INSTRUCTION - CLUTCH REPAIR KIT

Adjust the torque at which the clutch slips to 45-55 ft.lbs. (60-74 N.m) in the direction of rotation by adding or deleting springs. Springs should be added in sets of 2 across from each other.

8 outer springs should produce a slip torque of 45-55 ft.lbs. (60-74 N.m) in the direction of rotation.

Measure torque after clutch has slipped a minimum of 30 revolutions.

CAUTION: Damage to feed draper may occur if 55 ft. lb.(74 N.m) torque is exceeded.

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