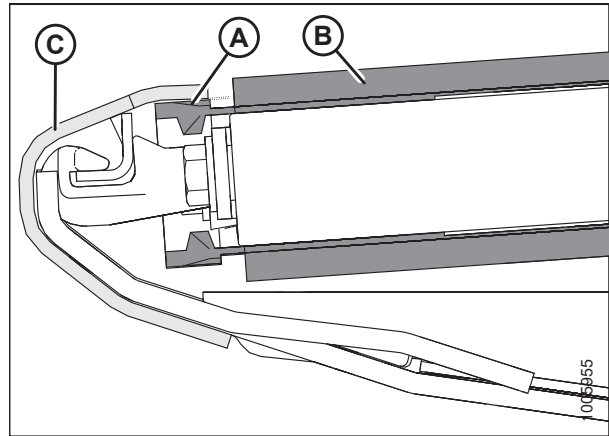


Figure 5.51: Draper Seal

2. Take measurement at deck supports (A) with the header in working position. Depending on the header size, there are between two and eight supports per deck.
3. Loosen the draper tension. For instructions, refer to [5.14 Adjusting Draper Tension, page 147](#).

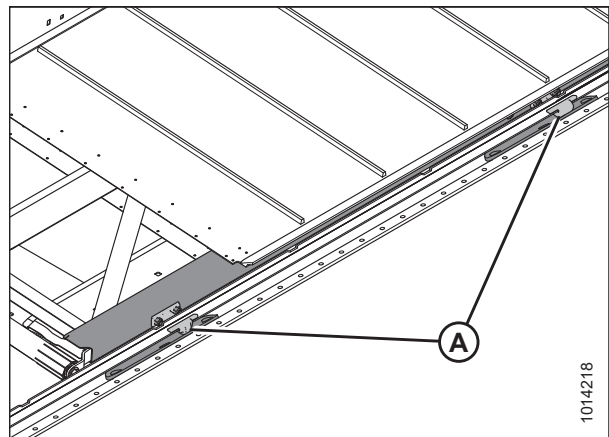


Figure 5.52: Draper Deck Supports

## PERFORMING PREDELIVERY CHECKS

4. Lift front edge of draper (A) past cutterbar (B) to expose the deck support.
5. Measure and note the thickness of the draper belt.

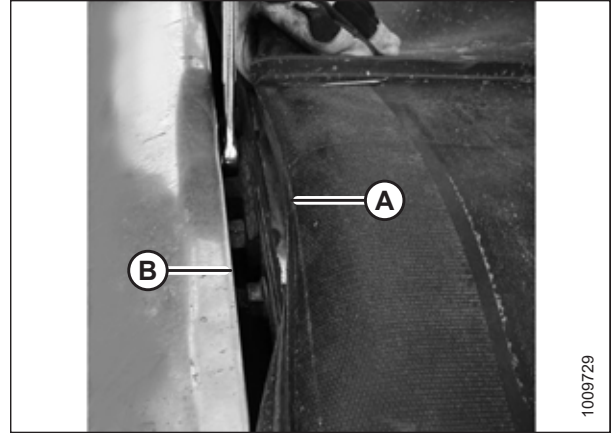


Figure 5.53: Deck Adjustment

6. Loosen two lock nuts (A) on deck support (B) one half-turn **ONLY**.

**NOTE:**

The deck is shown with the draper removed. The number of deck supports (B) is determined by the header width as follows:

- 6.1 m (20 ft.): Four supports
- 7.6– 9.1 m (25–30 ft.): Six supports
- 10.7–12.2 m (35–40 ft.): Eight supports
- 13.7 m (45 ft.): Ten supports

7. Tap deck (C) with a hammer to lower the deck relative to the deck supports. Tap deck support (B) using a punch to raise the deck relative to the deck supports.
8. Locate a gauge that is the same thickness as the draper belt, plus 1 mm (0.04 in.). Slide the thickness gauge along deck (A) under the cutterbar in order to properly set the gap.
9. To create a seal, adjust deck (A) so that clearance (B) between cutterbar (C) and deck is the same thickness as the draper belt plus 1 mm (0.04 in.).

**NOTE:**

When checking clearance at either roller, measure from the roller tube, **NOT** the deck.

10. Tighten deck support hardware (D).
11. Recheck gap (B) with thickness gauge. For instructions, refer to Step 8, page 151.
12. Tension the draper. For instructions, refer to [5.14 Adjusting Draper Tension, page 147](#).

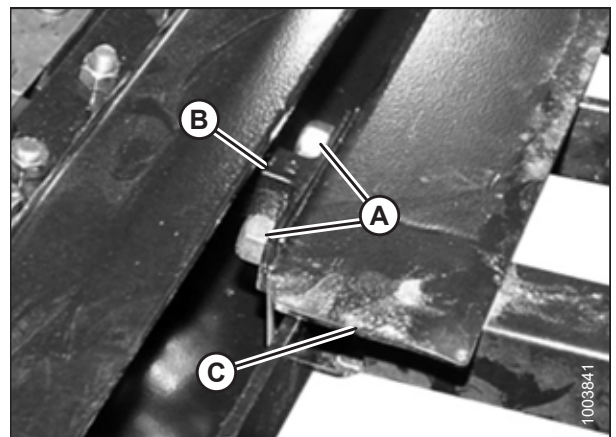


Figure 5.54: Deck Support

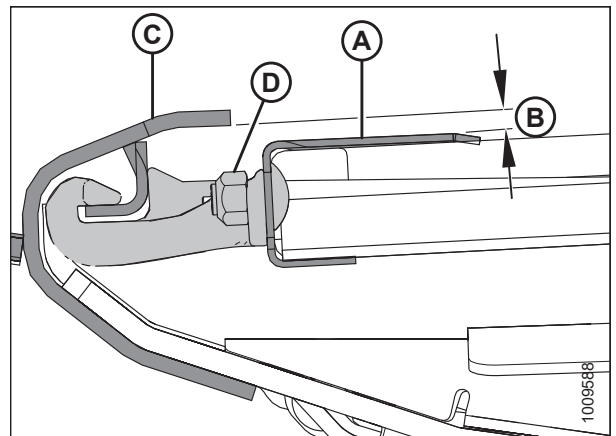


Figure 5.55: Deck Support

## PERFORMING PREDELIVERY CHECKS

13. If required, adjust backsheet deflector (A) by loosening nut (D) and moving the deflector until there is a 1–7 mm (0.04–0.28 in.) gap (C) between draper (B) and the deflector.

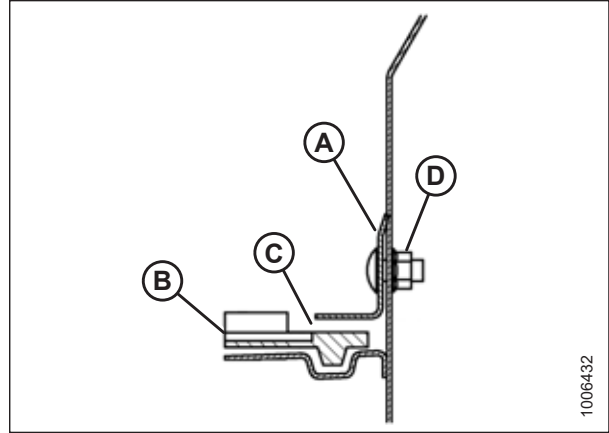


Figure 5.56: Backsheet Deflector

## 5.17 Lubricating Header

Table 5.4 Recommended Lubricant

Specification	Description	Use
SAE multipurpose	High temperature, extreme pressure (EP2) performance with 1% max molybdenum disulphide (NLGI Grade 2) lithium base	As required unless otherwise specified
SAE multipurpose	High temperature, extreme pressure (EP) performance with 10% max molybdenum disulphide (NLGI Grade 2) lithium base	Driveline slip-joints

### 5.17.1 Greasing Procedure

Greasing points are identified on the machine by decals showing a grease gun and grease interval in hours of operation. Grease point layout decals are located on the header and on the right side of the float module.



#### **WARNING**

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

1. Shut down the engine, and remove the key from the ignition.

## PERFORMING PREDELIVERY CHECKS

2. Wipe grease fitting with a clean cloth before greasing to avoid injecting dirt and grit.

### IMPORTANT:

Use clean, high-temperature, extreme-pressure grease only.

3. Inject grease through fitting with grease gun until grease overflows fitting (except where noted).
4. Leave excess grease on fitting to keep out dirt.
5. Replace any loose or broken fittings immediately.
6. Remove and thoroughly clean any fitting that will not take grease. Also clean lubricant passageway. Replace fitting if necessary.

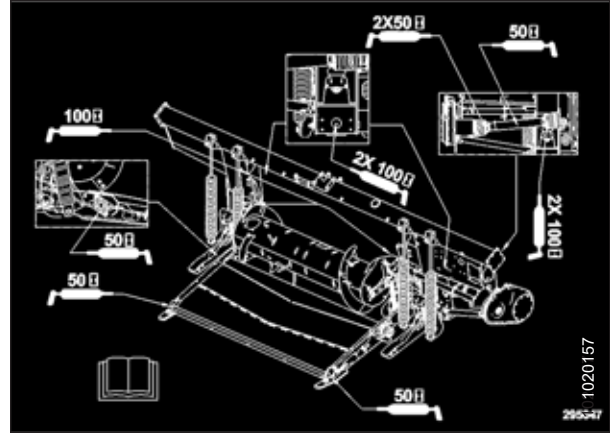


Figure 5.57: FM100 Grease Point Decal

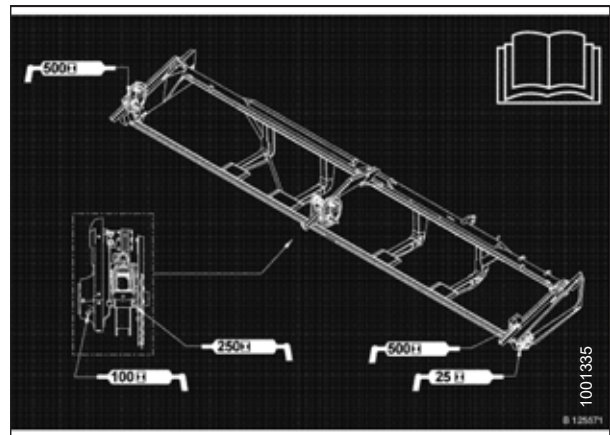


Figure 5.58: Single-Knife Header Grease Point Decal

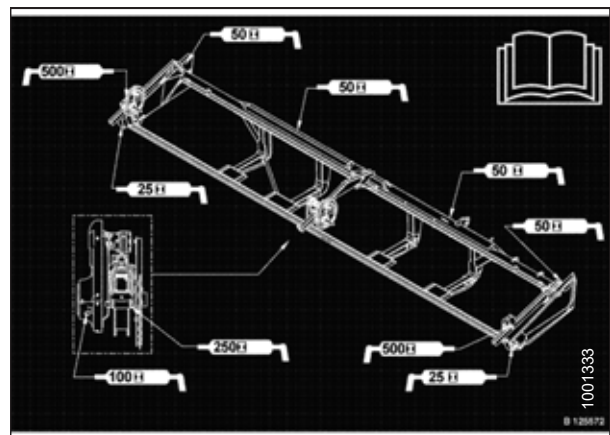


Figure 5.59: Double-Knife Header Grease Point Decal



## 5.17.2 Lubrication Points

### Knifehead

**IMPORTANT:**

Overgreasing can cause the knife to bend and make contact with the guards closest to the knifehead. Check for signs of excessive heating on first few guards after greasing. If required, relieve some pressure by removing the grease fitting.

- To prevent binding and/or excessive wear caused by knife pressing on guards, do **NOT** overgrease knifehead (A).
- Apply only 1–2 pumps of grease with a grease gun, or just until the knifehead starts to move away from the arm. Do **NOT** use an electric grease gun.
- If more than 6–8 pumps of the grease gun are required to fill the cavity, replace the seal in the knifehead.
- Check for signs of excessive heating on first few guards after greasing. If required, relieve pressure by pressing check-ball in grease fitting.

**NOTE:**

Use high temperature extreme pressure (EP2) performance with 1% max molybdenum disulphide (NLGI Grade 2) lithium base grease unless otherwise specified.

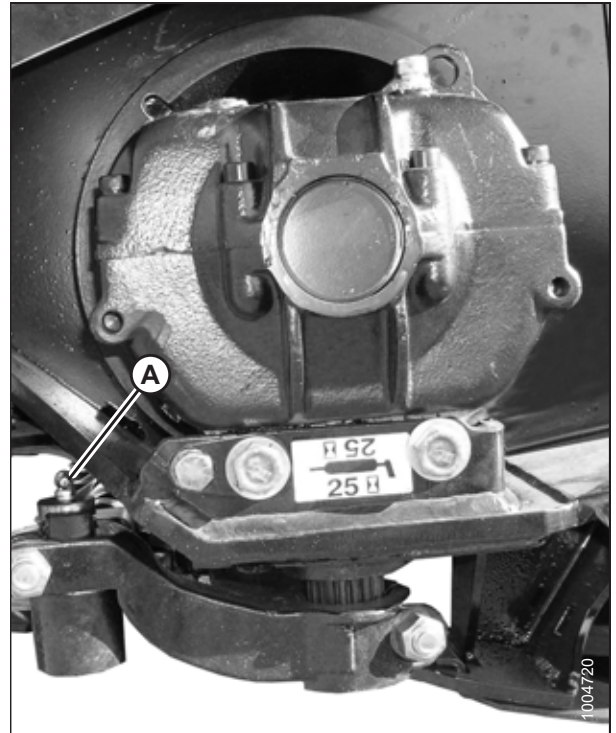
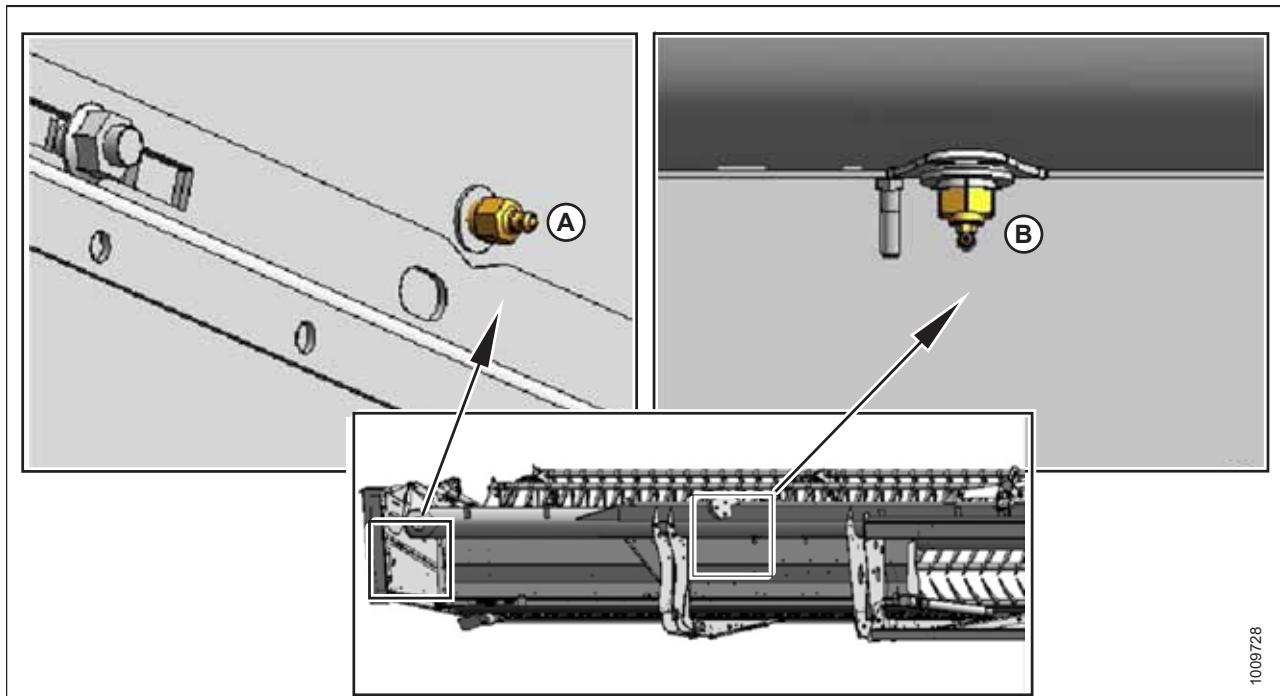


Figure 5.60: Knifehead

Single Knife – One Place

Double Knife – Two Places

Figure 5.61: Knife Drive Bearing and Driveshaft – Double-Knife Timed Drive Only



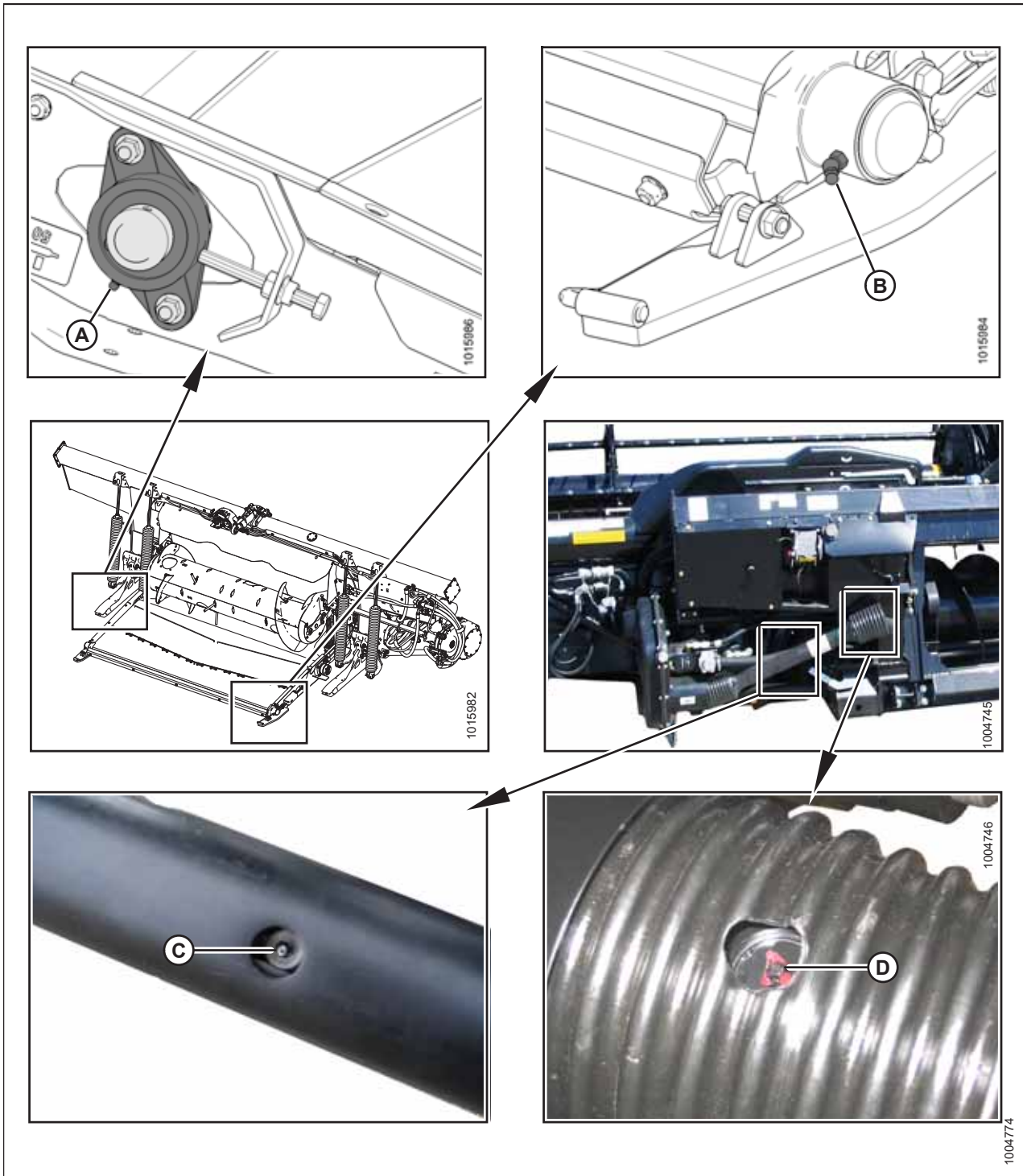
A - Knife Drive Bearing - Double-Knife Drive - (Both Sides)

B - Knife Driveshaft - Double-Knife Timed Drive (Both Sides) (15 Pumps Minimum)



## PERFORMING PREDELIVERY CHECKS

Figure 5.62: Drive Roller Bearing, Idler Roller, Slip Joint, and Driveline Universal



A - Drive Roller Bearing

B - Idler Roller (Both Sides)

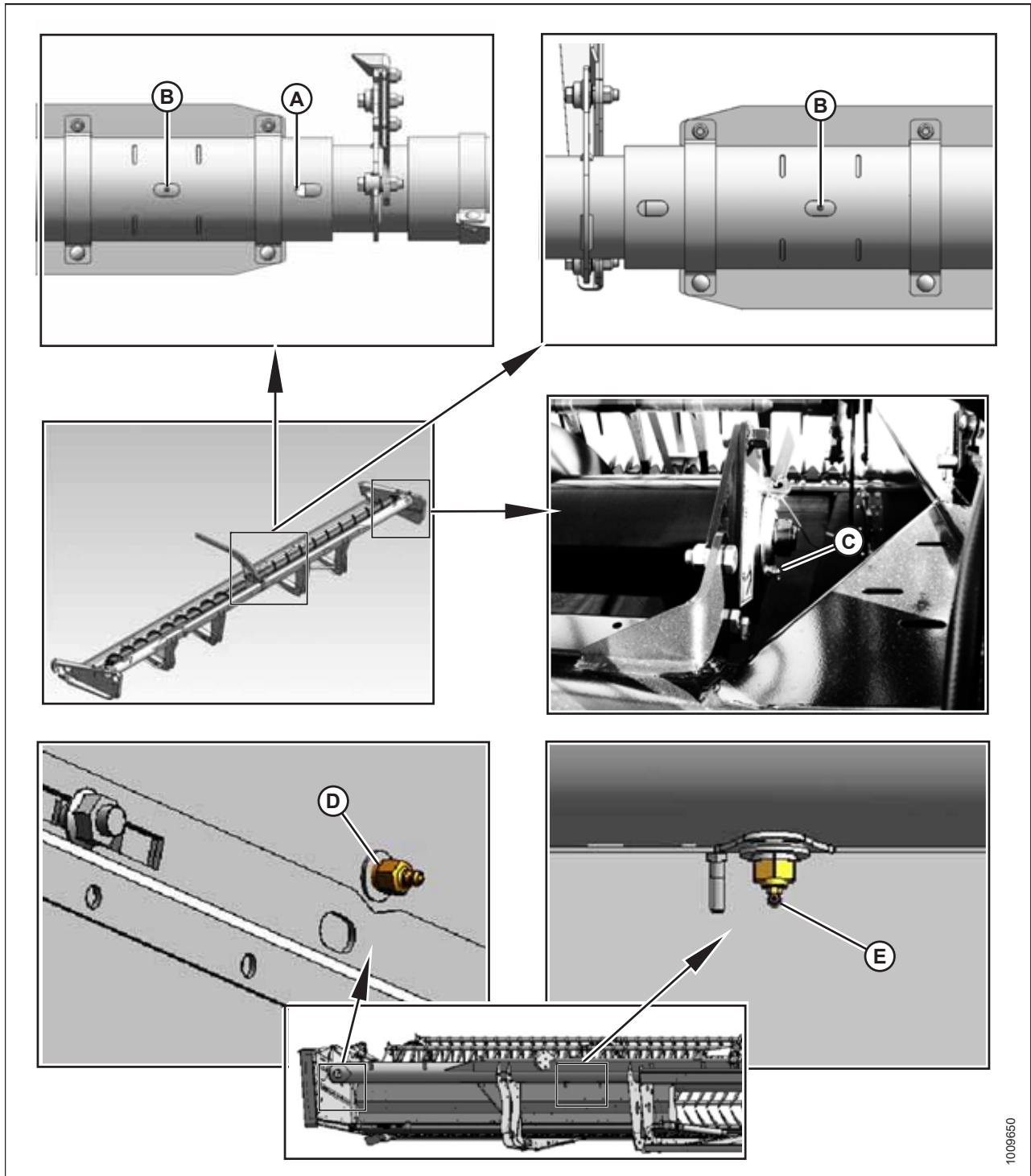
C - Driveline Slip Joint<sup>3</sup>

D - Driveline Universal (Two Places)

3. 10% moly grease is recommended for the driveline slip joint.

PERFORMING PREDELIVERY CHECKS

Figure 5.63: Upper Cross Auger (UCA) and Knife Drive – Double-Knife Timed Drive



1009650

A - UCA - U-Joint

B - UCA - Drive Shafts (Two Places)

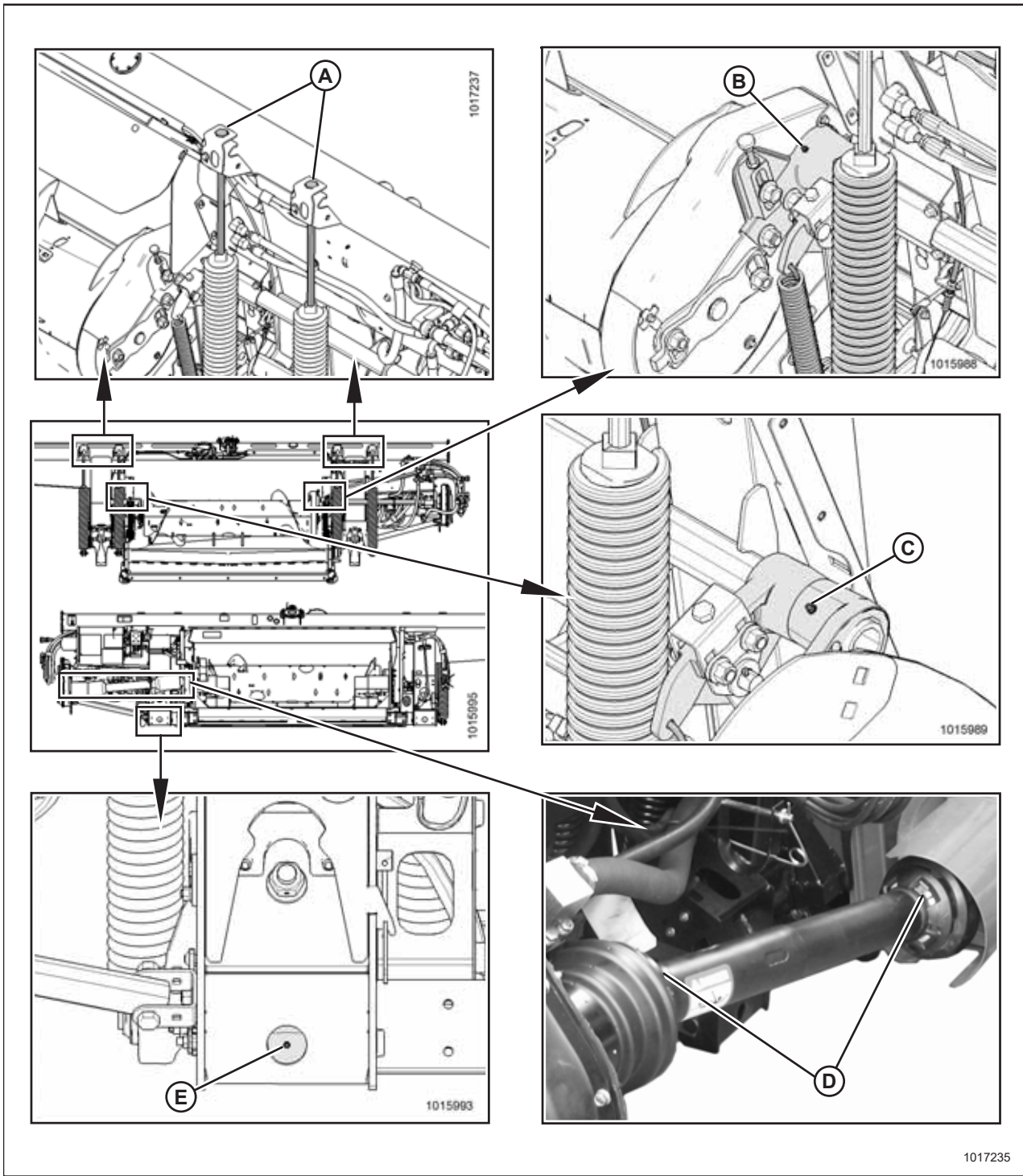
C - UCA (One Place)

D - Knife Drive Bearing - Double-Knife Timed Drive (Both Sides)

E - Knife Driveshaft - Double-Knife Timed Drive (Both Sides) 15 Pumps Minimum

PERFORMING PREDELIVERY CHECKS

Figure 5.64: Auger Pivot, Float Pivot, Driveline Guard, and Float Spring Tensioners



A - Float Spring Tensioner (Both Sides)  
D - Driveline Guard (Two Places)

B - Auger Pivot  
E - Float Pivot (Two Places)

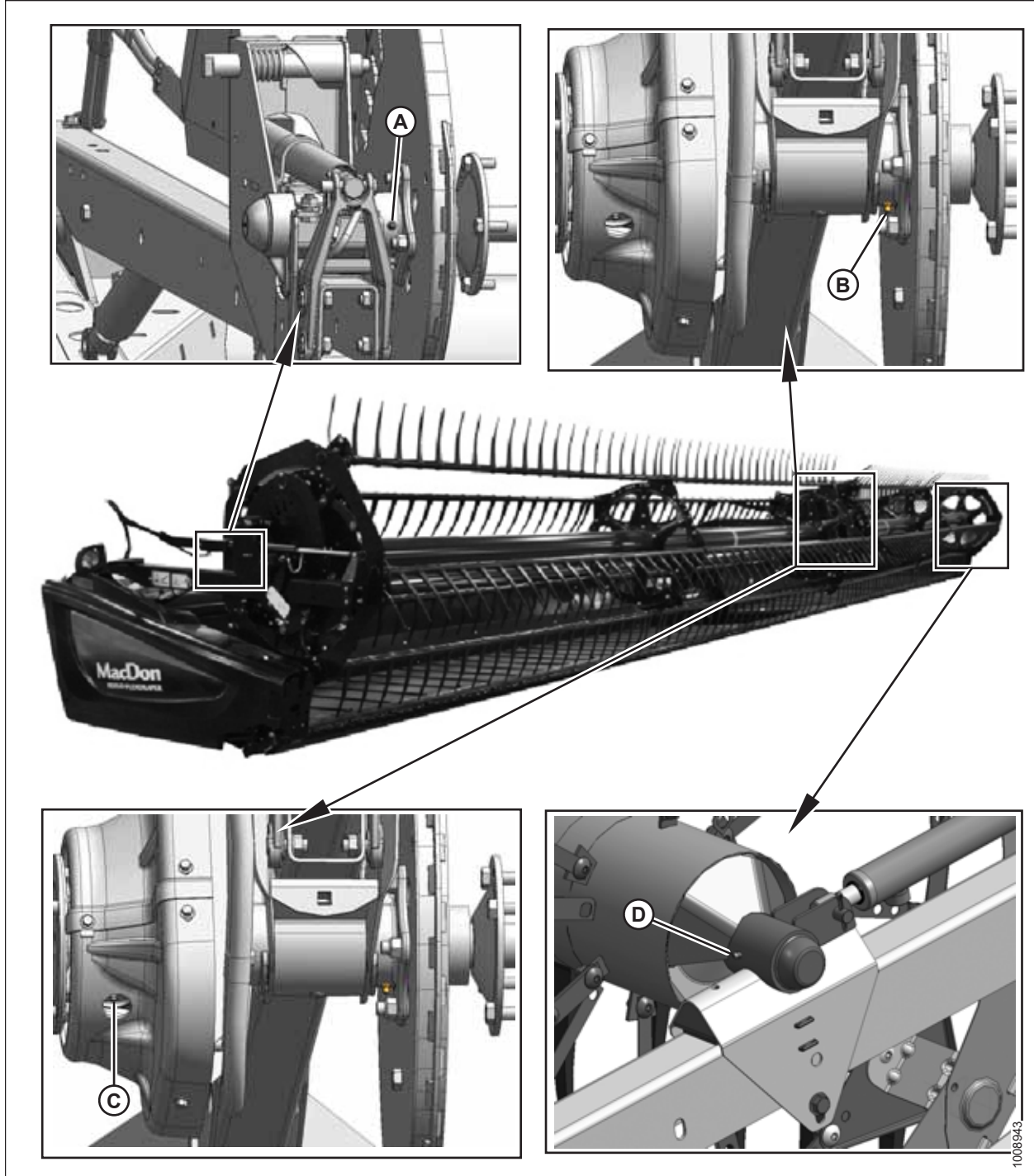
C - Auger Pivot

## PERFORMING PREDELIVERY CHECKS

### IMPORTANT:

Reel U-joint (C) has an extended lubrication cross and bearing kit. Stop greasing when greasing becomes difficult or if U-joint stops taking grease. **OVERGREASING WILL DAMAGE U-JOINT.** Six to eight pumps is sufficient at first grease (factory). As U-joint wears and requires more than six pumps, grease the joint more often.

Figure 5.65: Reel Shaft Bearings



A - Reel Shaft Right Bearing (One Place)  
C - Reel U-joint (One Place)

B - Reel Center Bearing (One Place)  
D - Reel Shaft left Bearing (One Place)



PERFORMING PREDELIVERY CHECKS

Figure 5.66: Rear Wheel Axle, Wheel Bearings, Frame/Wheel Pivot, and Front Wheel Pivot



A - Wheel Bearings (Four Places)

B - Front Wheel Pivot (One Place)

C - Frame/Wheel Pivot (One Place) Both Sides

## 5.18 Checking and Adjusting Endshields

Endshields are subject to expansion or contraction caused by large temperature variations. The position of the top pin and lower latch can be adjusted to compensate for dimensional changes.

### Checking the endshield:

1. Check gap (X) between the front end of the shields and the header frame and compare to the values in Table 5.5, page 161.

Table 5.5 Endshield Gap at Various Temperatures

Temperature in °C (°F)	Gap (X) mm (in.)
7 (45)	13–18 (1/2–23/32)
18 (65)	10–15 (3/8–19/32)
29 (85)	7–12 (9/32–15/32)
41 (105)	4–9 (5/32–11/32)

2. If the endshield gap is correct, proceed to the next procedure. If adjustment is required, proceed to Step 1, page 161.

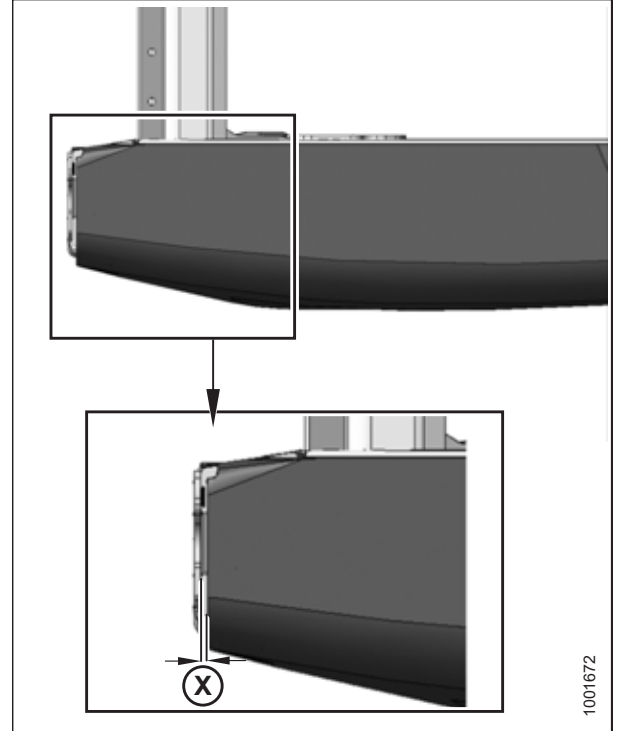


Figure 5.67: Gap between Endshield and Header Frame

### Opening the endshield:

1. To unlock the shield, push release lever (A) located on the backside of the endshield.
2. Pull endshield open using handle depression (B).

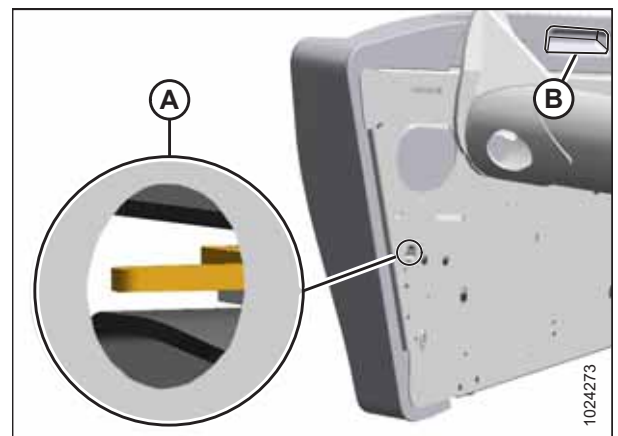


Figure 5.68: Left Endshield

## PERFORMING PREDELIVERY CHECKS

3. Pull endshield at handle depression (A). Endshield is retained by hinge tab (B) and will open in direction (C).

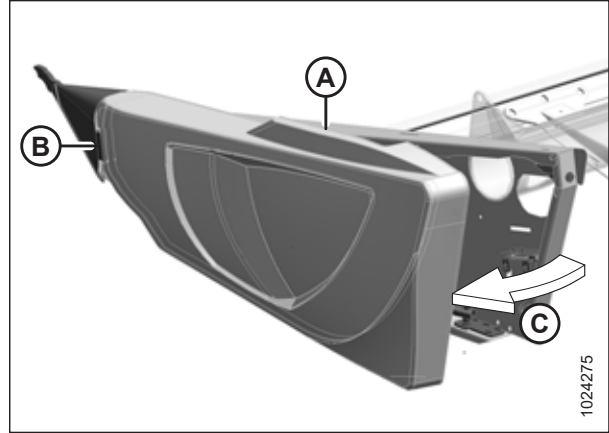


Figure 5.69: Left Endshield

4. Pull the endshield free of hinge tab (A) if additional clearance is required, and swing shield towards the rear of the header.
5. Engage safety catch (B) on hinge arm to secure the shield in fully-open position.

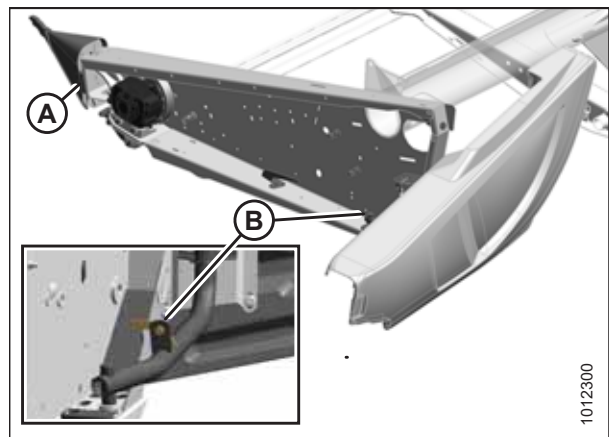


Figure 5.70: Left Endshield

### ***Adjusting the endshield gap:***

1. Loosen four bolts (A) on support tube bracket (B).

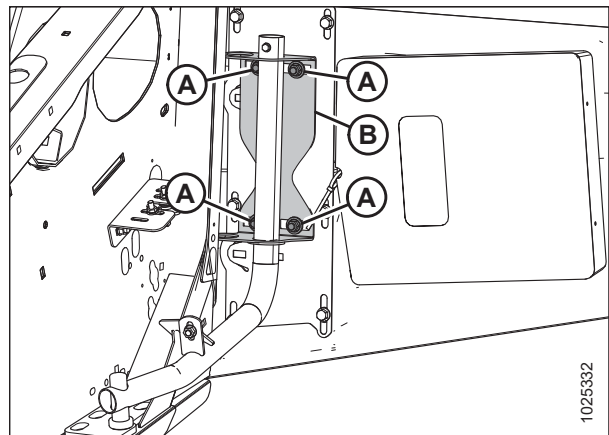


Figure 5.71: Left Endshield Support Tube

## PERFORMING PREDELIVERY CHECKS

2. Loosen three bolts (A) on latch assembly (B).
3. Adjust latch assembly (B) to achieve the desired gap between the front end of the shield and the header frame. Refer to Table 5.5, page 161 for the recommended endshield gap at various temperatures.
4. Tighten three bolts (A) on the latch assembly to 27 Nm (20 lbf-ft).

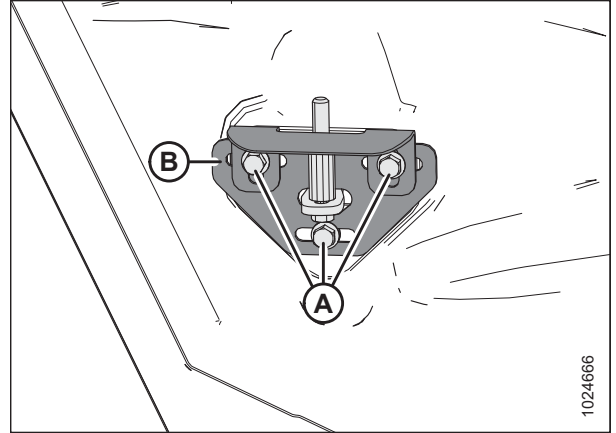


Figure 5.72: Left Endshield Latch Assembly

5. Tighten four bolts (A) on support tube bracket (B) to 31 Nm (23 lbf-ft).

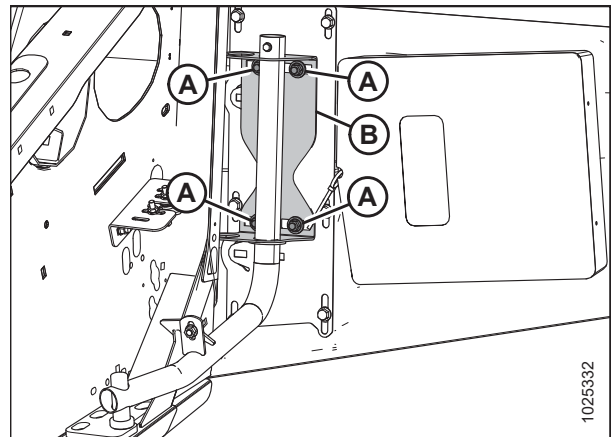


Figure 5.73: Left Endshield Support Tube

### ***Closing the endshield:***

1. Disengage lock (B) to allow endshield to move.
2. Insert front of endshield behind hinge tab (A) and into divider cone.

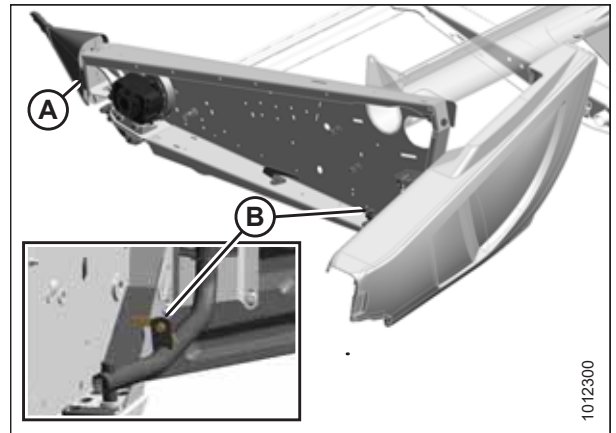


Figure 5.74: Left Endshield



## PERFORMING PREDELIVERY CHECKS

3. Swing endshield in direction (A) into closed position.  
Engage lock with a firm push.
4. Verify that endshield is locked.

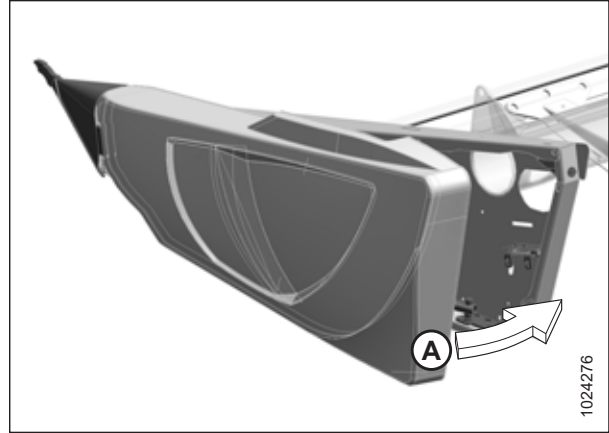


Figure 5.75: Left Endshield

## 5.19 Checking Manuals

Check the manual case contents. The manual case is located inside the left endshield.

1. Open the left endshield. Remove the cable tie on manual case (A).

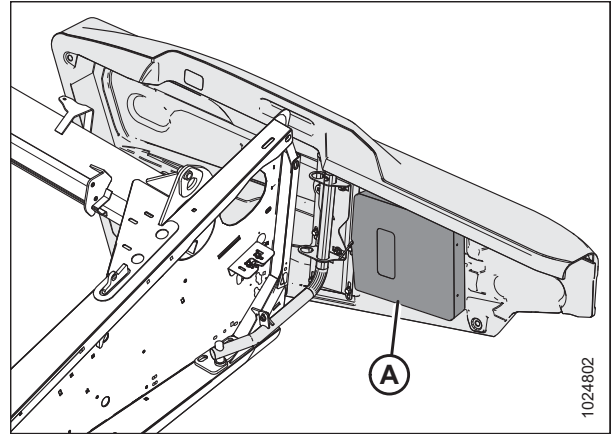


Figure 5.76: Manual Case

3. Confirm that the case contains the following manuals:
  - D1 Series Draper Header for Combines Operator's Manual
  - D1 Series Draper Header with FM100 Float Module Parts Catalog
4. Close case and endshield.



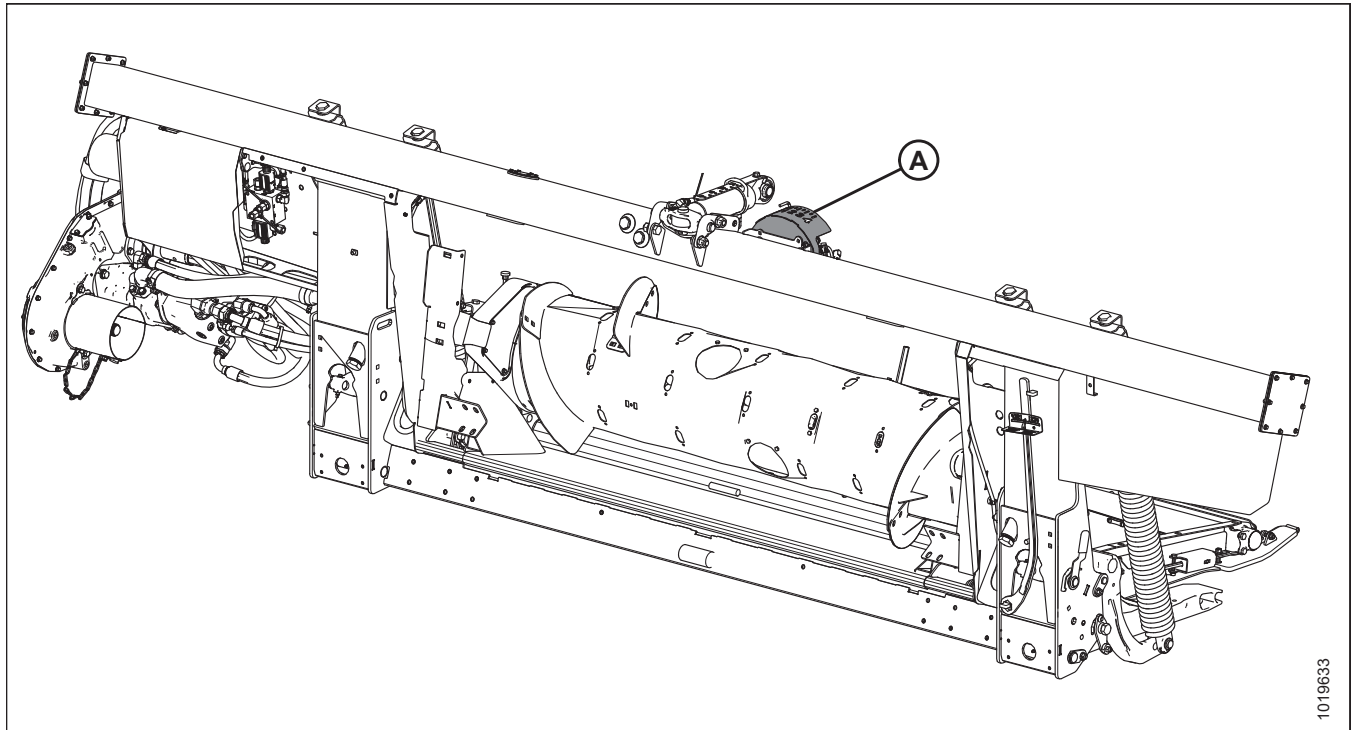
## Chapter 6: Setting up Auto Header Height Control

### 6.1 Auto Header Height Control

MacDon's auto header height control (AHHC) feature works in conjunction with the AHHC option available on certain combine models.

A sensor is installed in float indicator box (A) on the FM100 Float Module. This sensor sends a signal to the combine allowing it to maintain a consistent cutting height and an optimum float as the header follows ground contours. A lateral tilt two-sensor system is also available as an optional kit.

**Figure 6.1: FM100 Float Module**



FM100 Float Modules are factory-equipped for AHHC; however, before using the AHHC feature, you must do the following:

1. Ensure that the AHHC sensor's output voltage range is appropriate for the combine. For more information, refer to [6.1.3 Sensor Output Voltage Range – Combine Requirements, page 169](#).
2. Prepare the combine to use the AHHC feature (applies only to some combine models—refer to the following instructions for your combine).
3. Calibrate the AHHC system so that the combine can correctly interpret data from the height sensor on the float module (refer to the following instructions for your combine).

**NOTE:**

Once calibration is complete, you are ready to use the AHHC feature in the field. Individual combine settings can improve AHHC performance (refer to your combine instruction manual).

## SETTING UP AUTO HEADER HEIGHT CONTROL

Refer to the following instructions for your specific combine model:

- [6.1.4 AGCO IDEAL™ Series Combines, page 180](#)
- [6.1.5 Case IH 5088/6088/7088 Combines, page 193](#)
- [6.1.7 Case IH 7010/8010, 120, 230, 240, and 250 Series Combines, page 204](#)
- [6.1.8 Challenger and Massey Ferguson 6 and 7 Series Combines, page 220](#)
- [6.1.9 CLAAS 500 Series Combines, page 229](#)
- [6.1.10 CLAAS 600 and 700 Series Combines, page 237](#)
- [6.1.11 CLAAS 8000/7000 Series Combines, page 246](#)
- [6.1.12 Gleaner R65/R66/R75/R76 and S Series Combines, page 255](#)
- [6.1.13 Gleaner S9 Series Combines, page 265](#)
- [6.1.14 John Deere 60 Series Combines, page 279](#)
- [6.1.15 John Deere 70 Series Combines, page 286](#)
- [6.1.16 John Deere S and T Series Combines, page 293](#)
- [6.1.18 New Holland Combines – CR/CX Series – 2014 and Prior, page 323](#)
- [6.1.19 New Holland Combines – CR Series – 2015 and Later, page 333](#)

### 6.1.1 Sensor Operation

The position sensors supplied with the auto header height control (AHHC) system are hall-effect sensors. Normal operating signal voltages for the sensors fall between 10% (0.5 VDC) and 90% (4.5 VDC). An increase in sensor voltage correlates to a decrease in ground pressure, or if you are cutting off the ground on gauge wheels, an increase in the header cut height.

Sensor errors result in a 0 V signal, indicating a faulty sensor, incorrect supply voltage, or a damaged wiring harness.

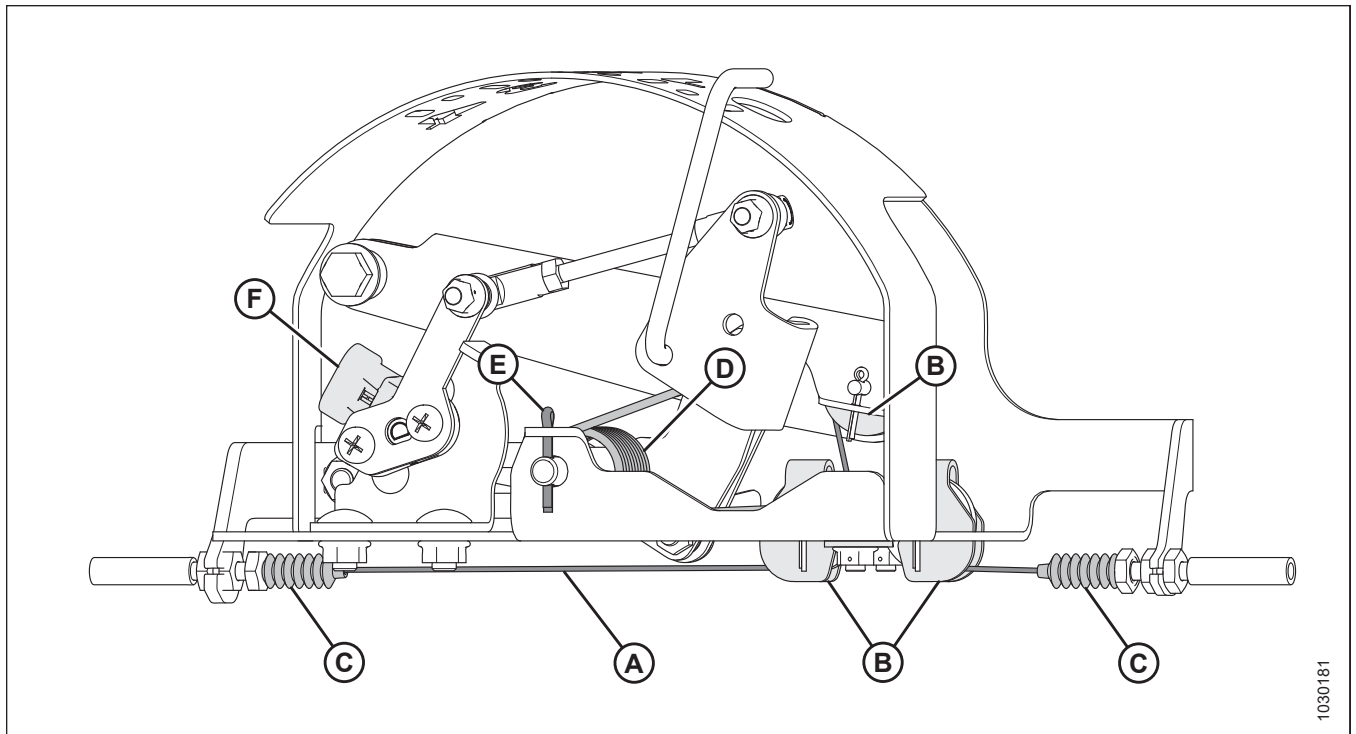
### 6.1.2 Troubleshooting Auto Header Height / Float Indicator

Use the following tables to determine the recommended repair procedure.

Problem	Solution	Refer to
<b>Symptom: Float indicator not moving</b>		
Cable (A) is frayed	Replace cable.	
Excessive material built up inside float indicator / auto header height frame	Clean out material.	—
Cable (A) fell off of pulley (B)	Check pulley and replace it if necessary.	—
Rubber sheath (C) came off of cable (A) and gets caught on the pulley	Install cable ties around the rubber sheath and cable to secure it.	—
Spring (D) seized from corrosion	Replace spring.	—
Cotter pin (E) breaks and pin spins	Check for seized pin in bore, clean if necessary, and then replace cotter pin.	—
Voltage range too low or high	Adjust voltage range.	<a href="#">6.1.3 Sensor Output Voltage Range – Combine Requirements, page 169</a>
Faulty sensor (F)	Replace sensor.	See your MacDon Dealer

## SETTING UP AUTO HEADER HEIGHT CONTROL

Figure 6.2: Float Indicator



### 6.1.3 Sensor Output Voltage Range – Combine Requirements

The auto header height control (AHHC) sensor output must be within a specific voltage range for each combine, or the AHHC feature will not work properly.

Table 6.1 Combine Voltage Limits

Combine	Low Voltage Limit	High Voltage Limit	Range (Difference between High and Low Limits)
AGCO IDEAL™ Series	0.5 V	4.5 V	2.5 V
Case IH 5088/6088/7088, 5130/6130/7130, 7010/8010, 7120/8120/9120, 7230/8230/9230, and 7240/8240/9240	0.5 V	4.5 V	2.5 V
Case IH 2588/2577	2.8 V	7.2 V	4.0 V
Challenger, Gleaner A, and Massey Ferguson	0.5 V	4.5 V	2.5 V
CLAAS 500/600/700 Series	0.5 V	4.5 V	2.5 V
Gleaner R and S Series	0.5 V	4.5 V	2.5 V
John Deere 60, 70, S, and T Series	0.5 V	4.5 V	2.5 V
New Holland CR/CX - 5 V system	0.7 V	4.3 V	2.5 V
New Holland CR/CX - 10 V system	2.8 V	7.2 V	4.1–4.4 V

## SETTING UP AUTO HEADER HEIGHT CONTROL

**Table 6.1 Combine Voltage Limits (continued)**

**NOTE:**

Some combine models do not support checking sensor output voltage from the cab (early Case 23/2588 series, CLAAS 500/600/700 Series). For these models, check output voltage manually. Refer to [Manually Checking Voltage Range – One-Sensor System, page 170](#) or [Manually Checking Voltage Range – Two-Sensor System, page 173](#).

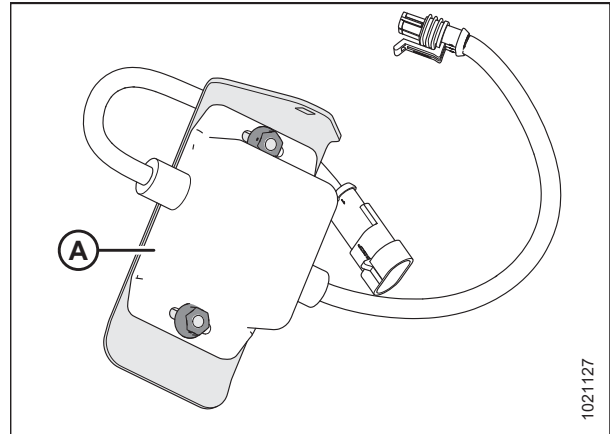
### 10 Volt Adapter (MD #B6421) – New Holland Combines Only

New Holland combines with a 10 V system require the 10 V adapter (A) (MD #B6421) for proper calibration of the auto header height control (AHHC) feature.

If a 10 V New Holland combine does not have the adapter installed, the AHHC output will always read 0 V, regardless of sensor position.

**NOTE:**

A 10 V adapter is not available for the optional two-sensor system.



**Figure 6.3: 10 V Adapter (MD #B6421)**

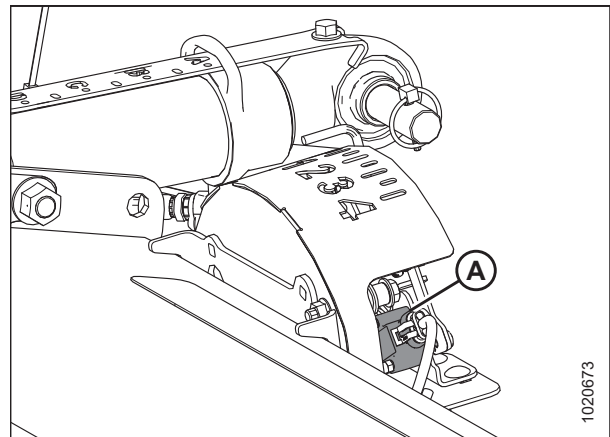
Use a voltmeter to measure the voltage between Pin 1 (power) and Pin 2 (ground) wires at the AHHC sensor (A). This will determine whether the combine has a 5 V system or a 10 V system.

**NOTE:**

The combine key must be in the ON position, but the engine does not need to be running.

The three possible voltage readings are as follows:

- 0 V – combine key is in OFF position, or there is a faulty harness/bad connection
- 5 V – standard combine reading
- 10 V – 10 V combine reading; adapter (MD #B6421) is required



**Figure 6.4: Float Indicator Box**

### Manually Checking Voltage Range – One-Sensor System

The one-sensor system is standard for the FM100 Float Module. If equipped with the optional two-sensor system, refer to [Manually Checking Voltage Range – Two-Sensor System, page 173](#).

The output voltage range of the auto header height control (AHHC) sensors in some combines can be checked from the cab. For instructions, refer to your combine operator's manual or the AHHC instructions later in this document.

To manually check the sensor's output voltage range, follow these steps:

1. Extend guard angle fully; the header angle indicator should be at **D**.
2. Position the header 150 mm (6 in.) above the ground, and unlock the float.

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

**NOTE:**

If the header is **NOT** on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the AHHC system.

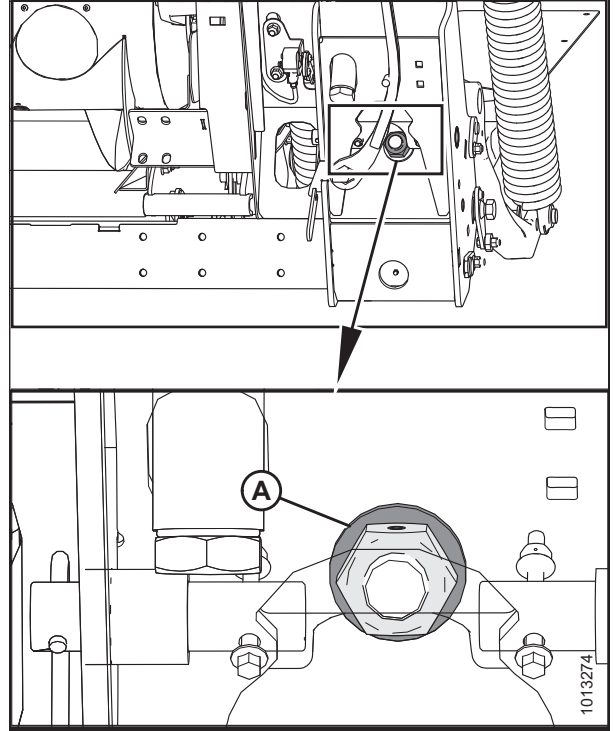


Figure 6.5: Down Stop Washer

4. Locate linkage assembly (A). Verify that dimension (B) is set to 55 mm (2 3/16 in.). If it is not, adjust linkage (A).

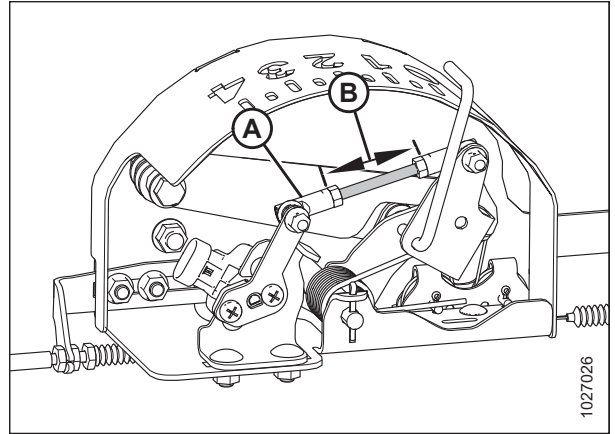


Figure 6.6: Float Indicator Box



## SETTING UP AUTO HEADER HEIGHT CONTROL

- Adjust cable take-up bracket (B) (if necessary) until float indicator pointer (A) is on 0.

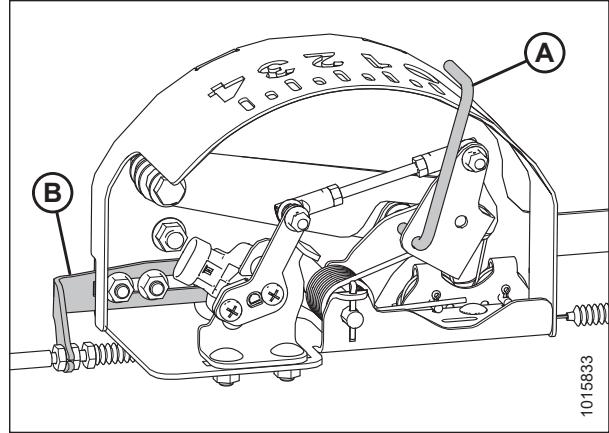


Figure 6.7: Float Indicator Box

- Use a voltmeter (A) to measure the voltage between the ground (Pin 2) and signal (Pin 3) wires at the AHHC sensor in the float indicator box. Ensure it is at the high voltage limit for the combine. For voltage limit chart, refer to Table 6.1, page 169.

**NOTE:**

The wiring harness connector must be attached to the sensor. Do **NOT** disconnect it.

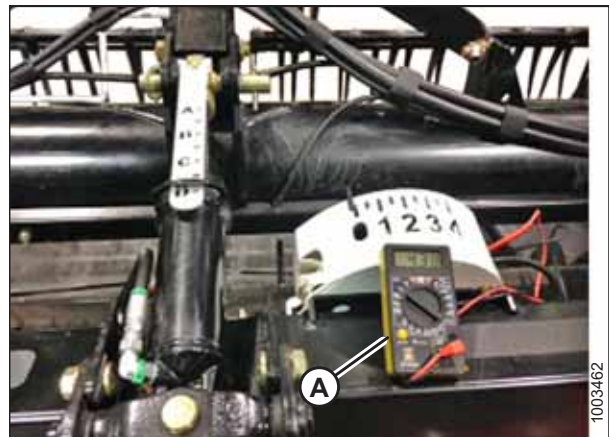


Figure 6.8: Measuring Voltage at Float Indicator Box

- Fully lower the combine feeder house, and float the header up off the down stops (float indicator should be at 4, and the float module should be fully separated from the header).

**NOTE:**

You may need to hold the HEADER DOWN switch for a few seconds to ensure the feeder house is fully lowered.

- Use a voltmeter (A) to measure the voltage between the ground and signal wires at the AHHC sensor in the float indicator box. It should be at the low voltage limit for the combine. For voltage limit chart, refer to Table 6.1, page 169.

**NOTE:**

The wiring harness connector must be attached to the sensor. Do **NOT** disconnect it.

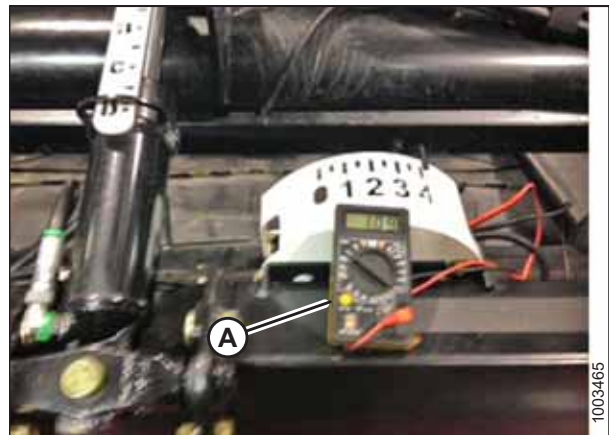


Figure 6.9: Measuring Voltage at Float Indicator Box

- If the sensor voltage is not within the low and high limits, or if the range between the low and high limits is insufficient, adjust the voltage limits. Refer to *Adjusting Voltage Limits – One-Sensor System*, page 176.

## SETTING UP AUTO HEADER HEIGHT CONTROL

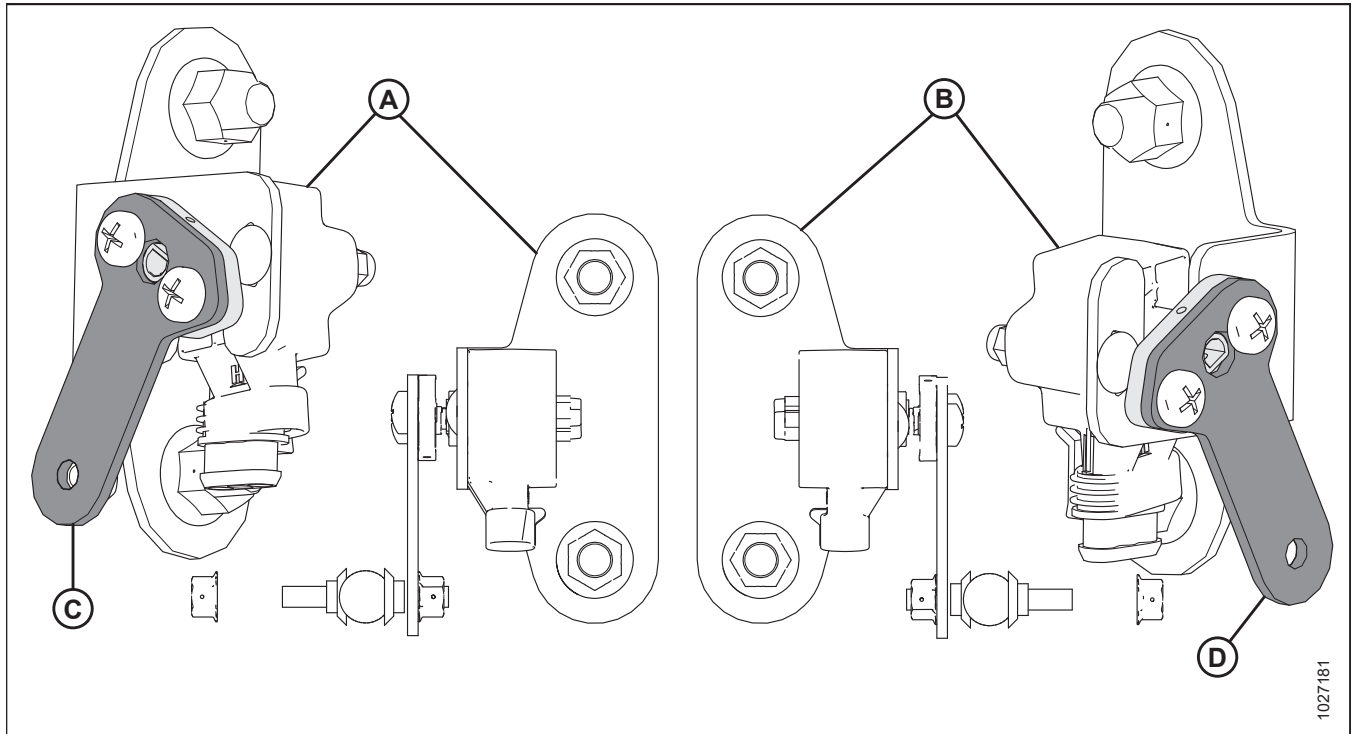
### Manually Checking Voltage Range – Two-Sensor System

FM100 Float Modules equipped with the optional two-sensor system have a left and right sensor located on the back frame of the float module.

#### **WARNING**

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

Figure 6.10: Sensor Orientation



1. Before adjusting the sensors, verify the sensor arms are properly installed on the sensors.
  - Left Sensor (A): The **point** on the arm of the sensor should face **away** from the header. The point on the float sensor arm (C) should be installed in the same direction, facing away from the header.
  - Right Sensor (B): The **point** on the arm of the sensor should face **away** from the header. The point on the float sensor arm (D) should be installed in the same direction, facing away from the header.

**To manually check the sensor's output voltage range, follow these steps:**

2. Extend guard angle fully; the header angle indicator should be at **D**.
3. Position the header 150 mm (6 in.) above the ground, and unlock the float.

## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

**NOTE:**

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the AHHC system.

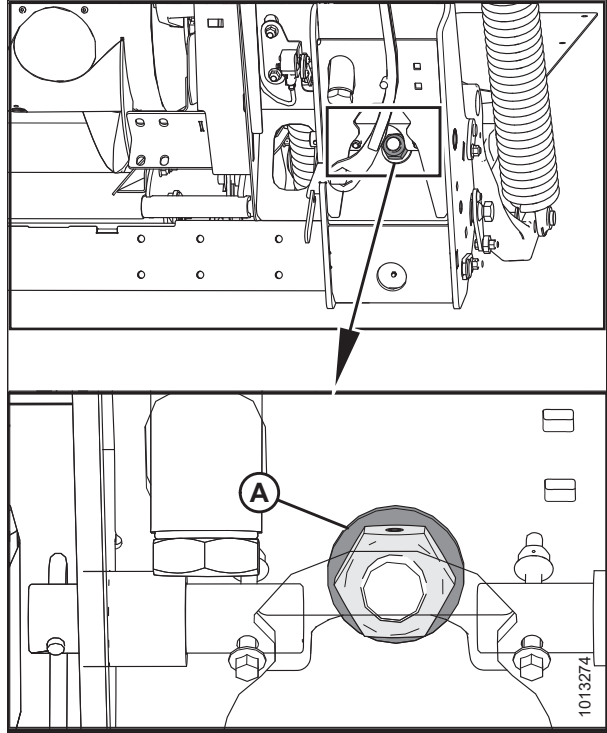


Figure 6.11: Down Stop Washer

5. Locate linkage assembly (A). Verify that dimension (B) is set to 55 mm (2 3/16 in.). If it is not, adjust linkage (A).

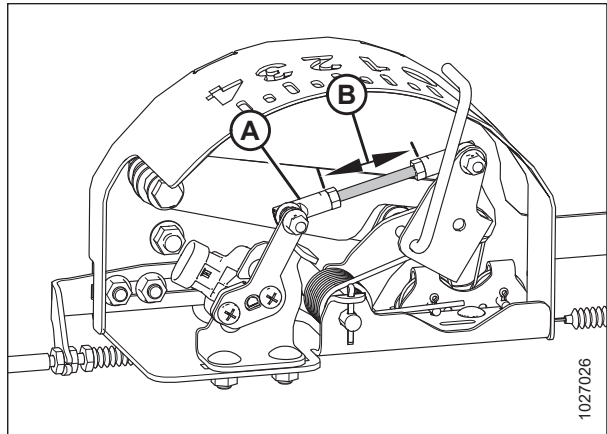


Figure 6.12: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Adjust cable take-up bracket (B) (if necessary) until pointer (A) on the float indicator is on **0**.

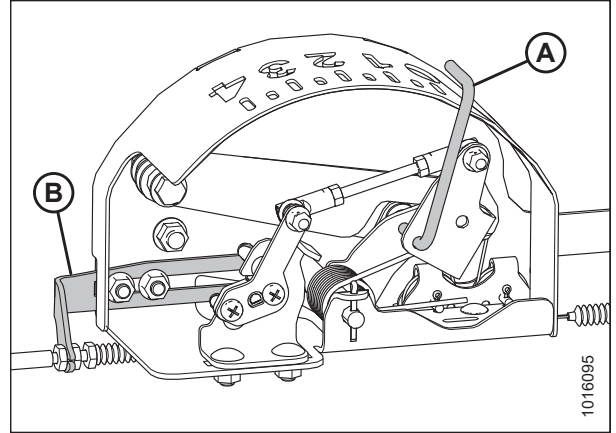


Figure 6.13: Float Indicator Box

- Use a voltmeter to measure the voltage between the ground (Pin 2) and signal (Pin 3) wires of AHHC sensor (A) at the back of the float module side frame. Ensure it is at the high voltage limit for the combine. For voltage limit chart, refer to Table 6.1, page 169.

**NOTE:**

The wiring harness connector must be attached to the sensor. Do **NOT** disconnect it.

- Repeat at the opposite side.

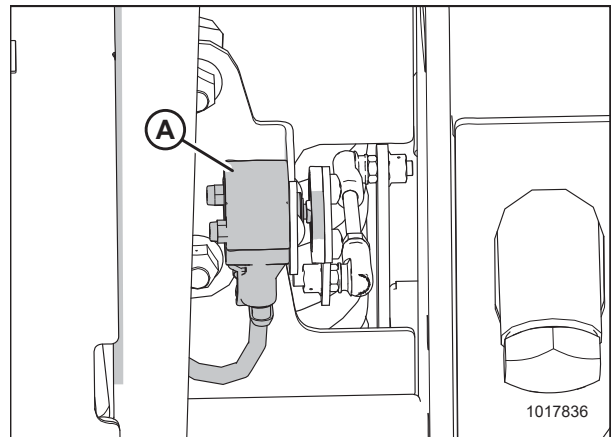


Figure 6.14: Optional Two-Sensor Kit – Right Sensor

- Fully lower the combine feeder house, and float the header up off the down stops (float indicator [A] should be at **4**, and the float module should be fully separated from the header).

**NOTE:**

You may need to hold the HEADER DOWN switch for a few seconds to ensure the feeder house is fully lowered.

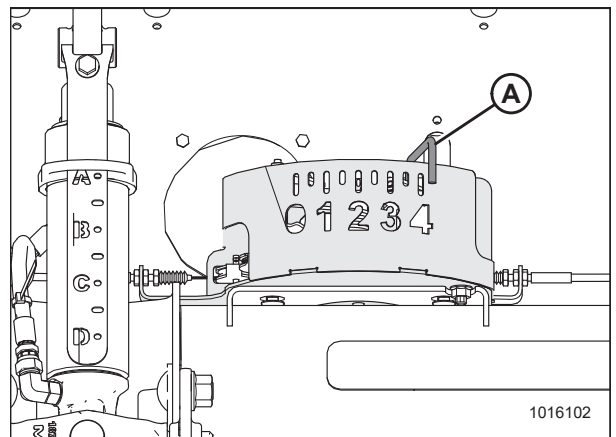


Figure 6.15: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Using a voltmeter, measure the voltage between the ground (Pin 2) and signal (Pin 3) wires of AHC sensor (A) at the back of the side frame. Ensure it is at the low voltage limit for the combine. For voltage limit chart, refer to Table 6.1, page 169.

### NOTE:

The wiring harness connector must be attached to the sensor. Do **NOT** disconnect it.

- If the sensor voltage is not within the low and high limits, or if the range between the low and high limits is insufficient, adjust the voltage limits. For instructions, refer to *Adjusting Voltage Limits – Two-Sensor System*, page 178.
- Repeat at the opposite side.

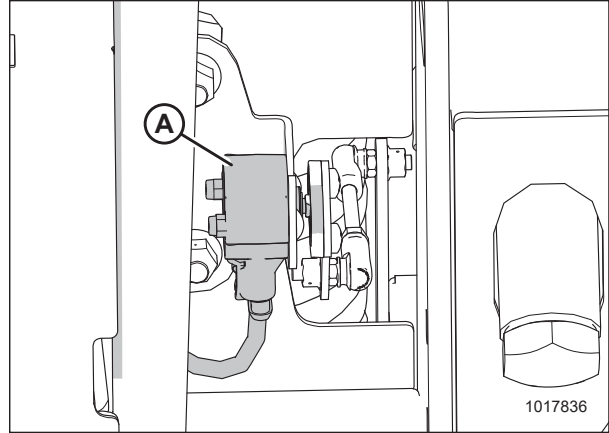


Figure 6.16: Optional Two-Sensor Kit – Right Sensor

### Adjusting Voltage Limits – One-Sensor System

Follow this procedure if you have checked the voltage range (either manually or from the cab) and found that the sensor voltage is not within the low and high limits, or that the range between the low and high limits is insufficient.

### WARNING

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

- Follow these steps to adjust the high voltage limit:
  - Extend guard angle fully; the header angle indicator should be at **D**.
  - Position header 152–254 mm (6–10 in.) above the ground; the float indicator should be at **0**.
  - Check the high voltage limit using the combine display or a voltmeter. For voltage limit chart, refer to Table 6.1, page 169.
  - Loosen sensor-mounting nuts (A).
  - Slide sensor support (B) to the right to increase high voltage limit or to the left to decrease it.
  - Tighten sensor-mounting nuts (A).

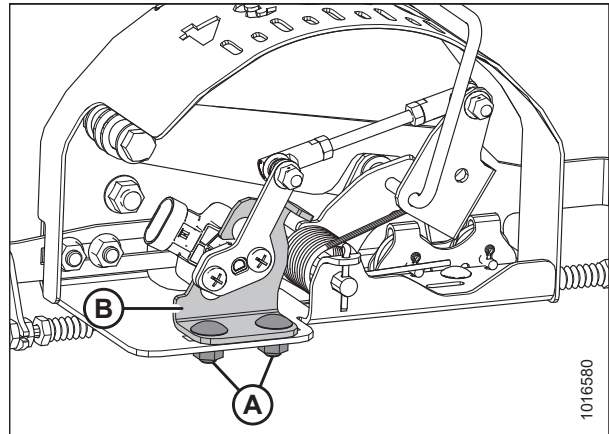


Figure 6.17: AHC Sensor Assembly

## SETTING UP AUTO HEADER HEIGHT CONTROL

2. Follow these steps to adjust the low voltage limit:
  - a. Extend guard angle fully; the header angle indicator should be at **D**.
  - b. Fully lower header on the ground; the float indicator should be at **4**.
  - c. Check the low voltage limit using the combine display or voltmeter. For voltage limit chart, refer to Table 6.1, page 169.
  - d. Loosen sensor-mounting nuts (A).
  - e. Rotate sensor (B) clockwise to increase low voltage limit or counterclockwise to decrease it.
  - f. Tighten sensor-mounting nuts (A).
3. After making adjustments, recheck both the upper and lower voltage limits to make sure they are within the required range according to Table 6.1, page 169.

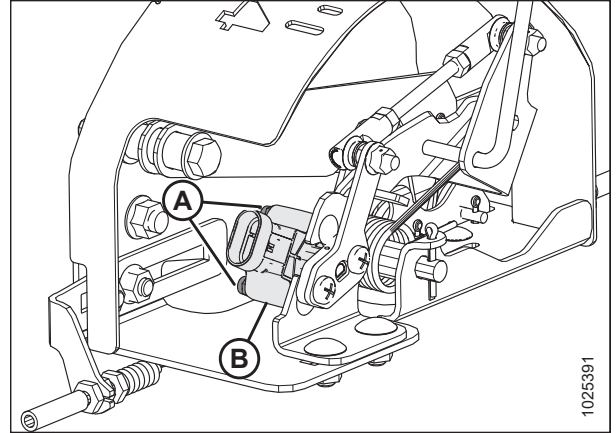


Figure 6.18: AHHC Sensor Assembly

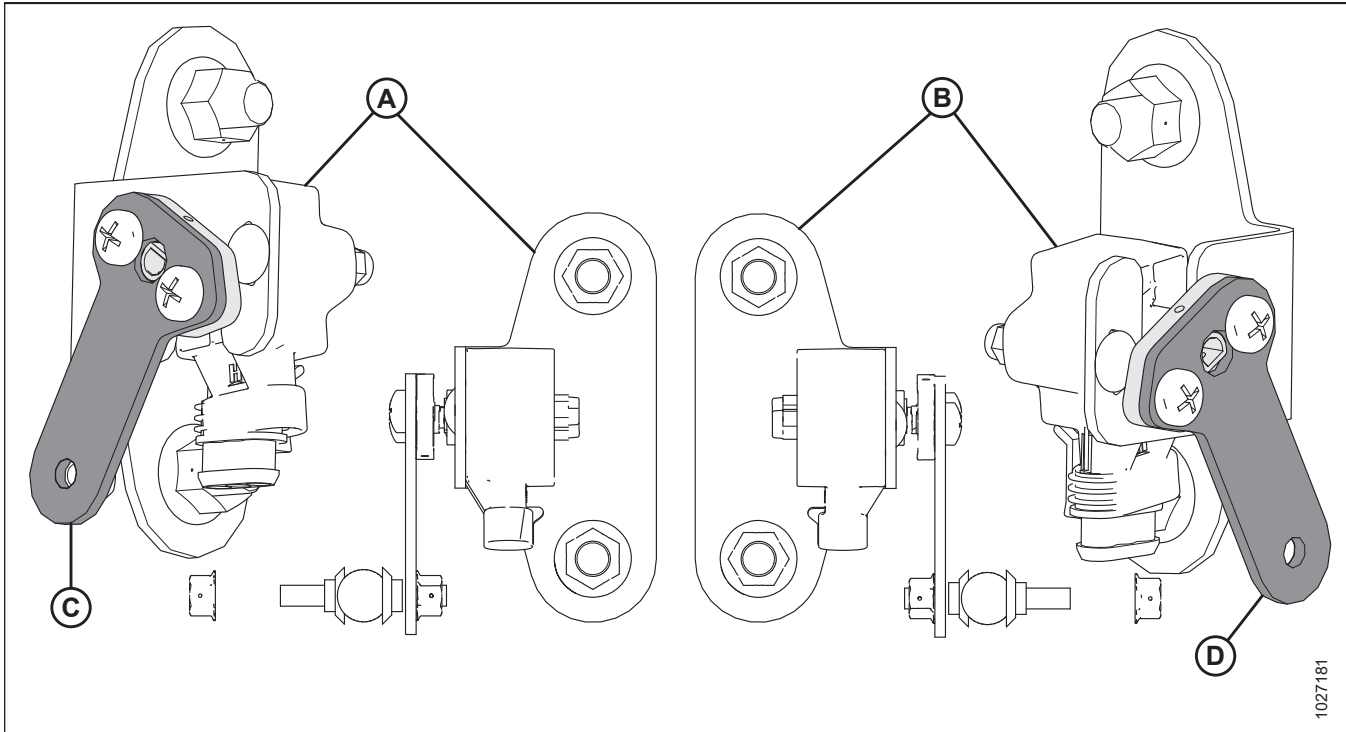
## SETTING UP AUTO HEADER HEIGHT CONTROL

### Adjusting Voltage Limits – Two-Sensor System

#### **WARNING**

To avoid injury or death from unexpected start-up of machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

Figure 6.19: Sensor Orientation



1. Before adjusting the sensors, verify the sensor arms are properly installed on the sensors.
  - Left Sensor (A): The **point** on the arm of the sensor should face **away** from the header. The point on the float sensor arm (C) should be installed in the same direction, facing away from the header.
  - Right Sensor (B): The **point** on the arm of the sensor should face **away** from the header. The point on the float sensor arm (D) should be installed in the same direction, facing away from the header.

#### **Follow these steps to adjust the left sensor voltage:**

2. Extend guard angle fully; the header angle indicator should be at **D**.
3. Position header 150–254 mm (6–10 in.) above the ground; the float indicator should be at **0**.

## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Loosen sensor-mounting nuts (A).
5. Check that the left sensor is at the correct high voltage limit.
6. Rotate sensor (B) counterclockwise to lower the voltage. Rotate sensor clockwise to raise the voltage.
7. Tighten sensor-mounting nuts (A).

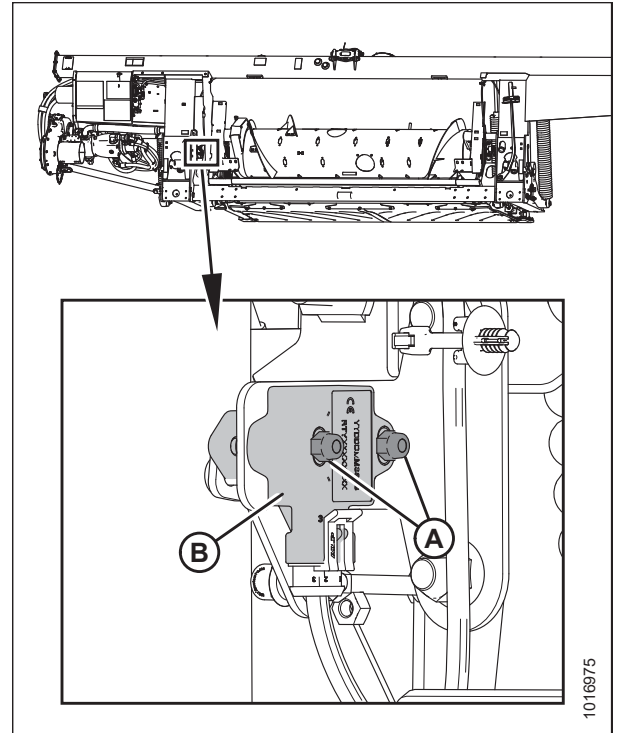


Figure 6.20: Optional Two-Sensor Kit – Left Sensor

***Follow these steps to adjust the right sensor voltage:***

8. Extend guard angle fully; the header angle indicator should be at **D**.
9. Position header 150–254 mm (6–10 in.) above the ground; the float indicator should be at **0**.



## SETTING UP AUTO HEADER HEIGHT CONTROL

10. Loosen sensor mounting nuts (A).
11. Rotate sensor (B) clockwise to lower the voltage. Rotate sensor counterclockwise to raise the voltage.
12. Check that the right sensor is at the correct high voltage limit.
13. Tighten sensor mounting nuts (A).

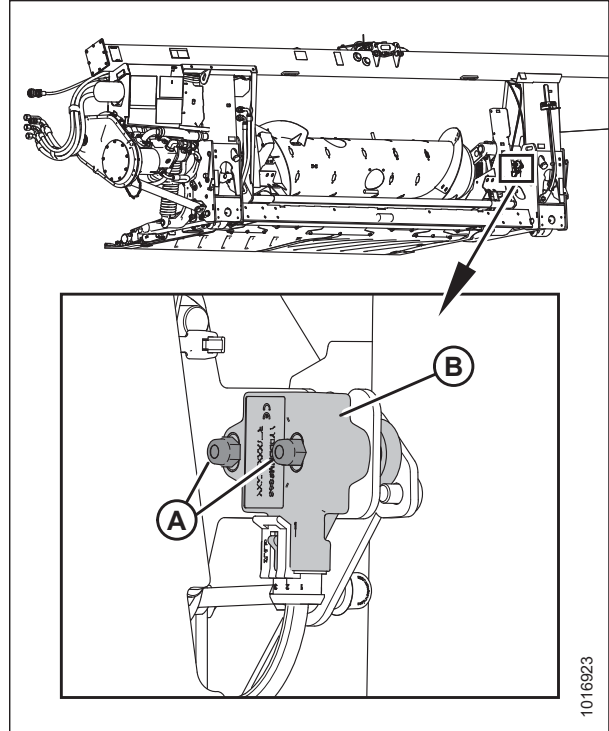


Figure 6.21: Optional Two-Sensor Kit – Right Sensor

14. Fully lower the header; float indicator (A) should be at 4.
15. Check that both sensors are at the correct low voltage limit.

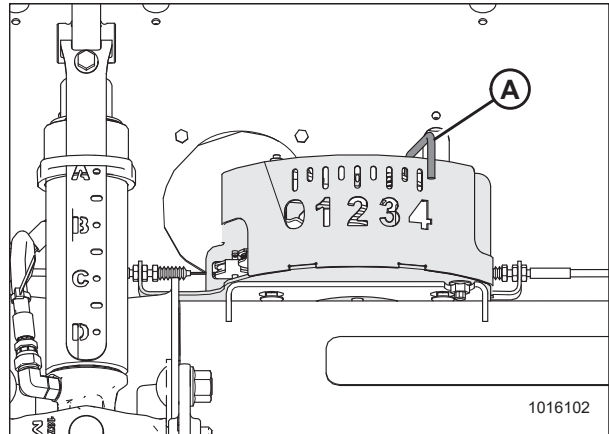


Figure 6.22: Float Indicator Box

### 6.1.4 AGCO IDEAL™ Series Combines

#### *Setting up the Header – AGCO IDEAL™ Series*

**NOTE:**

Up-to-date images of the AGCO IDEAL™ Series combine display were not available at time of publishing. For instructions, refer to the combine operator's manual for updates.

## SETTING UP AUTO HEADER HEIGHT CONTROL

AGCO Tyton terminal (A) is used to set up and manage a MacDon header on an IDEAL™ combine. Use the touch screen display to select the desired item on the screen.



Figure 6.23: AGCO IDEAL™ Operator Station

A - Tyton Terminal    B - Control Handle  
C - Throttle            D - Header Control Cluster

1. On the top right of the home screen, touch COMBINE icon (A). The COMBINE MAIN MENU opens.

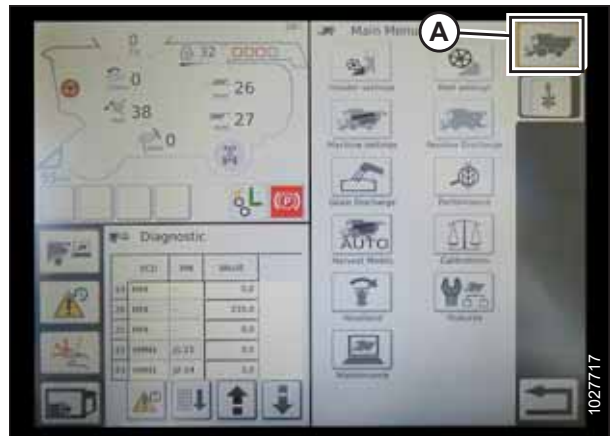


Figure 6.24: Combine Icon on Home Page

2. On the COMBINE MAIN MENU, touch HEADER SETTINGS (A). The HEADER SETTINGS page opens.

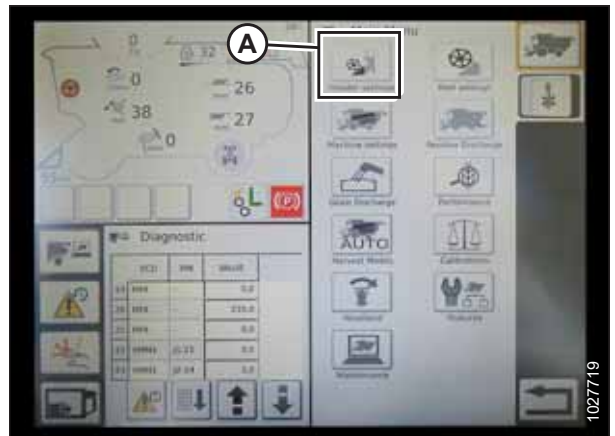
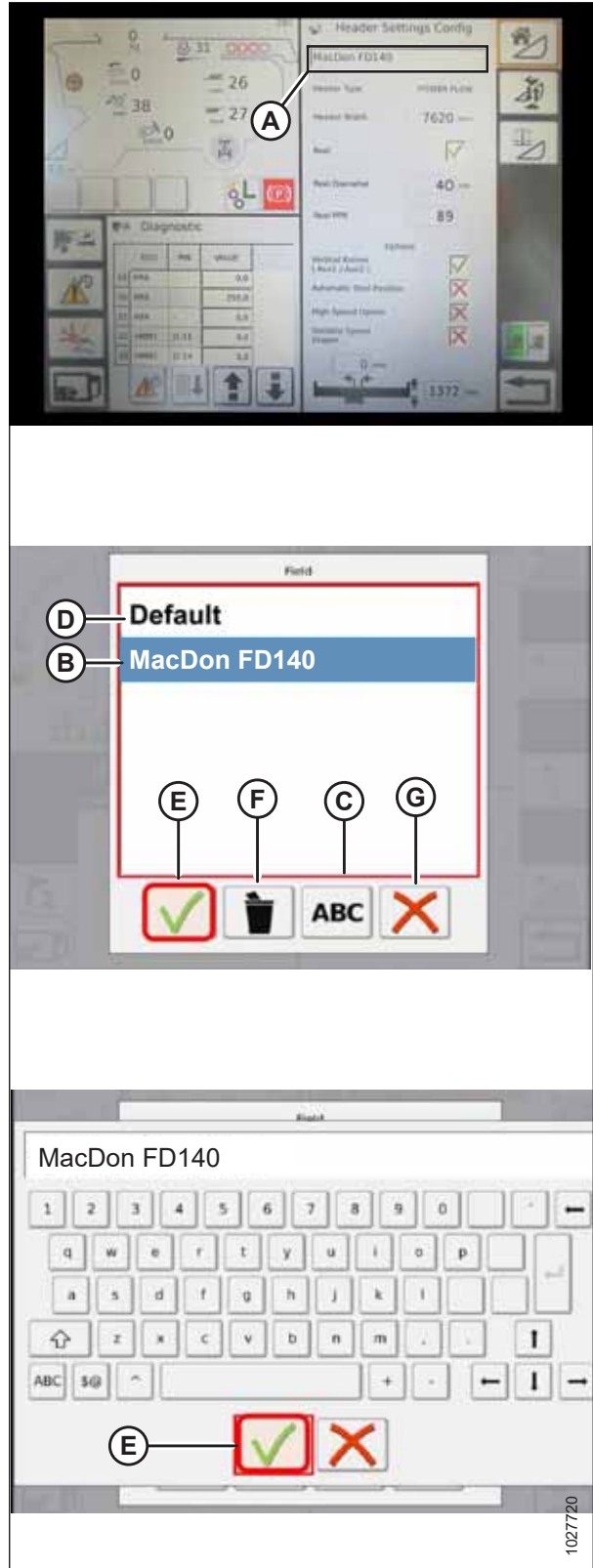


Figure 6.25: Header Settings in Combine Main Menu

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Touch **HEADER CONFIGURATION** field (A). A dialog box showing predefined headers opens.
  - If your MacDon header is already set up, it appears on the header list. Touch the MacDon header title (B) to highlight the selection in blue, and then touch green check mark (E) to continue.
  - If only default header (D) is shown, touch ABC button (C), and use the on-screen keyboard to enter the MacDon header information. When complete, select one of the following options to return to the **HEADER SETTINGS** page:
    - Green check mark (E) saves the settings
    - Garbage can icon (F) deletes the highlighted header from the list
    - Red X (G) cancels the change(s)



## SETTING UP AUTO HEADER HEIGHT CONTROL

- To specify the type of header installed on the machine, touch HEADER TYPE field (A).

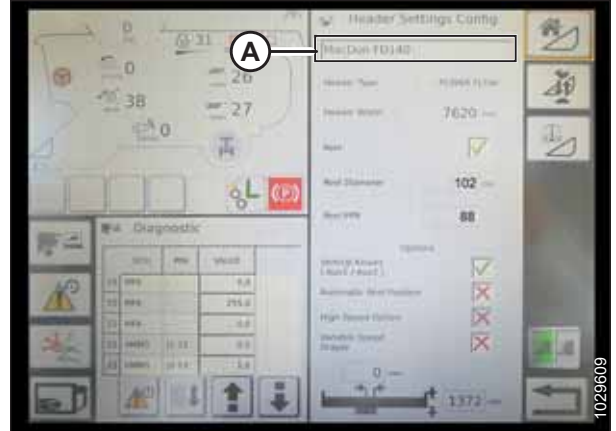


Figure 6.27: Header Settings

- A list of predefined header types appears.
  - For MacDon D1 Series Draper and FD1 Series FlexDraper® headers, touch POWER FLOW (A)
  - Touch green check mark (B) to save the selection and continue

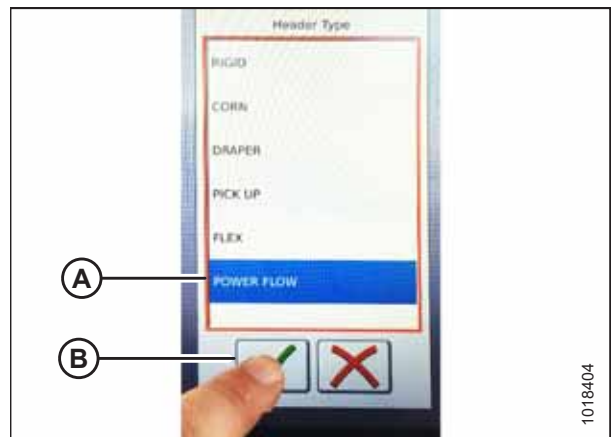


Figure 6.28: Header Type

- Make sure that REEL check box (A) is checked.

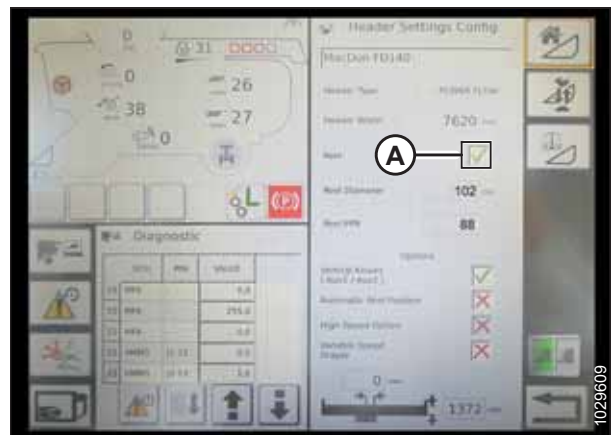


Figure 6.29: Header Settings

## SETTING UP AUTO HEADER HEIGHT CONTROL

7. Touch REEL DIAMETER field (A) and a numeric keypad displays. Enter **102** for a MacDon reel.
8. Touch REEL PPR (Pulses Per Revolution) field (B) and enter **88** as the value for your MacDon header.

**NOTE:**

PPR is determined by the number of teeth on the reel speed sprocket.

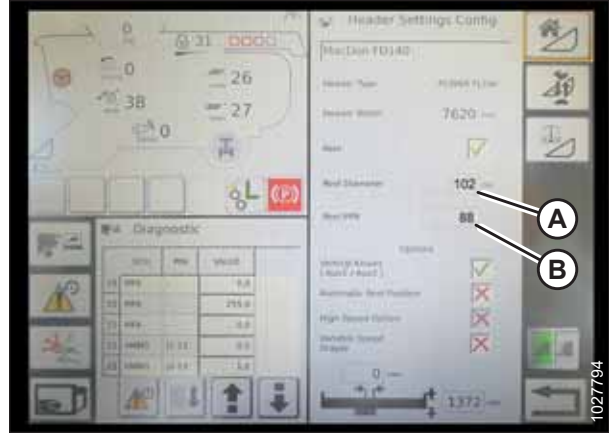


Figure 6.30: Header Settings

9. Touch green check mark (B) at the bottom of numeric keypad (A) when complete, or the red X to cancel.

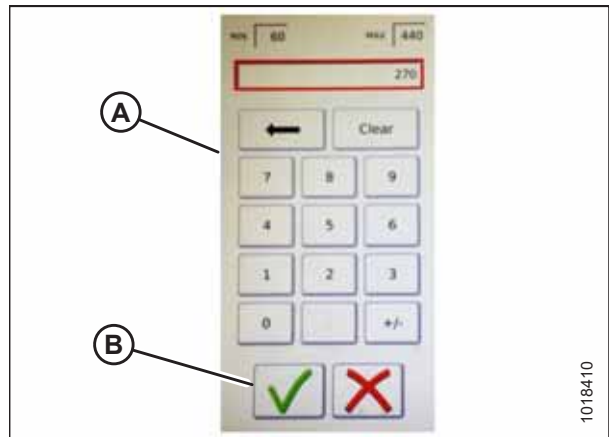


Figure 6.31: Numeric Keypad

10. When complete, touch green check mark (A) at the bottom of the HEADER SETTINGS page.

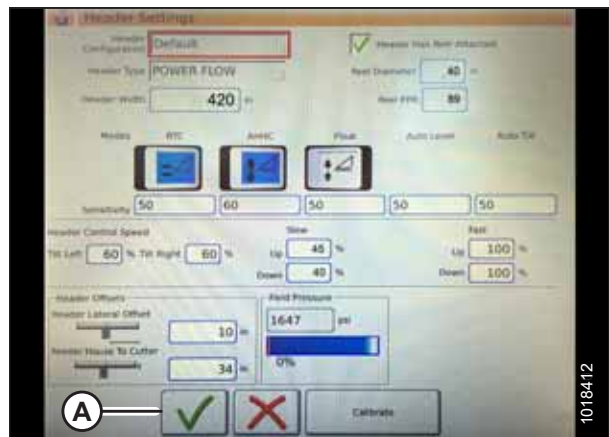


Figure 6.32: Header Settings Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting Minimum Reel Speed and Calibrating Reel – AGCO IDEAL™ Series

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Up-to-date images of the IDEAL™ combine display were not available at time of publishing. For instructions, refer to the combine operator's manual for updates.

1. From the COMBINE MAIN MENU, touch REEL SETTINGS (A) to open the REEL SETTINGS page.

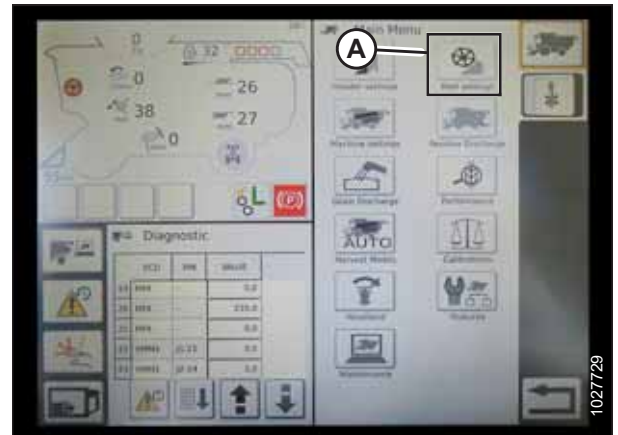


Figure 6.33: Reel Settings on Combine Main Menu

2. To set minimum reel speed, touch SPEED MINIMUM FIELD (B). The on-screen keyboard displays. Enter the desired value. Touch the green check mark to accept the new value, or the red X to cancel. The reel speed is shown in miles per hour (mph) and rotations per minute (rpm).

#### **NOTE:**

At the bottom of the REEL SETTINGS page, the reel diameter and reel pulses per revolution (PPR) are displayed. These values have already been set in the HEADER SETTINGS page.

3. Reel speed is calibrated on the REEL SETTINGS page by touching CALIBRATE button (A) in the top right of the page.



Figure 6.34: Reel Settings Calibration

#### **NOTE:**

The CALIBRATION WIZARD opens and displays a hazard warning.

## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Make sure to meet all the conditions listed in the CALIBRATION WIZARD warning. Press the green check mark to accept and start reel calibration. Pressing the red X will cancel the calibration procedure.



Figure 6.35: Calibration Wizard

5. A message appears in the CALIBRATION WIZARD stating that reel calibration has started. The reel will begin turning slowly and increase to high speed. A progress bar is provided. If necessary, touch the red X (not shown) to cancel. Otherwise, wait for the message that reel calibration has completed successfully. Touch the green check mark to save the calibrated settings.

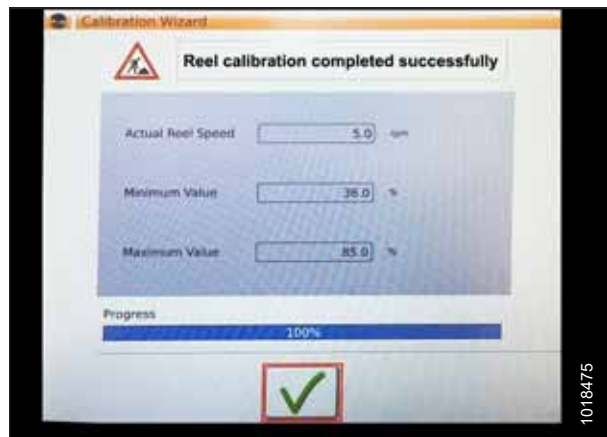


Figure 6.36: Calibration Progress

### *Setting up Automatic Header Controls – AGCO IDEAL™ Series*

Automatic header functions are configured on the HEADER SETTINGS page.

#### **NOTE:**

Up-to-date images of the IDEAL™ Series combine display were not available at time of publishing. For instructions, refer to the combine operator's manual for updates.



## SETTING UP AUTO HEADER HEIGHT CONTROL

1. **Automatic Control Functions:** There are toggle (OFF/ON) switches on the HEADER SETTINGS page for the automatic control functions. For MacDon headers, ensure the following two functions are enabled as shown:

- RTC (return to cut) (A)
- AHHC (automatic header height control) (B)

All other switches are disabled (not highlighted).

2. **Sensitivity** setting (C) controls how responsive a control (RTC or AHHC) is to a given change in sensor feedback. The setting fields are located directly below the toggle switches. To enter a new sensitivity setting, touch the setting field below the specific toggle switch, and enter the new value in the on-screen keyboard.

- Increase sensitivity if the combine does not change the feeder position quickly enough when in Auto Mode.
- Decrease sensitivity if the combine hunts for a position in Auto Mode.

### NOTE:

Recommended sensitivity starting points for MacDon headers are:

- 50 for RTC (A)
- 60 for AHHC (B)

3. **Header Speed:** HEADER CONTROL SPEED area (A) on the HEADER SETTINGS page is used to adjust the following speeds:

- Tilt left and right is the lateral tilt of the combine faceplate
- Header up and down (slow and fast speeds) is a two-stage button with slow speed on the first detent and fast on the second

### NOTE:

Recommended header control speed starting points

- Slow: Up 45/Down 40
- Fast: Up 100/Down 100

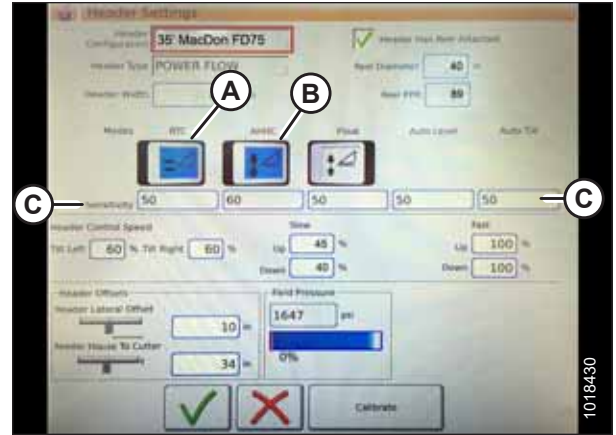


Figure 6.37: Automatic Controls and Sensitivity Settings

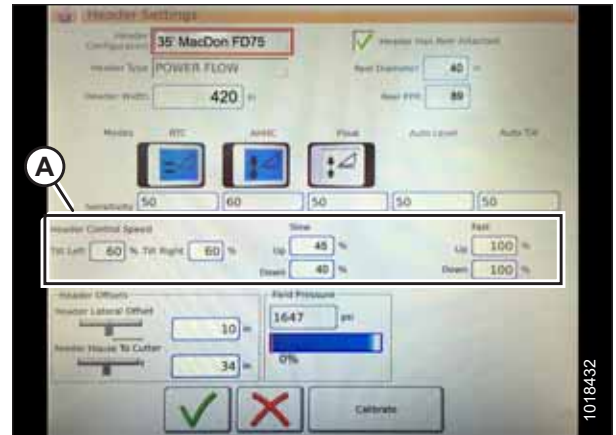


Figure 6.38: Header Speed Control Settings



## SETTING UP AUTO HEADER HEIGHT CONTROL

4. **Header Offsets (A):** Offset distances are important for yield mapping. There are two adjustable dimensions on the HEADER SETTINGS page:

- Header Lateral Offset: the distance between the centerline of the header and the centerline of the machine. This should be set at **0** for a MacDon header.
- Feeder House to Cutter: the distance from the machine interface to the cutterbar. This should be set at **68** for a MacDon header.

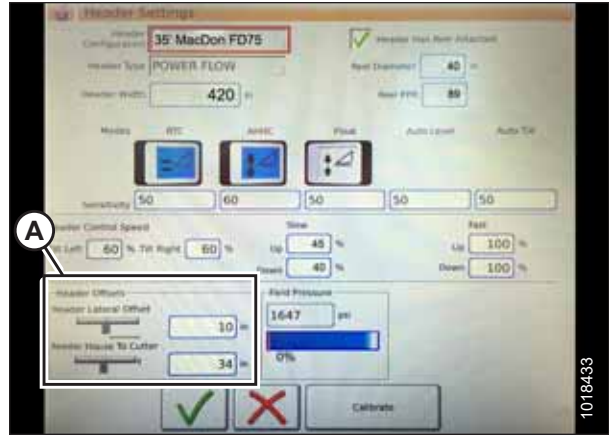


Figure 6.39: Header Offset Settings

### Calibrating the Header – AGCO IDEAL™ Series

The auto header control functions are configured on the HEADER SETTINGS page.

#### WARNING

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### NOTE:

Up-to-date images of the IDEAL™ combine display were not available at time of publishing. For instructions, refer to the combine operator's manual for updates.

1. On the COMBINE MAIN MENU, touch HEADER SETTINGS (A).

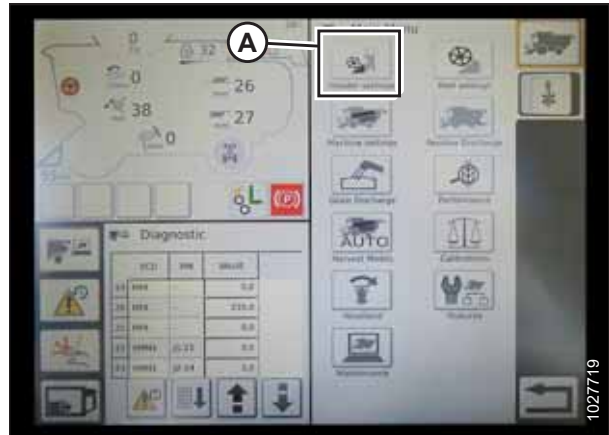


Figure 6.40: Combine Main Menu

## SETTING UP AUTO HEADER HEIGHT CONTROL

2. Touch HEADER CALIBRATE (A) at the right side of the HEADER SETTINGS CONFIG page.

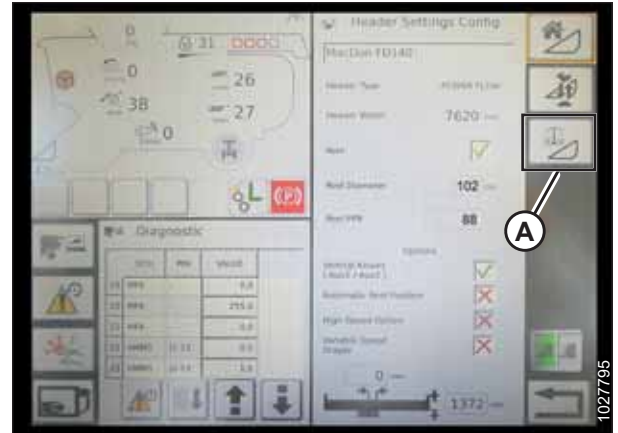


Figure 6.41: Header Settings Page

3. The hazard warning for HEADER CALIBRATION appears. Make sure that all conditions are met.
4. Touch the green check mark at the bottom of the page to start the calibration and follow the on-screen commands.



Figure 6.42: Header Calibration Warning

A progress bar is provided and the calibration can be stopped by touching the red X. The header moves automatically and erratically during this process.

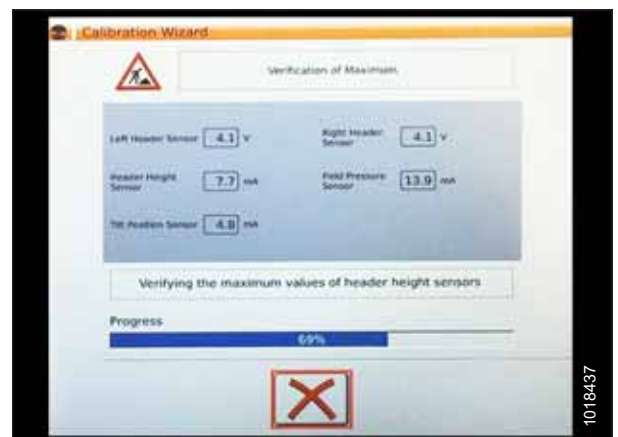


Figure 6.43: Calibration in Progress

## SETTING UP AUTO HEADER HEIGHT CONTROL

5. When the calibration is complete:
- Review summary information (A)
  - Review green check marks confirming calibrated functions (B)
  - Touch check mark (C) to save



Figure 6.44: Completed Calibration Page

### NOTE:

Touch CALIBRATIONS icon (A) on MAIN MENU page to display the CALIBRATION MENU where you can choose from a variety of calibrations including header and reel calibration.

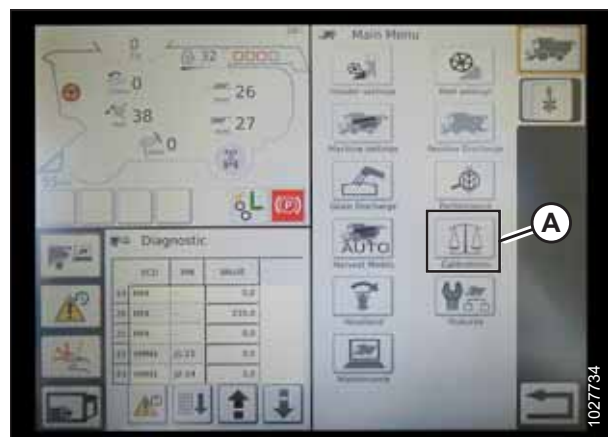


Figure 6.45: Direct Calibration Menu

## Operating the Header – AGCO IDEAL™ Series

### NOTE:

Up-to-date images of the IDEAL™ combine display were not available at time of publishing. For instructions, refer to the combine operator's manual for updates.

The following controls are used to operate the auto header height control (AHHC) functions:

- Tyton terminal (A)
- Control handle (B)
- Throttle (C)
- Header control cluster (D)

For instructions, refer to the combine operator's manual to familiarize yourself with the controls.



Figure 6.46: AGCO IDEAL™ Operator Station

## SETTING UP AUTO HEADER HEIGHT CONTROL

1. With the header running, set lateral tilt to MANUAL by pressing switch (A) so the light above switch is off.
2. Engage the AHHC by pressing switch (B) so light above switch is on.



Figure 6.47: Header Control Cluster

3. Press AHHC control switch (A) on the control handle to engage the AHHC. The header moves to the current setpoint position.



Figure 6.48: AHHC on Control Handle

4. Use HEADER HEIGHT SETPOINT control dial (A) as necessary to fine-tune the position.



Figure 6.49: Header Control Cluster

### *Reviewing Header In-Field Settings – AGCO IDEAL™ Series*

#### **NOTE:**

Up-to-date images of the IDEAL™ combine display were not available at time of publishing. For instructions, refer to the combine operator's manual for updates.

## SETTING UP AUTO HEADER HEIGHT CONTROL

- To view header group settings, touch HEADER icon (A) on the right side of the home page.
- The following information is displayed:
  - CURRENT POSITION of header (B).
  - SETPOINT cut-off position (C) (indicated by red line)
  - HEADER symbol (D) – touch to adjust the setpoint cut-off position using the adjustment wheel on the right side of the Tyton terminal.
  - CUT HEIGHT for AHHC (E) – fine-tune with the header height setpoint control dial on the header control cluster.
  - HEADER WORKING WIDTH (F)
  - HEADER PITCH (G)
- Touching a field opens the on-screen keyboard so that values can be adjusted. Enter the new value and touch the green check mark when complete.

**NOTE:**

Adjustment wheel (A) is located on the right of the Tyton terminal.

**NOTE:**

HEADER HEIGHT SETPOINT control dial (A) is on the header control cluster.

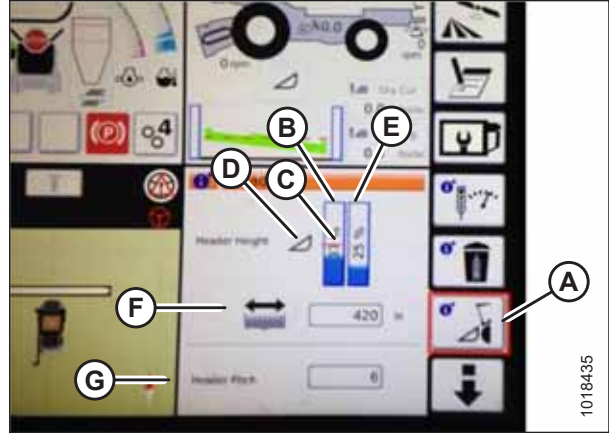


Figure 6.50: Header Groups

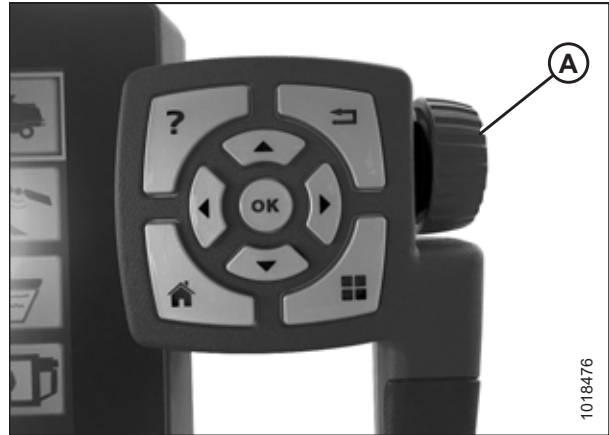


Figure 6.51: Adjustment Wheel on Right of Tyton Terminal



Figure 6.52: Header Control Cluster



### 6.1.5 Case IH 5088/6088/7088 Combines

#### Calibrating the Auto Header Height Control – Case IH 5088/6088/7088

For best performance of the auto header height control (AHHC) system, perform ground calibration with center-link set to **D**. When calibration is complete, adjust the center-link back to desired header angle. For instructions, refer to the header operator’s manual.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. For instructions, refer to the combine operator’s manual for updates.

**WARNING**

Check to be sure all bystanders have cleared the area.

**NOTE:**

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn’t separate from the float module.

1. Ensure center-link is set to **D**.
2. Set the float. For instructions, refer to operator’s manual for instructions.
3. Position fore-aft in midspan.
4. Start the combine engine, but do **NOT** engage separator or feeder house.
5. Locate HEADER CONTROL switch (A) on the right console, and set to HT (this is AHHC mode).

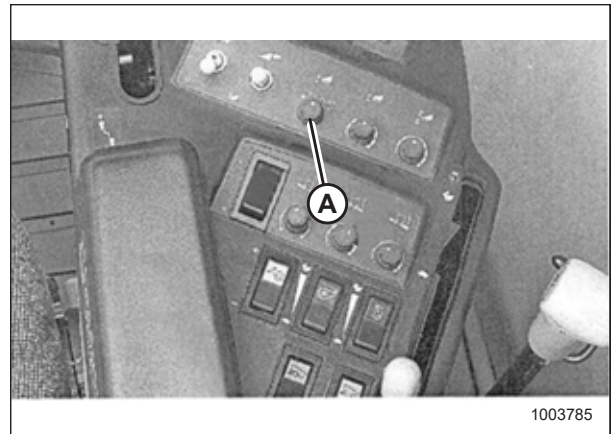


Figure 6.53: Right Console

6. Press HEADER LOWER switch (A) on the control handle until the float module and header are fully lowered. You may need to hold the switch for several seconds.
7. Press HEADER RAISE switch (A) on the control handle. The header should stop at about the halfway point. Continue holding the HEADER RAISE switch, and the header will rise until the feeder house reaches its upper limit. The AHHC system is now calibrated.

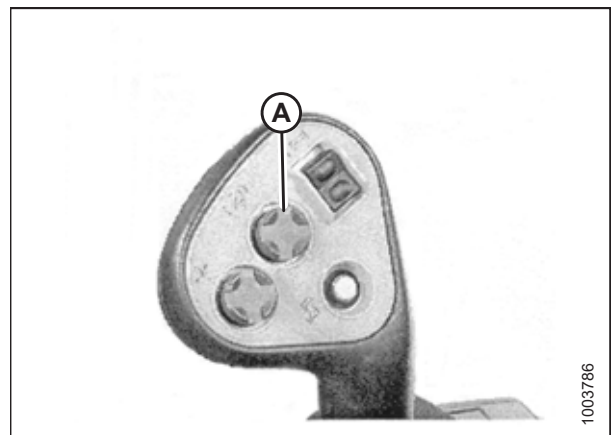


Figure 6.54: Control Handle – Case IH 2300/2500

**NOTE:**

If float was set heavier to complete the AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.

## SETTING UP AUTO HEADER HEIGHT CONTROL

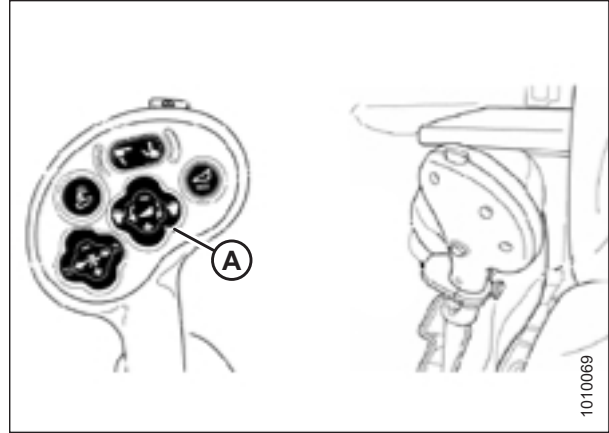


Figure 6.55: Control Handle – Case IH 5088/6088/7088

### Setting the Sensitivity of the Auto Header Height – Case IH 5088/6088/7088

The sensitivity adjustment controls the distance the cutterbar must travel up or down before the auto header height control (AHHC) reacts and raises or lowers the feeder house. When the sensitivity is set to maximum, only small changes in ground height are needed to cause the feeder house to raise or lower. When the sensitivity is set to minimum, large changes in the ground height are needed to cause the feeder house to raise or lower.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Use HEADER SETTINGS key (A) to display the HEADER SENSITIVITY CHANGE page as shown in Figure 6.57, page 195.
2. Use the UP key (B) or DOWN key (C) to adjust the highlighted item. The height sensitivity setting range is 0 (least sensitive) to 250 (most sensitive) in increments of 10.

#### NOTE:

Adjustments take effect immediately. Use the CANCEL key to return to the original settings.

3. Use HEADER SETTINGS key (A) to highlight the next changeable item.
4. Use ENTER key (D) to save changes and return to the monitor screen. If there are no changes, the screen will return to the monitor screen after 5 seconds.



Figure 6.56: Combine Controls

SETTING UP AUTO HEADER HEIGHT CONTROL

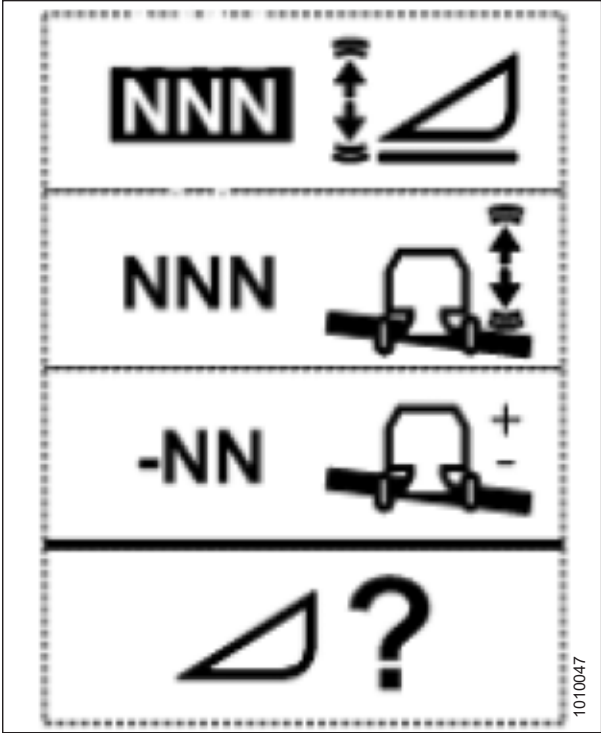


Figure 6.57: Height Sensitivity Change Page

6.1.6 Case IH 130 and 140 Series Mid-Range Combines

Setting up the Header on the Combine Display – Case IH 5130/6130/7130; 5140/6140/7140

- 1. On the main page of the combine display, select TOOLBOX (A).

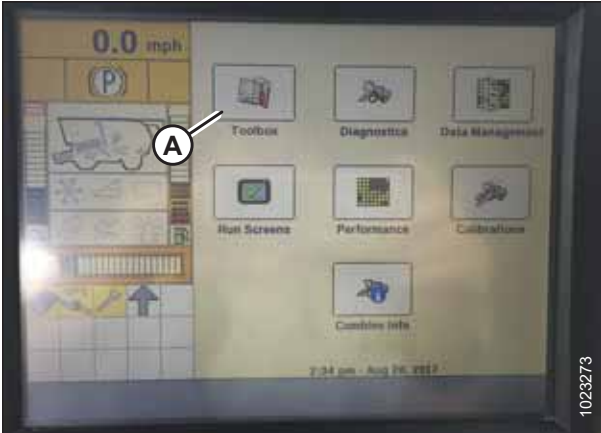


Figure 6.58: Case IH Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

2. Select HEAD 1 tab (A). The HEADER SETUP page displays.

**NOTE:**

To locate the HEAD 1 tab, you may need to scroll to the right using side arrows (C).

3. From CUTTING TYPE menu (B), select PLATFORM.

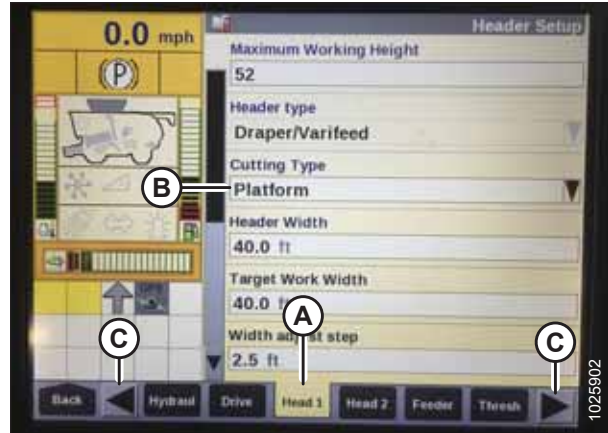


Figure 6.59: Case IH Combine Display

4. Select HEAD 2 tab (A). The HEADER SETUP 2 page displays.
5. From HEADER PRESSURE FLOAT menu (B), select NOT INSTALLED.
6. If you are operating a D1 Series Draper Header, from DRAPER GRAIN HEADER STYLE menu (C), select RIGID 2000 SERIES.

If you are operating an FD1 Series FlexDraper® Header, from DRAPER GRAIN HEADER STYLE menu (C), select FLEX 2000 SERIES.

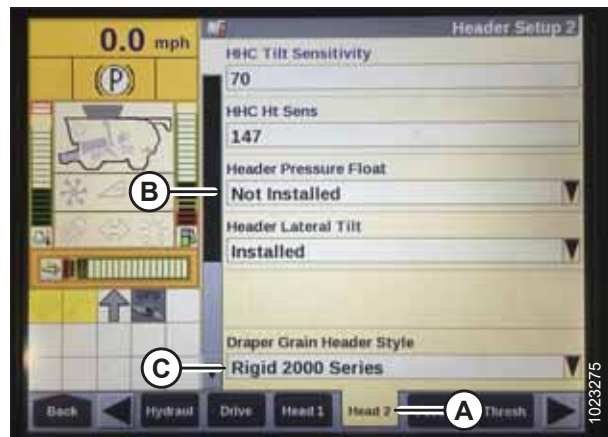


Figure 6.60: Case IH Combine Display

7. Locate HHC HEIGHT SENSITIVITY field (A), and set as follows:
  - **If using a two-sensor system:** Set HHC HEIGHT SENSITIVITY to 250.
  - **If using a single-sensor system:** Set HHC HEIGHT SENSITIVITY to 180.

**NOTE:**

If hunting occurs during operation, decrease this setting by 20 points at a time until hunting no longer occurs.

8. Set HHC TILT SENSITIVITY (B) to 150. Increase or decrease as desired.



Figure 6.61: Case IH Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

9. From REEL DRIVE TYPE menu (A), select one of the following:
  - 4 if you are using a standard 19-tooth drive sprocket.
  - 5 if you are using an optional high-torque 14-tooth drive sprocket.
  - 6 if you are using an optional high-torque 10-tooth drive sprocket.

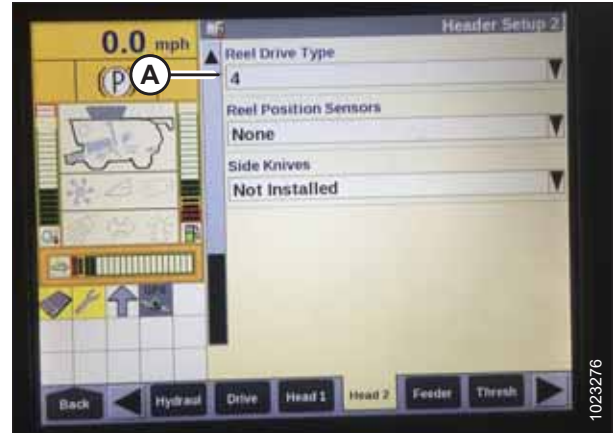


Figure 6.62: Case IH Combine Display

10. From REEL HEIGHT SENSOR menu (A), select YES.



Figure 6.63: Case IH Combine Display

11. Locate AUTOTILT field (A).
  - **If using a two-sensor system:** Select YES in the AUTOTILT field.
  - **If using a single-sensor system:** Select NO in the AUTOTILT field.

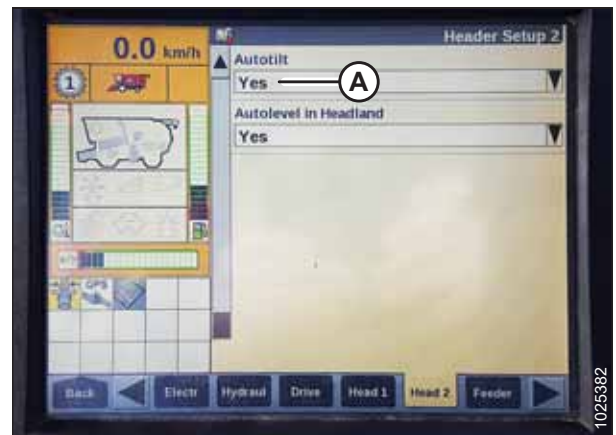


Figure 6.64: Case IH Combine Display

### Checking Voltage Range from Combine Cab – Case IH 5130/6130/7130; 5140/6140/7140

#### NOTE:

Changes may have been made to combine controls or display since this document was published. For instructions, refer to the combine operator's manual for updates.

## SETTING UP AUTO HEADER HEIGHT CONTROL

### WARNING

Check to be sure all bystanders have cleared the area.

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.
2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

#### NOTE:

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the auto header height control (AHHC) system.

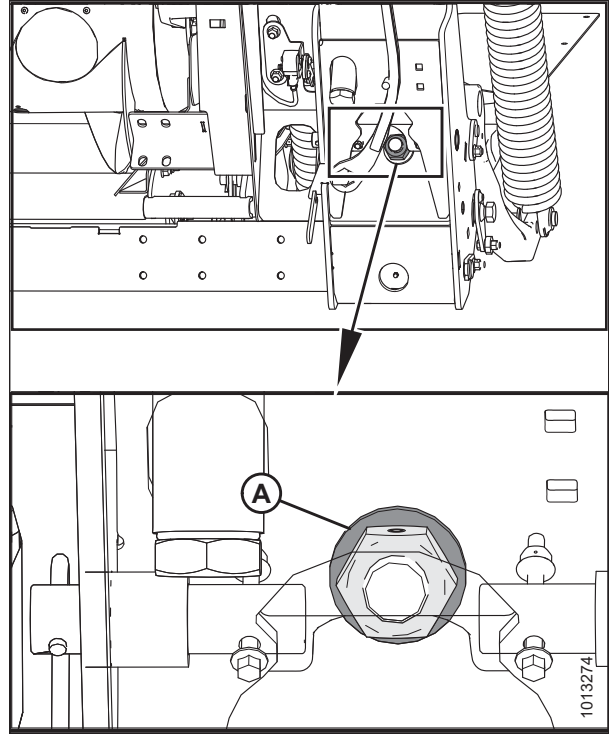


Figure 6.65: Float Lock

3. Adjust cable take-up bracket (B) (if necessary) until pointer (A) on float indicator is on 0.
4. Ensure header float is unlocked.

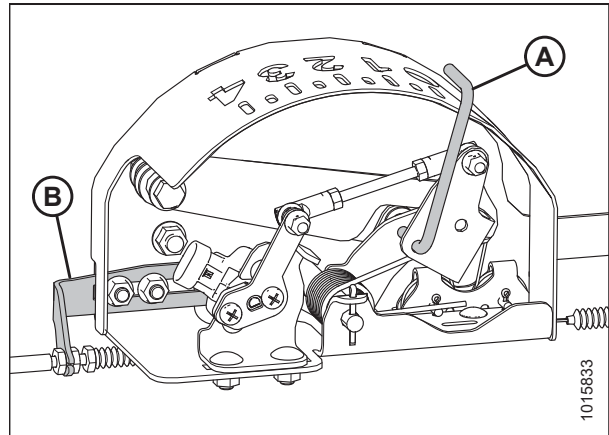


Figure 6.66: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

5. On the main page of the combine display, select **DIAGNOSTICS (A)**. The **DIAGNOSTICS** page opens.

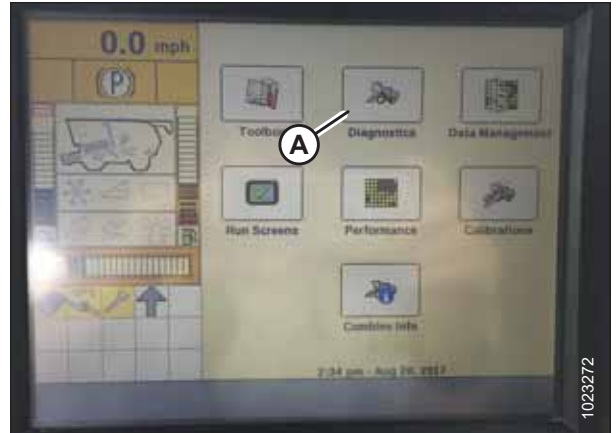


Figure 6.67: Case IH Combine Display

6. Select **SETTINGS (A)**. The **SETTINGS** page opens.
7. From the **GROUP** menu, select **HEADER (B)**.

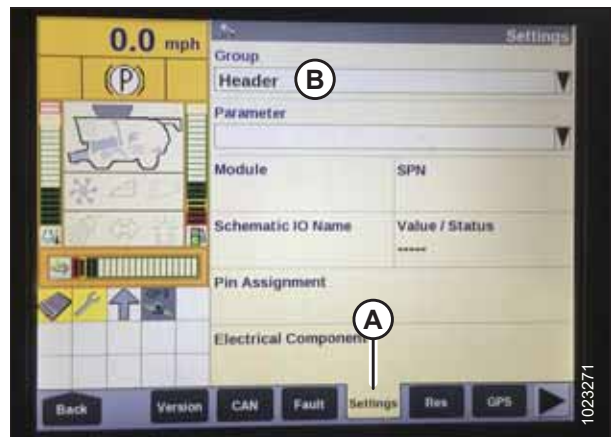


Figure 6.68: Case IH Combine Display

8. From the **PARAMETER** menu, select **LEFT HEIGHT/TILT SENSOR (A)**.



Figure 6.69: Case IH Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

- The SETTINGS page updates to display the voltage in VALUE/STATUS field (A). Lower the feeder house fully, and then raise it 305 mm (12 in.) off the ground to view the full range of voltage readings.
- If the sensor voltage is not within the low and high limits, or if the range between the low and high limits is insufficient, adjust the voltage limits. For instructions, refer to *Adjusting Voltage Limits – One-Sensor System, page 176*.



Figure 6.70: Case IH Combine Display

### Calibrating Auto Header Height Control – Case IH 5130/6130/7130, 5140/6140/7140

For best performance of the auto header height control (AHHC), perform these procedures with center-link set to **D**. When setup and calibration are complete, adjust center-link back to desired header angle. For instructions, refer to Header Angle in header operator's manual for instructions.

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

This procedure applies to combines with a software version below 28.00. For instructions on calibrating the AHHC for combines with software version 28.00 or above, refer to *Calibrating the Auto Header Height Control – Case IH Combines with Version 28.00 or Higher Software, page 214*.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. For instructions, refer to the combine operator's manual for updates.

#### **NOTE:**

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

- Ensure center-link is set to **D**.
- Ensure all header and float module electrical and hydraulic connections are made.
- Start the combine engine, but do **NOT** engage separator or feeder house.



## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Locate HEADER CONTROL switch (A) on the right console, and set to HT (this is AHHC mode).
5. Hold the DOWN button for 10 seconds, or until the combine feeder house has been lowered all the way down (the feeder house will stop moving).
6. Push the RAISE button and hold it until the feeder house travels all the way up. It will stop 61 cm (2 ft.) above ground for 5 seconds, then it will resume lift. This is an indication that calibration is successful.

**NOTE:**

If float was set heavier to complete the AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.

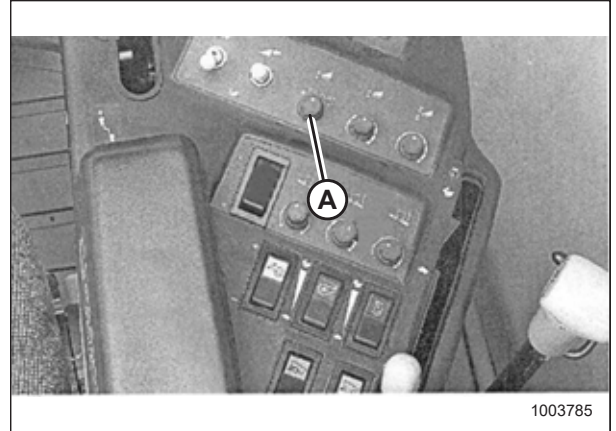


Figure 6.71: Right Console

### Setting Preset Cutting Height – Case 5130/6130/7130, 5140/6140/7140

To set preset cutting height, follow these steps:

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**WARNING**

Check to be sure all bystanders have cleared the area.

**NOTE:**

Indicator (A) should be at position 0 (B) with the header 152 mm (6 in.) off the ground. If not, the float sensor output voltage should be checked. For instructions, refer to Step 5, page 172. When the header is on the ground, the indicator should be at position 1 (C) for low ground pressure, and at position 4 (D) for high ground pressure. Crop and soil conditions determine the amount of float to use. The ideal setting is as light as possible without header bouncing or missing crop. Operating with heavy settings prematurely wears the cutterbar wearplates.

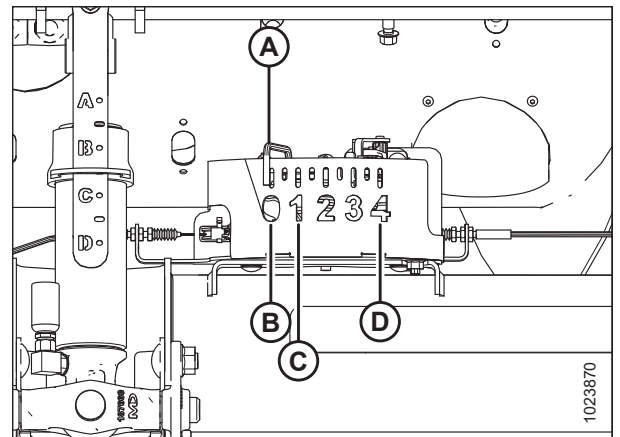


Figure 6.72: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

1. Engage separator and header.
2. Manually raise or lower the header to the desired cutting height.
3. Press 1 on button (A). A yellow light next to the button will illuminate.

**NOTE:**

When setting presets, always set header position before setting reel position. If header and reel are set at the same time, the reel setting will not be saved.

4. Manually raise or lower the reel to the desired working position.
5. Press 1 on button (A). A yellow light next to the button will illuminate.
6. Manually raise or lower the header to a second desired cutting height.
7. Press 2 on button (A). A yellow light next to the button will illuminate.
8. Manually raise or lower the reel to the desired working position.
9. Press 2 on button (A). A yellow light next to the button will illuminate.

Up and down arrows should now appear in MANUAL HEIGHT box (A) on the RUN 1 page on the combine display. This indicates that the auto header height control (AHHC) is functioning.



Figure 6.73: Case Combine Console



Figure 6.74: Case Combine Console



Figure 6.75: Case Combine Display – Run 1 Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

10. To enable the presets, activate AHHC button (A) to place the header on the ground. To enable the first preset, tap the button once. To enable the second preset, tap the button twice.

To lift the header to maximum working height, hold the SHIFT button on the back of the control handle while tapping AHHC button (A).



Figure 6.76: Case Combine Control Handle

11. The maximum working height can be adjusted on the HEADER SETUP page on the combine display. Enter the desired height in MAXIMUM WORKING HEIGHT field (A).



Figure 6.77: Case Combine Display – Header Setup Page

12. If you need to change the position of one of the presets, you can fine-tune this setting with button (A) on the combine console.



Figure 6.78: Case Combine Console



### 6.1.7 Case IH 7010/8010, 120, 230, 240, and 250 Series Combines

#### Checking Voltage Range from the Combine Cab – Case IH 8010

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator’s manual for updates.

**⚠ WARNING**

Check to be sure all bystanders have cleared the area.

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.
2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

**NOTE:**

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the AHHC system.

3. Adjust cable take-up bracket (B) (if necessary) until pointer (A) on float indicator is on 0.

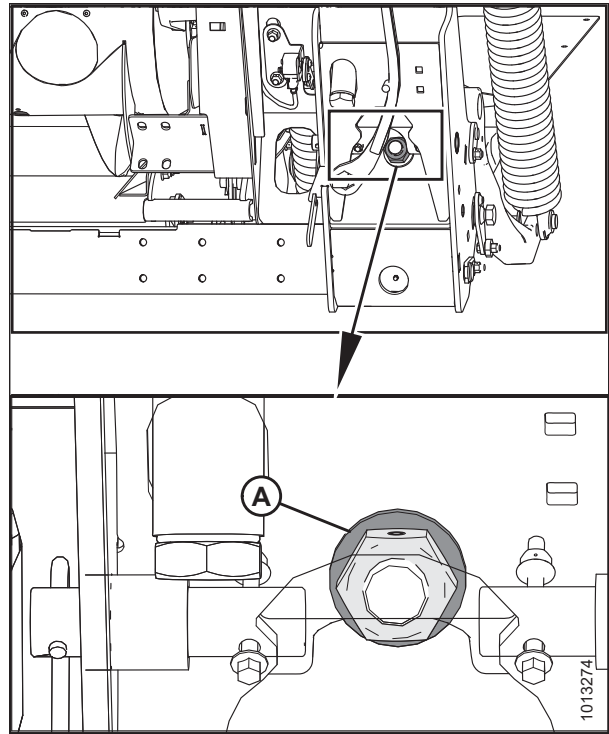


Figure 6.79: Float Lock

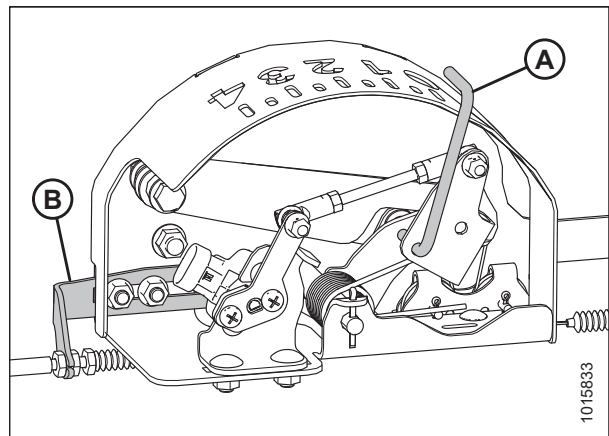


Figure 6.80: Float Indicator Box

**SETTING UP AUTO HEADER HEIGHT CONTROL**

4. Ensure header float is unlocked.
5. Select DIAG (A) on the Universal display MAIN screen. The DIAG screen displays.

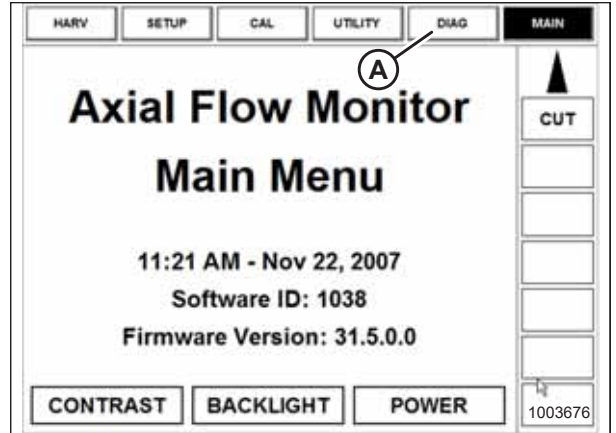


Figure 6.81: Case 8010 Combine Display

6. Select SUB SYSTEM (A). The SUB SYSTEM screen displays.

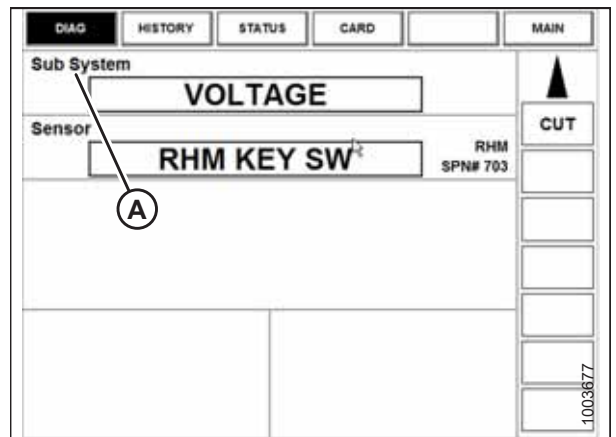


Figure 6.82: Case 8010 Combine Display

7. Select HDR HEIGHT/TILT (A). The SENSOR screen displays.

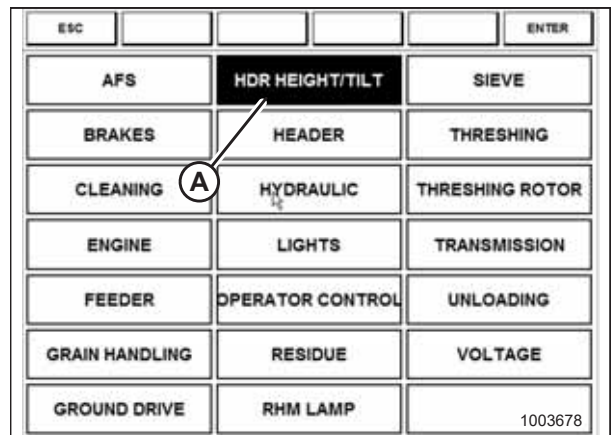


Figure 6.83: Case 8010 Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

8. Select LEFT SEN (A). The exact voltage is displayed. Raise and lower the header to see the full range of voltage readings.

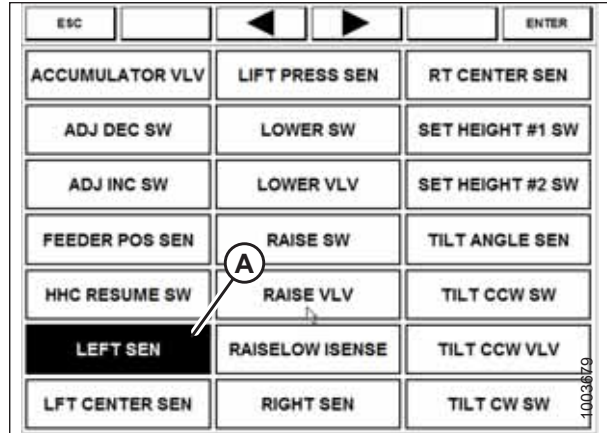


Figure 6.84: Case 8010 Combine Display

9. If the sensor voltage is not within the low and high limits, or if the range between the low and high limits is insufficient, adjust the voltage limits. For instructions, refer to *Adjusting Voltage Limits – One-Sensor System*, page 176.

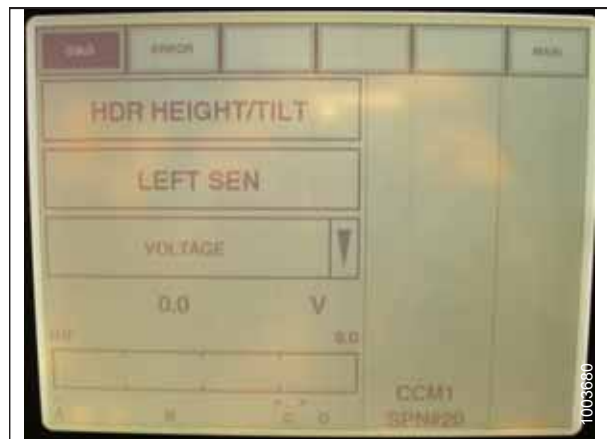


Figure 6.85: Case 8010 Combine Display

### Setting Header Controls – Case IH 8010

The following procedure applies to Case IH 8010 combines without a shift button on the control handle.

The REEL FORE-AFT switches (A) also control header fore-aft tilt if header is equipped with the fore-aft tilt option. The switches can be configured to allow the Operator to swap between reel fore-aft and header fore-aft tilt.

To set the header controls, follow these steps:

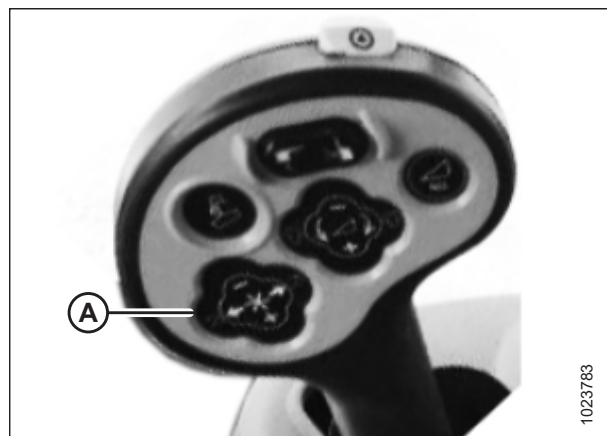


Figure 6.86: Case Combine Controls

## SETTING UP AUTO HEADER HEIGHT CONTROL

- To swap between reel fore-aft controls and header fore-aft tilt controls, go to the LAYOUT tab, select FORE/AFT CONTROL (A) from the legend, and place it on one of the operator-configurable screens (HARV1, HARV2, HARV3) or ADJUST under the RUN menu.

**NOTE:**

H F/A (B) is displayed on the status bar on the right of the screen when HEADER is selected with the FORE/AFT CONTROL.

- If HEADER is selected with the FORE/AFT CONTROL, press the reel aft button on the control handle to tilt the header rearward, or press the reel fore button on the control handle to tilt the header forward.

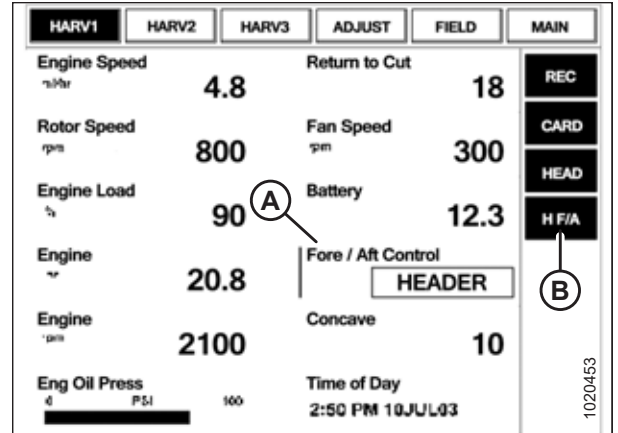


Figure 6.87: Case Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Checking Voltage Range from the Combine Cab – Case IH 7010/8010, 120, 230, 240, and 250 Series Combines

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### WARNING

Check to be sure all bystanders have cleared the area.

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.
2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

#### NOTE:

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the auto header height control (AHHC) system.

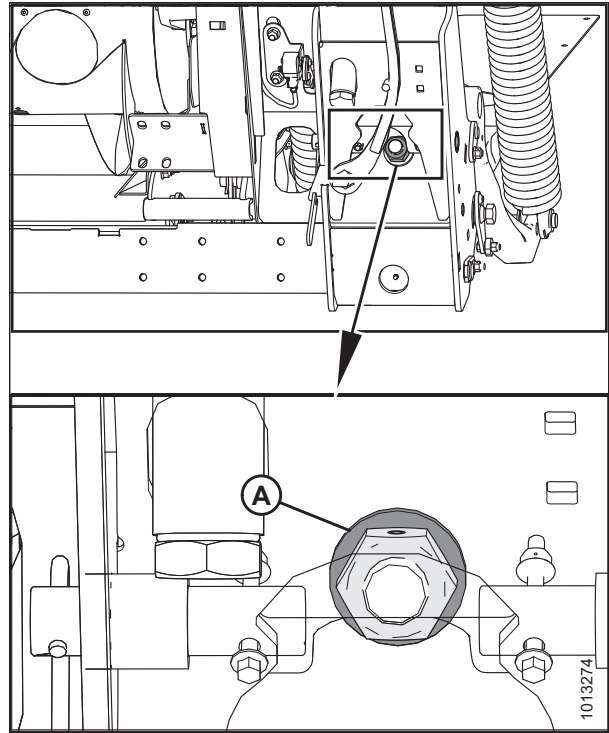


Figure 6.88: Float Lock

3. Adjust cable take-up bracket (B) (if necessary) until pointer (A) on float indicator is on 0.

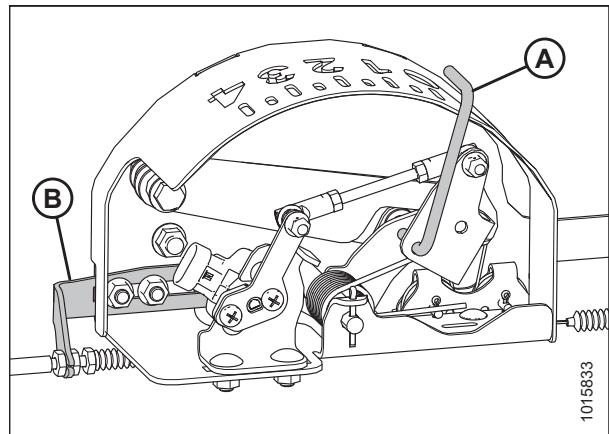


Figure 6.89: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Ensure header float is unlocked.
5. Select DIAGNOSTICS (A) on the MAIN page. The DIAGNOSTICS page opens.
6. Select SETTINGS. The SETTINGS page opens.

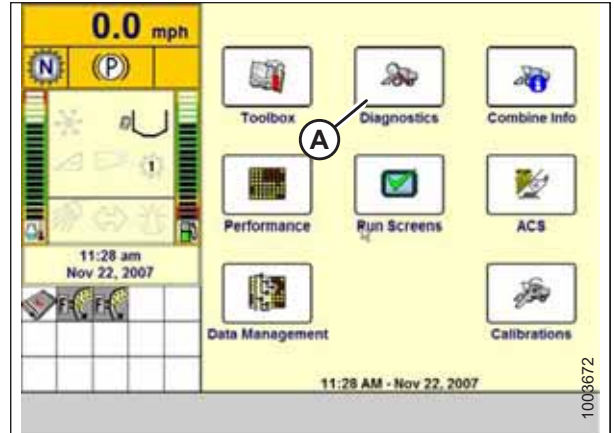


Figure 6.90: Case IH Combine Display

7. Select GROUP arrow (A). The GROUP dialog box opens.

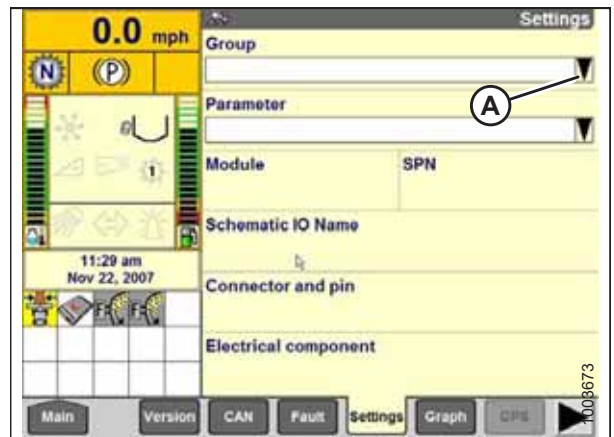


Figure 6.91: Case IH Combine Display

8. Select HEADER HEIGHT/TILT (A). The PARAMETER page opens.

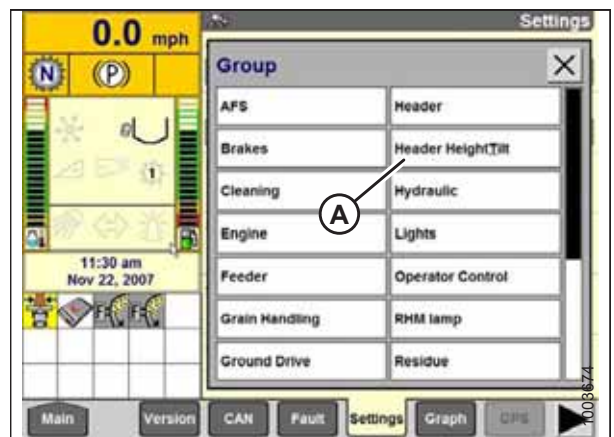


Figure 6.92: Case IH Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

9. Select LEFT HEADER HEIGHT SEN (A), and then select the GRAPH button (B). The exact voltage is displayed at top of page. Raise and lower the header to see the full range of voltage readings.
10. If the sensor voltage is not within the low and high limits, or if the range between the low and high limits is insufficient, adjust the voltage limits. For instructions, refer to [Adjusting Voltage Limits – One-Sensor System, page 176](#).

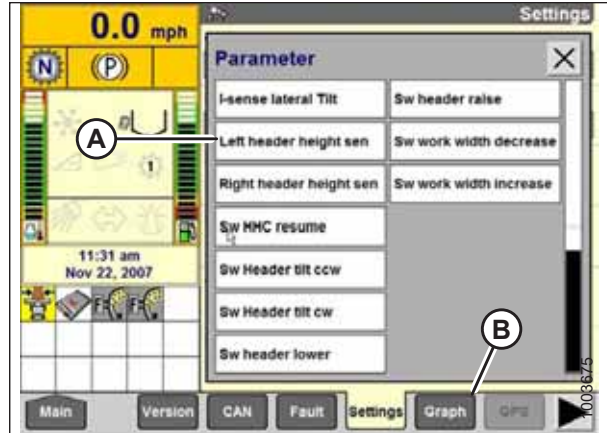


Figure 6.93: Case IH Combine Display

### *Calibrating the Auto Header Height Control – Case IH 7010/8010,120, 230, 240, and 250 Series Combines*

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to the header operator's manual.

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

This procedure applies to combines with a software version below 28.00. For instructions on calibrating the AHHC for combines with software version 28.00 or above, refer to [Calibrating the Auto Header Height Control – Case IH Combines with Version 28.00 or Higher Software, page 214](#).

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### **NOTE:**

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

1. Ensure center-link is set to **D**.
2. Ensure all header and float module electrical and hydraulic connections are made.



## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Select TOOLBOX (A) on the MAIN page.

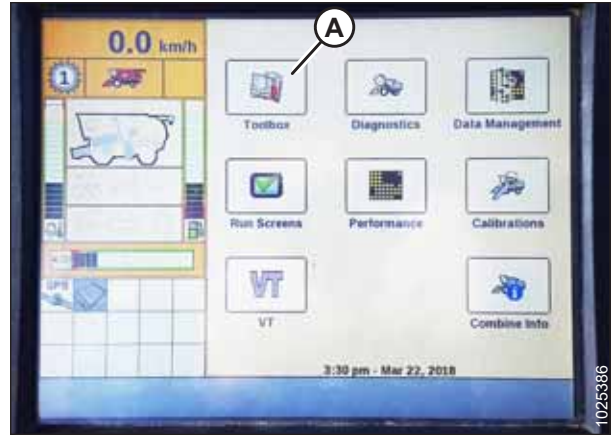


Figure 6.94: Case IH Combine Display

4. Select HEADER tab (A).

**NOTE:**

To locate the HEADER tab, you may need to scroll to the right using side arrows (C).

5. Set appropriate HEADER STYLE (B).



Figure 6.95: Case IH Combine Display

6. Set AUTO REEL SPEED SLOPE.

**NOTE:**

The AUTO REEL SPEED SLOPE value is the percentage of the reel speed compared to the ground speed. For example, if the value is set to 100, then the reel speed will be the same as the ground speed. Normally you want the reel going slightly faster than the ground speed. However, adjust the value according to crop conditions.

7. Set HEADER PRESSURE FLOAT to NO if equipped, and ensure REEL DRIVE is HYDRAULIC.



Figure 6.96: Case IH Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Install REEL FORE-BACK to YES (if applicable).



Figure 6.97: Case IH Combine Display

- Locate HHC HEIGHT SENSITIVITY field (A), and set as follows:

- If using a two-sensor system:** Set HHC HEIGHT SENSITIVITY to 250.
- If using a single-sensor system:** Set HHC HEIGHT SENSITIVITY to 180.

**NOTE:**

If hunting occurs during operation, decrease this setting by 20 points at a time until hunting no longer occurs.

- Set HHC TILT SENSITIVITY (B) to 150. Increase or decrease as desired.



Figure 6.98: Case IH Combine Display

- Install FORE/AFT CONTROL and HDR FORE/AFT TILT (if applicable).

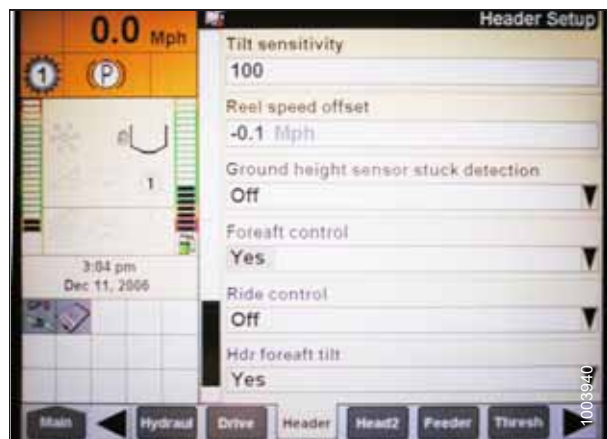


Figure 6.99: Case IH Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

12. Press HEAD2 (A) at bottom of page.
13. Ensure HEADER TYPE (B) is DRAPER.

**NOTE:**

If recognition resistor is plugged in to header harness, you will not be able to change this.

14. Set CUTTING TYPE (C) to PLATFORM.
15. Set appropriate HEADER WIDTH (D) and HEADER USAGE (E).

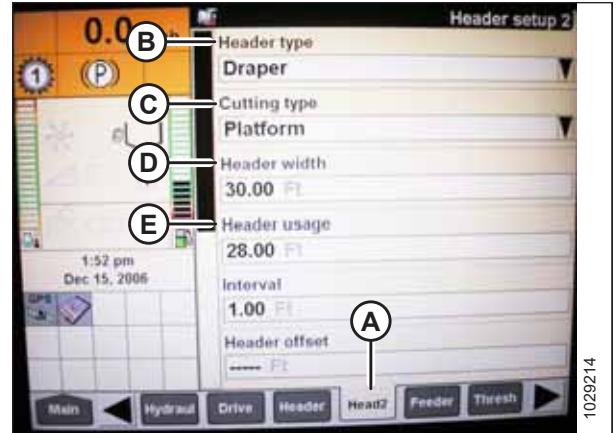


Figure 6.100: Case IH Combine Display

16. From the REEL HEIGHT SENSOR menu, select YES (A).



Figure 6.101: Case IH Combine Display

17. Locate AUTOTILT field (A).

- **If using a two-sensor system:** Select YES in the AUTOTILT field.
- **If using a single-sensor system:** Select NO in the AUTOTILT field.

**NOTE:**

If float was set heavier to complete the AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.

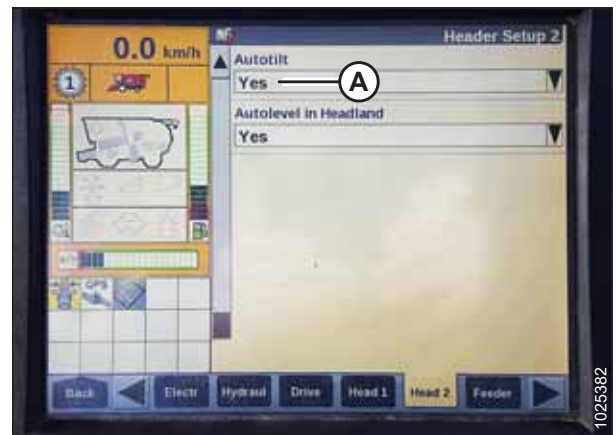


Figure 6.102: Case IH Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Calibrating the Auto Header Height Control – Case IH Combines with Version 28.00 or Higher Software*

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to the header operator's manual.

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### **NOTE:**

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

1. Ensure header center-link is set to **D**.
2. Raise header on down stops and unlock float.
3. Select TOOLBOX (A) on the MAIN page.

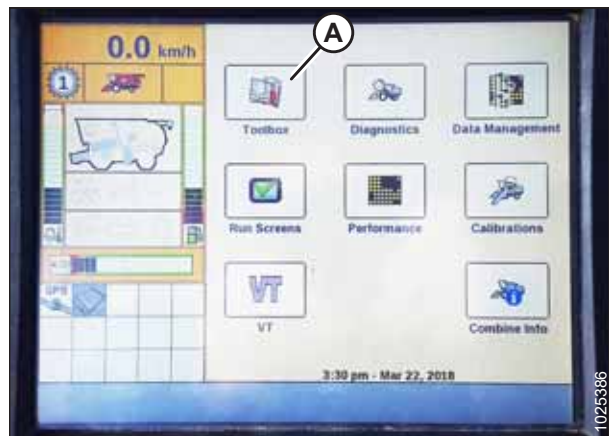


Figure 6.103: Case IH Combine Display

4. Select HEAD 1 tab (A).

#### **NOTE:**

To locate the HEAD 1 tab, you may need to scroll to the right using side arrows (B).

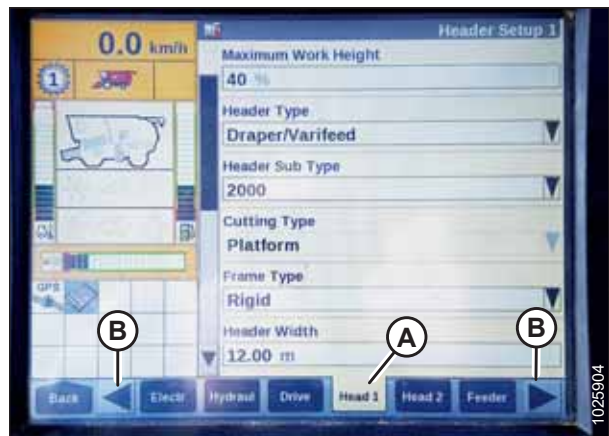


Figure 6.104: Case IH Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

5. Locate the HEADER SUB TYPE field.
6. Select 2000 (A).



Figure 6.105: Case IH Combine Display

7. Select HEAD 2 tab (A).
8. In HEADER SENSORS field (B), select ENABLE.
9. In HEADER PRESSURE FLOAT field (C), select NO.
10. In HEIGHT/TILT RESPONSE field (D), select FAST.
11. In AUTO HEIGHT OVERRIDE field (E), select YES.
12. Press down arrow (F) to go to the next page.

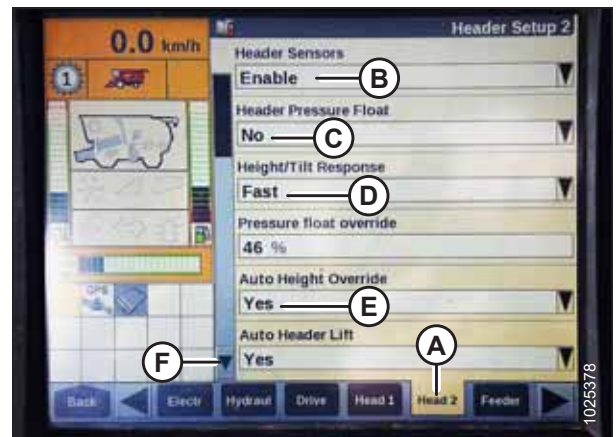


Figure 6.106: Case IH Combine Display

13. Locate HHC HEIGHT SENSITIVITY field (A), and set as follows:
  - **If using a single-sensor system:** Set HHC HEIGHT SENSITIVITY to 180.
  - **If using a two-sensor system:** Set HHC HEIGHT SENSITIVITY to 250.

**NOTE:**

If hunting occurs during operation, decrease this setting by 20 points at a time until hunting no longer occurs.

14. Set HHC TILT SENSITIVITY (B) to 150. Increase or decrease as desired.



Figure 6.107: Case IH Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

15. From the REEL HEIGHT SENSOR menu, select YES (A).



Figure 6.108: Case IH Combine Display

16. Locate AUTOTILT field (A).

- **If using a two-sensor system:** Select YES in the AUTOTILT field.
- **If using a single-sensor system:** Select NO in the AUTOTILT field.

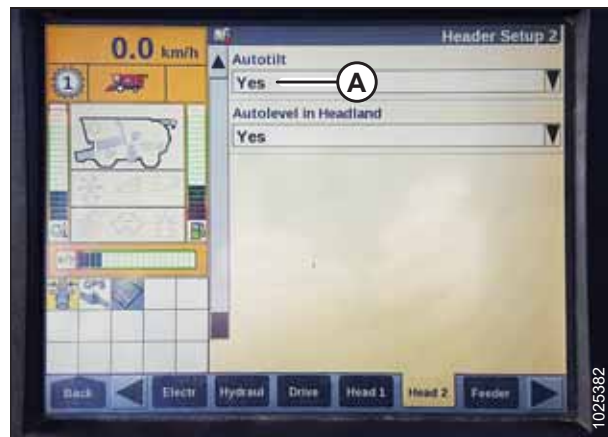


Figure 6.109: Case IH Combine Display

### NOTE:

Icons (A) and (B) appear on the monitor only after engaging the separator and header, and then pressing HEADER RESUME button on the control panel.

17. Ensure AUTO HEIGHT icon (A) appears on the monitor and is displayed as shown at location (B). When the header is set for cutting on the ground, this verifies that the combine is correctly using the sensor on the header to sense ground pressure.

### NOTE:

AUTO HEIGHT field (B) may appear on any of the RUN tabs and not necessarily on the RUN 1 tab.



Figure 6.110: Case IH Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

18. Select CALIBRATION on the combine display, and press the right arrow navigation key to enter the information box.
19. Select HEADER (A), and press ENTER. The CALIBRATION dialog box opens.

**NOTE:**

You can use the up and down navigation keys to move between options.



Figure 6.111: Case IH Combine Display

20. Follow the calibration steps in the order in which they appear in the dialog box. As you proceed through the calibration process, the display will automatically update to show the next step.

**NOTE:**

Pressing the ESC key during any of the steps or letting the system sit idle for more than 3 minutes will cause the calibration procedure to stop.

**NOTE:**

Refer to your combine operator's manual for an explanation of any error codes.



Figure 6.112: Case IH Combine Display

21. When all steps have been completed, CALIBRATION SUCCESSFUL message is displayed on the page. Exit the CALIBRATION menu by pressing the ENTER or ESC key.

**NOTE:**

If float was set heavier to complete the AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.



## SETTING UP AUTO HEADER HEIGHT CONTROL

### Checking Reel Height Sensor Voltages – Case IH Combines

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. On the main page of the combine display, select **DIAGNOSTICS** (A). The **DIAGNOSTICS** page opens.

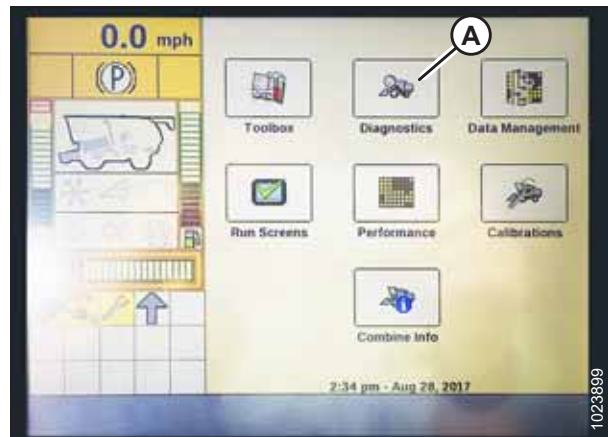


Figure 6.113: Case IH Combine Display

2. Select **SETTINGS** tab (A). The **SETTINGS** page opens.
3. From the **GROUP** menu, select **HEADER** (B).
4. From the **PARAMETER** menu, select **REEL VERTICAL POSITION** (C).



Figure 6.114: Case IH Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

5. Select GRAPH tab (A). The REEL VERTICAL POSITION graph displays.
6. Lower the reel to view high voltage (B). The voltage should be 4.1–4.5 V.
7. Raise the reel to view low voltage (C). The voltage should be 0.5–0.9 V.
8. If either voltage is out of range, refer to [7 Checking and Adjusting Reel Height Sensor](#), page 349.

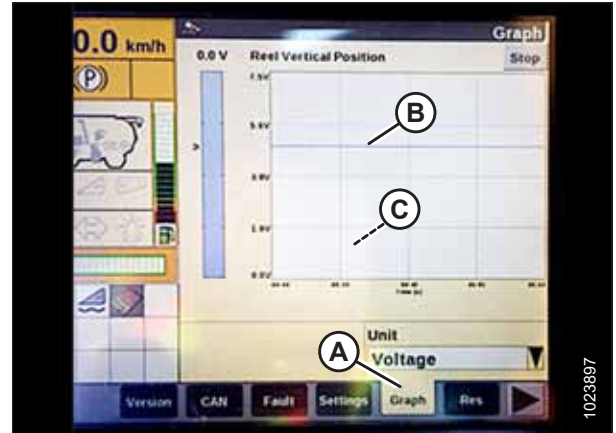


Figure 6.115: Case IH Combine Display

### Setting Preset Cutting Height – Case IH 7010/8010, 120, 230, 240, and 250 Series Combines

To set the preset cutting height, follow these steps:

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### **NOTE:**

Indicator (A) should be at position 0 (B) with the header 152 mm (6 in.) off the ground. If not, the float sensor output voltage should be checked. For instructions, refer to [Step 5, page 172](#). When the header is on the ground, the indicator should be at position 1 (C) for low ground pressure, and at position 4 (D) for high ground pressure. Crop and soil conditions determine the amount of float to use. The ideal setting is as light as possible without header bouncing or missing crop. Operating with heavy settings prematurely wears the cutterbar wearplates.

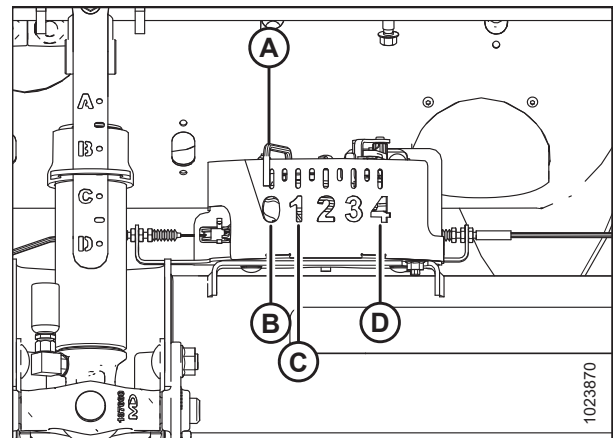


Figure 6.116: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

1. Engage separator and header.
2. Manually raise or lower header to a desired cutting height.
3. Press SET #1 switch (A). Light (C) beside switch (A) will illuminate.

**NOTE:**

Use switch (E) for fine adjustments.

**NOTE:**

When setting presets, always set header position before setting reel position. If header and reel are set at the same time, the reel setting will not save.

4. Manually raise or lower the reel to the desired position.
5. Press SET #1 switch (A). Light (C) beside switch (A) will illuminate.
6. Manually raise or lower the header to a second desired cutting height.
7. Press SET #2 switch (B). Light (D) beside switch (B) will illuminate.
8. Manually raise or lower the reel to a second desired working position.
9. Press SET #2 switch (B). Light (D) beside switch (B) will illuminate.
10. To swap between set points, press HEADER RESUME (A).
11. To raise header at headlands, press and hold SHIFT button (B) at the back of the control handle and press HEADER RESUME switch (A). To lower header, press HEADER RESUME switch (A) once to return to header preset height.

**NOTE:**

Pressing HEADER RAISE/LOWER switches (C) and (D) disengages AUTO HEIGHT mode. Press HEADER RESUME (A) to re-engage.

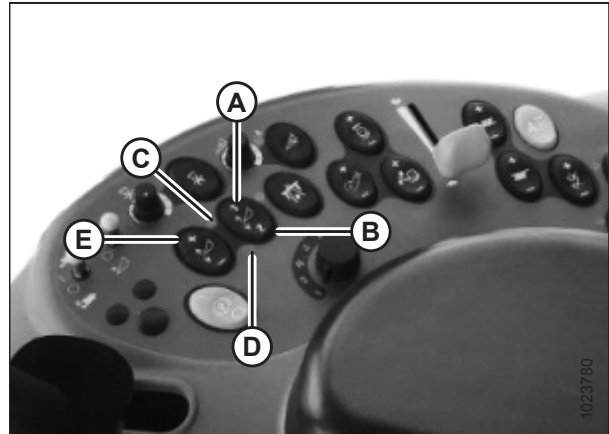


Figure 6.117: Case Combine Controls



Figure 6.118: Case Combine Controls

### 6.1.8 Challenger and Massey Ferguson 6 and 7 Series Combines

#### Checking Voltage Range from the Combine Cab – Challenger and Massey Ferguson

**WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

## SETTING UP AUTO HEADER HEIGHT CONTROL

### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.
2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

### NOTE:

If the header is not on down stops during the next two steps, the voltage may go out of range during operation, causing a malfunction of the auto header height control (AHHC) system.

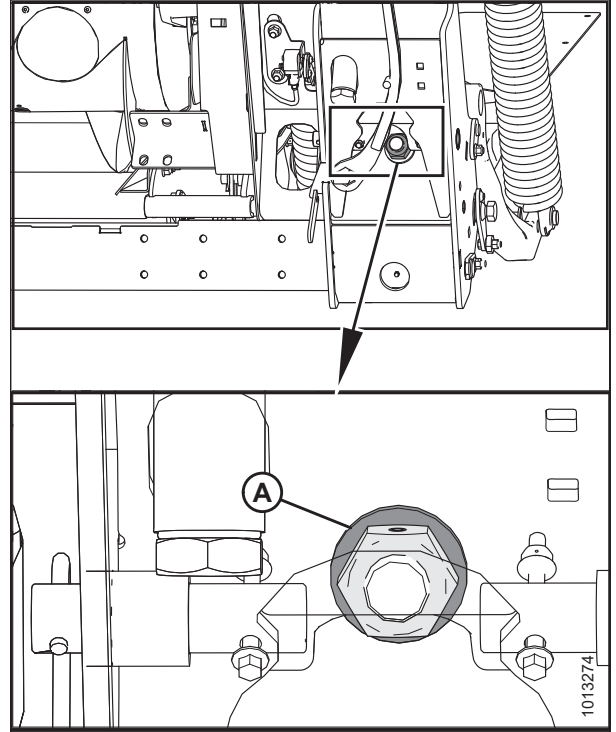


Figure 6.119: Float Lock

3. Adjust cable take-up bracket (B) (if necessary) until float indicator pointer (A) is on 0.

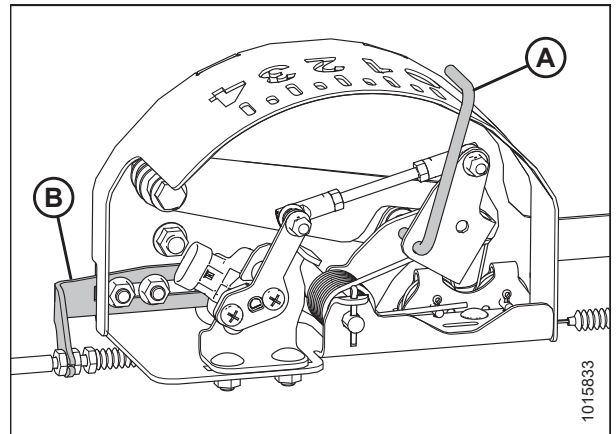


Figure 6.120: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Go to the FIELD page on the combine monitor, and then press the diagnostics icon. The MISCELLANEOUS page displays.
- Press VMM DIAGNOSTIC button (A). The VMM DIAGNOSTIC page displays.

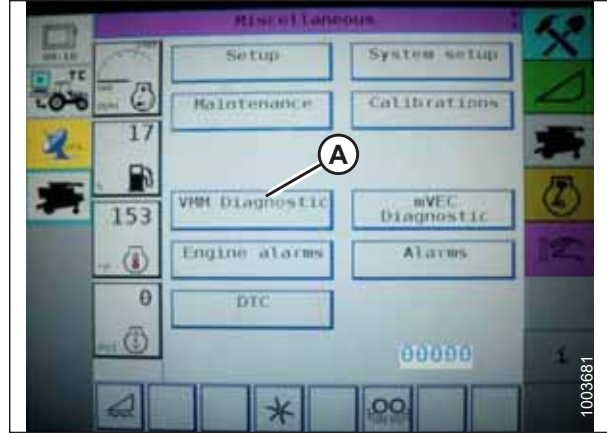


Figure 6.121: Challenger Combine Display

- Go to ANALOG IN tab (A), and then select VMM MODULE 3 by pressing the text box below the four tabs. The voltage from the AHHC sensor is now displayed on page as HEADER HEIGHT RIGHT POT and HEADER HEIGHT LEFT POT. The readings may be slightly different.



Figure 6.122: Challenger Combine Display

- Fully lower the combine feeder house (float module should be fully separated from the header).

**NOTE:**

You may need to hold the HEADER DOWN switch for a few seconds to ensure the feeder house is fully lowered.

- Read voltage.
- Raise header so cutterbar is 150 mm (6 in.) off the ground.
- Read voltage.
- If the sensor voltage is not within the low and high limits, or if the range between the low and high limits is insufficient, adjust the voltage limits. For instructions, refer to [Adjusting Voltage Limits – One-Sensor System, page 176](#) or [Adjusting Voltage Limits – Two-Sensor System, page 178](#).



Figure 6.123: Challenger Combine Display

### Engaging the Auto Header Height Control – Challenger and Massey Ferguson

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

The following system components are required in order for the auto header height control (AHHC) to work:

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Main module (PCB board) and header driver module (PCB board) mounted in card box in fuse panel module (FP)
- Multifunction control handle operator inputs
- Operator inputs mounted in the control console module (CC) panel

### NOTE:

In addition to the above components, the electrohydraulic header lift control valve is an integral part of the system.

Engage the AHHC as follows:

1. Scroll through the header control options on the combine display using the header control switch until AHHC icon (A) is displayed in the first message box. The AHHC will adjust the header height in relation to the ground according to the height setting and sensitivity setting.

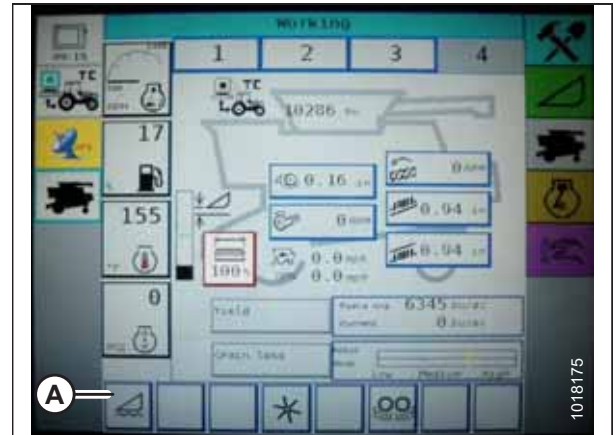


Figure 6.124: Challenger Combine Display

### Calibrating the Auto Header Height Control – Challenger and Massey Ferguson

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### NOTE:

For best performance of the auto header height control (AHHC) system, perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to Header Angle in the header operator's manual.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### NOTE:

If the header float is set too light, it can prevent AHHC calibration. You may need to set the float heavier for the calibration procedure so the header doesn't separate from the float module.

1. Ensure center-link is set to **D**.



## SETTING UP AUTO HEADER HEIGHT CONTROL

2. On the FIELD screen, press DIAGNOSTICS icon (A). The MISCELLANEOUS screen appears.

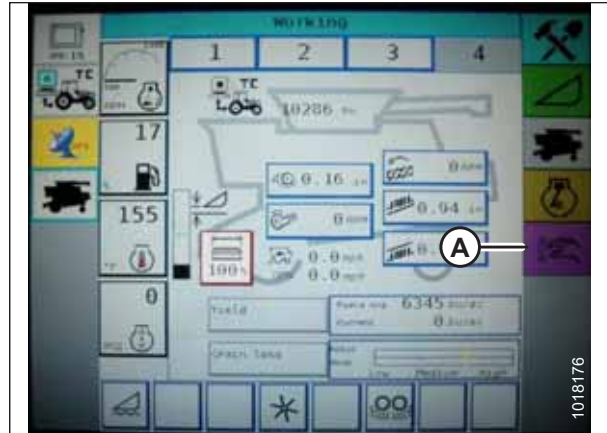


Figure 6.125: Challenger Combine Display

3. Press CALIBRATIONS button (A). The CALIBRATIONS screen appears.

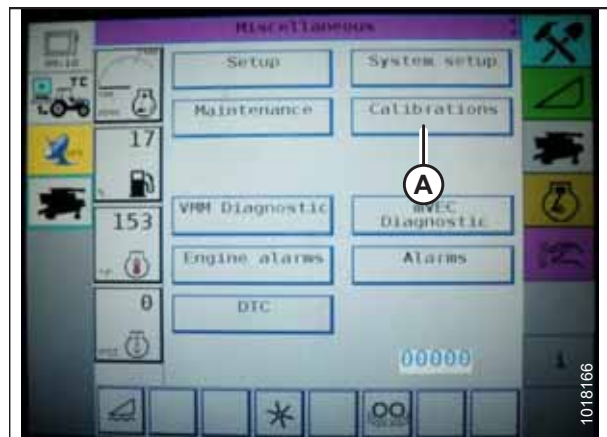


Figure 6.126: Challenger Combine Display

4. Press HEADER button (A). The HEADER CALIBRATION screen displays a warning.

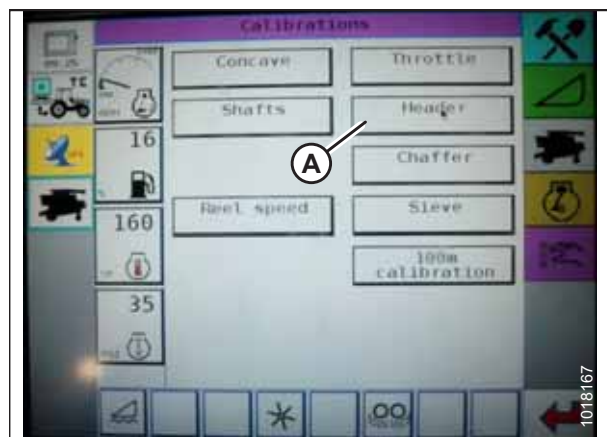


Figure 6.127: Challenger Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

5. Read the warning message, and then press the green check mark button.

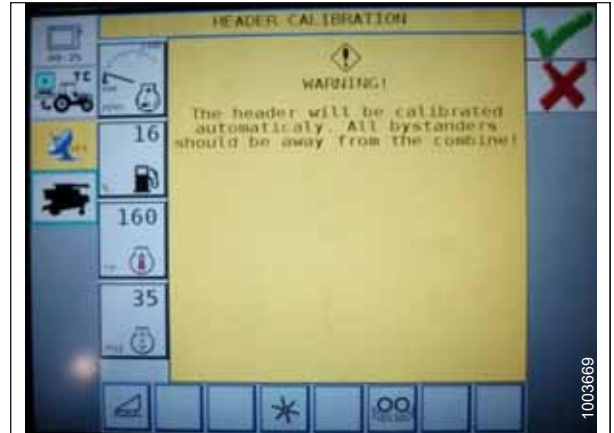


Figure 6.128: Challenger Combine Display

6. Follow the on-screen prompts to complete calibration.

### NOTE:

The calibration procedure can be canceled at any time by pressing the cancel button in the bottom right corner of the screen. While the header calibration is running, the calibration can also be canceled by using the UP, DOWN, TILT RIGHT, or TILT LEFT buttons on the control handle.

### NOTE:

If the combine does not have HEADER TILT installed or if it is inoperable, you may receive warnings during calibration. Press the green check mark if these warnings appear. This will not affect the AHHC calibration.

### NOTE:

If the float was set heavier to complete the AHHC calibration procedure, adjust to the recommended operating float after the calibration is complete.

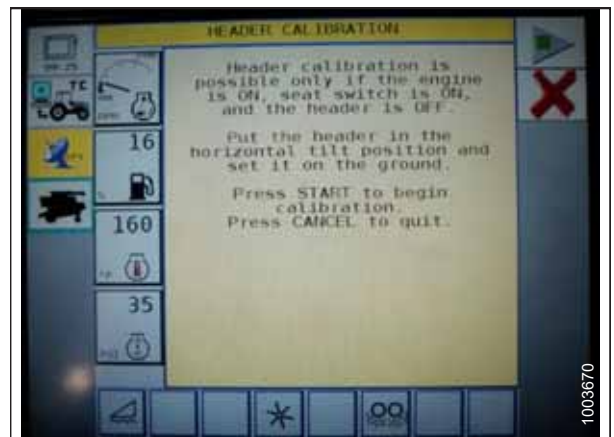


Figure 6.129: Challenger Combine Display

### *Adjusting the Header Height – Challenger and Massey Ferguson*

Once the auto header height control (AHHC) is activated, press and release the HEADER LOWER button on the control handle. The AHHC will automatically lower the header to the selected height setting.



### WARNING

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

## SETTING UP AUTO HEADER HEIGHT CONTROL

You can adjust the selected AHHC height using HEIGHT ADJUSTMENT knob (A) on the control console. Turning the knob clockwise increases the selected height, and turning the knob counterclockwise decreases the selected height.



Figure 6.130: Height Adjustment Knob on the Combine Control Console

### *Adjusting the Header Raise/Lower Rate – Challenger and Massey Ferguson*

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Press Header icon (A) on the FIELD screen. The HEADER screen displays.

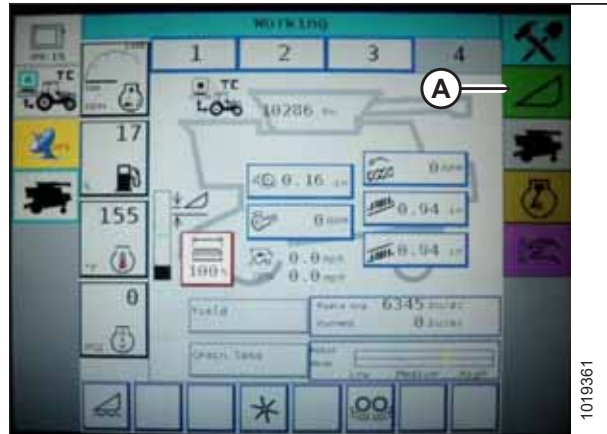


Figure 6.131: Challenger Combine Display

2. Press HEADER CONTROL (A). The HEADER CONTROL screen displays.

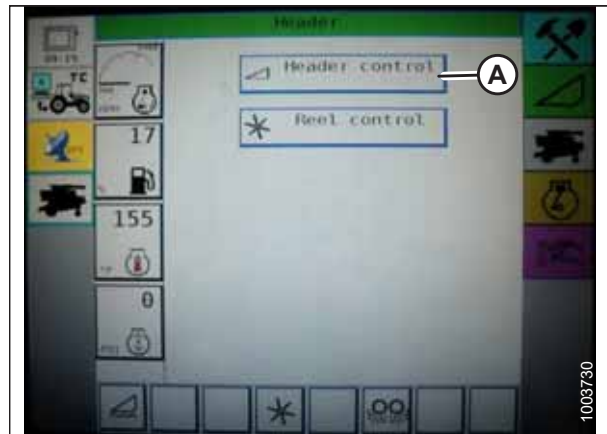


Figure 6.132: Challenger Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Go to the TABLE SETTINGS tab.
4. Press up arrow on MAX UP PWM to increase percentage number and increase raise speed. Press down arrow on MAX UP PWM to decrease percentage number and decrease raise speed.
5. Press up arrow on MAX DOWN PWM to increase percentage number and increase lower speed. Press down arrow on MAX DOWN PWM to decrease percentage number and decrease lower speed.

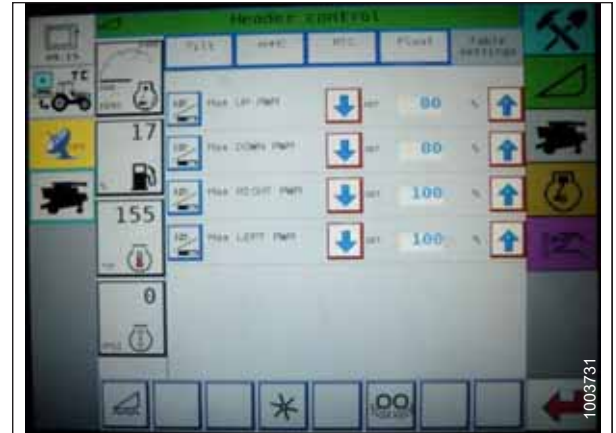


Figure 6.133: Challenger Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting the Sensitivity of the Auto Header Height Control – Challenger and Massey Ferguson

The sensitivity adjustment controls the distance the cutterbar must travel up or down before the auto header height control (AHHC) reacts and raises or lowers the feeder house. When the sensitivity is set to maximum, only small changes in ground height are needed to cause the feeder house to raise or lower. When the sensitivity is set to minimum, large changes in the ground height are needed to cause the feeder house to raise or lower.

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Press the HEADER icon on the FIELD screen. The HEADER screen appears.
2. Press HEADER CONTROL button (A). The HEADER CONTROL screen appears. You can adjust sensitivity on this screen using the up and down arrows.

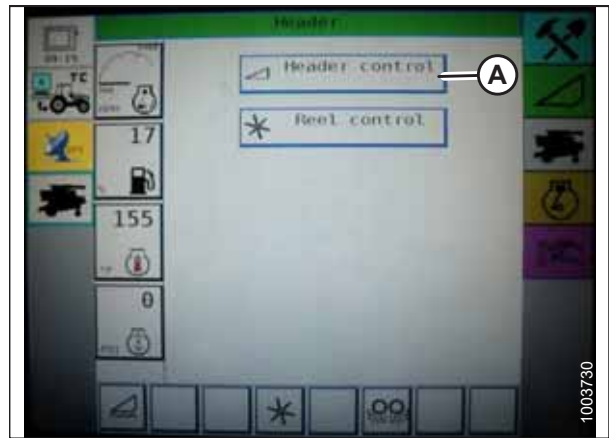


Figure 6.134: Challenger Combine Display

3. Adjust the sensitivity to the maximum setting.
4. Activate the AHHC, and press the HEADER LOWER button on the control handle.
5. Decrease the sensitivity until the feeder house remains steady and does not bounce up and down.

#### **NOTE:**

This is the maximum sensitivity and is only an initial setting. The final setting must be made in the field, as the system reaction will vary with changing surfaces and operating conditions.

#### **NOTE:**

If maximum sensitivity is not needed, a less sensitive setting will reduce the frequency of header height corrections and component wear. Partially opening the accumulator valve will cushion the action of the header lift cylinders and reduce header hunting.



Figure 6.135: Challenger Combine Display

## 6.1.9 CLAAS 500 Series Combines

### *Calibrating the Auto Header Height Control – CLAAS 500 Series*

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to Header Angle in the header operator's manual for instructions.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

1. Ensure center-link is set to **D**.
2. Use < key (A) or > key (B) to select AUTO HEADER, and press OK key (C). The E5 screen displays whether the automatic header height is on or off.

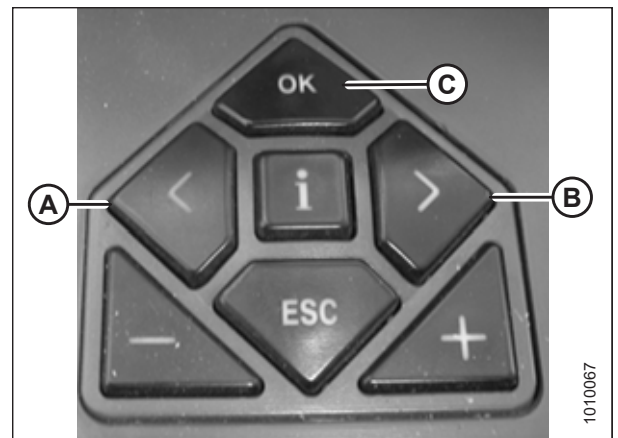


Figure 6.136: CLAAS Combine Controls

3. Use – key (A) or + key (B) to turn the AHHC on, and press OK key (C).
4. Engage the threshing mechanism and the header.

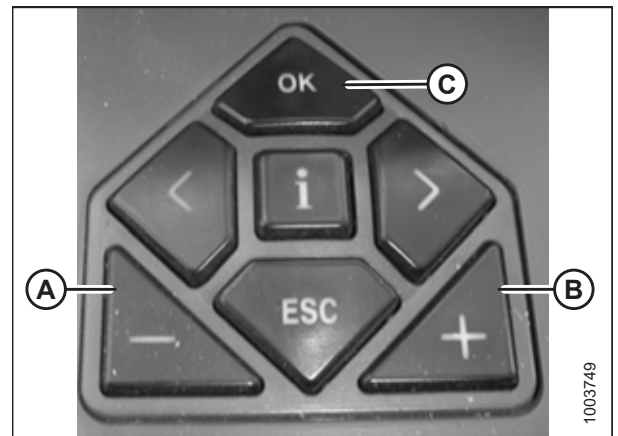


Figure 6.137: CLAAS Combine Controls

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Use the < or > key to select CUTT. HEIGHT LIMITS, and press the combine controls OK key.
- Follow the procedure displayed on the screen to program the upper and lower limits of the header into the CEBIS.

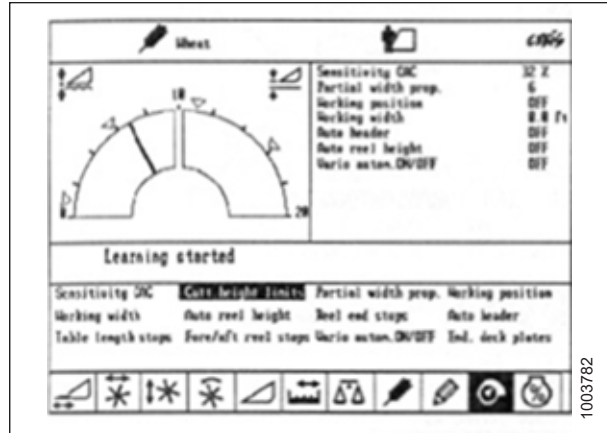


Figure 6.138: CLAAS Combine Display

- Use the < or > key to select SENSITIVITY CAC, and press the combine controls OK key.

**NOTE:**

Setting the sensitivity of the AHHC system affects the reaction speed of the AHHC on the header.

- Use the – key or the + key to change the setting of the reaction speed, and press the combine controls OK key.

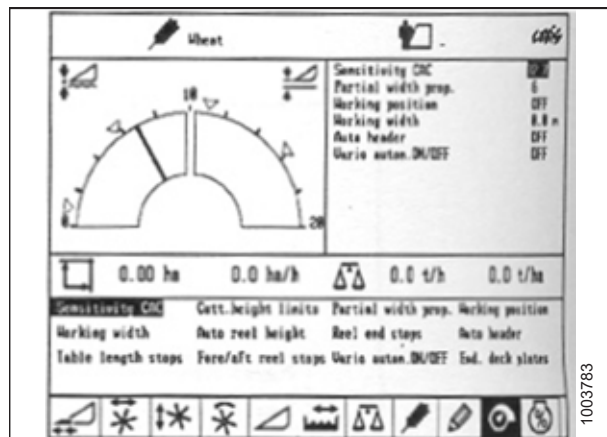


Figure 6.139: CLAAS Combine Display

- Use line (A) or value (B) to determine the sensitivity setting.

**NOTE:**

The setting can be adjusted from 0–100%. When sensitivity is adjusted to 0%, the signals from the sensing bands have no effect on the automatic cutting height adjustment. When sensitivity is adjusted to 100%, the signals from the sensing bands have maximum effect on the automatic cutting height adjustment. The recommended starting point is 50%.

**NOTE:**

If float was set heavier to complete the AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.

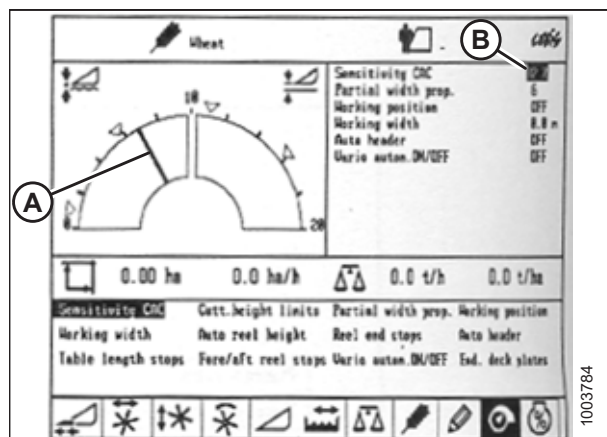


Figure 6.140: CLAAS Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting Cutting Height – CLAAS 500 Series

Cutting heights can be programmed into the preset cutting height and auto contour systems. Use the preset cutting height system for cutting heights above 150 mm (6 in.), and use the auto contour system for cutting heights below 150 mm (6 in.).

### Setting Preset Cutting Height – CLAAS 500 Series

#### **WARNING**

Check to be sure all bystanders have cleared the area.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Start the engine.
2. Activate the machine enable switch.
3. Engage the threshing mechanism.
4. Engage the header.
5. Briefly press button (A) in order to activate the auto contour system, or briefly press button (B) in order to activate the preset cutting height system.

#### **NOTE:**

Button (A) is used only with auto header height control (AHHC) function. Button (B) is used only with the return to cut function.



Figure 6.141: Control Handle Buttons

6. Use < key (C) or > key (D) to select the CUTTING HEIGHT screen, and press OK key (E).
7. Use – key (A) or + key (B) to set the desired cutting height. An arrow indicates the selected cutting height on the scale.

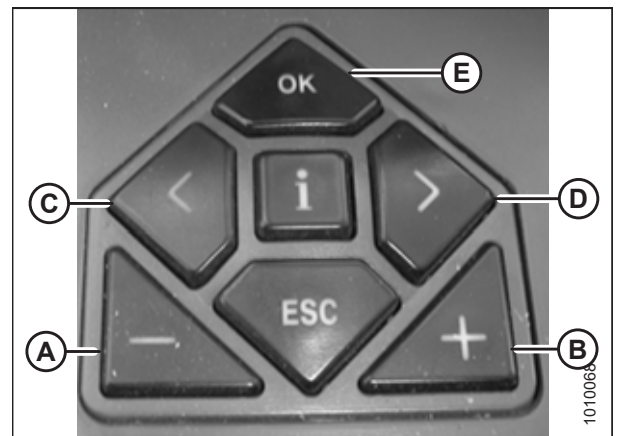


Figure 6.142: CLAAS Combine Controls



## SETTING UP AUTO HEADER HEIGHT CONTROL

- Briefly press button (A) or button (B) in order to select the set point.
- Repeat Step 7, [page 231](#) for the set point.



Figure 6.143: Control Handle Buttons

### Setting Cutting Height Manually – CLAAS 500 Series

#### **WARNING**

Check to be sure all bystanders have cleared the area.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

- Use button (A) to raise the header, or button (B) to lower the header to the desired cutting height.
- Press and hold button (C) for 3 seconds to store the cutting height into the CEBIS (an alarm will sound when the new setting has been stored).
- Program a second set point, if desired, by using button (A) to raise the header, or button (B) to lower the header to the desired cutting height, and briefly press button (C) to store the second set point into the CEBIS (an alarm will sound when the new setting has been stored).

#### **NOTE:**

For above-the-ground cutting, repeat Step 1, [page 232](#), and use button (D) instead of button (C) while repeating Step 2, [page 232](#).



Figure 6.144: Control Handle Buttons

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting the Sensitivity of the Auto Header Height Control – CLAAS 500 Series

The sensitivity adjustment controls the distance the cutterbar must travel up or down before the auto header height control (AHHC) reacts and raises or lowers the feeder house. When the sensitivity is set to maximum, only small changes in ground height are needed to cause the feeder house to raise or lower. When the sensitivity is set to minimum, large changes in the ground height are needed to cause the feeder house to raise or lower.

#### NOTE:

The upper and lower limits of the header must be programmed into the CEBIS before adjusting the sensitivity of the AHHC system. The setting can be adjusted from 0–100%. When sensitivity is adjusted to 0%, the signals from the sensing bands have no effect on the automatic cutting height adjustment. When sensitivity is adjusted to 100%, the signals from the sensing bands have maximum effect on the automatic cutting height adjustment. The recommended starting point is 50%.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Use < key (C) or > key (D) to select SENSITIVITY CAC, and press OK key (E).
2. Use – key (A) or + key (B) to change the reaction speed setting, and press OK key (E).

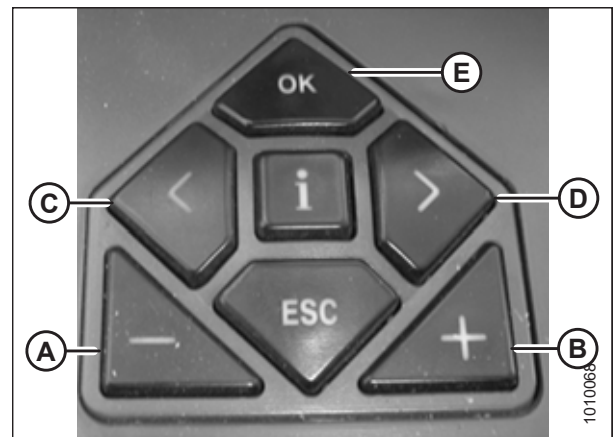


Figure 6.145: CLAAS Combine Controls

3. Use line (A) or value (B) to determine the sensitivity setting.

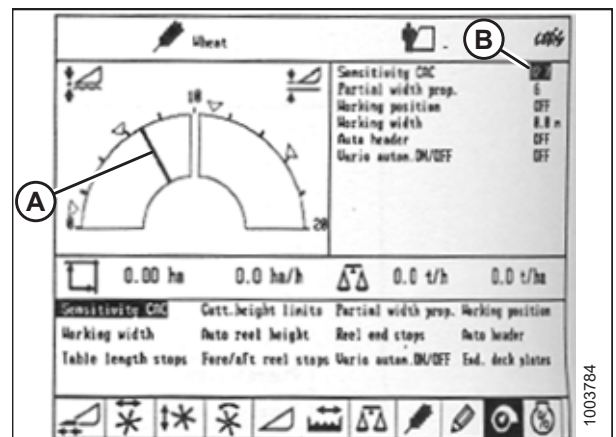
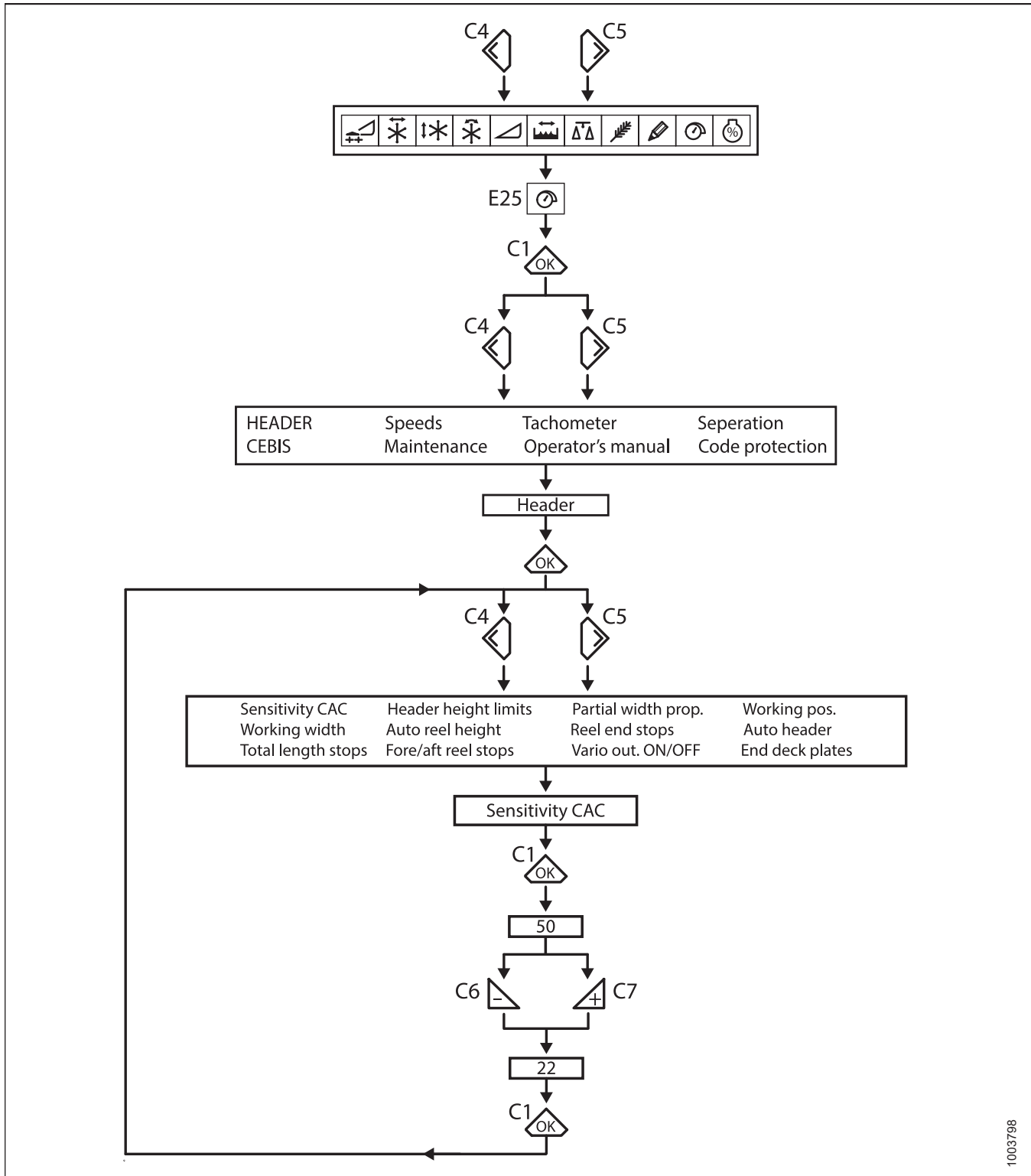


Figure 6.146: CLAAS Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

Figure 6.147: Flow Chart for Setting the Sensitivity of the Float Optimizer



1003798

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Adjusting Auto Reel Speed – CLAAS 500 Series

The preset reel speed can be set when the automatic header functions are activated.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Use the < or > key to select REEL WINDOW. Window E15 will display the current advance or retard speed of the reel in relation to the ground speed.

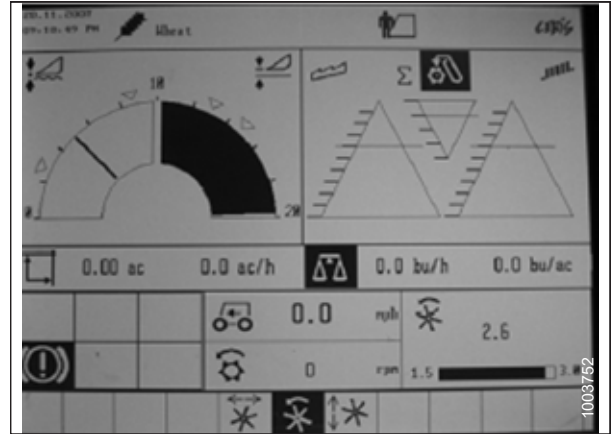


Figure 6.148: CLAAS Combine Display

2. Press OK key (C) to open the REEL SPEED window.
3. Use – key (A) or + key (B) to set the reel speed in relation to the current ground speed. Window E15 will display the selected reel speed.

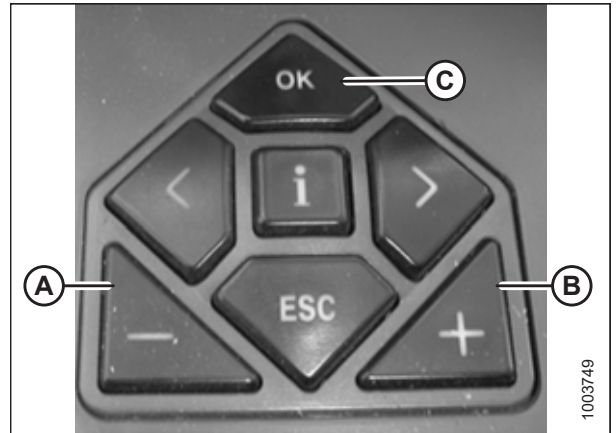


Figure 6.149: CLAAS Combine Controls

4. Manually adjust the reel speed by rotating the rotary switch to reel position (A), and then use the – or + key to set the reel speed.



Figure 6.150: CLAAS Combine Rotary Switch

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Press and hold button (A) or button (B) for 3 seconds to store the setting into the CEBIS (an alarm will sound when the new setting has been stored).

### NOTE:

Whenever button (A) or button (B) is pressed for 3 seconds, the current positions for reel speed and cutting height are stored.



Figure 6.151: CLAAS Control Handle Buttons

- Use the < or > key to select the REEL WINDOW. Window E15 will display the current advance or retard speed of the reel in relation to the ground speed.



Figure 6.152: CLAAS Combine Display

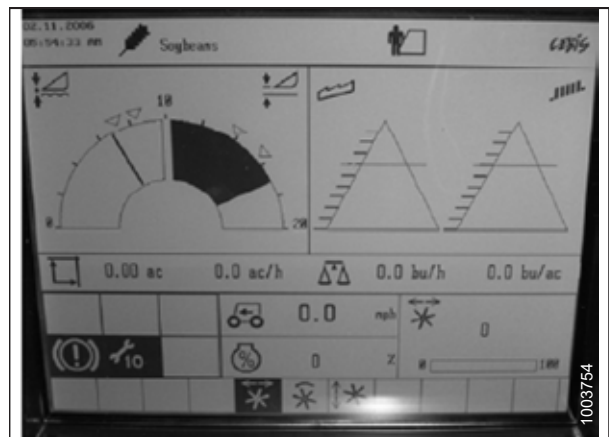


Figure 6.153: CLAAS Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

7. Press OK key (E), and use < key (C) or > key (D) to select the REEL FORE AND AFT window.
8. Use – key (A) or + key (B) to set the reel fore-aft position.

**NOTE:**

Control handle button (A) or button (B) (as shown in Figure 6.155, page 237) can also be used to set the reel fore-aft position.

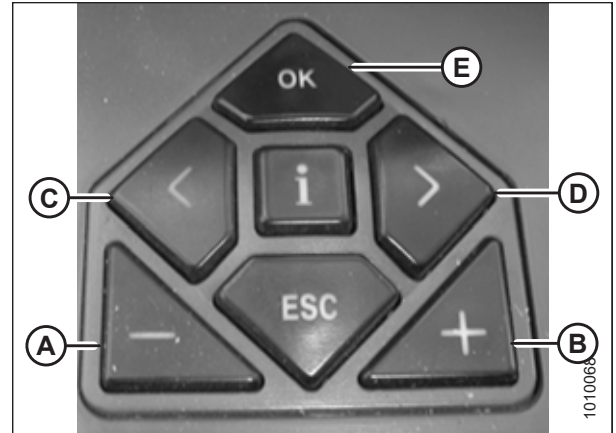


Figure 6.154: CLAAS Combine Controls

9. Press and hold button (A) or button (B) for 3 seconds to store the setting into the CEBIS (an alarm will sound when the new setting has been stored).

**NOTE:**

Whenever button (A) or button (B) is pressed for 3 seconds, the current positions for reel speed and cutting height are stored.



Figure 6.155: CLAAS Control Handle Buttons

### 6.1.10 CLAAS 600 and 700 Series Combines

#### *Calibrating the Auto Header Height Control – CLAAS 600 and 700 Series*

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to Header Angle in the header operator's manual for instructions.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

If header float is set too light, it can prevent AHHC calibration. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

1. Ensure center-link is set to **D**.
2. Ensure that the header float is unlocked.

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Use control knob (A) to highlight AUTO CONTOUR icon (B) and press control knob (A) to select it.



Figure 6.156: CLAAS Combine Display, Console, and Control Handle

- Use control knob (A) to highlight the icon that resembles a header with up and down arrows (not shown), and press control knob (A) to select it. Highlighted header icon (B) will be displayed on the screen.



Figure 6.157: CLAAS Combine Display, Console, and Control Handle

- Use control knob (A) to highlight the icon that resembles a header with up and down arrows (B), and press control knob (A) to select it.



Figure 6.158: CLAAS Combine Display, Console, and Control Handle



## SETTING UP AUTO HEADER HEIGHT CONTROL

6. Use control knob (A) to highlight the icon that resembles a screwdriver (B).
7. Engage the combine separator and feeder house.
8. Press control knob (A) and a progress bar will appear.



Figure 6.159: CLAAS Combine Display, Console, and Control Handle

9. Fully raise the feeder house. Progress bar (A) will advance to 25%.
10. Fully lower the feeder house. Progress bar (A) will advance to 50%.
11. Fully raise the feeder house. Progress bar (A) will advance to 75%.
12. Fully lower the feeder house. Progress bar (A) will advance to 100%.



Figure 6.160: CLAAS Combine Display, Console, and Control Handle

13. Ensure progress bar (A) displays 100%. The calibration procedure is now complete.

**NOTE:**

If the voltage is not within the range of 0.5–4.5 V at any time throughout the calibration process, the monitor will indicate learning procedure not concluded.

**NOTE:**

If float was set heavier to complete ground calibration procedure, adjust to recommended operating float after the calibration is complete.



Figure 6.161: CLAAS Combine Display, Console, and Control Handle

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting Cutting Height – CLAAS 600 and 700 Series

#### **WARNING**

Check to be sure all bystanders have cleared the area.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Lower the header to desired cutting height or ground pressure setting. The float indicator box should be set to 1.5.
2. Hold the left side of header raise and lower switch (A) until you hear a ping.

#### **NOTE:**

You can set two different cutting heights.



Figure 6.162: CLAAS Combine Display, Console, and Control Handle

### Setting the Sensitivity of the Auto Header Height Control – CLAAS 600 and 700 Series

The sensitivity adjustment controls the distance the cutterbar must travel up or down before the auto header height control (AHHC) reacts and raises or lowers the feeder house. When the sensitivity is set to maximum, only small changes in ground height are needed to cause the feeder house to raise or lower. When the sensitivity is set to minimum, large changes in the ground height are needed to cause the feeder house to raise or lower.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Use control knob (A) to highlight HEADER/REEL icon (B), and press control knob (A) to select it. The HEADER/REEL dialog box opens.
2. Select HEADER icon.



Figure 6.163: CLAAS Combine Display, Console, and Control Handle

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Select FRONT ATTACHMENT PARAMETER SETTINGS icon (A). A list of settings appears.
4. Select SENSITIVITY CAC (B) from the list.



Figure 6.164: CLAAS Combine Display, Console, and Control Handle

5. Select SENSITIVITY CAC icon (A).

**NOTE:**

To set the sensitivity, you will have to change CUTTING HEIGHT ADJUSTMENT (B) from the 0 default. The settings from 1–50 provide a faster response, whereas the settings from -1 to -50 provide a slower response. For best results, make adjustments in increments of 5.

6. Increase the CUTTING HEIGHT ADJUSTMENT setting if the reaction time between the header and the float module is too slow while cutting on the ground, and decrease the CUTTING HEIGHT ADJUSTMENT setting if the reaction time between the header and the float module is too fast.
7. Increase the sensitivity if the header is lowered too slowly, and decrease the sensitivity if the header hits the ground too hard or is lowered too quickly.



Figure 6.165: CLAAS Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Adjusting Auto Reel Speed – CLAAS 600 and 700 Series

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Use control knob (A) to highlight HEADER/REEL icon (B), and press control knob (A) to select it. The HEADER/REEL dialog box opens.

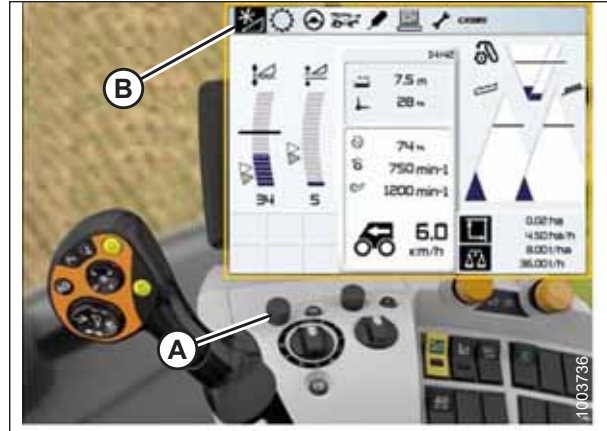


Figure 6.166: CLAAS Combine Display, Console, and Control Handle

2. Use control knob (A) to select REEL SPEED (B), and adjust the reel speed (if you are **NOT** using Auto Reel Speed). A graph displays in the dialog box.



Figure 6.167: CLAAS Combine Display, Console, and Control Handle

3. Select ACTUAL VALUE (A) from the AUTO REEL SPEED dialog box (if you are using Auto Reel Speed). The ACTUAL VALUE dialog box indicates the auto reel speed.



Figure 6.168: CLAAS Combine Display, Console, and Control Handle

## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Use control knob (A) to raise or lower the reel speed.

**NOTE:**

This option is only available at full throttle.



Figure 6.169: CLAAS Combine Display, Console, and Control Handle

### Calibrating Reel Height Sensor – CLAAS 600 and 700 Series

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

To calibrate reel height, follow these steps:

1. Place header off the ground 15–25 cm (6–10 in.).

**IMPORTANT:**

Do **NOT** turn off the engine. The combine has to be at full idle for the sensors to calibrate properly.

2. Use control knob (A) to highlight FRONT ATTACHMENT icon (B) and press control knob (A) to select it.



Figure 6.170: CLAAS Combine Display, Console, and Control Handle



## SETTING UP AUTO HEADER HEIGHT CONTROL

- Use control knob (A) to highlight REEL icon (B), and press control knob (A) to select it.



Figure 6.171: CLAAS Combine Display and Console

- Highlight REEL HEIGHT icon (A), and press control knob to select it.
- Select LEARNING END STOPS (B) from the list.



Figure 6.172: CLAAS Combine Display and Console

- Use control knob (A) to highlight screwdriver icon (B).



Figure 6.173: CLAAS Combine Display, Console, and Control Handle

## SETTING UP AUTO HEADER HEIGHT CONTROL

7. Press control knob and a progress bar chart (A) will appear.
8. Follow the prompts on the screen to raise the reel.
9. Follow the prompts on the screen to lower the reel.



Figure 6.174: CLAAS Combine Display, Console, and Control Handle

10. Ensure progress bar chart displays 100% (A). The calibration procedure is now complete.



Figure 6.175: CLAAS Combine Display, Console, and Control Handle

### *Adjusting Auto Reel Height – CLAAS 600 and 700 Series*

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

To adjust the auto reel height, follow these steps:



## SETTING UP AUTO HEADER HEIGHT CONTROL

1. Use HOTKEY rotary dial (A) to select REEL icon (B).

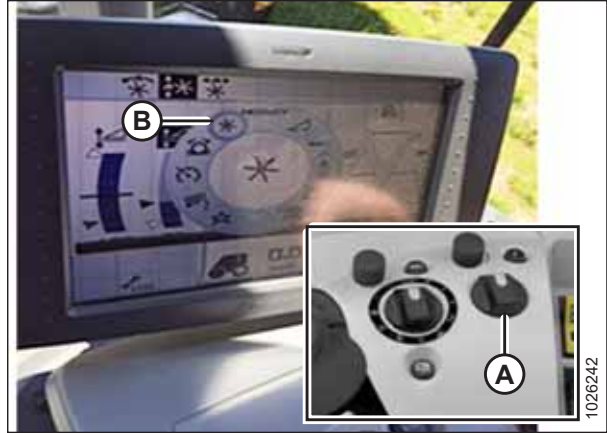


Figure 6.176: CLAAS Combine Display and Console

2. Use control knob (A) to select AUTO REEL HEIGHT icon (B) at the top of the page.

**NOTE:**

AUTO REEL HEIGHT icon (C) at the center of the page should be highlighted black. If it is not black, either the end stops have not been set or the AHHC is not active. For instructions, refer to [Calibrating Reel Height Sensor – CLAAS 600 and 700 Series, page 243](#).

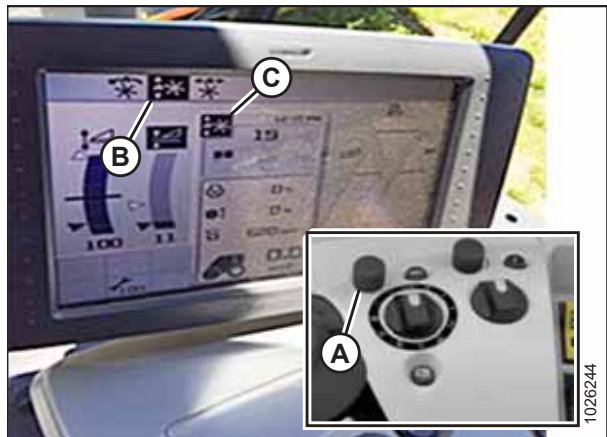


Figure 6.177: CLAAS Combine Display and Console

3. Adjust the auto reel height position for the current AHHC position using outer scroll knob (A). To lower the preset reel position, turn the scroll knob counterclockwise; to raise the preset reel position, turn the scroll knob clockwise. The display will update current setting (B).

**NOTE:**

If the AUTO REEL HEIGHT icon in the center of the page is not black, an AHHC position is not currently active.

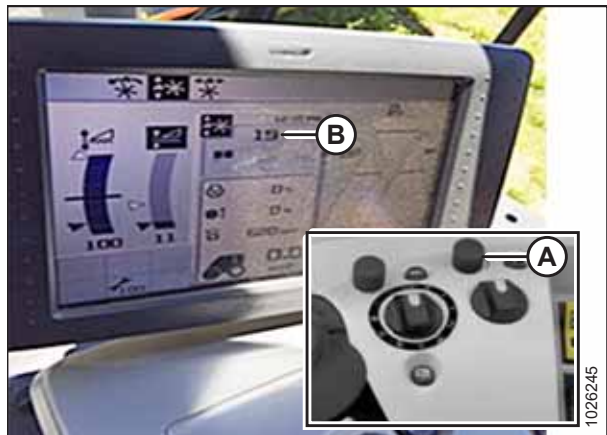


Figure 6.178: CLAAS Combine Display and Console

### 6.1.11 CLAAS 8000/7000 Series Combines

#### Setting up the Header – CLAAS 8000/7000 Series

Follow these steps to setup a MacDon header:

## SETTING UP AUTO HEADER HEIGHT CONTROL

### WARNING

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. From the main page, select FRONT ATTACHMENT (A).



Figure 6.179: CEBIS Main Page

2. From the drop down list, select FRONT ATTACHMENT PARAMETERS (A).



Figure 6.180: Front Attachment Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. From the Front Attachment Parameters page, select FRONT ATTACHMENT TYPE (A).
4. From the drop down list, select FLEX CUTTERBAR PRODUCT BY OTHER MANUFACTURER (B).

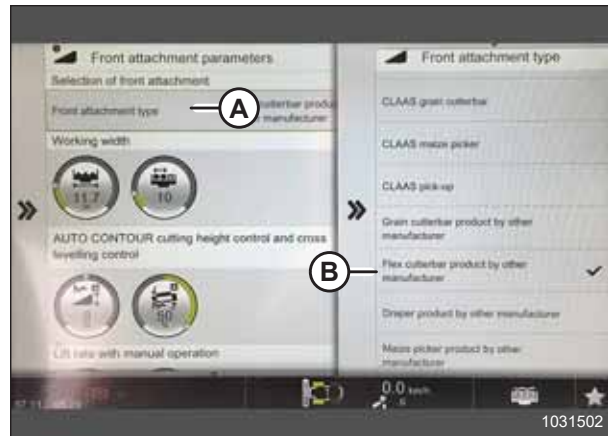


Figure 6.181: Attachment Parameters Page

5. From the Front Attachment Parameters page, select WORKING WIDTH (A).
6. Set header width by sliding adjuster arrow (B) up or down.
7. Select check mark (C) to save settings.

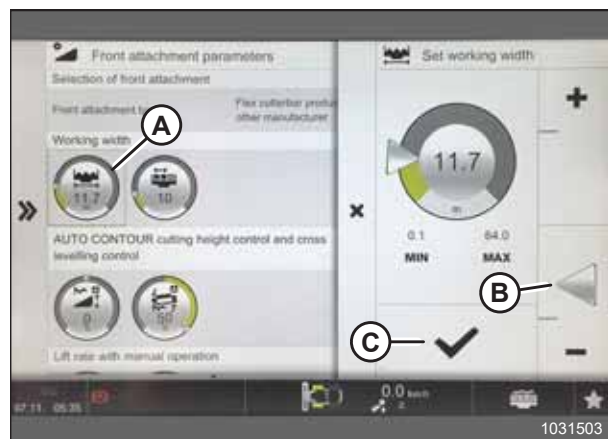


Figure 6.182: Attachment Parameters Page

### Calibrating the Auto Header Height Control – CLAAS 8000/7000 Series

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

## SETTING UP AUTO HEADER HEIGHT CONTROL

1. From the main page, select FRONT ATTACHMENT (A).



Figure 6.183: CEBIS Main Page

2. Select LEARNING PROCEDURES (A) from the menu.
3. SELECT FRONT ATTACHMENT HEIGHT (B).

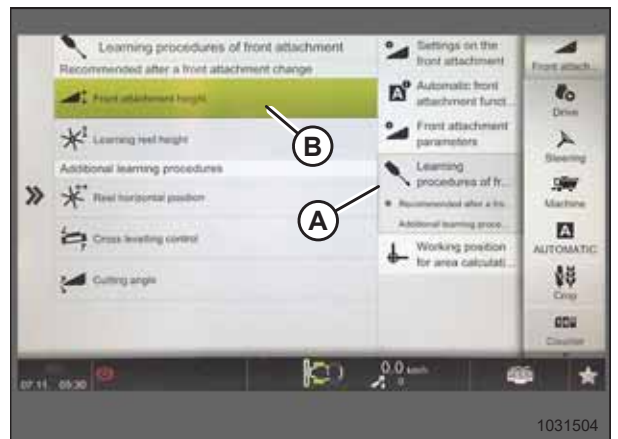


Figure 6.184: Learning Procedures Page

4. Follow the prompts that appear in Description and Notes fields (A).

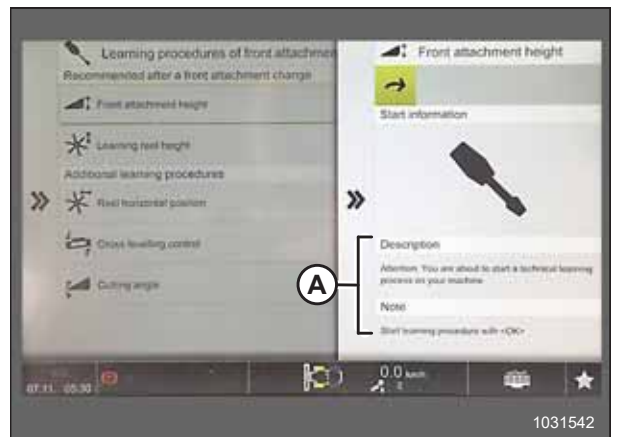


Figure 6.185: Front Attachment Height Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

- When prompted, select OK button (A) to start the learning procedure.



Figure 6.186: Operator Controls

- When prompted, raise front attachment with button (A) on the multifunction lever.
- When prompted, lower front attachment with button (B) on multifunction lever.
- Repeat as prompted until calibration is complete.



Figure 6.187: Multifunction Lever

### Setting Cut and Reel Height Preset – CLAAS 8000/7000 Series

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

## SETTING UP AUTO HEADER HEIGHT CONTROL

1. Set desired cutting height with feederhouse raise/lower buttons (A) on the multifunction lever.
2. Set desired reel position with buttons (B).
3. Press and hold AUTO HEIGHT PRESET button (C) to store settings.



Figure 6.188: Multifunction Lever

A triangle (A) appears on the header height gauge indicating the preset level.



Figure 6.189: CEBIS Main Page

### Setting the Sensitivity of the Auto Header Height Control – CLAAS 8000/7000 Series



#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.



## SETTING UP AUTO HEADER HEIGHT CONTROL

1. From the main page, select FRONT ATTACHMENT (A).



Figure 6.190: CEBIS Main Page

2. From the drop down list, select FRONT ATTACHMENT PARAMETERS (A).



Figure 6.191: Front Attachment Parameters Page

3. Scroll through the list and select DROP RATE WITH AUTO CONTOUR icon (A).
4. Adjust the drop rate by sliding adjuster arrow (B) up or down.
5. Select check mark (C) to confirm settings.



Figure 6.192: Drop Rate with Auto Contour Page

### Adjusting Auto Reel Speed – CLAAS 8000/7000 Series

#### WARNING

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.



## SETTING UP AUTO HEADER HEIGHT CONTROL

### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. From the main page, select FRONT ATTACHMENT (A).



Figure 6.193: CEBIS Main Page

2. From the list, select SETTINGS ON FRONT ATTACHMENT (A).
3. Select REEL TARGET VALUES (B).
4. Select REEL SPEED ADJUST icon (C).



Figure 6.194: Settings on Front Attachment Page

5. Adjust the reel speed target value by sliding adjuster arrow (A) up or down.
6. Select check mark (B) to save setting.



Figure 6.195: Reel Speed Target Value Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Calibrating Reel Height Sensor – CLAAS 8000/7000 Series

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Place header off the ground 15–25 cm (6–10 in.).

#### **IMPORTANT:**

Do **NOT** turn off the engine. The combine has to be at full idle for the sensors to calibrate properly.

2. From the main page, select FRONT ATTACHMENT (A).



Figure 6.196: CEBIS Main Page

3. Select LEARNING PROCEDURES FOR FRONT ATTACHMENT (A).

4. Select LEARNING REEL HEIGHT (B).

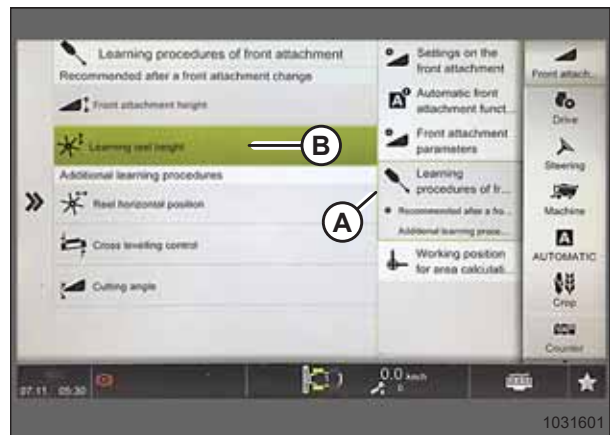


Figure 6.197: Front Attachment Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

5. Follow the prompts that appear in Description and Notes fields (A).

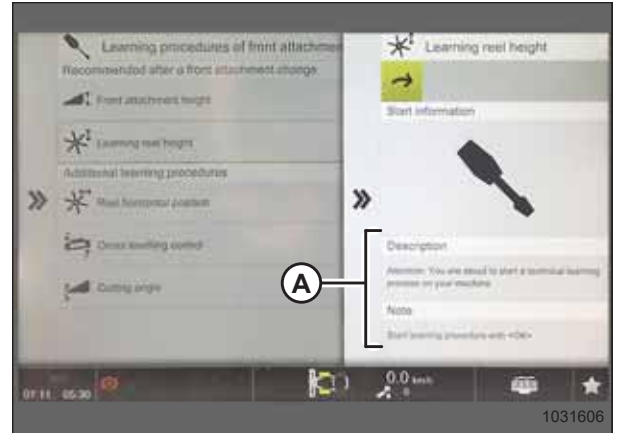


Figure 6.198: Learning Reel Height Page

6. When prompted, select OK button (A) to start the learning procedure.



Figure 6.199: Operator Controls

### 6.1.12 Gleaner R65/R66/R75/R76 and S Series Combines

#### Checking Voltage Range from the Combine Cab – Gleaner R65/R66/R75/R76 and Pre-2016 S Series

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.

## SETTING UP AUTO HEADER HEIGHT CONTROL

2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

**NOTE:**

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the AHHC system.

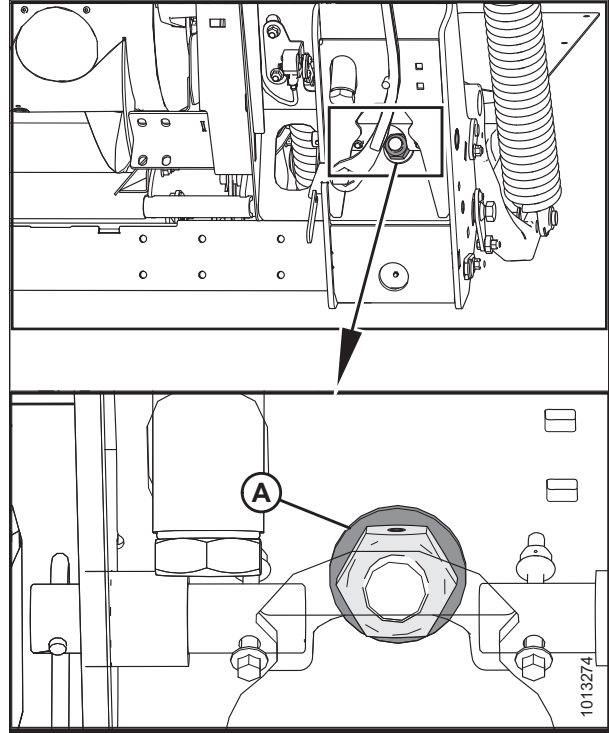


Figure 6.200: Float Lock

3. Ensure pointer (A) on the float indicator box is on 0. If necessary, adjust cable take-up bracket (B) until pointer is on 0.

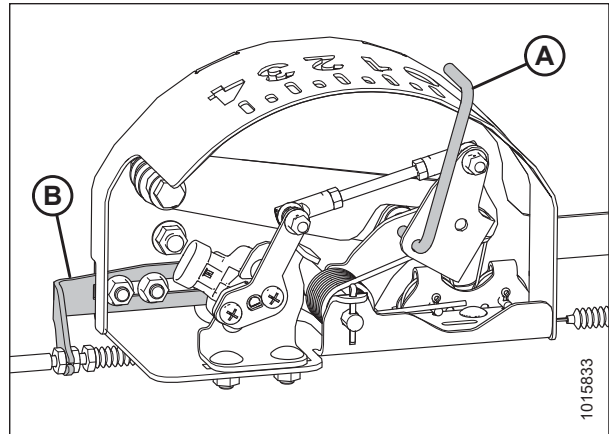
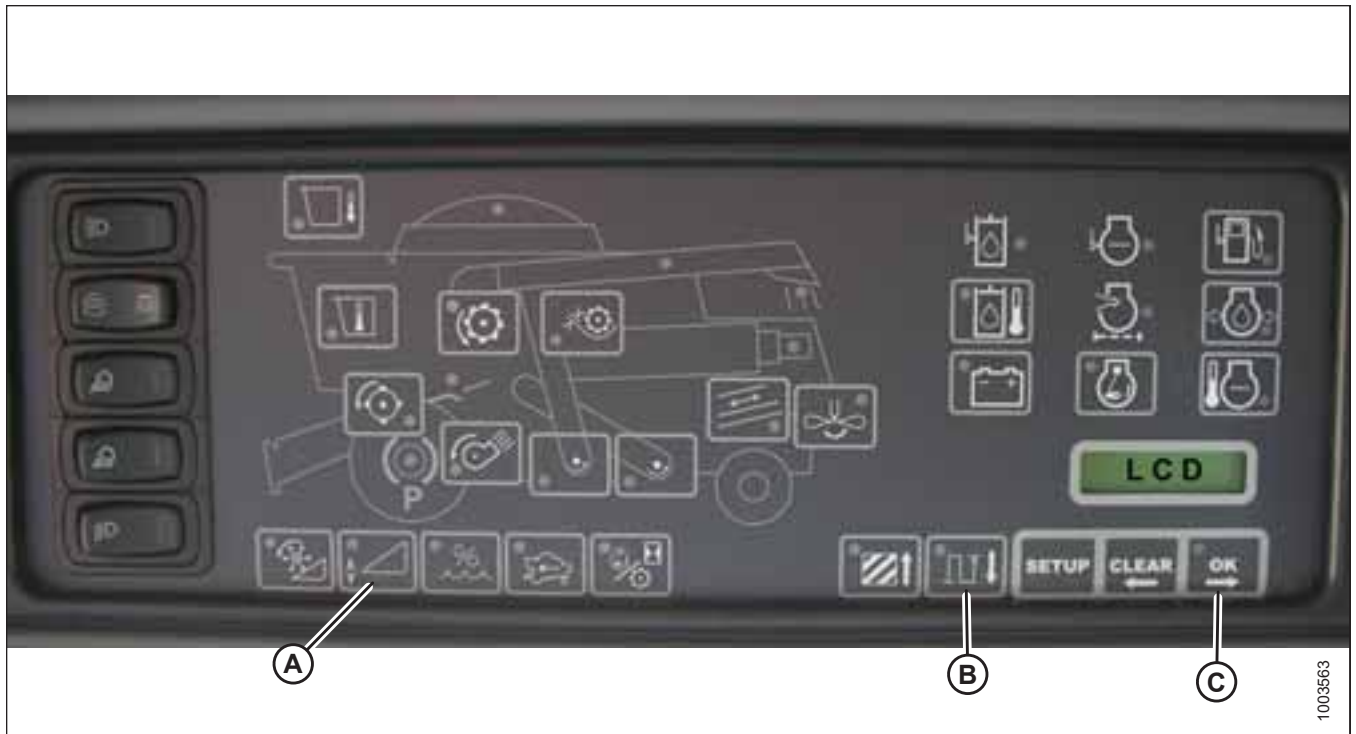


Figure 6.201: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

Figure 6.202: Combine Heads-Up Display



4. Ensure header float is unlocked.
5. Press and hold button (A) on the heads-up display for 3 seconds to enter diagnostic mode.
6. Scroll down using button (B) until LEFT is displayed on the LCD screen.
7. Press OK button (C). The number indicated on the LCD screen is the voltage reading from the sensor of the AHHC. Raise and lower the header to see the full range of voltage readings.

### *Engaging the Auto Header Height Control – Gleaner R65/R66/R75/R76 and Pre-2016 S Series*

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

The following system components are required in order for the auto header height control (AHHC) to work:

- Main module and header driver module mounted in card box in fuse panel (FP) module.
- Multifunction control handle operator inputs.
- Operator inputs mounted in the control console (CC) module panel.

**NOTE:**

In addition to the above components, the electrohydraulic header lift control valve is an integral part of the system.

## SETTING UP AUTO HEADER HEIGHT CONTROL

Figure 6.203: Combine Auto Header Height Controls



1. Press AUTO MODE button (A) until AHHC LED light (B) begins flashing. If the RTC light is flashing, press AUTO MODE button (A) again until it switches to AHHC.

### WARNING

Check to be sure all bystanders have cleared the area.

2. Briefly press button (A) on the control handle. The AHHC light should change from flashing to solid. The header also should drop toward the ground. The AHHC is now engaged and can be adjusted for height and sensitivity.
3. Use controls to adjust height and sensitivity to changing ground conditions such as shallow gullies and field drainage trenches.

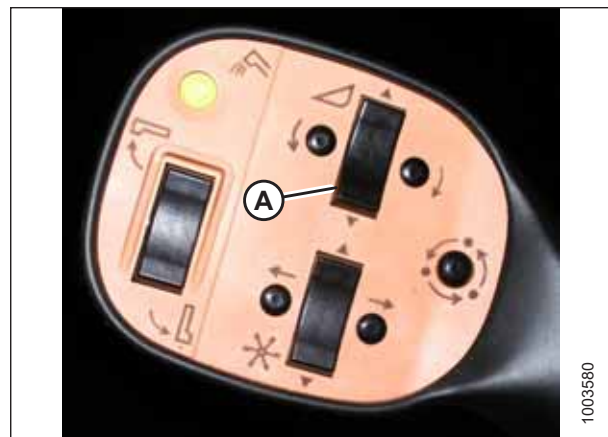


Figure 6.204: Control Handle



## SETTING UP AUTO HEADER HEIGHT CONTROL

### Calibrating the Auto Header Height Control – Gleaner R65/R66/R75/R76 and Pre-2016 S Series

Calibration should be done on flat, level ground without the header clutches engaged. Header height and header tilt must not be in auto or standby modes. The engine rpm must be above 2000 rpm. The header tilt option on 2004 and earlier model combines does not work with MacDon headers. This system will have to be removed and disabled in order to calibrate the auto header height control (AHHC). For instructions, refer to the combine operator's manual.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### NOTE:

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

Figure 6.205: Combine Auto Header Height Controls



A - AUTO MODE Button  
D - Raise Header  
G - CAL2 Button

B - AHHC Light  
E - Lower Header

C - CAL1 Button  
F - AUTO Mode

#### NOTE:

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to Header Angle in the header operator's manual for instructions.

1. Ensure center-link is set to **D**.
2. Press AUTO MODE button (A) until AHHC light (B) is illuminated.
3. Press and hold CAL1 button (C) until you see the following lights flash: raise header (D), lower header (E), tilt auto mode (F), and AHHC (B).
4. Fully lower the header, and continue to hold the HEADER LOWER button for 5–8 seconds to ensure float module has separated from header.



## SETTING UP AUTO HEADER HEIGHT CONTROL

5. Press CAL2 button (G) until lower header light (E) stops flashing, and release it when raise header light (D) begins flashing.
6. Raise header to its maximum height (ensure the header is resting on the down-stop pads).
7. Press CAL2 button (G) until raise header light (D) turns off.

**NOTE:**

The following steps are applicable only to 2005 and newer combines with the Smartrac feeder house.

8. Wait for the HEADER TILT LEFT light (not shown) to start flashing, and then tilt header to the maximum left position.
9. Press CAL2 button (G) until the HEADER TILT LEFT light (not shown) stops flashing, and release button when the HEADER TILT RIGHT light (not shown) begins flashing.
10. Tilt the header to the maximum right position.
11. Press CAL2 button (G) until all of the following lights flash: raise header (D), lower header (E), height auto mode (A), right header and left header (not shown), and tilt auto mode (F).
12. Center the header.
13. Press CAL1 button (C) to exit calibration and save all values to the memory. All lights should stop flashing.

**NOTE:**

If float was set heavier to complete the AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.

### *Turning off the Accumulator – Gleaner R65/R66/R75/R76 and Pre-2016 S Series*

The accumulator will affect the combine's reaction time and greatly inhibit the auto header height control's performance.

Refer to the combine operator's manual for proper procedure when turning accumulator off and on. For best performance, turn the feeder house accumulator off.

**NOTE:**

The accumulator is located in front of the front left axle beam.



**Figure 6.206: Combine Accumulator ON/OFF Switch**

A - Accumulator Lever (Off Position)

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Adjusting the Header Raise/Lower Rate – Gleaner R65/R66/R75/R76 and Pre-2016 S Series*

**NOTE:**

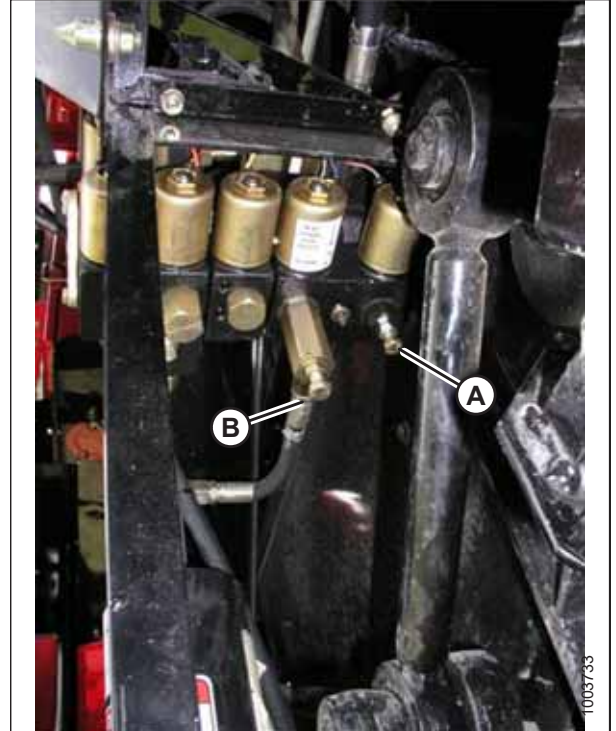
Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

The auto header height control (AHHC) system's stability is affected by hydraulic flow rates. Ensure that header raise (A) and header lower (B) adjustable restrictors in the hydraulic manifold are adjusted so that it takes approximately 6 seconds to raise the header from ground level to maximum height (hydraulic cylinders fully extended), and approximately 6 seconds to lower the header from maximum height to ground level.

If there is too much header movement (for example, hunting) when the header is on the ground, adjust the lower rate to a slower rate of drop: 7 or 8 seconds.

**NOTE:**

Make this adjustment with the hydraulic system at normal operating temperature (54.4°C [130°F]) and the engine running at full throttle.



**Figure 6.207: Header Raise and Lower Adjustable Restrictors**

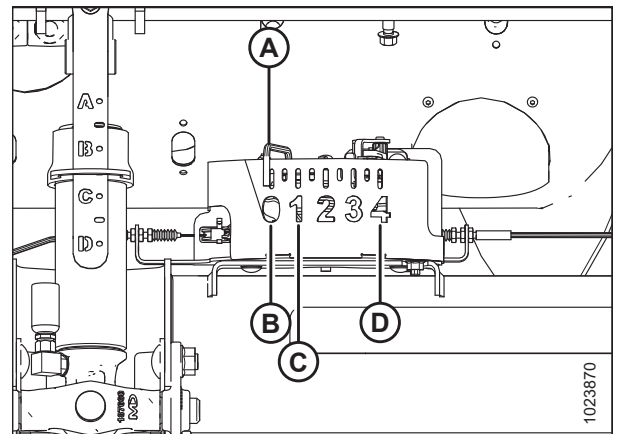
### *Adjusting Ground Pressure – Gleaner R65/R66/R75/R76 and Pre-2016 S Series*

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

Indicator (A) should be at position 0 (B) with the header 152 mm (6 in.) off the ground. If not, the float sensor output voltage should be checked. Refer to Step 5, page 172. When the header is on the ground, the indicator should be at position 1 (C) for low ground pressure, and at position 4 (D) for high ground pressure. Crop and soil conditions determine the amount of float to use. The ideal setting is as light as possible without header bouncing or missing crop. Operating with heavy settings prematurely wears the cutterbar wearplates.



**Figure 6.208: Float Indicator Box**

## SETTING UP AUTO HEADER HEIGHT CONTROL

1. Ensure the header is in auto header height control (AHHC) mode. This is indicated by AUTO MODE LED light (A) displaying a continuous, solid light.
2. The header will lower to the height (ground pressure) corresponding to the position selected with height control knob (B). Turn the knob counterclockwise for minimum ground pressure, and clockwise for maximum ground pressure.



Figure 6.209: AHHC Console

### *Adjusting the Sensitivity of the Auto Header Height Control – Gleaner R65/R66/R75/R76 and Pre-2016 S Series*

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

Figure 6.210: Auto Header Height Control Console



SENSITIVITY ADJUSTMENT dial (A) controls the distance the cutterbar must travel up or down before the auto header height control (AHHC) reacts and raises or lowers the feeder house.

When SENSITIVITY ADJUSTMENT dial (A) is set to maximum (turned completely clockwise), only small changes in ground height are needed to cause the feeder house to raise or lower. In this position, the cutterbar moves up and down approximately 19 mm (3/4 in.) before the control module signals the hydraulic control valve to raise or lower the header frame.

## SETTING UP AUTO HEADER HEIGHT CONTROL

When SENSITIVITY ADJUSTMENT dial (A) is set to minimum (turned completely counterclockwise), large changes in ground height are needed to cause the feeder house to raise or lower. In this position, the cutterbar moves up and down approximately 51 mm (2 in.) before the control module signals the hydraulic control valve to raise or lower the header frame.

The HEADER SENSE LINE input also changes the range of the sensitivity. When connected to a draper, the counterclockwise position (least sensitive) allows for approximately 102 mm (4 in.) of vertical travel before correction is made.

### *Troubleshooting Alarms and Diagnostic Faults – Gleaner R65/R66/R75/R76 and Pre-2016 S Series*

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### **Display type:**

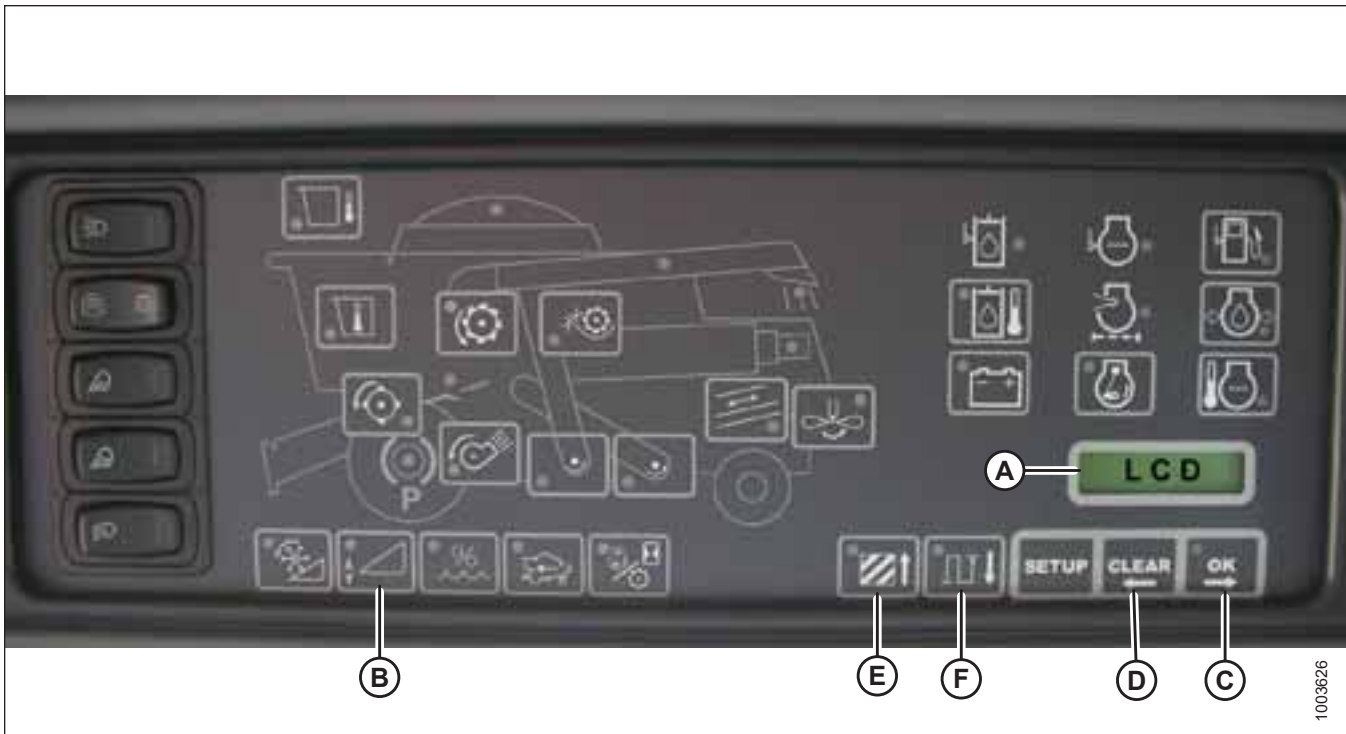
Displayed on tachometer (A) as XX or XXX.



**Figure 6.211: Tachometer**

## SETTING UP AUTO HEADER HEIGHT CONTROL

Figure 6.212: Combine Heads-Up Display



**NOTE:**

Displayed on LCD (A) as XX in. or XXX cm.

**Alarm conditions:**

If an error message is received from the fuse panel, an audible alarm sounds. The alarm buzzer sounds five times every 10 seconds. The LCD on the electronic instrument panel (EIP) indicates the header system in error as HDR CTRL followed by HGT ERR for height, and HDR CTRL followed by TILT ERR for tilt. The header height LED flashes yellow two times every second.

When an alarm condition occurs, a green LED flashes on and off (green, yellow, or red depending on the input). In addition, a message is displayed on the LCD to identify the nature of the alarm. For example, HYD TEMP, OPEN, SHRT will be flashed alternately.

**Diagnostic fault failures:**

Refer to Figure 6.212, page 264.

Pressing header height switch (B) for a minimum of 5 seconds will put the EIP in header diagnostic mode. The LCD (shown on previous screen) will display the message HDR DIAG when the EIP has entered header diagnostic mode.

In this mode, after 3 seconds, header fault parameter labels are displayed on the EIP LCD. All the information displayed is read-only.

OK (C) and CLEAR (D) buttons allow you to scroll through the list of parameters. If there are no active fault codes, the EIP LCD will display NO CODE.

When a parameter is displayed, its label is displayed for 3 seconds, after which its value is automatically displayed.

Pressing OK button (C) while the value is displayed will advance to the next parameter and display its label.

When a parameter label is displayed and OK button (C) is pressed before 3 seconds, the parameter's value will be displayed.

## SETTING UP AUTO HEADER HEIGHT CONTROL

Pressing AREA (E) will cycle through the options. When LEFT is displayed on the LCD, press OK button (C), and the auto header height control (AHHC) voltage will be shown on the display.

Press DIST button (F) to cycle back through the table.

Press CLEAR button (D) to exit header diagnostics and return to normal mode.

Refer to .

### 6.1.13 Gleaner S9 Series Combines

#### Setting up the Header – Gleaner S9 Series

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

AGCO Tyton terminal (A) is used to set up and manage a MacDon draper header on a Gleaner S9 Series combine. Use the touch screen display to select the desired item on the screen.



Figure 6.213: Gleaner S9

A - Tyton Terminal      B - Control Handle  
C - Throttle              D - Header Control Cluster

1. On the top right quadrant of the home screen, touch COMBINE icon (A). The COMBINE MAIN MENU opens.



Figure 6.214: Combine Icon on Home Page



## SETTING UP AUTO HEADER HEIGHT CONTROL

2. On the COMBINE MAIN MENU, touch HEADER SETTINGS (A). The HEADER SETTINGS page opens.



Figure 6.215: Header Settings in Combine Main Menu



## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Touch **HEADER CONFIGURATION** field (A). A dialog box showing predefined headers opens.
  - If your MacDon header is already set up, it appears on the header list. Touch MacDon header title (B) to highlight the selection in blue, and then touch green check mark (E) to continue.
  - If only default header (D) is shown, touch ABC button (C), and use the on-screen keyboard to enter the MacDon header information. When complete, select one of the following options to return to the **HEADER SETTINGS** page:
    - Green check mark (E) saves the settings
    - Garbage can icon (F) deletes the highlighted header from the list
    - Red X (G) cancels the change(s)

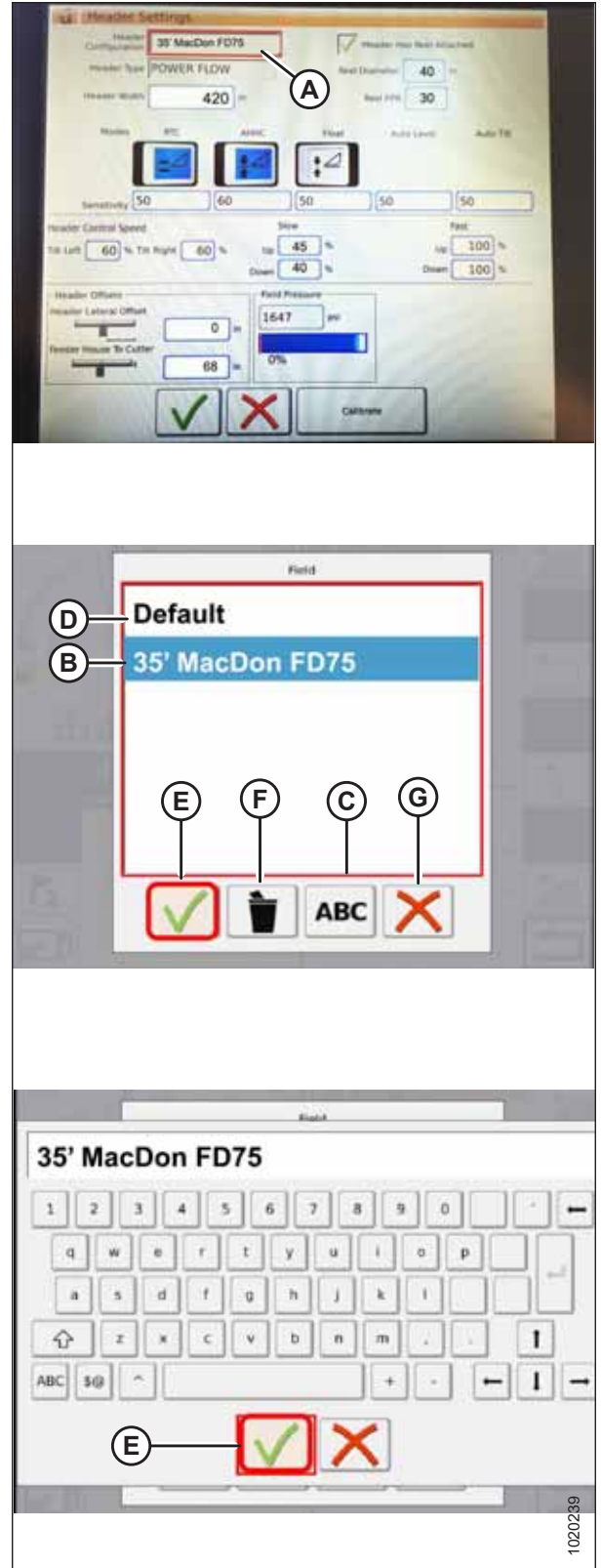


Figure 6.216: Header Configuration Menu on Header Settings Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

- To specify the type of header installed on the machine, touch HEADER TYPE field (A).

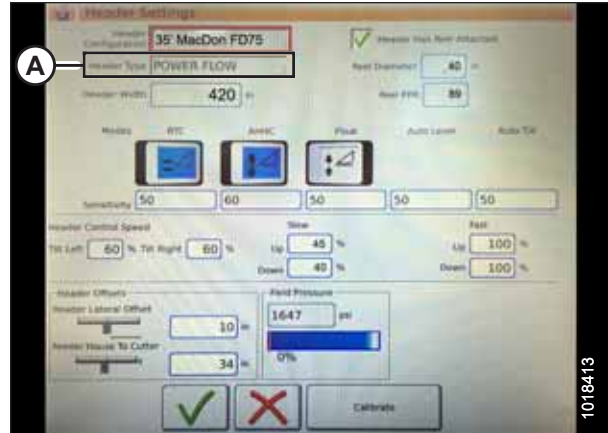


Figure 6.217: Header Settings

- A list of predefined header types appears.
  - For MacDon D1 Series Draper and FD1 Series FlexDraper® headers, touch POWER FLOW (A)
  - Touch green check mark (B) to save the selection and continue

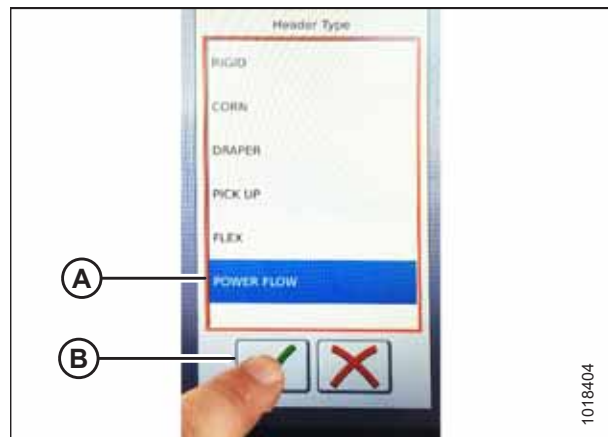


Figure 6.218: Header Type

- Make sure that HEADER HAS REEL ATTACHED check box (A) is checked.

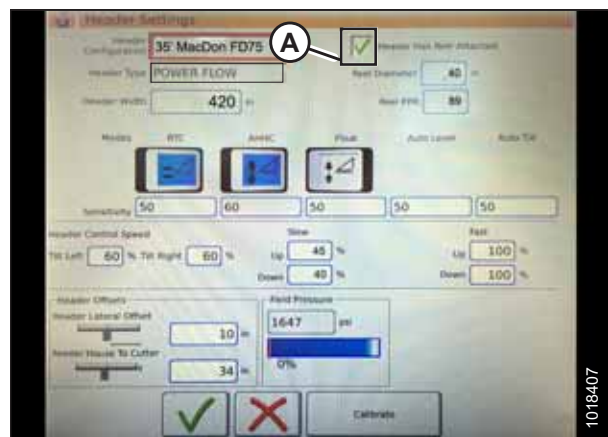


Figure 6.219: Header Settings

## SETTING UP AUTO HEADER HEIGHT CONTROL

7. Touch REEL DIAMETER field (A) and a numeric keypad displays. Enter **40** for a MacDon reel.
8. Touch REEL PPR (Pulses Per Revolution) field (B) and enter **30** as the value for your MacDon header.

**NOTE:**

PPR is determined by the number of teeth on the reel speed sprocket.

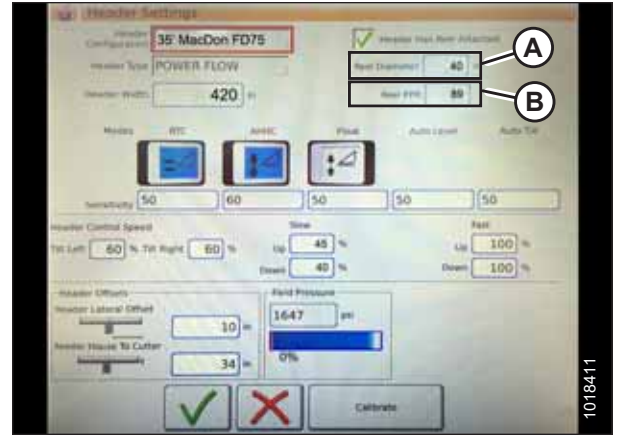


Figure 6.220: Header Settings

9. Touch green check mark (B) at the bottom of numeric keypad when complete, or the red X to cancel.

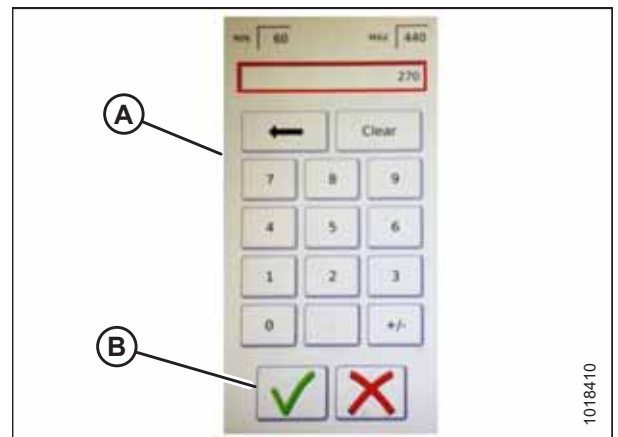


Figure 6.221: Numeric Keypad

10. When complete, touch green check mark (A) at the bottom of the HEADER SETTINGS page.

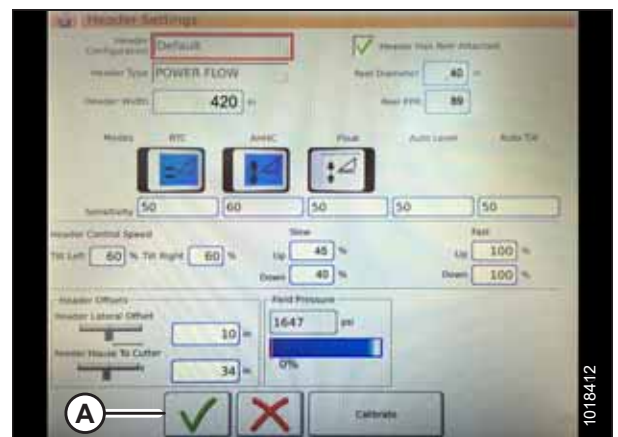


Figure 6.222: Header Settings Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting Minimum Reel Speed and Calibrating Reel – Gleaner S9 Series

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. From the COMBINE MAIN MENU, touch REEL SETTINGS (A) to open the REEL SETTINGS page.



Figure 6.223: Reel Settings on Combine Main Menu

2. To set minimum reel speed, touch SPEED MINIMUM FIELD (B). The on-screen keyboard displays. Enter the desired value. Touch the green check mark to accept the new value, or the red X to cancel. The reel speed is shown in mph and rpm.

#### **NOTE:**

At the bottom of the REEL SETTINGS page, the reel diameter and reel pulses per revolution (PPR) are displayed. These values have already been set in the HEADER SETTINGS page.

3. Reel speed is calibrated on the REEL SETTINGS page by touching CALIBRATE button (A) in the top right of the page.



Figure 6.224: Reel Settings Calibration

## SETTING UP AUTO HEADER HEIGHT CONTROL

The CALIBRATION WIZARD opens and displays a hazard warning.



Figure 6.225: Calibration Wizard

4. Make sure to meet all the conditions listed in the CALIBRATION WIZARD warning. Press green check mark (A) to accept and start reel calibration. Pressing red X (B) will cancel the calibration procedure.

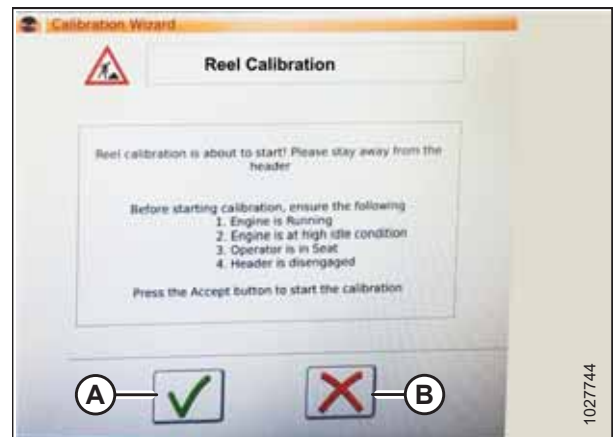


Figure 6.226: Calibration Wizard

5. A message appears in the CALIBRATION WIZARD stating that reel calibration has started. The reel will begin turning slowly and increase to high speed. A progress bar is provided. If necessary, touch the red X to cancel. Otherwise, wait for the message that reel calibration has completed successfully. Touch the green check mark to save the calibrated settings.

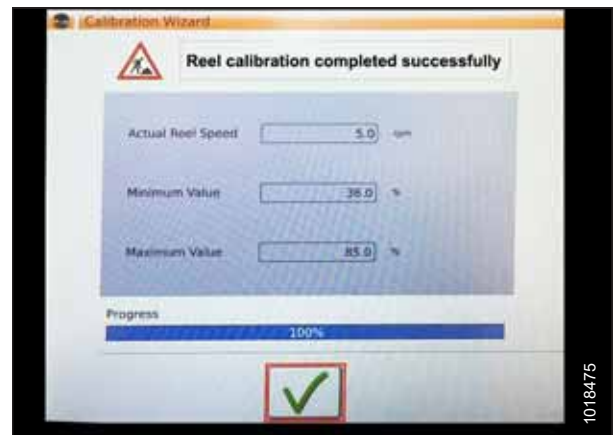


Figure 6.227: Calibration Progress

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting up Automatic Header Controls – Gleaner S9 Series

Automatic header functions are configured on the HEADER SETTINGS page.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. **Automatic Control Functions:** There are toggle (OFF/ON) switches on the HEADER SETTINGS page for the automatic control functions. For MacDon headers, ensure the following two functions are enabled as shown:
  - RTC (return to cut) (A)
  - AHHC (automatic header height control) (B)

- RTC (return to cut) (A)
- AHHC (automatic header height control) (B)

All other switches are disabled (not highlighted).

2. **Sensitivity** setting (C) controls how responsive a control (RTC or AHHC) is to a given change in sensor feedback. The setting fields are located directly below the toggle switches. To enter a new sensitivity setting, touch the setting field below the specific toggle switch, and enter the new value in the on-screen keyboard.

- Increase sensitivity if the combine does not change the feeder position quickly enough when in Auto Mode.
- Decrease sensitivity if the combine hunts for a position in Auto Mode.

#### NOTE:

Recommended sensitivity starting points for MacDon headers are:

- 50 for RTC (A)
- 60 for AHHC (B)

3. **Header Speed:** HEADER CONTROL SPEED area (A) on the HEADER SETTINGS page is used to adjust the following speeds:

- Tilt left and right is the lateral tilt of the combine faceplate
- Header up and down (slow and fast speeds) is a two-stage button with slow speed on the first detent and fast on the second

#### NOTE:

Recommended header control speed starting points

- Slow: 45 up / 40 down
- Fast: 100 up / 100 down

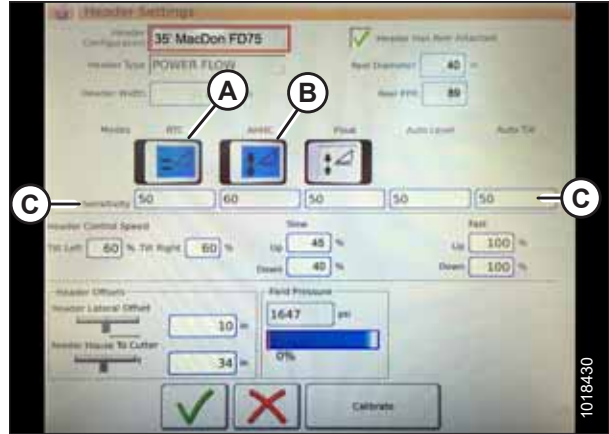


Figure 6.228: Automatic Controls and Sensitivity Settings

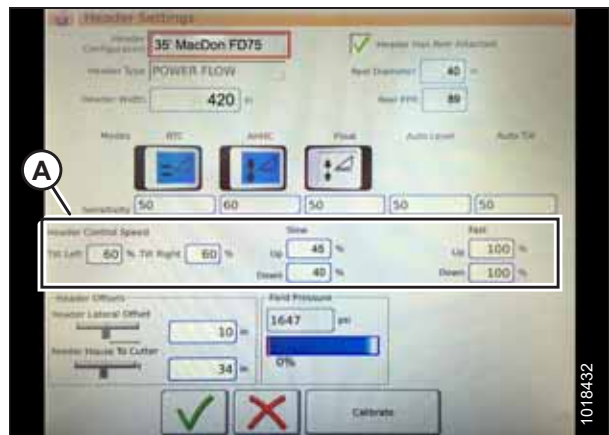


Figure 6.229: Header Speed Control Settings



## SETTING UP AUTO HEADER HEIGHT CONTROL

4. **Header Offsets (A):** Offset distances are important for yield mapping. There are two adjustable dimensions on the HEADER SETTINGS page:

- Header Lateral Offset: the distance between the centerline of the header and the centerline of the machine. This should be set at **0** for a MacDon header.
- Feeder House to Cutter: the distance from the machine interface to the cutterbar. This should be set at **68** for a MacDon header.

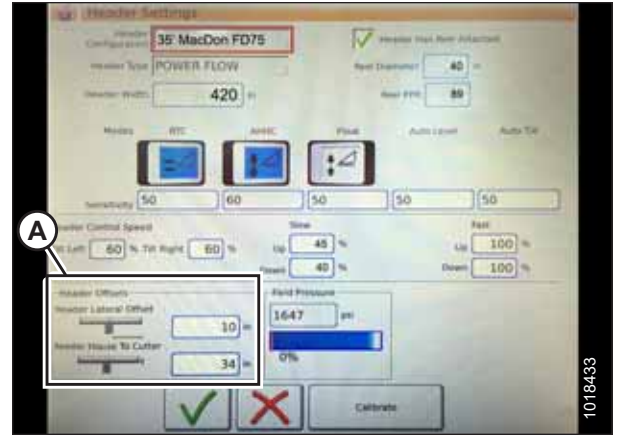
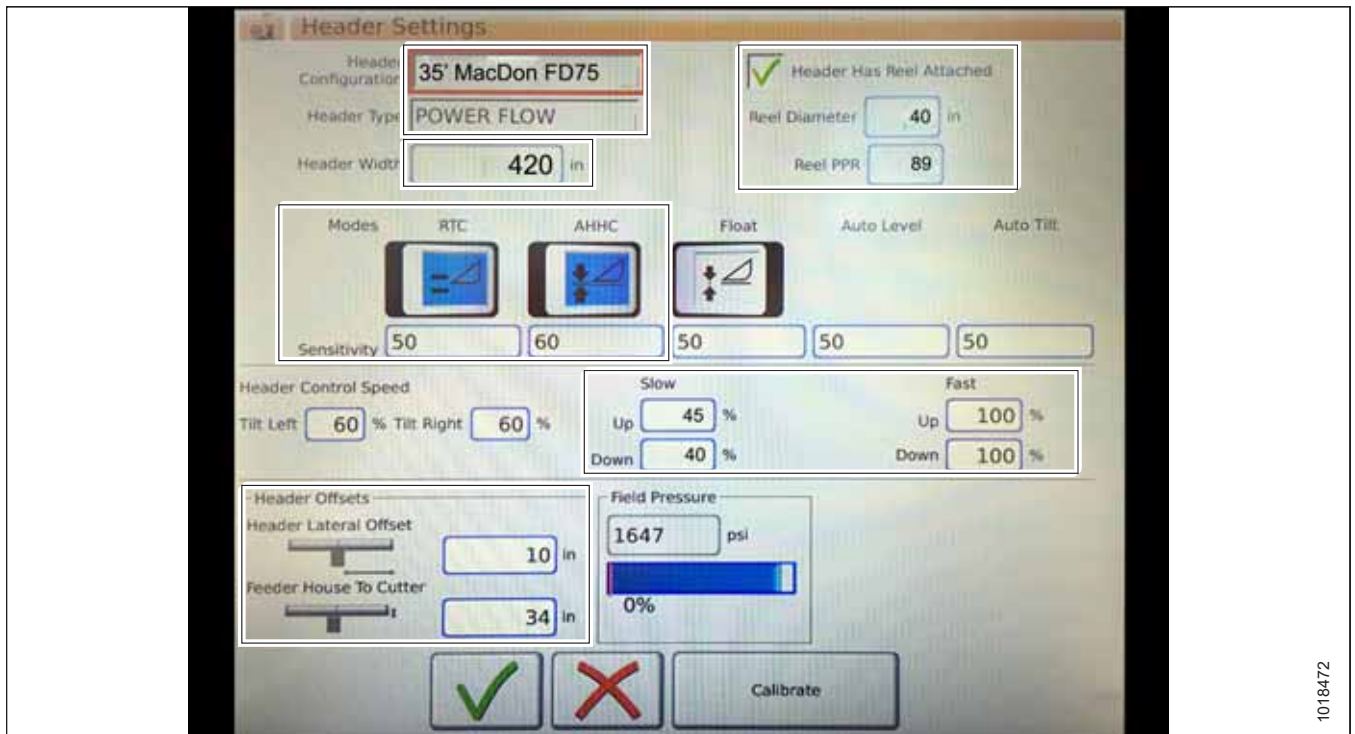


Figure 6.230: Header Offset Settings

Figure 6.231: MacDon Header Settings Inputs





## SETTING UP AUTO HEADER HEIGHT CONTROL

### Calibrating the Header – Gleaner S9 Series

The auto header control functions are configured on the HEADER SETTINGS page.

#### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. On the COMBINE MAIN MENU, touch HEADER SETTINGS (A).



Figure 6.232: Combine Main Menu

2. Touch CALIBRATE (A) at the bottom right of the page. The HEADER CALIBRATION page displays.

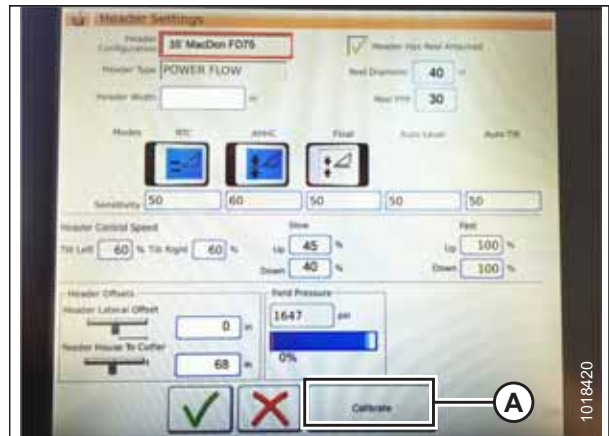


Figure 6.233: Header Settings Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

The right side of the page shows Header Calibration information (A). Results are shown for a variety of sensors (B):

- Left and right header sensor (voltage) (values will be the same with MacDon headers)
- Header height sensor (mA)
- Tilt position sensor (mA)

The following valid modes are shown with check marks (C) below sensor values (B):

- Return to cut
- Automatic header height control

### WARNING

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

3. On the control handle, touch HEADER DOWN button (A). Sensor values start changing on the HEADER CALIBRATION page as the header lowers.

#### NOTE:

The header needs to be lowered all the way, and then raised off the ground. The range should be between **0.5 and 4.5 V**. If the value is not in that range, the sensor needs to be adjusted. For instructions, refer to [Adjusting Voltage Limits – One-Sensor System, page 176](#) or [Adjusting Voltage Limits – Two-Sensor System, page 178](#).

4. When the sensor values are stable, touch CALIBRATE icon (A).

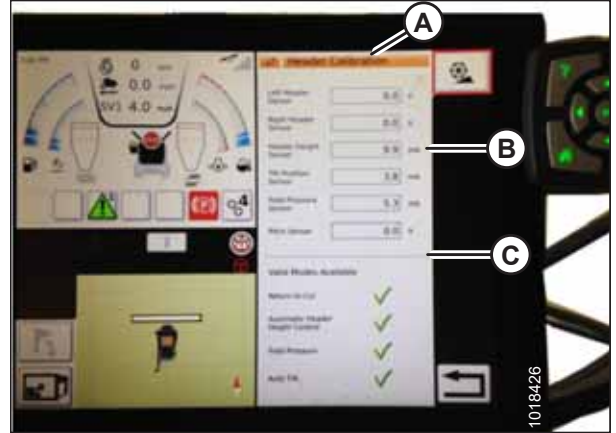


Figure 6.234: Header Calibration Page



Figure 6.235: Header Down Switch

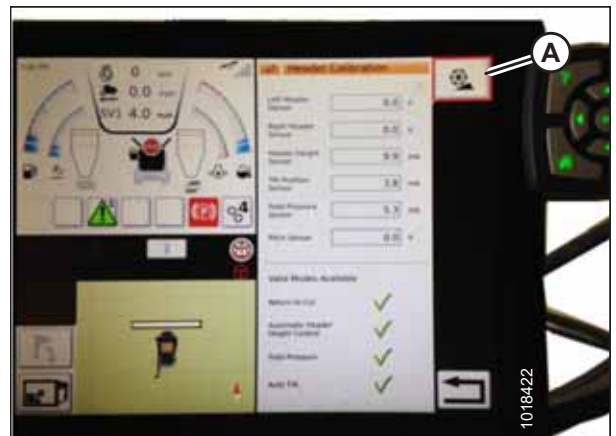


Figure 6.236: Header Calibration

## SETTING UP AUTO HEADER HEIGHT CONTROL

- The hazard warning for HEADER CALIBRATION appears. Make sure that all conditions are met.
- Touch the green check mark at the bottom of the page to start the CALIBRATION WIZARD.



Figure 6.237: Header Calibration Warning

A progress bar is provided and the calibration can be stopped at any time by touching the red X. The header moves automatically and erratically during this process.

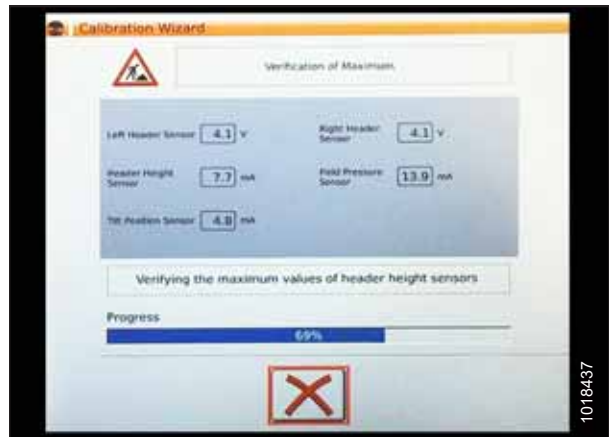


Figure 6.238: Calibration in Progress

- When the calibration is complete, a message displays, and summary information (A) is shown. Green check marks confirm the functions have been calibrated (B). Touch bottom green check mark (C) to save.



Figure 6.239: Completed Calibration Page

## SETTING UP AUTO HEADER HEIGHT CONTROL

### NOTE:

Touch CALIBRATION icon (A) on the COMBINE MAIN MENU page to display the CALIBRATION MENU where you can choose from a variety of calibrations including header and reel calibration.



Figure 6.240: Direct Calibration Menu

### Operating the Header – Gleaner S9 Series

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

The following controls are used to operate the auto header height control (AHC) functions:

- Tyton terminal (A)
- Control handle (B)
- Throttle (C)
- Header control cluster (D)

Use the combine operator's manual to familiarize yourself with the controls.



Figure 6.241: Gleaner S9 Operator Controls

1. With the header running, set lateral tilt switch (A) to MANUAL.
2. Engage the AHC by pressing switch (B) upward to the I position.



Figure 6.242: Header Control Cluster

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Press AHHC control switch (A) on the control handle to engage the AHHC. The header moves to the current setpoint position.



Figure 6.243: AHHC on Control Handle

4. Use HEADER HEIGHT SETPOINT control dial (A) as necessary to fine-tune the position.



Figure 6.244: Header Control Cluster

### Reviewing Header In-Field Settings – Gleaner S9 Series

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. To view header group settings, touch HEADER icon (A) on the right side of the home page.
2. The following information is displayed:
  - CURRENT POSITION of header (B).
  - SETPOINT cut-off position (C) (indicated by red line)
  - HEADER symbol (D) – touch to adjust the setpoint cut-off position using the scroll wheel on the right side of the Tyton terminal.
  - CUT HEIGHT for AHHC (E) – fine-tune with the header height setpoint control dial on the header control cluster.
  - HEADER WORKING WIDTH (F)
  - HEADER PITCH (G)

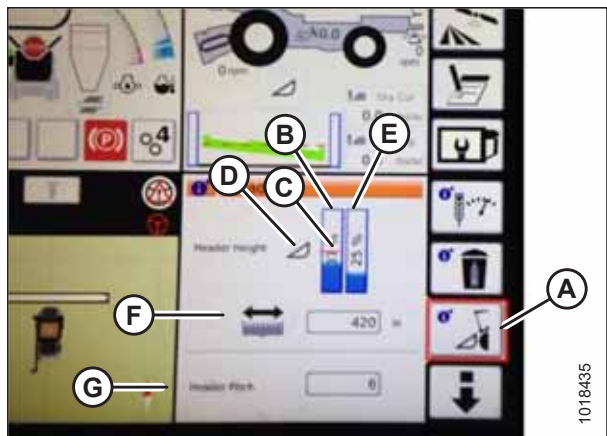


Figure 6.245: Header Groups



## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Touching a field opens the on-screen keyboard so that values can be adjusted. Enter the new value and touch the green check mark when complete.

**NOTE:**

Scroll wheel (A) is located on the right side of the Tyton terminal.



Figure 6.246: Adjustment Wheel on Right Side of Tyton Terminal

**NOTE:**

HEADER HEIGHT SETPOINT control dial (A) is on the header control cluster.



Figure 6.247: Header Control Cluster

### 6.1.14 John Deere 60 Series Combines

#### *Checking Voltage Range from the Combine Cab – John Deere 60 Series*

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.



### **WARNING**

**Check to be sure all bystanders have cleared the area.**

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.

## SETTING UP AUTO HEADER HEIGHT CONTROL

2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

**NOTE:**

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the AHHC system.

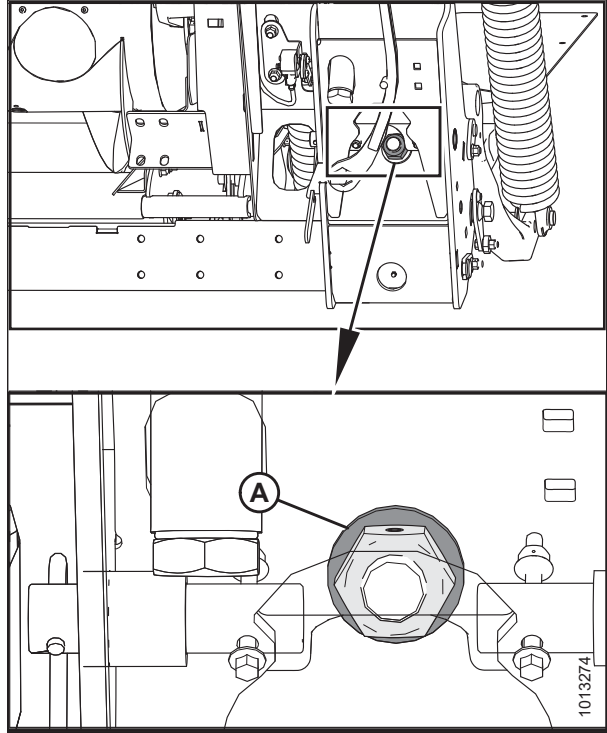


Figure 6.248: Float Lock

3. Adjust cable take-up bracket (B) (if necessary) until float indicator pointer (A) is on 0.

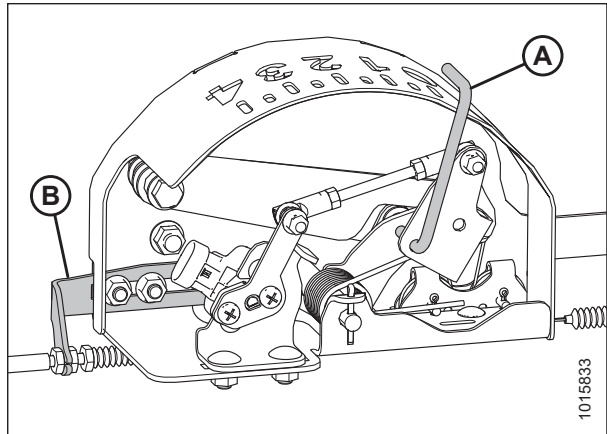
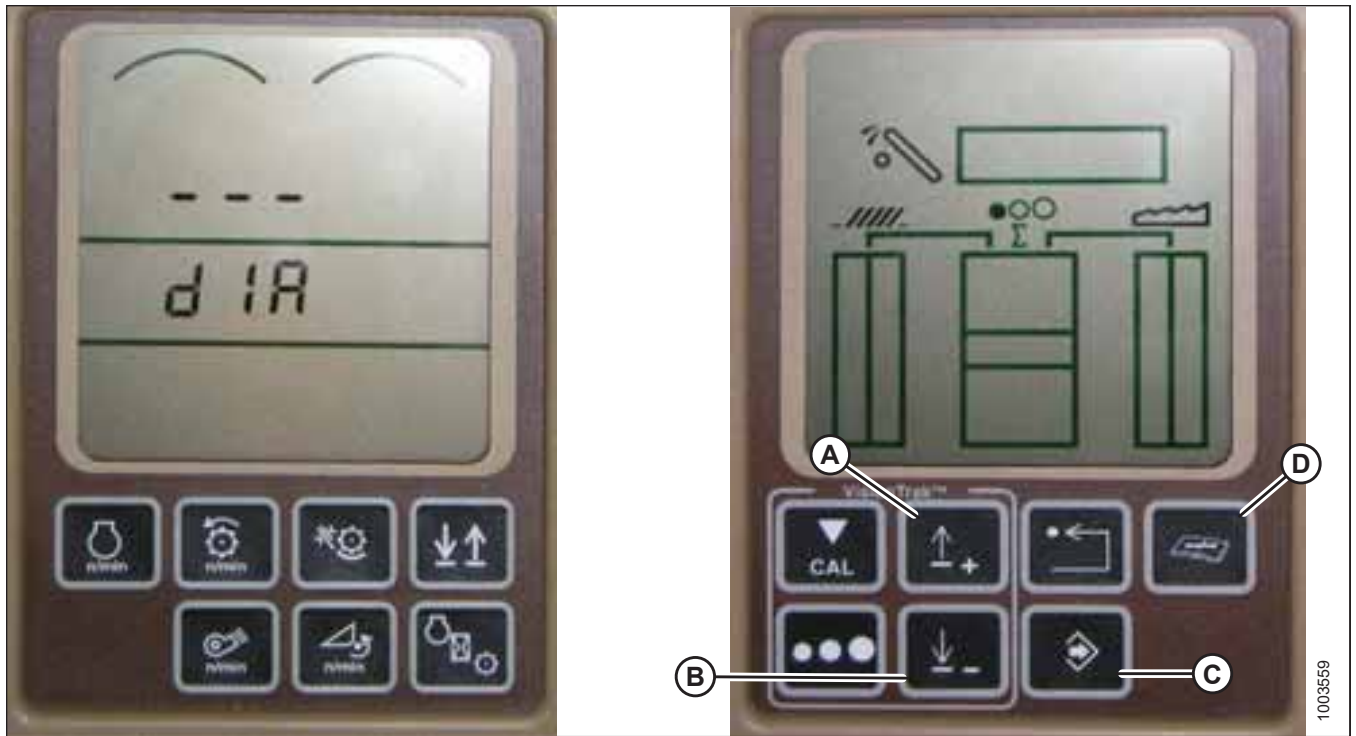


Figure 6.249: Float Indicator Box



## SETTING UP AUTO HEADER HEIGHT CONTROL

Figure 6.250: John Deere Combine Display



4. Press DIAGNOSTIC button (D) on the monitor—DIA appears on the monitor.
5. Press UP button (A) until EO1 appears on the monitor—this is the header adjustments.
6. Press ENTER button (C).
7. Press the UP (A) or DOWN button (B) until 24 is displayed on the top portion of the monitor—this is the voltage reading for the sensor.
8. Ensure header float is unlocked.
9. Start the combine, and fully lower feeder house to the ground.

**NOTE:**

You may need to hold the HEADER DOWN switch for a few seconds to ensure the feeder house is fully lowered.

10. Check the sensor reading on the monitor. The reading should be above 0.5 V.
11. Raise the header so it is just off the ground. The reading on the monitor should read below 4.5 V.
12. If the sensor voltage is not within the low and high limits or if the range between the low and high limits is insufficient, refer to [Adjusting Voltage Limits – One-Sensor System, page 176](#).

### *Calibrating the Auto Header Height Control – John Deere 60 Series*

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to the header operator's manual.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

## SETTING UP AUTO HEADER HEIGHT CONTROL

### WARNING

Check to be sure all bystanders have cleared the area.

#### NOTE:

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

1. Ensure center-link is set to **D**.
2. Rest header on down stops, and unlock float.
3. Start the combine.
4. Press the DIAGNOSTIC button (A) on the monitor. DIA appears on the monitor.
5. Press the CAL button (B). DIA-CAL appears on the monitor.



Figure 6.251: John Deere Combine Display

6. Press the UP or DOWN buttons until HDR appears on the monitor.
7. Press the ENTER button. HDR H-DN appears on the monitor.
8. Fully lower feeder house to the ground.

#### NOTE:

You may need to hold the HEADER DOWN switch for a few seconds to ensure the feeder house is fully lowered.



Figure 6.252: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

9. Press the CAL button (A) to save the calibration of the header. HDR H-UP appears on the monitor.
10. Raise the header 1 m (3 ft.) off the ground and press the CAL button (A). EOC appears on the monitor.
11. Press the ENTER button (B) to save the calibration of the header. Your AHHC is now calibrated.

**NOTE:**

If an error code appears during calibration, the sensor is out of voltage range and will require adjustment. For instructions, refer to *Checking Voltage Range from the Combine Cab – John Deere 60 Series, page 279*.

**NOTE:**

After the calibration is complete, adjust combine operation settings to ensure proper field operation.

**NOTE:**

If float was set heavier to complete the AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.

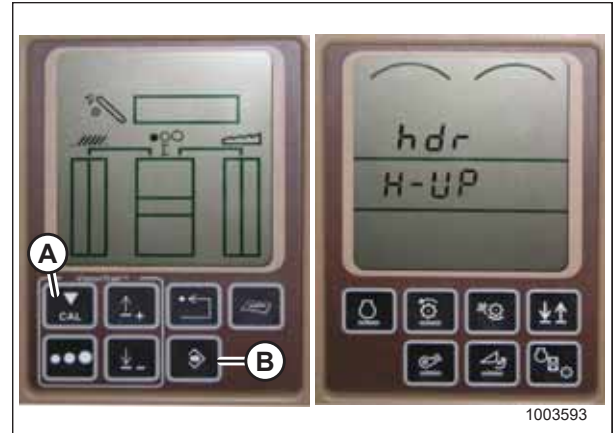


Figure 6.253: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Turning the Accumulator Off – John Deere 60 Series

The accumulator is a hydraulic device that cushions the shock of hydraulic fluid when installing a heavy header onto the combine.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Press DIAGNOSTIC button (A) on the monitor. DIA appears on the monitor.
2. Press the UP button (B) until EO1 appears on the monitor, and press ENTER (D). This is the header adjustment.
3. Press the UP (B) or DOWN (C) button until 132 is displayed on the top portion of the monitor. This is the reading for the accumulator.
4. Press ENTER (D) to select 132 as the accumulator reading (this will allow you to change the display to a three-digit number so it has a 0 in it, for example, x0x).
5. Press the UP (B) or DOWN (C) button until the desired number is displayed, and press the CAL button (E).
6. Press ENTER (D) to save the changes. The accumulator is now deactivated.

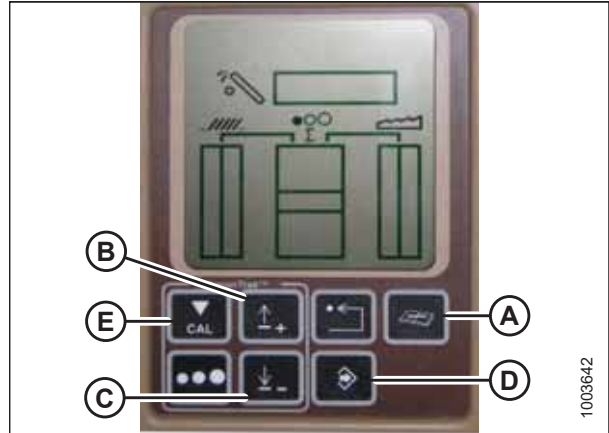


Figure 6.254: John Deere Combine Display

### Setting the Sensing Grain Header Height to 50 – John Deere 60 Series

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

To set the sensing grain header height, follow these steps:

1. Press DIAGNOSTIC button (A) on the monitor. DIA appears on the monitor.
2. Press the UP button (B) until EO1 appears on the monitor, and press ENTER (D). This is the header adjustment.
3. Press the UP (B) or DOWN (C) button until 128 is displayed on the top portion of the monitor. This is the reading for the sensor.
4. Press ENTER (D) to select 128 as the sensor reading (this will allow you to change the display to a three-digit number so it has a 50 in it).
5. Press the UP (B) or DOWN (C) button until the desired number is displayed, and press the CAL button (E).
6. Press ENTER (D) to save the changes. The height is now set.

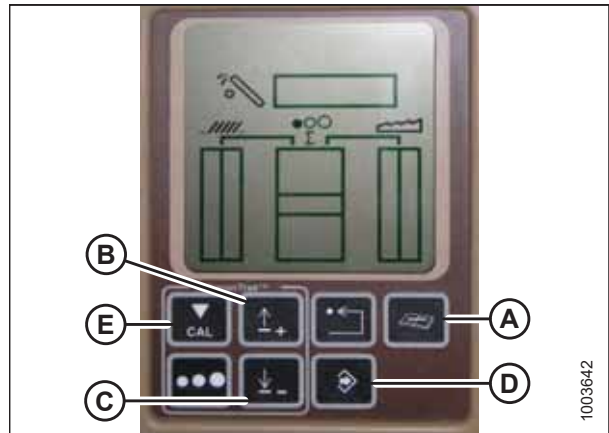


Figure 6.255: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### NOTE:

Do **NOT** use the active header float function (A) in combination with the MacDon auto header height control (AHHC)—the two systems will counteract one another. The header symbol (B) on the display should **NOT** have a wavy line under it and should appear exactly as shown on the Active Header Control Display in Figure 6.256, page 285.

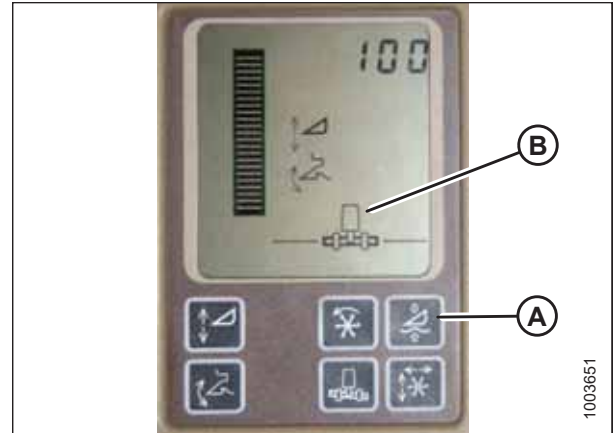


Figure 6.256: John Deere Combine Display

### Setting the Sensitivity of the Auto Header Height Control – John Deere 60 Series

The sensitivity adjustment controls the distance the cutterbar must travel up or down before the auto header height control (AHHC) reacts and raises or lowers the feeder house. When the sensitivity is set to maximum, only small changes in ground height are needed to cause the feeder house to raise or lower. When the sensitivity is set to minimum, large changes in the ground height are needed to cause the feeder house to raise or lower.

### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Press the DIAGNOSTIC button (A) on the monitor. DIA appears on the monitor.
2. Press the UP button (B) until EO1 appears on the monitor, and press ENTER (D). This is the header adjustment.
3. Press the UP (B) or DOWN (C) button until 112 is displayed on the monitor. This is your sensitivity setting.

### NOTE:

The lower the reading, the higher the sensitivity. Ideal operating range is typically between 50 and 80.

4. Press ENTER (D) to select 112 as the sensitivity setting (this will allow you to change the first digit of the number sequence).
5. Press UP (B) or DOWN (C) until the desired number is displayed, then press the CAL button (E). This will bring you to the second digit. Repeat this procedure until the desired setting is achieved.
6. Press ENTER (D) to save changes.

### NOTE:

The numbers shown on the displays in these illustrations are for reference purposes only; they are not intended to represent the specific settings for your equipment.

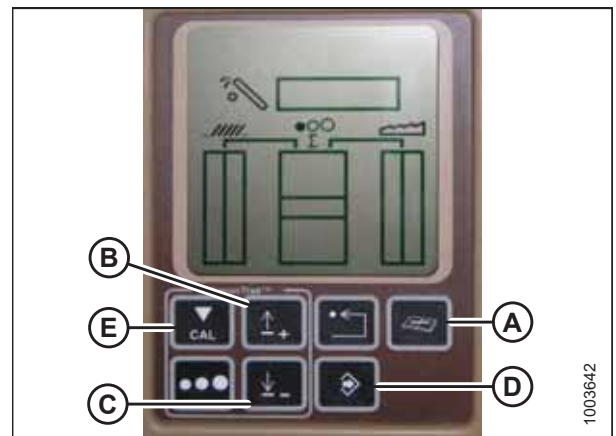


Figure 6.257: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Adjusting the Threshold for the Drop Rate Valve – John Deere 60 Series*

This procedure explains how to adjust the point at which the restrictor valve opens allowing full flow to the lift cylinders.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

The numbers shown on the displays in these illustrations are for reference purposes only; they are not intended to represent the specific settings for your equipment.

1. Press DIAGNOSTIC button (A) on the monitor. DIA appears on the monitor.
2. Press the UP button (B) until EO1 appears on the monitor and press ENTER (C). This is the header adjustment.
3. Press the UP (B) or DOWN button until 114 is displayed on the top portion of the monitor. This is the setting that adjusts when the fast drop rate starts with respect to the dead band.

**NOTE:**

The default setting is 100. Ideal operating range is typically between 60 and 85.

4. Press ENTER (C) to select 114 as the fast drop rate (this will allow you to change the first digit of the number sequence).
5. Press UP (A) or DOWN (B) until the desired number is displayed, then press the CAL button (C). This will bring you to the second digit. Repeat this procedure until the desired setting is achieved.
6. Press ENTER (D) to save changes.

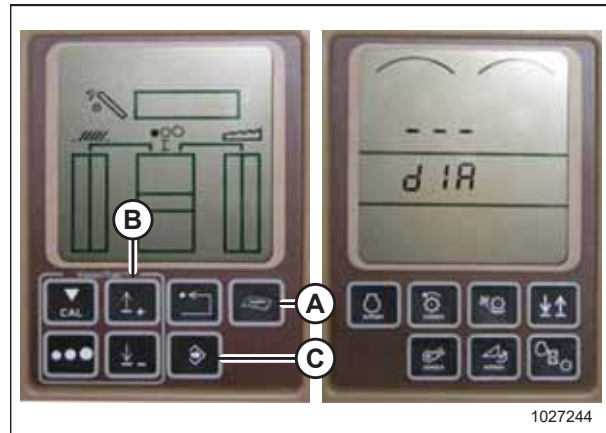


Figure 6.258: John Deere Combine Display

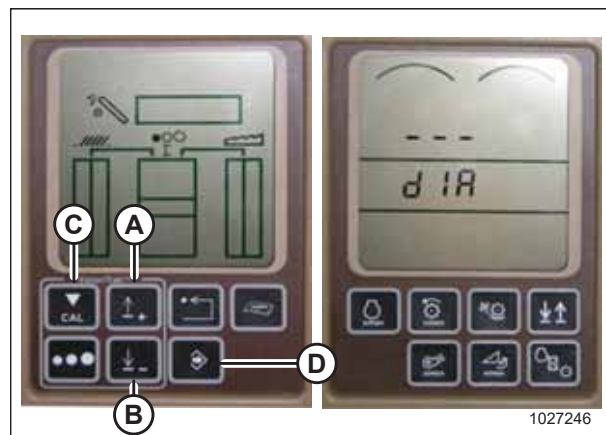


Figure 6.259: John Deere Combine Display

### 6.1.15 John Deere 70 Series Combines

#### *Checking Voltage Range from the Combine Cab – John Deere 70 Series*

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**WARNING**

Check to be sure all bystanders have cleared the area.



## SETTING UP AUTO HEADER HEIGHT CONTROL

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.
2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

**NOTE:**

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the AHC system.

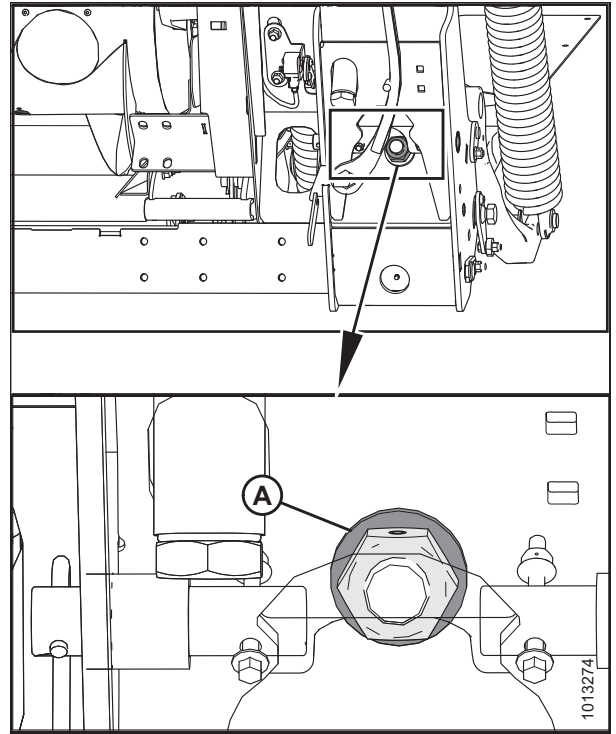


Figure 6.260: Float Lock

3. Adjust cable take-up bracket (B) (if necessary) until pointer (A) on the float indicator is on 0.

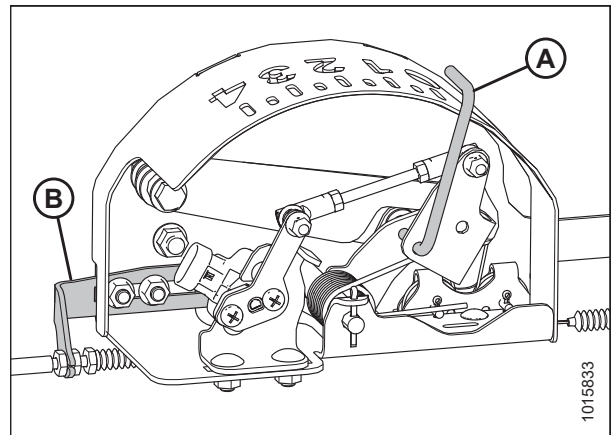


Figure 6.261: Float Indicator Box



## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Press HOME PAGE button (A) on the main screen of the monitor.



Figure 6.262: John Deere Combine Display

5. Ensure three icons (A) shown in the illustration at right appear on the monitor.



Figure 6.263: John Deere Combine Display

6. Use scroll knob (A) to highlight the middle icon (the green i) and press check mark button (B) to select it. This will bring up the Message Center.

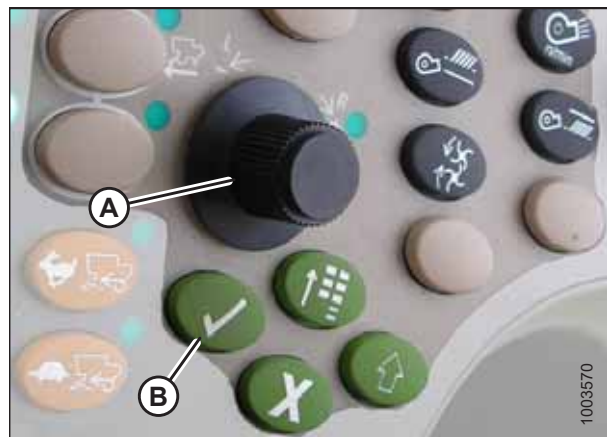


Figure 6.264: John Deere Combine Control Console

## SETTING UP AUTO HEADER HEIGHT CONTROL

7. Use the scroll knob to highlight DIAGNOSTIC ADDRESSES (A) from the right column and select it by pressing the check mark button.
8. Use the scroll knob to highlight drop-down box (B) and press the check mark button to select it.



Figure 6.265: John Deere Combine Display

9. Use the scroll knob to highlight LC 1.001 VEHICLE (A) and press the check mark button to select it.



Figure 6.266: John Deere Combine Display

10. Use the scroll knob to highlight down arrow (A) and press the check mark button to scroll through the list until 029 DATA (B) is displayed and voltage reading (C) appears on the monitor.

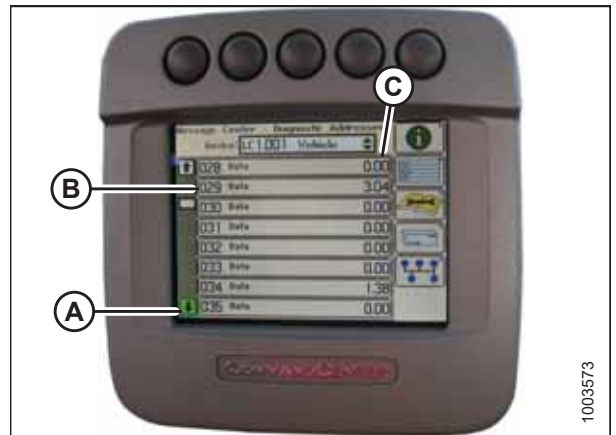


Figure 6.267: John Deere Combine Display

11. Ensure header float is unlocked.
12. Start the combine and fully lower feeder house to the ground.

**NOTE:**

You may need to hold the HEADER DOWN switch for a few seconds to ensure the feeder house is fully lowered.

13. Check the sensor reading on the monitor.

## SETTING UP AUTO HEADER HEIGHT CONTROL

14. Raise the header so it is just off the ground and recheck the sensor reading.
15. If the sensor voltage is not within the low and high limits or if the range between the low and high limits is insufficient, refer to [Adjusting Voltage Limits – One-Sensor System, page 176](#).

### Calibrating Feeder House Speed – John Deere 70 Series

The feeder house speed must be calibrated before you calibrate the auto header height control (AHHC) system. For instructions, refer to the combine operator's manual.

### Calibrating the Auto Header Height Control – John Deere 70 Series

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to Header Angle in the header operator's manual for instructions.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### **WARNING**

Check to be sure all bystanders have cleared the area.

#### NOTE:

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

1. Ensure center-link is set to **D**.
2. Rest header on down stops and unlock float.
3. Start the combine.
4. Press the button located fourth from the left along the top of monitor (A) to select the icon that resembles an open book with a wrench on it (B).
5. Press top button (A) a second time to enter diagnostics and calibration mode.

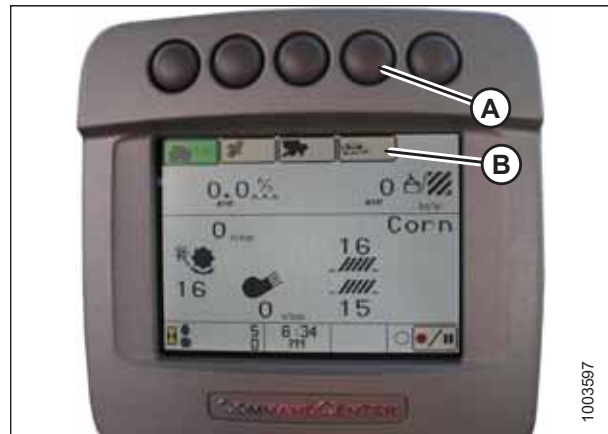


Figure 6.268: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

6. Select HEADER in box (A) by scrolling down to the box using the scroll knob, and then pressing the check mark button (knob and button are shown in Figure 6.270, page 291).
7. Scroll down to the lower right icon that resembles an arrow in a diamond (B) and press the check mark button to select it.

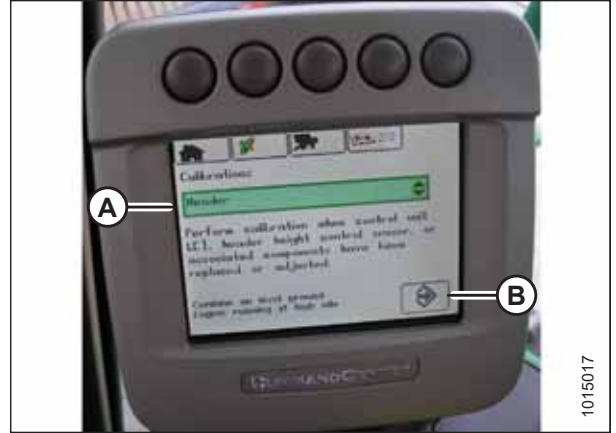


Figure 6.269: John Deere Combine Display

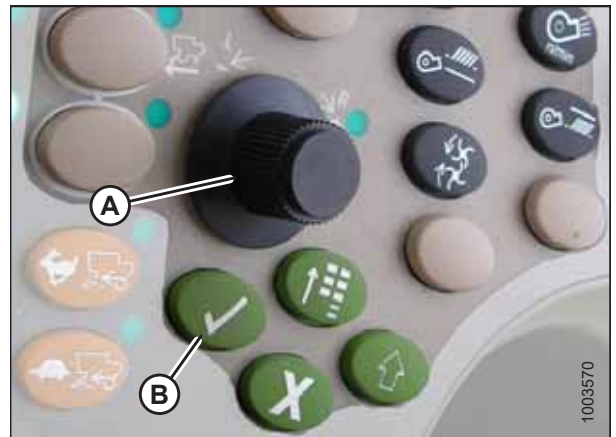


Figure 6.270: John Deere Combine Control Console

A - Scroll Knob

B - Check Mark Button

8. Follow the steps listed on the monitor to perform the calibration.

**NOTE:**

If an error code appears on screen, the sensor is not in the correct working range. For instructions, refer to [Checking Voltage Range from the Combine Cab – John Deere S and T Series, page 293](#) to check and adjust the range.

**NOTE:**

If float was set heavier to complete the AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Setting the Sensitivity of the Auto Header Height Control – John Deere 70 Series*

The sensitivity adjustment controls the distance the cutterbar must travel up or down before the auto header height control (AHHC) reacts and raises or lowers the feeder house. When the sensitivity is set to maximum, only small changes in ground height are needed to cause the feeder house to raise or lower. When the sensitivity is set to minimum, large changes in the ground height are needed to cause the feeder house to raise or lower.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Press button (A) twice and the current sensitivity setting will appear on the monitor (the lower the reading, the lower the sensitivity).
2. Use scroll knob (B) to adjust the sensitivity setting. The adjustment will be saved automatically.

#### **NOTE:**

If the screen remains idle for a short period of time, it will automatically return to the previous screen. Pressing check mark button (C) also will return the monitor to the previous screen.

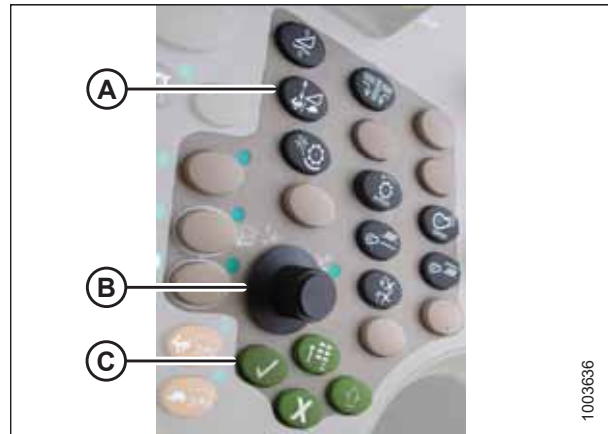


Figure 6.271: John Deere Combine Control Console

1003636

#### **NOTE:**

The numbers shown on the displays in these illustrations are for reference purposes only; they are not intended to represent the specific settings for your equipment.



Figure 6.272: John Deere Combine Display

1003637

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Adjusting the Manual Header Raise/Lower Rate – John Deere 70 Series*

The weight of the header will dictate the rate at which the header can be raised or lowered during operation.

To manually adjust the header raise/lower rate, do the following steps:

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Press button (A) and the current raise/lower rate setting will appear on the monitor (the lower the reading, the slower the rate).
2. Use scroll knob (B) to adjust the rate. The adjustment will be saved automatically.

**NOTE:**

If the screen remains idle for a short period of time, it will automatically return to the previous screen. Pressing check mark button (C) will also return the monitor to the previous screen.

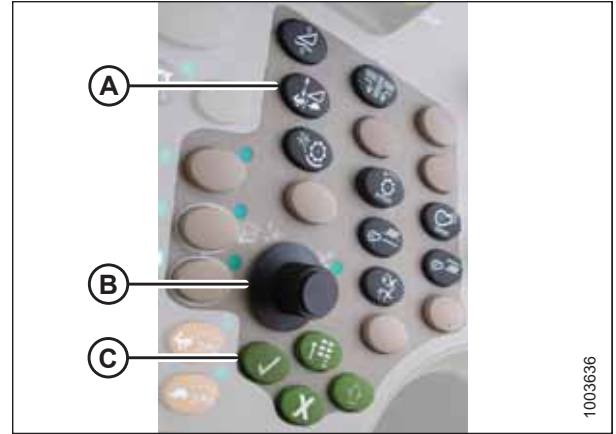


Figure 6.273: John Deere Combine Control Console

**NOTE:**

The numbers shown on the displays in these illustrations are for reference purposes only; they are not intended to represent the specific settings for your equipment.



Figure 6.274: John Deere Combine Display

### 6.1.16 John Deere S and T Series Combines

#### *Checking Voltage Range from the Combine Cab – John Deere S and T Series*

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.



### **WARNING**

Check to be sure all bystanders have cleared the area.

## SETTING UP AUTO HEADER HEIGHT CONTROL

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.
2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

### NOTE:

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the AHHC system.

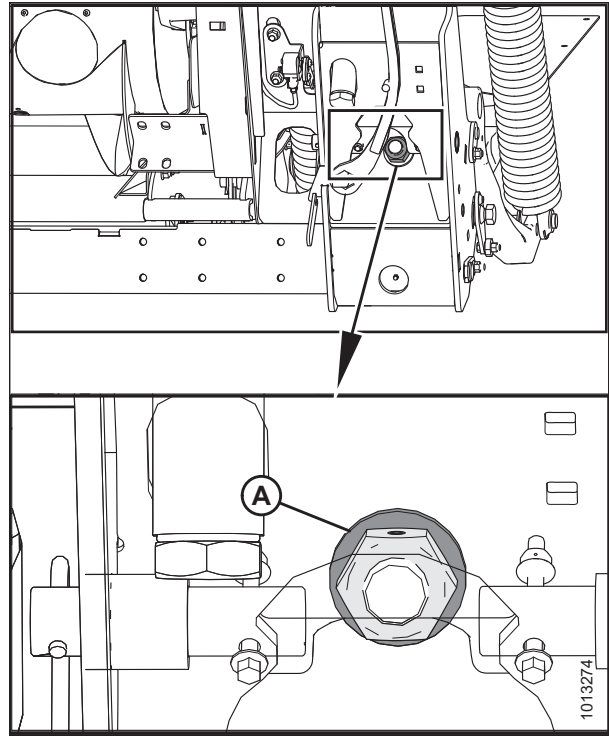


Figure 6.275: Float Lock

3. Adjust cable take-up bracket (B) (if necessary) until pointer (A) on the float indicator is on 0.

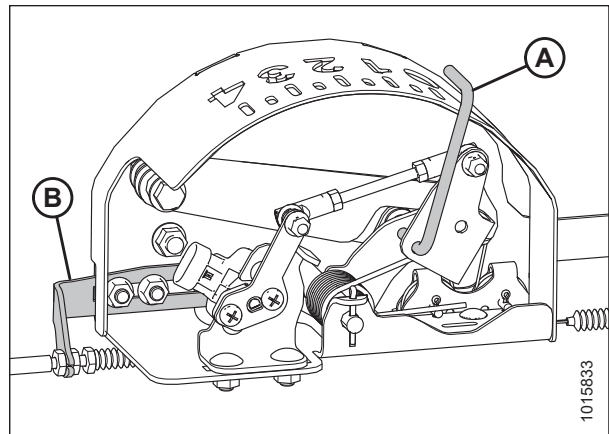


Figure 6.276: Float Indicator Box



## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Press CALIBRATION icon (A) on the main screen of the monitor. The CALIBRATION screen appears.



Figure 6.277: John Deere Combine Display

5. Press DIAGNOSTIC READINGS icon (A) on the CALIBRATION screen. The DIAGNOSTIC READINGS screen appears. This screen provides access to calibrations, header options, and diagnostic information.

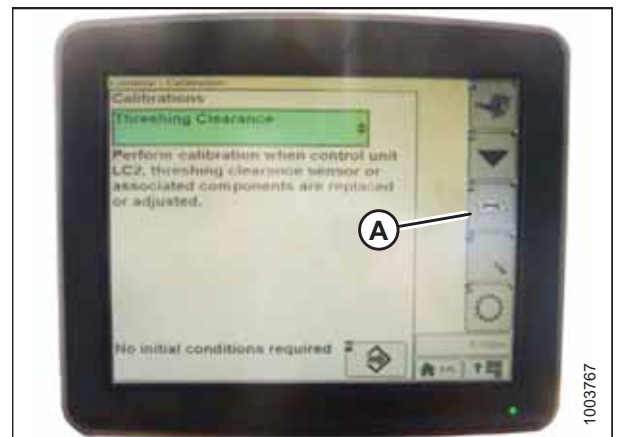


Figure 6.278: John Deere Combine Display

6. Select AHHC RESUME (A) and a list of calibration options appears.



Figure 6.279: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

7. Select the AHHC SENSING option.
8. Press icon (A) displayed on screen. The AHHC SENSING menu appears and five screens of information are displayed.



Figure 6.280: John Deere Combine Display

9. Press icon (A) until it reads Page 5 near the top of the screen and the following sensor readings appear:
  - LEFT HEADER HEIGHT
  - CENTER HEADER HEIGHT
  - RIGHT HEADER HEIGHT

A reading is displayed for both left and right sensors. On the MacDon header, there may be one sensor located in the float indicator box (standard) or two sensors located at the back of the float module side frame (optional).



Figure 6.281: John Deere Combine Display

10. Ensure header float is unlocked.
11. Start the combine and fully lower feeder house to the ground.

### NOTE:

You may need to hold the HEADER DOWN switch for a few seconds to ensure the feeder house is fully lowered.

12. Check the sensor reading on the monitor.
13. If the sensor voltage is not within the low and high limits or if the range between the low and high limits is insufficient, refer to [Adjusting Voltage Limits – One-Sensor System, page 176](#).

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Calibrating the Auto Header Height Control – John Deere S and T Series

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to Header Angle in the header operator's manual.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### NOTE:

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

1. Ensure center-link is set to **D**.
2. Rest header on down stops and unlock float.
3. Press DIAGNOSTIC icon (A) on the main screen of the monitor. The CALIBRATION screen appears.



Figure 6.282: John Deere Combine Display

4. Select THRESHING CLEARANCE (A) and a list of calibration options appears.

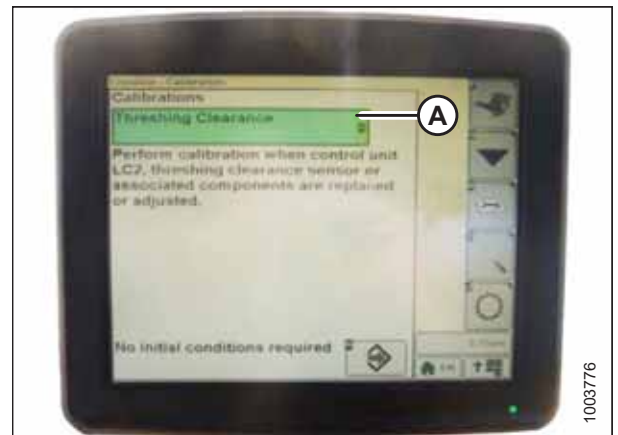


Figure 6.283: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

5. Select FEEDER HOUSE SPEED (A) from the list of calibration options.

**NOTE:**

Feeder house speed calibration must be done before header calibration.



Figure 6.284: John Deere Combine Display

6. With FEEDER HOUSE SPEED selected, press icon (A). The icon will turn green.



Figure 6.285: John Deere Combine Display

7. Press icon (A) and instructions will appear on screen to guide you through the remaining calibration steps.



Figure 6.286: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

8. Select HEADER (A) from the list of calibration options.

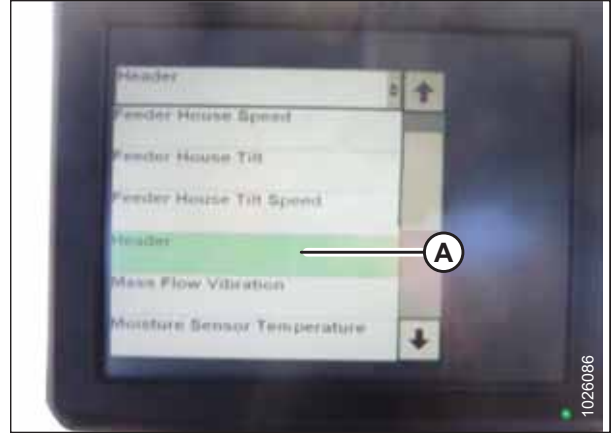


Figure 6.287: John Deere Combine Display

9. With HEADER selected, press icon (A). The icon will turn green.

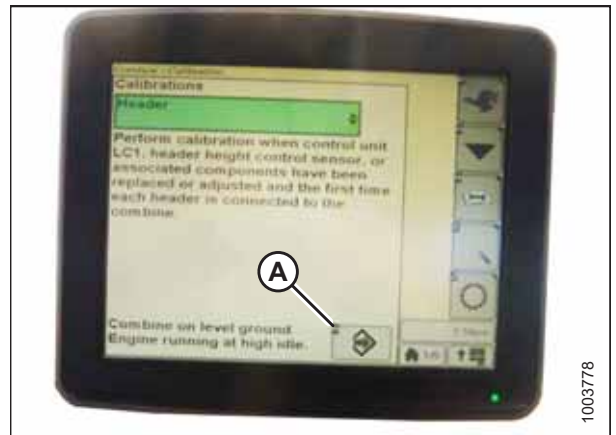


Figure 6.288: John Deere Combine Display

10. Press icon (A) and instructions will appear on screen to guide you through the remaining calibration steps.

### NOTE:

If an error code appears during calibration, the sensor is out of voltage range and will require adjustment. For instructions, refer to [Checking Voltage Range from the Combine Cab – John Deere S and T Series, page 293](#).

### NOTE:

If float was set heavier to complete the AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.



Figure 6.289: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Setting the Sensitivity of the Auto Header Height Control – John Deere S and T Series*

The sensitivity adjustment controls the distance the cutterbar must travel up or down before the auto header height control (AHHC) reacts and raises or lowers the feeder house. When the sensitivity is set to maximum, only small changes in ground height are needed to cause the feeder house to raise or lower. When the sensitivity is set to minimum, large changes in the ground height are needed to cause the feeder house to raise or lower.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Press button (A) twice and the current sensitivity setting will appear on the monitor.



Figure 6.290: John Deere Combine Command Center

2. Press – or + icons (A) to adjust rates.

**NOTE:**

The numbers shown on the combine display in this illustration are for reference purposes only; they are not intended to represent the specific settings for your equipment.



Figure 6.291: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Adjusting the Manual Header Raise/Lower Rate – John Deere S and T Series*

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

Indicator (A) should be at position 0 (B) with the header 152 mm (6 in.) off the ground. If not, the float sensor output voltage should be checked; refer to Step 5, page 172. When the header is on the ground, the indicator should be at position 1 (C) for low ground pressure, and at position 4 (D) for high ground pressure. Crop and soil conditions determine the amount of float to use. The ideal setting is as light as possible without header bouncing or missing crop. Operating with heavy settings prematurely wears the cutterbar wearplates.

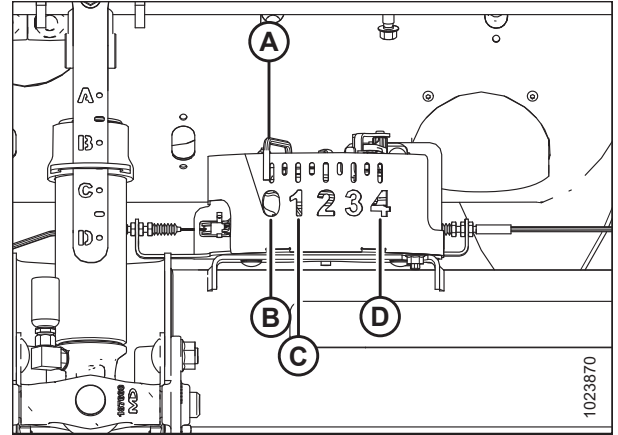


Figure 6.292: Float Indicator Box

1. Press button (A) and the current sensitivity setting will appear on the monitor.



Figure 6.293: John Deere Combine Command Center

2. Press – or + icons (A) to adjust rates.

**NOTE:**

The numbers shown on the combine display in this illustration are for reference purposes only; they are not intended to represent the specific settings for your equipment.

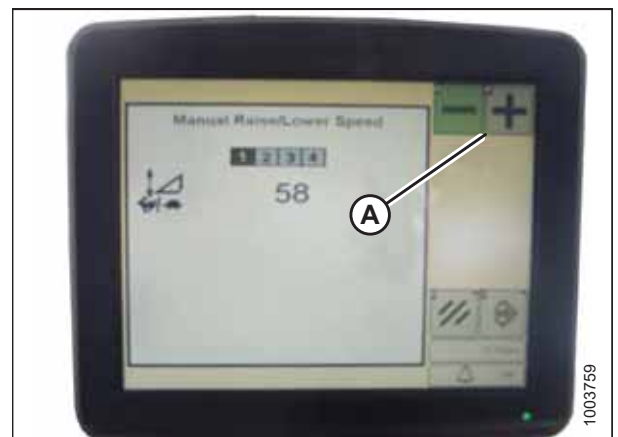


Figure 6.294: John Deere Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting Preset Cutting Height – John Deere S and T Series

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### NOTE:

Indicator (A) should be at position 0 (B) with the header (152 mm [6 in.]) off the ground. If not, the float sensor output voltage should be checked. Refer to Step 5, page 172. When the header is on the ground, the indicator should be at position 1 (C) for low ground pressure, and at position 4 (D) for high ground pressure. Crop and soil conditions determine the amount of float to use. The ideal setting is as light as possible without header bouncing or missing crop. Operating with heavy settings prematurely wears the cutterbar wearplates.

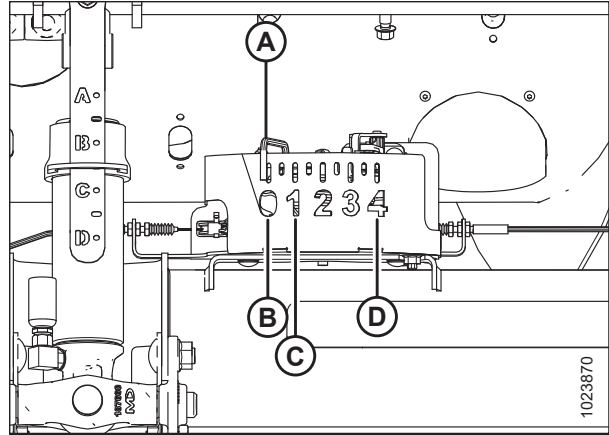


Figure 6.295: Float Indicator Box

1. Press COMBINE – HEADER SETUP icon (A) on the main screen. The COMBINE – HEADER SETUP screen appears. This screen is used to set various header settings such as reel speed, header width, and height of feeder house for acre counter engagement.



Figure 6.296: Combine Display

2. Select COMBINE – HEADER SETUP AHC icon (A). The COMBINE – HEADER SETUP AHC screen appears.



Figure 6.297: Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Select AUTO HEIGHT SENSING (A), RETURN TO CUT (B), and REEL POSITION (C) icons.

**NOTE:**

If REEL POSITION icon (C) cannot be selected (no check mark), the reel height sensor requires calibration. For instructions, refer to *Calibrating Reel Height Sensor – John Deere S and T Series, page 309*.

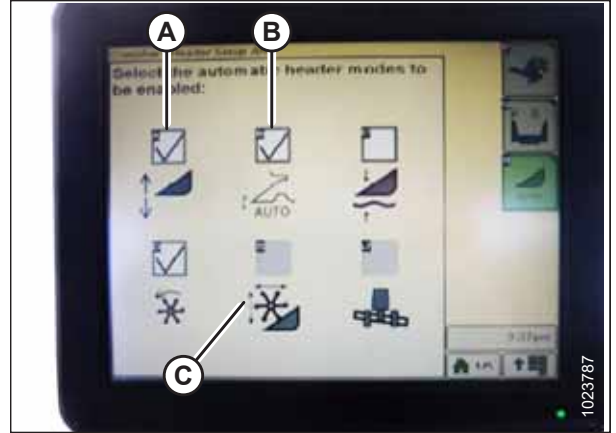


Figure 6.298: Combine Display

4. Engage the header.
5. Move the header to the desired position and use knob (A) to fine tune the position.
6. Move the reel to the desired position.



Figure 6.299: Combine Control Console

7. Press and hold preset switch 2 (B) until 1 reel height icon flashes on monitor.
8. Repeat previous three steps for preset switch 3 (C).
9. Select an appropriate ground pressure setting. Use preset button 2 (B) on the control handle for a low ground pressure setting in muddy or soft soil conditions, and preset 3 (C) for a high ground pressure setting in firm soil conditions and a higher ground speed.

**NOTE:**

Preset button 1 (A) is reserved for header lift on the headland and is not used for cutting on ground.



Figure 6.300: Control Handle Buttons

## SETTING UP AUTO HEADER HEIGHT CONTROL

### NOTE:

When the AHHC is engaged, AHHC icon (A) appears on the monitor and the number indicating which button was pressed (B) is displayed on the screen.

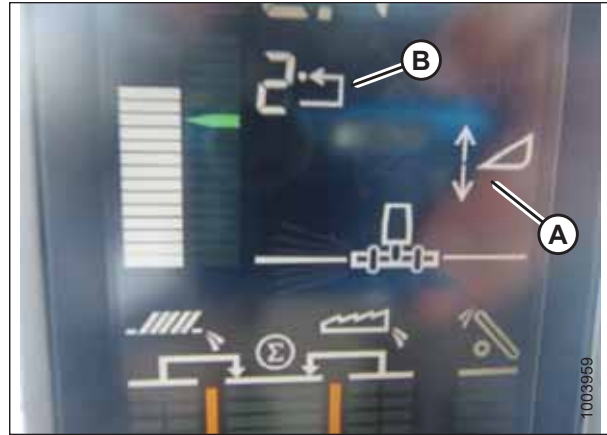


Figure 6.301: Combine Display

### *Calibrating Feeder House Fore-Aft Tilt Range – John Deere S and T Series*

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to the header operator's manual.

This procedure applies only to model year 2015 and later John Deere S and T Series combines.

### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

The feeder house fore/aft tilt is controlled by buttons (C) and (D) at the back of the control handle.



Figure 6.302: John Deere Control Handle

## SETTING UP AUTO HEADER HEIGHT CONTROL

### NOTE:

The feeder house fore/aft tilt controls can be changed to work with buttons E and F by pressing control handle icon (A) and then selecting FEEDER HOUSE FORE/AFT TILT from drop-down menu (B).

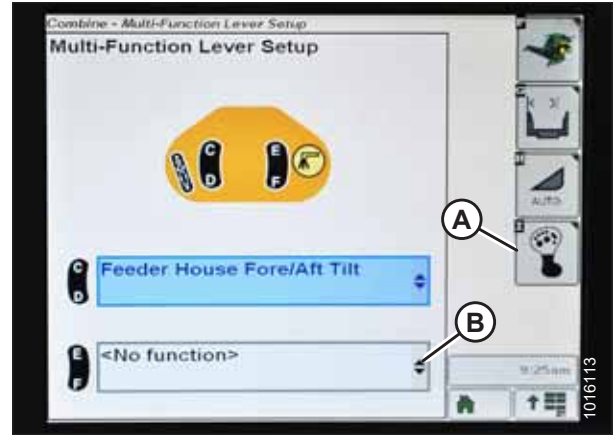


Figure 6.303: John Deere Combine Display

To calibrate the feeder house fore-aft tilt range, follow these steps:

1. Ensure center-link is set to **D**.
2. Rest header on down stops and unlock float.
3. Press DIAGNOSTIC icon (A) on the main screen of the monitor. The CALIBRATION screen displays.



Figure 6.304: John Deere Combine Display

4. Select CALIBRATIONS drop-down menu (A) to view the list of calibration options.

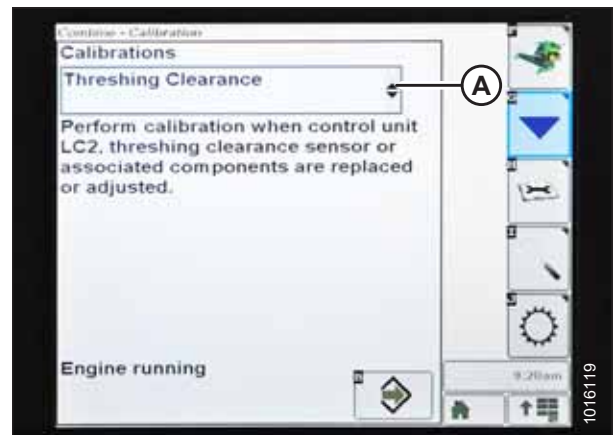


Figure 6.305: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

5. Press arrow (A) to cycle up through the calibration options and select FEEDER HOUSE FORE/AFT TILT RANGE.

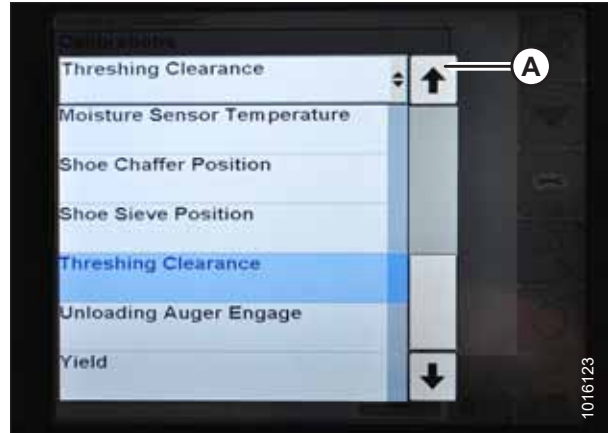


Figure 6.306: John Deere Combine Display

6. Press ENTER icon (A).

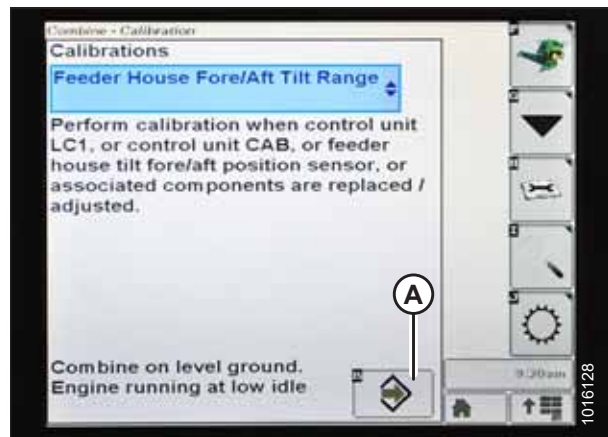


Figure 6.307: John Deere Combine Display

7. Follow the instructions that appear on the screen. As you proceed through the calibration process, the display will automatically update to show the next step.

### NOTE:

If an error code appears during calibration, the sensor is out of voltage range and will require adjustment. For instructions, refer to [Checking Voltage Range from the Combine Cab – John Deere S and T Series, page 293](#).

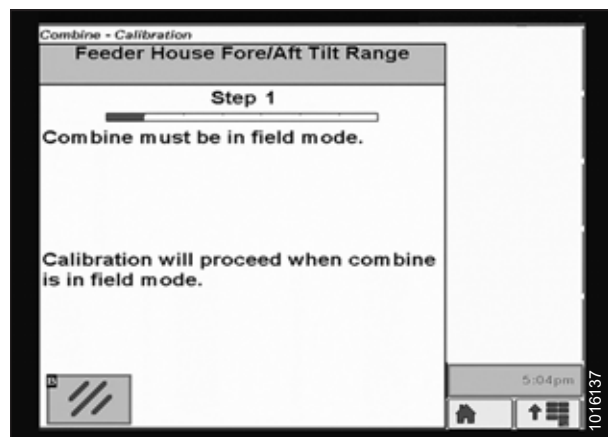


Figure 6.308: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Checking Reel Height Sensor Voltages – John Deere S and T Series

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Press CALIBRATION icon (A) on the main screen of the monitor. The CALIBRATION screen appears.



Figure 6.309: John Deere Combine Display

2. Press DIAGNOSTIC READINGS icon (A) on the CALIBRATION screen. The DIAGNOSTIC READINGS screen appears. This screen provides access to calibrations, header options, and diagnostic information.

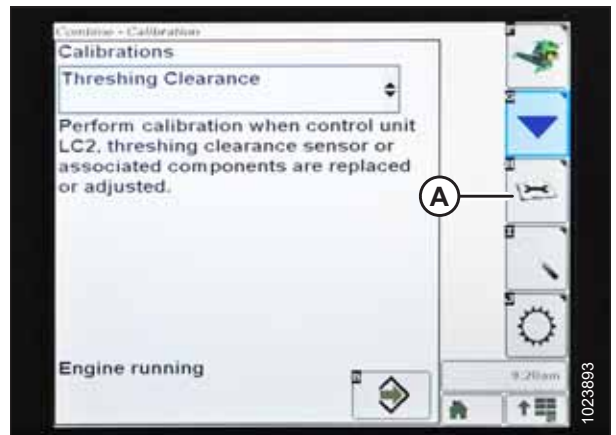


Figure 6.310: John Deere Combine Display

3. Select drop-down menu (A) to view the list of calibration options.

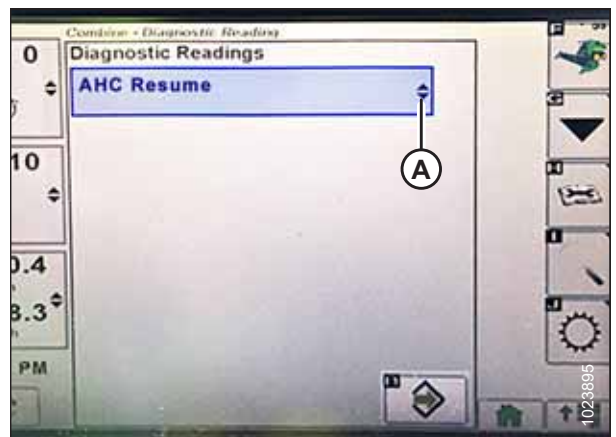


Figure 6.311: John Deere Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Scroll down and select REEL RESUME (A).

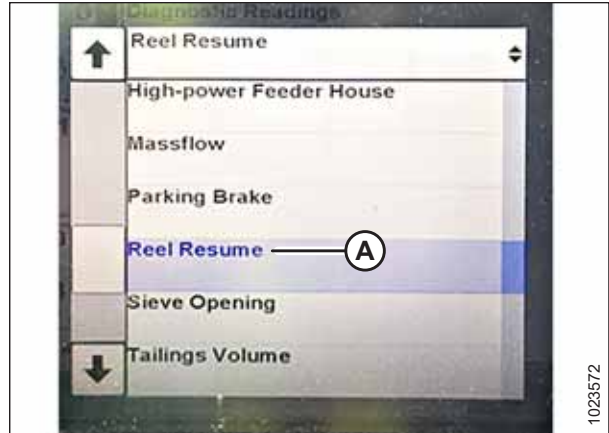


Figure 6.312: John Deere Combine Display

5. Press ENTER icon (A). The REEL RESUME page displays.

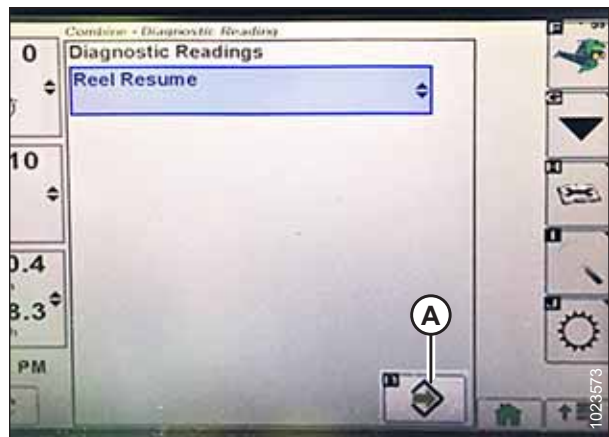


Figure 6.313: John Deere Combine Display

6. Press NEXT PAGE icon (A) to cycle to page 3.
7. Lower the reel to view low voltage (B). The voltage should be 0.5–0.9 V.

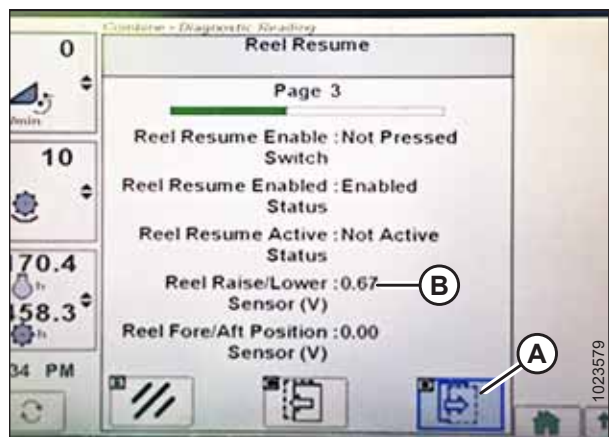


Figure 6.314: John Deere Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

8. Raise the reel to view high voltage (A). The voltage should be 4.1–4.5 V.
9. If either voltage is not within the correct range, refer to [7 Checking and Adjusting Reel Height Sensor, page 349s](#) not within the correct range, refer to.

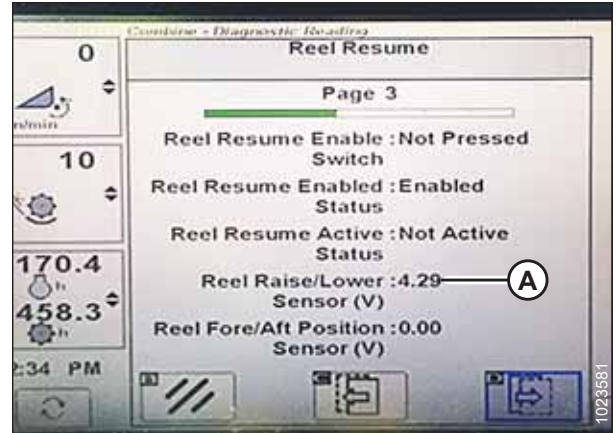


Figure 6.315: John Deere Combine Display

### Calibrating Reel Height Sensor – John Deere S and T Series

This procedure applies only to model year 2015 and later John Deere S and T Series combines.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

To calibrate reel height, follow these steps:

1. Place header off the ground 15–25 cm (6–10 in.).

#### IMPORTANT:

Do **NOT** turn off the engine. The combine has to be at full idle for the sensors to calibrate properly.

2. Press DIAGNOSTIC icon (A) on the main screen of the monitor. The CALIBRATION screen displays.



Figure 6.316: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Select CALIBRATIONS drop-down menu (A) to view the list of calibration options.
4. Scroll through the list of options and select REEL POSITION.
5. Press ENTER icon (B).

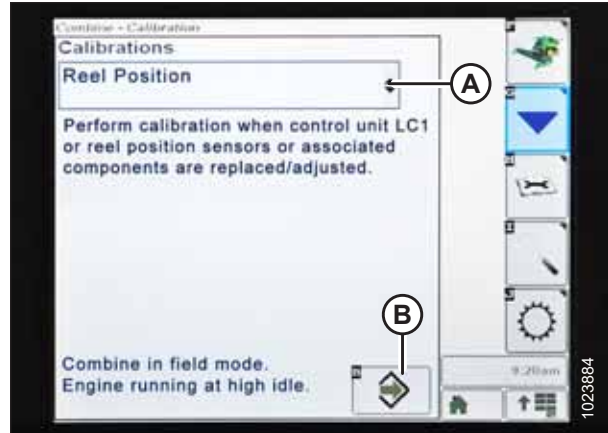


Figure 6.317: John Deere Combine Display

6. Follow the instructions that appear on the screen. As you proceed through the calibration process, the display will automatically update to show the next step. This calibration requires you to use reel raise (A) and reel lower (B) switches on the control handle.



Figure 6.318: John Deere Control Handle

7. Press and hold REEL LOWER switch until reel is fully lowered. Continue holding REEL LOWER switch until prompted by the display.



Figure 6.319: John Deere Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Press and hold REEL RAISE switch until reel is fully raised. Continue holding REEL RAISE switch until prompted by the display.



Figure 6.320: John Deere Combine Display

- When all steps have been completed, CALIBRATION COMPLETE message is displayed on the screen. Exit the CALIBRATION menu by pressing ENTER icon (A).

**NOTE:**

If an error code appears during calibration, the sensor is out of voltage range and will require adjustment. For instructions, refer to *Checking Reel Height Sensor Voltages – John Deere S and T Series, page 307*.



Figure 6.321: John Deere Combine Display

### 6.1.17 John Deere S7 Series Combines

#### Setting up Header – John Deere S7 Series

**NOTE:**

Changes may have been made to combine controls or display since this document was published. Refer to combine operator's manual for updates.

- Press header button (A) on the panel below the display. The HEADER page opens.



Figure 6.322: John Deere S7 Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

2. Select HEADER TYPE field (A). The HEADER DETAILS window opens.



Figure 6.323: John Deere S7 Display – Header Page

3. Verify correct header width is displayed under WIDTH.
4. To change header width, select field (A). The WIDTH window opens.



Figure 6.324: John Deere S7 Display – Header Details Window

5. Use the on-screen keypad to enter the correct header width, and then press OK.



Figure 6.325: John Deere S7 Display – Setting Header Width

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Press window close button (A) in top right corner of the window to return to the HEADER page.



Figure 6.326: John Deere S7 Display – Header Details Window

- Raise/lower speed (A), tilt speed (B), height sensitivity (C), and tilt sensitivity (D) can all be adjusted from this page. Select the option you would like to adjust. The following example shows the raise/lower speed adjustment.

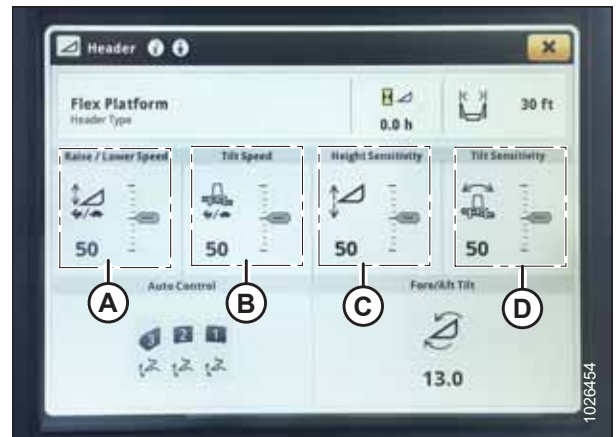


Figure 6.327: John Deere S7 Display – Header Page

- Use + and – buttons (A) to adjust the setting.
- Press window close button in top right corner of the window to return to the HEADER page.

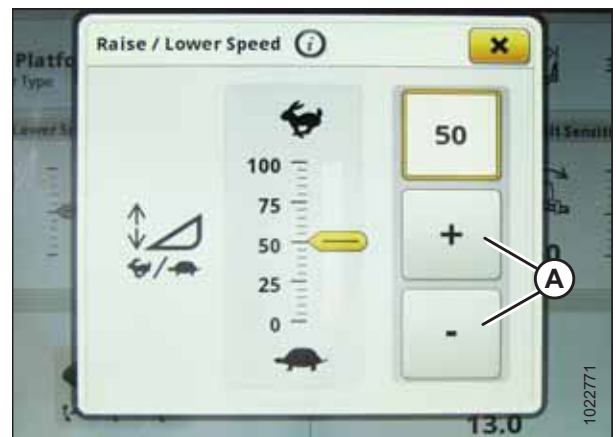


Figure 6.328: John Deere S7 Display – Raise/Lower Speed Adjustment

## SETTING UP AUTO HEADER HEIGHT CONTROL

10. Select AUTO CONTROL icons (A). The AUTO HEADER CONTROLS page opens.

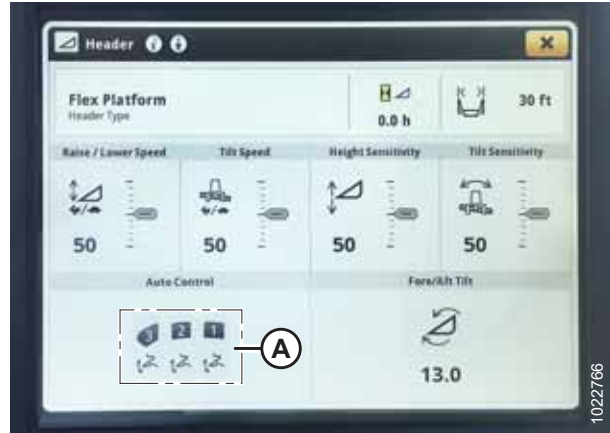


Figure 6.329: John Deere S7 Display – Header Page

11. If the header has not been calibrated yet, an error icon will appear on HEIGHT SENSING button (A). Select button (A) to view error message.



Figure 6.330: John Deere S7 Display – Auto Header Controls

12. Read error message and then press OK.
13. Proceed to *Checking Voltage Range from the Combine Cab – John Deere S7 Series, page 315.*

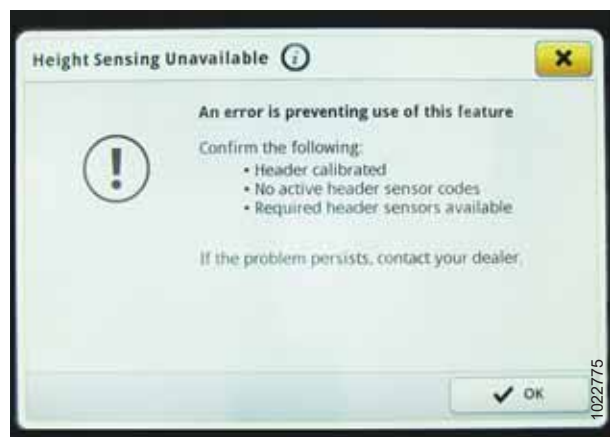


Figure 6.331: John Deere S7 Display – Height Sensing Error Message



## SETTING UP AUTO HEADER HEIGHT CONTROL

### Checking Voltage Range from the Combine Cab – John Deere S7 Series

The auto header height sensor output must be within a specific range, or the feature will not work properly.

**Table 6.2 Voltage Range**

Combine	Low Voltage Limit	High Voltage Limit	Minimum Range
John Deere S7 Series	0.5 V	4.5 V	3.0 V

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

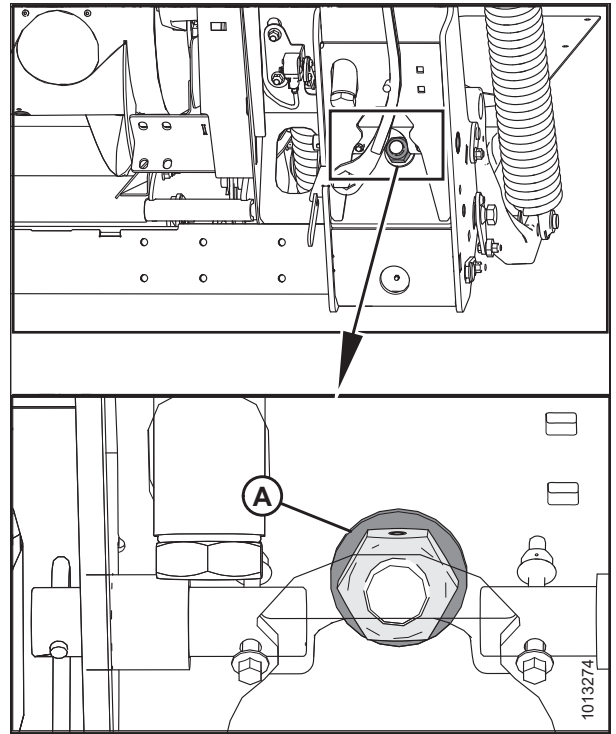
**⚠ WARNING**

Check to be sure all bystanders have cleared the area.

1. Position header 150 mm (6 in.) above ground, and unlock float.
2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

**NOTE:**

If header is not on down stops during next two steps, voltage may go out of range during operation causing a malfunction of auto header height control (AHC) system.



**Figure 6.332: Float Lock**



## SETTING UP AUTO HEADER HEIGHT CONTROL

- Adjust cable take-up bracket (B) (if necessary) until pointer (A) on float indicator is on 0.

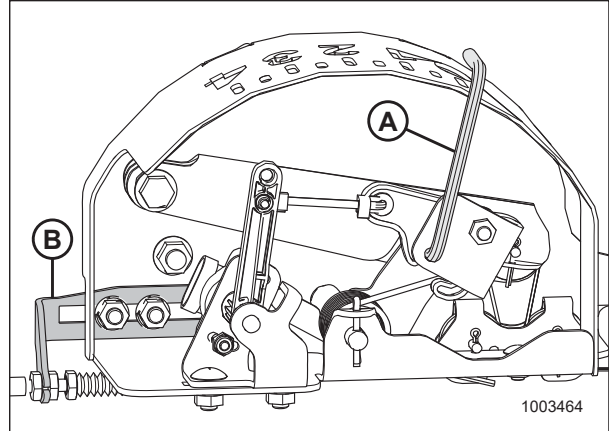


Figure 6.333: Float Indicator Box

- On the HARVESTING page, select MENU icon (A) in the bottom right corner of the screen.



Figure 6.334: John Deere S7 Display – Harvesting Page

- On the MENU page, select SYSTEM tab (A). The MENU opens.
- Select DIAGNOSTICS CENTER icon (B). The DIAGNOSTICS CENTER page opens.

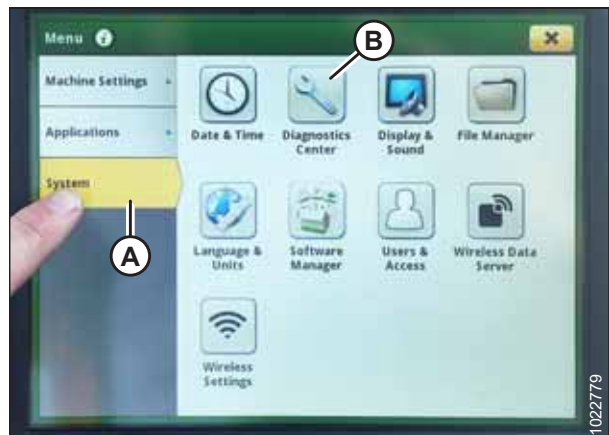


Figure 6.335: John Deere S7 Display – Menu

## SETTING UP AUTO HEADER HEIGHT CONTROL

7. Select AHC - SENSING (A). The AHC - SENSING\DIAGNOSTICS page displays.

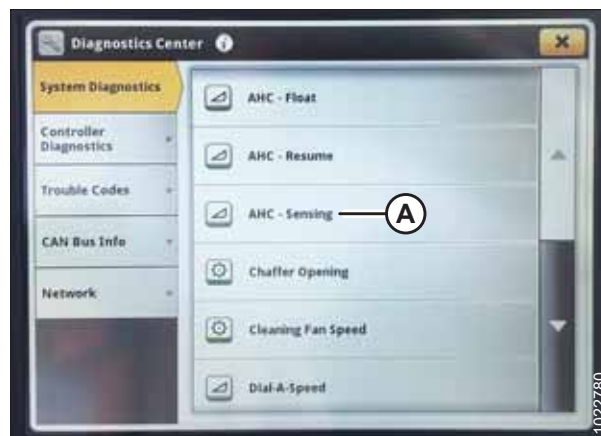


Figure 6.336: John Deere S7 Display – Diagnostics Center

8. Select SENSOR tab (A) to view sensor voltages. Center header height sensor voltage (B) must be between 0.5 and 4.5 V, with at least 3 V of variation between 0 and 4 on the float indicator box.

**NOTE:**

If the optional Auto Lateral Tilt AHHC kit is installed, the left and right header height sensors must also be in the same 0.5–4.5 V range.

9. If sensor voltage adjustment is required, refer to [Adjusting Voltage Limits – One-Sensor System, page 176](#).

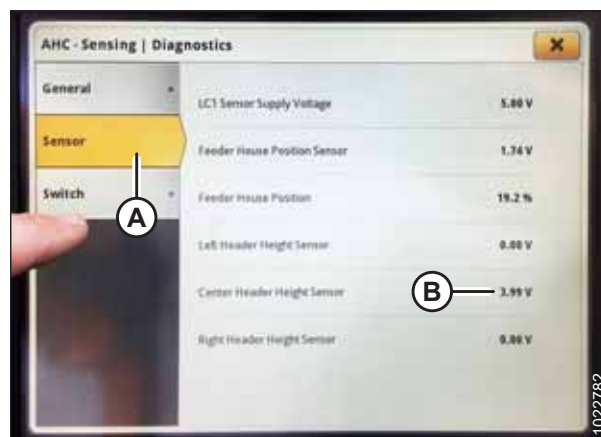


Figure 6.337: John Deere S7 Display – Checking Sensor Voltage

### Calibrating Feeder House – John Deere S7 Series

Feeder house calibration must be done before header calibration.

For best performance of auto header height control (AHHC), perform these procedures with center-link set to **D**. When setup and calibration are complete, adjust center-link back to desired header angle. For instructions, refer to the header operator's manual.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Ensure center-link is set to **D**.
2. Rest header on down stops and unlock float.

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. On the HARVESTING page, select MENU icon (A) in the bottom right corner of screen. The MENU opens.



Figure 6.338: John Deere S7 Display – Harvesting Page

4. Select MACHINE SETTINGS tab (A).
5. Select CALIBRATIONS & PROCEDURES icon (B). The CALIBRATIONS & PROCEDURES page displays.

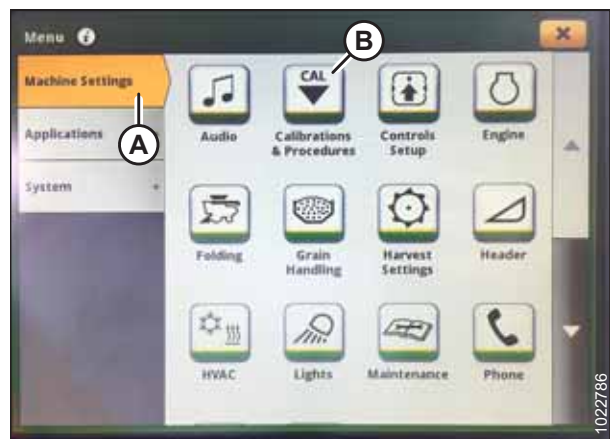


Figure 6.339: John Deere S7 Display – Machine Settings

6. Select HEADER tab (A).
7. Select FEEDER HOUSE RAISE SPEED CALIBRATION (B). The FH RAISE SPEED CALIBRATION page displays.

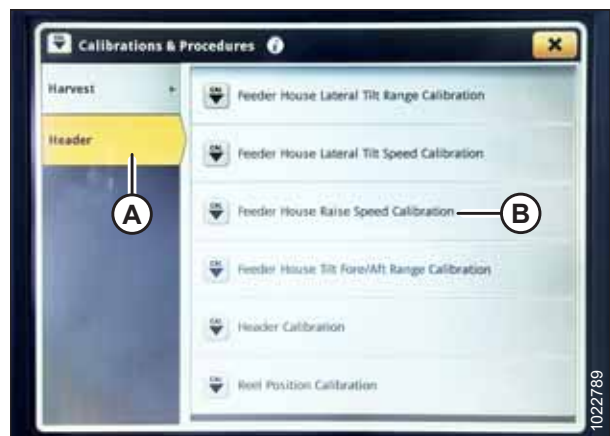


Figure 6.340: John Deere S7 Display – Calibrations and Procedures

## SETTING UP AUTO HEADER HEIGHT CONTROL

8. Select CALIBRATE (A) at the bottom of the page. A calibration overview displays.

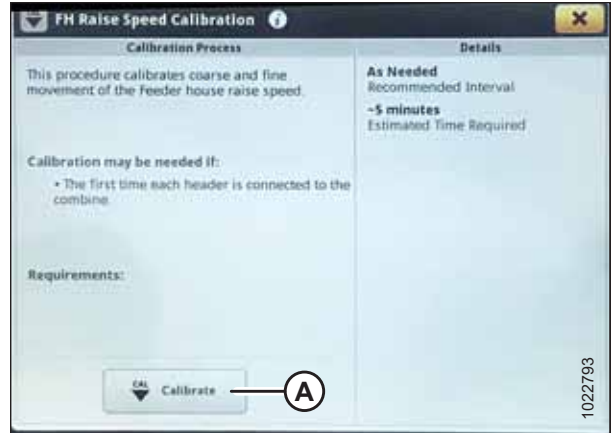


Figure 6.341: John Deere S7 Display – Feeder House Calibration

9. Read the calibration overview, and then press START.



Figure 6.342: John Deere S7 Display – Feeder House Calibration

10. Follow the instructions on the screen. As you proceed through the calibration process, the display will automatically update to show next step.



Figure 6.343: John Deere S7 Display – Feeder House Calibration

## SETTING UP AUTO HEADER HEIGHT CONTROL

11. When calibration is complete, select SAVE to confirm calibration.



Figure 6.344: John Deere S7 Display – Feeder House Calibration

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Calibrating Header – John Deere S7 Series

#### **WARNING**

Never start or move the machine until you are sure all bystanders have cleared the area.

Feeder house calibration must be done before header calibration. If feeder house has not yet been calibrated, refer to [Calibrating Feeder House – John Deere S7 Series, page 317](#).

For best performance of auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust center-link back to desired header angle. For instructions, refer to Header Angle in the header operator's manual.

#### **NOTE:**

Changes may have been made to combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Ensure center-link is set to **D**.
2. Rest header on down stops and unlock float.
3. On the HARVESTING page, select MENU icon (A) in the bottom right corner of screen. The MENU opens.



Figure 6.345: John Deere S7 Display – Harvesting Page

4. Select MACHINE SETTINGS tab (A).
5. Select CALIBRATIONS & PROCEDURES icon (B). The CALIBRATIONS & PROCEDURES page displays.



Figure 6.346: John Deere S7 Display – Machine Settings

## SETTING UP AUTO HEADER HEIGHT CONTROL

6. Select HEADER tab (A).
7. Select HEADER CALIBRATION (B). The HEADER CALIBRATION page displays.

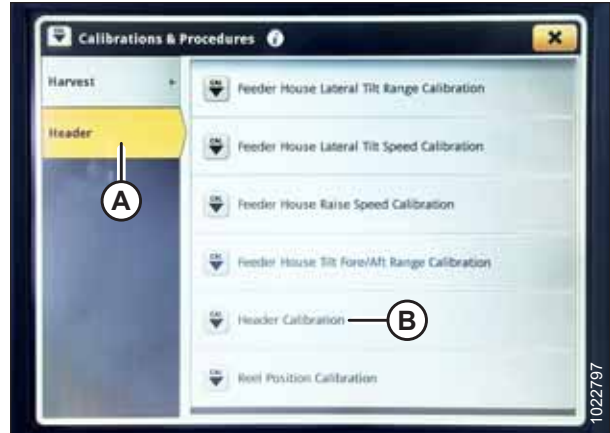


Figure 6.347: John Deere S7 Display – Calibrations and Procedures

8. Select CALIBRATE (A) at bottom of page. The calibration overview window opens.

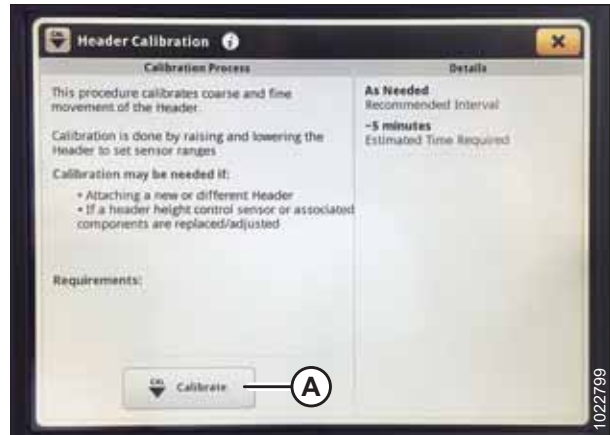


Figure 6.348: John Deere S7 Display – Header Calibration

9. Press button (A) on console to set engine to high idle.



Figure 6.349: John Deere S7 Console



## SETTING UP AUTO HEADER HEIGHT CONTROL

10. Select START on calibration overview page.
11. Follow instructions that appear on combine display. As you proceed through calibration process, display will automatically update to show next step.

**NOTE:**

If an error code appears during calibration, sensor is out of voltage range and will require adjustment. For instructions, refer to [Adjusting Voltage Limits – One-Sensor System, page 176](#).



Figure 6.350: John Deere S7 Display – Header Calibration

12. When calibration is complete, select SAVE to confirm calibration.



Figure 6.351: John Deere S7 Display – Header Calibration

### 6.1.18 New Holland Combines – CR/CX Series – 2014 and Prior

This section applies only to pre-2015 CR/CX models. For New Holland CR models 6.80, 6.90, 7.90, 8.90, 9.90, and 10.90, refer to [6.1.19 New Holland Combines – CR Series – 2015 and Later, page 333](#).

#### *Checking Voltage Range from the Combine Cab – New Holland CR/CX Series*

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

For New Holland CR models 6.80, 6.90, 7.90, 8.90, 9.90, and 10.90, refer to [6.1.19 New Holland Combines – CR Series – 2015 and Later, page 333](#).



### **WARNING**

Check to be sure all bystanders have cleared the area.

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.

## SETTING UP AUTO HEADER HEIGHT CONTROL

2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

**NOTE:**

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the AHHC system.

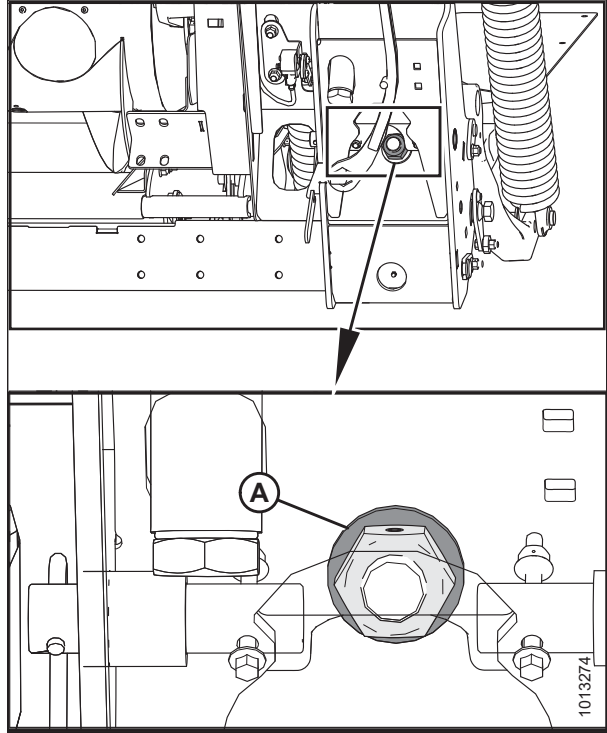


Figure 6.352: Float Lock

3. Adjust cable take-up bracket (B) (if necessary) until float indicator pointer (A) is on 0.

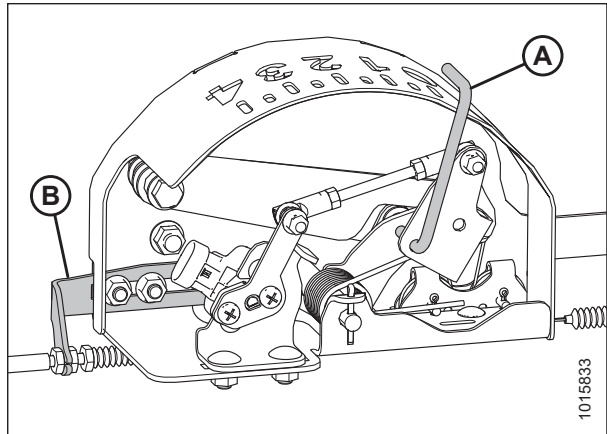


Figure 6.353: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

4. Ensure header float is unlocked.
5. Select DIAGNOSTICS (A) on the main screen. The DIAGNOSTICS screen displays.
6. Select SETTINGS. The SETTINGS screen displays.

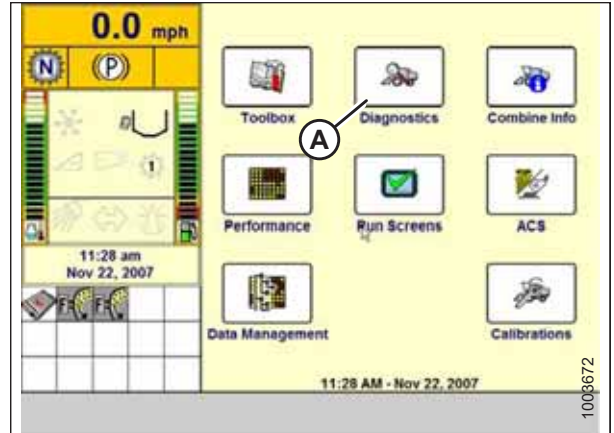


Figure 6.354: New Holland Combine Display

7. Select GROUP drop-down arrow (A). The GROUP dialog box displays.

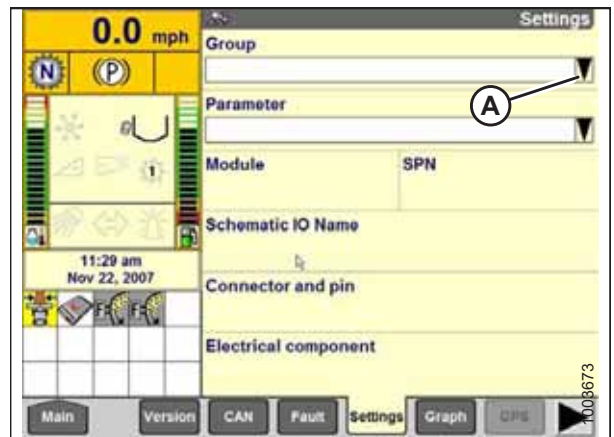


Figure 6.355: New Holland Combine Display

8. Select HEADER HEIGHT/TILT (A). The PARAMETER screen displays.

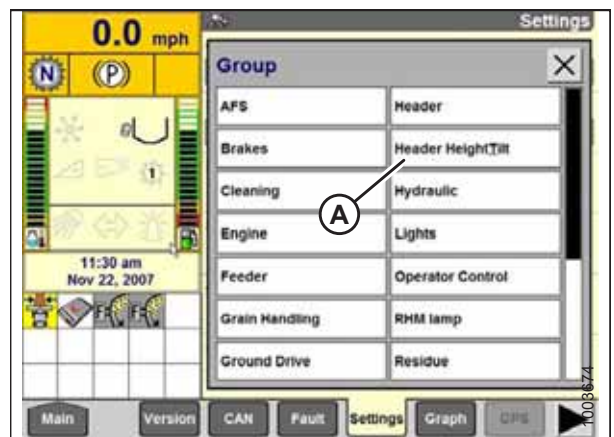


Figure 6.356: New Holland Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

9. Select LEFT HEADER HEIGHT SEN (A), and then select GRAPH button (B). The exact voltage is displayed at the top of the screen.
10. Raise and lower the header to see the full range of voltage readings.
11. If the sensor voltage is not within the low and high limits, or if the range between the low and high limits is insufficient, adjust the voltage limits. For instructions, refer to *Adjusting Voltage Limits – One-Sensor System, page 176*.

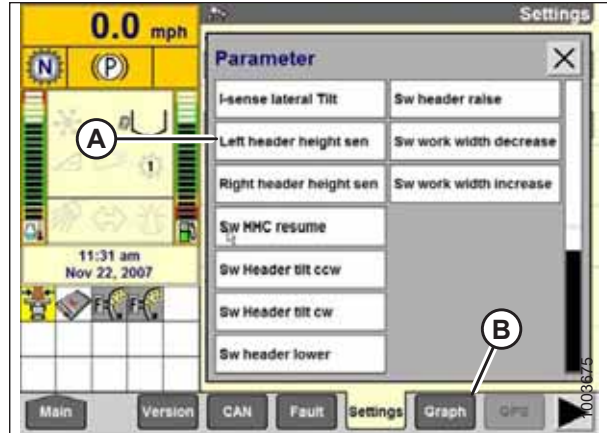


Figure 6.357: New Holland Combine Display

### Setting up Auto Header Height Control – New Holland CR/CX Series

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

For New Holland CR models 6.80, 6.90, 7.90, 8.90, 9.90, and 10.90, refer to *6.1.19 New Holland Combines – CR Series – 2015 and Later, page 333*.

1. Select HEADER LATERAL FLOAT on the combine display, and press ENTER.
2. Use the up and down navigation keys to move between options, and select INSTALLED.



Figure 6.358: New Holland Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Select HEADER AUTOFLOAT, and press ENTER.
4. Use the up and down navigation keys to move between options, and select INSTALLED.

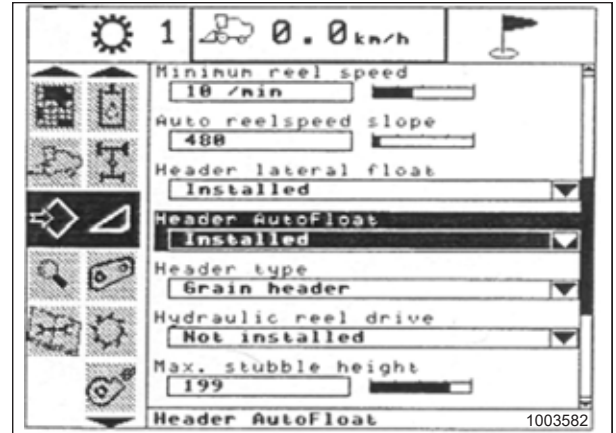


Figure 6.359: New Holland Combine Display

### *Calibrating the Auto Header Height Control – New Holland CR/CX Series*

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to the header operator's manual.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### **NOTE:**

For New Holland CR models 6.80, 6.90, 7.90, 8.90, 9.90, and 10.90, refer to [6.1.19 New Holland Combines – CR Series – 2015 and Later, page 333](#).



### **WARNING**

**Check to be sure all bystanders have cleared the area.**

#### **NOTE:**

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

Check the following conditions before starting the header calibration procedure:

- The header is attached to the combine.
- The combine is on level ground, with the header level to the ground.
- The header is on down stops, and the center-link is set to **D**.
- The engine is running.
- The combine is not moving.
- No faults have been received from the Header Height Controller (HHC) module.
- Header/feeder is disengaged.
- Lateral float buttons are **NOT** pressed.
- ESC key is **NOT** pressed.

**To calibrate the AHHC, follow these steps:**

1. Select CALIBRATION on the combine display, and press the RIGHT ARROW navigation key to enter the information box.

## SETTING UP AUTO HEADER HEIGHT CONTROL

2. Select HEADER (A), and press ENTER. The CALIBRATION dialog box opens.

**NOTE:**

You can use the up and down navigation keys to move between options.

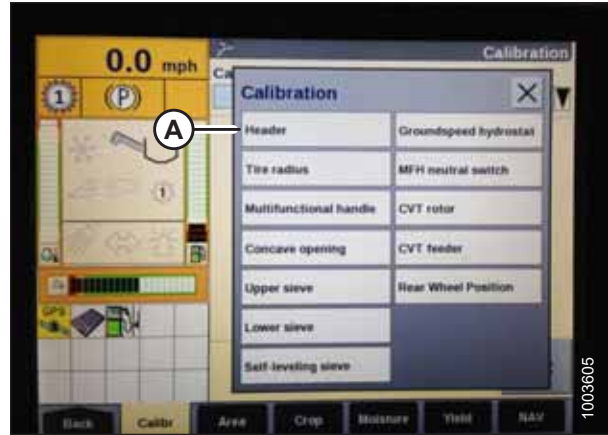


Figure 6.360: New Holland Combine Display

3. Follow the calibration steps in the order in which they appear in the dialog box. As you proceed through the calibration process, the display will automatically update to show the next step.

**NOTE:**

Pressing the ESC key during any of the steps or letting the system sit idle for more than 3 minutes will cause the calibration procedure to stop.

**NOTE:**

Refer to your combine operator's manual for an explanation of any error codes.



Figure 6.361: New Holland Combine Display

4. When all steps have been completed, CALIBRATION SUCCESSFUL message is displayed on the screen. Exit the CALIBRATION menu by pressing the ENTER or ESC key.

**NOTE:**

If float was set heavier to complete AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.

5. If the unit does not function properly, conduct the maximum stubble height calibration.

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Calibrating Maximum Stubble Height – New Holland CR/CX Series*

This procedure describes how to calibrate the area counter to stop or start counting at the correct height. Program the header to a height that will never be reached while cutting. The area counter will stop counting when the header is above the programmed height, and will begin counting when the header is below the programmed height.

Select the height of the header that corresponds to the description above.

#### **IMPORTANT:**

- If the value is set too low, area may **NOT** be counted since the header is sometimes raised above this threshold although the combine is still cutting.
- If the value is set too high, the area counter will keep counting even when the header is raised (but below this threshold) and the combine is no longer cutting crop.



#### **WARNING**

Check to be sure all bystanders have cleared the area.

1. Select the MAXIMUM STUBBLE HEIGHT calibration dialog box. As you proceed through the calibration process, the display will automatically update to show the next step.

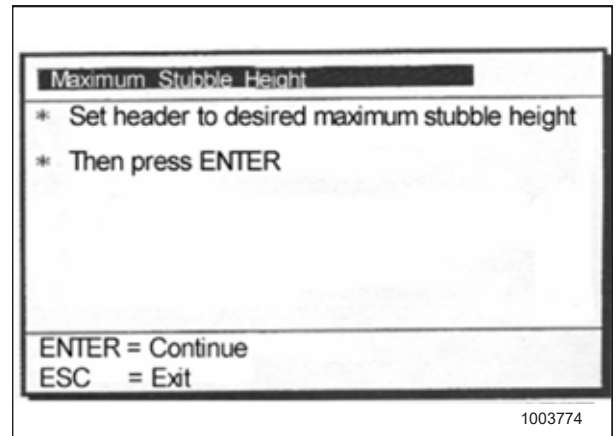


Figure 6.362: New Holland Calibration Dialog Box

2. Move header to the correct position using the header up or down control switch on the multifunction handle.
3. Press ENTER to continue. As you proceed through the calibration process, the display will automatically update to show the next step.
4. Press ENTER or ESC to close the calibration screen. The calibration is now complete.

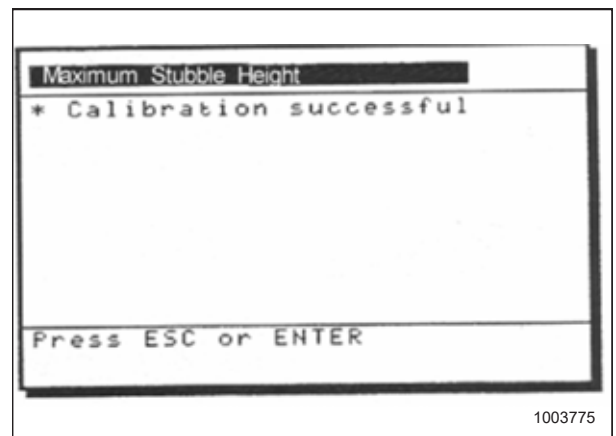


Figure 6.363: New Holland Calibration Dialog Box



## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Adjusting Header Raise Rate – New Holland CR/CX Series*

If necessary, the header raise rate (the first speed on the HEADER HEIGHT rocker switch of the multifunctional handle) can be adjusted.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

For New Holland CR models 6.80, 6.90, 7.90, 8.90, 9.90, and 10.90, refer to [6.1.19 New Holland Combines – CR Series – 2015 and Later, page 333](#).

1. Select HEADER RAISE RATE on the combine display.
2. Use the + or – buttons to change the setting.
3. Press ENTER to save the new setting.

**NOTE:**

The raise rate can be changed from 32–236 in steps of 34.  
The factory setting is 100.

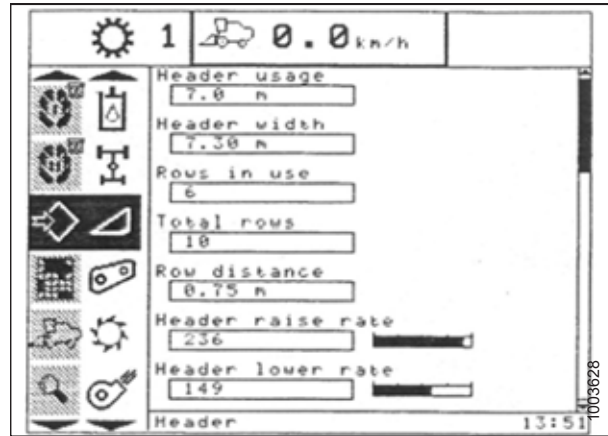


Figure 6.364: New Holland Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Setting the Header Lower Rate – New Holland CR/CX Series*

If necessary, the header lower rate (the automatic header height control button or second speed on the header height rocker switch of the multifunction handle) can be adjusted.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

For New Holland CR models 6.80, 6.90, 7.90, 8.90, 9.90, and 10.90, refer to [6.1.19 New Holland Combines – CR Series – 2015 and Later, page 333](#).

1. Select HEADER LOWER RATE on the combine display.
2. Use the + or – buttons to change the setting to 50.
3. Press ENTER to save the new setting.

**NOTE:**

The header lower rate can be changed from 2–247 in increments of 7. It is factory-set to 100.

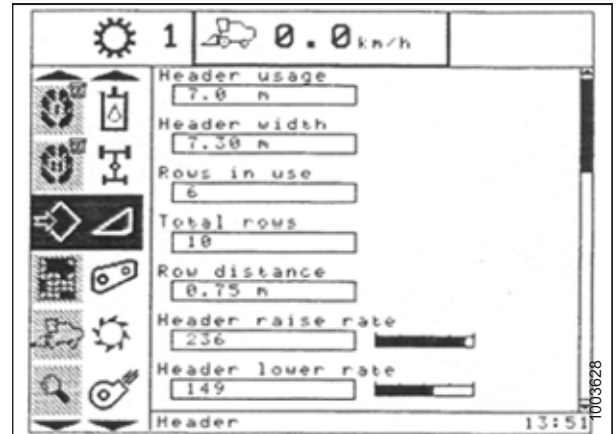


Figure 6.365: New Holland Combine Display

### *Setting the Sensitivity of the Auto Header Height Control – New Holland CR/CX Series*

The sensitivity adjustment controls the distance the cutterbar must travel up or down before the auto header height control (AHHC) reacts and raises or lowers the feeder house. When the sensitivity is set to maximum, only small changes in ground height are needed to cause the feeder house to raise or lower. When the sensitivity is set to minimum, large changes in the ground height are needed to cause the feeder house to raise or lower.

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

For New Holland CR models 6.80, 6.90, 7.90, 8.90, 9.90, and 10.90, refer to [6.1.19 New Holland Combines – CR Series – 2015 and Later, page 333](#).



## **WARNING**

Check to be sure all bystanders have cleared the area.

## SETTING UP AUTO HEADER HEIGHT CONTROL

1. Engage threshing and feeder house.
2. Select HEIGHT SENSITIVITY on the combine display screen.
3. Use the + or – buttons to change the setting to 200.
4. Press ENTER to save the new setting.

**NOTE:**

The sensitivity can be changed from 10–250 in increments of 10. It is factory-set to 100.



Figure 6.366: New Holland Combine Display

### Setting Preset Cutting Height – New Holland CR/CX Series

To set the preset cutting height, follow these steps:

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

For New Holland CR models 6.80, 6.90, 7.90, 8.90, 9.90, and 10.90, refer to [6.1.19 New Holland Combines – CR Series – 2015 and Later, page 333](#).

**NOTE:**

Indicator (A) should be at position 0 (B) with the header (152 mm [6 in.]) off the ground. If not, the float sensor output voltage should be checked. Refer to [Step 5, page 172](#). When the header is on the ground, the indicator should be at position 1 (C) for low ground pressure, and at position 4 (D) for high ground pressure. Crop and soil conditions determine the amount of float to use. The ideal setting is as light as possible without header bouncing or missing crop. Operating with heavy settings prematurely wears the cutterbar wearplates.

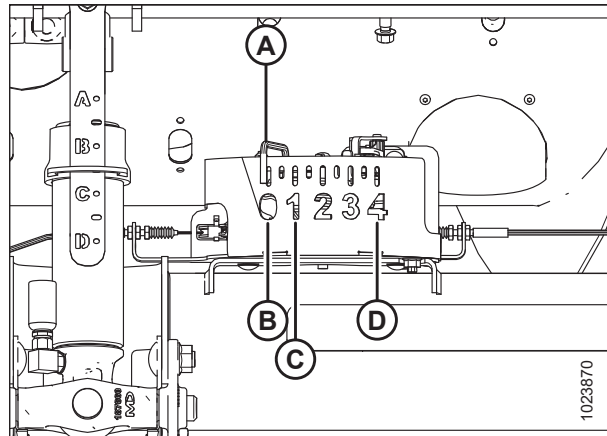


Figure 6.367: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

1. Engage the threshing mechanism and the feeder with switches (A) and (B).
2. Set HEADER MEMORY rocker switch (D) in STUBBLE HEIGHT/AUTOFLOAT mode position (A) or (B).
3. Raise or lower the header to the desired cutting height using HEADER HEIGHT and HEADER LATERAL FLOAT momentary switch (C).
4. Lightly press AUTOMATIC HEADER HEIGHT CONTROL button (E) for a minimum of 2 seconds to store the height position. A beep will confirm the setting.

**NOTE:**

It is possible to store two different header height values by using HEADER MEMORY rocker switch (D) in STUBBLE HEIGHT/AUTOFLOAT mode position (A) or (B).

5. Raise or lower the reel to the desired working height using REEL HEIGHT momentary switch (E).
6. Lightly press AUTOMATIC HEADER HEIGHT CONTROL button (E) for a minimum of 2 seconds to store the height position. A beep will confirm the setting.
7. To change one of the memorized header height set points while the combine is in use, use HEADER HEIGHT AND HEADER LATERAL FLOAT rocker switch (A) (slow up/down) to raise or lower header to the desired value. Lightly press AUTOMATIC HEADER HEIGHT CONTROL button (B) for a minimum of 2 seconds to store the new height position. A beep will confirm setting.

**NOTE:**

Fully pressing AUTOMATIC HEADER HEIGHT CONTROL button (B) will disengage float mode.

**NOTE:**

It is not necessary to press rocker switch (C) again after changing header height set point.

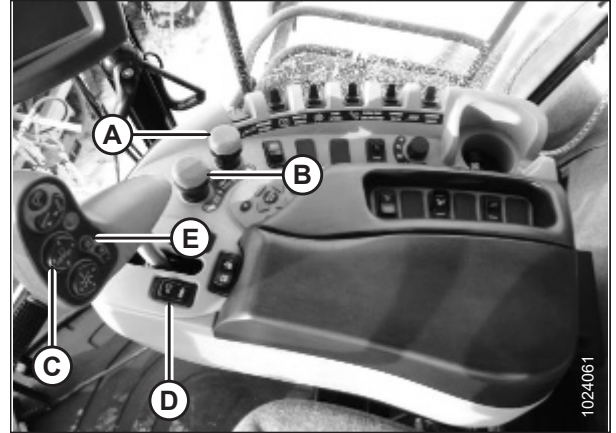


Figure 6.368: New Holland Combine Controls

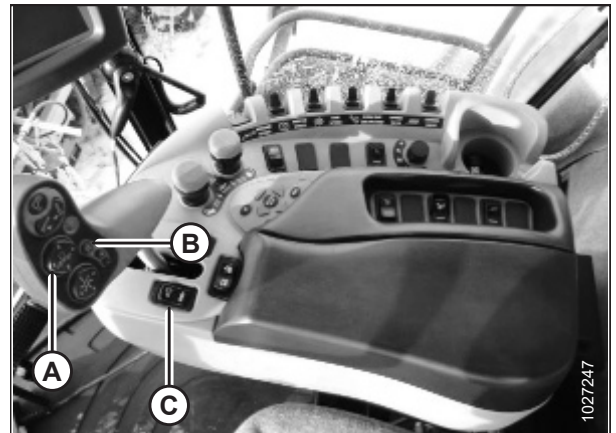


Figure 6.369: New Holland Combine Controls

### 6.1.19 New Holland Combines – CR Series – 2015 and Later

This section applies only to 2015 and later CR models (6.80, 6.90, 7.90, 8.90, 9.90, and 10.90). For other pre-2015 New Holland combine models, refer to [6.1.18 New Holland Combines – CR/CX Series – 2014 and Prior, page 323](#).

#### *Checking Voltage Range from the Combine Cab – New Holland CR Series*

**NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

**NOTE:**

This section applies only to 2015 and later CR models (6.80, 6.90, 7.90, 8.90, 9.90, and 10.90). For other pre-2015 New Holland combine models, refer to [6.1.18 New Holland Combines – CR/CX Series – 2014 and Prior, page 323](#).

## SETTING UP AUTO HEADER HEIGHT CONTROL

### WARNING

Check to be sure all bystanders have cleared the area.

1. Position the header 150 mm (6 in.) above the ground, and unlock the float.
2. Check that float lock linkage is on down stops (washer [A] cannot be moved) at both locations.

#### NOTE:

If the header is not on down stops during the next two steps, the voltage may go out of range during operation causing a malfunction of the auto header height control (AHHC) system.

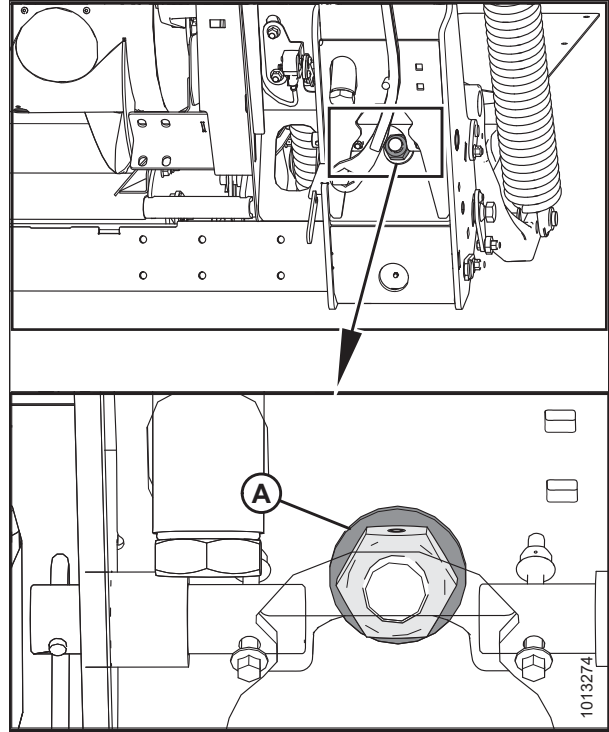


Figure 6.370: Float Lock

3. Adjust cable take-up bracket (B) (if necessary) until float indicator pointer (A) is on 0.
4. Ensure header float is unlocked.

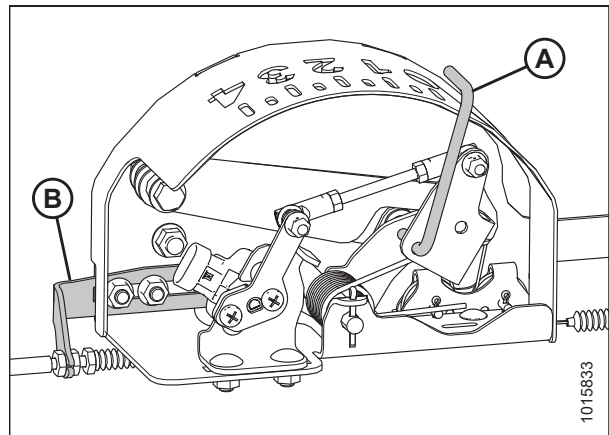


Figure 6.371: Float Indicator Box

## SETTING UP AUTO HEADER HEIGHT CONTROL

5. Select DIAGNOSTICS (A) on the main screen. The DIAGNOSTICS screen displays.



Figure 6.372: New Holland Combine Display

6. Select SETTINGS (A). The SETTINGS screen displays.



Figure 6.373: New Holland Combine Display

7. Select HEADER HEIGHT/TILT (A) from the GROUP drop-down menu.
8. Select HEADER HEIGHT SENS. L (B) from the PARAMETER drop-down menu.



Figure 6.374: New Holland Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

9. Select GRAPH (A). The exact voltage (B) is displayed at the top of the screen.
10. Raise and lower the header to see the full range of voltage readings.
11. If the sensor voltage is not within the low and high limits, or if the range between the low and high limits is insufficient, adjust the voltage limits. For instructions, refer to *Adjusting Voltage Limits – One-Sensor System, page 176*.

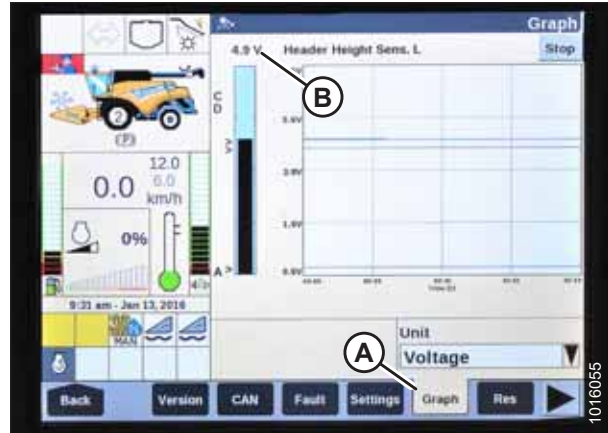


Figure 6.375: New Holland Combine Display

### Setting up Auto Header Height Control – New Holland CR Series

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to **D**. When setup and calibration are complete, adjust the center-link back to desired header angle.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### NOTE:

This section applies only to 2015 and later CR models (6.80, 6.90, 7.90, 8.90, 9.90, and 10.90). For other pre-2015 New Holland combine models, refer to *6.1.18 New Holland Combines – CR/CX Series – 2014 and Prior, page 323*.

1. Ensure center-link is set to **D**.
2. Select TOOLBOX (A) on the main screen. The TOOLBOX screen displays.



Figure 6.376: New Holland Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Simultaneously press UNLOAD (A) and RESUME (B) buttons on the control handle.

**NOTE:**

Software in some New Holland combines may not allow you to change the header from FLEX to PLATFORM or the header type from DEFAULT to 80/90 at the main menu. This is now a dealer setting, and requires you to access the DEALER SETTING screen by pressing and holding both the UNLOAD and RESUME buttons on the control handle for approximately 10 seconds. The DEALER SETTING screen should appear and will allow you to change the header and header type settings.



Figure 6.377: New Holland Combine Controls

4. Select HEAD 1 (A). The HEADER SETUP 1 screen displays.
5. Select CUTTING TYPE drop-down arrow (B) and change the CUTTING TYPE to PLATFORM (C).



Figure 6.378: New Holland Combine Display

6. Select HEADER SUB TYPE drop-down arrow (A). The HEADER SUB TYPE dialog box displays.



Figure 6.379: New Holland Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Set HEADER SUB TYPE to 80/90 (A) for a New Holland combine.



Figure 6.380: New Holland Combine Display

- Select HEAD 2 (A). The HEADER SETUP 2 screen displays.



Figure 6.381: New Holland Combine Display

- Select the AUTOFLOAT drop-down arrow and set AUTOFLOAT to INSTALLED (A).
- Select the AUTO HEADER LIFT drop-down arrow and set AUTO HEADER LIFT to INSTALLED (B).

**NOTE:**

With AUTO HEADER LIFT installed and AHHC engaged, the header will lift up automatically when you pull back on the control handle.

- Set the values for MANUAL HHC RAISE RATE (C) and MANUAL HHC LOWER RATE (D) for best performance according to ground conditions.



Figure 6.382: New Holland Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

- Set the values for HHC HEIGHT SENSITIVITY (A) and HHC TILT SENSITIVITY (B) for best performance according to ground conditions.



Figure 6.383: New Holland Combine Display

- From REEL HEIGHT SENSOR menu (A), select YES.



Figure 6.384: New Holland Combine Display

### Calibrating the Auto Header Height Control – New Holland CR Series

For best performance of the auto header height control (AHHC), perform these procedures with the center-link set to D. When setup and calibration are complete, adjust the center-link back to desired header angle. For instructions, refer to the header operator's manual.

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

#### NOTE:

This section applies only to 2015 and later CR models (6.80, 6.90, 7.90, 8.90, 9.90, and 10.90). For other pre-2015 New Holland combine models, refer to [6.1.18 New Holland Combines – CR/CX Series – 2014 and Prior, page 323](#).



### WARNING

Check to be sure all bystanders have cleared the area.

#### NOTE:

If header float is set too light, it can prevent calibration of AHHC. You may need to set the float heavier for calibration procedure so header doesn't separate from the float module.

Check the following conditions before starting the header calibration procedure:

## SETTING UP AUTO HEADER HEIGHT CONTROL

- The header is attached to the combine.
- The combine is on level ground, with the header level to the ground.
- The header is on down stops, and the center-link is set to **D**.
- The engine is running.
- The combine is not moving.
- No faults have been received from the header height controller (HHC) module.
- Header/feeder is disengaged.
- Lateral float buttons are **NOT** pressed.
- ESC key is **NOT** pressed.

To calibrate the AHHC, follow these steps:

1. Select CALIBRATIONS (A) on the main screen. The CALIBRATION screen displays.



Figure 6.385: New Holland Combine Display

2. Select CALIBRATION drop-down arrow (A).



Figure 6.386: New Holland Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

3. Select HEADER (A) from the list of calibration options.



Figure 6.387: New Holland Combine Display

4. Follow the calibration steps in the order in which they appear on the screen. As you proceed through the calibration process, the display will automatically update to show the next step.

**NOTE:**

Pressing the ESC key during any of the steps or letting the system sit idle for more than 3 minutes will cause the calibration procedure to stop.

**NOTE:**

Refer to your combine operator's manual for an explanation of any error codes.



Figure 6.388: New Holland Combine Display

5. When all steps have been completed, CALIBRATION COMPLETED message is displayed on the screen.

**NOTE:**

If float was set heavier to complete AHHC calibration procedure, adjust to recommended operating float after the calibration is complete.



Figure 6.389: New Holland Combine Display



## SETTING UP AUTO HEADER HEIGHT CONTROL

### Checking Reel Height Sensor Voltages – New Holland CR Series

#### NOTE:

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. On the main page of the combine display, select DIAGNOSTICS (A). The DIAGNOSTICS page opens.



Figure 6.390: New Holland Combine Display

2. Select SETTINGS tab (A). The SETTINGS page opens.
3. From GROUP menu (B), select HEADER.
4. From PARAMETER menu (C), select REEL VERTICAL POSITION.

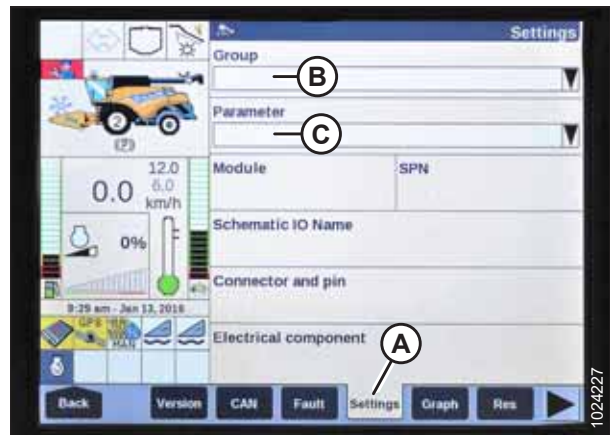


Figure 6.391: New Holland Combine Display

5. Select GRAPH tab (A). The REEL VERTICAL POSITION graph displays.
6. Lower the reel to view high voltage (B). The voltage should be 4.1–4.5 V.
7. Raise the reel to view low voltage (C). The voltage should be 0.5–0.9 V.
8. If either voltage is out of range, refer to [7 Checking and Adjusting Reel Height Sensor, page 349](#).

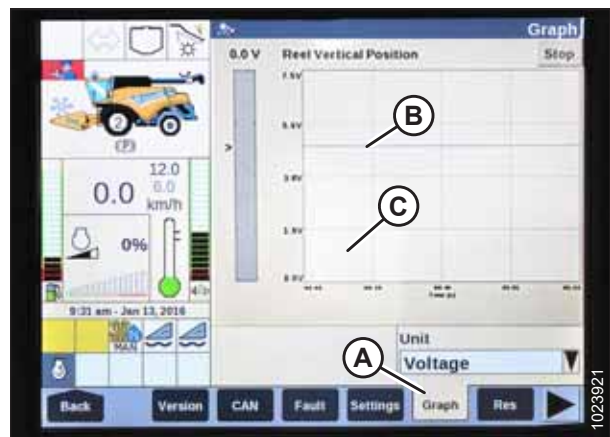


Figure 6.392: New Holland Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting Preset Cutting Height – New Holland CR Series

#### NOTE:

This section applies only to 2015 and later CR models (6.80, 6.90, 7.90, 8.90, 9.90, and 10.90). For other pre-2015 New Holland combine models, refer to [6.1.18 New Holland Combines – CR/CX Series – 2014 and Prior, page 323](#).

The console has two buttons used for auto height presets. The toggle switch that was present on previous models is now configured as shown at right. MacDon headers only require first two buttons (A) and (B). Third button (C) is not configured.

#### **WARNING**

Check to be sure all bystanders have cleared the area.

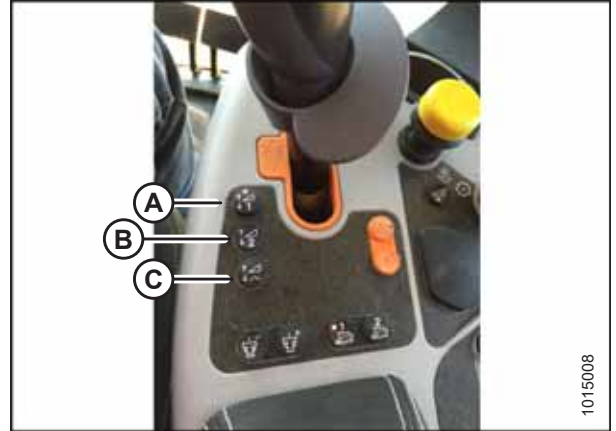


Figure 6.393: New Holland Combine Controls

#### To set preset cutting height, follow these steps:

1. Engage separator and header.
2. Select preset button 1 (A). A yellow light on the button will illuminate.
3. Raise or lower the header to the desired cutting height.



Figure 6.394: New Holland Combine Controls

4. Hold RESUME button (C) on the multifunction handle to set the preset.

#### NOTE:

When setting presets, always set header position before setting reel position. If header and reel are set at the same time, the reel setting will not save.

5. Raise or lower the reel to the desired working position.
6. Hold RESUME button (C) on multifunction handle to set the preset.
7. Repeat Step 2, [page 343](#) to Step 6, [page 343](#), using preset button 2.



Figure 6.395: New Holland Combine Multifunction Handle



## SETTING UP AUTO HEADER HEIGHT CONTROL

- Lower header to the ground.
- Select RUN SCREENS (A) on the main screen.



Figure 6.396: New Holland Combine Display

- Select the RUN tab that shows MANUAL HEIGHT.

**NOTE:**

The MANUAL HEIGHT field may appear on any of the RUN tabs. When an auto height preset button is pressed, the display will change to AUTO HEIGHT (A).

- Press one of the auto height preset buttons to select a preset cutting height.



Figure 6.397: New Holland Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### Setting Maximum Work Height – New Holland CR Series

#### NOTE:

This section applies only to 2015 and later CR models (6.80, 6.90, 7.90, 8.90, 9.90, and 10.90). For other pre-2015 New Holland combine models, refer to [6.1.18 New Holland Combines – CR/CX Series – 2014 and Prior, page 323](#).

1. Select TOOLBOX (A) on the main screen. The TOOLBOX screen displays.



Figure 6.398: New Holland Combine Display

2. Select FEEDER (A). The FEEDER SETUP screen displays.
3. Select MAXIMUM WORK HEIGHT field (B).

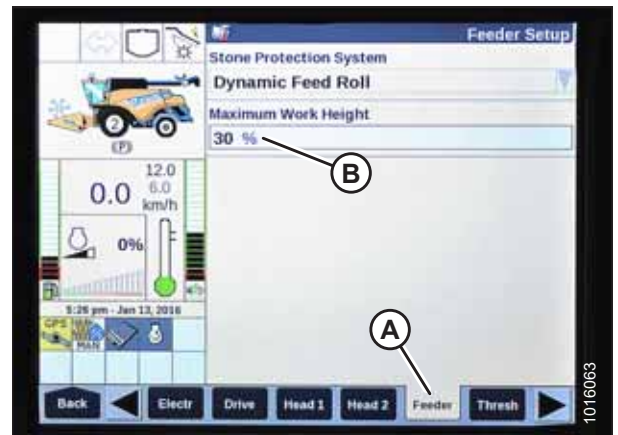


Figure 6.399: New Holland Combine Display

4. Set MAXIMUM WORK HEIGHT to desired value.
5. Press SET and then press ENTER.



Figure 6.400: New Holland Combine Display

## SETTING UP AUTO HEADER HEIGHT CONTROL

### *Configuring Reel Fore-Aft, Header Tilt, and Header Type – New Holland CR Series*

This procedure applies only to 2016 New Holland CR models 6.90, 7.90, 8.90, and 9.90.

#### **NOTE:**

Changes may have been made to the combine controls or display since this document was published. Refer to the combine operator's manual for updates.

1. Simultaneously press UNLOAD (A) and RESUME (B) buttons on the control handle.



Figure 6.401: New Holland Combine Controls

2. On the HEAD 1 screen, change the CUTTING TYPE from FLEX to PLATFORM as shown at location (A).



Figure 6.402: New Holland Combine Display

3. On the HEAD 2 screen, change HEADER SUB TYPE from DEFAULT to 80/90 as shown at location (A).



Figure 6.403: New Holland Combine Display

**SETTING UP AUTO HEADER HEIGHT CONTROL**

There are now two different buttons for ON GROUND presets. The toggle switch that was present on previous models is now configured as shown at right. MacDon headers only require first two buttons (A) and (B). Third button down (C) is not configured.



**Figure 6.404: New Holland Combine Controls**



## Chapter 7: Checking and Adjusting Reel Height Sensor

The output voltage range of the auto reel height sensor can be checked from inside the combine or manually at the sensor. For in-cab instructions, refer to the combine operator's manual.

### DANGER

To avoid bodily injury or death from unexpected start-up or fall of a raised machine, always stop engine and remove key before leaving the operator's seat, and always engage safety props before going under the machine for any reason.

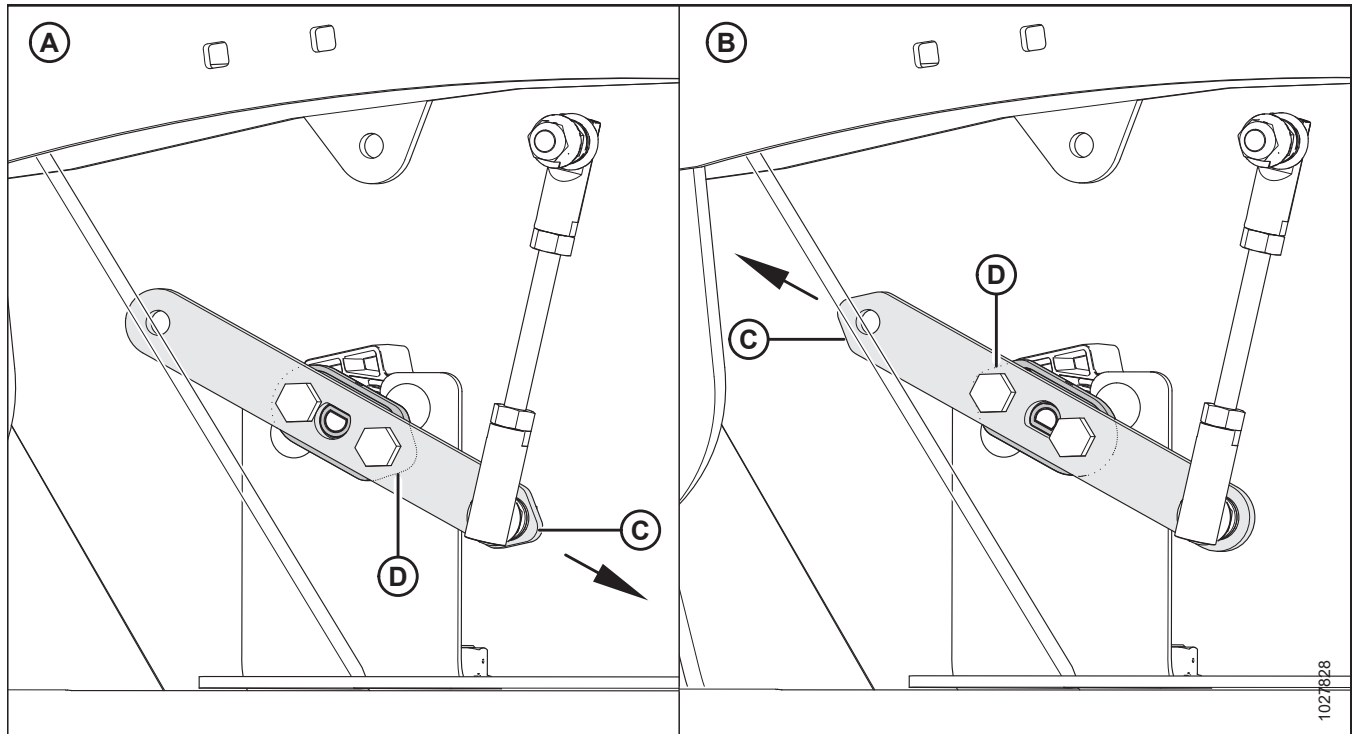
### WARNING

Check to be sure all bystanders have cleared the area.

#### IMPORTANT:

Ensure minimum reel height is properly set before adjusting reel height sensor. For instructions, refer to [5.12 Reel Clearance to Cutterbar, page 141](#).[5.12.1 Measuring Reel Clearance, page 141](#).

Figure 7.1: Sensor Arm/Pointer Configurations



A - Case/New Holland Configuration

B - John Deere/CLAAS/AGCO IDEAL™ Configuration

C - Sensor Arm (Shown Semitransparent)

D - Sensor Pointer (Shown Under Sensor Arm)

#### NOTE:

- For configuration (A), pointer (D) points to the **FRONT** of the header.
  - For configuration (B), pointer (D) points to the **REAR** of the header.
  - Sensor arm made semitransparent to show sensor pointer behind it.
1. Shut down the engine, and remove the key from the ignition.
  2. Check that sensor arm (C) and pointer (D) are configured properly for your machine. Refer to [Figure 7.1, page 349](#).

## CHECKING AND ADJUSTING REEL HEIGHT SENSOR

### IMPORTANT:

To measure the output voltage of the reel height sensor, the combine engine needs to be running and supplying power to the sensor. Always engage the combine parking brake and stay away from the reel.

**Table 7.1** Reel Height Sensor Voltage Limits

Combine Type	Voltage Range	
	X Voltage	Y Voltage
AGCO IDEAL™ Series	4.1–4.5 V	0.5–0.9 V
Case/New Holland	0.5–0.9 V	4.1–4.5 V
CLAAS	4.1–4.5 V	0.5–0.9 V
John Deere	4.1–4.5 V	0.5–0.9 V

### NOTE:

For CLAAS combines: To avoid a collision of the reel with the cab, the machine is equipped with an automatic reel height limitation. Some CLAAS combines have an automatic shutoff feature that engages when the automatic reel height limitation is reached. When raising the header by more than 80 percent, the reel is automatically lowered. The automatic lowering of the reel can be manually overridden, and a warning will appear on the CEBIS terminal.

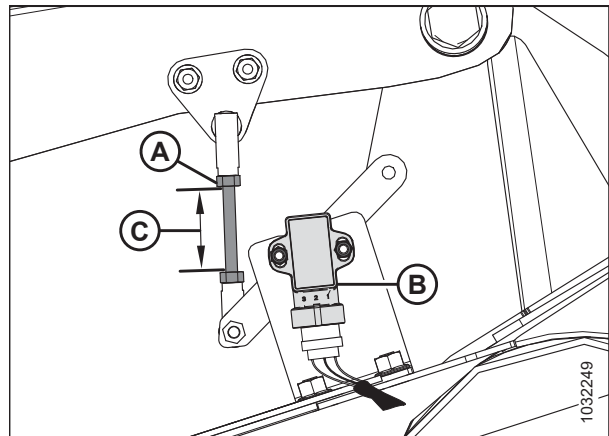
### To check the voltage range manually, follow these steps:

1. Engage the combine parking brake.
2. Start the engine and fully lower the reel.
3. Use the combine display or a voltmeter (if measuring the sensor manually) to measure voltage range **Y**. Refer to Table 7.1, page 350 for range requirements.
4. If using a voltmeter, measure the voltage between the ground wire (pin 2) and the signal wire (pin 3) at the reel height sensor (B).
5. Shut down the engine, and remove the key from the ignition.
6. Adjust length of threaded rod (A) to modify voltage range **Y**.

### NOTE:

Dimension (C) is factory set to 41.7 mm (1.6 in).

7. Repeat checking and adjusting until voltage range **Y** is within the range specified.

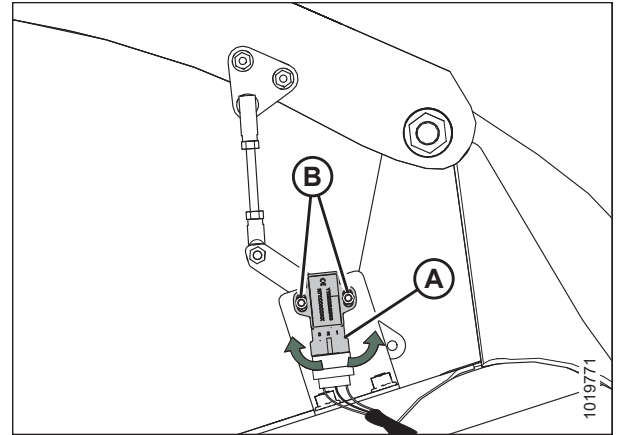


**Figure 7.2:** Reel Height Sensor – Right Reel Arm with Reel Down



## CHECKING AND ADJUSTING REEL HEIGHT SENSOR

8. Start the engine.
9. Raise the reel fully.
10. Engage the reel safety props.
11. Use the combine display or a voltmeter (if measuring the sensor manually) to measure voltage range **X**. Refer to Table 7.1, page 350 for range requirements.
12. If using a voltmeter, measure the voltage between the ground (Pin 2 wire) and the signal (Pin 3 wire) at the reel height sensor (A).
13. Shut down the engine, and remove the key from the ignition.
14. Loosen two M5 hex nuts (B) and rotate sensor (A) to achieve voltage range **X**.
15. Repeat checking and adjusting until voltage range **X** is within the range specified.
16. Start the engine. For instructions, refer to the combine operator's manual.
17. Disengage the reel safety props.
18. Lower the reel fully.
19. Recheck voltage range **Y** and ensure it is still within the range specified. Adjust if required.



**Figure 7.3: Reel Height Sensor – Right Reel Arm with Reel Up**



## Chapter 8: Running up Header

To run up the header, follow these steps:

### DANGER

To avoid bodily injury or death from unexpected start-up or fall of a raised machine, always stop engine and remove key before leaving the operator's seat, and always engage safety props before going under the machine for any reason.

### WARNING

Never start or move the machine until you are sure all bystanders have cleared the area.

1. Start combine and raise header fully.
2. Engage the safety props.
3. Shut down the engine, and remove the key from the ignition.
4. Rotate latches (A) to unlock handles (B).
5. Hold pan (C) and rotate handles (B) to release pan. Lower pan to expose draper.

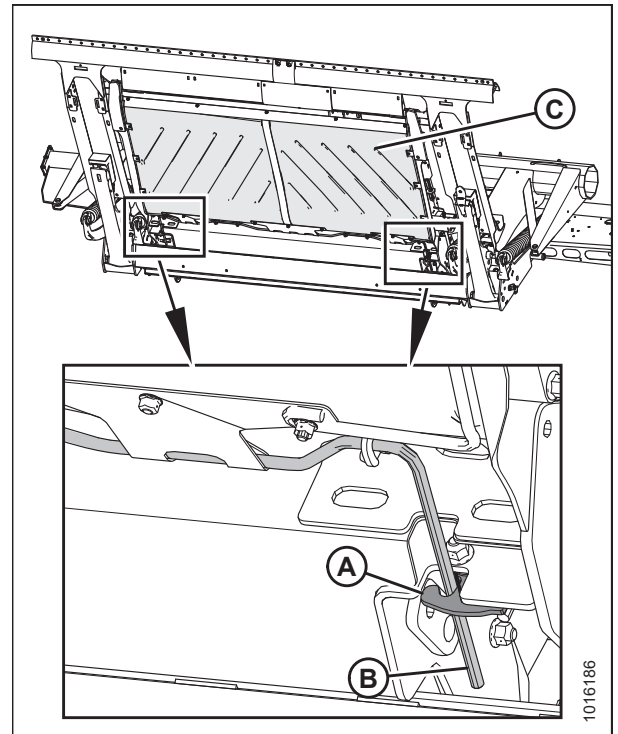


Figure 8.1: Float Module Plastic Pan

6. Check and remove debris from pan (A) and draper.

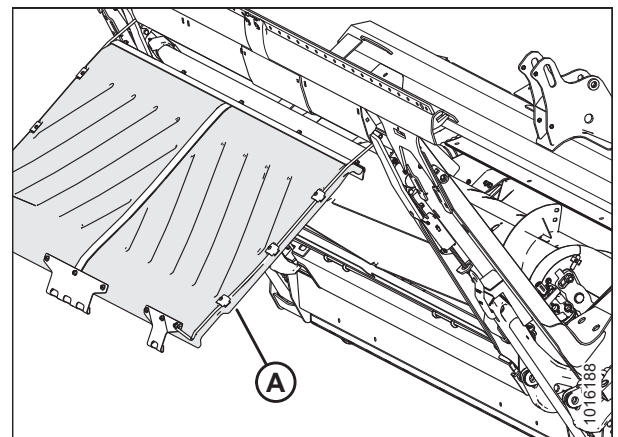


Figure 8.2: Float Module Plastic Pan

## RUNNING UP HEADER

7. Raise pan and rotate handle (A) so that rod engages clips (B) on pan.

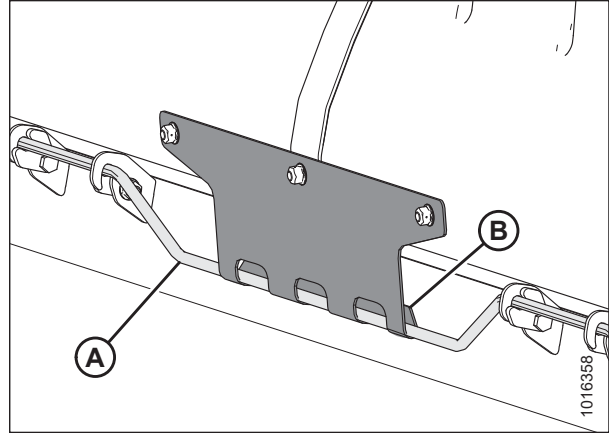


Figure 8.3: Clips Engaged

8. Push handle (A) into slot and secure it with latches (B).
9. Open left endshield.

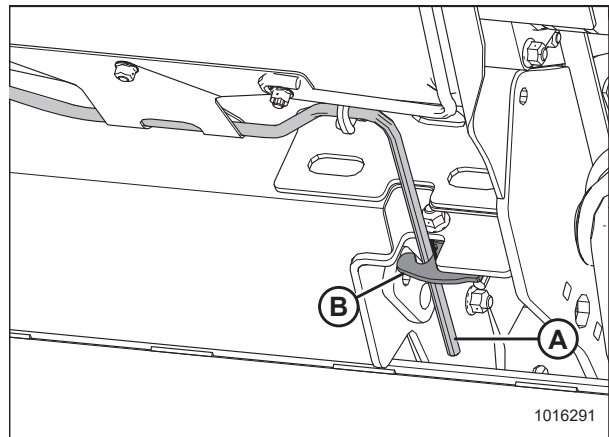


Figure 8.4: Latches Secured

## RUNNING UP HEADER

10. Ensure flow control (A) is set to position 6.
11. Ensure feeder house variable speed is set to MINIMUM.

### **WARNING**

Never start or move the machine until you are sure all bystanders have cleared the area.

12. Start combine and run the machine slowly for 5 minutes while watching and listening **FROM THE OPERATOR'S SEAT** for binding or interfering parts.

#### **NOTE:**

Reel and side drapers will not operate until oil flow fills the lines.

13. Run the machine at operating speed for 15 minutes. Listen for any unusual sounds or abnormal vibration.
14. Perform run-up check as listed on [Predelivery Checklist, page 373](#) (yellow sheet attached to this instruction) to ensure the machine is field-ready.

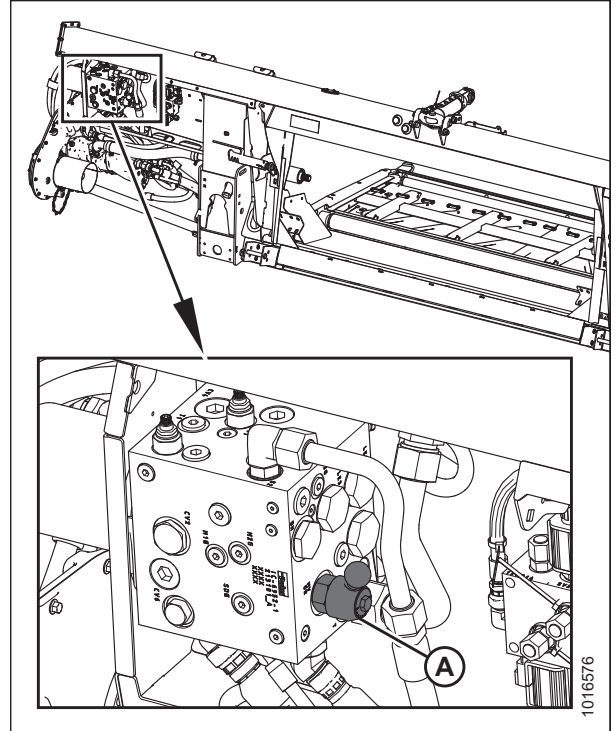


Figure 8.5: Flow Control

## 8.1 Performing Post Run-Up Adjustments

Stop engine and perform post run-up check as listed on the Predelivery Checklist (yellow sheet attached to this instruction [Predelivery Checklist, page 373](#)) to ensure machine is field-ready.

### **WARNING**

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

Some adjustments may be necessary after the run-up. Refer to the following:

- [8.1.1 Adjusting Knife, page 356](#)
- [8.1.2 Adjusting Knife Speed, page 357](#)

### 8.1.1 Adjusting Knife

#### WARNING

To avoid bodily injury or death from unexpected startup of machine, always stop engine and remove key before adjusting machine.

1. Stop engine and remove the key.
2. Check guards for signs of heating during run-up due to insufficient clearance between guard and knife.
3. If heating is evident, check gap between knifehead (A) and pitman arm (B). A business card should slide easily through the gap. If not, adjust gap by loosening bolt and tapping knifehead (A) with a hammer. Retighten bolt.

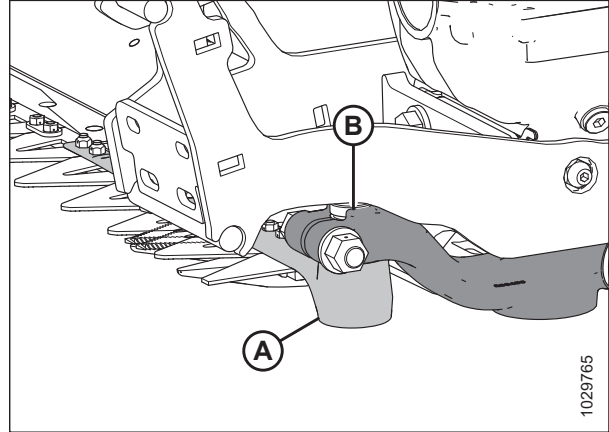


Figure 8.6: Knifehead and Pitman Arm

4. Adjust guard alignment as necessary using guard straightening tool (MD #140135). Adjust guard tips upwards by positioning tool as shown, and pulling up.



Figure 8.7: Straightening Tool – Upward Adjustment

5. Adjust guard tips downward by positioning tool as shown, and pushing down.

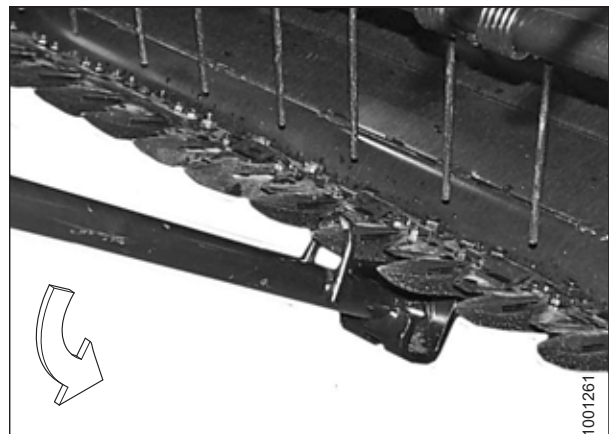


Figure 8.8: Straightening Tool – Downward Adjustment

### 8.1.2 Adjusting Knife Speed

The header knife drive is driven by the hydraulic pump mounted on the float module. The following speeds are factory-set for the combine feeder house:

- AGCO: 625 rpm (includes Challenger, Gleaner, and Massey Ferguson)
- Case: 580 rpm
- John Deere: 490 rpm
- CLAAS: 750 rpm (420 on combine display)
- New Holland: 580 rpm

#### **WARNING**

To avoid bodily injury or death from unexpected startup of the machine, always stop the engine and remove the key from the ignition before leaving the operator's seat for any reason.

#### **IMPORTANT:**

This is the **MINIMUM** speed setting for variable speed feeder houses. To avoid damage to the header, do **NOT** operate at speeds higher than the minimum speed settings.

1. Stop combine engine and remove key.
2. Push release lever (A) located on the backside of the endshield to unlock the shield.
3. Pull endshield open using handle depression (B).
4. Pull endshield at handle depression (A). Endshield is retained by a hinge tab (B) and will open in direction (C).

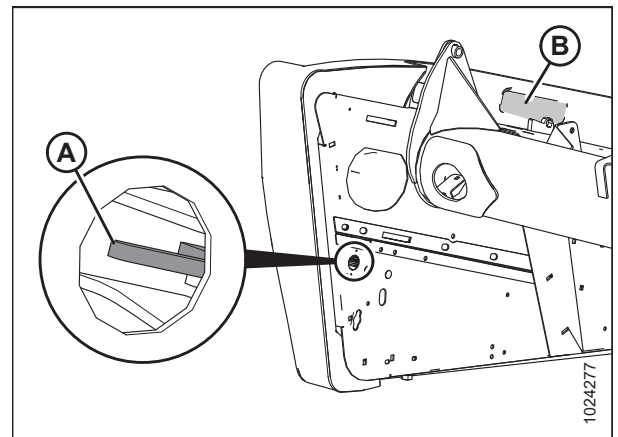


Figure 8.9: Endshield Latch Access

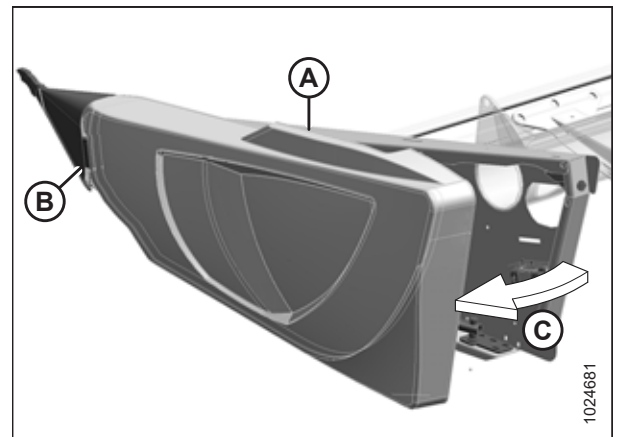


Figure 8.10: Left Endshield



## RUNNING UP HEADER

5. Pull the endshield free of hinge tab (A) if additional clearance is required, and swing shield towards the rear of the header.
6. Engage safety catch (B) on hinge arm to secure the shield in fully-open position.

### **WARNING**

Clear the area of other persons, pets etc. Keep children away from machinery. Walk around the machine to be sure no one is under, on, or close to it.

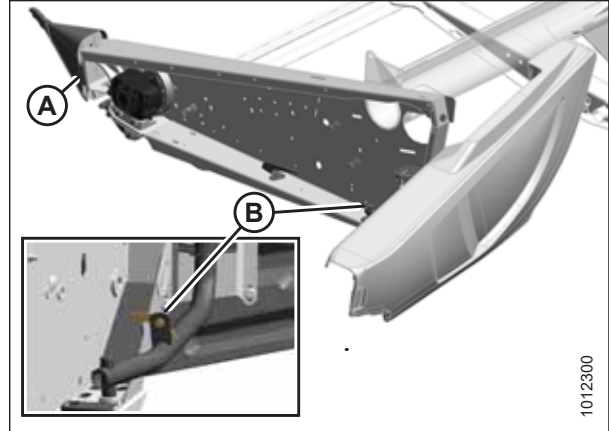


Figure 8.11: Left Endshield

7. Start engine, engage header drive, and run combine at operating rpm.
8. Check the rpm of knife drive box pulley (A) using a handheld tachometer.
9. Stop engine, remove key, and close endshield.

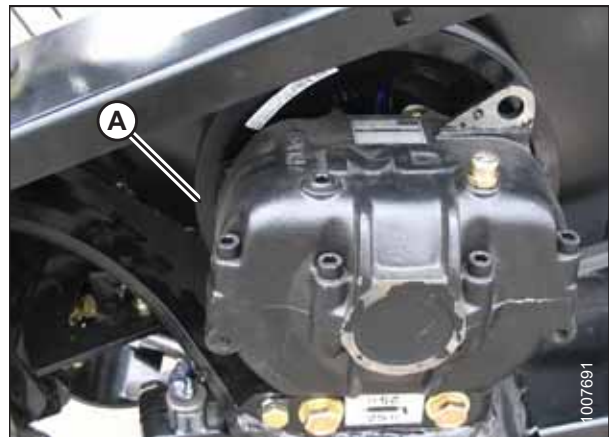


Figure 8.12: Knife Drive Box

10. Compare actual pulley rpm with values in the following chart:

**Table 8.1 Recommended Knife Drive Speed (rpm)**

Header Size	Recommended Knife Drive Speed Range (rpm)	
	Single Knife	Double Knife
6.1 m (20 ft.)	N/A	700–850
7.6 m (25 ft.)	600–725	
9.1 m (30 ft.)	600–700	600–750
10.7 m (35 ft.)	550–650	
12.2 m (40 ft.)	525–600	550–700
13.7 m (45 ft.)	N/A	

11. If adjustment to knife drive box pulley rpm is necessary, refer to the header technical manual.

# Chapter 9: Reference

## 9.1 Torque Specifications

The following tables provide correct torque values for various bolts, cap screws, and hydraulic fittings.

- Tighten all bolts to torque values specified in charts (unless otherwise noted throughout this manual).
- Replace hardware with same strength and grade of bolt.
- Use torque value tables as a guide and periodically check tightness of bolts.
- Understand torque categories for bolts and cap screws by using their identifying head markings.

### Jam nuts

When applying torque to finished jam nuts, multiply the torque applied to regular nuts by  $f=0.65$ .

### Self-tapping screws

Standard torque is to be used (**NOT** to be used on critical or structurally important joints).

### 9.1.1 Metric Bolt Specifications

Table 9.1 Metric Class 8.8 Bolts and Class 9 Free Spinning Nut

Nominal Size (A)	Torque (Nm)		Torque (lbf-ft) (*lbf-in)	
	Min.	Max.	Min.	Max.
3-0.5	1.4	1.6	*13	*14
3.5-0.6	2.2	2.5	*20	*22
4-0.7	3.3	3.7	*29	*32
5-0.8	6.7	7.4	*59	*66
6-1.0	11.4	12.6	*101	*112
8-1.25	28	30	20	23
10-1.5	55	60	40	45
12-1.75	95	105	70	78
14-2.0	152	168	113	124
16-2.0	236	261	175	193
20-2.5	460	509	341	377
24-3.0	796	879	589	651

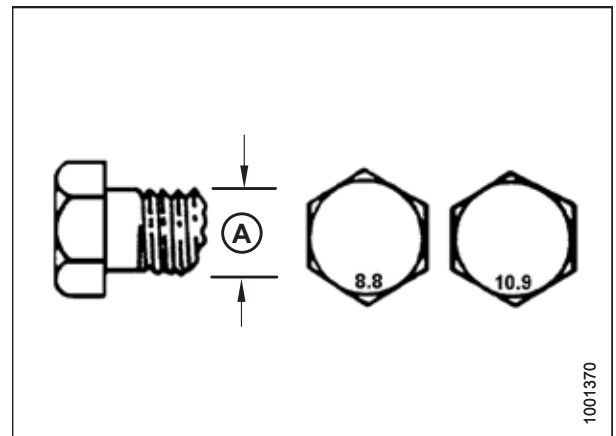


Figure 9.1: Bolt Grades

1001370

REFERENCE

Table 9.2 Metric Class 8.8 Bolts and Class 9 Distorted Thread Nut

Nominal Size (A)	Torque (Nm)		Torque (lbf-ft) (*lbf-in)	
	Min.	Max.	Min.	Max.
3-0.5	1	1.1	*9	*10
3.5-0.6	1.5	1.7	*14	*15
4-0.7	2.3	2.5	*20	*22
5-0.8	4.5	5	*40	*45
6-1.0	7.7	8.6	*69	*76
8-1.25	18.8	20.8	*167	*185
10-1.5	37	41	28	30
12-1.75	65	72	48	53
14-2.0	104	115	77	85
16-2.0	161	178	119	132
20-2.5	314	347	233	257
24-3.0	543	600	402	444

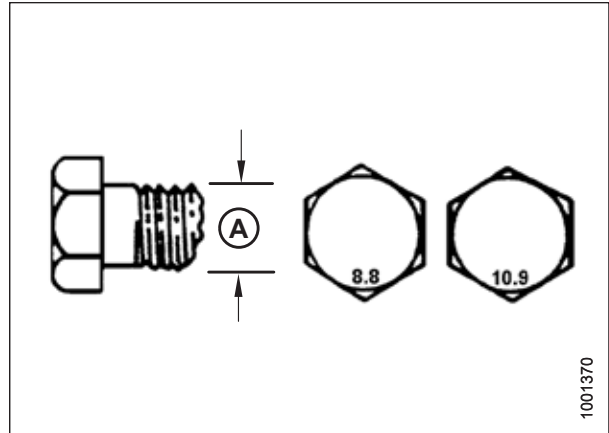


Figure 9.2: Bolt Grades

Table 9.3 Metric Class 10.9 Bolts and Class 10 Free Spinning Nut

Nominal Size (A)	Torque (Nm)		Torque (lbf-ft) (*lbf-in)	
	Min.	Max.	Min.	Max.
3-0.5	1.8	2	*18	*19
3.5-0.6	2.8	3.1	*27	*30
4-0.7	4.2	4.6	*41	*45
5-0.8	8.4	9.3	*82	*91
6-1.0	14.3	15.8	*140	*154
8-1.25	38	42	28	31
10-1.5	75	83	56	62
12-1.75	132	145	97	108
14-2.0	210	232	156	172
16-2.0	326	360	242	267
20-2.5	637	704	472	521
24-3.0	1101	1217	815	901

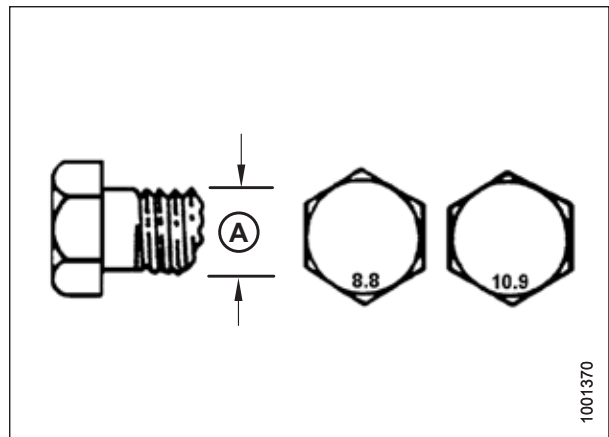


Figure 9.3: Bolt Grades

REFERENCE

Table 9.4 Metric Class 10.9 Bolts and Class 10 Distorted Thread Nut

Nominal Size (A)	Torque (Nm)		Torque (lbf-ft) (*lbf-in)	
	Min.	Max.	Min.	Max.
3-0.5	1.3	1.5	*12	*13
3.5-0.6	2.1	2.3	*19	*21
4-0.7	3.1	3.4	*28	*31
5-0.8	6.3	7	*56	*62
6-1.0	10.7	11.8	*95	*105
8-1.25	26	29	19	21
10-1.5	51	57	38	42
12-1.75	90	99	66	73
14-2.0	143	158	106	117
16-2.0	222	246	165	182
20-2.5	434	480	322	356
24-3.0	750	829	556	614

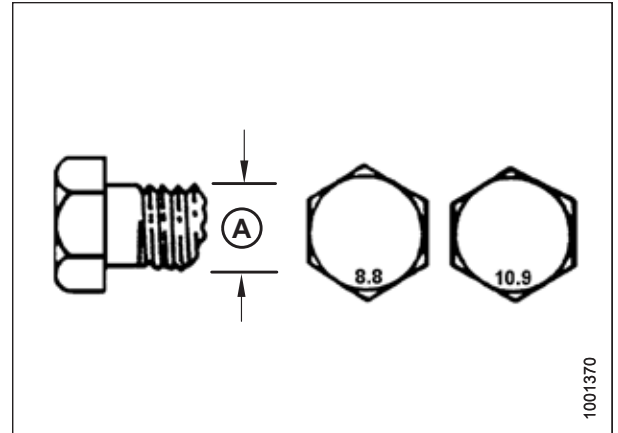


Figure 9.4: Bolt Grades

### 9.1.2 Metric Bolt Specifications Bolting into Cast Aluminum

Table 9.5 Metric Bolt Bolting into Cast Aluminum

Nominal Size (A)	Bolt Torque			
	8.8 (Cast Aluminum)		10.9 (Cast Aluminum)	
	Nm	lbf-ft	Nm	lbf-ft
M3	-	-	-	1
M4	-	-	4	2.6
M5	-	-	8	5.5
M6	9	6	12	9
M8	20	14	28	20
M10	40	28	55	40
M12	70	52	100	73
M14	-	-	-	-
M16	-	-	-	-

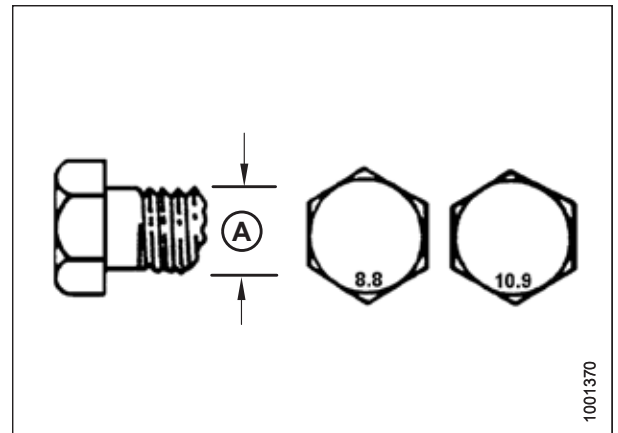


Figure 9.5: Bolt Grades

REFERENCE

### 9.1.3 Flare-Type Hydraulic Fittings

1. Check flare (A) and flare seat (B) for defects that might cause leakage.
2. Align tube (C) with fitting (D) and thread nut (E) onto fitting without lubrication until contact has been made between flared surfaces.
3. Torque fitting nut (E) to specified number of flats from finger tight (FFFT) or to a given torque value in Table 9.6, page 362.
4. Use two wrenches to prevent fitting (D) from rotating. Place one wrench on fitting body (D), and tighten nut (E) with other wrench to torque shown.
5. Assess final condition of connection.

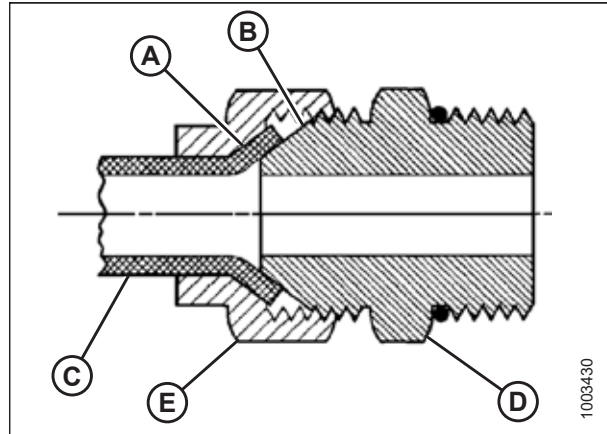


Figure 9.6: Hydraulic Fitting

Table 9.6 Flare-Type Hydraulic Tube Fittings

SAE Dash Size	Thread Size (in.)	Torque Value <sup>4</sup>		Flats from Finger Tight (FFFT)	
		Nm	lbf-ft	Tube	Swivel Nut or Hose
-2	5/16-24	4-5	3-4	—	—
-3	3/8-24	7-8	5-6	—	—
-4	7/16-20	18-19	13-14	2 1/2	2
-5	1/2-20	19-21	14-15	2	2
-6	9/16-18	30-33	22-24	2	1 1/2
-8	3/4-16	57-63	42-46	2	1 1/2
-10	7/8-14	81-89	60-66	1 1/2	1 1/2
-12	1 1/16-12	113-124	83-91	1 1/2	1 1/4
-14	1 3/16-12	136-149	100-110	1 1/2	1 1/4
-16	1 5/16-12	160-176	118-130	1 1/2	1
-20	1 5/8-12	228-250	168-184	1	1
-24	1 7/8-12	264-291	195-215	1	1
-32	2 1/2-12	359-395	265-291	1	1
-40	3-12	—	—	1	1

4. Torque values shown are based on lubricated connections as in reassembly.

### 9.1.4 O-Ring Boss Hydraulic Fittings – Adjustable

1. Inspect O-ring (A) and seat (B) for dirt or obvious defects.
2. Back off lock nut (C) as far as possible. Ensure that washer (D) is loose and is pushed toward lock nut (C) as far as possible.
3. Check that O-ring (A) is **NOT** on threads and adjust if necessary.
4. Apply hydraulic system oil to O-ring (A).

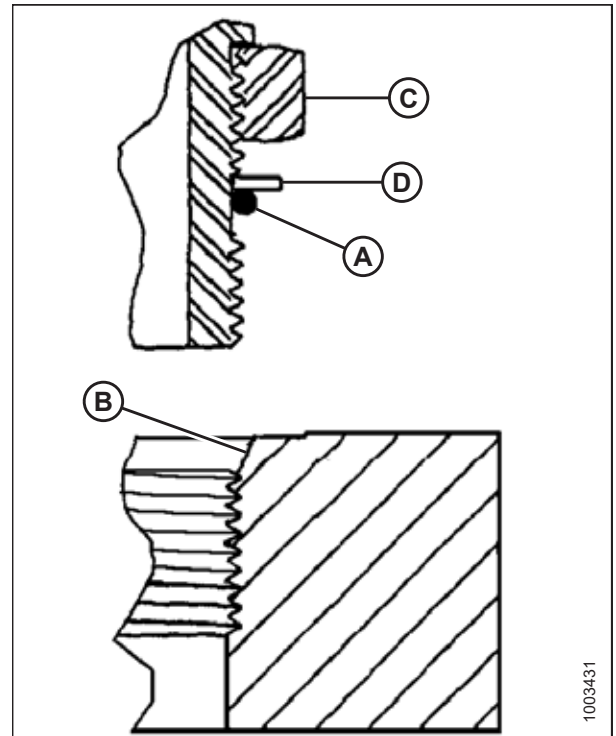


Figure 9.7: Hydraulic Fitting

5. Install fitting (B) into port until backup washer (D) and O-ring (A) contact part face (E).
6. Position angle fittings by unscrewing no more than one turn.
7. Turn lock nut (C) down to washer (D) and tighten to torque shown. Use two wrenches, one on fitting (B) and other on lock nut (C).
8. Check final condition of fitting.

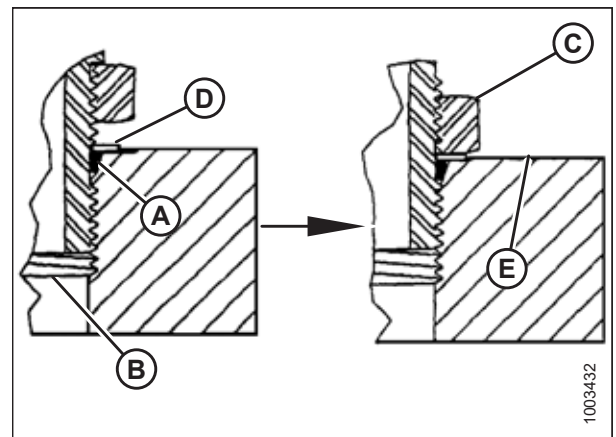


Figure 9.8: Hydraulic Fitting

REFERENCE

**Table 9.7 O-Ring Boss (ORB) Hydraulic Fittings – Adjustable**

SAE Dash Size	Thread Size (in.)	Torque Value <sup>5</sup>	
		Nm	lbf·ft (*lbf·in)
-2	5/16-24	6-7	*53-62
-3	3/8-24	12-13	*106-115
-4	7/16-20	19-21	14-15
-5	1/2-20	21-33	15-24
-6	9/16-18	26-29	19-21
-8	3/4-16	46-50	34-37
-10	7/8-14	75-82	55-60
-12	1 1/16-12	120-132	88-97
-14	1 3/8-12	153-168	113-124
-16	1 5/16-12	176-193	130-142
-20	1 5/8-12	221-243	163-179
-24	1 7/8-12	270-298	199-220
-32	2 1/2-12	332-365	245-269

5. Torque values shown are based on lubricated connections as in reassembly.



REFERENCE

**9.1.5 O-Ring Boss Hydraulic Fittings – Non-Adjustable**

1. Inspect O-ring (A) and seat (B) for dirt or obvious defects.
2. Check that O-ring (A) is **NOT** on threads and adjust if necessary.
3. Apply hydraulic system oil to O-ring.
4. Install fitting (C) into port until fitting is hand-tight.
5. Torque fitting (C) according to values in Table 9.8, page 365.
6. Check final condition of fitting.

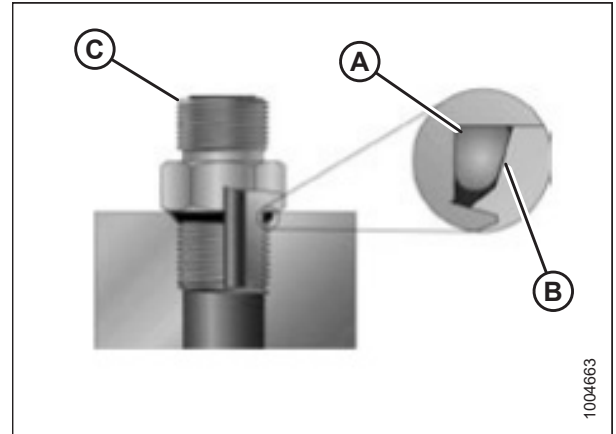


Figure 9.9: Hydraulic Fitting

**Table 9.8 O-Ring Boss (ORB) Hydraulic Fittings – Non-Adjustable**

SAE Dash Size	Thread Size (in.)	Torque Value <sup>6</sup>	
		Nm	lbf·ft (*lbf·in)
-2	5/16-24	6-7	*53-62
-3	3/8-24	12-13	*106-115
-4	7/16-20	19-21	14-15
-5	1/2-20	21-33	15-24
-6	9/16-18	26-29	19-21
-8	3/4-16	46-50	34-37
-10	7/8-14	75-82	55-60
-12	1 1/16-12	120-132	88-97
-14	1 3/8-12	153-168	113-124
-16	1 5/16-12	176-193	130-142
-20	1 5/8-12	221-243	163-179
-24	1 7/8-12	270-298	199-220
-32	2 1/2-12	332-365	245-269

6. Torque values shown are based on lubricated connections as in reassembly.

REFERENCE

**9.1.6 O-Ring Face Seal Hydraulic Fittings**

1. Check components to ensure that sealing surfaces and fitting threads are free of burrs, nicks, scratches, or any foreign material.



Figure 9.10: Hydraulic Fitting

2. Apply hydraulic system oil to O-ring (B).
3. Align tube or hose assembly so that flat face of sleeve (A) or (C) comes in full contact with O-ring (B).
4. Thread tube or hose nut (D) until hand-tight. The nut should turn freely until it is bottomed out.
5. Torque fittings according to values in Table 9.9, page 366.

**NOTE:**

If applicable, hold hex on fitting body (E) to prevent rotation of fitting body and hose when tightening fitting nut (D).

6. Use three wrenches when assembling unions or joining two hoses together.
7. Check final condition of fitting.

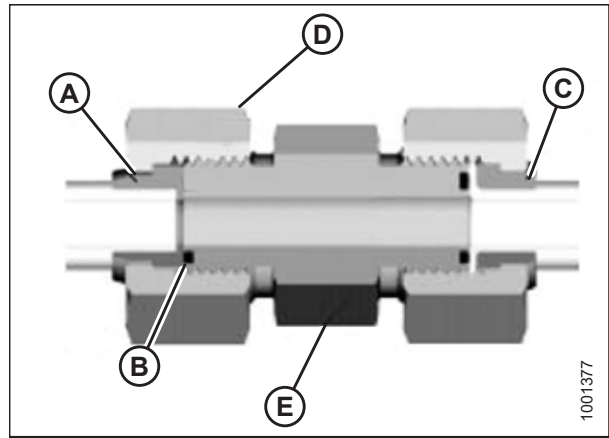


Figure 9.11: Hydraulic Fitting

**Table 9.9 O-Ring Face Seal (ORFS) Hydraulic Fittings**

SAE Dash Size	Thread Size (in.)	Tube O.D. (in.)	Torque Value <sup>7</sup>	
			Nm	lbf-ft
-3	Note <sup>8</sup>	3/16	-	-
-4	9/16	1/4	25-28	18-21
-5	Note <sup>8</sup>	5/16	-	-
-6	11/16	3/8	40-44	29-32
-8	13/16	1/2	55-61	41-45
-10	1	5/8	80-88	59-65
-12	1 3/16	3/4	115-127	85-94
-14	Note <sup>8</sup>	7/8	-	-

7. Torque values and angles shown are based on lubricated connection as in reassembly.

8. O-ring face seal type end not defined for this tube size.

**REFERENCE**

**Table 9.9 O-Ring Face Seal (ORFS) Hydraulic Fittings (continued)**

SAE Dash Size	Thread Size (in.)	Tube O.D. (in.)	Torque Value <sup>9</sup>	
			Nm	lbf-ft
-16	1 7/16	1	150–165	111–122
-20	1 11/16	1 1/4	205–226	151–167
-24	1–2	1 1/2	315–347	232–256
-32	2 1/2	2	510–561	376–414

### 9.1.7 Tapered Pipe Thread Fittings

Assemble pipe fittings as follows:

1. Check components to ensure that fitting and port threads are free of burrs, nicks, scratches, or any form of contamination.
2. Apply pipe thread sealant (paste type) to external pipe threads.
3. Thread fitting into port until hand-tight.
4. Torque connector to appropriate torque angle. The turns from finger tight (TFFT) and flats from finger tight (FFFT) values are shown in Table 9.10, page 367. Make sure that tube end of a shaped connector (typically 45° or 90°) is aligned to receive incoming tube or hose assembly. Always finish alignment of fitting in tightening direction. Never back off (loosen) pipe threaded connectors to achieve alignment.
5. Clean all residue and any excess thread conditioner with appropriate cleaner.
6. Assess final condition of fitting. Pay special attention to possibility of cracks to port opening.
7. Mark final position of fitting. If a fitting leaks, disassemble fitting and check for damage.

**NOTE:**

Overtorque failure of fittings may not be evident until fittings are disassembled.

**Table 9.10 Hydraulic Fitting Pipe Thread**

Tapered Pipe Thread Size	Recommended TFFT	Recommended FFFT
1/8–27	2–3	12–18
1/4–18	2–3	12–18
3/8–18	2–3	12–18
1/2–14	2–3	12–18
3/4–14	1.5–2.5	12–18
1–11 1/2	1.5–2.5	9–15
1 1/4–11 1/2	1.5–2.5	9–15
1 1/2–11 1/2	1.5–2.5	9–15
2–11 1/2	1.5–2.5	9–15

9. Torque values and angles shown are based on lubricated connection as in reassembly.

## 9.2 Lifting Equipment Requirements

The following topic describes the minimum equipment requirements for lifting headers.

### WARNING

To avoid injury to bystanders from being struck by machinery, do NOT allow people to stand in unloading area.

### WARNING

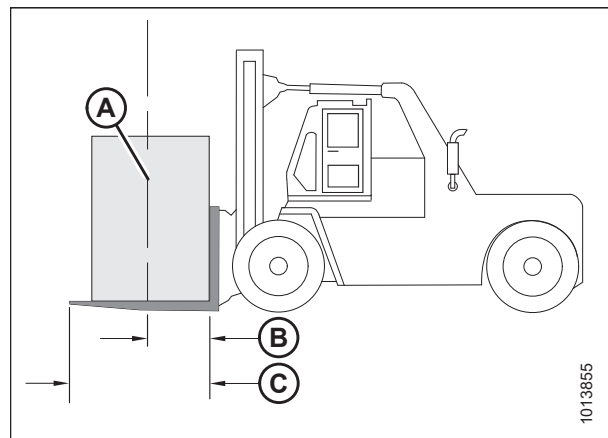
Equipment used for loading and unloading must meet or exceed the minimum specified requirements. Using inadequate equipment may result in vehicle tipping, machine damage, or chain breakage.

#### NOTE:

When a header and float module are ordered together, they are shipped with the float module already installed in the header.

#### IMPORTANT:

Forklifts are normally rated for a load center 610 mm (24 in.) ahead of back end of the forks. To obtain the forklift capacity for a load center (A) at 1220 mm (48 in.) (B), check with your forklift distributor. The minimum fork length (C) is 1981 mm (78 in.).



**Figure 9.12: Minimum Lifting Capacity**

- A - Load Center of Gravity
- B - Load Center 1220 mm (48 in.) from Back of Forks
- C - Minimum Fork Length 1981 mm (78 in.)

**Table 9.11 Lifting Chain Requirements**

Type	Overhead lifting quality (1/2 in.)
Minimum Load	2270 kg (5000 lb.)

### 9.3 Conversion Chart

Table 9.12 Conversion Chart

Quantity	SI Units (Metric)		Factor	US Customary Units (Standard)	
	Unit Name	Abbreviation		Unit Name	Abbreviation
Area	hectare	ha	$\times 2.4710 =$	acre	acres
Flow	liters per minute	L/min	$\times 0.2642 =$	US gallons per minute	gpm
Force	Newton	N	$\times 0.2248 =$	pound force	lbf
Length	millimeter	mm	$\times 0.0394 =$	inch	in.
Length	meter	m	$\times 3.2808 =$	foot	ft.
Power	kilowatt	kW	$\times 1.341 =$	horsepower	hp
Pressure	kilopascal	kPa	$\times 0.145 =$	pounds per square inch	psi
Pressure	megapascal	MPa	$\times 145.038 =$	pounds per square inch	psi
Pressure	bar (Non-SI)	bar	$\times 14.5038 =$	pounds per square inch	psi
Torque	Newton meter	Nm	$\times 0.7376 =$	pound feet or foot pounds	lbf-ft
Torque	Newton meter	Nm	$\times 8.8507 =$	pound inches or inch pounds	lbf-in
Temperature	degrees Celsius	°C	$(^{\circ}\text{C} \times 1.8) + 32 =$	degrees Fahrenheit	°F
Velocity	meters per minute	m/min	$\times 3.2808 =$	feet per minute	ft/min
Velocity	meters per second	m/s	$\times 3.2808 =$	feet per second	ft/s
Velocity	kilometers per hour	km/h	$\times 0.6214 =$	miles per hour	mph
Volume	liter	L	$\times 0.2642 =$	US gallon	US gal
Volume	milliliter	mL	$\times 0.0338 =$	ounce	oz.
Volume	cubic centimeter	cm <sup>3</sup> or cc	$\times 0.061 =$	cubic inch	in. <sup>3</sup>
Weight	kilogram	kg	$\times 2.2046 =$	pound	lb.

**REFERENCE**

## 9.4 Definitions

The following terms and acronyms may be used in this instruction:

Term	Definition
AHHC	Automatic Header Height Control
API	American Petroleum Institute
ASTM	American Society of Testing and Materials
Bolt	A headed and externally threaded fastener that is designed to be paired with a nut
Center-link	A hydraulic cylinder link between header and machine used to change header angle
CGVW	Combined gross vehicle weight
D1 Series Header	MacDon D120, D125, D130, D135, D140, and D145 combine draper header
DDD	Double-draper drive
DK	Double knife
DKD	Double-knife drive
DR	Double reel
Export header	Header configuration typical outside North America
FFFT	Flats from finger tight
Finger tight	Finger tight is a reference position where sealing surfaces or components are making contact with each other, and fitting has been tightened to a point where fitting is no longer loose
FM100	Float module used with a D1 or FD1 Series header for combining
GSL	Ground speed lever
GVW	Gross vehicle weight
Hard joint	A joint made with use of a fastener where joining materials are highly incompressible
Header	A machine that cuts crop and feeds it into an attached combine
Hex key	A tool of hexagonal cross-section used to drive bolts and screws that have a hexagonal socket in head (internal-wrenching hexagon drive); also known as an Allen key and various other synonyms
hp	Horsepower
JIC	Joint Industrial Council: A standards body that developed standard sizing and shape for original 37° flared fitting
Knife	A cutting device which uses a reciprocating cutter (also called a sickle)
n/a	Not applicable
NPT	National Pipe Thread: A style of fitting used for low-pressure port openings. Threads on NPT fittings are uniquely tapered for an interference fit
Nut	An internally threaded fastener that is designed to be paired with a bolt
ORB	O-ring boss: A style of fitting commonly used in port openings on manifolds, pumps, and motors
ORFS	O-ring face seal: A style of fitting commonly used for connecting hoses and tubes. This style of fitting is also commonly called ORS, which stands for O-ring seal

## REFERENCE

Term	Definition
RoHS (Reduction of Hazardous Substances)	A directive by the European Union to restrict use of certain hazardous substances (such as hexavalent chromium used in some yellow zinc platings)
rpm	Revolutions per minute
SAE	Society of Automotive Engineers
Screw	A headed and externally threaded fastener that threads into preformed threads or forms its own thread into a mating part
SDD	Single-drapeer drive
SK	Single knife
Soft joint	A joint made with use of a fastener where joining materials are compressible or experience relaxation over a period of time
spm	Strokes per minute
SR	Single reel
Tension	Axial load placed on a bolt or screw, usually measured in Newtons (N) or pounds (lb.)
TFFT	Turns from finger tight
Timed knife drive	Synchronized motion applied at cutterbar to two separately driven knives from a single hydraulic motor
Torque	The product of a force X lever arm length, usually measured in Newton-meters (Nm) or foot-pounds (lbf-ft)
Torque angle	A tightening procedure where fitting is assembled to a precondition (finger tight) and then nut is turned farther a number of degrees to achieve its final position
Torque-tension	The relationship between assembly torque applied to a piece of hardware and axial load it induces in bolt or screw
Truck	A four-wheel highway/road vehicle weighing no less than 3400 kg (7500 lb.)
UCA	Upper cross auger
Untimed knife drive	Unsynchronized motion applied at cutterbar to two separately driven knives from a single hydraulic motor or two hydraulic motors
Washer	A thin cylinder with a hole or slot located in the center that is to be used as a spacer, load distribution element, or locking mechanism





# Predelivery Checklist

Perform these checks and adjustments prior to delivery to your Customer. **Adjustments are normally not required as the machine is factory-assembled and adjusted.** If adjustments are required, refer to the appropriate page number in this manual. The completed checklist should be retained by either the Operator or the Dealer.



## CAUTION

Carefully follow the instructions given. Be alert for safety related messages that bring your attention to hazards and unsafe practices.

Header Serial Number:

Float Module Serial Number:

Table .13 D1 Series Draper Header / FM100 Float Module Predelivery Checklist – North America

✓	Item	Reference
	Check for shipping damage or missing parts. Be sure all shipping dunnage is removed.	—
	Check for loose hardware. Tighten to required torque.	<i>9.1 Torque Specifications, page 359</i>
	Check tire pressure (Transport/Stabilizer Option).	<i>5.2 Checking Tire Pressure – Transport and Stabilizer Wheels, page 121</i>
	Check wheel bolt torque (Transport/Stabilizer Option).	<i>5.3 Checking Wheel Bolt Torque – Transport and Stabilizer Wheels, page 122</i>
	Check knife drive box breather position.	<i>5.4 Checking Knife Drive Box, page 123</i>
	Check knife drive box oil level.	<i>5.4 Checking Knife Drive Box, page 123</i>
	Check float module gearbox oil level.	<i>5.5 Checking Oil Level in Header Drive Gearbox, page 125</i>
	Check hydraulic reservoir oil level before and after run-up.	<i>5.6 Checking Oil Level in Hydraulic Reservoir, page 126</i>
	Check knife drive belt(s) tension.	<i>5.7 Checking Knife Drive Belt Tension, page 127</i>
	Check if reel is centered between header endsheets.	<i>5.9 Centering the Reel, page 132</i>
	Grease all bearings and drivelines.	<i>5.17 Lubricating Header, page 153</i>
	Check side draper tension.	<i>5.14 Adjusting Draper Tension, page 147</i>
	Check draper seal.	
	Check header float.	<i>5.10 Checking and Adjusting Header Float, page 135</i>
	Check reel tine to cutterbar clearance.	<i>5.12.1 Measuring Reel Clearance, page 141</i>
	Check auger flighting to feed pan clearance.	<i>5.13 Adjusting Auger to Pan Clearance, page 144</i>
	Check the knife hold-down adjustment.	<i>5.8 Checking Knife Hold-Downs, page 130</i>
	Check fitment of endshields.	<i>5.18 Checking and Adjusting Endshields, page 161</i>
	Check skid shoes are evenly adjusted at a setting appropriate for first crop.	—
	Ensure feeder house variable speed is set to minimum.	—
	Ensure auto header height is calibrated and functioning correctly.	<i>6.1 Auto Header Height Control, page 167</i>

REFERENCE

**Table .13 D1 Series Draper Header / FM100 Float Module Predelivery Checklist – North America (continued)**

✓	Item	Reference
<b>Run-up procedure</b>		<i>8 Running up Header, page 353</i>
	Check hydraulic hose and wiring harness routing for clearance when raising or lowering header and reel.	—
	Check lights are functional.	—
	Check knife speed.	<i>8.1.2 Adjusting Knife Speed, page 357</i>
<b>Post run-up check. Stop engine.</b>		<i>8.1 Performing Post Run-Up Adjustments, page 355</i>
	Check knife sections for discoloration caused by misalignment of components.	<i>8.1.1 Adjusting Knife, page 356</i>
	Check for hydraulic leaks.	—
	Check that the manual storage case contains all of the required manuals.	<i>5.19 Checking Manuals, page 165</i>

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