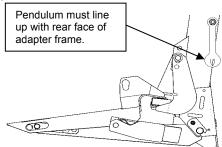
Combine Initial Settings

- Adjust front drum height to small grains position as per combine operators manual.
- ☐ Ensure feeder house output shaft speed is 575 rpm.
- Adjust feeder house faceplate rearward towards the cab to mid-position.



CR FEEDER HOUSE

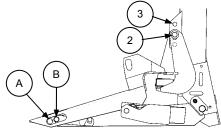
Adjust the feeder house faceplate with draw-bolts so that pendulum found on combine adapter lines up with rear face of adapter frame. Refer to picture below.



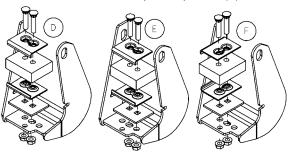
☐ Remove all feeder house dust shields, enclosure panels, etc.

873 Adapter Initial Settings

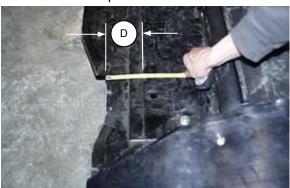
- Place adapter leg pin in proper hole for your header model as follows:
- 963/2042/972/1052/973/2052/974/2062/84C headers in hole (B), (factory set) with dust shields and hole (A) with dust shields removed.
- ☐ Place adapter down stop pin in proper hole for your header model as follows:
- 973/2052/974/2062/84C headers in hole (2), (factory set).
- 963/2042/972/1052 headers in hole (3).



- If mounting adapter to a header, ensure down stop pads are orientated properly.
 - 963/972/973 header with dust shields removed and 973 with dust shields on, orientation is correct as shipped (D).
 - 963/972 with dust shields on, orient pads to position (F).
 - 974/84C headers, orient pads to position (E).

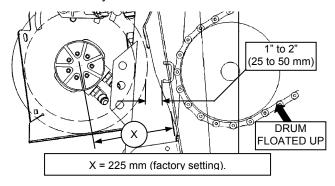


- ☐ For 972/973/974/84C Install skid plate on adapter feed pan so dim. D = 4-11/32" (110 mm) in **Hole B** (dust shields installed). For 963 Slide transition plate forward until feed pan bolts hit front of slot.
- ☐ For 972/973/974/84C Install skid plate op adapter feed pan so dim. D = 3-1/2" (90 mm) in **Hole A** (dust shields removed). For 963 Slide transition plate rearward until feed pan bolts hit rear of slot.



- Refer to 873 Operator's Manual for adjustment details.
- Adjust RTD position to achieve 1" to 2" dimension.

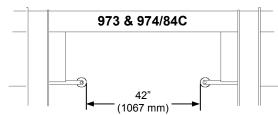
 Note: To achieve this feed chain on combine may need to be fully extended.



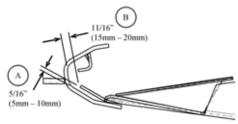
- Set the center link between the header and adapter to 19-1/4" (490 mm) length (pin to pin).
- ☐ Set the float to specs given on pages 3 & 4.
- ☐ Set the draper speed flow control so number "4" is at the 12 o'clock position.

Header Initial Settings

- ☐ See page 4 for 963/2042 Header.
- ☐ For 973/974/84C Model Headers: Set the center delivery opening to **42**" (1067 mm).



- Position the decks so there is equal overlap of adapter feed draper each side.
- Align the vertical edge of the rear deflectors on the feed pan just inside the edge of the feeder house opening to ensure smooth crop flow.
- □ Re-check skid plate clearance (set during 873 initial settings) with adapter inserted in header. (see appropriate dimensions below) Refer 873 Operator's Manual for further details.

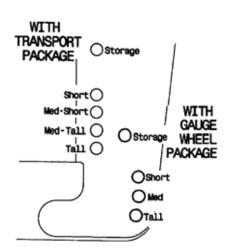


PAN CLEARANCE TO CUTTERBAR 972/973/974 HEADER

NOTE: A 5-10mm gap at (A) is equivalent to a 15-20mm gap at (B).

☐ Gauge wheels are intended to help float the header when cutting off the ground. For such applications set gauge wheels in the Short – Tall setting depending on cut height.

Note: When cutting on the ground place gauge wheels in the storage position.

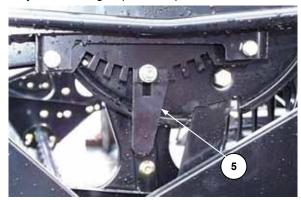


Pickup Reel Initial Settings

- ☐ See page 4 for 963/2042 Header.
- ☐ Install bolt (C) through the cam arm with head inboard and torque to 120 ft. lbs. (162 N·m.)



☐ Adjust the finger pitch to position 5.



☐ Set the fore/aft position to between **4** and **5** on the gauge decal at left reel support arms.



- □ Reel finger to sickle guard minimum clearance with reel fully lowered is 5/8" (15mm), measured at both ends of the cutterbar for 973 headers. For 974/84C headers, flex to full frown when checking clearance.
- ☐ Recommended reel speed is 10% above ground speed.

973/2052 & 974/2062/84C Initial Set-up

Average Cereal Crops	<u>Rice</u>		Edible Beans	
	Normal Cutting	Tough Cutting	Dry Conditions	Wet Conditions
Sickle- Check daily that guards are aligned. Clearance from hold down to sickle 0.020" (0.m)	-	-	-	-
2100 reel Fore/Aft- 4 or 5 on decal Finger Pitch Adjustment- Slot 5 Reel Clearance- 5/8" (15mm) for 973/2052 headers and at hinge points for 974/2062/84C headers in full frown. Refer to 973/974 Operator's Manual. Speed- +10 % ground speed.	5 - -	7 - -	6 Slot 7 ½" (13mm) -	6 Slot 7 ½" (13mm) -
Draper Speed- Dial position "4". Draper opening- 42" (1067 mm) Reduce opening to 39.5" (1005 mm) or less if side drapers are back feeding.	- -	Position 3 or 4 50.6" (1285 mm)	- -	-
Guard Angle- center link 19-1/4" (490 mm) length (pin to pin). Poly Skids- Optional on 973/2052	- Yes	- Yes	- Yes	Center link fully retracted. Yes
Gauge Wheels (if equipped)- Most cereals require "medium" stubble height setting Note: Gauge wheels should be in storage position for on the ground cutting applications.	Not Applicable	Not Applicable	Storage	Storage
Float- Adjust float to achieve 0" gap at downstop pad. (Refer to 873 Operator's Manual)	½" gap	½" gap	½" gap	½" gap

963/2042 Initial Set-up.	<u>Field Peas</u>		Edible Beans	
Average Cereal Crops	Dry Conditions	Wet Condition	Dry Conditions	Wet Condition
Sickle- Check daily that guards are aligned. Clearance from hold down to sickle 0.020" (0.5mm)	-	-	-	-
2000B Reel Fore/ Aft-5 th hole/frt. Cam Arm-Y Range Slot- P Finger Pitch- L or M Reel Clearance- 2" (50 mm) Speed- +10% of ground speed	2 nd from front Y Q M 2" (50mm)	2 nd from front. Y P J 2" (50mm)	2 nd from front X P M 2" (50mm)	2 nd from front. X P M 2" (50mm)
Draper Speed- Dial position "4". Draper opening- 41.7" (1060 mm)	-	-	-	-
Guard Angle- 1.0" (25mm) of threads showing on center link. Poly Skids- None	- Yes	- Yes	- Yes	Center link fully retracted. Yes
Gauge Wheels (if equipped)- Most cereals require "position 2" stubble height setting. Note: Gauge wheels should be in storage position for on the ground cutting applications.	Storage	Storage	Storage	Storage
Float- Adjust float to achieve 0" gap at downstop pad. (Refer to 873 Operator's Manual)	½" gap	½" gap	½" gap	½" gap

